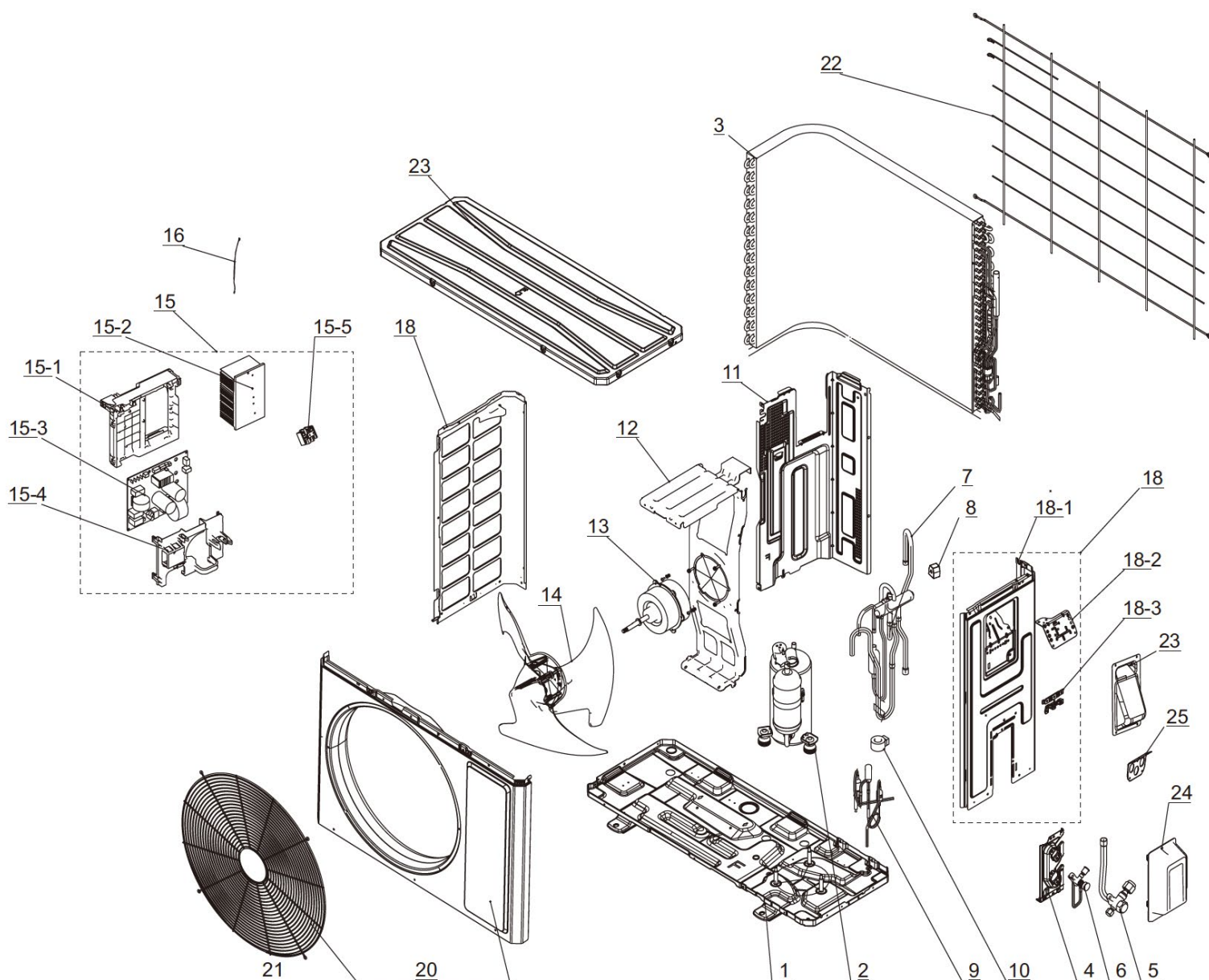


EXPLODED VIEW & PARTS LIST



SAP18HP230V1R32AO

No.	Part Description	Qty	Part No.
1	Chassis Sub-assy	1	01700006071117P
NS	Electrical Heater	1	765100049
2	Compressor and Fittings	1	009001060966
NS	Compressor Gasket	3	76713066
3	Condenser Assy	1	0110020619502
11	Clapboard Assy	1	000075060173
6	Cut-off valve 1/4(N)	1	070001060027
4	Valve Support	1	012044060031P
5	Cut-off valve 5/8(N)	1	070001060032
7	4-Way Valve Assy	1	030152061618
NS	Silencer 1	1	07243050
13	Fan Motor	1	15010406009406
9	Expansion Valve	1	072009060006
10	Expansion Valve Fitting	1	07200206002301
14	Axial Flow Fan	1	103002060027
8	4 Way Valve Coil	1	43000400128
15	Electric Box Assy	1	100002082552
15-1	Electric Box	1	20001306010201
15-2	Radiator	1	430034060150
15-3	Main Board	1	300027063995
15-4	Electric Box Cover	1	20008206007701
15-5	Terminal Board	1	42200006007501
16	Left Side Plate	1	012055060389P
17	Right Side Plate Assy	1	000081060373
17-3	Wire Clamp	1	200015060021
17-1	Right Side Plate	1	01205606073801
NS	Front Panel Assy	1	00000306073801
20	Front Grill	1	016004060018
19	Cabinet	1	01202206001901P02
21	Top Cover Sub-Assy	1	000051060149
24	Valve Cover	1	20008706000804
18	Rear Grill	1	016001060087
NS	Drainage Joint	1	26113009