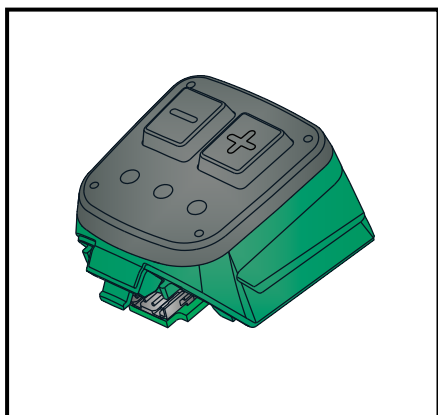


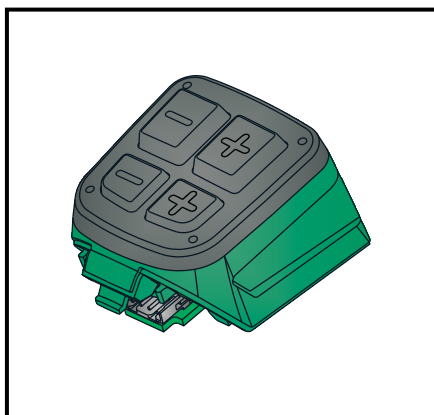
MIG-A-Twist®

Smart Torch modules

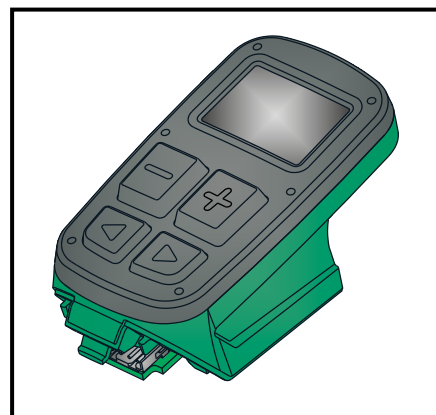
LIC *Licence-dependent*



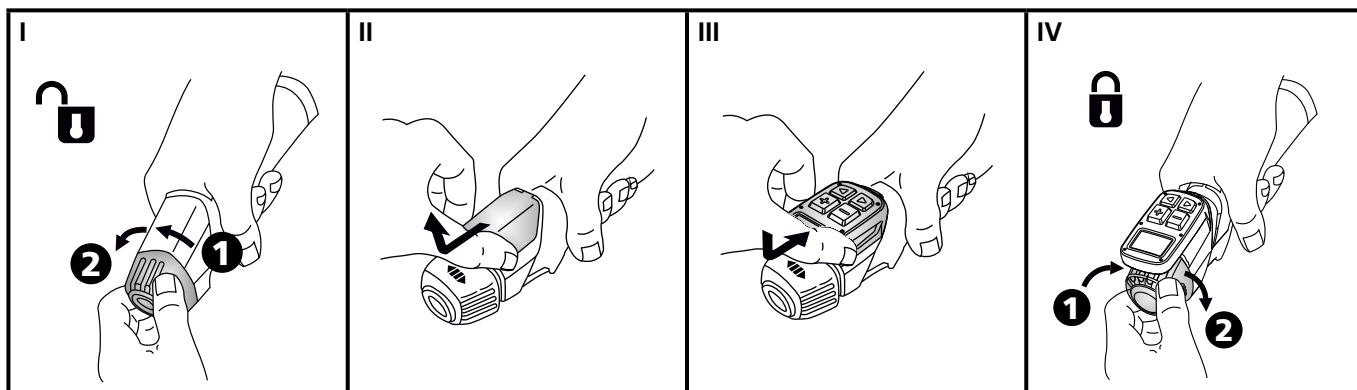
Smart Torch module
with 2 buttons (80100432)



Smart Torch module
with 4 buttons (80100431)



Graphical
Smart Torch module
with 4 buttons (80100430)



Note:

Smart Torch modules are only compatible with Sigma Select/One/Core and/or Automig 300 Pulse power sources equipped with wire feeder PCB 71613664 version C1 and later. For earlier versions - please contact your Migatronik Service Partner.

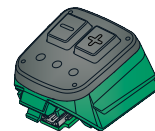
Software package 4.0 must be installed in the machine.

Software can be downloaded from <http://migatronik.com>

MIGATRONIC

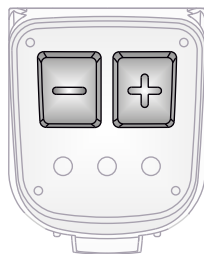
MIG-A-Twist®

Smart Torch module with 2 buttons (80100432)



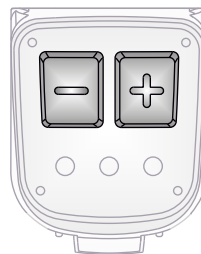
BASIC / GRAPHICAL Manual MIG/MAG

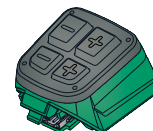
Wire feed speed

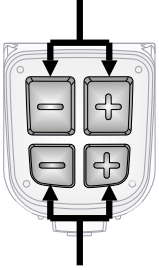
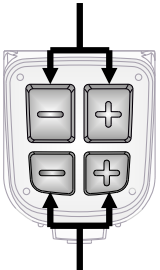
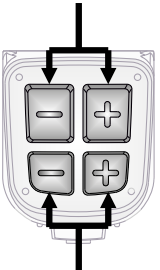


GRAPHICAL Synergic MIG/MAG

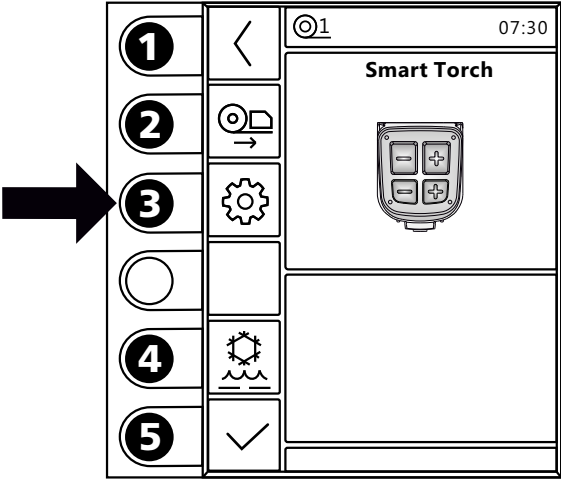
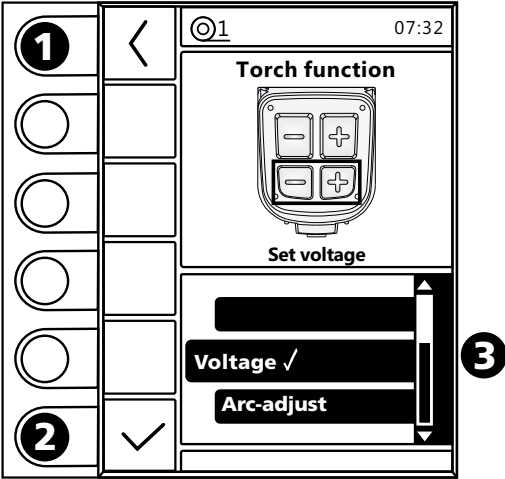
Welding current





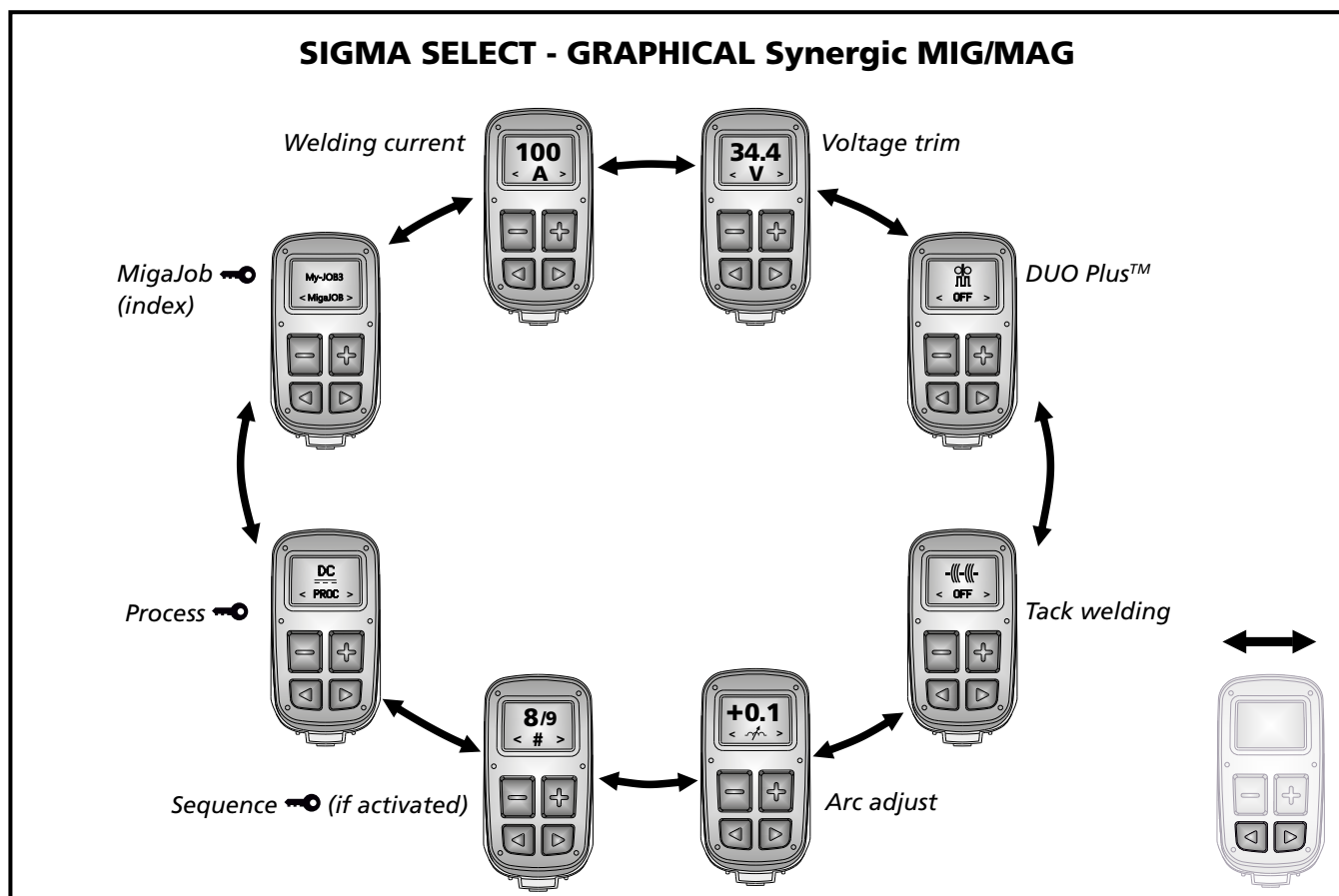
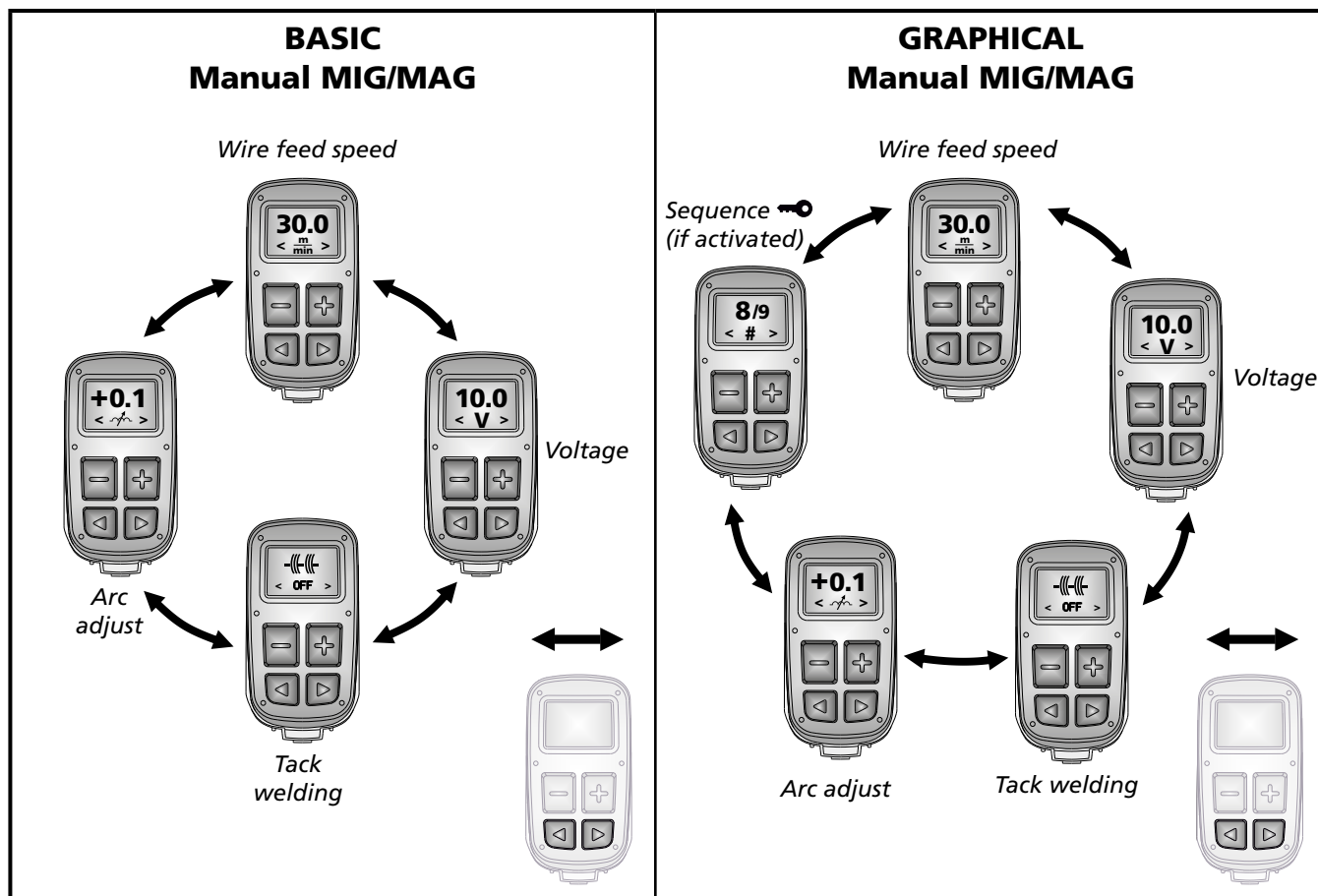
BASIC Manual MIG/MAG <i>Wire feed speed</i>  <i>Voltage</i>	GRAPHICAL Manual MIG/MAG <i>Wire feed speed</i>  <i>Function</i> a. Voltage (default) b. Arc-adjust c. Sequence d. Disabled	GRAPHICAL Synergic MIG/MAG <i>Welding current</i>  <i>Function</i> a. Voltage trim (default) b. Arc-adjust c. Sequence d. Disabled
--	--	---

Selection of functions GRAPHICAL

Torch setup  1. Home/return Return to menu 2. Change wire feeder unit 3. Selection of functions Selection of function/setting that should be controlled by the 2 key pads at the button. 4. Selection of water cooling 5. Confirm modifications	Selection of functions  1. Home/return Return to menu 2. Confirm choice of function 3. Function list: a. Voltage (default) b. Arc-adjust c. Sequence d. Disabled
--	---

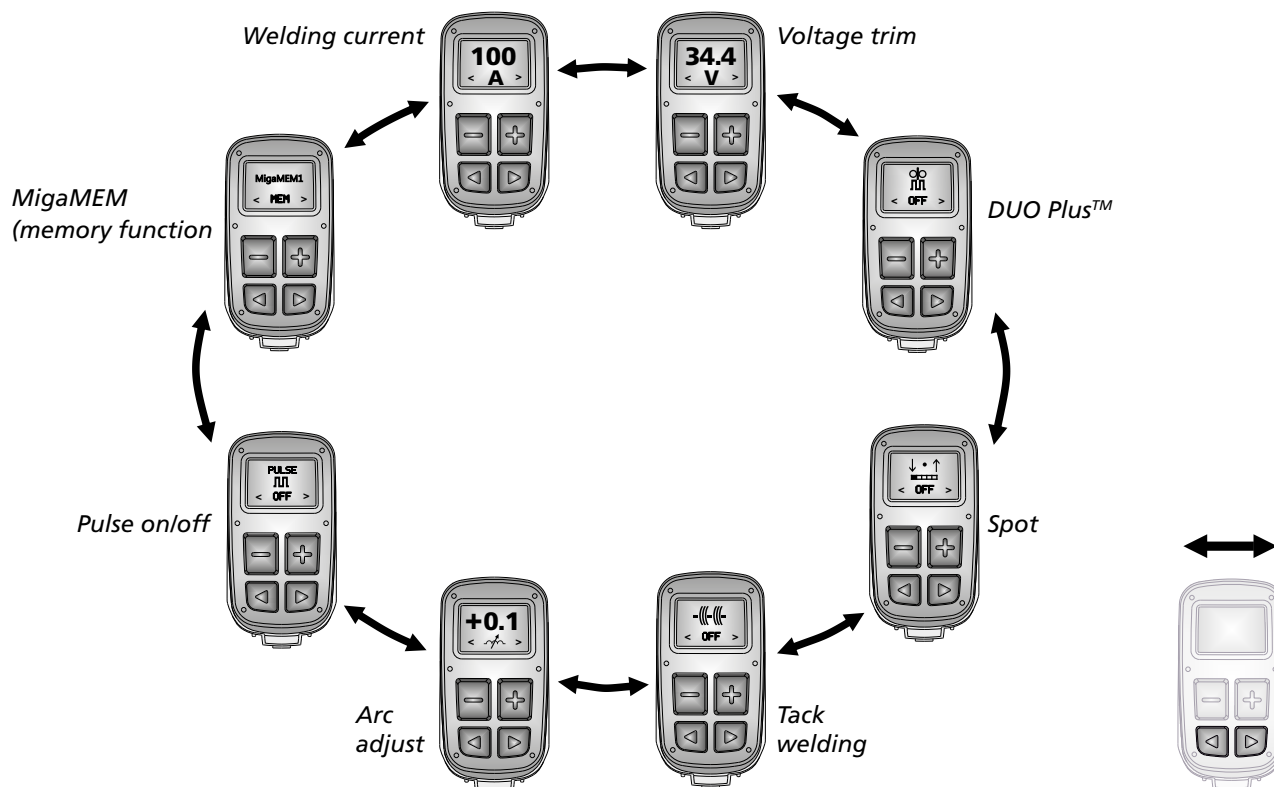
MIG-A-Twist®

Graphical Smart Torch module with 4 buttons (80100430)

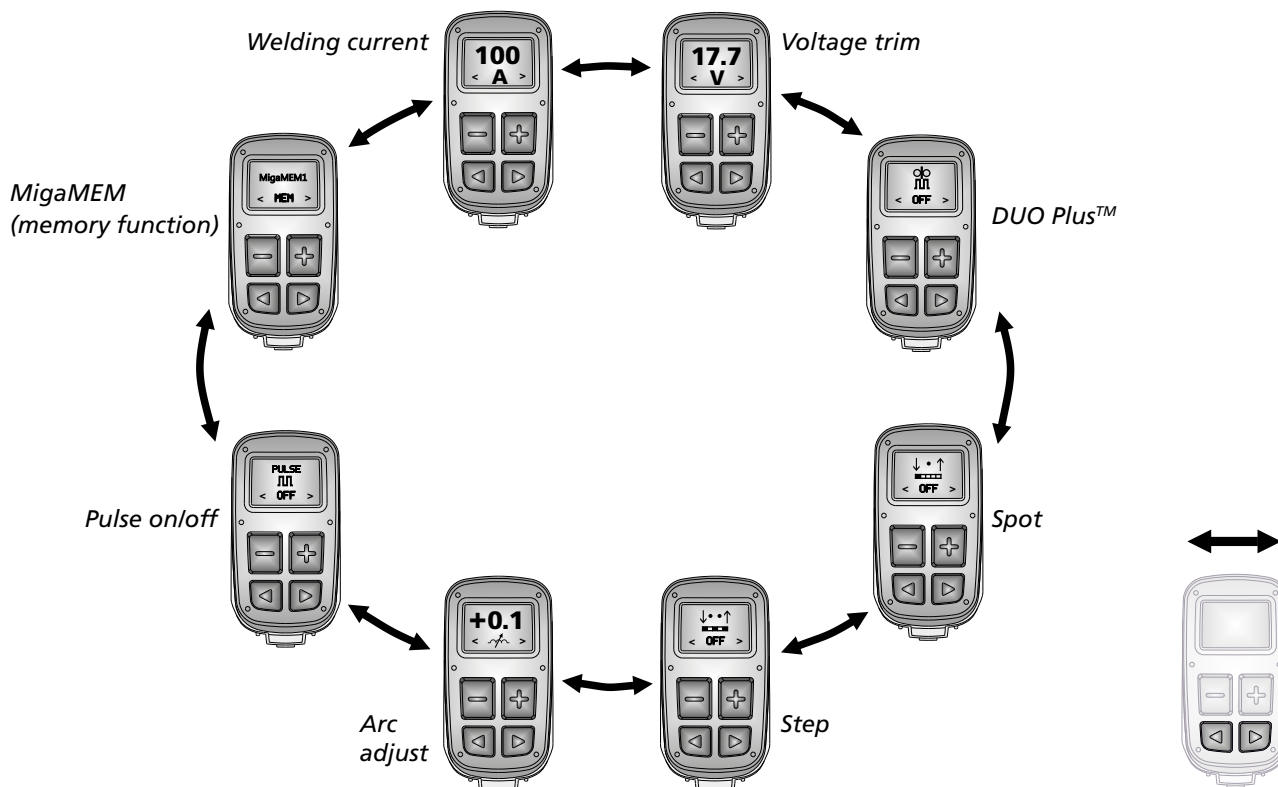




SIGMA ONE - GRAPHICAL Synergic MIG/MAG



AUTOMIG PULSE - GRAPHICAL Synergic MIG/MAG



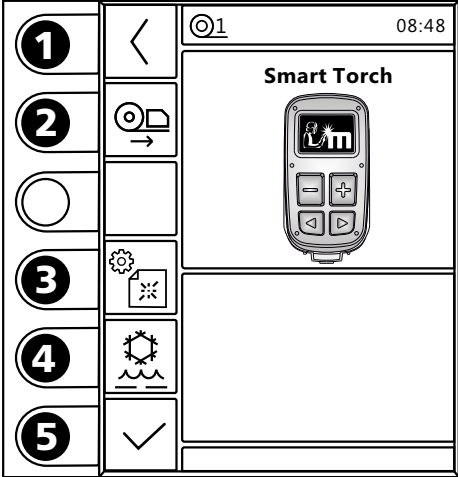
MIG-A-Twist®

Graphical Smart Torch module with 4 buttons (80100430)



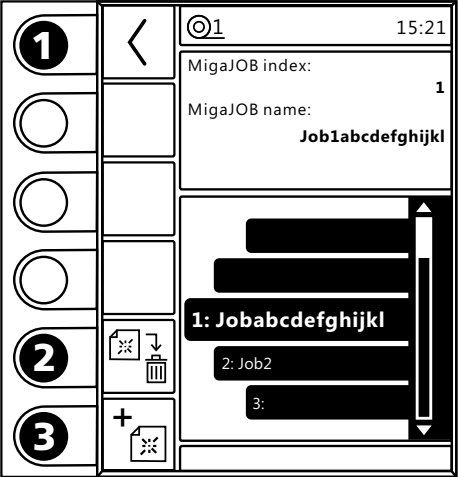
MigaJOB

Torch setup



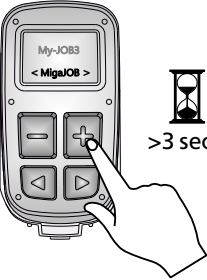
- Home/return
Return to menu
- Change wire feeder unit
- MigaJOB index 
- Selection of water cooling
- Confirm modifications

MigaJOB index 



- Home/return
Return to menu
- Delete job from index
- Add job for index
- Index list
Up to 9 jobs

Selection of job



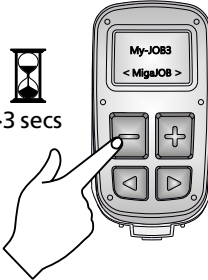


>3 secs





Active job =
Job name in green colour





>3 secs

6

