



YAMAHA

SNOWMOBILE

ET300E

**SUPPLEMENTARY
SERVICE MANUAL**

FOREWORD

This supplementary service manual for ET300E has been published to supplement the ET300D supplementary service manual (8K0-28197-10). For complete information on service procedures, it is necessary to use this Supplementary service Manual together with the following manuals.

ET300C Service Manual (8H9-28197-10)

ET300D Supplementary Service Manual (8K0-28197-10)

NOTE: _____

The Research and Engineering Department of Yamaha are continually striving to further perfect all models. Improvements or modifications are therefore inevitable.

In light of this fact, all specifications within this manual are subject to change without notice. Information regarding changes is forwarded to all Authorized Yamaha Dealers as soon as available.

**SERVICE DEPT.
INTERNATIONAL DIVISION
YAMAHA CO., LTD.**

Particularly important information is distinguished in this manual by the following notations:

NOTE:

A NOTE provides key information to make procedures easier or clearer.

**YAMAHA
ET300E
SUPPLEMENTARY SERVICE MANUAL
1st Edition, APRIL, 1980
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MOTOR COMPANY, LTD., JAPAN
PRINTED IN JAPAN
LIT-12618-00-33**

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1. NEW SERVICE PROCEDURE

(New service procedure applied to the 1981 ET300E.)

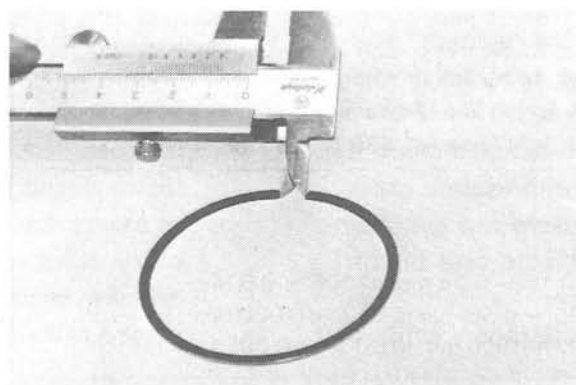
A. Piston ring inspection

As a result of the recent change in the piston ring, item 10, page 2-8 of the ET300C service manual (8H9-28197-10) should be read as follows:

10. Piston ring inspection

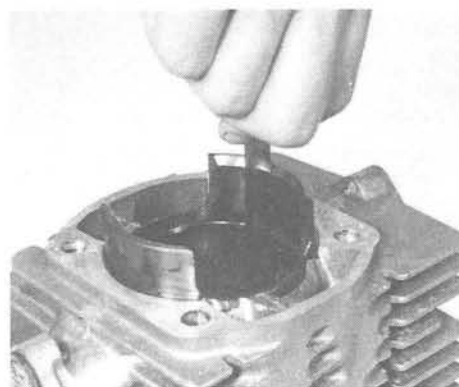
- Check rings for scoring. If any severe scratches are noticed, replace ring set.
- Measure ring end gap in free position. If beyond tolerance, replace ring set.

Ring end gap, free	
Top	Approx. 6.5 mm (0.26 in)
Second	Approx. 7.5 mm (0.30 in)



- Push the ring into the bore and check end gap clearance with a feeler gauge. If beyond tolerance, replace ring set.

Ring end gap, installed		
	Minimum	Maximum
Top	0.30 mm (0.012 in)	0.50 mm (0.020 in)
Second	0.30 mm (0.012 in)	0.50 mm (0.020 in)



2. SPECIFICATIONS

NOTE: * New specification
(Compared with 1980 ET300D)

General

Model	ET300E
Model (I.B.M. No.)	* ET300E (8L3)
Frame I.D. & starting number	* 8L3-020101
Engine I.D. & starting number	* E294-020101
Dimension:	
Overall length	2,385 mm (93.9 in)
Overall width (std)	935 mm (36.8 in)
Overall height (w/windshield)	965 mm (38.0 in)

Engine

Description:	
Engine type	Fan cooled two-stroke 5-port, twin cylinders
Engine model	E294
Displacement	294 cc (17.94 cu.in)
Bore × Stroke	56 × 59.6 mm (2.21 × 2.35 in)
Effective compression ratio	6.5 : 1
Starting system	Recoil hand starter
Ignition system	C.D.I.
Lubrication system	"Autolube" oil injection
Cylinder head:	
Combustion chamber volume	18.3 cc (1.12 cu.in) with spark plug
Compression chamber type	Dome + Squish
Head gasket thickness	0.5 mm (0.02 in)
Cylinder:	
Material	Cast iron sleeves aluminum
Bore size	56 mm (2.21 in)
Taper limit	0.05 mm (0.0020 in)
Out of round limit	0.01 mm (0.0004 in)
Piston:	
Piston skirt clearance (Measuring point)	0.040 ~ 0.045 mm (0.0016 ~ 0.0018 in) (10 mm from piston skirt end)
Piston oversize	1st 56.25 mm (2.213 in) 2nd 56.50 mm (2.224 in) 3rd 56.75 mm (2.234 in) 4th 57.00 mm (2.244 in)
Piston pin outside diameter × length	φ16 × 47 mm (φ0.630 × 1.85 in)
Piston ring:	
Piston ring design (Top)	Keystone
Piston ring design (2nd)	Plane
Ring end gap (installed) (Top)	* 0.15 ~ 0.35 mm (0.006 ~ 0.014)
Ring end gap (installed) (2nd)	0.30 ~ 0.50 mm (0.012 ~ 0.020 in)
* Ring groove side clearance (2nd)	0.02 ~ 0.06 mm (0.0008 ~ 0.0024 in)
Small end bearing:	
Type	Needle bearing
Big end bearing:	
Type	Needle bearing

Crankshaft:

Crankshaft assembly width (A)

160 ± 0.1 mm (6.30 ± 0.004 in)

Crankshaft assembly width (F)

52 ⁺⁰/_{-0.05} mm (2.047 ⁺⁰/_{-0.002} in)

Crankshaft deflection (D)

0.03 mm (D-1) 0.04 mm (D-2)

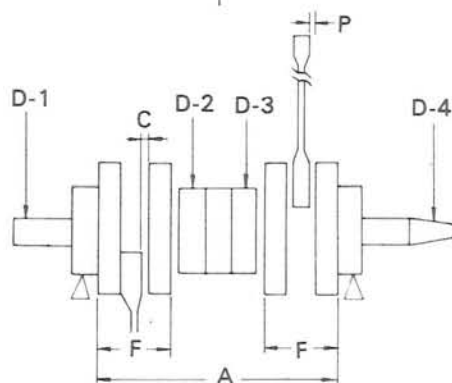
0.04 mm (D-3) 0.03 mm (D-4)

Connecting rod big end side clearance (C)

0.25 ~ 0.35 mm (0.010 ~ 0.014 in)

Connecting rod small end deflection (P)

2.0 mm (0.079 in)



Crank pin outside diameter × length

φ22 × 51 mm (φ0.866 × 2.008 in)

Crank pin type

Solid shaft assembly type with serration

Crank bearing type (Left) × q'ty

#6306 special 1 pc.

Crank bearing type (Center) × q'ty

#6206 special × 2 pcs.

Crank bearing type (Right) × q'ty

#6305 special × 1 pc.

Crank oil seal type (Left) × q'ty

FPJ-30 72 8 2TS × 1 pc.

Crank oil seal type (Center) × q'ty

Labyrinth seal × 1 pc.

Crank oil seal type (Right) × q'ty

FPJ-25 48 8TS × 1 pc.

Carburetor:

Type & manufacturer/quantity

B38-32 MIKUNI × 1 pc.

I.D. Mark

8H901

Main jet (M.J.)

#210

Pilot jet (P.J.)

#90

Pilot screw (P.S.)

1-1/2 turns out

Throttle valve (Th.V.)

#185

Valve seat (V.S.)

φ1.5 mm (0.059 in)

Float height

25 ± 1 mm (0.98 ± 0.04 in)

Idling engine speed

1600 r/min

Main jet setting chart:

Temperature	-30°C (-22°F)	-20°C (-4°F)	-10°C (14°F)	0°C (32°F)	10°C (50°F)	20°C (68°F)
Sea level	#220	#210 (Std.)				#200
~ 600m (2000 ft)		#210 (Std.)			#200	
~ 1200m (4000 ft)			#200			#190
~ 1800m (6000 ft)			#200	#190		#180
~ 2400m (8000 ft)				#190		#180
~ 3000m (10000 ft) or more					#180	

Lubrication:	
Autolube pump — Color code	Blue
Autolube pump — Minimum stroke	0.20 ~ 0.25 mm (0.0079 ~ 0.0098 in)
Autolube pump — Maximum stroke	1.65 ~ 1.87 mm (0.0650 ~ 0.0736 in)
Autolube pump — Reduction ratio	1/36
Autolube pump — Output Min./200 strokes	0.50 ~ 0.63 cc (0.0169 ~ 0.0213 oz)
Autolube pump — Output Max./200 strokes	4.15 ~ 4.70 cc (0.1403 ~ 0.1589 oz)
Autolube pump wire free play	25 ± 1 mm (0.98 ± 0.04 in) at idle
Oil tank capacity	2.4 liter (2.5 US. qt)
Oil grade	YAMALUBE 2-cycle

Drive and track suspension

Transmission: Type Drive ratio Engagement rpm Primary spring: Part No. Color code Secondary spring: Part No. Color code Secondary spring pre-load (twist) Sheave distance Sheave off-set V-belt width and outer line length V-belt wear limit	V-belt automatic centrifugal engagement 3.5 : 1 ~ 1 : 1 * 3100 ~ 3300 r/min 90501-55345 Red—Red 90508-40080 No. painted 160° 266 ± 2 mm (10.47 ± 0.08 in) 11 ± 1 mm (0.43 ± 0.04 in) 31.6 × 1,099 mm (1.24 × 43.3 in) 26 mm (1.02 in)
Track suspension: Type Damper type Spring color code (Rear) Slide runner wear limit Track width Track deflection Length on ground Wheel sprocket material and number of teeth Stopper band length	Slide rail suspension Oil and gas damper No. painted 10 mm (0.394 in) 380 mm (15 in) 25 ~ 30 mm/10 kg (0.98 ~ 1.18 in/22 lb) 650 mm (25.6 in) Polyethylene 11T 210 mm (8.27 in)
Secondary drive: Type Reduction ratio Chain pitch × Number of links Free play Chain housing oil quantity Chain housing oil grade	Chain (#40K-1) 22/13 (1.692) 12.7 mm (0.5 in) × 60L 10 $\begin{smallmatrix} +5 \\ -2 \end{smallmatrix}$ mm (0.4 $\begin{smallmatrix} +0.2 \\ -0.08 \end{smallmatrix}$ in) 450 cc (15.2 oz) Gear oil API "GL3" (SAE #75 or 85)
Brake: Type Brake pad thickness Brake pad wear limit Gap between pad and disc	Disc brake 7.3 mm (0.287 in) 1.0 mm (0.04 in) 0.2 ~ 1.0 mm (0.008 ~ 0.039 in)

Chassis

Frame: Material	Aluminum + Steel
Steering system: Caster (ski column) Camber Ski length × width × thickness Ski stance Ski toe-out Steering linkage type Lock to lock angle (ski) Lock to lock angle (steering column)	25° 0° 980 × 120 × 1.6 mm (38.6 × 4.7 × 0.06 in) 800 mm (31.5 in) 0 ~ 6 mm (0 ~ 0.23 in) Tie-rod Right ski, L: 27.6° R: 24.8° Left ski, L: 24.8° R: 27.6° Right: 54.3° Left: 56.3°
Front suspension: Type Damper type	Leaf spring Oil damper
Fuel tank: Capacity Fuel grade	22.7 liter (6 US. gal) Regular gasoline

Electrical

Ignition system: Type—flywheel magento (C.D.I. type) Model/manufacture Voltage Pulser coil resistance Charging coil resistance Charging coil resistance	F3T352/MITSUBISHI 12V 9.0Ω at 20°C (68°F) (White/Red—Black) 350Ω at 20°C (68°F) (Brown—Black) 15.0Ω at 20°C (68°F) (Blue—Black)
Ignition timing: B.T.D.C.	1.4 ± 0.1 mm (0.055 ± 0.004 in)
Ignition coil: Model: Manufacturer Spark gap Primary winding resistance Secondary winding resistance Diode (Yes or No)	CM62-20 HITACHI or * YW-51 TOYO DENSO 9 mm (0.4 in)/300 r/min ← 11 mm (0.6 in)/3,000 r/min ← 0.15Ω at 20°C (68°F) * 0.12Ω at 20°C (68°F) 3.6kΩ at 20°C (68°F) * 4.0kΩ at 20°C (68°F) No ←
Spark plug: Type & quantity Spark plug gap	NGK BR-9ES × 2 pcs. 0.7 ~ 0.8 mm (0.028 ~ 0.031 in)
Spark plug cap: Type Noise suppressor resistance	Rubber type with noise suppressor 5kΩ at 20°C (68°F)
C.D.I. unit: Model/Manufacturer	8H4-20/MITSUBISHI
Lighting system: Lighting output Lighting coil resistance Headlight type Bulb wattage/q'ty Tail/stop light wattage	12V-100W 0.19Ω at 20°C (68°F) (Yellow—Black) Semi shield 12V-60/60W × 1 pc. 12-8W/23W
A.C. regulator: Model/manufacture Voltage	TRIZ-24B/HITACHI or S8516B/TOSHIBA 13.8 ± 0.5V

