

POWMC

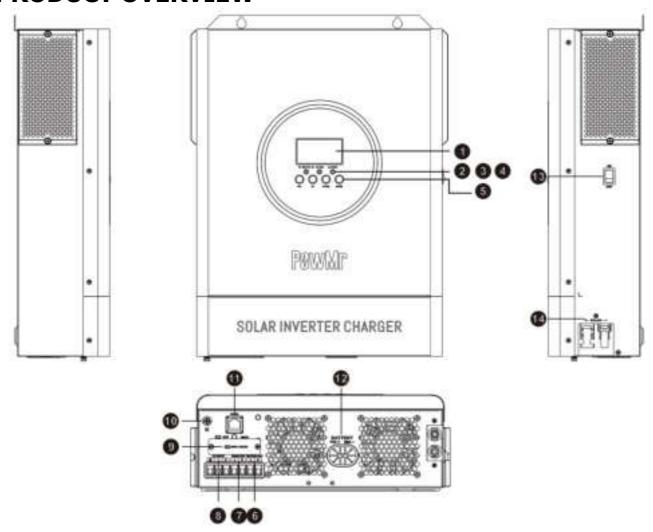
ALL-IN-ONE SOLAR INVERTER User Manual



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PRODUCT OVERVIEW



- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Second out
- 7. Main out
- 8. AC input
- 9. RS232 communication port
- 10. Grounding
- 11. RS485 communication port
- 12. Battery input
- 13. Power on/off switch
- 14. PV input

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- 1. The unit x 1
- 2. User manual x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



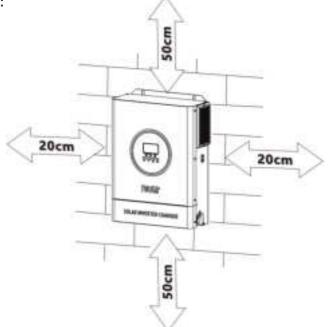
Mounting the Unit

Consider the following points before selecting where to install:

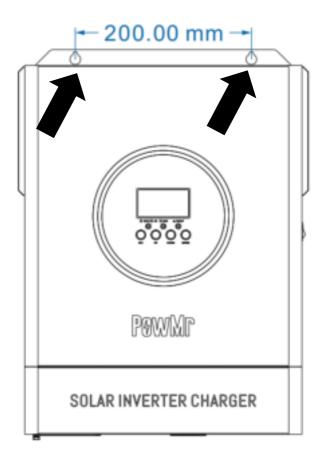
- $1. \ \mbox{Do}$ not mount the inverter on flammable construction materials.
- 2. Mount on a solid surface
- 3. Install this inverter at eye level in order to allow the LCD display to be read at all times.
- 4. The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- 5. The recommended installation position is to be adhered to the wall vertically.
- 6. Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.

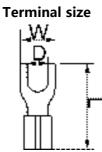


Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminals as below.

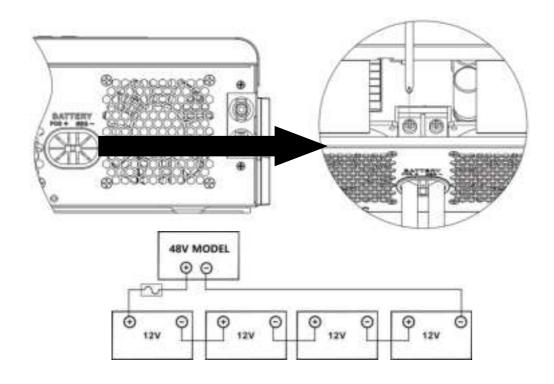


Recommended battery cable , terminal size:

Model	Maximum	Battery	Wire Size	Cable	Те	rminal siz	ze	Torque
Ploaci	Amperage	capacity	Wile Size	mm ²	L(mm)	W(mm)	D(mm)	value
6.2KVA	137A	200AH	2AWG	38	35	16	6.5	2~ 3 Nm

Please follow below steps to implement battery connection:

- 1. Make battery positive and negative cables based on recommended cable and terminal specifications
- 2. Connect all battery packs as units requires. It's suggested to use recommended battery capacity.
- 3. Insert battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and battery cables are tightly screwed to the battery connector.





WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A. **CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

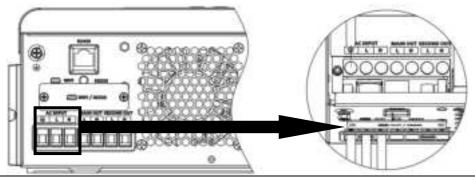
WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6.2KVA	8 AWG	1.4∼ 1.6Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.
- \longrightarrow Ground (yellow-green) L \rightarrow LINE (brown or black) N \rightarrow Neutral (blue)





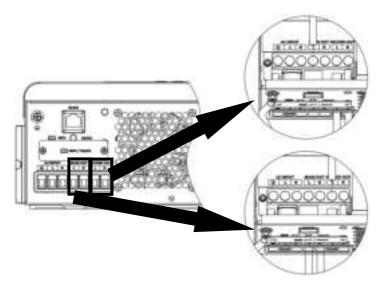
WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor () first.
- 5. This inverter is equipped with dual output. There are four terminals (main out-L/N, second out-L/N) available on output port. It's set up through LCD program or monitoring software to turn on and off the second output in program 43. Refer to "LCD setting" section for the details in program 29 and 31.

Remark:

- 1). The main output usually carries heavy loads which make the battery discharge time faster, the heavy loads are such as air-conditioners, heaters, motors and so on.
- 2). The second output usually carries light loads which make the battery discharge time longer, the light loads are such as lights, computers, fans and so on.
- 3). Normally, the cutoff point of second out is lower than main-out, so that the light loads will not be cut off power.
- →Ground (yellow-green) L→LINE (brown or black)
- N→Neutral (blue)



6. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It'' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
6.2KVA	27A	12 AWG	1.4~1.6 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode	· · ·
INVERTER MODEL	6.2KVA
Max. PV Array Open Circuit Voltage	500DC
PV Array MPPT Voltage Range	60VDC~500VDC
Max. PV INPUT CURRENT	27A

Take the 450Wp and 550Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

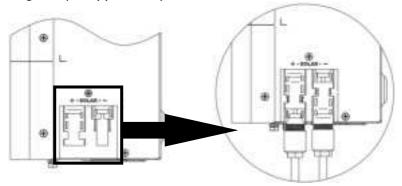
		Q'ty of	Total input	Inverter Model
Solar Panel Spec.	SOLAR INPUT	panels	power	Inverter Model
(reference)	·		1,350 W	
	4 pcs in serial	3 pcs 4 pcs	1,800 W	
- 450Wp	5 pcs in serial	5 pcs	2,250 W	
	6 pcs in serial	6 pcs	2,700 W	6.2KVA
- Vmp: 34.67Vdc	7 pcs in serial	7 pcs	3,150 W	
	8 pcs in serial	8 pcs	3,600 W	
- Imp: 13.82A	9 pcs in serial	9 pcs	4,050 W	
- Voc: 41.25Vdc	10 pcs in serial	10 pcs	4,500 W	
Top. 12 00A	11 pcs in serial	11 pcs	4,950 W	6.2KVA
- Isc: 12.98A	12 pcs in serial	12 pcs	5,400 W	
	6 pieces in serial and 2 sets in parallel	12 pcs	5,400 W	6.2KVA
	8 pieces in serial and 2 sets in parallel	14 pcs	6,300 W	U.ZRVA
Solar Panel Spec.		Q'ty of	Total input	Invertor Model
(reference)	SOLAR INPUT	panels	power	Inverter Model
	3 pcs in serial	3 pcs	1,650 W	
- 550Wp	4 pcs in serial	4 pcs	2,200 W	
	5 pcs in serial	5 pcs	2,750 W	6.2KVA
- Vmp: 42.48Vdc	6 pcs in serial	6 pcs	3,300 W	
	7 pcs in serial	7 pcs	3,850 W	
- Imp: 12.95A	8 pcs in serial	8 pcs	4,400 W	6.2KVA
- Voc: 50.32Vdc	9 pcs in serial	9 pcs	4,950 W	U.ZRVA
Top: 12 704	4 pieces in serial and 2 sets in parallel	8 pcs	4,400 W	
- Isc: 13.70A	5 pieces in serial and 2 sets in parallel	10 pcs	5,500 W	6.2KVA
	6 pieces in serial and 2 sets in parallel	12 pcs	6,600 W	

PV Module Wire Connection:

Please follow below steps to implement PV module connection:

- Remove insulation sleeve 6 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

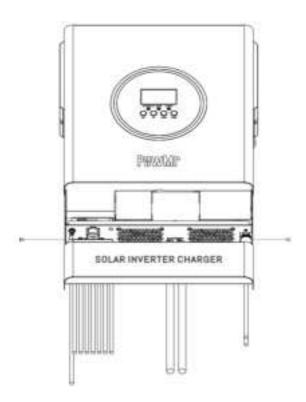




3. Make sure the wires are securely connected.

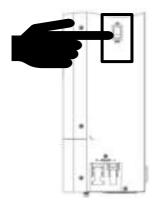
Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



OPERATION

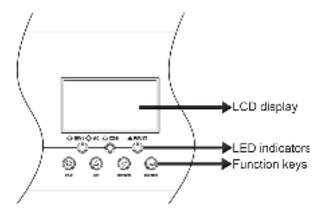
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



LED Indicator

			T
LED	Indicator		Messages
W. A.C. /-W-THIV	C	Solid On	Output is powered by utility in Line mode.
AC/ INV	Green	Flashing	Output is powered by battery or PV in battery mode.
* 0110		Solid On	Battery is fully charged.
• CHG	Green	Flashing	Battery is charging.
(40.00.000	ULT Red	Solid On	Fault occurs in the inverter.
△ FAULT		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
			Utility will provide power to the
		Utility first (default)	loads as first priority.
		O°I <u>NFI</u>	- Solar and battery energy will provide power to the loads only when utility power is not available
			Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads,
		Solar first	battery energy will supply power the loads at the same time.
		0 ₀ 1 <u>50L</u>	Utility provides power to the load only when any one condition happens:
			- Solar energy is not available Battery voltage drops to either
01	Output source priority: To configure load power		low-level warning voltage or the setting point in program 12.
	source priority		Solar energy provides power to the loads as first priority.
		SBU priority	If solar energy is not sufficient to power all connected loads, batter energy will supply power to the
		0 5611	loads at the same time. Utility provides power to the load
		0	only when battery voltage drops either low-level warning voltage of the setting point in program 12.
			Solar energy is charged first and
			then power to the loads.
		SUB priority	If solar energy is not sufficient to
		0 1 -	power all connected loads, Utility
	U _Ø I_ <u>SUB_</u>	energy will supply power to the loads at the same time.	

		SUF priority 5UF	If solar energy is sufficient to all connected loads and charge battery, the solar energy could feedback to the grid If solar energy is not sufficient to power all connected loads, utility energy will supply power to the loads at the same time.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)	If selected, acceptable charging current range will be from Max. AC charging current to Max. charging current of SPEC, but it shouldn't be less than the AC charging current (program 11)
		Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
03	AC input voltage range	UPS UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
		Generator Generator	If selected, acceptable AC input voltage range will be within 170-280VAC and compatible with generators. Note: Because generators are unstable, maybe the output of inverter will be unstable too.
		AGM (default)	Flooded
		0 <u>\$ 86</u> ~	OŞ_FLd_
05	Battery type	User-Defined USE_USE_	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		05 F15	Support PYLON US2000 Protocol 3.5 Version
		05 FIA	Standard communication Protocol form inverter supplier
06	Auto restart when overload occurs	Restart disable	Restart enable (default)

		0 <u>6</u> FF9	OB THE
07	Auto restart when over temperature occurs	Restart disable	Restart enable (default)
08	Output voltage	220V OB 220* 240V OB 240*	230V (default) 08 230
09	Output frequency	50Hz (default)	60Hz
10	Auto bypass When selecting "auto", if the mains power is normal, it will automatically bypass, even if the switch is off.	manual(default)	auto
11	Maximum utility charging current	30A (default) If selected, acceptable chemical max. AC charging current	arging current range will be within 2- of SPEC.
12	Setting voltage or SOC percentage back to utility source when selecting "SBU" (SBU priority) in program 01.	12 <u>46.0°</u> 12 <u>050°</u>	46V (default) Setting range is from 44.0V to 57.2V for 48v model, but the max setting value must be less than the value of program13. If Lix is selected in program 5. Default 50%, Setting range is from 5% to 50%, but the minimum setting value must be more than the value of program 29
13	Setting voltage or SOC percentage back to battery mode when selecting "SBU" (SBU priority)in program 01.	Battery fully charged (default)	Setting range is from 48V to full (the value of program26-0.4V), but the max setting value must be more than the value of program1. Setting range is from 60% to 100%

		If this inverter/charger is worki	ng in Line, Standby or Fault	
		mode, charger source can be programmed as below:		
		Solar first	Solar energy will charge battery as first priority.	
		\ <u>\$</u> _CSO_	Utility will charge battery only when	
			solar energy is not available.	
16	Charger source priority: To configure charger source priority	Solar and Utility (default)	Solar energy and utility will charge battery at the same time.	
		Only Solar	Solar energy will be the only charger source no matter utility is	
		15 OSO	available	
		Ø	or not.	
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar		
		energy will charge battery if it's	available and sufficient.	
	Buzzer mode	Mode1		
		PNS 18 49 1	Buzzer mute	
		Mode2	The buzzer sounds when the input	
18		PNS 18 499	source changes or there is a	
10		Mode3		
		PNS 18 493	The buzzer sounds when there is a specific warning or fault	
		Mode4(default)		
		PN5 18 49r	The buzzer sounds when there is a fault	
19	Auto return to default display screen	Return to default display	If selected, no matter how users switch display screen, it will	
		screen (default)	automatically return to default display screen (Input voltage	
		Ø	/output voltage) after no button is	

			pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default)	Backlight off 20 LOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable	Bypass enable(default) 23 <u>648</u>
25	Modbus ID Setting	Modbus ID Setting Range : 00	1(default)~247
26	Bulk charging voltage (C.V voltage)	·	
27	Floating charging voltage	If self-defined is selected in program 5, this program can be set up. Default 54.0V, setting range is from 48.0V to the value of program 26	
29	Setting cut off voltage point or SOC percentage percentage on the second output (OP2)	If program 5 is setting as follow, this program can be set up, Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. 1.If self-defined is selected in program 5, default value is 42.0V, setting range is from 40.0V to the voltage of program 31. 2.If Lix is selected in program 5 and communication between the inverter and battery is successful, default value is 20%, setting range is from 3% to the SOC of program 31.	
31	Setting cut off voltage point or SOC percentage percentage on the Main output (OP1)	If program 5 is setting as follow cut-off voltage will be fixed to so percentage of load is connected	

		setting range is from the vol value must be less than the	In program 5, default value is 44.0V, ltage of program 29 to 54.0V, the setting value of program12. m 5 and communication between the
		inverter and battery is succe	essful, default value is 22%, setting range 29 to 30%, the setting value must be
		Automatically (Default):	If selected, inverter will judge this charging time automatically.
32	Bulk charging time (C.V stage)	5 min 5	The setting range is from 0 min to 900 min. Increment of each click is 5 min.
		900 min	min. Therement of each click is 5 min.
		If "USE" is selected in progra Battery equalization	m 05, this program can be set up.
33	Battery equalization	3 <u>3</u> _EEU_	Battery equalization disable (default)
		If "Flooded" or "User-Define program can be set up.	d" is selected in program 05, this
34	Battery equalization voltage	Default 58.4V. Setting range is from floating voltage \sim 62V. Increment of each click is 0.1V.	
35	Battery equalized time	60min (default)	Setting range is from 0 min to 900min.
36	Battery equalized timeout	120min (default)	Setting range is from 0min to 900 min.
37	Equalization interval	30days (default)	Setting range is from 1 to 90 days.
39	Equalization activated immediately	Enable 39 AEN	Disable (default)

		set up. If "Enable" is selecte equalization immediately and "Disable" is selected, it will d	abled in program 33, this program can be d in this program, it's to activate battery d LCD main page will shows "
		ARF ZZ VUL	Disable automatic activation (default)
41	Automatic activation for lithium battery	AAF AN AFO	When Program05 is selected "LIx" as lithium battery and when the battery is not detected, the unit will activate automatically the lithium battery at a time. If you want to activate automatically the lithium battery, you must restart the unit.
		48F (4 <u>\$</u>) UOP	Default: disable activation
42	Manual activation for lithium battery	니엄도 건호 HCF	When Program05 is selected "LIx" as lithium battery, when the battery is not detected, If you want to activate the lithium battery at a time, you could selected it.
43	Setting the second output (OP2) function	Turn on(Default): the second output is available	Turn off: the second output is unavailable
		75 OFF	Default OFF Disable current discharge current protection function
46	Maximum discharge current protection	-9C (권호 100,	When the grid exists, the battery stops discharging when the discharge current reaches the set value, and the grid supplies power to the load. When the grid does not exist, an alarm will be raised, but the battery will still discharge. The setting range is from 20A to 500A
47	Setting the OP2 overload warning point	50%(default) 47 050	Set the OP2 overload warning point. If the set value is exceeded, 22 warnings will be displayed. Setting range is from 10% to 100%

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

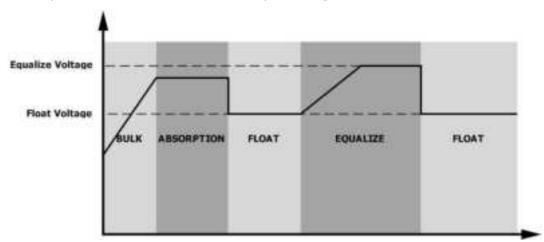
How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 37.
- 2. Active equalization immediately in program 39.

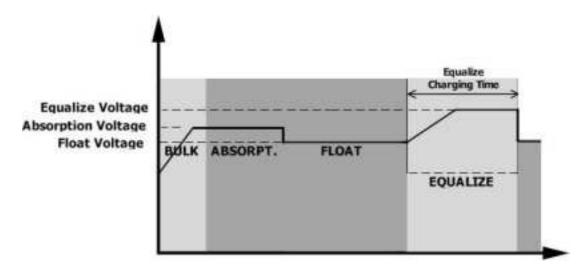
When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

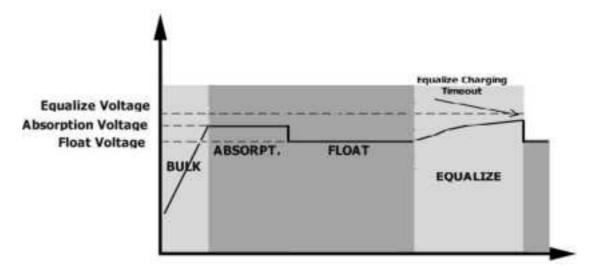


• Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



SETTING FOR LITHIUM BATTERY

Lithium Battery Connection

If choosing lithium battery for the inverter, you are allowed to use the lithium battery only which we have configured. There're two connectors on the lithium battery, RS485 port of BMS and power cable.

Please follow below steps to implement lithium battery connection:

- 1). Assemble battery terminal based on recommended battery cable and terminal size (same as Lead acid, see section Lead-acid Battery connection for details).
- 2). Connect the end of RS485 port of battery to BMS(RS485) communication port of inverter.

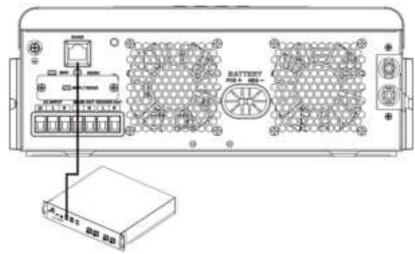


Fig 1

Lithium battery communication and setting

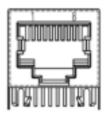
if choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. This communication cable delivers information and signal between lithium battery and the inverter. This information is listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

Connect the end of RS485 of battery to RS485 communication port of inverter

Make sure the lithium battery RS485 port connects to the inverter is Pin to Pin, the communication cable is inside of package and the inverter RS485 port pin assignment shown as below:

Pin number	RS485 Port
PIN1	RS485-B
PIN2	RS485-A
PIN7	RS485-A
PINS	RS485-B



LCD setting

After connecting, you need to finish and confirm some settings as follow:

- 1) Select program 05 as lithium battery type.
- 2) Confirm program12/13/29/31/41/42 setting value.

Note: Program 43/44/45 are only available with successful communication, they will replace the Program 12/13/29 function, at the same time, program 12/13/29 become unavailable.

LCD Display

If communication between the inverter and battery is successful, there is some information showing on the LCD as follow:

Item	Description	Remark
1	Communication successful icon	Li
2	Max lithium battery charging voltage	
3	Max lithium battery charging current	
4	Lithium battery discharging is forbidden	will flash once every 1 second
5	Lithium battery charging is forbidden	will flash once every 2 second
6	Lithium battery SOC(%)	

Setting for PYLON US2000 lithium battery

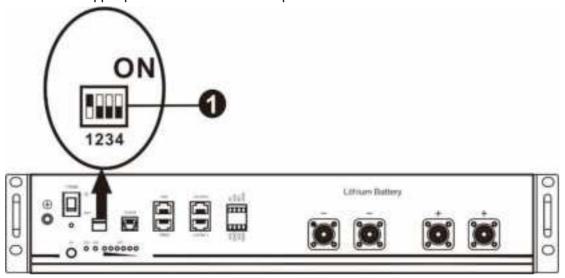
1). PYLONTECH US2000 lithium battery setting:

Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1". Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

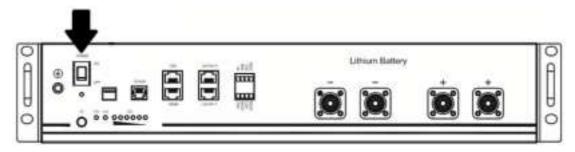
NOTE: "1" is upper position and "0" is bottom position.



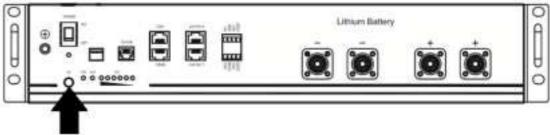
2). Process of install

Step 1. Use the RS485 cable to connect inverter and Lithium battery as Fig 1.

Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery, power output ready.



Step 4. Turn on the inverter.

Step 5. Be sure to select battery type as "Li2" in LCD program 5.

If communication between the inverter and battery is successful, the battery icon on LCD display will light

Setting for lithium battery without communication

This suggestion is used for lithium battery application and avoid lithium battery BMS protection without communication, please finish the setting as follow:

- 1.Before starting setting, you must get the battery BMS specification:
 - A. Max charging voltage
 - B. Max charging current
 - C. Discharging protection voltage

2.Set battery type as "USE" (user-defined)

		AGM (default)	Flooded
		OŞ AGA	OŞ FLU
05	Battery type	User-Defined	If "User-Defined" is selected, battery
		OS USE	charge voltage and low DC cut-off voltage can be set up in program 26,
			27 and 29.

3. Set C.V voltage as Max charging voltage of BMS-0.5V.

		If self-defined is selected in program 5, this program can be set
26	Bulk charging voltage (C.V voltage)	up. But the setting value must be more than or equal the value of program27. Increment of each click is 0.1V.
		Default 56.4V, setting range is from 48.0V to 62.0V.

4. Set floating charging voltage as C.V voltage.

		If self-defined is selected in program 5, this program can be set
27	Floating charging voltage	up.
		Default 56.4V, setting range is from 48.0V to the value of program 26

5. Set Low DC cut-off voltage ≥ discharging protection voltage of BMS+2V.

29	Low DC cut-off voltage	If self-defined is selected in program 5, this program can be set up. The setting value must be less than the value of program12. Increment of each click is 0.1V.Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is
		connected. Default 42.0V, setting range is from 40.0V to 54.0V

6. Set Max charging current which must be less than the Max charging current of BMS.

02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)		If selected, acceptable charging current range will be within 1- Max. charging current of SPEC, but it shouldn't be less than the AC charging current (program 11)
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7. Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01. The setting value must be ≥Low DC cut-off voltage+1V, or else the inverter will have a warning as battery voltage low.

Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Default 46.0V, setting range is from 44.0V to 57.2V for 48v model, but the max setting value must be less than the value of program13.
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Remark:

- 1.you'd better to finish setting without turn on the inverter(just let the LCD show, no output);
- 2.when you finish setting, please restart the inverter.

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Over temperature of inverter module	<u>[]</u>
02	Over temperature of DCDC module	(DZ) <u>-</u>
03	Battery voltage is too high	_EO_
04	Over temperature of PV module	[P4] <u>-</u>
05	Output short circuited.	[05]—
06	Output voltage is too high.	[06]-
07	Overload time out	(DT) -
08	Bus voltage is too high	(DB) -
09	Bus soft start failed	[09 <u>-</u>
10	PV over current	[10]-
11	PV over voltage	T
12	DCDC over current	[12]_
13	Over current or surge	[13]
14	Bus voltage is too low	[4]_
15	Inverter failed (Self-checking)	(TS <u>-</u>
18	Op current offset is too high	[18]_
19	Inverter current offset is too high	T9 <u>-</u>
20	DC/DC current offset is too high	[20]
21	PV current offset is too high	25-
22	Output voltage is too low	[23]
23	Inverter negative power	[23]-

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
02	Temperature is too High	Beep three times every second	<u>~</u> 50
04	Low battery	Beep once every second	_04⁴
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
14	Fan blocked	None	[14]△
15	PV energy is low	Beep twice every 3 seconds	[15]4
19	Lithium Battery communication is failed	Beep once every 0.5 second	
21	Lithium Battery over current	None	
22	OP2 is overload	None	<u>~</u> 55
٤٩	Battery equalization	None	[E9 <u>A</u>
₽ 5	Battery is not connected	None	[6P_a_

SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	6.2KVA	
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (UPS) 90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Battery mode: Electronic Circuits	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
	Output Power	
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	Rated Power 50% Power 90V 170V 280V Input Voltage	

Table 2 Inverter Mode Specifications

INVERTER MODEL	6.2KVA	
Rated Output Power	6.2KVA/6.2KW	
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	50Hz or 60Hz	
Peak Efficiency	94%	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	48Vdc	
Cold Start Voltage	46.0Vdc	
No Load Power Consumption	<55w	
Low DC Warning Voltage		
Just for AGM and Flooded @ load < 20%	44 0)/d-	
@ 20% ≤ load < 50%	44.0Vdc 42.8Vdc	
@ load ≥ 50%	40.4Vdc	
Low DC Warning Return		
Voltage		
Just for AGM and Flooded		
@ load < 20%	46.0Vdc	
@ 20% ≤ load < 50%	44.8Vdc	
@ load ≥ 50%	42.4Vdc	
Low DC Cut-off Voltage		
Just for AGM and Flooded		
@ load < 20%	42.0Vdc	
@ 20% ≤ load < 50%	40.8Vdc	
@ load ≥ 50%	38.4Vdc	

Table 3 Charge Mode Specifications

Utility Chargin	ng Mode					
INVERTER MODEL		6.2KVA				
Max Chargi (PV+AC) (@ VI/P=230	Vac)	120Amp				
Max Charging (AC) (@ VI/P=230		80Amp				
Bulk Charging	Flooded Battery	58.4Vdc				
Voltage	AGM / Gel Battery	56.4Vdc				
Floating Char	ging Voltage	54Vdc				
Overcharge P	rotection	63Vdc				
Charging Algo	orithm	3-Step				
Charging Curve		Suit Absention (Current) (Current Vultage) (Faureg)				
Solar Input						
INVERTER MO	DDEL	6.2KVA				
Rated Power		6500W				
Voltage	/ Open Circuit	500Vdc				
PV Array MPP Range	T Voltage	60Vdc~500Vdc				
Max. Input Cu	urrent	27A				
Max. Charging Current(PV) 120A						

Table 4 General Specifications

- unit - continue opt		
INVERTER MODEL	6.2KVA	
Operating Temperature Range	-10°C to 55°C	
Storage temperature	-15°C∼ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension(D*W*H), mm	438x312x122	
Net Weight, kg	9	

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low	Re-charge battery. Replace battery.
No response after power on.	No indication.	 The battery voltage is far too low. Battery polarity is connected reversed. 	1. Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
•	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
Buzzer beeps		Battery is over-charged.	Return to repair center.
continuously and red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 06/22	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	Reduce the connected load. Return to repair center
	Fault code 08/09/15	Internal components failed.	Return to repair center.
	Fault code 13	Over current or surge.	Restart the unit, if the error
	Fault code 14	Bus voltage is too low.	happens again, please return to repair center.
	Another fault code		If the wires is connected well, please return to repair center.

POWM

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