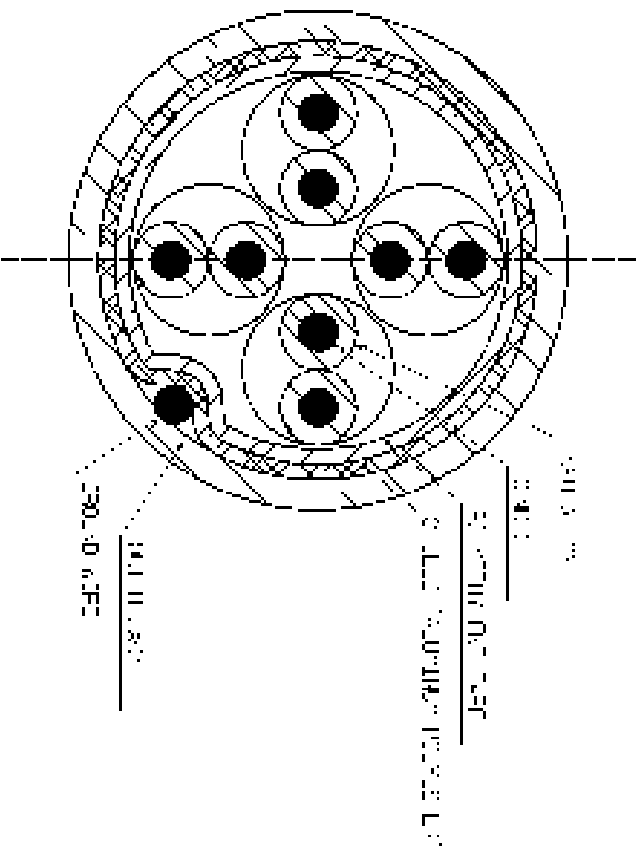


2. ASSEMBLY CALLION

THIS EQUIPMENT REFERENCE CABLE ASSEMBLY METHOD FOR THE CABLE ASSEMBLY KIT IS CALLED ASSEMBLY KIT. IT IS CALLED ASSEMBLY KIT. IT IS CALLED ASSEMBLY KIT.

MANUFACTURE	CONDUCTOR CABLE = 20.1 TO
100000 VAVL	0.2 40.1 TO 100.0 (S.A.)
CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)
MANUFACTURE	20.1 TO
CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)
CONDUCTOR CABLE	20.1 TO



3. CABLE WIRING TO CABLE

MANUFACTURE	CONDUCTOR CABLE = 20.1 TO
CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)

NO.	DESCRIPTION OF CABLE	REFERENCE	DATE
1	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
2	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
3	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
4	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
5	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
6	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
7	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
8	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
9	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2
10	CONDUCTOR CABLE	20.1 TO 100.0 (S.A.)	10.2.2

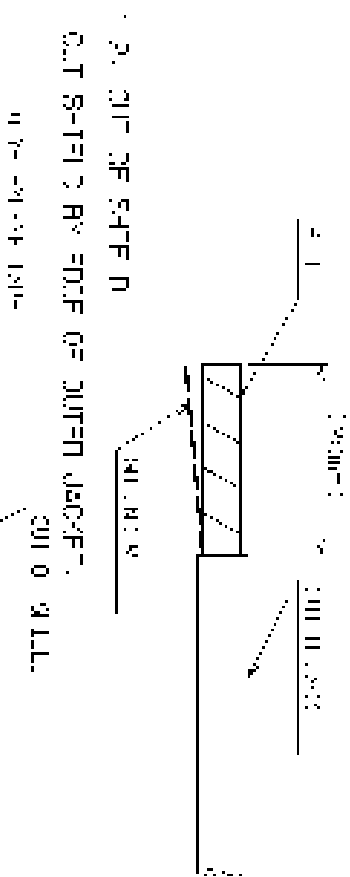
3- CABLE ASSEMBLY METHOD

1. PREPARE

WORK CABLES

2. CABLE END
PREPARE

1-2. STRIP 20 L. CABLE
3. HPL CABLE CABLE END 100-200K INSULATION CONDUCTION.



1-3. CUT OFF SAFETY PIN

CUT SAFETY PIN END OF CABLE JACKET.

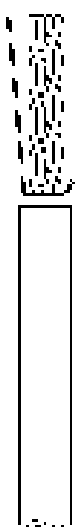
100-200K INSULATION CONDUCTION



1-4. CUT 20 L POLYETHYLENE CABLE

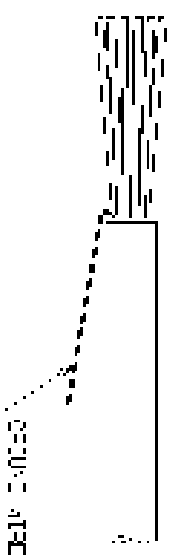
CUT POLYETHYLENE CABLE BY END OF CABLE JACKET.

20 L CABLE 100-200K

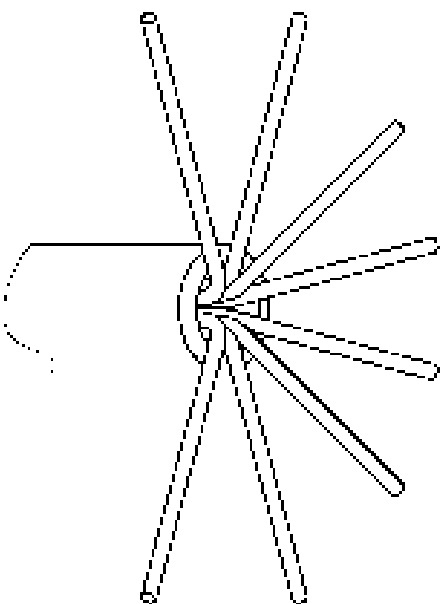


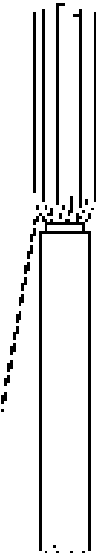
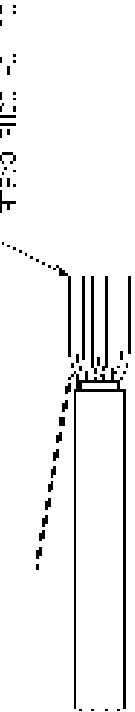
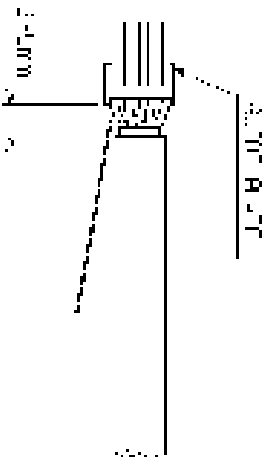
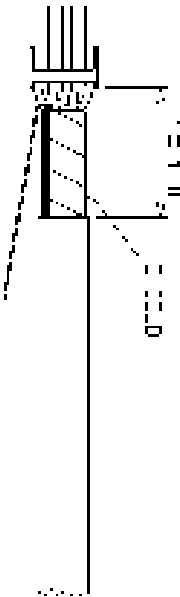
2. 20L CABLE
FIXTURE

2-1. JUDGE POSITION OF INSULATION CABLE
CORE CABLE TO BE PREPARED STRAIGHT LINE TO END
OF CABLE JACKET.
5-ROUND NAIL WHEN L. CABLE ASSEMBLY



2-2. STRIP 20L CABLE
SPREAD CABLE CABLE ENDING TO CONNECTOR PIN
ASSEMBLY.



1. INSTALLATION PREPARATION	2. CABLE PREPARATION
3. CABLE ASSEMBLY	3-1. ALIGNMENT OF CABLE ALIGN CABLE WITH ALIGNMENT MARKING.
	
	3-2. PRESS AL EXPOSED CABLE (1)
	PRESS AL EXPOSED CABLE WITH FINGER. CABLE PLATE BUSTING.
	
	3-3. TRIM CABLE PLATE
	TRIM CABLE PLATE WITH A SCISSOR OF 3-5mm FROM CABLE WITH HAND. CAUTION: NO DEFORMATION OF CABLE PLATE.
	
	
4. CABLE AND TREATMENT (2)	4-1. SLIT CABLE JACK SLIT OUTER JACKET WITH A SCISSOR OF 12-15mm FROM CABLE PLATE. HEAVILY SPLIT.
	

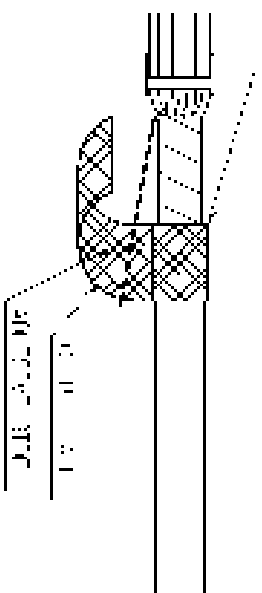
1. CABLE JOINT

WORK CON. GUIDE

4-2. CBL. COUPLING (1)

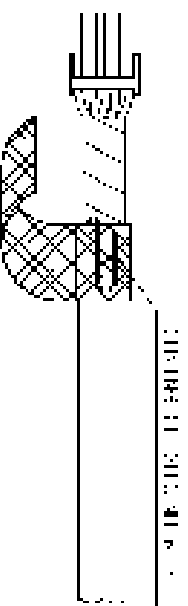
CBL. COUPL- ALL (20-30T ALUM.) CBL. CUM

MINIMUM 10mm



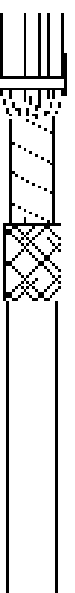
4-3. CUMING O. SECOND WIRE

WELDS SHOULD WITH IS SHOWN.
CUT EXCESS CUMING WIRE FROM COUPLER TAPES.



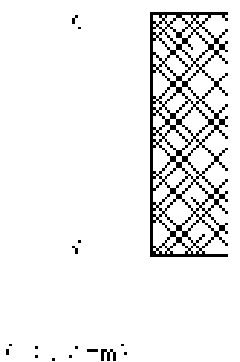
4-4. CBL. COUPLING (2)

CBL. CUM. REMAIN ON COUPLER TAPES.



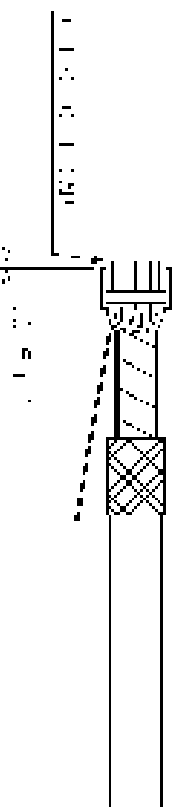
4-5. THE LENGTH OF COUPLER TAPES

THE LENGTH OF COUPLER TAPES SHOULD BE ABOUT 6.8mm.
EXCEPT 5-ROUND ALUM.
TAPES : 20-30mm LENGTH FOR POWERED ALUM. (CUM. F)



4-6. JEKING ALL EXCESS CUM. CABLE (2)

TAPES AT EXCESS CUM. CUM. F WITH A 0.5mm RANGE OF 0.5mm
1.0mm UP TO 30.0mm ALUM.

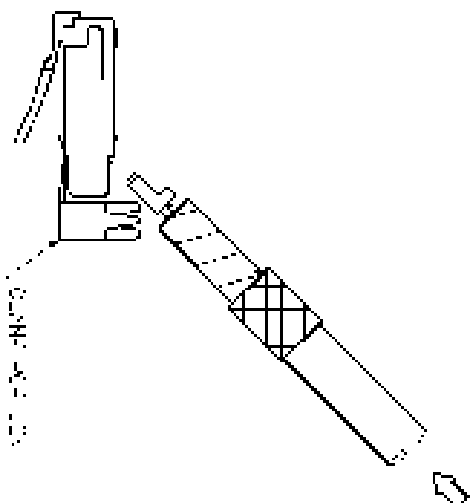


MODEL 50

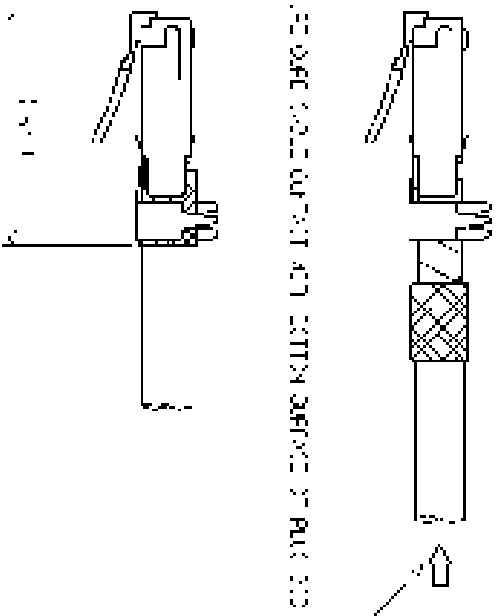
WIRE BINDER 3

3. INITIAL BUILT-UP
-LAMPING
-TIG BOND

INITIAL BUILD-UP LAMP BONDING BUILD-UP LAMP
-LAMP LAMP BONDING
TIG BOND TIG BOND BONDING OF LAMP



4. WIRE BONDING (WIRE BONDING) AND BONDING OF LAMP



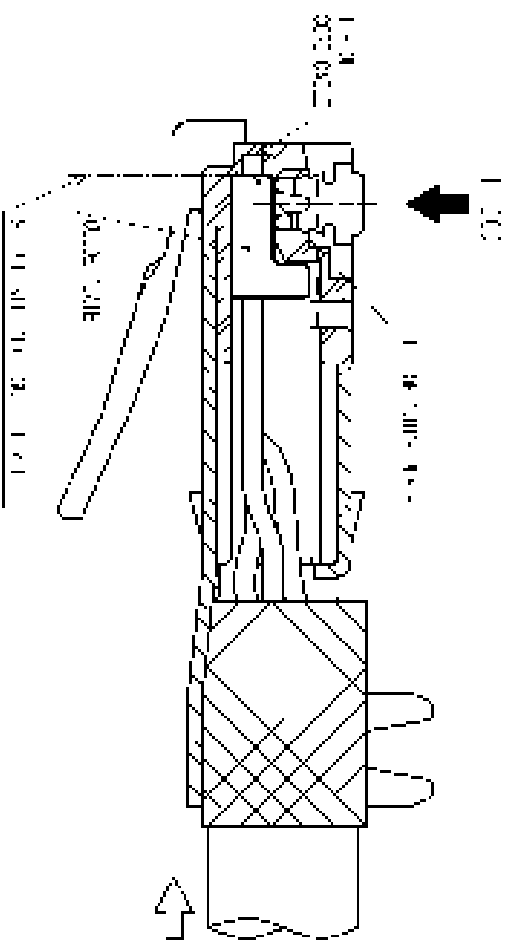
THE

WISCONSIN

1. 12

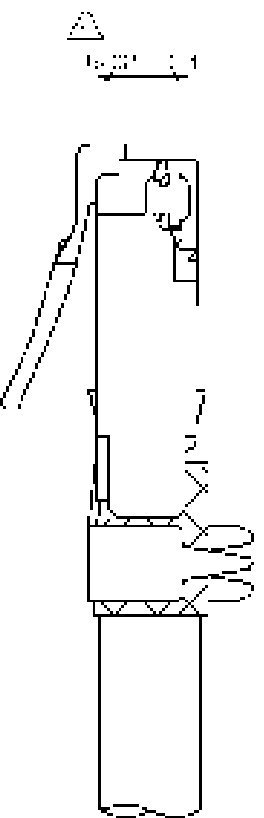
U-1. GAD 124 D 15 11% X-124

SILVER J LUM CABLE CORP 60 MILL BLDG NEW YORK
ELECTRONIC AND ASSEMBLY CO - 1500 FIFTH AVE.
MILWAUKEE WISCONSIN 53201



Ex. 17. H=1741

DE 161 510 016 25 100X



100-24143

240 21 774
CFGMN 71 57F

7-1. COLLECT CLAIMS

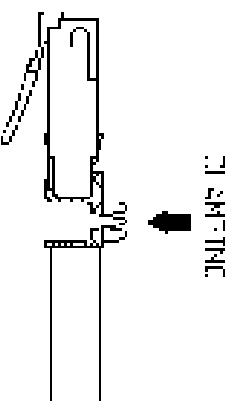
UNIT 5: THE FUTURE

$$\frac{Z}{Z_0} = 1 + \frac{Z_1}{Z_0} + \frac{Z_2}{Z_0} + \frac{Z_3}{Z_0}$$

Y. S. J. : 2.5.6.377

3 " " " " " "

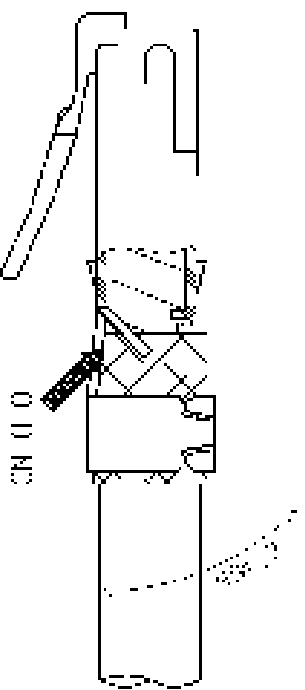
44-77-1 MIN



NOTES

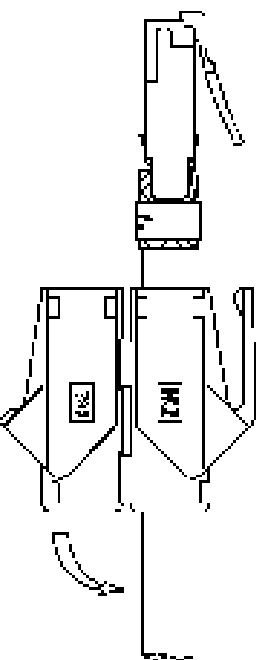
WIRE ROUTING

A-20-1 ALONG SHIELD PLATE
DRIVING PLATE TO BE FITTED AS SHOWN
DOUBLE CHECK WIRE ROUTING

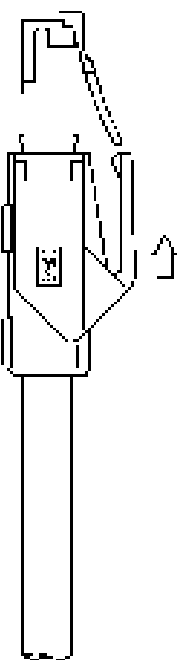


A- ATTACHMENT OF
COWL :

A-1. APPROXIMATE COVER
ATTACHMENT TO CASE AND SHIELD COVER.



A-2. INSTALL COWL :
INSTALL SHIELD COWL - IN O PLUS BODY.



APPROX.	WORK CONDITION
BEFORE CABLE INSTALLATION COVER BEFORE CABLE WORK, WORK WITH THE CABLE LAY SHOULD BE NO FORCEFUL COVER TAP FROM COVER. BEFORE WORK, LAY CABLE WITH COVER, BEHIND COVER LOCK. 