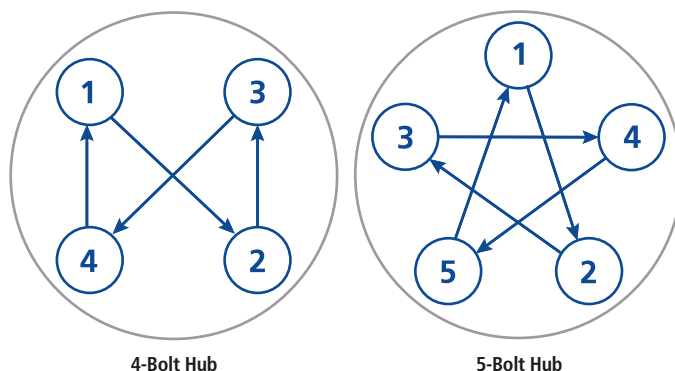


## MICHELIN® X® TWEEL® ZTR AIRLESS RADIAL TIRE

# PROPER INSTALLATION INSTRUCTIONS FOR ZERO TURN MOWERS



### Star Pattern Sequence for Tightening Lug Bolts



## WARNING

Incorrect mounting can lead to separation of the TWEEL from the vehicle, loss of control, serious injury or death

### ACTION REQUIRED

Inspect and verify that the MICHELIN® X® TWEEL® tire and wheel assembly is mounted properly.

### MICHELIN TWEEL tire and wheel assembly to machine torque specification

- Ensure lug nuts with a **60° conical seat** are used, and free from damage as pictured.
- Tighten lug nuts to a snug "finger tight" condition (no wobble evident between the MICHELIN TWEEL tire and wheel assembly and the mounting surface).
- Then torque each lug nut to the machine manufacturer's specifications in a 'star pattern' sequence (see above).  
**DO NOT EXCEED 75 lb-ft!**
- Lug nuts should be re-torqued after first 10 hours of use, and during every maintenance interval.



Good Lug Nut



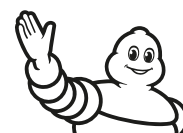
Good Stud



Worn Lug Nut – Do Not Use



Damaged Stud – Do Not Use



**MICHELIN**