

Installation Information

E-MOPI-TI003-E
Supersedes 4-416

AN450457990355en-000101



Danfoss Heavy Duty Series Piston Motors

109823-000 Speed Sensor

! CAUTION

Exceeding the specified amount of torque may permanently damage this sensor. Read installation instructions before installing the sensor.

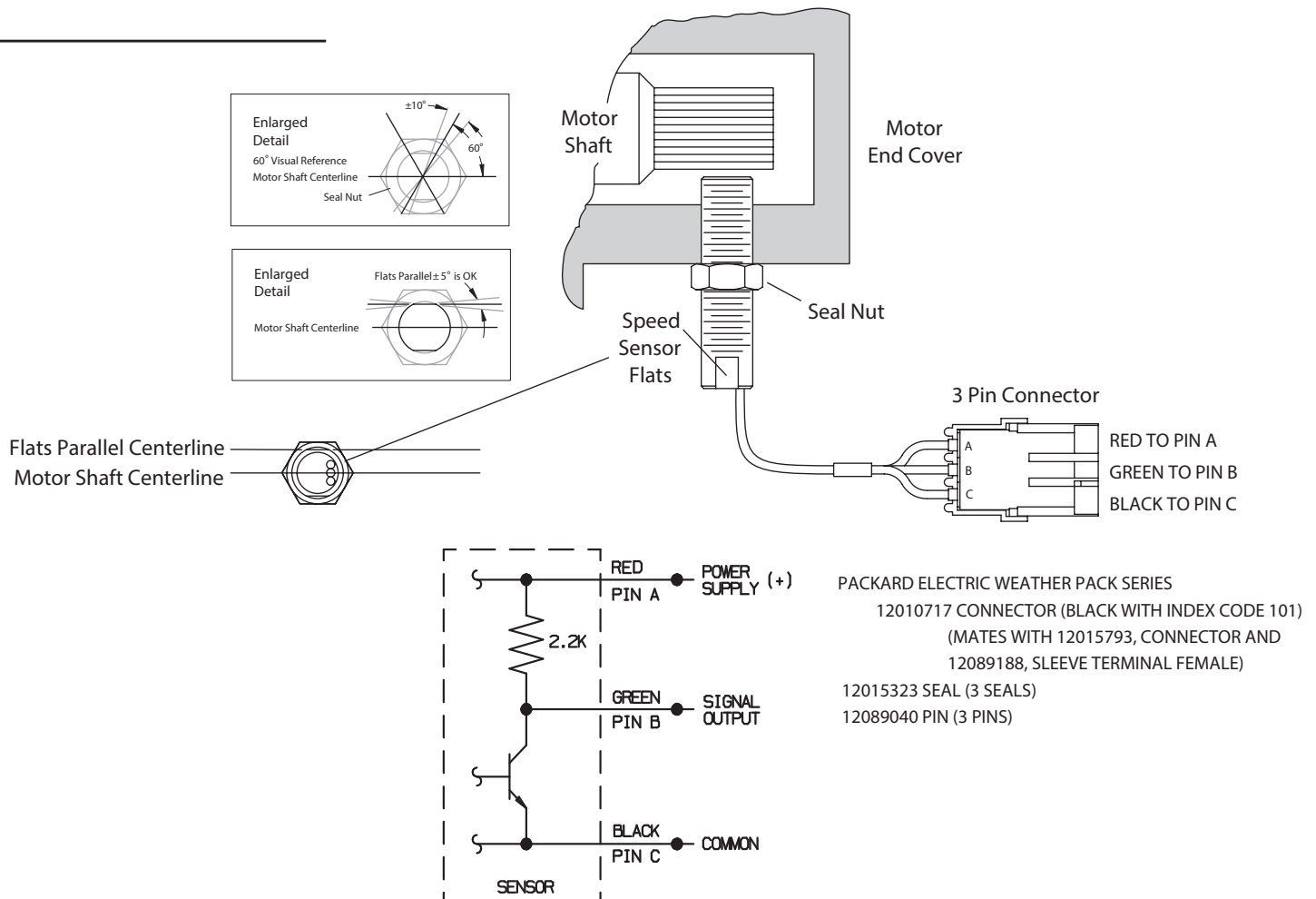
This digital speed sensor is used to monitor the speed of an Danfoss Heavy Duty Series piston motor.

- 1 Make sure the hydraulic power is turned off and the motor can not rotate before proceeding.
- 2 Screw the digital speed sensor CW into the motor's end cover until the end just touches the shaft.
- 3 Unscrew the sensor CCW $60^\circ \pm 10^\circ$ to provide running clearance.

Note: The angle between each of the flat wrenching surfaces on the nut is 60° . These flats can be used to estimate the backoff distance of CCW rotation.

- 4 Continue to unscrew the sensor CCW until the flats on the sensor are parallel with the motor shaft (see drawing below).
- 5 Maintain the sensor position and tighten the seal nut to a torque of $13,6 \pm 1,4$ Nm [120 ± 12 lb-in].
- 6 If sensor flats are not parallel with motor shaft; loosen seal nut, realign sensor and retorque to value specified in step 5.

Important Note: More torque than the specified amount may permanently damage the sensor.



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Local address:

**Danfoss
Power Solutions (US) Company**
2800 East 13th Street
Ames, IA 50010, USA
Phone: +1 515 239 6000

**Danfoss
Power Solutions GmbH & Co. OHG**
Krokamp 35
D-24539 Neumünster, Germany
Phone: +49 4321 871 0

**Danfoss
Power Solutions ApS**
Nordborgvej 81
DK-6430 Nordborg, Denmark
Phone: +45 7488 2222

**Danfoss
Power Solutions Trading
(Shanghai) Co., Ltd.**
Building #22, No. 1000 Jin Hai Rd
Jin Qiao, Pudong New District
Shanghai, China 201206
Phone: +86 21 2080 6201

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