

E-94 Series Universal Advanced Controller Quick Start Guide



Manufacturer / Technical Support :

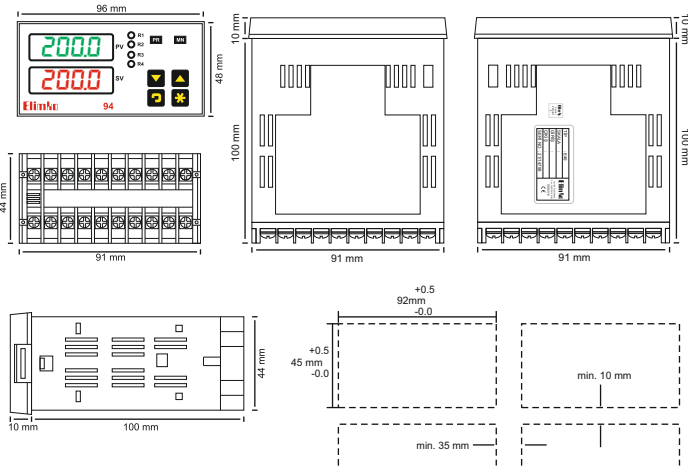
Elimko Elektronik İmalat ve Kontrol Ltd. Şti.
ASO 2. Organize Sanayi Bölgesi Alçı OSB Mahallesi
2001. Cad. No:14 Temelli 06909 Ankara / TÜRKİYE
Tel: +90 312 212 64 50 (Pbx) • Fax: +90 312 212 41 43
E-mail: elimko@elimko.com.tr • www.elimko.com.tr

1. DESCRIPTION

E-94 Series general purpose process controllers are industrial devices in 1/8 DIN (96x48 mm IEC/TR 60668) dimensions designed by using new generation microcontrollers with on/off, PID and other control forms. Inputs and outputs can be easily programmed by the user.

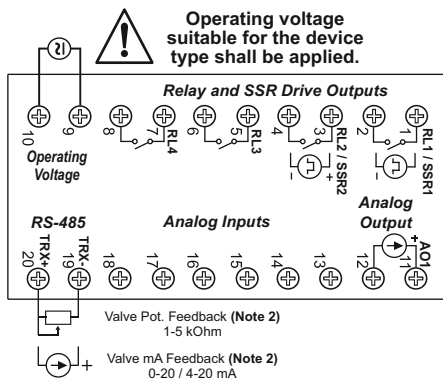
In E-94 Series controllers, set value and measured value can be displayed from -1999 to 9999 on two 4-digit displays and general purpose inputs (T/C, R/T, mV, mA) can be programmed.

2. DIMENSIONS and PANEL CUT-OUT

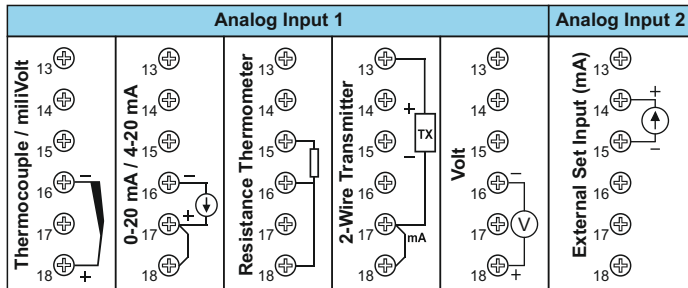


Panel Cut-Out and Minimum Spacing

3. CONNECTION DIAGRAM



1st and 2nd control outputs can be selected as either Relay (RL1, RL2) or SSR (SSR1, SSR2).
Controllers with RS-485 do not have a Valve Feedback input.
Analog output (AO1) can be selected as either mA or 0-10 V DC.



4. WARNINGS

E-94 controller is designed for panel mounting and should be used in an industrial environment.

- The package of E-94 controller contains; Controller, 2 pieces of mounting clamps, User manual and Guarantee certificate.
- After opening the package, please check the contents with the above list. If the delivered product is wrong type, any item is missing or there are visible defects, contact the vendor from which you purchased the product.
- Before installing and operating the controller, please read the user manual thoroughly.
- The installation and configuration of the controller must only be performed by a person qualified in instrumentation.
- Keep the unit away from flammable gases, that could cause explosion.
- Do not use alcohol or other solvents to clean the controller. Use a clean cloth soaked in water tightly squeezed to gently wipe the outer surface of the controller.
- It is not used in medical applications.



EU DIRECTIVE COMPLIANCE

Low Voltage Directive
EN 61010-1
EMC Directive
EN 61326-1



TS EN ISO 9001
Quality Management System Certificate

5. TYPE CODING

E-94 Series Universal Advanced Controller

E-94 - W - X - Y - Z

Relay Outputs

- 2 relays (RL1, RL2)
- 3 relays (RL1, RL2, RL3)
- 4 relays (RL1, RL2, RL3, RL4)
- 1 SSR (SSR1) + 1 relay (RL2)
- 1 SSR (SSR1) + 2 relays (RL2, RL3)
- 1 SSR (SSR1) + 3 relays (RL2, RL3, RL4)
- 2 SSR (SSR1, SSR2) + 1 relays (RL3)
- 2 SSR (SSR1, SSR2) + 2 relays (RL3, RL4)

Analog Outputs

- None
- 0-20 / 4-20 mA (AO1)
- 0-10 V DC (AO1)

Communication *

- None
- RS-485 **

Operating Voltage

- 85-265 V AC / 85-375 V DC
- 20-60 V AC / 20-60 V DC

* When E-94 Series devices are ordered with communication, the E-IB-11 USB-RS485 converter can be used for PC connection. There are various control and monitoring software provided by Elimko.

** Controllers with RS-485 do not have a Valve Feedback input.

6. TECHNICAL SPECIFICATIONS

Parameter	Description
Control Type	On/Off, PID, Heat/Cool, Floating and Feedback Control of Valves
Operating Voltage	20..60 V AC / 20..60 V DC or 85..265 V AC / 85..375 V DC
Relays / SSR	4 x SPST - NO 250 V AC 5 A relays or 24 V DC 25 mA (SSR) drives
Dimensions (mm)	96 (Length) x 48 (Height) x 100 (Width)
Panel Cut-Out (mm)	92 (Length) X 45 (Height)
Analog Output	0..20 / 4..20 mA or 0..10 V DC optional
Analog Input	Universal (Note 1), 1 x External set point (mA)
Communication (RS-485)	Available (Note 2)
Digital Input	None
Valve Feedback	Available (Note 2)
Transmitter Supply	Available
Weight	220 g
Power Consumption	Max. 7 W (10 VA)
Operating Temperature	- 10 °C ... 55 °C
Storage Temperature	- 25 °C ... 65 °C
Memory	Max. 100.000 write
Protection Class	IP-65 Front Panel, IP-20 Rear Case

Notes:

(1) Universal Input :

- Thermocouple : B, E, J, K, L, N, R, S, T, U
- Resistance Thermometer : Pt-100
- Current : 0-20 mA, 4-20 mA (Linear)
- Voltage : 0-50 mV, 0-1 V, 0.2- 1 V (Linear), 0-10 V DC, must be specified in the order.
- Resolution : 16 bit
- Accuracy : Thermocouple, Max. ± 1.0 °C (Conversion and CJC error)
Resistance Thermometer, Max. ± 0.5 °C (Conversion and wire resistance compensation)
Linear Input, Max. % 0.1

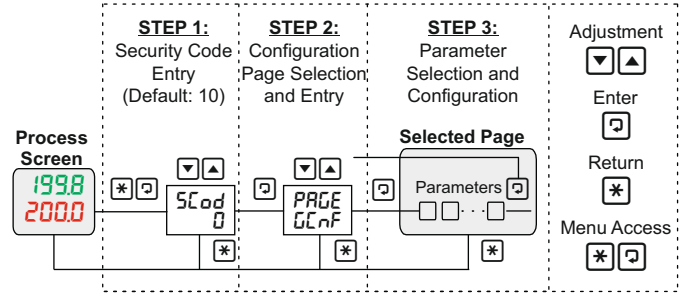
(2) Valve Feedback are supplied as potentiometer input in standard controllers.

If the feedback type is requested as mA, it must be specified in the order.
Controllers with RS-485 do not have a Valve Feedback input.

7. PARAMETER TABLE

Description		Min	Maks	Unit
INPUT SETTINGS	INP 1 Analog Input 1 Type	Table 1		
	dP Decimal Point	0	3	
	SLLo Analog Input 1 Linear Scale Lower Value	-199.9	999.9	EU
	SLHi Analog Input 1 Linear Scale Upper Value	-199.9	999.9	EU
	UnIt Temperature Unit	°C	°F	
	oFSt Analog Input 1 Offset Value	-100.0	100.0	EU
	FLtF Analog Input 1 Filter	1	15	s
	Snbr Analog Input 1 Sensor Broken Behaviour	Lo	Hi	
	INP2 Analog Input 2 Type	0-20	4-20	
	SLLo Analog Input 2 Linear Scale Lower Value	-199.9	999.9	EU
	SLHi Analog Input 2 Linear Scale Upper Value	-199.9	999.9	EU
	S2br Analog Input 2 Sensor Broken Behaviour	Lo	Hi	
CONTROL SET SETTINGS	AdrS Modbus Adress	1	127	
	bRdD Modbus Baud Rate [48, 96, 192, 384 kbaud]	48	384	
	Prty Modbus Parity [none, odd, even]			
	SPSr Control Set Point Source	Table 2		
	SPLL Control Set Point Lower Limit	-199.9	SPHL	EU
	SPHL Control Set Point Upper Limit	SPLL	999.9	EU
	SPrr Control Set Point Ramping Rate	oFF	60.0	EU/min
	S-1 1. Step Set Value	SPLL	SPHL	EU
	t-1 1. Step Time	oFF	999.9	min
	S-2 2. Step Set Value	SPLL	SPHL	EU
	t-2 2. Step Time	oFF	999.9	min
	S-3 3. Step Set Value	SPLL	SPHL	EU
	t-3 3. Step Time	oFF	999.9	min
ALARM SETTINGS	R1tP Alarm 1 Type	Table 3		
	R1SP Alarm 1 Set Point	-199.9	999.9	EU
	R1HY Alarm 1 Hysteresis	0.0	999.9	EU
	R1Lt Alarm 1 Lock	d5b	Enb	
	R2tP Alarm 2 Type	Table 3		
	R2SP Alarm 2 Set Point	-199.9	999.9	EU
	R2HY Alarm 2 Hysteresis	0.0	999.9	EU
	R2Lt Alarm 2 Lock	d5b	Enb	
	R3tP Alarm 3 Type	Table 3		
	R3SP Alarm 3 Set Point	-199.9	999.9	EU
	R3HY Alarm 3 Hysteresis	0.0	999.9	EU
	R3Lt Alarm 3 Lock	d5b	Enb	
OUTPUT SETTINGS	R4tP Alarm 4 Type	Table 3		
	R4SP Alarm 4 Set Point	-199.9	999.9	EU
	R4HY Alarm 4 Hysteresis	0.0	999.9	EU
	R4Lt Alarm 4 Lock	d5b	Enb	
	CLtYP Control Type	Table 4		
	CLFr Control Form [dir, rEv]	dIr	rEv	
	CLPrd Control Period	1	250	s
	CLnPr Manual Mode Selection	d5b	Enb	
	CLtTn Floating Control Valve Travel Time	10	2500	s
	dbnd Dead Band	0.1	25.0	%
	oLL Control Output Lower Limit	0.0	oHL	%
	oHL Control Output Upper Limit	oLL	100.0	%
	oRr Control Output Manual Reset	oLL	oHL	%
	PonC PID Power On Behaviour	0	4	
	CLrLL Retransmission Scale Lower Value	-199.9	CLrHL	EU
	CLrHL Retransmission Scale Upper Value	CLrLL	999.9	EU
PID SETTINGS	CLId Relay 1 Function	Table 5		
	CL2d Relay 2 Function	Table 5		
	CL3d Relay 3 Function	Table 5		
	CL4d Relay 4 Function	Table 5		
	RoId Analog Output 1 Function	Table 6		
	RoIr Analog Output 1 Type	Table 7.1 ve Table 7.2		
	SRuL Feedback Valve Fully-Closed Position			
	SRuH Feedback Valve Fully-Open Position			
	Rt PID Auto Tune	oFF	on	
	PId PID Parameter Type	Std	Rdu	
	Pb-1 Proportional Band +	0.1	999.9	EU
	Pb-2 Proportional Band -	0.1	999.9	EU
SECURITY	ItH Integral Time +	oFF	9999	s
	ItC Integral Time -	oFF	9999	s
	dItH Derivative Time +	oFF	2500	s
	dItC Derivative Time -	oFF	2500	s
	HYS Hysteresis	0.0	999.9	EU
	SCod Security Code	0	9999	
	dPrL Parameter Access Level	0	9	
	APrL Parameter Setting Level	0	9	
	FCSt Factory Settings [oFF, LoAd, SRuE, dFLt]			

8. ACCESSING PARAMETERS



9. APPLICATION EXAMPLES

1) Input: Pt-100 **Relay / Alarm1:** 50 °C Low, **Relay2 / Alarm2:** 55 °C High
AO1: 4-20 mA PID Control Output

INP 1	R1tP	R1SP	R2tP	R2SP	CLtYP	CLId	CL2d	RoId	RoIr
Pt	Lo	500	Hi	550	SCo	RL-1	RL-2	Co-1	4-20

2) Input: TC Type J, **Relay1:** On-Off Control Output, **Relay2 / Alarm2:** 350 °C High

INP 1	R2tP	R2SP	CLtYP	CLId	CL2d
J	Hi	3500	SCo	do-1	RL-2

3) Input: TC Type K, Profile Control (Ramp up to 400°C in 10 minutes and wait for 60 minutes),
Relay1: PID Control Output, **AO1:** Retransmission Output (4-20 mA, 0-1200 °C)

INP 1	SPSr	S-1	t-1	S-2	t-2	CLtYP	CLrLL	CLrHL	CLId	CL2d	RoId	RoIr
K	PrFL	400	100	400	600	SCo	0	1200	Co-1	RL-2	PuTr	4-20

4) Input: 4-20 mA, **Scale:** 0-600, **External Set Point:** 4-20 mA, **Scale:** 0-600,
Floating Valve Control (Travel Time 30 s), **Relay1:** Valve Open, **Relay2:** Valve Close

INP 1	SLLo	SLHi	INP2	SLLo	SLHi	CLtYP	CLrLL	CLId	CL2d
4-20	00	6000	4-20	00	6000	bnd	30	Co-1	Co-2

Table 1. Input Type Options

b	Type B Thermocouple
E	Type E Thermocouple
J	Type J Thermocouple
K	Type K Thermocouple
L	Type L Thermocouple
N	Type N Thermocouple
R	Type R Thermocouple
S	Type S Thermocouple
T	Type T Thermocouple
U	Type U Thermocouple
Pt	Pt-100
0-20	0-20 mA
4-20	4-20 mA
0-50	0-50 mV
00-1	0-1 V
02-1	0.2-1 V
0-10	0-10 V (*)
2-10	2-10 V (*)

(*) Custom specified volt input

Table 2. Control Set Options

Int	Internal adjustment with keys
PrFL	With Profile Control
ErT	External adjustment with AIN2 external input

Table 3. Alarm Options

oFF	Off
Lo	Low Alarm
Hi	High Alarm
LoD	Low Deviation
HiD	High Deviation
LoB	Band Alarm (In)
HiB	Band Alarm (Out)

Table 4. Control Type Options

oFF	No Control
SCo	Single (Heat)
dCo	Double (Heat/Cool)
bnd	Floating Control of Valve
Pfb	Feedback Control of Valve

Table 5. Relay Output Options

Co-1	PID + (Heating)
Co-2	PID - (Cooling)
do-1	On-Off + (Heating)
do-2	On-Off - (Cooling)
RL-1	Alarm 1
RL-2	Alarm 2
RL-3	Alarm 3
RL-4	Alarm 4

Table 6. Analog Output Options

Co-1	PID + (Heating)
Co-2	PID - (Cooling)
PuTr	Process Value
SPTr	Control Set Value

Table 7.1. Analog Output Range

0-20	0-20 mA
20-0	20-0 mA
4-20	4-20 mA
20-4	20-4 mA

Table 7.2. Analog Output Range

0-10	0-10 V
10-0	10-0 V
2-10	2-10 V
10-2	10-2 V

For detailed information, you can access the comprehensive user manual of the device under the heading "User Manuals" at www.elimko.com.tr. You can also use the QR Code on the front for this.