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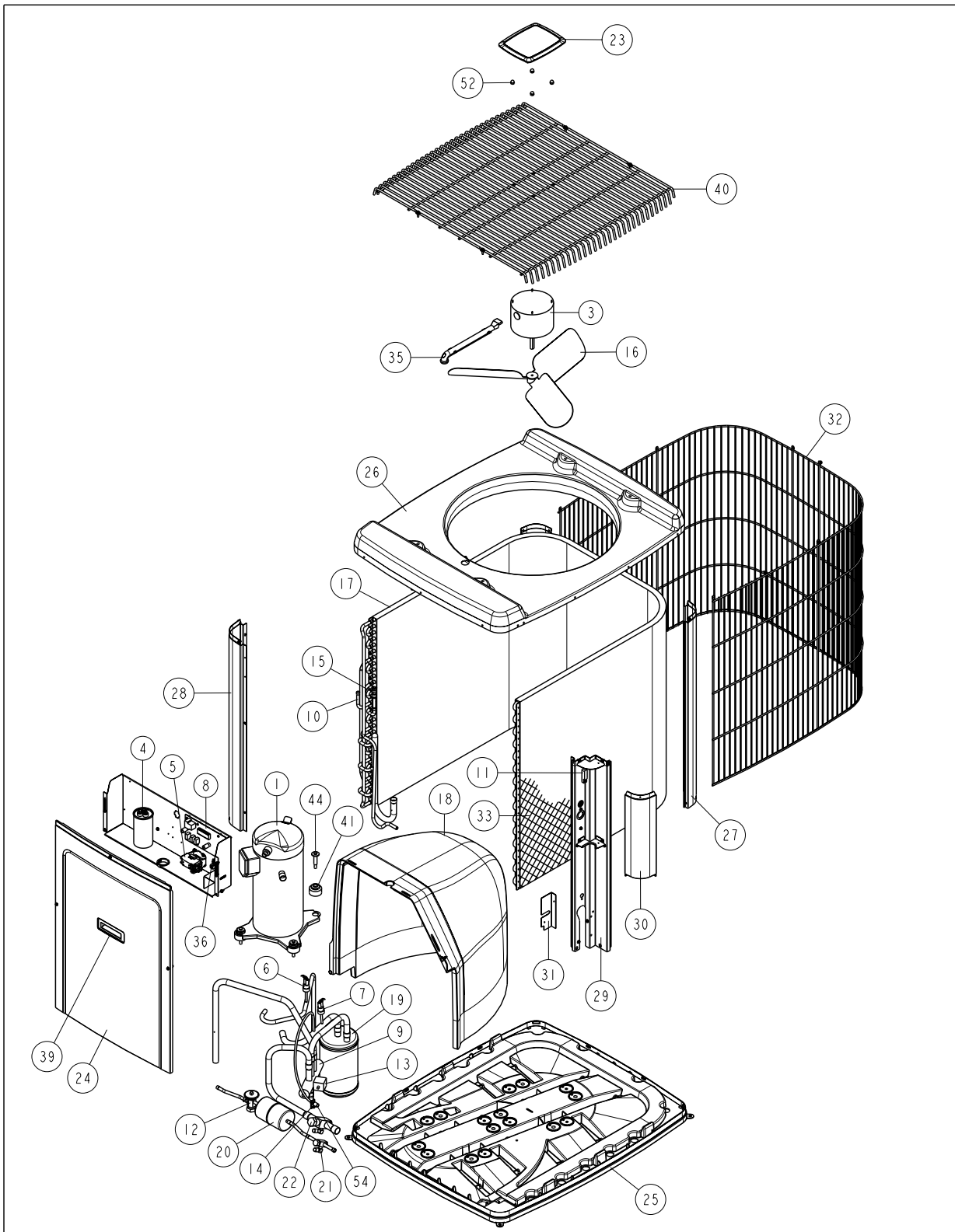
HVAC SERVICE PARTS

HC3 SERIES, 13 SEER HEAT PUMP - OUTDOOR UNIT (R-410A)

Supersedes:035-19980-001 Rev. A (0104)

035-19980-001 Rev. B (0304)

1 of 4



ITEM	DESCRIPTION	HC3B024F1A	HC3B030F1A	HC3B036F1A	<
1	Compressor	015-03587-004	015-03578-004	015-03591-004	
2*	Compressor Harness	025-31884-000	025-31884-000	025-31884-000	<
3	Motor, Direct Drive Fan	024-26029-000	024-27596-000	024-27596-000	
4	Capacitor, Run (35/5MFD) [RC]	024-23998-000	---	---	
	Capacitor, Run (45/5MFD) [RC]	---	024-25895-000	---	
	Capacitor, Run (50/5MFD) [RC]	---	---	024-25338-000	
5	Contactor, Electrical (40 AMP) [M]	024-25837-000	024-25837-000	024-25837-000	
6	Control Pressure (High)	025-38888-000	025-38888-000	025-38888-000	<
7	Control Pressure (Low)	025-38889-000	025-38889-000	025-38889-000	<
8	Control Defrost	031-01996-000	031-01996-000	031-01996-000	
9	Reversing Valve	025-31922-000	025-31922-000	025-31929-000	
10	Sensor , Temperature	031-01276-000	031-01276-000	031-01276-000	
11	Ambient Sensor	025-32701-000	025-32701-000	025-32701-000	
12	TXV	025-38739-036	025-38739-036	025-38739-036	<
13	Solenoid Coil (Rev. Valve)	025-30287-000	025-30287-000	025-30215-000	
14	Valve Body	022-08982-000	022-08982-000	022-08982-000	
15	Distributor Assembly	025-33424-233	025-33424-233	025-33424-234	
16	Blade, Fan	026-39474-000	026-34593-000	026-34593-000	<
17	Coil, Condenser	373-26995-202	373-26995-202	373-26995-203	
18	Bulkhead, Large	028-14887-012	028-14887-012	028-14887-012	
19	Accumulator Tank	026-31681-002	026-31681-002	026-25573-002	
20	Filter/Drier	026-25512-000	026-25512-000	026-25512-000	
21	Valve Base, Liquid (3/8")	022-09064-375	022-09064-375	022-09064-375	
22	Valve Base, Suction (7/8")	022-09064-875	022-09064-875	022-09064-875	
23	Top Cap Assy	028-14888-001	028-14888-001	028-14888-001	
24	Access Panel	073-26917-407	073-26917-407	073-26917-707	
25	Pan, Base	028-14885-000	028-14885-000	028-14885-000	
26	Panel, Top	073-26917-101	073-26917-101	073-26917-101	
27	Corner Post, Front (2 Req'd)	073-26917-408	073-26917-408	073-26917-708	
28	Corner Post, Access	073-26917-411	073-26917-411	073-26917-711	
29	Corner Post, Valve	073-26917-413	073-26917-413	073-26917-713	
30	Corner Cover, Access	073-26917-115	073-26917-115	073-26917-115	
31	Bracket, Corner Post	073-26917-117	073-26917-117	073-26917-117	
32	Coil Guard	373-26991-005	373-26991-005	373-26991-006	
33	Guard, Plastic Wire Mesh Coil	028-14879-030	028-14879-030	028-14879-036	
34*	Fastener, Push-In (8 Req'd)	021-18381-000	021-18381-000	021-18381-000	
35	Wireway	028-13216-001	028-13216-001	028-13216-001	
36	Lug, Electrical	025-21798-000	025-21798-000	025-21798-000	
37*	Relief, Strain	1216-243	1216-243	1216-243	
38*	Bezel Plate Assy (1 Req'd)	028-14889-001	028-14889-001	028-14889-001	
39	Handle-Access	028-14886-000	028-14886-000	028-14886-000	
40	Guard, Fan	026-39437-000	026-39437-000	026-39437-000	
41	Grommet, Isolator (Comp) (Pkg. of 4)	028-10581-000	028-10581-000	028-10581-000	
42*	Grommet, Isolator (Accumulator)	1212-006	1212-006	1212-006	
43					
44	Bolt, Compressor (4 Req'd)	021-18391-000	021-18391-000	021-18391-000	
45*	Screw, Black #10 x 3/8"	021-18396-000	021-18396-000	021-18396-000	
46*	Screw, Black #10 x 3/4"	021-18397-000	021-18397-000	021-18397-000	
47*	Screw, #8 x 1-1/4" (Base Valve)	021-18398-000	021-18398-000	021-18398-000	
48*	Diagram, Wiring	035-19618-001	035-19618-001	035-19618-001	
49*	Wiring Harness, Control	373-26955-003	373-26955-003	373-26955-003	
50*	Wiring Harness, Fan	373-20055-004	373-20055-004	373-20055-004	
51*	Wiring Harness, Low Voltage	373-26955-002	373-26955-002	373-26955-002	
52	Kit, Motor Mounting (Acorn Nuts)	363-90117-700	363-90117-700	363-90117-700	
53*	Grommet, Plastic (Spacer, 2 Req'd)	028-14880-000	028-14880-000	028-14880-000	
54	Knurled Valve Cap - 1/4" OD	023-10745-000	023-10745-000	023-10745-000	
55*	Insulation Door - Large	010-06922-007	010-06922-007	010-06922-007	<

NOTE: *Not ShownNew replacement parts shown in **bold** face type at the first printing of parts list dated 3/04.

Major components and suggested stocking items are shown with shaded item number.

"<" Across from row indicates a change in that row.

--- Not applicable to specified model.

ITEM	DESCRIPTION	HC3B042F1A	HC3B048F1A	HC3B060F1A	<
1	Compressor	015-03592-004	015-03594-004	015-03595-004	
2*	Compressor Harness	025-31884-000	025-31884-000	025-31884-000	
3	Motor, Direct Drive Fan	024-27596-000	024-27596-000	024-27596-000	
4	Capacitor, Run (55/5MFD) [RC] Capacitor, Run (70/5MFD) [RC]	024-25049-000 ---	---	---	
5	Contact, Electrical (40 AMP) [M]	024-25837-000	024-25837-000	024-25837-000	
6	Control Pressure (High)	025-38888-000	025-38888-000	025-38888-000	<
7	Control Pressure (Low)	025-38889-000	025-38889-000	025-38889-000	<
8	Control Defrost	031-01996-000	031-01996-000	031-01996-000	
9	Reversing Valve	025-31929-000	025-31930-000	025-31930-000	
10	Sensor, Temperature	031-01276-000	031-01276-000	031-01276-000	
11	Ambient Sensor	025-32701-000	025-32701-000	025-32701-000	
12	TXV	025-38739-042	025-38739-060	025-38739-060	<
13	Solenoid Coil (Rev. Valve)	025-30215-000	025-30215-000	025-30215-000	
14	Valve Body	022-08982-000	022-08982-000	022-08982-000	
15	Distributor Assembly	025-33424-234	025-33424-236	025-33424-236	
16	Blade, Fan	026-34094-000	026-34094-000	026-34094-000	
17	Coil, Condenser	373-26995-209	373-26995-204	373-26995-204	
18	Bulkhead, Large	028-14887-012	028-14887-012	028-14887-012	
19	Accumulator Tank	026-25573-002	026-25573-007	026-25573-007	
20	Filter/Drier	026-25512-000	026-25512-000	026-25512-000	
21	Valve Base, Liquid (3/8")	022-09064-375	022-09064-375	022-09064-375	
22	Valve Base, Suction (7/8")	022-09064-875	022-09064-875	022-09064-875	
23	Top Cap Assy	028-14888-001	028-14888-001	028-14888-001	
24	Access Panel	073-26917-707	073-26917-707	073-26917-707	
25	Pan, Base	028-14885-000	028-14885-000	028-14885-000	
26	Panel, Top	073-26917-101	073-26917-101	073-26917-101	
27	Corner Post, Front (2 Req'd)	073-26917-708	073-26917-708	073-26917-708	
28	Corner Post, Access	073-26917-711	073-26917-711	073-26917-711	
29	Corner Post, Valve	073-26917-713	073-26917-713	073-26917-713	
30	Corner Cover, Access	073-26917-115	073-26917-115	073-26917-115	
31	Bracket, Corner Post	073-26917-117	073-26917-117	073-26917-117	
32	Coil Guard	373-26991-006	373-26991-006	373-26991-006	
33	Guard, Plastic Wire Mesh Coil	028-14879-036	028-14879-036	028-14879-036	
34*	Fastener, Push-In (8 Req'd)	021-18381-000	021-18381-000	021-18381-000	
35	Wireway	028-13216-001	028-13216-001	028-13216-001	
36	Lug, Electrical	025-21798-000	025-21798-000	025-21798-000	
37*	Relief, Strain	1216-243	1216-243	1216-243	
38*	Bezel Plate Assy (1 Req'd)	028-14889-001	028-14889-001	028-14889-001	
39	Handle, Access	028-14886-000	028-14886-000	028-14886-000	
40	Guard, Fan	026-39437-000	026-39437-000	026-39437-000	
41	Grommet, Isolator (Comp) (Pkg. of 4)	028-10581-000	028-10505-000	028-10505-000	
42*	Grommet, Isolator (Accumulator)	1212-006	1212-006	1212-006	
43					
44	Bolt, Compressor (4 Req'd)	021-18391-000	021-18391-000	021-18391-000	
45*	Screw, Black #10 x 3/8"	021-18396-000	021-18396-000	021-18396-000	
46*	Screw, Black #10 x 3/4"	021-18397-000	021-18397-000	021-18397-000	
47*	Screw, #8 x 1-1/4" (Base Valve)	021-18398-000	021-18398-000	021-18398-000	
48*	Diagram, Wiring	035-19618-001	035-19618-001	035-19618-001	
49*	Wiring Harness, Control	373-26955-003	373-26955-003	373-26955-003	
50*	Wiring Harness, Fan	373-20055-004	373-20055-004	373-20055-004	
51*	Wiring Harness, Low Voltage	373-26955-002	373-26955-002	373-26955-002	
52	Kit, Motor Mounting (Acorn Nuts)	363-90117-700	363-90117-700	363-90117-700	
53*	Grommet, Plastic (Spacer, 2 Req'd)	028-14880-000	028-14880-000	028-14880-000	
54	Knurled Valve Cap, 1/4" OD	023-10745-000	023-10745-000	023-10745-000	
55*	Insulation Door - Large	010-06922-007	010-06922-007	010-06922-007	<

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--- Not applicable to specified model.



Non-Electrical Accessories		
Part No.	Description	Used With
1TV0902 1TV0903 1TV0904 1TV0905 1TV0906	TXV Kits	024 030, 036 042 048 060
1LA06700424	Low Ambient Pressure Switch Kit	All Models
526-35389-000 526-35390-000 526-35391-000	3" Risers (Pump Ups) 6" Risers (Pump Ups) 12" Risers (Pump Ups)	All Models (6 per unit)

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Electrical Accessories		
Part No.	Description	Used With
024-31994-000 024-31995-000	Kick Start	024, 030, 036 042, 048, 060
2SB13700124	Bonnet Sensor Kit	All Models
2SN02700124	Compressor Discharge Temperature Sensor	All Models
2TD06700124	Outdoor Thermostat	All Models
2HU16700124	Dehumidistat	All Models

TO ORDER AUTHORIZED FACTORY REPLACEMENT PARTS - Contact your Source1 HVAC Parts Distributor or visit our website at **www.Source1Parts.com** for a Distributor and Dealer listing.