imageFORCE 6100 Series

A POWERFUL BLEND OF FUNCTIONALITY, EFFICIENCY AND SECURITY

The high performing Canon imageFORCE 6100 Series improves business efficiency, delivers fast, high quality prints with next generation reliability and security.

Canon imageFORCE 6155/6160/6170

Monochrome Multi-Function Device

QUALITY

A new era in print quality and versatility

- The imageFORCE 6100 Series features an office market first with the D² Exposure system providing 4,800x2,400 dpi true resolution.
- Print sharp eye-catching material with high definition and detail, even with fine small text, on a wide range of media options.
- imageFORCE 6100 Series MFP's have increased versatility now supporting banner printing up to 1,300mm long.
- Choice of genuine Adobe PS3 print driver and Fiery controller for greater control of colour management, branding, as well as advance workflow and make ready options.

PRODUCTIVITY

Utilise your business time and resources efficiently with increased workflow productivity

- The imageFORCE Series features an updated, intuitive and modern interface that is eye catching and easy to use.
- High speed (270ipm) single-pass duplex document feeder and automatic blank page removal to streamline digital workflows. Scan and convert documents to searchable digital files in a variety of file formats.
- Hot Folders allow users to drag and drop a file into a shared folder. This then automatically prints with pre-defined settings, such as number of copies and finishing requirements.

The boot code will be self repaired automatically if validation fails upon start up.

* For more information visit:
uniflowonline.com/en/products/uniflow-online/

SECURITY

Safeguarding sensitive information and data – today and for tomorrow

- Canon's Security Environment Estimation technology monitors and assesses the connected network. It then recommends the appropriate network settings to optimise security. The algorithm's are updated regularly by Canon's R&D based machine learning-AI system
- With 'Verify System at Startup', the device boot code#, firmware and applications are all securely verified on startup.
- Storage Drive Lock and SSD FIPS 140-3 level encryption as default, provides peace of mind over stored data. The 'Initialize All Data/Settings' feature allows admins to easily remove user data at decommissioning.
- Class leading security support with TPM 2.0, TLS 1.3, HCD-PP and SP800-193 compliant, as well as SIEM support for real-time insights to potential threats.
- Industry leading malware protection utilising Trellix Embedded Control, which protects against the execution of unauthorised applications and other cybersecurity threats.

MOBILITY

Freedom and Flexibility no matter your device

- Mobile workflows are fully supported with Apple® AirPrint®, Android™, Mopria™, IPP Everywhere™ and Canon PRINT Business app for iOS/Android. This allows users to connect, print, scan and capture with ease.
- Simple and easy connectivity with multiple connection options, USB, ethernet and optional Wi-Fi, plus support for approved USB to LAN adaptors for dual ethernet connection.

SUSTAINABILITY

imageFORCE MFP's features responsible design, efficient operation, supporting sustainability goals

- The imageFORCE 6100 Series engine is now more environmentally friendly, having replaced all (EPS) expanded polystyrene packaging with cardboard. Increased use of recycled plastic, now reaching 30%.
- Canon's office finishers support both standard stapling and Eco (staple-free) stapling. This helps reduce staple costs while supporting environmentally friendly document production and management.
- Low TEC energy consumption is attained with a combination of Canon's On-Demand fixing technologies, Sleep Recovery triggers, low noise-energy efficient motor control and low-melting point toner technologies. Minimising power consumption and assisting with quick warm-up times.

INTEGRATION

Seamlessly integrate with key line-of-business systems to fast track your digital transformation journey

- Personalised workflows allow users to pick and choose what works best for them in terms of functionality.
- Canon's powerful Multifunctional Embedded Application Platform (MEAP), combined with a common source code for firmware, ensures that IT and office automation is smoothly aligned.
- Efficiently digitise documents with automated workflows connected to applications such as OneDrive, SharePoint, Concur, DropBox, Google Drive and Microsoft Teams*.

Trellix

Canon

CLOUD CONNECTOR

An optional add-on licence to your MFP to print from and scan to your preferred cloud destination

- Print files from email or cloud destinations[1]
- Digitise scanned documents and save to your cloud destination simply and easily
- Supported on all imageFORCE Series devices[1]

Cloud Connector

Easy to install, easy to use, Canon **imageFORCE 6100 Series** applications that connect to various **cloud services**

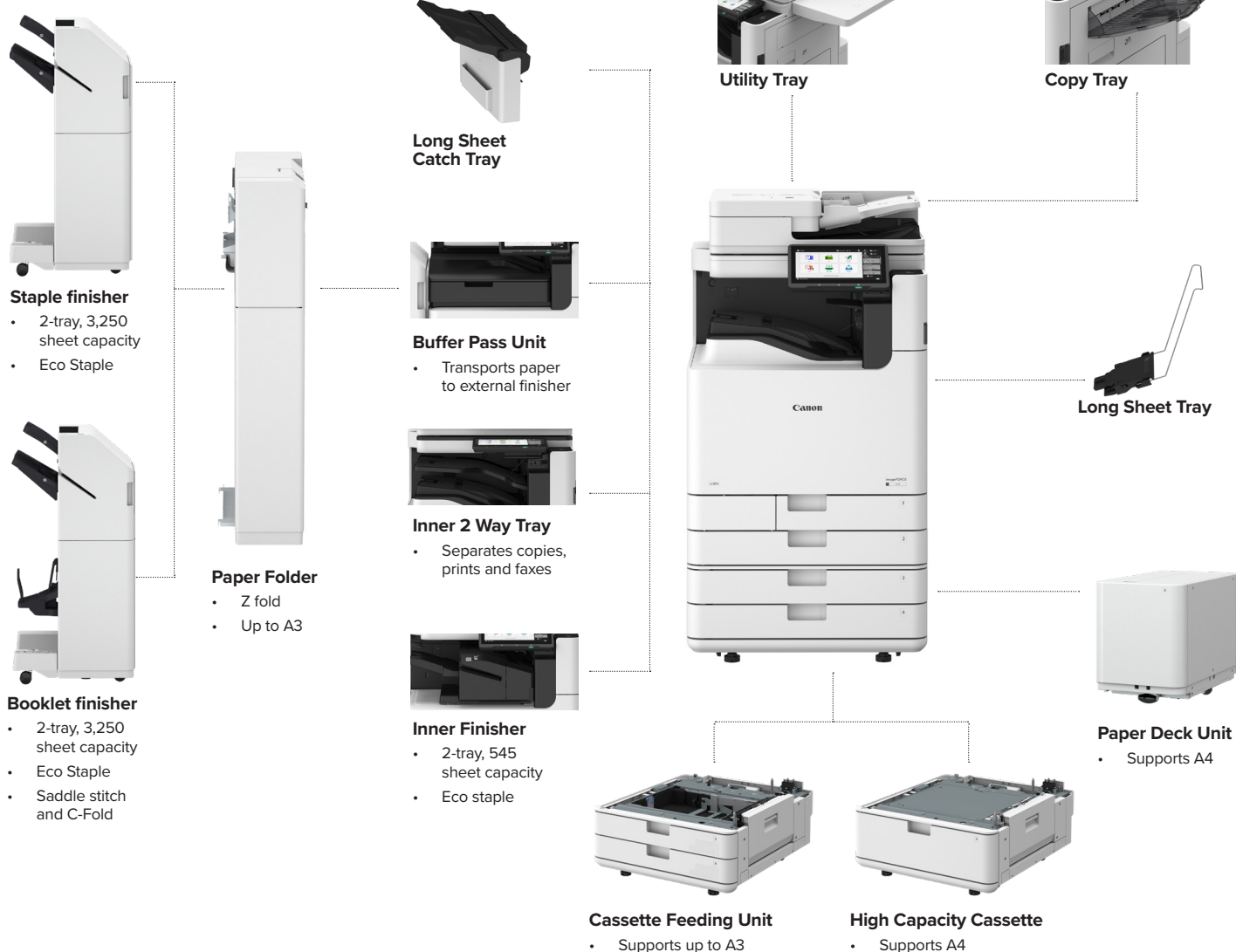Google Drive   Dropbox   SharePoint   Email   OneDrive   Teams   box

[1] Please refer to the link for supported devices and file formats: canon.com.au/other-products/cloud-connector

CONFIGURATION

This flat configuration is for illustration purposes only.
For a complete list of options and the exact compatibility relationships, please refer to the online product configurator.

Utility Tray

Copy Tray

Long Sheet Catch Tray

Staple finisher
- 2-tray, 3,250 sheet capacity
- Eco Staple

Buffer Pass Unit
- Transports paper to external finisher

Long Sheet Tray

Inner 2 Way Tray
- Separates copies, prints and faxes

Paper Folder
- Z fold
- Up to A3

Booklet finisher
- 2-tray, 3,250 sheet capacity
- Eco Staple
- Saddle stitch and C-Fold

Inner Finisher
- 2-tray, 545 sheet capacity
- Eco staple

Paper Deck Unit
- Supports A4

Cassette Feeding Unit
- Supports up to A3

High Capacity Cassette
- Supports A4

imageFORCE 6100 Series Specifications

Main Unit

Machine Type	A3 Monochrome Multifunctional
Core Function	Print, Copy, Scan, Send, Store and Optional Fax
Processor	1.8GHz Dual Core
Control Panel	10.1" TFT LCD WSVGA Colour Touch Panel
Memory	Standard: RAM: 6.0GB
Storage	Standard: 250 GB (SSD) Optional: 1TB (SSD)
Interface Connection	Network: Standard: 1000Base-T/100Base-TX/10Base-T Optional: Wireless LAN (IEEE 802.11a/b/g/n/ac/ax) Others: Standard: USB 2.0 (Host) x1, USB 3.0 (Host) x1, USB 2.0 (Device) x1 Optional: Serial Interface, Copy Control Interface
Paper Supply Capacity (A4, 80gsm)	Standard: 1,200 Sheets 100-Sheets: Multi-purpose Tray x 1 550-Sheets: Paper Cassette x 2 Maximum: 6,350 Sheets (with High Capacity Cassette Feeding Unit-F1 + Paper Deck Unit-F2/F3)
Paper Output Capacity	Standard: 250 Sheets Maximum: 3,450 Sheets (with Staple Finisher-AB3 or Paper Folding/Booklet Finisher-A2 and 3rd Copy Tray Kit-A1)
Finishing Capabilities	Collate, Group, Offset, Staple, Saddle Stitch, Hole Punch, Eco Staple, Staple On Demand, V-fold, C-fold, Z-fold. (Finishing capabilities vary depending on the options connected.)
Supported Media Types	Multi-purpose tray: Thin, Plain, Recycled, Eco, Colour, Heavy, Coated, Tracing, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope Paper Cassette (Upper/Lower): Thin, Plain, Recycled, Eco, Colour, Heavy, Bond, Transparency, Pre-punched, Letterhead, Envelope* * Envelope Feeder Attachment (standard) is required
Supported Media Sizes	Multi-purpose tray: Standard size: SRA3, A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R Custom size: 98.0 x 139.7 mm to 320.0 x 457.2 mm Free Size: 98.0 x 139.7 mm to 320.0 x 457.2 mm Long sheet*: 98.0 x 457.3 mm to 320.0 mm x 1,300.0 mm Envelopes: COM 10 No.10, Monarch, DL, ISO-C5 Envelope custom size: 98.0 x 98.0 mm to 320.0 x 457.2 mm * Long Sheet Feeding Tray-A1 is required Upper Cassette: Standard size: A4, A5, A5R, A6R, B5 Custom Size: 98.0 x 148.0 mm to 297.0 x 215.9 mm Envelopes: COM10 No.10, Monarch, DL, ISO-C5 Lower Cassette: Standard size: A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R Custom size: 98.0 x 148.0 mm to 304.8 x 457.2 mm Envelopes: COM10 No.10, Monarch, DL, ISO-C5
Supported Media Weights	Multi-purpose tray: 52 to 300 gsm Paper Cassette (Upper): 52 to 256 gsm Paper Cassette (Lower): 52 to 300 gsm Duplex: 52 to 256 gsm (Automatic Duplex of Coated media is not supported) For details of supported media, refer to the 'Usable Paper' in the User Manual
Warm-up Time	Quick Startup Mode: 4 Seconds or less* * Time from device power-on to when the copy icon appears and is enabled to operate on the touch panel display. From Sleep Mode: 7 Seconds or Less (imageFORCE 6170) 6 Seconds or Less (imageFORCE 6160/6155) From Power On: 30 Seconds or Less* * Time from device power-on, until copy ready (not print reservation)
Dimensions (W x D x H)	620 x 722 x 937 mm
Installation Space	Depends on configuration. Please refer to the online Product Configurator
Weight	Approximately 96 kg (including toner)

Print Specifications

Print Speed (BW)	imageFORCE 6170 up to 70 ppm (A4, A5*, A5R, A6R*), up to 36 ppm (A3), up to 42 ppm (A4R) imageFORCE 6160 up to 60 ppm (A4, A5*, A5R, A6R*), up to 32 ppm (A3), up to 36 ppm (A4R) imageFORCE 6155 up to 55 ppm (A4, A5*, A5R, A6R*), up to 29 ppm (A3), up to 36 ppm (A4R) * 1-sided only
Print Resolution (dpi)	4,800 x 2,400
Page Description Languages	Standard: UFR II, PCL5/PCL6 Optional: Adobe® PostScript®3™
Direct Print (RUI)	Supported file types: PDF, EPS, TIFF/JPEG, and XPS
Printing from Mobile and Cloud Applications	AirPrint®, Mopria® Print Service and Mopria Scan, Canon PRINT, MS Universal Print, uniFLOW Online and Cloud Connector. A range of software and MEAP-based solutions are available to provide printing from mobile devices or internet-connected devices and cloud-based services depending on your requirements. Please contact your sales representative for further information
OS Standard Printing	Android/Windows® 10/Windows® 11/ChromeOS™/macOS® (11.2.2 or later) /iOS® (15.2 or later)/iPadOS®
Fonts	PS fonts: 136 Roman PCL fonts: 93 Roman, 10 Bitmap fonts, 2 OCR fonts, Andalé Mono WT J/K/S/T*1 (Japanese, Korean, Simplified and Traditional Chinese), Barcode fonts*2 *1 Optional PCL International Font Set-A1 is required. *2 Optional Barcode Printing Kit-D1 is required.
Print Features	Secured Print, Secure Watermark, Header/Footer, Page Layout, Two-sided Printing, Mixed Paper Sizes/ Orientations, Front/Back Covers, Toner Reduction, Poster Printing, Forced Hold Printing, Print Date, Scheduled Printing, Printing Using a Virtual Printer, Printing using Hot Folder.
Operating System	UFRII: Windows® 10/11/Server2016/Server2019/Server2022/Server 2025, macOS(10.14 or later) PCL: Windows® 10/11/Server2016/Server2019/Server2022/Server 2025 PS: Windows® 10/11/Server2016/Server2019/Server2022/Server 2025, macOS(10.14 or later) PPD: Windows® 10/11/Server2016/Server2019/Server2022/Server 2025, macOS(10.14 or later) As of Dec. 2024

Copy Specifications

Copy Speed (BW and CL)	imageFORCE 6170: up to 70 ppm (A4, A5*, A5R, A6R*), up to 36 ppm (A3), up to 42 ppm (A4R) imageFORCE 6160: up to 60 ppm (A4, A5*, A5R, A6R*), up to 32 ppm (A3), up to 36 ppm (A4R) imageFORCE 6155: up to 55 ppm (A4, A5*, A5R, A6R*), up to 29 ppm (A3), up to 36 ppm (A4R) *1-sided only.
First-Copy-Out Time (A4, BW/CL)	imageFORCE 6170: Approximately 2.7 seconds or less imageFORCE 6160: Approximately 2.9 seconds or less imageFORCE 6155: Approximately 2.9 seconds or less
Copy Resolution (dpi)	600 x 600
Multiple Copies	Up to 9,999 copies
Copy Density	Automatic or Manual (9 Levels)
Magnification	Variable zoom: 25% to 400% (1% Increments)
Copy Features	Preset R/E Ratios by Area, Two-Sided, Density Adjustment, Original Type Selection, Interrupt Mode, Book to Two Pages, Two-sided Original, Job Build, N on 1, Add Cover, Insert Sheets, Different Size Originals, Page Numbering, Copy Set Numbering, Sharpness, Erase Frame, Secure Watermark, Print Date, Gutter, Print & Check, Negative/Positive, Repeat Images, Merge Job Blocks, Mirror Image, Store in Mail Box, Superimpose Image, Copy ID Card, Skip Blank Pages, Free Size Original, Color Mode, Reserved copy, Copy Sample

Scan Specifications

Type	Single-pass Duplexing Automatic Document Feeder* [2-sided to 2-sided (Automatic)] * Multi-Sheet Feed Detection is supported.
Document Feeder Paper Capacity (80gsm)	Up to 200 Sheets
Document Feeder acceptable paper weight	Document Feeder media weight: 38 to 220 gsm* (BW, CL) *An acceptable weights of A6R or smaller is 50 to 220 gsm
Supported Media Sizes	Platen scanning size: Up to 297.0 x 431.8 mm Document Feeder media size: A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, B6R Custom size: 69.9 x 139.7 mm to 304.8 x 431.8 mm
Scan Speed (ipm: BW/CL; A4)	1-sided Scanning: 135/135 (300 x 300 dpi, send), 80/80 (600 x 600 dpi, copy), 2-sided Scanning: 270/270 (300 x 300 dpi, send), 160/90 (600 x 600 dpi, copy)
Scan Resolution (dpi)	600 x 600
Pull Scan Specifications	Color Network ScanGear2 for both TWAIN and WIA Supported OS: Windows® 10/11/Server 2016/Server 2019/Server 2022 As of Nov. 2023
Scan Method	Push Scan, Pull Scan, Scan to Box, Scan to Advanced Box, Scan to Network, Scan to USB Memory Key, Scan to Mobile devices, Scan to cloud (Optional uniFLOW Online or Cloud Connector)

Send Specifications

Destination	Standard: E-mail/Internet FAX (SMTP*), SMB, FTP, WebDAV, Mail Box Optional: Super G3 FAX, IP Fax * Available OAuth 2.0 authentication method on Microsoft 365 and Google Workspace
Address Book	LDAP (2,000)/Local (1,600)/Speed dial (200)
Send Resolution (dpi)	Push: Up to 600 x 600 Pull: Up to 600 x 600
Communication Protocol	File: FTP(TCP/IP), SMB3.1.1 (TCP/IP), WebDAV E-mail/I-Fax: SMTP, POP3
File Format	TIFF(MMR), JPEG*, PDF(Compact, Searchable, Optimize for Web, PDF/A-1b, Trace & Smooth, Encrypted, Device Signature, User Signature), XPS(Compact, Searchable, Device Signature, User Signature), Office Open XML (PowerPoint, Word) * Only Single page
Universal Send Features	Original Type Selection, Two-sided Original, Book to Two Pages, Different-size Originals, Density Adjustment, Sharpness, Copy Ratio, Erase Frame, Job Build, Delayed Send, Preview, Job Done Notice, File Name, Subject/Message, Reply-to, E-mail Priority, TX Report, Original Content Orientation, Skip Blank Pages

Fax Specifications

Maximum Number of Connection Lines	1
Modem Speed	Super G3: 33.6 kbps G3: 14.4 kbps
Compression Method	MH, MR, MMR, JBIG
Resolution (dpi)	400 x 400 (Ultra Fine), 200 x 400 (Super Fine), 200 x 200 (Fine), 200 x 100 (Normal)
Sending/Receiving Size	Sending: A3, A4, A4R, A5*1, A5R*1, A6R*1, B4, B5*2, B5R*1 Receiving: A3, A4, A4R, A5, A5R, B4, B5, B5R *1 Sent as A4 *2 Sent as B4 short
FAX Memory	Up to 30,000 pages (2,000 Jobs)
Speed Dials	Max. 200
Group Dials/Destinations	Max. 199 Dials
Sequential Broadcast	Max. 256 Addresses
Memory Backup	Yes
Fax Features	Sender's Name (TTI), Selecting the Telephone Line (when sending fax), Direct Send, Delayed Send, Preview, Job Done Notice, TX Report, Interrupt Transmission, Sequential Broadcasting, Password/Subaddress Sending, Confidential Mailbox, 2 on 1 Log

Store Specifications

Mail Box (Number Supported)	100 User Inboxes, 1 Memory RX Inbox, 50 Confidential Fax Inboxes Maximum 10,000 Pages (2,000 jobs) Stored
Advanced Box	Communication Protocol: SMB or WebDAV Supported Client PC: Windows® 10/11 Concurrent Connections (Max.): SMB:64, WebDAV:3
Advanced Box Available Disc Space	Standard: 16 GB Approximately (With option: max. 480GB)
Advanced Box Features	Authentication for Advanced Box Log-in, Sort Function, Printing a PDF File with a Password, Search, File Preview, Authentication Management, Open to public, URI TX, Backup/Restore

Security Specifications

Authentication and Access Control	User Authentication (Picture Login, Picture and PIN Login, Card Login, Username and Password Login, Function Level Login, Mobile Login), Department ID Authentication (Department ID and PIN Login, Function Level Login), uniFLOW Online/uniFLOW(PIN Login, Picture Login, Picture and PIN Login, Card Login, Card and PIN Login, Username and Password Login, Depertment ID and PIN Login, Function Level Login), Cloud Connector (PIN Login), Microsoft Entra ID (PIN Login, Card Login), Two-Factor Authentication at LUI/RUI, Access Management System (Access Control)
Document Security	Print Security (Secure Print, Encrypted Secure Print, Forced Hold Printing, uniFLOW Secure Print*1), Receive Data Security (Confidential Fax Inbox Forwarding Received Documents Automatically), Scan Security (Encrypted PDF, Device Signature PDF/XPS, User Signature PDF/XPS, Adobe LiveCycle® Rights Management ES2.5 Integration), BOX Security (Mail Box Password Protected, Advanced Box Access Control), Send Data Security (Setting for requesting password input per transmission, Restricted E-mail/File send functions, Confirming FAX number, Allow/Restrict Fax Driver Transmissions, Allow/Restrict Sending from History, S/MIME Support), Document Tracking (Secure Watermark) *1 Requires uniFLOW Online / uniFLOW
Network Security	TLS 1.3, IPSec, IEEE802.1X authentication, SNMP V3.0, Firewall Functionality (IP/MAC Address Filtering), Dual Network Support (Wired LAN/Wireless LAN, Wired LAN/Wired LAN), up to WPA3(using Wi-Fi), Enabling/Disabling (Network Applications, Remote UI, USB Interface), G3 FAX separation from LAN, USB Port separation from LAN, Prohibit the execution of files stored in Advanced Space in the MFP, Scan and Send -Virus Concerns for E-mail Reception
Device Security	Protecting SSD Data [SSD Data Encryption (FIPS140-3), SSD Lock], Standard SSD Initialize, Initialize (NIST 800-88 PURGE LEVEL), Trusted Platform Module (TPM 2.0), Job Log Conceal Function, Protecting MFP Software Integrity: Verify System at Startup (NIST SP800-193: Protection), Checking MFP Software Integrity & Platform Firmware Resiliency: Automatic System Recovery (NIST SP800-193: Recovery), Runtime Intrusion Detection: Trellix Embedded Control, HCD-PP Common Criteria Certification*1 *1 Validation pending
Device Management and Auditing	Administrator Password, Digital Certificate And Key Management, SAN certificates, Audit Log, Cooperating with External Security Audit System (Security Information and Event Management), Image Data Logging, Security Policy Setting

Environmental Specifications

Operating Environment	Temperature: 10 to 30 ºC Humidity: 20 to 80 % RH (Relative Humidity)
Power Source	220-240 V, 50/60 Hz, 10 A
Power Consumption	Maximum: imageFORCE 6170: Approximately 2,000 W imageFORCE 6160: Approximately 1,800 W imageFORCE 6155: Approximately 1,800 W Sleep mode: Approximately 0.5 W*1 Typical Electricity Consumption (TEC)*3 imageFORCE 6170: 0.76 kWh imageFORCE 6160: 0.63kWh imageFORCE 6155: 0.58 kWh *1 0.5 W is not available in all circumstances due to certain settings. *3 As per USA Energy Star 3.2

Consumables

Toner Cartridges	NPG-1002 Toner BK
Toner Yield (Estimated @6% Coverage)	NPG-1002 Toner BK: 65,500 pages

Software and Printer Management

Tracking and reporting	uniFLOW Online/uniFLOW
Remote management tools	iW Enterprise Management Console
	Monitoring Service
	Remote Distribution & Management Service
	Status Monitor
Scanning software	Color Network ScanGear 2
Optimisation tools	Canon Driver Configuration Tool
Platform	MEAP (Multifunctional Embedded Application Platform)

Paper Supply Options

Cassette Feeding Unit-AY1	Paper Capacity:	2 x 550 sheets (80 gsm)
	Paper Type:	Thin, Plain, Recycled, Eco, Colour, Heavy, Bond, Transparency, Pre-punched, Letterhead
	Paper Size:	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R
	Custom size:	98.0 x 148.0 mm to 304.8 x 457.2 mm
	Paper Weight:	52 to 300 gsm
High Capacity Cassette Feeding Unit-F1	Paper Capacity:	2,450 sheets (80 gsm)
	Paper Type:	Thin, Plain, Recycled, Eco, Colour, Heavy, Bond, Pre-punched, Letterhead
	Paper Size:	A4
	Paper Weight:	52 to 300 gsm
Paper Deck Unit-F2/F3	(Requires Cassette Feeding Unit-AY1 or High Capacity Cassette Feeding Unit-F1)	
	Paper Capacity:	2,700 sheets (80 gsm)
	Paper Type:	Thin, Plain, Colour, Recycled, Heavy, Pre-punched
	Paper Size:	A4, B5
	Paper Weight:	52 to 256 gsm

Output options*

*Paper capacity may vary with different of paper type/size.

1st Copy Tray Kit-B1 (Standard)	Capacity (with 80gsm paper):
	A4, A5, A5R, A6R, B5: 250 sheets
	SRA3, A3, A4R, B4, B5R: 100 sheets
	Long sheet:[*1]
	Length up to 900.0 mm: 20 sheets (151 to 163 gsm)
	Length up to 1,200.0 mm: 1 sheet (151 to 163 gsm)
	Paper Weight: 52 to 300 gsm
	[*1]Long Sheet Catch Tray-D1 is required.
3rd Copy Tray Kit-A1	Capacity (with 80gsm paper):
	A4, A5R, B5: 100 sheets
	A3, A4R, B4, B5R: 75 sheets
	Paper Weight: 52 to 300 gsm
Inner 2way Tray-M1	Tray Capacity (with 80 gsm paper)
	Upper tray: A4, A5, A5R, A6R, B5: 100 sheets
	SRA3, A3, A4R, B4, B5R: 50 sheets
	Paper Weight: 52 to 300 gsm

Inner Finisher-N1	Tray Capacity (with 80gsm paper):	
	Upper Tray:	SRA3, A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R: approximately 45 sheets
		long sheet length of up to 900.0 mm: 1 sheet
	Lower Tray:	A4, A5, A5R, B5: approximately 500 sheets
		A3, A4R, B4, B5R: 250 sheets
		A6R: 30 sheets
		SRA3, Envelope: 10 sheets
	Paper Weight:	52 to 300 gsm
	Staple Position:	Corner, Double
	Staple Capacity:	(52 to 90 gsm)
		A4, B5: 50 sheets
		A4R: 40 sheets
		A3, B4: 30 sheets
	Eco Staple:	A3, A4, B4, B5: 10 sheets (52 to 64 gsm)
		8 sheets (65 to 81.4 gsm)
		6 sheets (82 to 105 gsm)
		6 sheets (82 to 105 gsm)
	Staple On Demand:	approximately 40 sheets (80 gsm)

Inner 2/4 Hole Puncher-D1	(Requires the Inner Finisher-N1)
	Two or Four Holes
	Acceptable Punch Paper Weight: 52 to 300 gsm
	Acceptable Punch Paper Size:
	Two holes: A3, A4, A4R, A5, B4, B5, B5R
	Four holes: A3, A4
Inner 2/3 Hole Puncher-D1	(Requires the Inner Finisher-N1)
	Two or Three Holes
	Acceptable Punch Paper Weight: 52 to 300 gsm
	Acceptable Punch Paper Size:
	Two holes: A3, A4, A4R, A5, B4, B5, B5R
	Three holes: A3, A4, B4, B5

Staple Finisher-AB3	(Requires Buffer Pass Unit-R1)	
	Tray Capacity (with 80gsm paper):	
	Upper Tray:	A4, A5, A5R, A6R, B5: approximately 250 sheets
		SRA3, A3, A4R, B4, B5R: approximately 125 sheets
	Lower Tray:	A4, A5, A5R, B5: 3,000 sheets
		SRA3, A3, A4R, B4, B5R: 1,500 sheets
		A3, B4 (Z-fold)[*2]: 30 sheets
		A4R (Z-fold)[*2]: 10 sheets
		A6R: 250 sheets
	Envelopes:	Monarch: 30 sheets, COM10 No.10, DL, ISO-C5: 100 sheets
	Long sheet length of up to 1300.0 mm: 20 sheet	
	(ejected to the top of the Buffer Pass Unit-R1 and Staple Finisher-AB3)	
	Paper Weight:	
	Upper Tray:	52 to 256 gsm
	Lower Tray:	52 to 300 gsm
	Staple Position:	Corner, Double
	Staple Capacity:	(52 to 90 gsm)
	A4, B5:	65 sheets
	A4R:	40 sheets
	A3, B4:	30 sheets
	Eco Staple:	
	A3, A4:	10 sheets (52 to 64 gsm)
		8 sheets (65 to 81.4 gsm)
		6 sheets (82 to 105 gsm)
	Staple On Demand: 65 sheets (52 to 90 gsm)	
	[*2]Paper Folding Unit-L1 is required.	

Paper Folding/Booklet Finisher-A2	(Requires Buffer Pass Unit-R1)
	(Includes the above Staple Finisher-AB3 basic staple specifications.)
	Saddle Stitch/V-fold paper size: A3, A4R, B4
	C-fold paper size: A3, A4R, B4
	Saddle Stitch Staple Capacity: up to 20 sheets x 10 sets (52 to 81.4 gsm) (including 1 cover sheet 52 to 256 gsm)
	V-fold Capacity: up to 5 sheets (52 to 105 gsm)
	C-fold Capacity:
	A4R: up to 6 sheets (52 to 90 gsm)
	up to 5 sheets (91 to 128 gsm)
	A3, B4: up to 5 sheets (64 to 128 gsm)
Paper Folding Unit-L1	(Requires Staple Finisher-AB3 or Paper Folding/Booklet Finisher-A2)
	Paper size: A3, A4R, B4
2/4 Hole Puncher Unit-A1	(Requires either the Staple Finisher-AB3 or Paper Folding/Booklet Finisher-A2)
	Two or Four Holes
	Acceptable Punch Paper Weight: 52 to 300 gsm
	Acceptable Punch Paper Size:
	Two holes: A3, A4, A4R, A5, B4, B5, B5R
	Four holes: A3, A4
2/3 Hole Puncher Unit-A1	(Requires either the Staple Finisher-AB3 or Paper Folding/Booklet Finisher-A2)
	Two or Three Holes
	Acceptable Punch Paper Weight: 52 to 300 gsm
	Acceptable Punch Paper Size:
	Two holes: A3, A4, A4R, A5, B4, B5, B5R
	Three holes: A3, A4, B4, B5

Hardware Accessories

Others	IC Card Reader Box for Numeric Keypad-A2
	Buffer Pass Unit-R1
	Numeric Keypad-A2

System and Controller options

Print Accessories	PCL International Font Set-A1
	PS Printer Kit-BC1
Barcode Printing	Barcode Printing Kit-D1
System Accessories	Serial Interface Kit-K3
	Copy Control Interface Kit-A1
Storage Accessories	250GB SSD-A1
	1TB SSD-A1
	Memory Mirroring Kit-A1/A2
FAX Accessories	Super G3 FAX Board-AX2
	Remote Fax Kit-A1
	IP FAX Expansion Kit-B1

Other Options

Accessibility Accessories	ADF Access Handle-A1
	Voice Operation Kit-D1
Staple Cartridges	Staple Cartridge-X1
	Staple Cartridge-Y1
	Staple Cartridge-Z1
Heater Options	Reader Heater Unit-Q4
	Paper Deck Heater Unit-C1 (For Side Paper Deck-F2/F3 only)