GENUINE PARTS

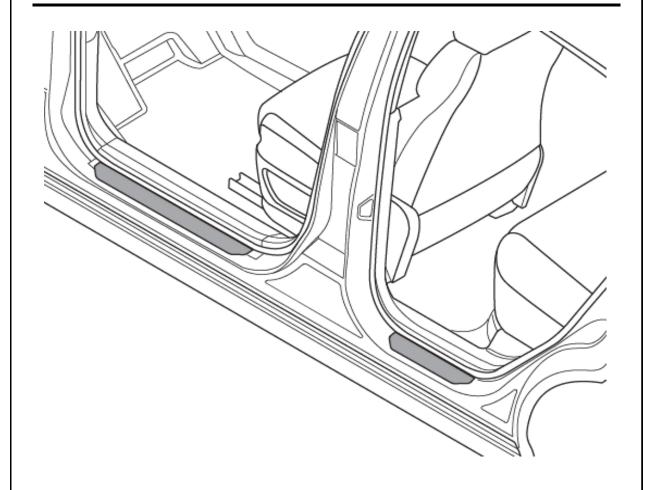


Illuminated Kick Plate Kit

Installation Manual

Ariya FE0

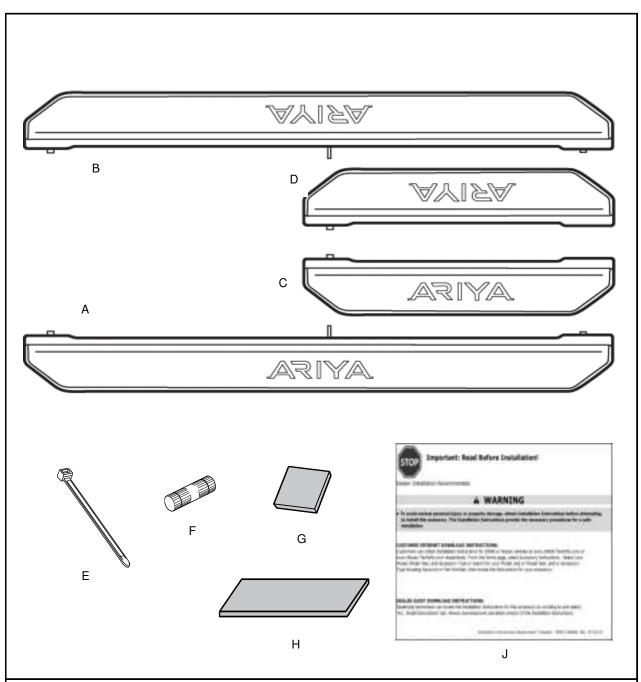
T99G6 5MP00



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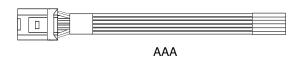
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ADDITIONAL SERVICE PARTS NOT INCLUDED IN KIT ABOVE:

Item	Qty.	Part Description	Service Part Number			
AAA	2	Accessory Service Connector	T99F6 4RA0A			



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PART NUMBER(S) T9

T99F3 5MP00

INSTALLATION: T99F6 4RA0 A , Accessory Service Connector - not included in kit above

KIT CONTENTS:

REQUIRED FOR

ltem	Qty.	Part Description	Service Part Number
Α	1	Illuminated Kick Plate, Front LH	
В	1	Illuminated Kick Plate, Front RH	
С	1	Illuminated Kick Plate, Rear LH	Not Serviceable-
D	1	Illuminated Kick Plate, Rear RH	Part of Kit
Е	16	Cable Tie, 150 m m	T99F3 5MP00
F	4	Posi-Tap ' Connector	
G	4	Foam Tape, black, 25 x 25 x 1 mm	
Н	15	Foam Tape, gray, 90 x 60 x 5 mm	
J	1	Installation Instruction Website Address	

TOOLS REQUIRED:

- Ratchet, 1/4" drive
- Socket, 10 m m, 1/4" drive
- Torque Wrench, 1/4" drive
- Screwdriver, Flat 1/4"
- Screwdriver, Torx T20
- Trim Removal Tool, Nylon
- Pliers, Wire Cutting
- Electrical Tape
- Work Light
- 50% Alcohol/50% Water Solution
- Cloth, Soft Non-Linting
- Masking Tape

INSTALLATION CAUTIONS:



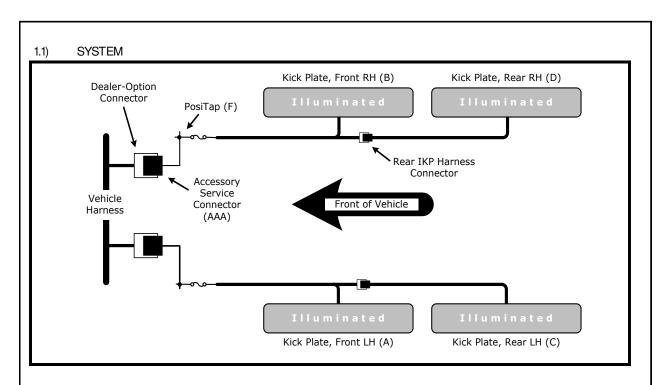
CAUTION

- Dealer installation recommended. Instructions may refer to Service Manual.
- Please read this instruction carefully before installing this product for correct installation.
- Please DO NOT use or install the part in ways other than what is described.
- Always use floor, seat and steering wheel protection.
- Parts utilizing adhesion as method of attachment are to be installed at surface temperature of 15-38°C
- Posi-Tap instructions must be specifically followed as described in Appendix A.
- Apply masking tape as needed to protect areas that may be scratched or damaged by tools.
- Always remove vehicle parts in the sequence directed. Improper procedure can damage parts.
- Take care not to scratch or damage any component during the removal or re-installation process.
- Trim pieces found to have witness marks or broken clips ARE NOT to be reinstalled.
- Store removed parts in a safe manner.
- If a problem occurs during installation, please contact Nissan dealer where product was purchased.

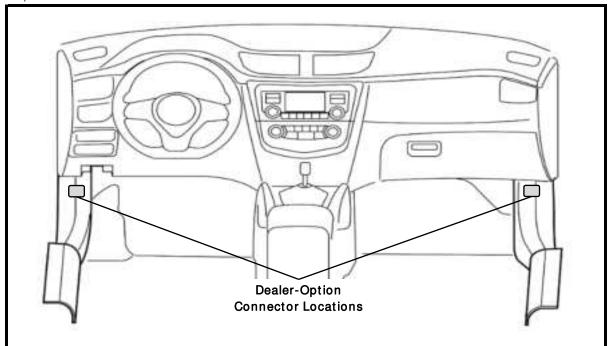
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1.2) D-OPT CONNECTOR LOCATION

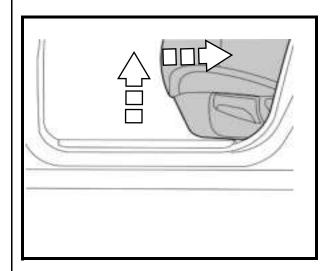


CAUTION A

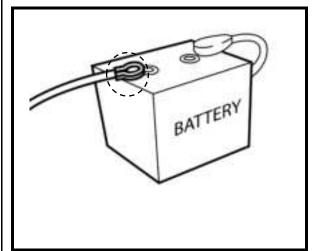
- Always record radio stations if disconnecting Battery terminal.
 - 2.1) Record Customer Presets
 - a) Place ignition in "ON" mode.
 - $\mbox{\bf b}$) $\mbox{\bf Record the customer radio presets}$ and other presets as required.

Preset	1	2	3	4	5	6	7	8	9	10

c) Place ignition in "OFF" mode.



- 2.2) Move seats.
 - a) Move both front seats to full upward and rearward position.



- 2.3) Disconnect battery terminal
 - a) Locate negative battery terminal.
 - b) Loosen nut with 10 mm socket

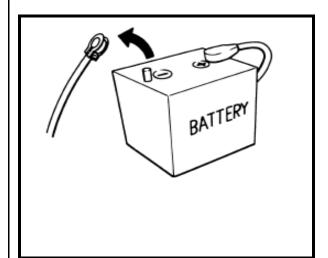
Battery Terminal Nut





CAUTION

• Allow 3 min after key off with doors closed for vehicle power to time out.

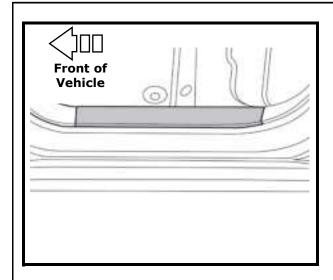


- 2.4) Disconnect battery terminal
 - a) Lift negative battery terminal off stud.
 - b) Isolate negative battery terminal.

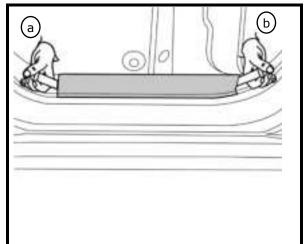


A CAUTION

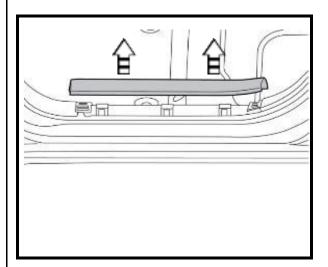
• Allow 3 min after negative terminal dis-connect before separating any electrical connectors.



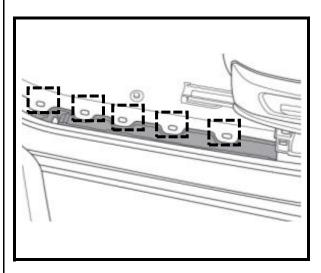
- 3.1) Install location template on LH Front Door
 - a) Locate LH inner sill plate assembly.



- 3.2) Remove LH trim
 - a) Using trim removal tool at forward end of kick plate, pry kick plate up to disengage clips.
 - b) Repeat at rearward end.



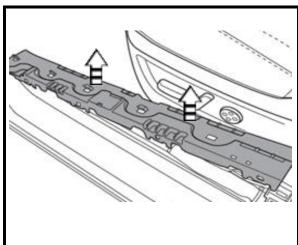
- 3.3) Remove LH trim
 - a) Lift sill plate up as shown to remove.



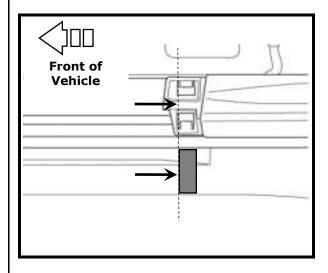
- 3.4) Remove LH trim
 - a) Unfasten five (5) carpet loops from secondary sill trim.

Carpet loop



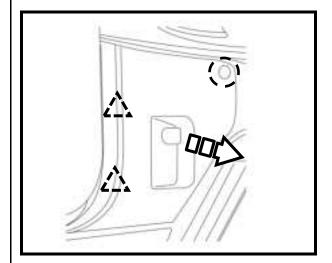


- 3.5) Remove LH trim
 - a) Lift harness protector up as shown to remove.



- 3.6) Remove LH trim
 - a) Place Masking Tape on outer door sill as shown. Line up forward edge of tape with forward edge of clip holes in B-Pillar trim.

- 3.7) Remove RH trim
 - b) Repeat steps 3.1through 3.6 for RH side.



- 3.8) Remove LH trim
 - a) Using trim removal tool, remove hood release handle by pulling away from trim panel.
 - b) Remove trim fastener from lower kick trim by unscrewing with flat screwdriver.
 - c) Disengage lower kick trim pawl by pulling toward interior of vehicle.

Trim Fastener

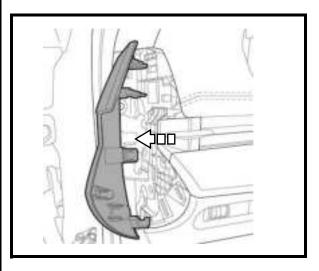


Pawl

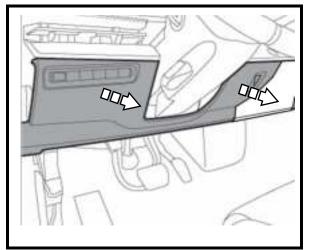


3.9)

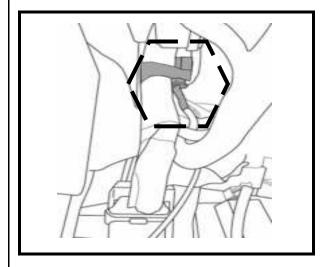
For 2024 vehicle, skip to Step 3.14



- 3.10) Remove LH trim
 - a) Using trim removal tool, remove LH Dash Outer trim.



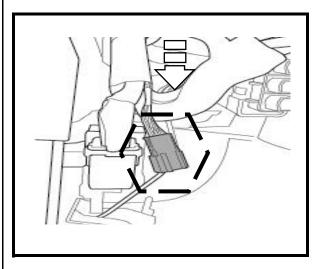
- 3.11) Remove LH trim
 - a) Remove Lower IP trim by gently pulling toward driver seat as shown.
 - b) Let Lower IP trim hang down.



- 3.12) Locate LH side D-Opt connector
 - a) Locate D-Opt Connector taped to main harness bundle.
 - b) Using scissors, cut vinyl tape affixing connector.

D-Opt Connector

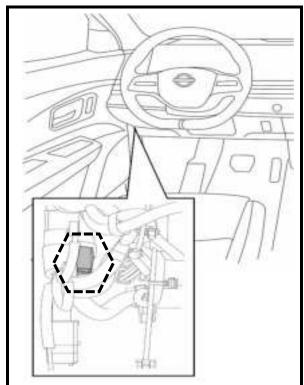




- 3.13) Locate LH side D-Opt connector
 - a) Gently pull D-Opt Connector down to proper location as shown.

D-Opt Connector



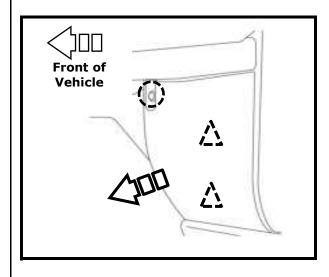


- 3.14) Locate LH side D-Opt connector (2024)
 - a) Locate D-Opt Connector taped to main harness bundle.

D-Opt Connector



NOTE 2024 vehicles only



- 4.1) Remove RH Trim
 - a) Remove trim fastener from lower kick trim by unscrewing with flat screwdriver.
 - b) Disengage lower kick trim pawl by pulling toward interior of vehicle, as shown.

Trim Fastener

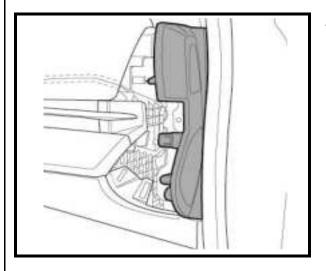


Pawl



4.2)

For 2024 vehicle, skip to Step 4.10

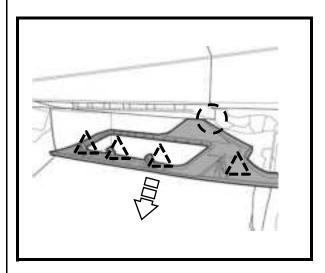


- 4.3) Remove RH Trim
 - a) Using trim removal tool, remove RH Dash Outer trim.

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4.4) Remove RH Trim

a) Remove nut from forward edge of Lower IP trim.

Nut

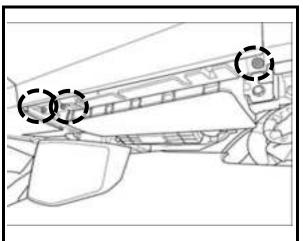


b) Using Trim Removal Tool, release 4 pawls from rearward edge.

Pawl



c) Remove Lower IP trim.

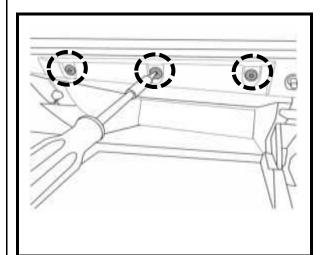


4.5) Remove RH Trim

a) Using Torx T20 screwdriver, remove lower 3 screws from Glove Box assembly.

Screw



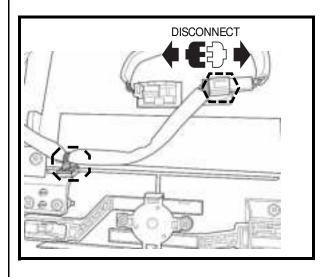


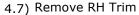
4.6) Remove RH Trim

a) Using Torx T20 screwdriver, remove upper 3 screws from Glove Box assembly.

Screw





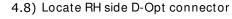


- a) Gently remove Glove Box assembly and tilt down.
- b) Disconnect glove box lamp connector.
- c) Remove harness edge biter clip off glove box.
- d) Store glove box in a safe area.

Glove Box Lamp Connector

Biter Clip

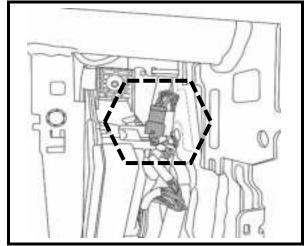


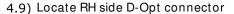


- a) Locate D-Opt Connector taped to main harness bundle.
- b) Using scissors, cut vinyl tape affixing connector.

D-Opt Connector



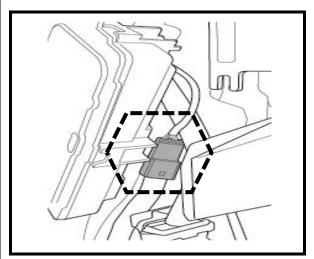


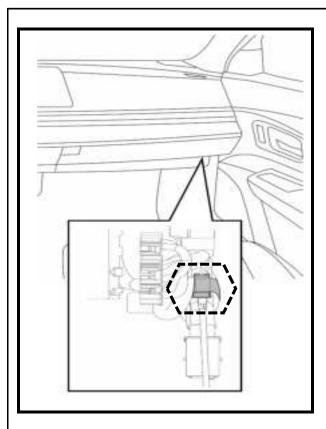


a) Gently pull D-Opt Connector down to proper location as shown.

D-Opt Connector





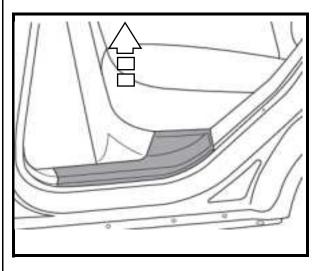


- 4.10) Locate RH side D-Opt connector (2024)
 - a) Locate D-Opt Connector taped to main harness bundle.
 - b) Connect Accessory Service Connector to D-Opt Connector

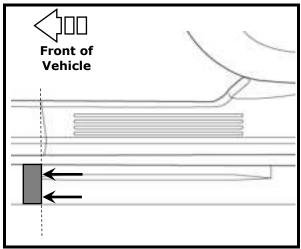
D-Opt Connector



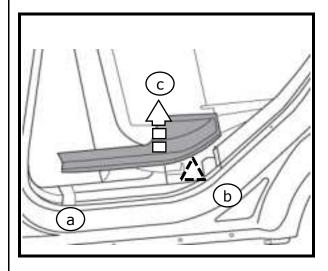
NOTE 2024 vehicles only



- 5.1) Remove Rear LH trim
 - a) Pull up on front lower edge of rear seat base.



- 5.2) Remove LH trim
 - a) Place Masking Tape on outer door sill as shown. Line up rearward edge of tape with forward edge of kick plate.

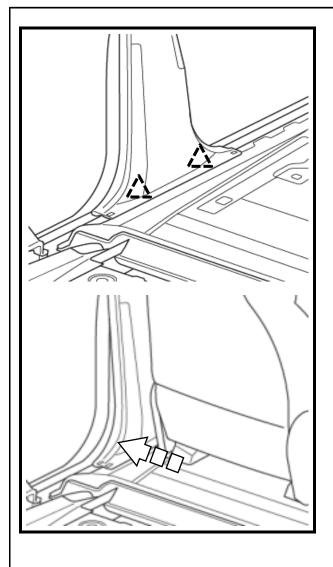


- 5.3) Remove Rear LH trim
 - a) Using trim removal tool at forward end of inner kick plate, pry up to disengage clips to B-pillar trim.
 - b) Repeat at rearward end to disengage clips to rear pillar trim and trim clip as shown.

Trim Clip



b) Remove kick plate from vehicle.



- 5.4) Remove LH trim
 - a) Using trim removal tool, disengage 2 lower clips of B-pillar trim.

Trim Clip



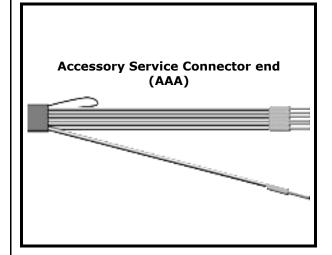
b) Do not remove entire trim. Leave loose as shown.

- 5.5) Remove Rear RH trim
 - a) Repeat steps 5.2 through 5.4 for the Rear RH Trim.

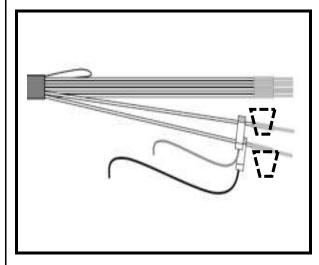


CAUTION

- The Accessory Service Connector is for use <u>ONLY</u> with Genuine Nissan (or Infiniti) or Nissan (or Infiniti) approved accessories. Use of this connector with non Genuine Nissan (or Infiniti) or Nissan (or Infiniti) approved accessories or failure to follow the installation instructions for said connector being mentioned herein may result in damage to the accessory and/or your vehicle.
- Nissan/Infiniti is not liable for loss or damage due to improper installation or installation of non Genuine or non approved accessories.



- 6.1) Connect ASC (AAA) to IKP, Front LH (A)
 - a) For detailed directions, see Appendix A - Posi-Tap Procedure.
 - b) Additional circuit information is in Appendix B Mechanization Drawing.



- 6.2) Connect ASC (AAA) to IKP, Front LH (A)
 - a) Using a Posi-Tap (F), connect the BLACK IKP lead wire to the "ROOM_LAMP" (YELLOW wire) of the Harness (AA) as shown.
 - b) Using a Posi-Tap (F), connect the RED IKP lead wire to the "BAT_SAVER" (PINK wire) of the Harness (AA) as shown.

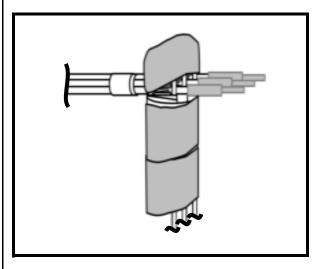
Posi Tap (F)



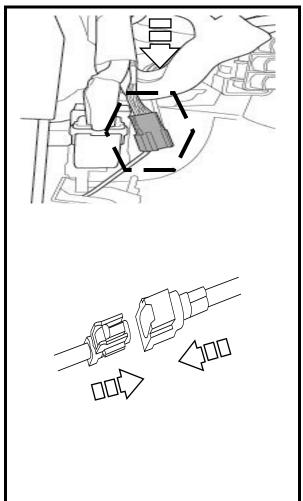
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- 6.3) Connect ASC (AAA) to IKP, Front LH (A)
 - a) Once prepared as described in Appendix A, the Accessory Harness with IKP attached should look like this.

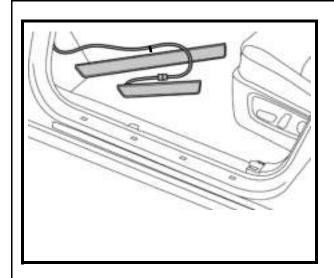


- 6.4) Connect ASC (AAA) to IKP
 - a) Plug LH ASC into LH D-Opt connector.

D-Opt Connector

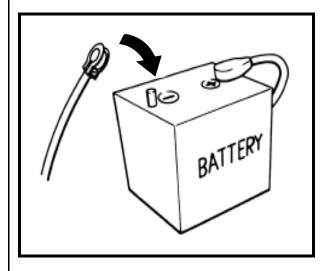


b) Connect harness from Illuminated Kick Plate, Front LH (A) to Illuminated Kick Plate, Rear LH (C)

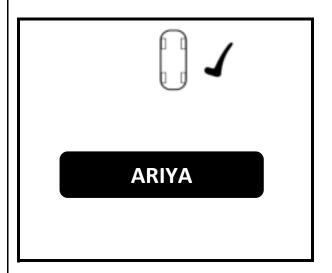


- 6.5) Connect ASC (AAA) to IKP
 - a) Place both IKPs on front carpet.

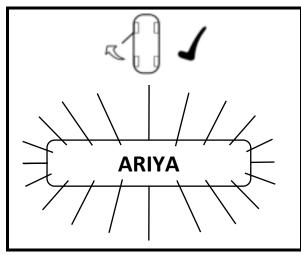
- 6.6) Connect ASC (AAA) to IKP, Front RH (B)
 - a) Repeat steps 6.1through 6.5 for the Illuminated Kick Plate, Front RH (B).



- 6.7) Electrical function check
 - a) Re-connect negative battery cable



- 6.8) Electrical function check
 - b) Close all doors.
 - c) Confirm all Illuminated Kick Plates turn OFF when Room Lamp turns OFF.



- 6.9) Electrical function check
 - a) Open front LH door.
 - b) Confirm all Illuminated Kick Plates turn

- 6.10) Electrical function check
 - a) If NG, check fusing, harness routing, connections, and IKP to identify root cause.



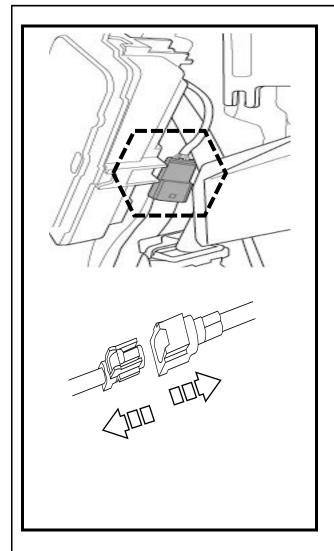
CAUTION

When diagnosing electrical system problems, first disconnect the accessory connector(s) and note effect on vehicle system. Continue the investigation with the accessory connector(s) disconnected.

Reconnect when the investigation is complete.

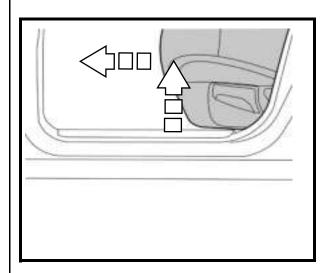
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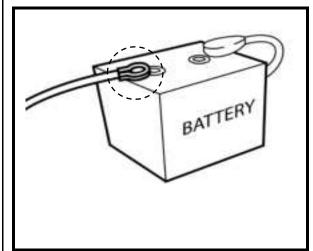


- 6.11) Disconnect ASC
 - a) Un-plug LH ASC from LH D-Opt connector.

b) Disconnect harness from Illuminated Kick Plate, Front LH (A) to Illuminated Kick Plate, Rear LH (C).



- 6.12) Move seats.
 - a) Move both front seats to full upward and forward position.



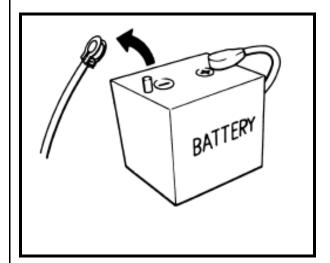
- 6.13) Disconnect battery terminal
 - a) Locate negative battery terminal.
 - b) Loosen nut with 10 mm socket.

Battery Terminal Nut



A CAUTION

• Allow 3 min after key off with doors closed for vehicle power to time out.



- 6.14) Disconnect battery terminal
 - a) Lift negative battery terminal off stud.
 - b) Isolate negative battery terminal.

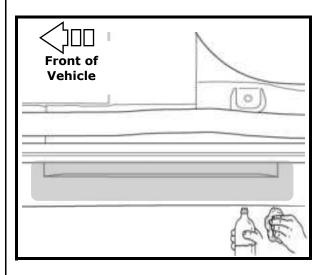
A CAUTION

• Allow 3 min after negative terminal dis-connect before separating any electrical connectors.

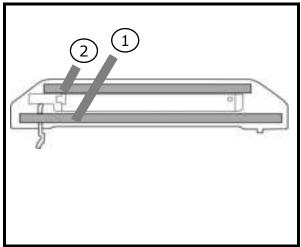
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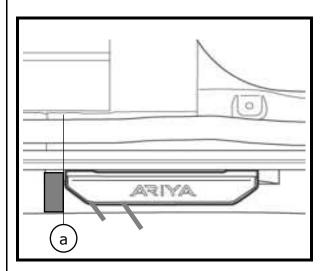


- 7.1) Clean LH door attachment area
 - a) Wipe door sill area clean of any dirt.
 - b) Wipe using alcohol/water solution on a soft non-linting cloth.
 - c) Let dry for 30 seconds.



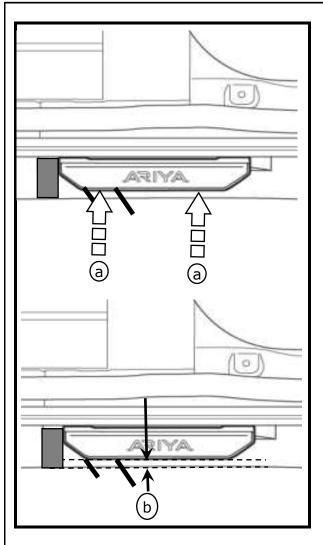
7.2) Install LH Kick Plate

 a) Partially peel away enough of the 2 adhesive liners to fold down a "flag" that will extend beyond the outer edge of Illuminated Kick Plate, Rear LH (B) as shown.



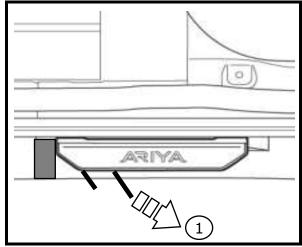
7.3) Install LH Kick Plate

a) Position Illuminated Kick Plate, Rear LH
 (B) on door sill area, lining up forward edge of (B) with rear edge of masking tape.



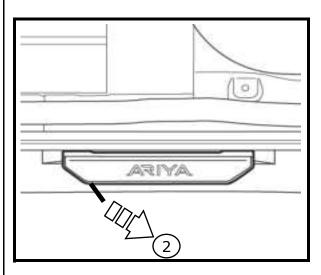
- 7.4) Install LH Kick Plate
 - a) Adjust the plate position in the inboardoutboard direction. Adjust the plate position by gently pressing inboard until a stop is felt.

b) There should be a consistent distance to door sill line along the length of the plate.

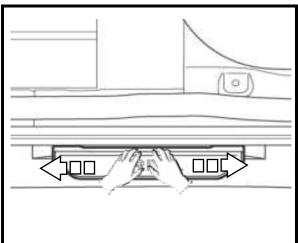


7.5) Install LH Kick Plate

 a) While lightly pressing down on kick plate, peel INBOARD tape liner completely away.



- 7.6) Install LH Kick Plate
 - a) While lightly pressing down on kick plate, peel OUTBOARD tape liner completely away.
 - b) Press lightly on kick plate outboard edge.

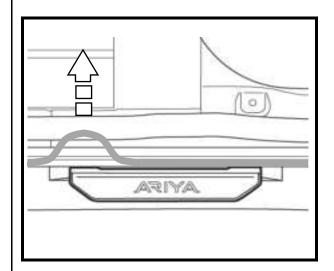


- 7.7) Install LH Kick Plate
 - a) Apply 15 lbs of pressure along the part to attach tape to body.

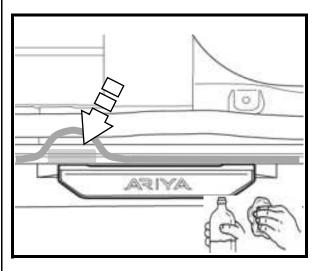


CAUTION

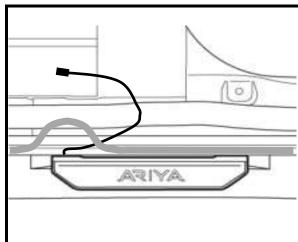
Use caution when applying pressure as the surface may dent.



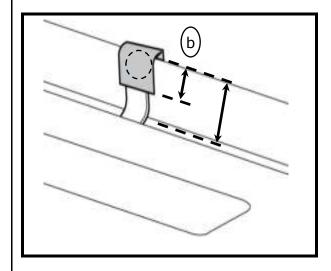
- 7.8) Install LH Kick Plate
 - a) Pull up on rear LH door sill weatherstrip along bottom as shown.



- 7.9) Clean LH door attachment area
 - a) Wipe door flange area clean of any dirt.
 - b) Wipe using alcohol/water solution on a soft non-linting cloth.
 - c) Let dry for 30 seconds.



- 7.10) Route LH Kick Plate Harness
 - a) Route IKP harness under door weatherstrip, across the metal sill flange.

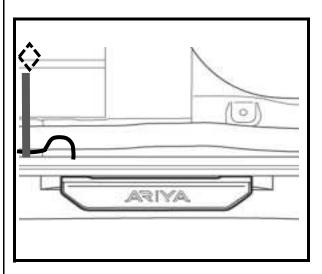


- 7.11) Route LH Kick Plate Harness
 - a) Form IKP harness wire over the door sill flange.
 - b) Apply Foam Tape, Black (G) over wire harness. Tape should not be lower than halfway down the flange.

Foam Tape, Black (G)



c) Firmly press weatherstrip back down along length of door.



7.12) Route LH Kick Plate Harness

 a) Secure the IKP harness to the vehicle harness with 1 Cable Tie (E) in the location shown.

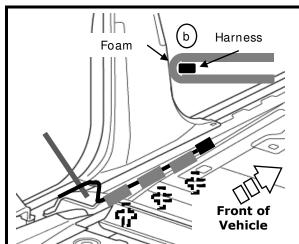
Cable Tie (E)





CAUTION

DO NOT secure the wiring to water drain or washer fluid tubing.

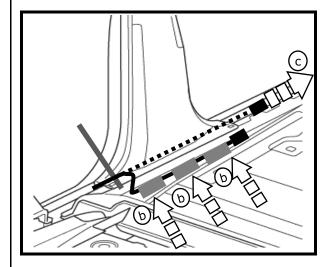


7.13) Route LH Kick Plate Harness

- a) Wrap Foam Tape, Gray (H) around harness in 3 places as shown.
- b) Wrap foam around harness in manner as shown in the cross section view.

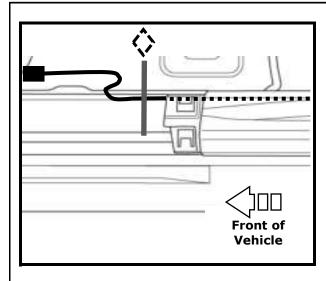
Foam Tape (H)





7.14) Route LH Kick Plate Harness

- a) Route the IKP harness along the bottom inboard edge of the B-Pillar trim.
- b) Using fingers, push harness under full length of trim.
- c) Pull harness tight at forward end to help pull harness under B-Pillar trim.



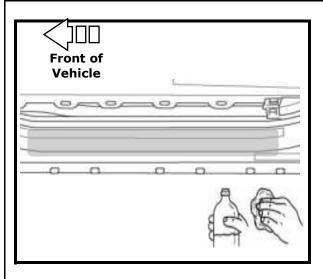
- 7.15) Route LH Kick Plate Harness
 - a) At forward end of harness, route IKP harness along inboard side of vehicle harness as shown.
 - b) Secure the IKP harness to the vehicle harness with 1 Cable Tie (E) as shown.

Cable Tie (E)

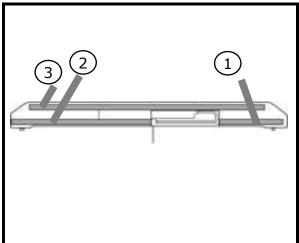


7.16) Install RH Kick Plate

a) Repeat steps 7.1 through 7.15 to install Kick Plate, Rear RH (D) on RH side.

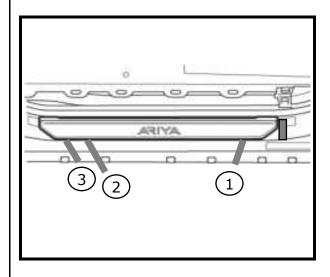


- 8.1) Clean LH door attachment area
 - a) Wipe door sill area clean of any dirt.
 - b) Wipe using alcohol/water solution on a soft non-linting cloth.
 - c) Let dry for 30 seconds.



8.2) Install LH Kick Plate

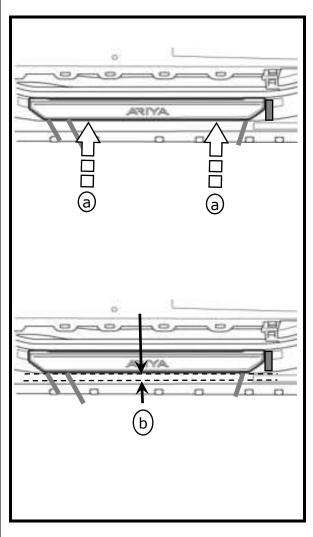
a) Partially peel away enough of the 3 adhesive liners to fold down a "flag" that will extend beyond the outer edge of Illuminated Kick Plate (A) as shown.



8.3) Install LH Kick Plate

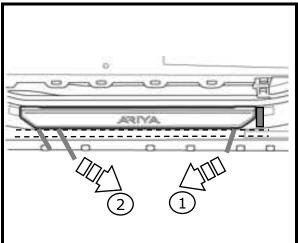
a) Position Illuminated Kick Plate, Front LH

 (A) on door sill area, lining up rearward
 edge of (A) with forward edge of
 masking tape.

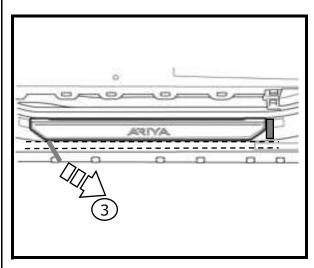


- 8.4) Install LH Kick Plate
 - a) Adjust the plate position in the inboardoutboard direction. Adjust the plate position by gently pressing inboard until a stop is felt.

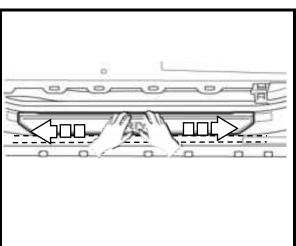
b) There should be a consistent distance to door sill line along the length of the plate.



- 8.5) Install LH Kick Plate
 - a) While lightly pressing down on kick plate, peel 2 INBOARD tape liners completely away.



- 8.6) Install LH Kick Plate
 - a) While lightly pressing down on kick plate, peel the remaining OUTBOARD tape liner completely away.
 - b) Press lightly on kick plate outboard edge.

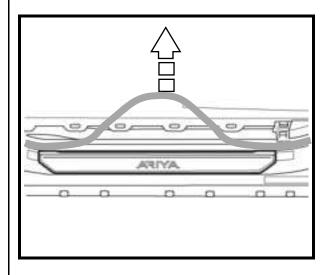


- 8.7) Install LH Kick Plate
 - a) Apply 15 lbs of pressure along the part to attach tape to body.

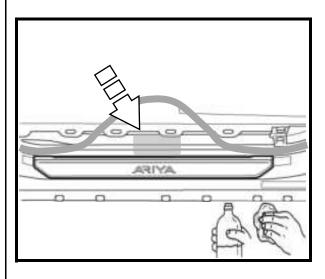


CAUTION

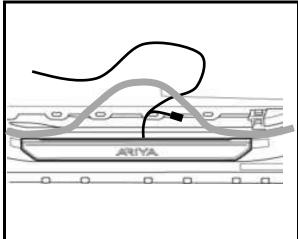
Use caution when applying pressure as the surface may dent.



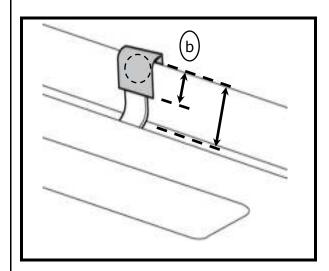
- 8.8) Install LH Kick Plate
 - a) Pull up on front LH door sill weatherstrip along bottom edge as shown.



- 8.9) Clean LH door attachment area
 - a) Wipe door flange area clean of any dirt.
 - b) Wipe using alcohol/water solution on a soft non-linting cloth.
 - c) Let dry for 30 seconds.



- 8.10) Route LH Kick Plate Harness
 - a) Route IKP harness under door weatherstrip, across the metal sill flange.

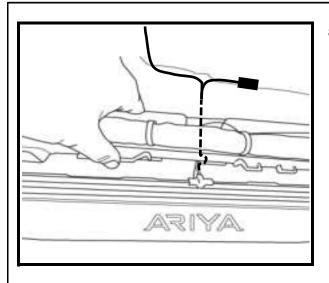


- 8.11) Route LH Kick Plate Harness
 - a) Form IKP harness wire over the door sill flange.
 - b) Apply Foam Tape, Black (G) over wire harness. Tape should not be lower than halfway down the flange.

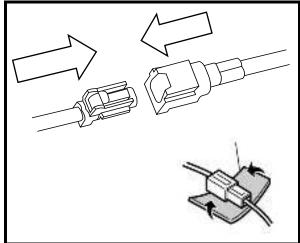
Foam Tape, Black (G)



c) Firmly press weatherstrip back down along length of door.

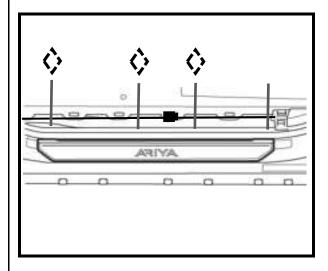


- 8.12) Route LH Kick Plate Harness
 - a) Route IKP harness under white vehicle harness tray to inboard side.



- 8.13) Route LH IKP Harness
 - a) Connect Front IKP harness to Rear IKP harness.
 - b) Wrap with Foam Tape, Gray (H).

Foam Tape, Gray (H)



- 8.14) Route LH Kick Plate Harness
 - a) Route IKP harness along inboard side of vehicle harness and secure with 3 Cable Ties (E) as shown.

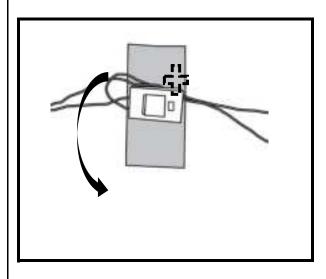






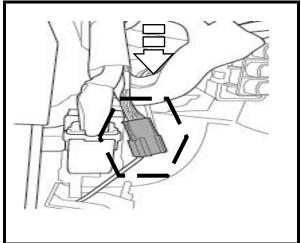
CAUTION

DO NOT secure the wiring to water drain or washer fluid tubing.



- 8.15) Connect ASC (AAA) to IKP
 - a) Wrap LH side IKP harness fuse with Foam Tape, Gray (H).

Foam Tape, Gray (H)

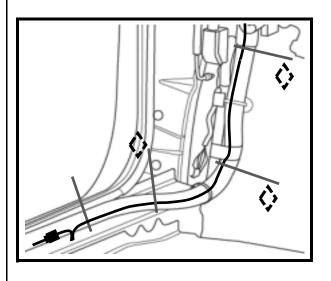


- 8.16) Connect ASC (AAA) to IKP
 - a) Plug LH ASC into LH D-Opt connector.

D-Opt Connector



- 8.17) Install RH Kick Plate
 - a) Repeat steps 8.1through 8.16 to install Kick Plate, Front RH (D) on RH side.



- 9.1) Secure wire harness LH
 - a) Secure to IKP harness to vehicle harness with 3 Cable Ties (E) as shown.

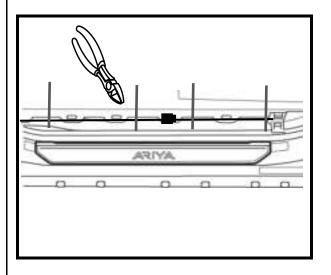
Cable Tie (E)



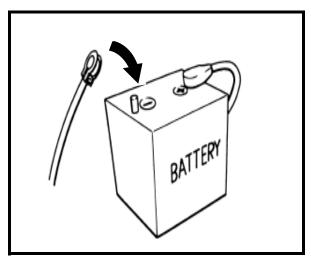
CAUTION

DO NOT secure the wiring to water drain or washer fluid tubing.

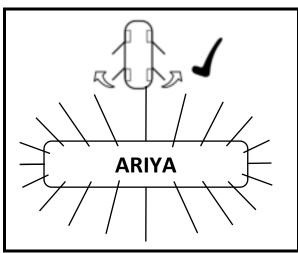
- 9.2) Secure wire harness RH
 - a) Repeat step 9.1 for front RH side.



- 9.3) Secure wire harness
 - a) Cut excess length from all cable ties on front and rear kick plates.



- 9.4) Electrical function check
 - a) Re-connect negative battery cable



- 9.5) Electrical function check
 - a) Open all doors.
 - b) Confirm all Illuminated Kick Plates turn ON .

- 9.6) Electrical function check
 - a) If NG, check fusing, harness routing, connections, and IKP to identify root cause.



CAUTION

When diagnosing electrical system problems, first disconnect the accessory connector(s) and note effect on vehicle system. Continue the investigation with the accessory connector(s) disconnected. Reconnect when the investigation is complete.

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9.7)	Rep	lace	trim
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a) Re-install interior trim that was removed in Sections 3 through 5.

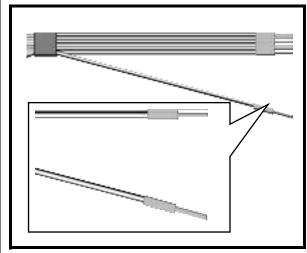


CAUTION

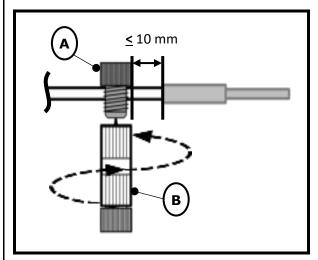
Take care not to scratch or damage any component during the removal or re-installation process. Trim pieces found to have witness marks or broken clips should be replaced with new parts.

9.8) Complete checklist:			
Make sure negative battery terminal is fully seated on post			
Tighten battery terminal nut to 6.3 - 9.2 N·m [55.7 - 81.4 in lbs]			
Verify re-installed trim parts for proper fit (no gap, waviness, etc.), particularly the door sill weather strip.			
Verify all windows and sunroof (if equipped), one touch operation and perform the reset procedure if necessary. Refer to the vehicle Service Manual for more details.			
Re-program radio presets and other vehicle settings to the recorded settings if necessary.			
Remove all tools, templates, and other debris from interior of vehicle.			
Verify vehicle headliner, seat, steering wheel, center console, carpet, etc. are not soiled.			
Verify interior and exterior are not damaged.			
Verify glove box lamp operation.			

APPENDIX A - POSI-TAP PROCEDURE



- A.1) Installing Posi-Tap on Accessory Service
 Connector (AAA)
 - a) Identify and confirm ASC wire to be tapped. Check color as well as connector location.
 - b) Separate wire from rest of bundle.

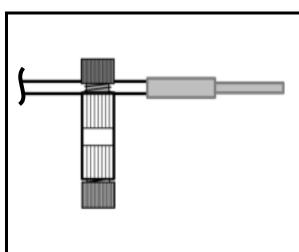


- A.2) Installing Posi-Tap on ASC (AAA)
 - a) Remove pierce cap (A) gray side from tap body
 - b) Slide cap around single wire to be tapped
 - c) Position cap ≤ 10 mm away from heat shrink end of connector
 - d) Turn tap (B) clockwise until finger "tight". Then secure to cap (A) with another ¼ turn.



CAUTION

Do not overtighten Posi-Tap, it may damage wire



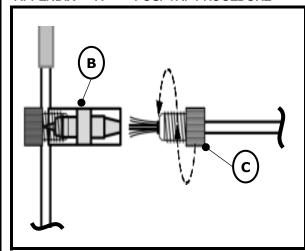
- A.3) Installing Posi-Tap on ASC (AAA)
 - a) Inspect Posi-Tap^M to ensure correct installation.
 - b) Wire jacket should be crushed enough to maintain pressure.
 - c) Confirm tap cap gap is straight and evenly spaced around perimeter.

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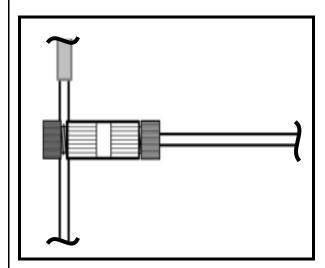
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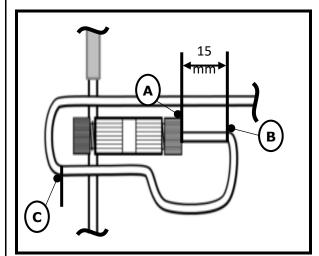
APPENDIX A - POSI-TAP PROCEDURE



- A.4) Installing Accessory wire into Posi-Tap
 - a) Remove tap bottom (C) red side from tap body (B).
 - b) Remove the pre cut insulation from correct Accessory wire.
 - c) Insert wire through tap bottom (C) opening.
 - d) Fan out individual wire strands as shown.
 - e) Insert wire into tap body until it bottoms out.
 - f) Turn tap bottom (C) clockwise until finger "tight". Then secure to tap body (B) with another ½ turn.

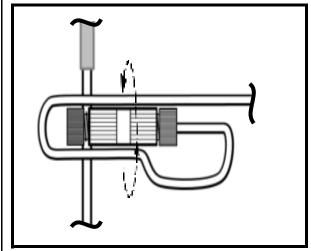


- A.5) Installing accessory wire into Posi-Tap **
 - a) Confirm tap bottom gap is straight and evenly spaced around perimeter
 - b) Gently pull on wire to confirm secure connection.

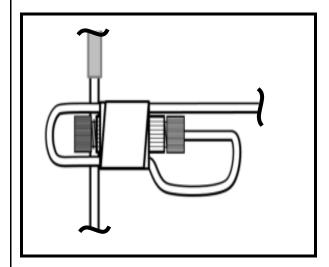


- A.6) Accessory wire strain relief
 - a) Measure 2 15 mm from point (A).
 - b) Gently form a loop at point (B) and bend back up towards Posi-Tap (bend radius ≥ 10 mm).
 - Gently form a loop at point (C) and bend back over top of Posi-Tap and down opposite side (bend radius ≥ 10mm).

APPENDIX A - POSI-TAP PROCEDURE

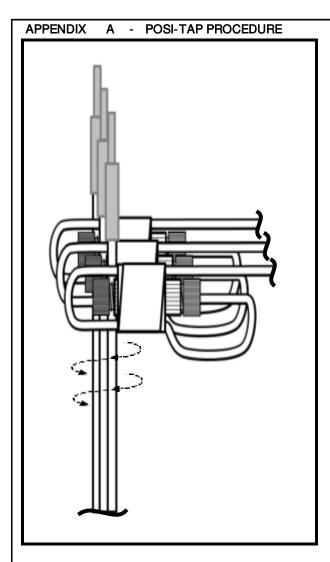


- A.7) Accessory wire strain relief
 - a) Secure accessory wire strain relief to tap body with electrical tape (2 2 revolutions).

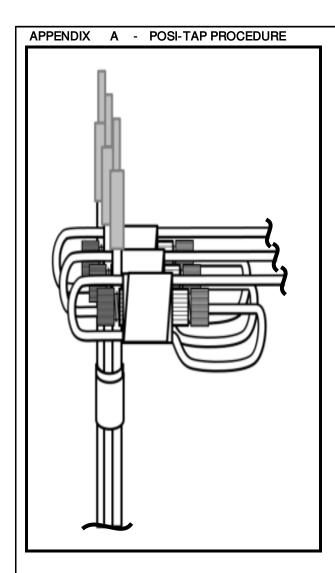


- A.8) Accessory wire strain relief
 - a) Once accessory wire strain relief is taped to tap body, it should look as shown.

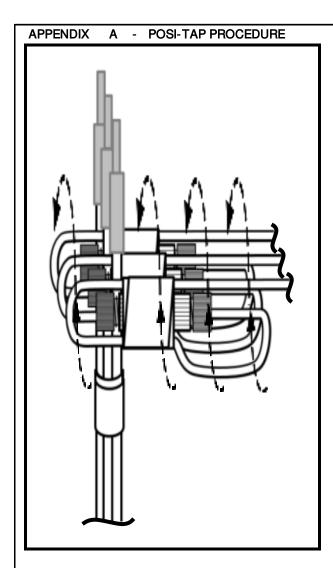
- A.9) Installing Posi-Tap on ASC (AAA)



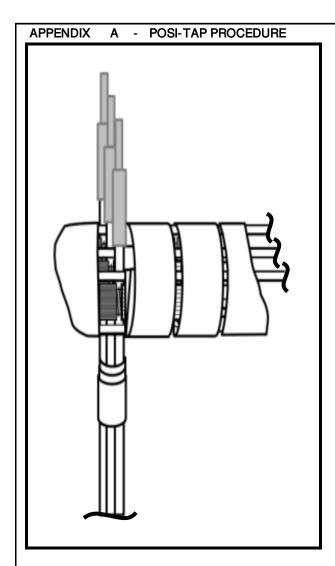
- A.10) Securing multiple Posi-Taps¹ together
 - a) Stack Posi-Taps in slightly staggered fashion as shown.
 - b) Secure tapped circuits together with electrical tape (≥ 2 revolutions).



- A.11) Securing multiple Posi-Taps together
 - a) Once tapped circuits are secured together with electrical tape they should look as shown.



- A.12) Securing multiple Posi-Taps ** together
 - a) Secure Posi-Taps together with electrical tape (£ 4 revolutions).



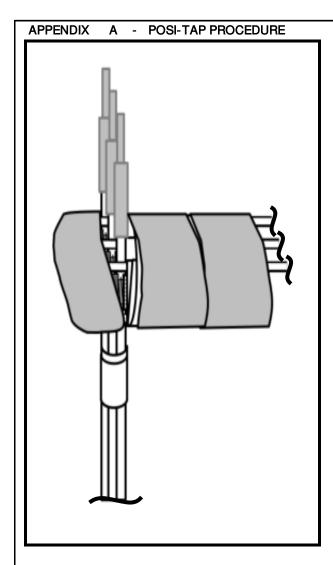
- A.13) Securing multiple Posi-Taps ** together
 - a) Once Posi-Taps ware secured together with electrical tape they should look as shown.

APPENDIX POSI-TAP PROCEDURE

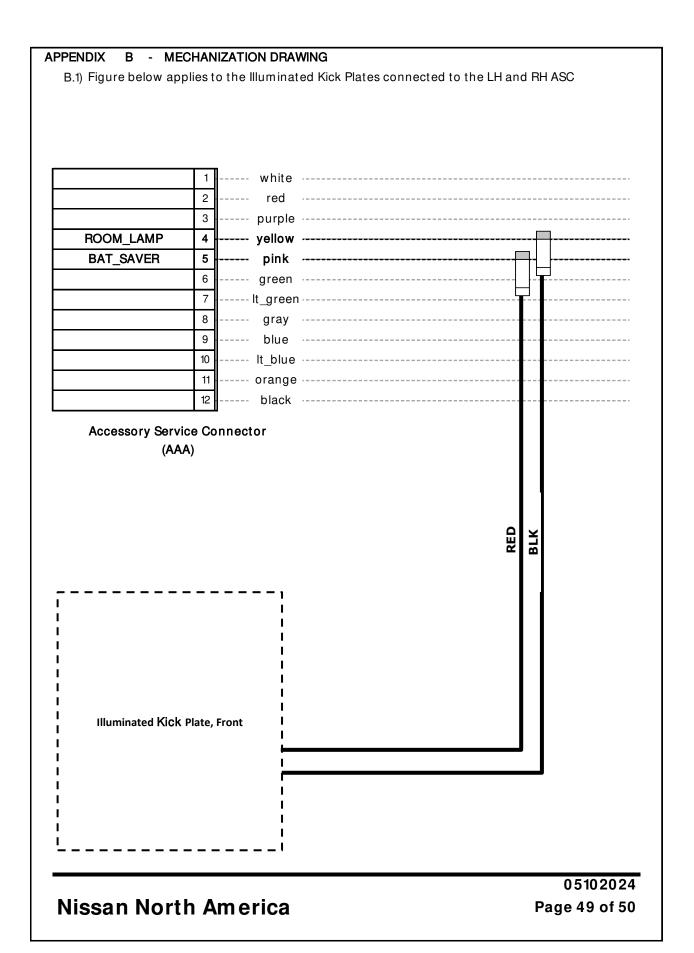
- A.14) Securing multiple Posi-Taps together
 - a) To prevent any possible noise or rattle issues, use two pieces of Foam Tape, Gray (H) to wrap pre-taped Posi-Taps^M.

Foam Tape (H)





- A.15) Securing multiple Posi-Taps together
 - a) Once wrapped with Foam Tape, taped Posi-Tap In bundle should look as shown.



APPENDIX B - MECHANIZATION DRAWING

B.1) Figure below applies to the Illuminated Kick Plates connected to the LH and RH ASC

