

Model

Designation	FRK5G	220-240V/50Hz 1~	208-230V/60Hz 1~	Sales code:	106G5463
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Compressor design

Oil type	Polyolester	Refrigerant(s)	R134a, R513A
Oil viscosity	19,2cSt	Displacement	4cm³ / 0,24cu.in
Oil quantity	240cm³ / 8,1fl.oz	Compressors on pallet	100
Refr. charge - tech. limit	700g / 24,7oz		
Free gas volume comp.	1560cm³ / 52,7fl.oz		
Weight	8,9kg / 19,6lbs		
Motor protection	external		
Winding resistance main	13,1Ω (at 25°C)		
Winding resistance aux	25,3Ω (at 25°C)		
Max. winding temp.	125°C / 257°F		
Max. discharge temp.	130°C / 266°F		
Additional note	Very good robustness against liquid intake. Ice-cube maker optimization - indirect suction intake. Special design for high refrigerant charge		



General - Configurations with FRK5G

	Conf. 1	Conf. 2
Motor configuration	CSIR	CSIR
Power supply (nominal)	220-240V/50Hz	208-230V/60Hz
Number of phases	1	1
Voltage range	187-254V	198-253V
Approvals	VDE, CB, UL in progress	VDE, CB, UL in progress
Starting torque	HST	HST
Note	Electrical equipment is included and pre-assembled to compressor.	

Applications with FRK5G

	Conf. 1	Conf. 2
Refrigerant	R134a	R134a
Application	LBP+MBP+HBP	LBP+MBP
System cooling	static	static
Hot gas defrost	OK	OK
Long interval pull down	OK	OK

Electrical data - Configurations with FRK5G

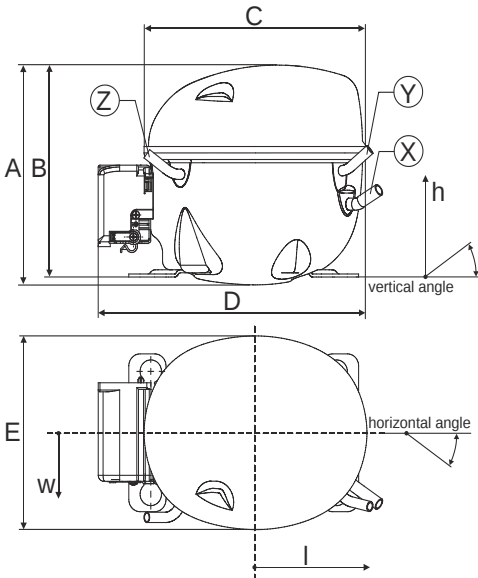
	Conf. 1	Conf. 2
Starting device type	relay	relay
Run capacitor	-/-	-/-
Start capacitor	80μF	80μF
LRA (locked rotor amps / 4s/ U(N))	10,2A	
RLA (rated load amps / 1s/ U(N))	1,4A	
Cut in current (U(N))	10,2A	

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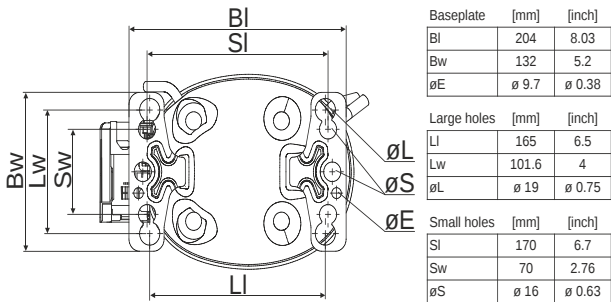
Compressor dimensions

Housing	A Height	182mm / 7,17in		
	B Height	175mm / 6,89in		
	C Length shell	198mm / 7,8in		
	D Length w. cover	238mm / 9,37in		
	E Width	160mm / 6,3in		

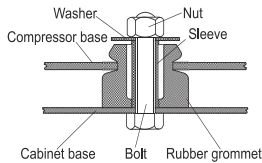
Connectors	Suction	Discharge	Process
	X	Y	Z
Diameter [mm]	øi 6,16-6,24	øi 5,1-5,2	øi 6,11-6,29
(i:inside, o:outside) [in]	øi 0,24-0,25	øi 0,2-0,2	øi 0,24-0,25
Material	copper	copper	copper
Horizontal angle ±2°	35°	13°	0°
Vertical angle ±2°	30°	40°	145°
Position l/h/w [mm]	119/73/59	117/107/66	-88/101/71
[in]	4,7/2,9/2,3	4,6/4,2/2,6	-3,5/4/2,8
Straight tube l. [mm]	14	14	14
[in]	0,5	0,5	0,5



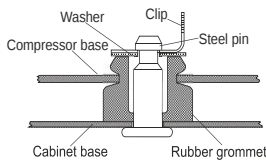
Compressor fixation



Bolt joint



Snap-on



Mounting accessories	one comp.	multi pack
Bolt joint M6 ø16mm	118-1917	118-1918
Bolt joint ø1/4" ø16mm	118-1946	
Bolt joint ø1/4" ø19mm	118-1949	
Snap-on ø7,3 ø16mm	118-1947	118-1919

Application notes

Provision for PE Grounding is located at the PE Stamp on the compressor

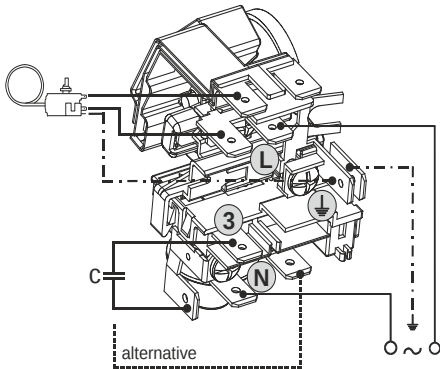
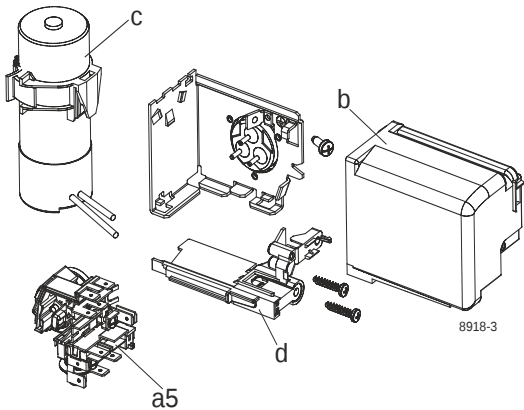
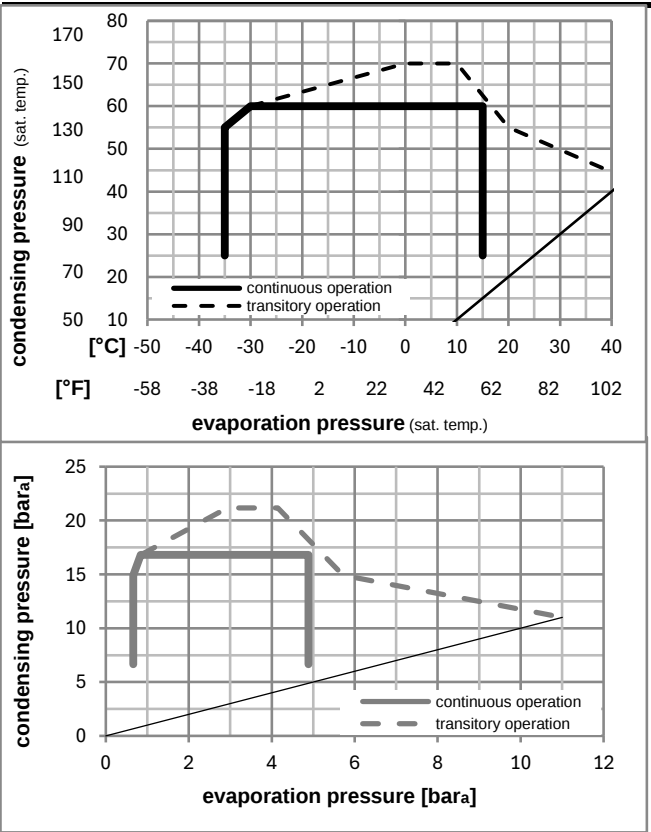
Suctiongas connector and Process connector can be switched (minor loss of cooling capacity)

Model				
Designation	FRK5G	220-240V/50Hz	Conf. 1	Sales code: 106G5463
Configuration		Electrical accessories / wiring diagram		
Motor configuration	CSIR	CSIR		
Power supply (nominal)	220-240V/50Hz 1~			
Refrigerant	R134a			
Application	LBP+MBP+HBP			
Voltage range	187-254V			
Starting torque	HST			
Approvals	VDE			
	CB			
	UL in progress			

Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static

Operation pressure range



Components (incl. and pre. assembl.)

a5	current relay (T1189/L6-S3)	117U7073
c	start capacitor (80μF, 6.3mm)	117U5001
b, d	cover + clamp + screws(5VA-compl.)	103N0600

Alternative comp.

b, d	100x cover + clamp + screws(5VA)	103N2060
b, d	cover + clamp + screws(5VA) in bag	103N1060

Model					
Designation	FRK5G	220-240V/50Hz	Conf. 1	Sales code:	106G5463
Optimization + standard conditions			R134a, 220V/50Hz, CSIR, static, VDE, CB, UL in progress		

Evaporating pressure (saturation temperature)															
Condensing pressure (saturation temperature)															
Return gas temp.															
Liquid temp.															
Cooling capacity															
COP															
EER															
Power consumption															
Current consumption															
Ref. mass flow															
pe	pc	RGT	Tliq		[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m		
[°C]											[W]	[A]	[kg/h]		
[°C]	-23	54	32	32	98,4	336	84,7	1,11	3,79	0,96	88,6	0,91	1,91		ASHRAE LBP
[°F]	-10	130	90	90											
[°C]	-7	54	35	46	215,0	734	185,1	1,72	5,86	1,48	125,3	1,00	4,69		ASHRAE MBP
[°F]	20	130	95	115											
[°C]	7,2	54	35	46	386,4	1320	332,5	2,50</							

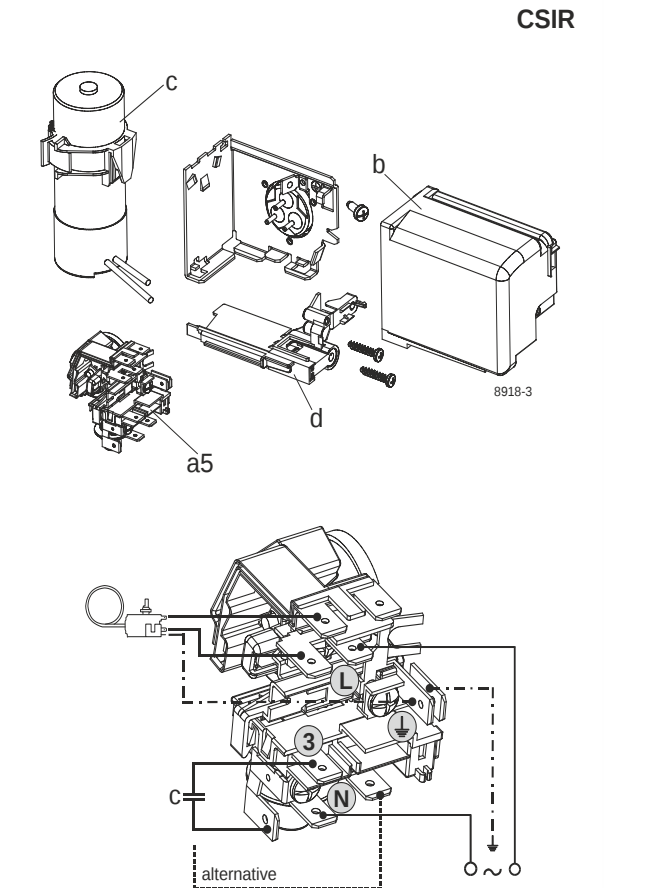
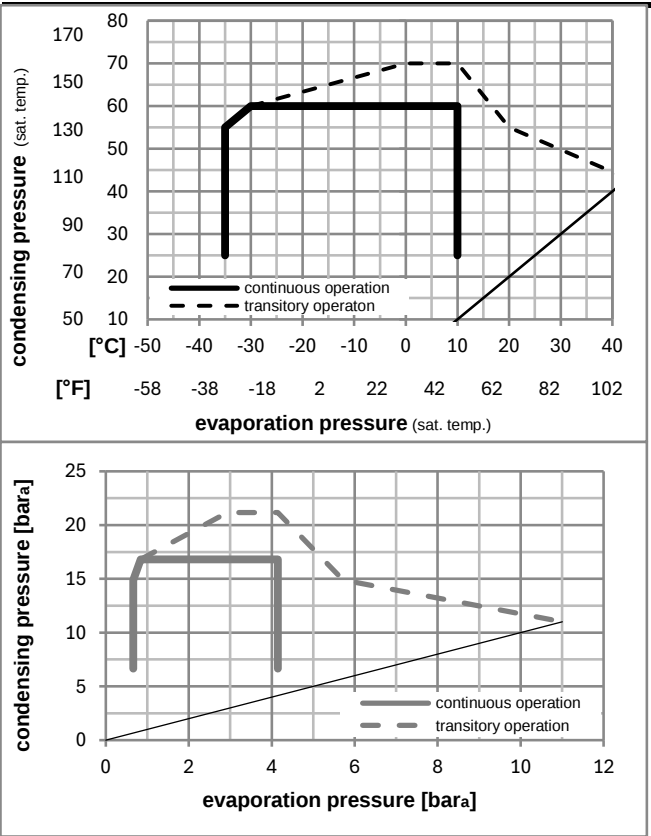
Performance tables						R134a, 220V/50Hz, CSIR, static, VDE, CB, UL in progress					
	pe		Cooling capacity			COP	EER		P1	I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-35	-31	42,1	144	36,2	0,65	2,22	0,56	64,8	0,86	0,91
cond. pressure	-25	-13	84,2	287	72,4	1,02	3,47	0,87	82,8	0,90	1,82
pc= 45/113	-15	5	149,6	511	128,8	1,48	5,07	1,28	100,8	0,94	3,26
return gas temp.	-10	14	192,5	657	165,7	1,75	5,99	1,51	109,8	0,96	4,21
RGT= 32/90	0	32	301,6	1030	259,6	2,36	8,06	2,03	127,8	1,00	6,67
liquid temp	5	41	369,0	1260	317,5	2,70	9,21	2,32	136,8	1,02	8,21
Tliq= 45/113	15	59	532,1	1817	45						

Model				
Designation	FRK5G	208-230V/60Hz	Conf. 2	Sales code: 106G5463
Configuration		Electrical accessories / wiring diagram		
Motor configuration	CSIR	CSIR		
Power supply (nominal)	208-230V/60Hz 1~			
Refrigerant	R134a			
Application	LBP+MBP			
Voltage range	198-253V			
Starting torque	HST			
Approvals	VDE			
	CB			
	UL in progress			

Ambient/ machine room temperatures minimum /maximum

Ambient temperature range:	10 - 43°C / 50 - 110°F
Machine room temperature range:	10 - 48°C / 50 - 119°F
Compressor cooling:	static

Operation pressure range



Components (incl. and pre. assembl.)		
a5	current relay (T1189/L6-S3)	117U7073
c	start capacitor (80μF, 6.3mm)	117U5001
b, d	cover + clamp + screws(5VA-compl.)	103N0600

Alternative comp.

b, d	100x cover + clamp + screws(5VA)	103N2060
b, d	cover + clamp + screws(5VA) in bag	103N1060

Evaporating pressure (saturation temperature) Condensing pressure (saturation temperature) Return gas temp. Liquid temp. Cooling capacity COP EER Power consumption Current consumption Ref. mass flow																	
pe		pc		RGT		Tliq		[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	P1	I	m	
[°C]		[°F]												[W]	[A]	[kg/h]	
-23		54		32		32		119,2	407	102,6	1,17	3,98	1,00	102,2	1,10	2,32	ASHRAE LBP
-10		130		90		90											
-7		54		35		46		253,7	866	218,3	1,77	6,03	1,52	143,7	1,19	5,53	ASHRAE MBP
20		130		95		115											
7,2		54		35		46		451,2	1541	388,3	2,50	8,54	2,15	180,3	1,28	10,01	ASHRAE HBP
45		130		95		115											
-35		40		20		40		53,4	182	45,9	0,71	2,41	0,61	75,6	1,06	1,17	EN12900 LBP
-31		104		68		104											
-10		45		20		45		217,7	744	187,4	1,71	5,85	1,47	127,2	1,15	5,10	EN12900 MBP
14		113		68		113											
5		50		20		50		383,8	1311	330,3	2,27	7,74	1,95	169,4	1,25	9,67	EN12900 HBP
41		122		68		122											

Performance tables												R134a, 230V/60Hz, CSIR, static, VDE, CB, UL in progress			
	pe		Cooling capacity			COP		EER		P1		I	m		
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]		[Btu/Wh]	[kcal/Wh]	[W]		[A]	[kg/h]		
[°C / °F]	-35	-31	49,3	168	42,5	0,66		2,27	0,57	74,4		1,06	1,06		
cond. pressure	-25	-13	101,4	346	87,3	1,07		3,65	0,92	94,9		1,09	2,20		
pc= 45/113	-15	5	176,9	604	152,3	1,52		5,20	1,31	116,2		1,13	3,86		
return gas temp.	-10	14	225,9	771	194,4	1,78		6,06	1,53	127,2		1,15	4,94		
RGT= 32/90	0	32	351,1	1199	302,1	2,33		7,97	2,01	150,4		1,20	7,76		
liquid temp	5	41	429,3	1466	369,4	2,64		9,01	2,27	162,6		1,23	9,56		
Tliq= 45/113	15	59	621,6	2123	534,9	3,29		11,25	2,83	188,7		1,30	14,08		
[°C / °F]	-35	-31	37,7	129	32,5	0,51		1,74	0,44	74,0		1,06	0,90		
cond. pressure	-25	-13	86,8	296	74,7	0,88		3,01	0,76	98,5		1,10	2,07		
pc= 55/131	-15	5	153,9	526	132,4	1,25		4,27	1,08	123,2		1,14	3,70		
return gas temp	-10	14	196,7	672	169,2	1,45		4,95	1,25	135,7		1,17	4,76		
RGT= 32/90	0	32	305,4	1043	262,9	1,89		6,46	1,63	161,5		1,23	7,47		
liquid temp	5	41	373,4	1275	321,3	2,14		7,29	1,84	174,9		1,26	9,20		
Tliq= 55/131	15	59	541,3	1849	465,8	2,67		9,12	2,30	202,8		1,35	13,60		