

	New tyre tread	80% worn	Regrooved tyre
FUELMAX	FUELMAX S GEN-2 5-rib ↓ 3 mm ↔ 6 mm		
	FUELMAX S GEN-2 6-rib ↓ 3 mm ↔ 6 mm		
	FUELMAX S Performance 315/70R22.5 ↓ 3 mm ↔ 6 mm		
	FUELMAX S Performance 385/55R22.5 ↓ 3 mm ↔ 6 mm		
	FUELMAX D GEN-2 ↓ 3 mm ↔ 6 mm		
	FUELMAX D Performance ↓ 3 mm ↔ 6 mm		
	FUELMAX T 19.5" and 22.5" ↓ 3 mm ↔ 6-8 mm		
MARATHON	Marathon LHS II 50 series ↓ 3 mm ↔ 6-8 mm		
	Marathon LHD 495/45R22.5 ↓ 3 mm ↔ 6 mm		
	Marathon LHT ↓ 3 mm ↔ 6 mm		
ULTRA GRIP	Ultra Grip MAX S ↓ 3 mm ↔ 6-8 mm		
	Ultra Grip MAX D ↓ 3 mm ↔ 6-8 mm		
	Ultra Grip MAX T ↓ 3 mm ↔ 6-8 mm		
	UltraGrip WTS 5-rib ↓ 3 mm ↔ 6-8 mm		
	UltraGrip WTS 6-rib ↓ 3 mm ↔ 6-10 mm		
	UltraGrip WTD ↓ 3 mm ↔ 6-10 mm		
	UltraGrip WTT ↓ 3 mm ↔ 6-8 mm		

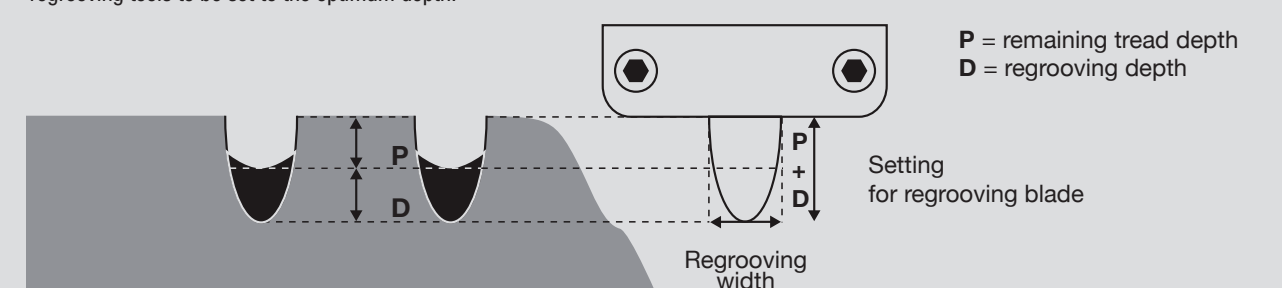
	New tyre tread	80% worn	Regrooved tyre
KMAX	KMAX S GEN-2 5 rib ↓ 3 mm ↔ 6-8 mm		
	KMAX S GEN-2 6 rib ↓ 3 mm ↔ 8 mm		
	KMAX S 22.5" ↓ 3 mm ↔ 6-8 mm		
	KMAX S A 315/60R22.5 ↓ 3 mm ↔ 6-8 mm (3 mm lateral)		
	KMAX D GEN-2 ↓ 3 mm ↔ 6 mm		
	KMAX D 22.5" ↓ 3 mm ↔ 6-8 mm		
	KMAX T GEN-2 ↓ 3 mm ↔ 6-8 mm		
REGIONAL	KMAX T 19.5" and 22.5" ↓ 3 mm ↔ 6-8 mm		
	KMAX S 17.5" and 19.5" 5 rib ↓ 3 mm ↔ 6 mm		
	KMAX S 17.5" 4-rib ↓ 3 mm ↔ 6 mm		
URBAN MAX	KMAX D 17.5" and 19.5" ↓ 3 mm ↔ 6 mm		
	KMAX T 1pt 17.5" and 19.5" ↓ 3 mm ↔ 6-8 mm		
	Regional RHS II 22.5" ↓ 3 mm ↔ 6-8 mm		
COACH	Regional RHD II 22.5" ↓ 3 mm ↔ 6-8 mm		
	UrbanMax MCA 19.5" and 22.5" ↓ 3 mm ↔ 6-8 mm		
	UrbanMax MCS ↓ 3 mm ↔ 8-10 mm		
OFF-ROAD	UrbanMax MCD Traction ↓ 3 mm ↔ 6-8 mm		
	UrbanMax MCD Super Single ↓ 3 mm ↔ 6-8 mm		
	Marathon Coach ↓ 3 mm ↔ 6-8 mm		
ULTRA GRIP	UltraGrip Coach ↓ 3 mm ↔ 6-10 mm		
	UltraGrip Coach ↓ 3 mm ↔ 6-10 mm		
	UltraGrip Coach ↓ 3 mm ↔ 6-10 mm		

	New tyre tread	80% worn	Regrooved tyre
OMNITRAC	Omnitrac S 22.5" 4-rib ↓ 3 mm ↔ 9-11 mm		
	Omnitrac S 22.5" 5-rib ↓ 3 mm ↔ 5-10 mm		
	Omnitrac S 24" ↓ 3 mm ↔ 7-11 mm		
	Omnitrac D ↓ 3 mm ↔ 9-13.5 mm		
	Omnitrac S Heavy Duty ↓ 3 mm ↔ 9-10 mm		
	Omnitrac D Heavy Duty ↓ 3 mm ↔ 9 mm		
	Omnitrac MSS II 4 rib ↓ 3 mm ↔ 6-8 mm		
OFF-ROAD	Omnitrac MSS II 5 rib ↓ 3 mm ↔ 6-8 mm		
	Omnitrac MSS 375/90R22.5 and 445/75R22.5 ↓ 3 mm ↔ 6-8 mm		
	Omnitrac MSD II 20", 22.5" and 24" ↓ 3 mm ↔ 6-8 mm		
OFF-ROAD	Omnitrac MSD II 385/55R22.5 ↓ 3 mm ↔ 6-8 mm		
	Omnitrac MSD II 495/45R22.5 ↓ 3 mm ↔ 6-8 mm		
	Omnitrac MST II ↓ 3 mm ↔ 6-8 mm		
OFF-ROAD	Offroad ORS ↓ 3 mm ↔ 6-8 mm		
	Offroad ORD 22.5" and 24" ↓ 3 mm ↔ 8-10 mm		
	Offroad ORD 365/85R20 and 375/90R22.5 ↓ 3 mm ↔ 8-10 mm		
OFF-ROAD	Offroad ORD 14.00R20 ↓ 3 mm ↔ 8-10 mm		
	Offroad ORD 14.00R20 ↓ 3 mm ↔ 8-10 mm		
	Offroad ORD 14.00R20 ↓ 3 mm ↔ 8-10 mm		

↓ Max. regrooving depth
↔ Recommended regrooving width

Setting of regrooving device

Regrooving depth indicators are moulded into the tyre design. They allow regrooving tools to be set to the optimum depth.



Regrooving Guidelines

All tyres that are marked 'Regroovable' in the sidewall areas have extra undertread thickness for regrooving purposes.

- The regrooving of truck tyres should be entrusted solely to fully trained operators.
- Only proven regrooving tools with electrically heated blades should be used.
- Under NO circumstances should the tyre be completely worn before regrooving. It is strongly recommended to regroove when 3 to 6 mm of the original design is still left.

- Determine the blade setting depth for each individual tyre as follows:
 - Measure the remaining groove depth AT THE POINT OF LOWEST TREAD DEPTH.
 - Set the blade in the cutter head to the 'minimum remaining groove depth' +3 mm maximum regrooving depth. This will maintain a 3 mm gauge under the regrooved tread.

- While regrooving, hold the cutter so that the underside of the cutting head is flush against the tread surface.
- The maximum regrooving depth for all Goodyear tyres is 3 mm.
- If the wear is irregular, probing of the remaining undertread gauge is necessary to ensure that 3 mm of undertread will remain after regrooving.