

Installation
Start-Up
Maintenance
Parts
Warranty



TRX

Residential Condensing Gas Boiler



Heat Exchanger Bears the ASME "H" Stamp

! DANGER

THIS MANUAL MUST ONLY BE USED BY A QUALIFIED INSTALLER / SERVICE TECHNICIAN. READ ALL INSTRUCTIONS IN THIS MANUAL BEFORE INSTALLING. PERFORM STEPS IN THE GIVEN ORDER. FAILURE TO DO SO COULD RESULT IN SUBSTANTIAL PROPERTY DAMAGE, SEVERE PERSONAL INJURY, OR DEATH.

! WARNING

Improper installation, adjustment, alteration, service, or maintenance could void product warranty and cause property damage, severe personal injury, or death.

California Proposition 65 Warning: This product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

NOTICE

The manufacturer reserves the right to make product changes or updates without notice and will not be held liable for typographical errors in literature.

The surfaces of these products contacted by potable (consumable) water contain less than 0.25% lead by weight as required by the Safe Drinking Water Act, Section 1417.

WARNING

WARNING: If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- Installation and service must be provided by a qualified installer, service agency or the gas supplier.

Improper installation, adjustment, alteration, service, or maintenance can cause injury, property damage, or death. Refer to this manual. Installation and service must be performed by a qualified installer, service agency, or gas supplier.

FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result, causing property damage, personal injury or loss of life.

- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS

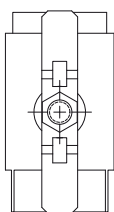
- Do not try to light any appliance
- Do not touch any electric switch; do not use any phone in your building
- Immediately call your gas supplier from a neighbor's phone. Follow the gas suppliers' instructions.

- If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to turn the gas control knob. Never use tools. If the handle will not turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

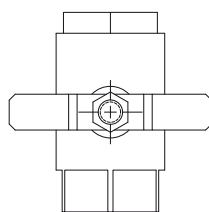
OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above.
2. Set the thermostat to lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

**GAS VALVE
ON**



**GAS VALVE
OFF**



5. Remove front cover.
6. Turn gas shutoff valve to "off". Handle will be across the piping, do not force.
7. Wait five (5) minutes to clear out any gas. If you then smell gas, **STOP!** Follow "B" in the safety information above on this label. If you don't smell gas, go to next step.
8. Turn gas shutoff valve to "on". Handle will be in line with piping.
9. Install Front Cover.
10. Turn on all electric power to appliance.
11. Set thermostat to desired setting.
12. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be performed.
3. Remove Front Cover.
4. Turn gas shutoff valve to "off". Handle will be across the piping. Do not force.
5. Install Front Cover.

LP-175 Rev. 4 3-11-08

SPECIAL ATTENTION BOXES

The following defined terms are used throughout this manual to bring attention to the presence of hazards of various risk levels or to important product information.

DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, will result in serious personal injury or death.

WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in personal injury or death.

CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor personal injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

NOTICE

NOTICE is used to address practices not related to personal injury.

Foreword

This manual is intended to be used in conjunction with other literature provided with the boiler. This includes all related control information. It is important that this manual, all other documents included in this system, and additional publications including the *National Fuel Gas Code - ANSI Z223.1* in the United States and the *Natural Gas and Propane Installation Code - B149.1* in Canada (latest versions), be reviewed in their entirety before beginning any work.

Installation should be made in accordance with the regulations of the Authority Having Jurisdiction, local code authorities, and utility companies which pertain to this type of water heating equipment.

Authority Having Jurisdiction (AHJ) – The AHJ may be a federal, state, provincial, local government, or individual such as a fire chief, fire marshal, chief of a fire prevention bureau, labor department or health department, building official or electrical inspector, or others having statutory authority. In some circumstances, the property owner or his/her agent assumes the role, and at government installations, the commanding officer or departmental official may be the AHJ.

NOTE: The manufacturer reserves the right to modify product technical specifications and components without prior notice.

For the Installer

This boiler must be installed by qualified and licensed personnel. The installer should be guided by the instructions furnished with the boiler, and by local codes and utility company requirements. In the absence of local codes, preference should be given to the *National Fuel Gas Code - ANSI Z223.1* in the United States and the *Natural Gas and Propane Installation Code - B149.1* in Canada (latest versions).

Installations Must Comply With:

Local, state, provincial, and national codes, laws, regulations, and ordinances.

In the United States - The latest version of the *National Fuel Gas Code, ANSI Z223.1*, from American Gas Association Laboratories, 8501 East Pleasant Valley Road, Cleveland, OH 44131.

The latest version of the *National Electrical Code, NFPA No. 70*.

In Canada - The latest versions of the *Natural Gas and Propane Installation Code, CSA B149.1*, and the *Canadian Electrical Code, C22.1*, from CSA Group, 178 Rexdale Blvd, Toronto, Ontario, Canada M9W 1R3.

NOTE: The gas manifold and controls met safe lighting and other performance criteria when undergoing tests specified in *ANSI Z21.13* - latest edition.



DANGER

Flammable Vapors

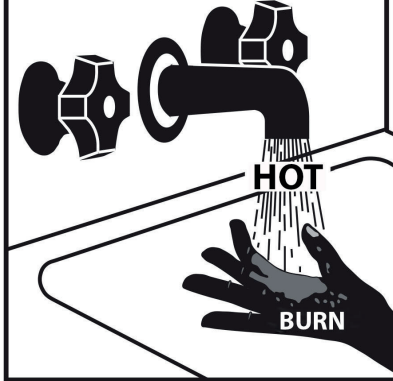


⚠ Vapors from flammable liquids will explode and catch fire causing death or severe burns.
Do not use or store flammable products such as gasoline, solvents or adhesives in the same room or area near the water heater.
Keep flammable products:
1. far away from heater,
2. in approved containers,
3. tightly closed and
4. out of children's reach.

Water heater has a main burner and pilot flame.
The pilot flame:
1. which can come on at any time and
2. will ignite flammable vapors.
Vapors:
1. cannot be seen,
2. are heavier than air,
3. go a long way on the floor and
4. can be carried from other rooms to the pilot flame by air currents.

Installation:
Do not install water heater where flammable products will be stored or used unless the main burner and pilot flames are at least 18" above the floor. This will reduce, but not eliminate, the risk of vapors being ignited by the main burner or pilot flame.

Read and follow water heater warnings and instructions. If owners manual is missing, contact the retailer or manufacturer.



DANGER

HOT

BURN

Water temperature over 125°F can cause severe burns instantly or death from scalds.
Children, disabled and elderly are at highest risk of being scalded.
See instruction manual before setting temperature at water heater.
Feel water before bathing or showering.
Temperature limiting valves are available, see manual.

WARNING

The hydronic supply and return connections of these products are for installation in closed loop systems ONLY! Use of this product in any manner other than described in this manual may result in premature product failure, substantial property damage, severe personal injury, or death. Damage or failure of this product (or the system in which it is installed) due to unauthorized use **IS NOT COVERED BY WARRANTY.**

NOTICE

IMPORTANT

In accordance with Section 325 (f) (3) of the Energy Policy and Conservation Act, NTI has provided this boiler with multiple features designed to save energy by reducing the boiler water temperature as heating load decreases.

These features include:

- A modulating combustion system that adjusts firing rate based on heat demand.
- Adjustment of boiler set point based on inferred heat load as determined by an outdoor sensor. The outdoor sensor is supplied with this boiler.
- This boiler does not include a standing pilot.
- This boiler is designed and shipped to assure the highest efficiency operation possible. Such high efficiency is achieved by limiting heating circuit water temperature to 140°F when there is no anticipated heat load, based upon the outdoor sensor and the Outdoor Reset Curve (sensor response curve) in the boiler software.
- This feature may be over-ridden as described below in specific installations:
- The boiler control is equipped with an outdoor sensor override for use with building management systems or in cascaded systems (for systems with total input of 300,000 BTU/hr or greater).

See statement below for an important notice on the use of the override.

IMPORTANT

In accordance with Section 325 (f) (3) of the Energy Policy and Conservation Act, this boiler is equipped with a feature that saves energy by reducing the boiler water temperature as the heating load decreases. This feature is equipped with an override which is provided primarily to permit the use of an external energy management system that serves the same function. THIS OVERRIDE MUST NOT BE USED UNLESS AT LEAST ONE OF THE FOLLOWING CONDITIONS IS TRUE:

- An external energy management system is installed that reduces the boiler water temperature as the heating load decreases.
- This boiler is not used for space heating.
- This boiler is part of a modular or multiple boiler system having a total input of 300,000 BTU/hr or greater.

NOTICE

ASME CSD-1, Section CW-400 requires the temperature controls of hot water heating boilers to

- a) be accepted by a nationally recognized testing agency to conform to UL 353,
- b) shutoff the fuel supply when the system water reaches a preset operating temperature,
- c) have a high temperature limit control that prevents the water temperature from exceeding the maximum allowable temperature by causing safety shutdown and lockout.

The temperature controls of this boiler have been accepted by a nationally recognized testing agency to conform to UL 353; they work to shutoff the fuel supply when the system water temperature reaches the preset operating temperature; and they cause a safety shutdown and lockout, requiring a manual reset to start, when the water temperature reaches 212°F.

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Part 1 - General Safety Information

This boiler is approved for indoor installations only and is not intended for use as a pool heater. Clearance to combustible materials: 0" top, bottom, sides, and back. Boiler must have room for service: 18" front, 14" top, 12" bottom, 2" left and right sides and 0" back are minimum recommended service clearances. (A combustible door or removable panel is acceptable front clearance. A 3" minimum clearance must be provided from the boiler front cover to the removable panel or combustible door.) This boiler has been approved for closet installation and installation on combustible flooring. Do not install directly on carpeting. Install the boiler in a location where relief valve discharge or a leak will not result in damage to the surrounding area. If such a location is not available install an auxiliary catch pan.

This appliance is rated Category IV (pressurized vent, likely to form condensate in the vent) and requires a special vent system designed for pressurized venting. **Use only Category IV vent systems.**

WARNING

Installer - Read all instructions in this manual before installing. Perform steps in the given order.

User - This manual is for use only by a qualified service technician. Have this boiler serviced / inspected annually by a qualified service technician.

FAILURE TO ADHERE TO THE GUIDELINES ON THIS PAGE CAN RESULT IN SUBSTANTIAL PROPERTY DAMAGE, SEVERE PERSONAL INJURY, OR DEATH.

NOTE: Obey all local codes. Obtain all applicable permits before installing the boiler.

NOTE: Install all system components and piping in such a manner that does not reduce the performance of any fire rated assembly.

A. Operation and Installation Warnings

To avoid serious injury or death, read, understand, and follow all of the precautions listed here.

DANGER

Vapors from flammable liquids will explode and cause a fire, resulting in personal injury or death. The boiler has a burner that can come on at any time and ignite vapors. DO NOT use or store flammable liquids around the boiler.

Improper venting can cause a build-up of carbon monoxide. Breathing carbon monoxide can result in brain damage or death. DO NOT operate the boiler unless it is properly vented to the outside and has an adequate fresh air supply for safe operation. Inspect the exterior exhaust gas outlet port and fresh air inlet port on a regular basis to ensure they are functioning properly.

A concentration of carbon monoxide as small as .04% (400 parts per million) in the air can be fatal. When making high fire or low fire adjustments, CO levels must be monitored using a calibrated combustion analyzer such that a CO level of no more than 150 ppm is exceeded at any time during operation.

Adjusting the "low fire offset" or the "main flow restrictor" in small increments can result in a significant increase in CO concentration. To avoid serious injury or death, DO NOT make any adjustments to the gas valve without monitoring the exhaust gases with a fully functional and calibrated combustion analyzer.

Failure to follow these instructions will result in property damage, severe personal injury, or death.

WARNING

This boiler must be installed by a qualified service technician. Improper installation and/or operation can cause a potentially hazardous situation, which if not avoided will void the warranty and could result in serious injury or death.

The manufacturer cannot anticipate every circumstance that might involve a potential hazard. Each installation has its own specialized characteristics, requirements, and possible hazards. Therefore, all possible incidents are not included in these warnings. Proper and safe installation, operation, and service are the responsibility of the qualified service technician.

Proper care of the boiler is the user's responsibility. Ensure the user carefully reads and understands the User's Information Manual before operating the boiler.

Make sure the user knows the location of the gas shut-off valve and how to operate it. Immediately close the gas shut-off valve if the appliance is subjected to fire, overheating, flood, physical damage, or any other damaging condition that might affect the operation of the unit. Have the appliance checked by a qualified service technician before resuming operation.

Do not power up the unit unless the gas and water supply valves are fully opened. Make sure the fresh air intake port and exhaust gas port are open and functional.

No one but a qualified service technician should attempt to install, service, or repair this boiler. There are no serviceable parts which can be changed by the user / owner.

User / Owner: Contact the original qualified service technician if the boiler needs repair / maintenance. If the original technician is unavailable, ask your gas supplier for a list of qualified service providers.

DO NOT store or place newspapers, laundry, or other combustible items near the appliance or the exterior exhaust gas outlet and/or fresh air inlet port.

The owner should inspect the system monthly for damage, water stains, signs of rust, corrosion, and exhaust vent and air intake blockage. If inspection of the unit shows signs of damage, the boiler should be shut off until the problem is repaired by a qualified technician.

After installation, all appliance safety devices should be tested.

The boiler is certified for indoor installations only. The boiler consists of gas ignition system components which must be protected from water (dripping, spraying, etc.) during operation and service. Carefully consider installation location and the placement of critical components (circulators, condensate neutralizers, etc.) before installing the boiler.

DO NOT allow children to operate this boiler. DO NOT use this boiler if it does not appear to be operating correctly. A qualified service technician should service and inspect the boiler annually.

NOTE: If the boiler is exposed to fire or water (or is any way damaged), do not operate. Immediately call a qualified service technician. Failure to follow this information could result in property damage, severe personal injury, or death.

! WARNING

DO NOT USE THIS BOILER IF ANY PART HAS BEEN SUBMERGED IN WATER. Immediately call a qualified service technician. The boiler MUST BE replaced if it has been submerged. Attempting to operate a boiler that has been submerged could create numerous harmful conditions, such as a potential gas leakage causing a fire and/or explosion, or the release of mold, bacteria, or other harmful particulates into the air. Operating a previously submerged boiler could result in property damage, severe personal injury, or death.

NOTE: Boiler damage due to flood or submersion is considered an Act of God, and IS NOT covered under product warranty.

! WARNING

DO NOT alter or modify the appliance or appliance controls. Altering any NTI boiler with parts not manufactured by NTI WILL INSTANTLY VOID the boiler warranty and could result in property damage, personal injury, or death.

CAUTION

Due to the low water content of the boiler, improper sizing of the boiler with regard to heating system load will result in excessive cycling and accelerated component failure. **DO NOT** under or oversize the boiler to the system. Modular boiler installations greatly reduce the likelihood of boiler oversizing. NTI **DOES NOT** warrant failures caused by improperly sized boiler applications.

High heat sources (sources generating heat 100°F / 37°C or greater, such as stove pipes, space heaters, etc.) may damage plastic components of the boiler as well as plastic vent pipe materials. Such damages ARE NOT covered by warranty. It is recommended to keep a minimum clearance of 8" from high heat sources. Observe heat source manufacturer instructions, as well as local, state, provincial, and national codes, laws, regulations and ordinances when installing this boiler and related components near high heat sources.

Do not use this boiler for anything other than its intended purpose (as described in this manual). Doing so could result in property damage and WILL VOID product warranty.

NOTICE

This appliance is equipped with a three prong plug. It should only be plugged directly into a properly grounded three prong receptacle. DO NOT remove the ground plug from the plug.

This appliance provides an overheat shutdown limit. In the event the appliance water temperature exceeds the setpoint of the control limit, the cutoff will trip and the appliance will shut down. Certain local codes require additional temperature limits. In addition, certain types of systems may operate at temperatures below the minimum setpoint of the limit provided with the appliance. Contact the manufacturer for additional overheat controls.



B. Improper Combustion

! WARNING

Do not obstruct the flow of combustion and ventilating air. Adequate air is necessary for safe operation. Failure to keep the exhaust vent and combustion air intake clear of ice, snow, or other debris could result in property damage, serious personal injury, or death.



C. Gas

Should overheating or gas supply fail to shut off, turn off the manual gas control valve to the boiler.



D. When Servicing the Boiler

! WARNING

Be sure to disconnect electrical power before opening boiler cabinet or performing service. Label all wires while performing service to ensure proper re-wiring of the appliance. Wiring errors can cause improper or dangerous operation. Failure to do so could result in electrical shock, improper boiler or system operation, property damage, serious personal injury, or death.

- To avoid electric shock, disconnect electrical supply before performing maintenance.
- To avoid severe burns, allow boiler and associated equipment to cool before servicing.
- Do not use petroleum-based cleaning or sealing compounds in boiler system. Gaskets and seals in the system may be damaged, possibly resulting in substantial property damage.
- Do not use "homemade cures" or "boiler patent medicines". Substantial property damage, damage to boiler, and/or serious personal injury may result.
- Always verify proper operation after servicing the boiler.

NOTE: When inquiring about service or troubleshooting, reference the model and serial numbers from the boiler rating label.



E. Boiler System

- Thoroughly flush the system (without the boiler connected) to remove sediment. The high-efficiency heat exchanger can be damaged by build-up or corrosion due to sediment. The manufacturer recommends a suction strainer in this type of system.
- Do not use petroleum-based cleaning or sealing compounds in boiler system. Gaskets and seals in the system may be damaged, possibly resulting in substantial property damage.
- Do not use "homemade cures" or "boiler patent medicines". Substantial property damage, damage to boiler, and/or serious personal injury may result.
- Continual fresh make-up water will reduce boiler life. Mineral buildup in the heat exchanger reduces heat transfer, overheats the stainless steel heat exchanger, and causes failure. Addition of oxygen from make-up water can cause internal corrosion in system components. Leaks in the boiler or piping must be repaired at once.

NOTE: DO NOT add cold make up water to the system when the boiler is hot. Thermal shock can potentially cause cracks in the heat exchanger. Such damage IS NOT covered by warranty.

Part 1 - General Safety Information

F. CH and DHW Loop Water Chemistry Requirements

CAUTION

Chemical imbalance of the water supply may affect efficiency and cause severe damage to the boiler and associated equipment. Water quality must be professionally analyzed to determine whether it is necessary to treat the water. Various solutions are available to adjust water quality. Adverse water quality will affect the reliability of the system. In addition, operating temperatures above 135°F will accelerate the build-up of lime scale and possibly shorten boiler service life. Failure of a boiler due to lime scale build-up, low pH, or other chemical imbalance IS NOT covered by the warranty.

The water must be potable, free of corrosive chemicals, sand, dirt, and other contaminants. It is up to the installer to ensure the water does not contain corrosive chemicals or elements that can damage the heat exchanger. Potable water is defined as drinkable water supplied from utility or well water in compliance with EPA secondary maximum contaminant levels (40 CFR Part 143.3). If the water contains contaminants higher than outlined by the EPA, water treatment is recommended and additional, more frequent maintenance may be required. See Table 1.

If you suspect that your water is contaminated in any way, discontinue use of the appliance and contact an authorized technician or licensed professional.

CH Loop Total Water Hardness Specifications	
Contaminant	Maximum Allowable Level
Total Hardness	120 mg/l (7 grains/gallon)
DHW Loop Total Water Hardness Specifications	
Contaminant	Maximum Allowable Level
Total Hardness (Below 140°F water temperature)	200 mg/l (12 grains/gallon)
Total Hardness (Above 140°F water temperature)	120 mg/l (7 grains/gallon)
CH and DHW Loop Water Quality Specifications	
Contaminant	Maximum Allowable Level
Aluminum	0.05 to 0.2 mg/l or PPM
Chloride	100 mg/l or PPM
Copper	1 mg/l or PPM
Iron	0.3 mg/l or PPM
Manganese	0.05 mg/l or PPM
pH	6.5 - 8.5
Sulfate	205 mg/l or PPM
Total Dissolved Solids (TDS)	500 mg/l or PPM
Zinc	5 mg/l or PPM
Dissolved Carbon Dioxide (CO ₂)	15 mg/l or PPM

Table 1 - Water Quality Specifications

G. Freeze Protection

CAUTION

Consider piping and installation when determining boiler location. Damages resulting from incorrect installation or from use of products not approved by the manufacturer ARE NOT covered by warranty. Failure of the boiler due to freeze related damage IS NOT covered by product warranty.

! WARNING

NEVER use any toxic chemical, including automotive, standard glycol antifreeze, or ethylene glycol made for hydronic (non-potable) systems. These chemicals can attack gaskets and seals in water systems, are poisonous if consumed, and can cause personal injury or death.

NOTE: Loops Serving Indirect Water Heaters (IWHs)

Glycol used in IWH loops should be food grade propylene glycol, FDA rated as "generally recognized as safe" (GRAS). If using a glycol / potable water mix, the water chemistry must meet the requirements in this manual. The glycol content of the liquid must not exceed 50%, unless the manufacturer specifies a different ratio. Glycol should be checked periodically to prevent it from becoming acidic. Please refer to guidelines provided by the glycol manufacturer regarding glycol maintenance.

NOTE: Glycol not recognized as GRAS may only be used in closed loop CH applications.

NOTE: NTI DOES NOT WARRANT THE BOILER AGAINST FREEZE-RELATED DAMAGE.

The boiler control is equipped with freeze protection that activates based on internal water temperature. See the following table for details on freeze protection operation.

NOTE: Freeze protection will not be active if the boiler loses power.

FREEZE PROTECTION OPERATION	
STAGE 1	
Condition	The water temperature detected by probes NTC1 or NTC2 ranges between 39°F (4°C) and 46°F (8°C).
Events	- The internal pump operates at high speed. - The 3-Way Valve alternately switches positions - 1 minute on heating mode to 1 minute on DHW mode - The display shows the  icon.
Time	Until the NTC1 and NTC2 temperature is greater than or equal to 46°F (8°C)
If after 20 minutes the conditions described in Stage 1 are still present, the boiler proceeds to Stage 2.	
STAGE 2	
Condition	The water temperature detected by probes NTC1 or NTC2 is less than 39°F (4°C).
Events	- The burner turns on at minimum power. - The 3-Way Valve is positioned on DHW and switches every 30 seconds between CH and DHW. - When the temperature is greater than or equal to 104°F (40°C) the burner will turn off. The boiler will maintain the temperature between 95°F (35°C) and 104°F (40°C) for 45 minutes. - After 45 minutes there will be 2 minutes of post heating circulation. - If the temperature falls below 46°F (8°C) within 150 minutes the burner will immediately power on again. - The display shows the  icon.
Time	Until the NTC1 temperature is greater than or equal to 104°F (40°C)

Table 2 - Freeze Protection Detail

CAUTION

On TRX085 / TRX120 Models ONLY

If the boiler to be used only in Heating Mode (not connected to an indirect water heater), the electrical connection of the 3-way valve motor MUST BE DISCONNECTED while the boiler is operating in central heating mode. This will lock the valve motor in central heating mode and ensure freeze protection operates properly. Failure to disconnect the valve may disable boiler freeze protection and result in property damage.

I. High Elevation Installations

! WARNING

Natural gas at high elevation might contain less heating value than typical 1,000 BTU/cu ft and therefore can cause improper air / gas mix leading to improper combustion. For natural gas installations above 3,000 ft, call your gas provider to determine the heating value of the supplied natural gas.

H. Water Temperature Adjustment and Scalding

This boiler can deliver scalding water. Be careful whenever using hot water to avoid scalding injury. Certain appliances such as dishwashers and automatic clothes washers may require increased water temperatures. By setting the thermostat on this boiler to obtain the increased water temperature required by these appliances you may create the potential for scald injury.

To protect against injury, install a mixing valve in the water system. This valve will reduce point of use discharge temperatures by mixing cold and hot water in branch supply lines. Such valves are available from your local plumbing supplier.

Table 3 details the relationship of water temperature and time with regard to scald injury and may be used as a guide in determining the safest water temperature for your applications.

DANGER



Water temperature over 125°F can cause severe burns instantly or death from scalds. Children, disabled and elderly are at highest risk of being scalded. See instruction manual before setting temperature at water heater. Feel water before bathing or showering. Temperature limiting valves are available, see manual.

Approximate Time / Temperature Relationships in Scalds

120°F	More than 5 minutes
125°F	1 1/2 to 2 minutes
130°F	About 30 seconds
135°F	About 10 seconds
140°F	Less than 5 seconds
145°F	Less than 3 seconds
150°F	About 1 1/2 seconds
155°F	About 1 second

Table 3 - Time and Temperature Relationship in Scalds

Part 2 - Before You Start

NOTICE

UNCRATING THE BOILER - Any claims for damage or shortage in shipment must be filed immediately against the transportation company by the consignee.

Remove the boiler from the packaging. Remove the accessory box from the boiler. Take care to place the boiler in a safe location prior to installation to prevent damage to the mechanical connections.

A. What's in the Box

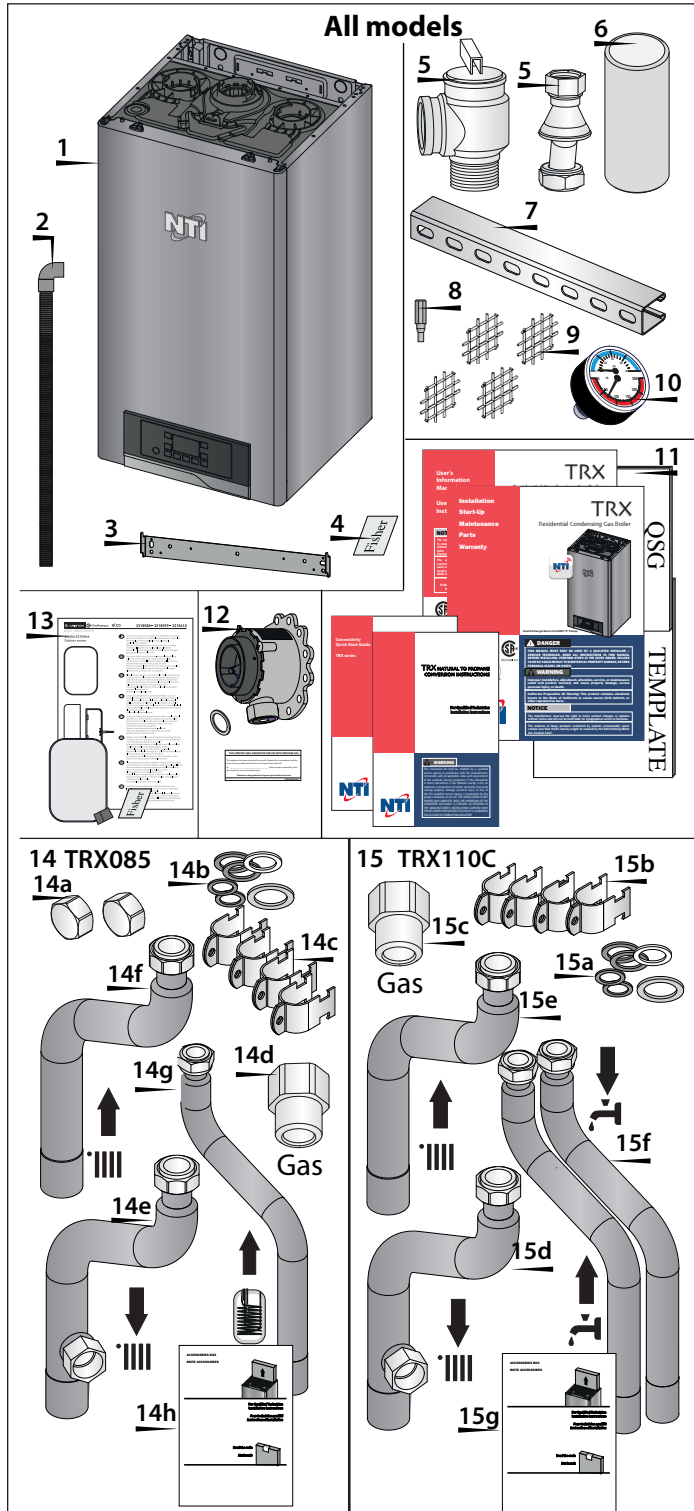
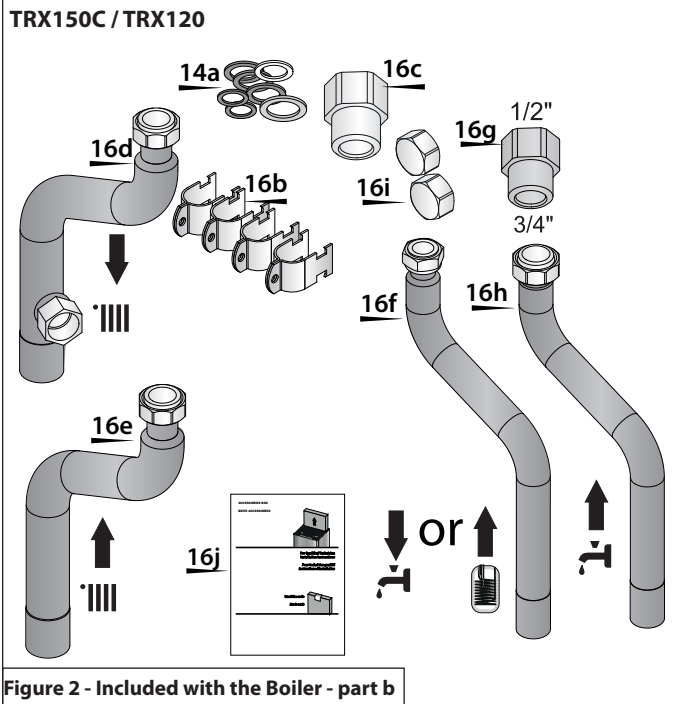


Figure 1 - Included with the Boiler - part a

Components included with the boiler:

Nr.	Quantity	Description
ALL MODELS		
1	1	Condensing Gas Boiler
2	1	Condensate Drain Pipe
3	1	Bracket
4	2	Assembly Screws (Fischer Type SX)
5	1+1	CH Pressure Relief Valve + Connection Tube
6	1	2" CPVC Pipe, 5.5" Long
7	1	Piping Bracket
8	1	Torx screw adapter
9	2 + 2	2" Vent Screen + 3" Vent Screen
10	1	Tridicator
11	1	Installation Manual (This Document)
	1	User's Information Manual
	1	Connectivity Quick Start Guide
	1	LP Conversion Instructions
	1	Warranty
	1	Installation Quick Start Guide
12	1	Template
	1	LP Gas Conversion Kit
13	1	Outdoor sensor Kit
14	1	Piping Adapter Kit - TRX085
14-a	2	Cap 1/2"
14-b	6	Gasket (2x1/2" + 2x3/4" + 1 x 1" + 1 gas fiber)
14-c	4	Clamp (2x3/4" + 2x1")
14-d	1	Gas Adapter 3/4"
14-e	1	CH supply pipe 1"
14-f	1	CH return pipe 1"
14-g	1	Tank return pipe 3/4"
14-h	1	Accessory box components list
15	1	Piping Adapter Kit- TRX110C
15-a	6	Gasket (2x1/2" + 2x3/4" + 1 x 1" + 1 gas fiber)
15-b	4	Clamp (2x3/4" + 2x1")
15-c	1	Gas Adapter 3/4"
15-d	1	CH supply pipe 1"
15-e	1	CH return pipe 1"
15-f	2	DHW outlet & inlet pipes 3/4"
15-g	1	Accessory box components list
16	1	Piping Adapter Kit - TRX1120/ TRX150C (see fig. 1 part b - next page)
16-a	7	Gasket (2x1/2" + 3x3/4" + 1 x 1" + 1 gas fiber)
16-b	4	Clamp (2x3/4" + 2x1")
16-c	1	Gas Adapter 3/4"
16-d	1	CH supply pipe 1"
16-e	1	CH return pipe 1"
16-f	1	DHW outlet pipe (150C)/Tank return pipe (120) 3/4"
16-g	1	DHW inlet flow restrictor (150C) 1/2" x 3/4"
16-h	1	DHW inlet pipe 3/4"
16-i	2	Cap 1/2"
16-j	2	Accessory box components list

Table 4 - Included with the Boiler



How the Boiler Operates

TRX condensing technology intelligently delivers hydronic heating while maximizing efficiency. Outlined below are system features and operation:

Stainless Steel Heat Exchanger

The highly efficient stainless steel heat exchanger is designed to extract all available heat from the supply line before it is exhausted.

Modulating Combustion System

The combustion system modulates the output of the burner during operation to match system demand and achieve the control set point while in operation. The set point can change by internal or external signals to enhance the overall performance of the system.

Control

The integrated control system monitors the system and regulates fan speed to control boiler output. This allows the boiler to deliver only the amount of heat energy required and nothing more.

The control can be set to monitor outdoor temperature through an outdoor sensor to regulate boiler set point. The system can be further enhanced by installing an indirect water heater to provide domestic hot water.

The control can regulate the output of multiple boilers through its cascade system function. The cascade system is capable of connecting up to eight boilers together in such a way that they function as one boiler system. This allows for greater turn down ratios and provides systematic control of the multiple boilers in an installation to minimize downtime and maximize efficiency.

The cascade system works by establishing one boiler as the master and the other connected boilers as followers. The master boiler requires a sensor to provide feedback on set point temperature in order to adjust heating input from the connected boilers. Each cascaded boiler will have its own pump to provide maximum flow and control heat exchanger flow rate.

Text Display and Operational Display Icons

The display allows the user to change system parameters and monitor system outputs.

Gas Valve

Senses suction from the blower, allowing gas to flow only if powered and combustion air is flowing.

Integrated Venturi

Controls air and gas flow into the burner.

Burner

The high grade stainless steel burner uses premixed air and gas to provide a wide range of firing rates.

Spark Ignition

The burner is ignited by applying high voltage through the system spark electrode. The spark from the electrode ignites mixed gas off of the burner.

Supply Water Temperature Sensor

This sensor monitors the boiler outlet water temperature (System Supply). The control adjusts boiler firing rate so the supply temperature will match the boiler set point.

Return Water Temperature Sensor

This sensor monitors boiler return water temperature (System Return).

Flue Sensor

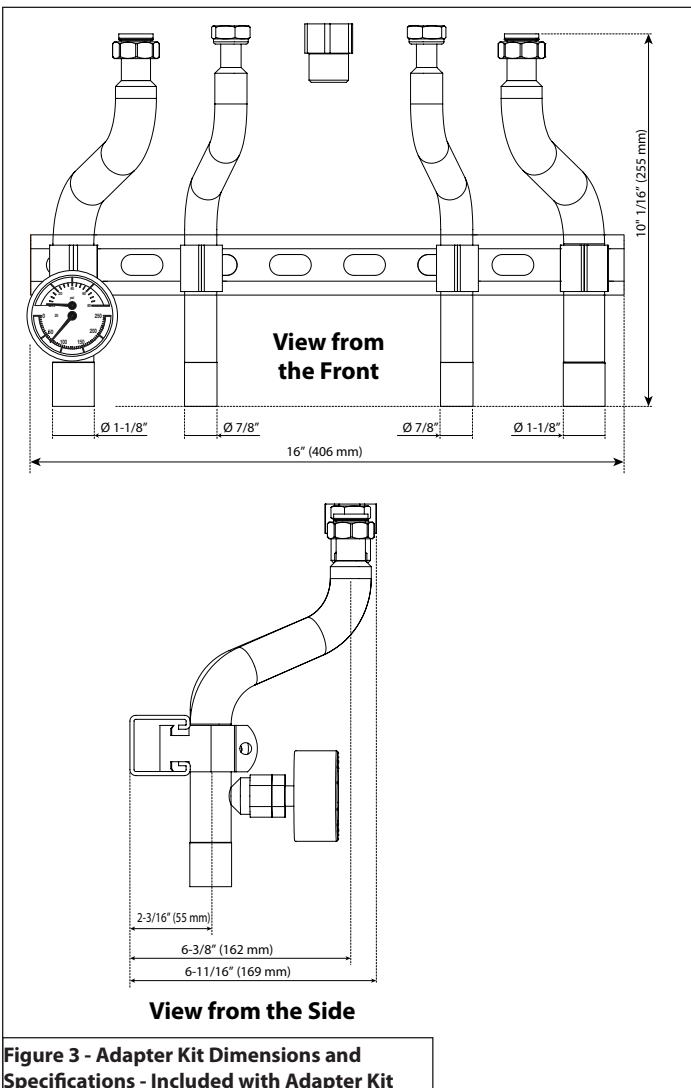
Monitors flue temperature and adjusts firing rate.

Temperature and Pressure Gauge

Allows the user to monitor system temperature and pressure.

Electrical field connections with terminal strips

The electrical cover allows easy access to the clearly marked line voltage and low voltage terminal strips to facilitate wiring the boiler.



Part 2 - Before You Start

Condensate Collection System

This boiler is a high efficiency appliance and will produce condensate. The condensate collection system has a float switch which monitors condensate level and prevents condensate from backing up into the combustion system. Inside the collection system is a built in trap which seals the combustion system from the connected drain. This condensate should be neutralized to avoid damage to the drainage system or piping.

Outdoor Sensor

Monitors outdoor temperature and adjusts unit set point to provide greater efficiency.

0-10 Volt Input / 4-20 mA Input (with Optional Connection Card)

Allows the installer to connect a BMS (Building Management System) to control the boiler.

Condensate Trap and Air Pressure Switch

The condensate trap and air pressure switch prevent condensate and heat exchanger exhaust from backing up into the boiler.

Pump Service Mode

Allows manual operation of pumps to commission system and check pump operation.

Internal By-Pass Valve

Protects the boiler from damage in low flow conditions.

Internal ECM Pump

The internal ECM Pump uses less electricity than standard pumps, providing high performance operation.



B. Optional Equipment

Optional equipment available from NTI (and Part #):

- System Sensor (84010)
- 3" PVC Concentric Vent Kit (84634)
- 3" PVC Low Profile Vent Kit (84357)
- 2" PVC Low Profile Vent Kit (85062)
- Tank Sensor (84632)

NOTE: When using an optional system sensor, pipe insulation must be wrapped around it to improve temperature measurement accuracy and increase overall system efficiency.

CAUTION

COLD WEATHER HANDLING - If the boiler has been stored in a very cold location (BELOW 0°F) before installation, handle with care until the components come to room temperature. Failure to do so could result in damage to the boiler.

Carefully consider installation when determining boiler location. Please read the entire manual before attempting installation. Failure to properly take factors such as boiler venting, piping, condensate removal, and wiring into account before installation could result in wasted time, money, and possible property damage and personal injury.

A. Locating the Boiler

! WARNING

This boiler is certified for indoor use only. DO NOT INSTALL OUTDOORS. Outdoor installations ARE NOT covered by warranty. Failure to install the boiler indoors could result in property damage, severe personal injury, or death.

Incorrect ambient conditions can lead to damage to the heating system and put safe operation at risk. Ensure that the installation location adheres to the information included in this manual. Failure to do so could result in property damage, serious personal injury, or death. Failure of boiler or components due to incorrect operating conditions IS NOT covered by product warranty.

This boiler must be installed upright in the vertical position as described in this manual. DO NOT attempt to install this boiler in any other orientation. Doing so will result in improper boiler operation and property damage, and could result in serious personal injury or death.

1. Installation Area (Mechanical Room) Operating Conditions

- Ensure ambient temperatures are higher than 32°F / 0°C and lower than 104°F / 40°C
- Prevent the air from becoming contaminated by the products, places, and conditions listed in this manual
- Avoid continuously high levels of humidity
- Never close existing ventilation openings
- Ensure a minimum 1" clearance around hot water and exhaust vent pipes
- **NOTE:** To prevent condensing in the fan, it is recommended to avoid prolonged exposure to temperatures below 45°F

! WARNING

This boiler has a condensate disposal system that may freeze if exposed to sustained temperatures below 32°F. Precautions should be taken to protect the condensate trap and drain lines from sustained freezing conditions.

! WARNING

Circulators suitable for DHW applications must be used.

Failure to take precautions could result in property damage, severe personal injury, or death.

CAUTION

The service life of the boiler's exposed metallic surfaces, such as the casing, as well as internal surfaces, such as the heat exchanger, are directly influenced by proximity to damp and salty marine environments. In such areas higher concentration levels of chlorides from sea spray coupled with relative humidity can lead to degradation of boiler components. In these environments, boilers must not be installed using direct vent systems which draw outdoor air for combustion. Such boilers must be installed using room air for combustion. Indoor air will have a much lower relative humidity, and hence potential corrosion will be minimized.

Failure of the boiler or components due to incorrect operating conditions IS NOT covered by product warranty.

2. Check for nearby connections to:

- System water piping
- Venting connections
- Gas supply piping
- Electrical power
- Condensate drain

3. Check area around boiler. Remove any combustible materials, gasoline, and other flammable liquids.

! WARNING

Failure to keep the boiler area clear and free of combustible materials, liquids, and vapors can result in substantial property damage, severe personal injury, or death.

4. Gas control system components must be protected from dripping water during operation and service.

5. If the boiler is to replace an existing boiler, check for and correct any existing system problems, such as:

- System leaks
- Location that could cause the system and boiler to freeze and leak
- Incorrectly sized expansion tank

CAUTION

Always take future maintenance into consideration when locating the boiler. If the boiler is located in an installation location with limited clearances, it may be necessary to remove the boiler from the space to perform maintenance. Failure to consider maintenance when determining installation location could result in property damage.

6. Clean and flush system when reinstalling a boiler.

! WARNING

Do not introduce toxic chemicals, such as antifreeze or appliance treatments, into any piping meant for potable water purposes.

Do not connect the appliance DHW connections to any heating systems or components that have been previously used for nonpotable applications.

Ensure that all piping and components connected to the appliance are suitable for potable water applications.

Failure to follow these instructions could result in serious personal injury or death.

Part 3 - Prepare the Boiler for Installation

NOTE: When installing in a zero clearance location, it may not be possible to read or view some product labeling. It is recommended to make note of the boiler model and serial number.

NOTE: A combustible door or removable panel is acceptable front clearance.

B. Leveling

CAUTION

In order for the condensate to properly flow out of the collection system, the area where you locate the boiler must be level. Failure to do so will result in improper appliance operation.

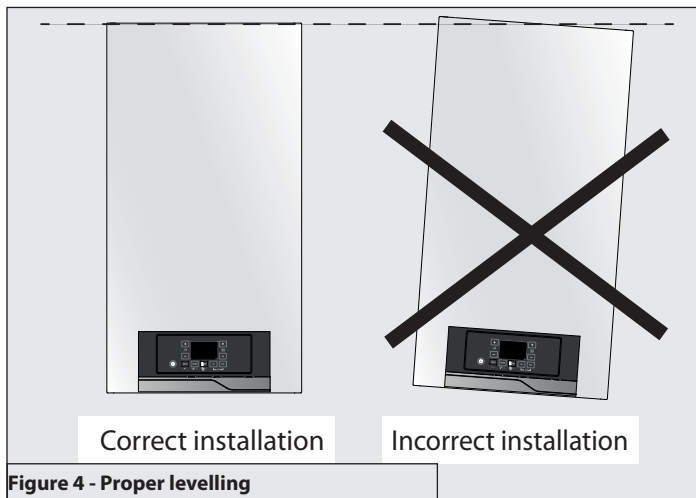


Figure 4 - Proper levelling

C. Clearances for Service Access

NOTE: If you do not provide the minimum clearances shown in Figure 5 and Table 5 it might not be possible to service the boiler without removing it from the space.

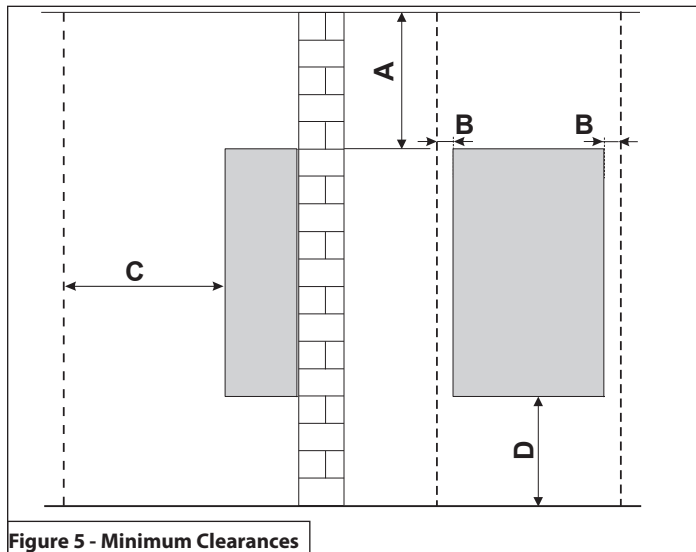


Figure 5 - Minimum Clearances

Dimension	Description	Clearance
A	Top	14" (355.6 mm)
B	Right or Left Side	2" (50.8 mm)
C	Front	18" (457.2 mm)
D	Bottom	12" (304.8 mm)
Not Displayed	Back	0" (0 mm)

Table 5 - Minimum Installation and Service Clearances

NOTE: For closet installations, a combustible door or removable panel is acceptable front clearance. A 3" minimum clearance must be provided from the appliance front cover to the removable panel or combustible door.

Minimum Clearances from Combustible Materials

- Hot water pipes - at least 1" from combustible materials
- Exhaust vent pipe - at least 1" from combustible materials

CAUTION

All boilers eventually leak. Locate the boiler where any leakage from the relief valve, related piping, tank, or connections will not result in damage to surrounding areas or lower floors of the building. Any boiler should be installed in such a manner that if it should leak the resulting flow of water will not cause damage to the area in which it is installed. If the boiler is installed in a location where a leak could cause damage, it is required to provide containment measures. Such measures include but are not limited to: a properly sized drain pan installed beneath the boiler and piped to an open drain line, or installing the boiler on a concrete floor pitched to a free flowing drain. Failure to provide containment measures is the sole responsibility of the owner and/or installer. Leakage damages ARE NOT covered by warranty.

In addition, water leak detection devices and automatic water shutoff valves are readily available at plumbing supply houses. IT IS HIGHLY RECOMMENDED BY THE MANUFACTURER TO INSTALL WATER LEAK DETECTION DEVICES AND AUTOMATIC SHUTOFF VALVES IN ANY BOILER INSTALLATION WHERE A LEAKAGE OF WATER COULD RESULT IN PROPERTY DAMAGES.

! WARNING

The space must be provided with combustion / ventilation air openings correctly sized for all other appliances located in the same space as the boiler. The boiler cover must be securely fastened to prevent the boiler from drawing air from the boiler room. This is particularly important if the boiler is in a room with other appliances. Failure to comply with the above warnings could result in substantial property damage, severe personal injury, or death.

D. Wall Mounting Considerations

These boilers are wall mounted. Use only the wall mounting instructions included with this boiler.

Ensure the wall that the boiler is intended to be mounted on is comprised of cement, brick, block, or wooden studs spaced 16" apart from center. Ensure the wall is capable of supporting at least 150 lbs (68 kgs).

If flooding is possible, elevate the boiler to prevent floodwater from reaching the boiler.

Ensure the boiler is installed in a location that minimizes the risk of water damage due to leaking valves, pumps, unions, etc.

The boiler may be installed on any suitable internal wall (suitable sound-proofing may be required when installing onto a stud partition wall).

! WARNING

Ensure that the structure of the installation location is sufficient to support the full installed weight of the boiler, including water content of the heat exchanger and related piping and components. If the mounting location cannot support a minimum of 150 lbs. (68 kg), it is recommended to locate the boiler in a mounting location that can support the minimum weight. Failure to ensure the structure of the installation location is structurally sound before installation of the boiler and properly mount the boiler can result in structural failure, substantial property damage, severe personal injury, or death.

Part 3 - Prepare the Boiler for Installation

! WARNING

Do not mount the boiler to a hollow wall.

E. Wall Mounting Instructions

! WARNING

This boiler is too heavy for one person to lift. It is highly recommended to install the boiler with two people. Use caution as to not drop the boiler, which could damage the boiler and cause property damage and/or severe personal injury. Verify that the boiler is properly and securely mounted before leaving unsupervised. Failure to comply with the above and properly mount the boiler could result in substantial property damage, severe personal injury, or death.

1. Mounting to a concrete wall

Position the paper template on the concrete wall to locate the positions of the hanging bracket and piping bracket. Drill and plug the wall and secure the hanging bracket using the screws provided (fisher S 10x50). Ensure the hanging bracket is level. Secure the piping bracket on the concrete wall. Use suitable hardware.

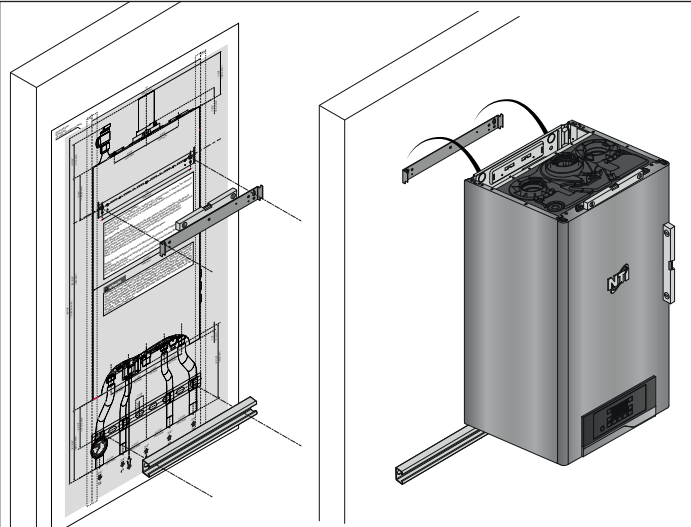


Figure 6 - Mounting to a concrete wall

! WARNING

This wall mounting system is not seismic rated and should not be applied as such. Failure to comply with the above and properly mount the boiler could result in substantial property damage, severe personal injury, or death.

Use extreme care not to drop the boiler or cause bodily injury while lifting or mounting the boiler onto the wall mount bracket.

Failure to follow these instructions could result in property damage, severe personal injury, or death.

The manufacturer cannot anticipate all installation conditions. These instructions and included parts may not apply to wall-mounting the appliance at your installation location. The appliance must be properly and securely mounted by a qualified installer according to installation conditions, the technical specifications of the appliance, and to meet AHJ / building code requirements. All applicable permits must be obtained before installing the appliance. Failure to follow these instructions could result in property damage, severe personal injury, or death. Any damages resulting from improper installation are not covered by product warranty.

2. Mounting to a Wood Studded Wall

CAUTION

If the boiler is not installed upright, vertically plumb, and level, improper and unsatisfactory operation may occur, causing excessive condensation build-up, nuisance fault codes, and unnecessary maintenance.

To install the boiler on a standard wood studded wall with 16" centers, a plywood board is required. The minimum dimensions of the plywood board are: 24" wide x 48" high x 1/2" thick.

Use at least fourteen (14) #12 x 3" (3/16" x 3") round head tapping screws to secure the plywood board to the studded wall.

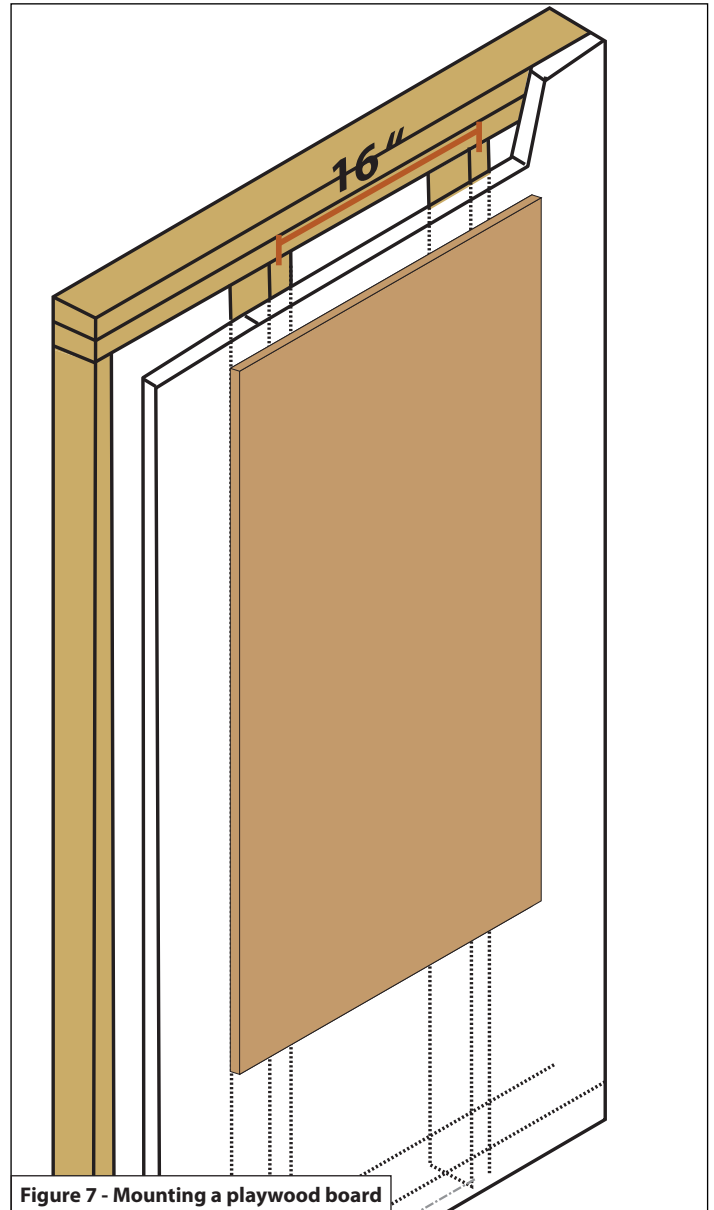


Figure 7 - Mounting a plywood board

Part 3 - Prepare the Boiler for Installation

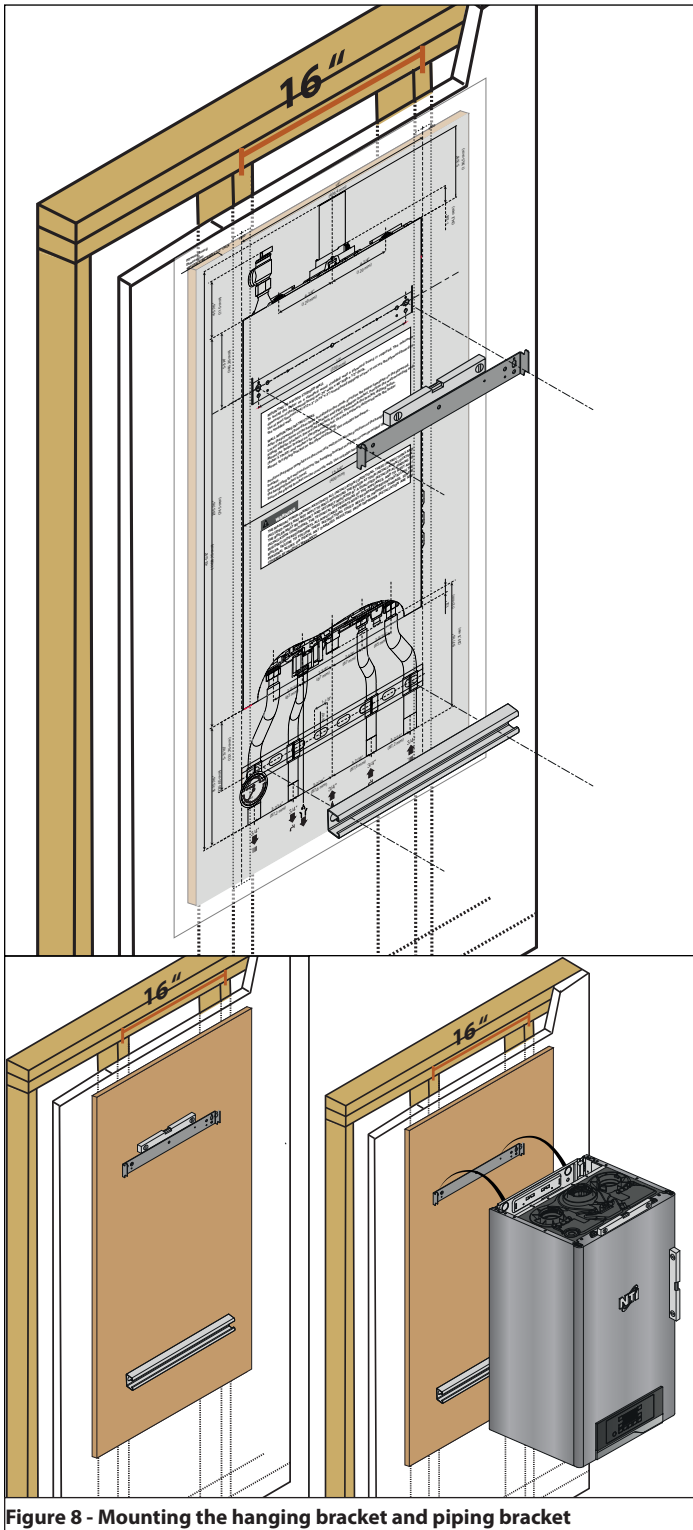


Figure 8 - Mounting the hanging bracket and piping bracket

After the plywood board has been installed to the studs, position the paper template on the plywood.

Locate the positions of the hanging bracket and piping adapter bracket. Position the wall mounting and piping adapter brackets. Ensure the brackets are level. Then mark the bracket drilling holes.

Mount the boiler bracket on the plywood board. Use the hardware delivered with the boiler (fisher S 10x50) and washers for wood mounting.

Mount the piping bracket on the plywood board. Use suitable hardware.



F. Residential Garage and Closet Installations

CAUTION

Check with your local Authority Having Jurisdiction for requirements when installing boiler in a garage or closet. Please read the entire manual before attempting installation. Failure to properly take factors such as boiler venting, piping, condensate removal, and wiring into account before installation could result in wasted time, money, and possible property damage and personal injury.

Precautions

If the boiler is located in a residential garage, per ANSI Z223.1:

- Mount the bottom of the boiler a minimum of 18" above the floor of the garage to ensure the burner and ignition devices are well off the floor.
- Locate or protect the boiler so it cannot be damaged by a moving vehicle.



WARNING

The space must be provided with correctly sized combustion/ventilation air openings for all other appliances located in the space with the boiler. For power venting installations using room air for combustion, refer to the boiler venting section, this manual, for descriptions of confined and unconfined spaces. Do not install the boiler in an attic. Failure to comply with these warnings could result in substantial property damage, severe personal injury, or death.



G. Exhaust Vent and Intake Pipe

The boiler is rated ANSI Z21.13 Category IV (pressurized vent, likely to form condensate in the vent) and requires a special vent system designed for pressurized venting.

NOTE: The venting options described here (and further detailed in the Venting section, this manual) are the lone venting options approved for this boiler. Failure to vent the boiler in accordance with the provided venting instructions will void the warranty.



DANGER

Failure to vent the boiler properly will result in serious personal injury or death.



WARNING

Do not attempt to vent this boiler by any means other than those described in this manual. Doing so will void the warranty and may result in severe personal injury or death.

Vents must be properly supported. Boiler exhaust and intake connections are not designed to carry heavy weight. Vent support brackets must be within 1' of the boiler and the balance at 4' intervals. Boiler must be readily accessible for visual inspection for first 3' from the boiler. Failure to properly support vents could result in property damage, severe personal injury, or death.

The exhaust discharged by this boiler may be very hot. Avoid touching or other direct contact with the exhaust gases of the vent termination assembly. Doing so could result in severe personal injury or death.

1. Direct Vent of Exhaust and Intake

If installing a direct vent option, combustion air must be drawn from the outdoors directly into the boiler intake and exhaust must terminate outdoors. There are three basic direct vent options detailed in this manual: 1. Side Wall Venting, 2. Roof Venting, and 3. Unbalanced

Venting.

Be sure to locate the boiler such that the exhaust vent and intake piping can be routed through the building and properly terminated. Different vent terminals can be used to simplify and eliminate multiple penetrations in the building structure (see Optional Equipment in Venting Section). The exhaust vent and intake piping lengths, routing, and termination methods must all comply with the methods and limits given in the Venting Section, this manual.

When installing a combustion air intake from outdoors, care must be taken to utilize uncontaminated combustion air. **To prevent combustion air contamination, see Table 6.**

2. Power Venting, Indoor Combustion Air in Confined or Unconfined Space

This boiler requires fresh, uncontaminated air for safe operation and must be installed in a mechanical room where there is adequate combustion and ventilating air. **NOTE: To prevent combustion air contamination, see Table 6.**

Combustion air from the indoor space can be used if the space has adequate area or when air is provided through a duct or louver to supply sufficient combustion air based on the boiler input. Never obstruct the supply of combustion air to the boiler. If the boiler is installed in areas where indoor air is contaminated (see Table 6) it is imperative that the boiler be installed as direct vent so that all combustion air is taken directly from the outdoors into the boiler intake connection.

Unconfined space is space with volume greater than 50 cubic feet per 1,000 BTU/hr (4.8 cubic meters per kW) of the total input rating of all fuel-burning appliances installed in that space. Rooms connected directly to this space through openings not furnished with doors are considered part of the space. See Venting Section for details.

Confined space is space with volume less than 50 cubic feet per 1,000 BTU/hr (4.8 cubic meters per kW) of the total input rating of all fuel-burning appliances installed in that space. Rooms connected directly to this space through openings not furnished with doors are considered part of the space.

When drawing combustion air from inside a conventionally constructed building to a confined space, such space should be provided with two permanent openings: one located 6" (15 cm) below the space ceiling, the other 6" (15cm) above the space floor. Each opening should have a free area of one square inch per 1,000 BTU/hr (22cm²/kW) of the total input of all appliances in the space, but not less than 100 square inches (645cm²).

If the confined space is within a building of tight construction, air for combustion must be obtained from the outdoors as outlined in the Venting section of this manual.

CAUTION

When drawing combustion air from the outside into the mechanical room, care must be taken to provide adequate freeze protection.

! WARNING

Failure to provide an adequate supply of fresh combustion air can cause poisonous flue gases to enter the living space, resulting in severe personal injury or death. To prevent combustion air contamination, see Table 6.

H. Carbon Monoxide Detectors

In the Commonwealth of Massachusetts and As Required by State and Local Codes:

Installation of Carbon Monoxide Detectors: At the time of installation or replacement of the vented gas fueled appliance, the installing plumber or gas fitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas appliance is installed, unless the appliance is located in a detached, uninhabitable structure separate from the dwelling, building, or structure used in whole or in part for residential purposes.

In addition, the installing plumber or gas fitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is

installed on each additional level of the dwelling, building, or structure served by the vented gas appliance. It shall be the responsibility of the property owner to secure the service of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

a. In the event that the vented gas fueled appliance is installed in a crawl space or attic, the hard wired carbon monoxide detector with alarm and battery back-up shall be installed on the next adjacent floor level.

b. In the event that these requirements cannot be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements; provided, however, that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

! WARNING

Do not attempt to vent this appliance by any means other than those described in this manual. Doing so will void the warranty and may result in severe personal injury or death.

Approved Carbon Monoxide Detectors: Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 70 and be ANSI/UL 2034 listed and IAS certified.

I. Prevent Combustion Air Contamination

Install intake air piping for the boiler as described in the Venting Section, this manual. Do not terminate exhaust in locations that can allow contamination of intake air.

! WARNING

Ensure that the intake air will not contain any of the contaminants in Table 6. Contaminated air will damage the boiler, resulting in possible substantial property damage, severe personal injury, or death. For example, do not pipe intake air near a swimming pool or laundry facilities. These areas always contain contaminants.

Products to Avoid	Areas Likely to Have Contaminants
Spray cans containing fluorocarbons	Dry cleaning / laundry areas and establishments
Permanent wave solutions	Swimming pools
Chlorinated waxes / cleaners	Metal fabrication plants
Chlorine-based swimming pool chemicals	Beauty shops
Calcium chloride used for thawing	Refrigeration repair shops
Sodium chloride used for water softening	Photo processing plants
Refrigerant leaks	Auto body shops
Paint or varnish removers	Plastic manufacturing plants
Hydrochloric or Muriatic acid	Furniture refinishing areas and establishments
Cements and glues	New building construction
Antistatic fabric softeners used in clothes dryers	Remodeling areas
Chlorine-type bleaches, laundry detergents, and cleaning solvents	Garages and workshops
Adhesives used to fasten building products	

Table 6 - Products and Areas Likely to Have Contaminants

NOTE: DAMAGE TO THE BOILER CAUSED BY EXPOSURE TO CORROSIVE VAPORS IS NOT COVERED BY WARRANTY. (Refer to the limited warranty for complete terms and conditions.)

Part 3 - Prepare the Boiler for Installation

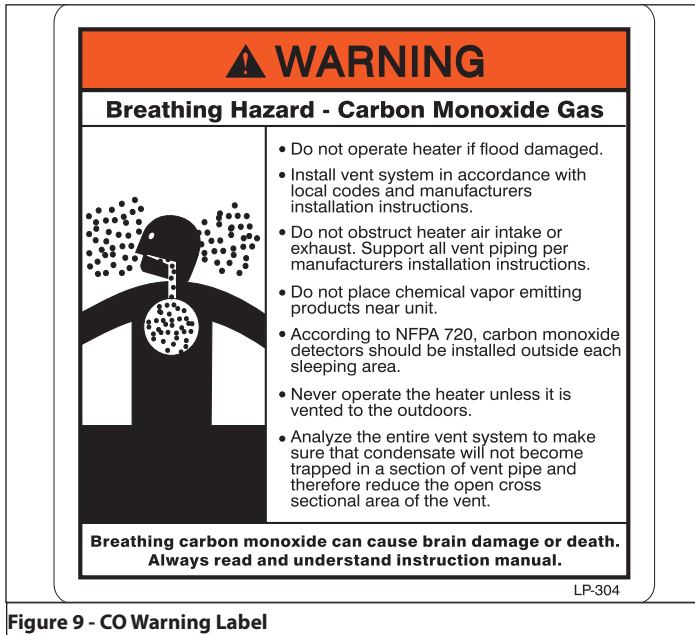


Figure 9 - CO Warning Label

J. Removing a Boiler from a Common Vent System

! DANGER

Do not install the boiler into a common vent with any other appliance. This will cause flue gas spillage or appliance malfunction, resulting in possible substantial property damage, severe personal injury, or death.

! WARNING

Failure to follow all instructions can result in flue gas spillage and carbon monoxide emissions, causing severe personal injury or death.

When removing an existing boiler, follow the steps below.

1. Seal any unused openings in the common venting system.
2. Visually inspect the venting system for proper size and horizontal pitch to determine if there is blockage, leakage, corrosion, or other deficiencies that could cause an unsafe condition.
3. If practical, close all building doors, windows, and doors between the space in which the boiler remains connected to the common venting system and other spaces in the building. Turn on clothes dryers and any appliances not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, at maximum speed. Do not operate a summer exhaust fan. Close all fireplace dampers.
4. Place in operation the appliance being inspected. Follow the lighting instructions. Adjust the thermostat so the appliance will operate continuously.
5. Test for spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle or smoke from a cigarette.
6. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined, return doors, windows, exhaust fans, fireplace dampers, and any other gas burning appliances to their previous condition of use.
7. Any improper operation of the common venting system should be corrected to conform to the National Fuel Gas Code, ANSI Z223.1. When resizing any portion of the common venting system, the system should approach the minimum size as determined using the appropriate tables in Appendix G of ANSI Z223.1.



K. Technical Specifications

Model		TRX085	TRX120	TRX110C	TRX150C
Type		Boiler		Combi	
Installation		Indoor, Wall Hung, Fully Condensing			
Space Heating Minimum / Maximum Input (Btu/Hr) ¹		9,400 / 85,000	13,200 / 120,000	11,200 / 106,000	13,200 / 120,000
Domestic Hot Water Minimum / Maximum Input (Btu/Hr) ¹		N/A	N/A	11,200 / 114,000	13,200 / 150,000
DOE AFUE ² (%)		96	95	95.5	95
Heating Capacity ^{1, 2} (MBH)		79	111	98	111
Hot Water Capacity	35°F Rise	N/A	N/A	6.8	8.5
	45°F Rise	N/A	N/A	5.3	6.6
	77°F Rise	N/A	N/A	3.1	3.8
Flue System		Category IV, Sealed Combustion Direct Vent, Power Vent			
Minimum - Maximum Exhaust Vent Run ³		2" (6 - 100 feet), 3" (6 - 150 feet)			
Minimum - Maximum Intake Air Pipe Run ³		2" (0 - 100 feet), 3" (0 - 150 feet)			
Approved Exhaust Vent Materials ³		PVC, CPVC, PP, Stainless Steel			
Shipping Weight (lbs)		78	84	83	84
Gas Supply Pressure	NG	3.5" to 10.5" WC			
	LP	8" to 13" WC			
Power Supply		120V, 60 Hz, less than 12A			
General Operating Conditions		Ambient Temperature Range: 33 – 104°F (0.6 – 40°C) Product Approvals and Requirements: ANSI Z21.13 / CSA 4.9			
Ignition System		Direct Electronic Spark Ignition / Flame Rectification			
Burner System		Premixed Fuel Modulation / Stainless Steel Burner			
Gas Valve System		Air Ratio Valve			
Dimensions (in Inches)	W	16" 3/64			
	H	43" 5/8			
	D	15" 1/8			
Approx. Full Boiler Weight (lbs)		88.2	88.6	91	92.8
Boiler Water Content (Gallons)		1.1	1.2	1.1	1.2
Boiler Setpoint Temperature Range		68 – 113°F Low Temperature / 95 - 179°F High Temperature			
DHW Indirect Setpoint Temperature Range		104 – 149°F			
DHW Setpoint Range (Combi Models)		97 – 140°F			
Water Pressure (PSI)	Heat Exchanger MAWP	55			
	Pressure Relief Valve	30			
	DHW Max Pressure	N/A	N/A	125	125
Control Panel / Main Controller		AristonThermo LCD Display / AristonThermo GALEVO2 Control			
Connection Sizes	CH Supply / Return	1" Male Sweat with Adapter			
	DHW Inlet / Outlet	3/4" Male Sweat with Adapter			
	Gas Inlet	3/4" Male NPT			
Materials	Cabinet	Painted Steel and Plastic			
	Heat Exchanger	SA-312 Type 304L Stainless Steel Water Tube			
Safety Devices		Flame Rectifier Probe, Temperature Limit Control (190°F), Water Pressure Switch (Min. 8 PSI), Freeze Protection, Blocked Condensate Pressure Switch, Condensate Trap, Flue Temperature High Limit Sensor (210°F), Blocked Vent Pressure Switch			

Table 7 - Technical Specifications

NOTES:

¹ Listed Input and Output Ratings are at minimum vent lengths at an altitude of 0 - 2000 ft. Numbers will be lower with longer venting and/or altitudes greater than 2000 ft.

² Ratings based on standard test procedures prescribed by the US Department of Energy.

³ The TRX requires a special venting system. Use only the vent materials and methods detailed in these installation instructions.

Part 3 - Prepare the Boiler for Installation

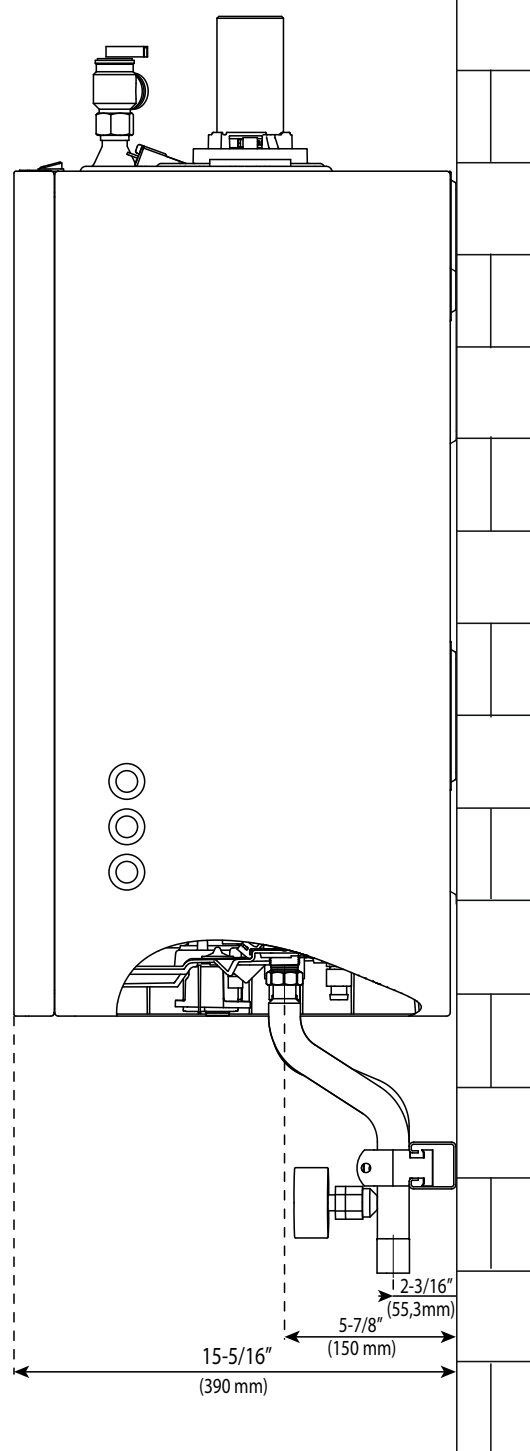
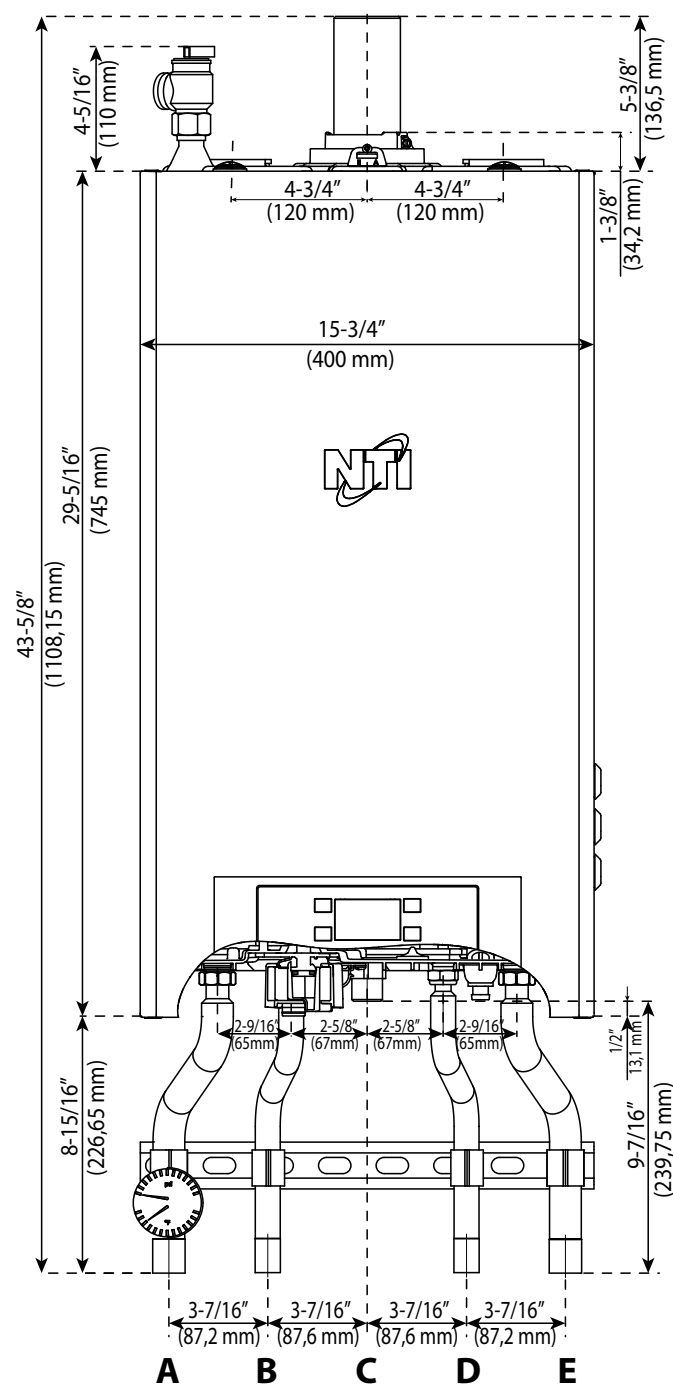
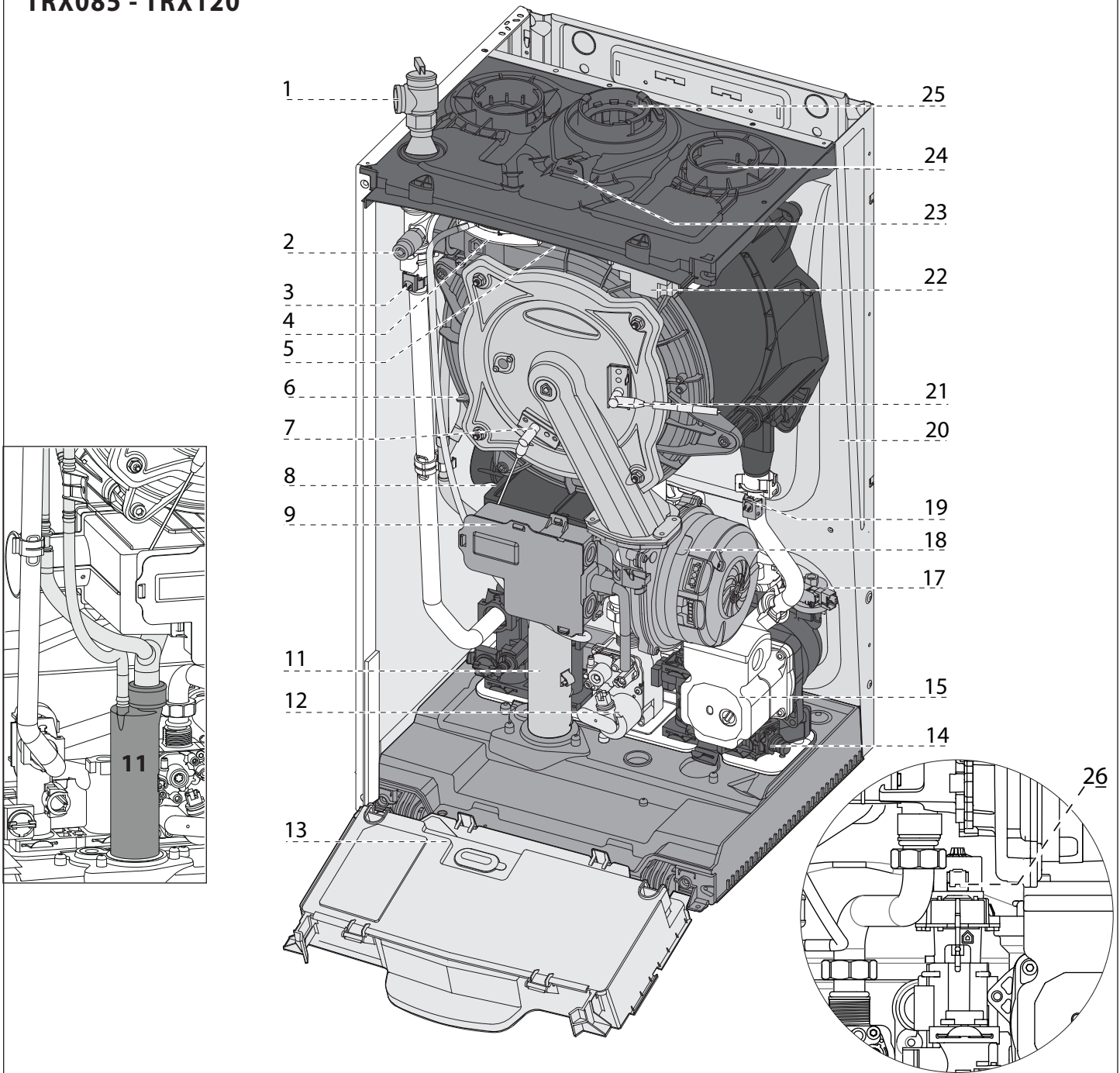


Figure 10 - Boiler Dimensions - NOTE: All Dimensions Are Approximate

Model	TRX085	TRX120	Model	TRX110C	TRX150C
A - Central Heating Supply	1"		A - Central Heating Supply	1"	
B - Return from Indirect Water Heater	3/4"		B - Domestic Hot Water Outlet	3/4"	
C - Gas Inlet	3/4"		C - Gas Inlet	3/4"	
D - Domestic Hot Water Inlet	Not Used		D - Domestic Hot Water Inlet	3/4"	
E - Central Heating Return	1"		E - Central Heating Return	1"	
F - Pressure Relief Valve			F - Pressure Relief Valve		

Table 8 - Boiler Adapter Dimensions

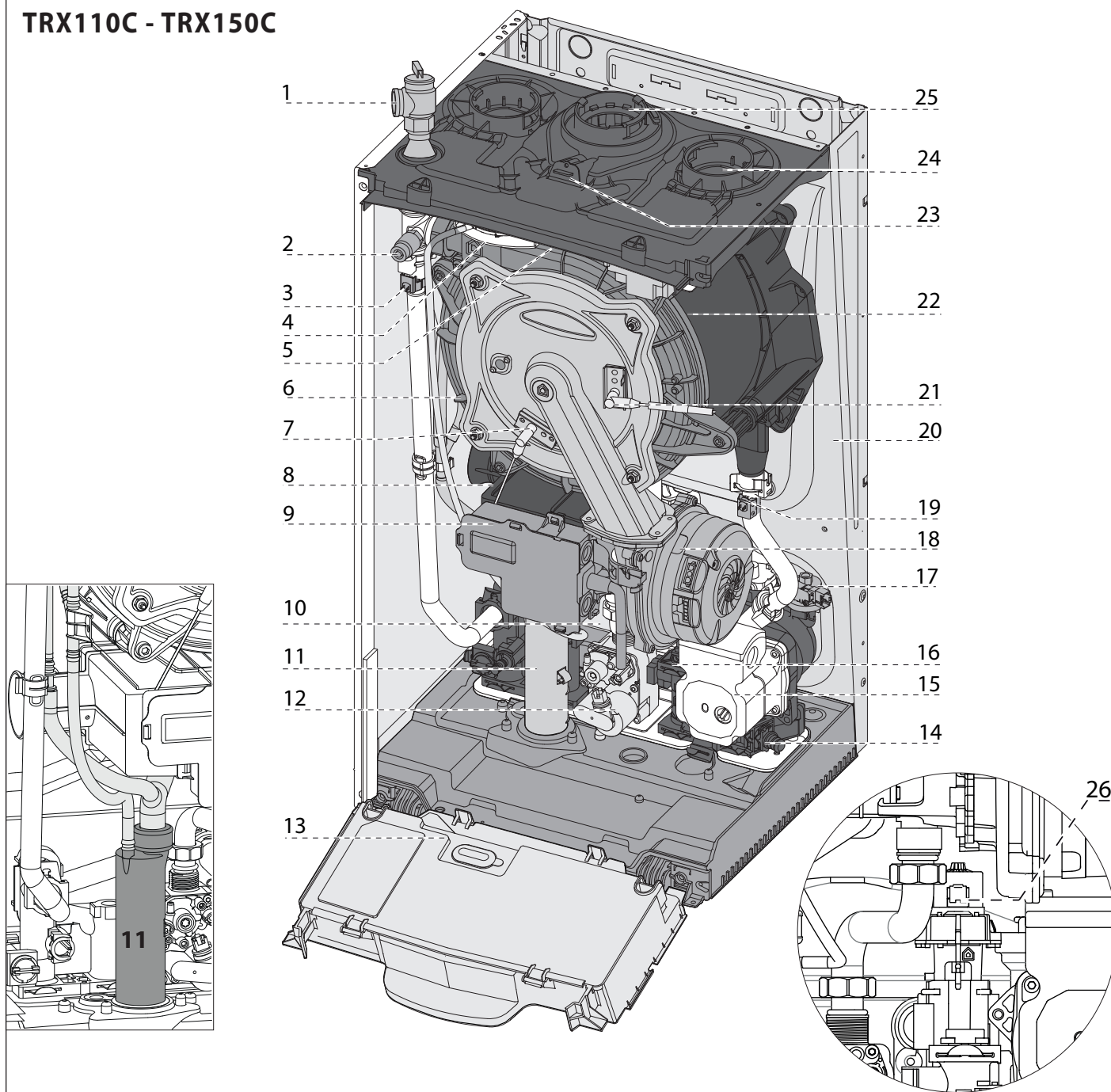
TRX085 - TRX120



- | | | | |
|-----|----------------------------------|-----|-------------------------------------|
| 1. | Pressure relief valve | 15. | Circulation Pump with auto air vent |
| 2. | Air purge valve | 17. | Water pressure switch |
| 3. | Boiler outlet temperature sensor | 18. | Modulating Fan |
| 4. | Air pressure switch | 19. | Boiler inlet temperature sensor |
| 5. | Flue gas temperature sensor | 20. | Frame |
| 6. | Main heat exchanger | 21. | Ignition electrode |
| 7. | Flame detection electrode | 22. | Spark generator |
| 8. | Silencer | 23. | Combustion Analysis Test Point |
| 9. | Junction box | 24. | Air intake connection |
| 11. | Condensate trap | 25. | Exhaust vent connection |
| 12. | Gas valve | 26. | Diverter valve |
| 13. | Control panel | | |
| 14. | CH circuit filter | | |

Figure 11 - Boiler Component Locations and Descriptions

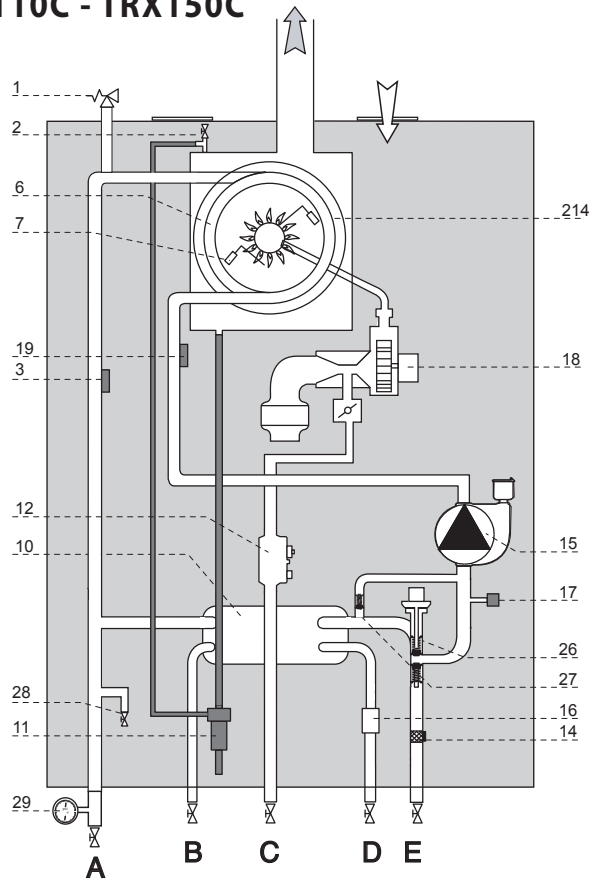
TRX110C - TRX150C



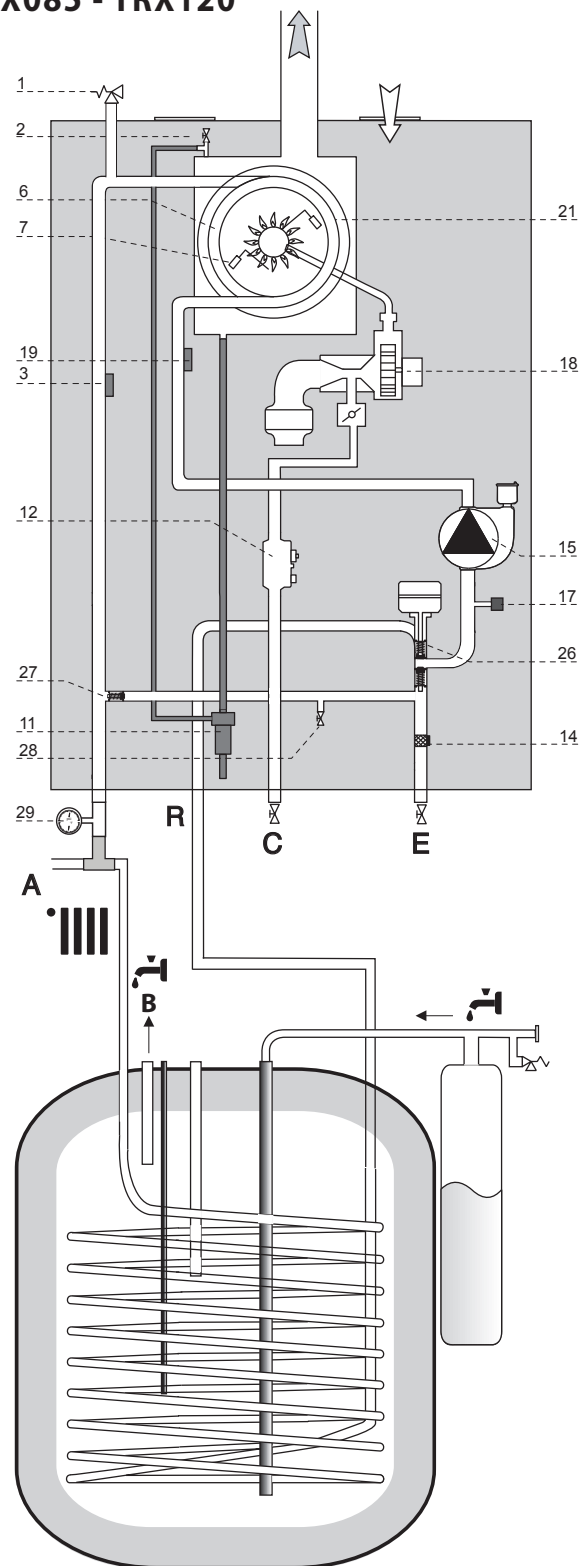
1.	Pressure relief valve	14.	CH circuit filter
2.	Air purge valve	15.	Circulation Pump with auto air vent
3.	Boiler outlet temperature sensor	16.	DHW Flow switch
4.	Air pressure switch	17.	Water pressure switch
5.	Flue gas temperature sensor	18.	Modulating Fan
6.	Main heat exchanger	19.	Boiler inlet temperature sensor
7.	Flame detection electrode	20.	Frame
8.	Silencer	21.	Ignition electrode
9.	Junction box	22.	Spark generator
10.	DHW heat exchanger	23.	Combustion Analysis Test Point
11.	Condensate trap	24.	Air intake connection
12.	Gas valve	25.	Exhaust vent connection
13.	Control panel	26.	Diverter valve

Figure 12 - Combi Boiler Component Locations and Descriptions

TRX110C - TRX150C



TRX085 - TRX120



1. Pressure relief valve
2. Air purge valve
3. Boiler outlet temperature sensor
4. Air pressure switch
5. Flue gas temperature sensor
6. Main heat exchanger
7. Flame detection electrode
8. Silencer
9. Junction box
10. DHW heat exchanger
11. Condensate trap
12. Gas valve
13. Control panel
14. CH circuit filter
15. Circulation Pump with auto air vent
16. DHW Flow switch
17. Water pressure switch
18. Modulating Fan
19. Boiler inlet temperature sensor
20. Frame
21. Ignition electrode
22. Spark generator
23. Combustion Analysis Test Point
24. Air intake connection
25. Exhaust vent connection
26. Diverter valve
27. By-pass
28. Drain valve
29. Pressure gauge

Figure 13 - Water Circuit Diagrams

Part 4 - Water Piping

WARNING

Failure to follow the instructions in this section WILL VOID the warranty and may result in property damage, severe personal injury, or death.

The National Standard Plumbing Code, the National Plumbing Code of Canada, and the Uniform Plumbing Code limit heat transfer fluid pressure to less than the minimum working pressure of the potable water system up to 30 PSI maximum. In addition, the heat transfer fluid must be water or another non-toxic fluid having a toxicity of Class 1, as listed in Clinical Toxicology of Commercial Products, 5th Edition. Failure to follow this warning could result in property damage, severe personal injury, or death.

CAUTION

Do not apply a torch within 12" of the boiler. If sweat connections are used, sweat tubing to the adapter before fitting adapter to the water connections on the boiler. Damages due to improper installation practices ARE NOT covered by warranty.

Dielectric unions or galvanized steel fittings must not be used in a system with this boiler. Doing so WILL VOID the warranty. Use only copper, brass, or stainless steel fittings. Teflon thread sealant must be used on all connections.

Plumbing of this product should only be done by a qualified, licensed plumber in accordance with all local plumbing codes. The boiler may be connected to an indirect water heater to supply domestic hot water. NTI offers indirect water heaters in a wide range of gallon sizes in either stainless steel construction.

A. General Plumbing Information

CAUTION

The building piping system must meet or exceed the the piping requirements in this manual.

Use two wrenches when tightening water piping at boiler. Use one wrench to prevent the boiler return or supply line from turning. Failure to prevent piping connections from turning could cause damage to boiler components.

The boiler control module uses temperature sensors to provide both high limit protection and modulating temperature control. The control module may also provide low water protection by sensing the water level in the heat exchanger. Some codes/jurisdictions may require additional external controls.

The water connections must be installed in accordance with all local and national plumbing codes, or any applicable standard with prevails.

- Pipe material must be suitable to meet local codes and industry standards.
- The pipe must be cleaned and without blemish before any connections are made.
- The size of the DHW pipes should be 3/4" diameter, and the CH pipes should be 1" diameter.
- Isolation (shut-off valves) should be used on both the CH and DHW loops to ease future servicing.
- All piping should be insulated.

It is recommended to install a sweat shut-off valve and a union in the return and supply piping to ease future servicing. If there is a backflow preventer or any type of a no return valve in the system, install an additional tee here suitable for an expansion tank.

NOTE: The addition of a high temperature limiting device is important if the boiler is to be connected to a domestic hot water system.

B. Backflow Preventer

Use a backflow preventer specifically designed for hydronic boiler installations. This valve should be installed on the cold water fill supply line per local codes.

C. Expansion Tank

Expansion Tank and Make-Up Water

1. Ensure that the expansion tank is designed and sized to correctly handle boiler and system water volume and temperature.

WARNING

Expansion tanks must be sized according to total system volume. This includes all length of pipe, all fixtures, boilers, etc. Failure to properly size for system expansion could result in wasted time, money, possible property damage, serious personal injury, or death.

CAUTION

Undersized expansion tanks cause system water to be lost from the relief valve, causing make-up water to be added. Eventual boiler failure can result due to excessive make-up water addition. **SUCH FAILURE IS NOT COVERED BY WARRANTY.**

DO NOT install automatic air vents on closed type expansion tank systems. Air must remain in the system and return to the tank to provide an air cushion. An automatic air vent would cause air to leave the system, resulting in improper operation of the expansion tank.

Model	Heat Exchanger Volume (Gallons)
TRX085	1.1
TRX120	1.2
TRX110C	1.1
TRX150C	1.2

Table 9 - Heat Exchanger Water Volume (To Aid in Expansion Tank Sizing)

2. The expansion tank must be located as shown in Applications, this manual, or following recognized design methods. See expansion tank manufacturer's instructions for details.

3. Connect the expansion tank to the air separator only if the air separator is on the suction side of the circulator. Always install the system fill connection at the same point as the expansion tank connection to the system.

4. Most chilled water systems are piped using a closed type expansion tank.

DIAPHRAGM (OR BLADDER) EXPANSION TANK

Always install an automatic air vent on top of the air separator to remove residual air from the system.

D. Piping the Boiler

CAUTION

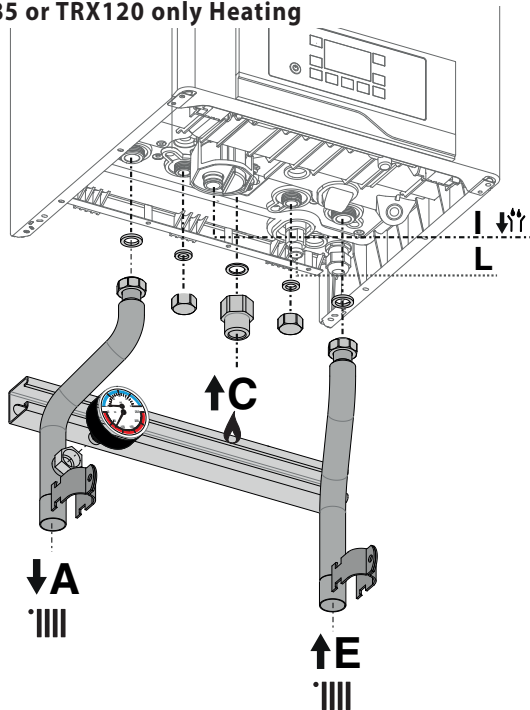
Boiler Models should not be operated as a direct potable hot water heater. Only Combi Models should be used to directly heat hot water.

Use at least the MINIMUM pipe size for all appliance loop piping. This is to avoid the possibility of inadequate flow through the appliance. Using less than the required minimum pipe size and piping could result in system problems, property damage, and premature appliance failure. Such problems ARE NOT covered by product warranty.

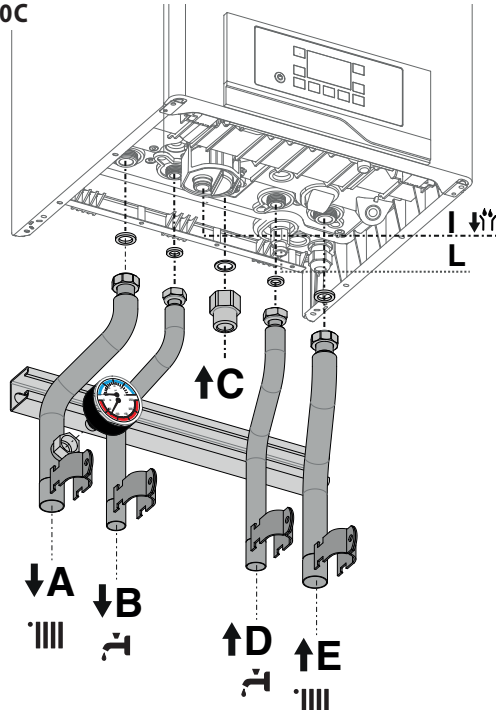
NOTE: Observe the minimum 1" clearance around all uninsulated hot water pipes when openings around pipes are not protected by non-combustible materials.

Connect the 3/4" DHW inlet and outlet pipes. A shut-off valve between the city water supply and DHW inlet is recommended for ease of service. NTI offers threaded 3/4" DHW tankless isolation valves with a DHW pressure relief valve for ease of installation and future service. Connect the 1" CH return and supply pipes. Isolation valves are recommended for ease of service.

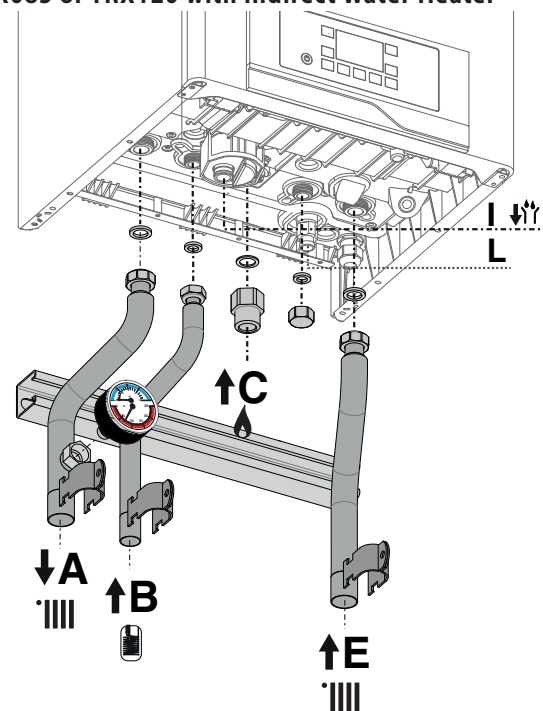
TRX085 or TRX120 only Heating



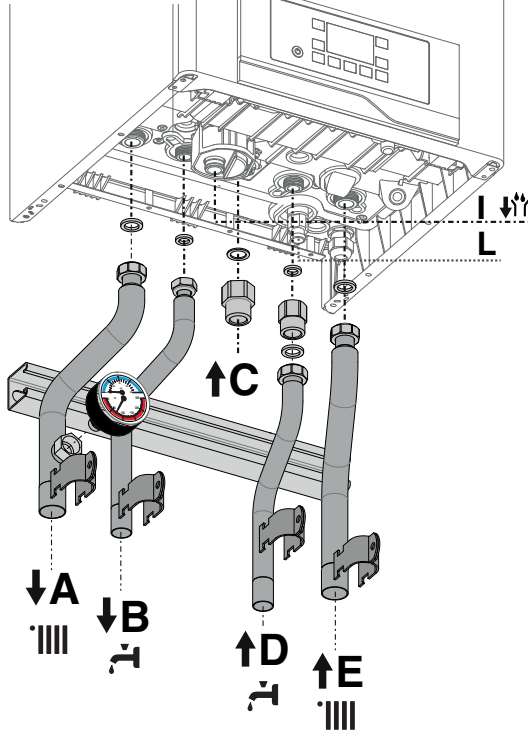
TRX110C



TRX085 or TRX120 with Indirect Water Heater



TRX150C



TRX085 - TRX120

- A. CH Supply 1"
- B. Return from Indirect Water Heater 3/4"
- C. Gas Inlet 3/4"
- D. Not Used
- E. CH Return 1"
- I. Condensate Discharge
- L. Drain Valve

TRX110C - TRX150C

- A. CH Supply 1"
- B. DHW Outlet 3/4"
- C. Gas Inlet 3/4"
- D. DHW Inlet 3/4"
- E. CH Return 1"
- I. Condensate Discharge
- L. Drain Valve

Figure 14 - Water / Gas Connections

Part 4 - Water Piping

E. Internal Circulation Pump

To calculate the size of the heating installation refer to the graph below.

Graph Representing the Available Circulation Pump Head

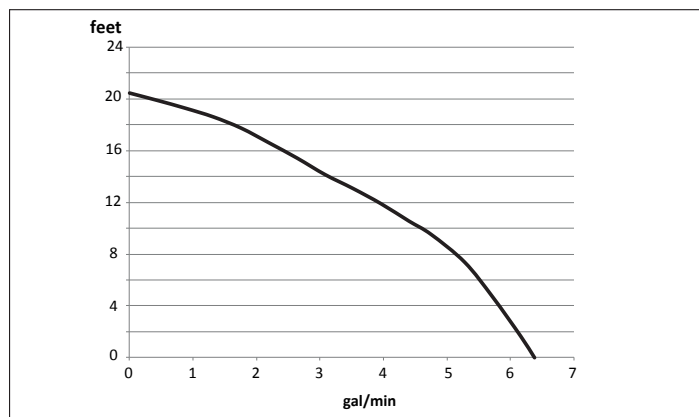


Table 10 - Internal Circulation Head Curve

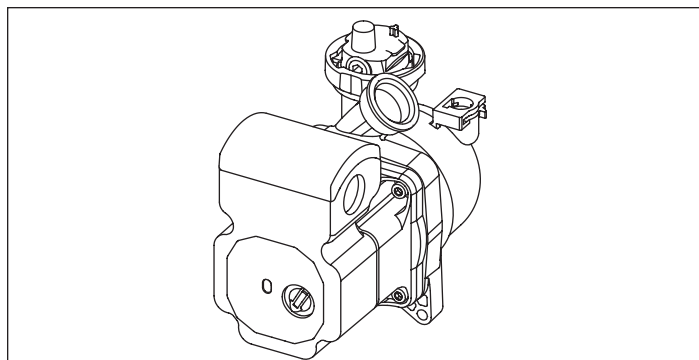


Figure 15 - Internal Circulation Pump NOTE: Ensure the Air Vent on the Internal Circulation Pump Remains Open after Installation

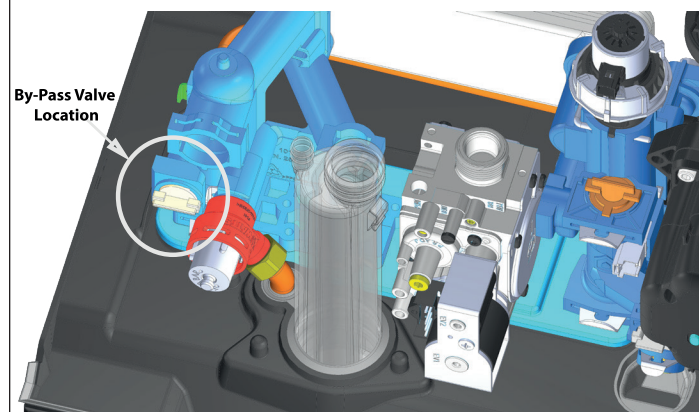
F. By-Pass Valve

This boiler has a by-pass valve which requires no adjustment. The by-pass valve protects the heat exchanger from overheating by guaranteeing a minimum flow rate of 2 gpm within the primary heat exchanger. This protects the primary heat exchanger from overheating when water circulation is insufficient or heating system load is reduced (ex: due to the response of thermostatic valves or zone valves).

The by-pass valve is located:

- in the left hydraulic block for **TRX085** and **TRX120**.
- in the right hydraulic block, behind the three-way valve, for **TRX110C** and **TRX150C**.

TRX085 - TRX120



TRX110C - TRX150C

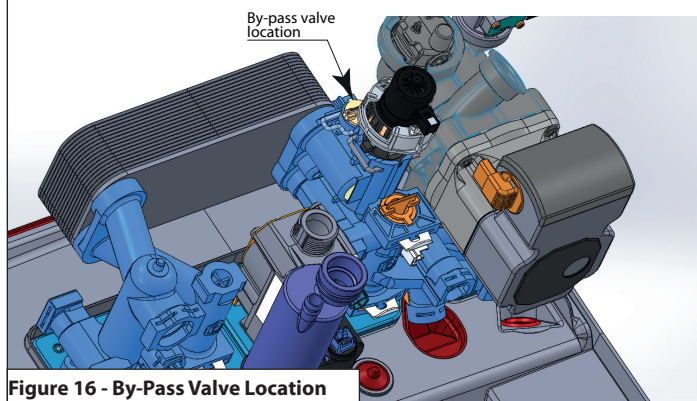


Figure 16 - By-Pass Valve Location

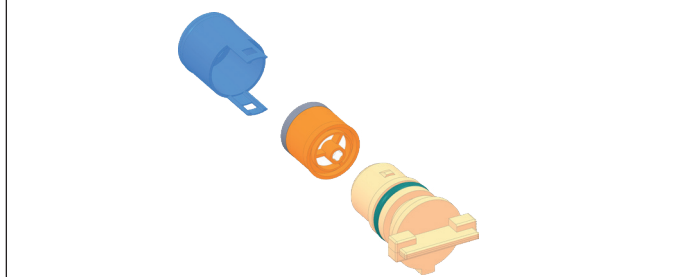


Figure 17 - By-Pass Valve Assembly

G. CH and DHW Pressure Relief Valves

An external pressure relief valve must be installed on this appliance for the CH loop. When installing, observe the following guidelines.

This boiler has a high-temperature shut-off switch built in as a standard safety feature. Therefore, a "pressure only" relief valve is required.

DO NOT operate this appliance before the supplied pressure relief valve is installed with sufficient relieving capacity in accordance with the ASME rating plate on the appliance.

! WARNING

The pressure relief valve must be installed with the provided adaptor pipe in the top of the boiler as detailed in Figure 19. No other valves should be placed between the pressure relief valve and the appliance. Failure to comply with these guidelines can result in substantial property damage, personal injury, or death.

CH Loop

This boiler is provided with a CH pressure relief valve that complies with the ANSI/ASME Boiler and Pressure Vessel Code, Section IV (Heating Boilers). The included 30 psi CH Pressure Relief Valve must be installed at the top of the boiler, using the included pipe adapter and grommet, as illustrated below.

DO NOT install a relief valve with a pressure rating in excess of 50 psi - the maximum allowable operating pressure of the boiler. The relief valve capacity must exceed the BTU/H input capacity of the boiler. To install the pressure relief valve proceed as follows:

1. Remove the plastic cover on the top of the boiler.
2. Remove the nut on the flow pipe.

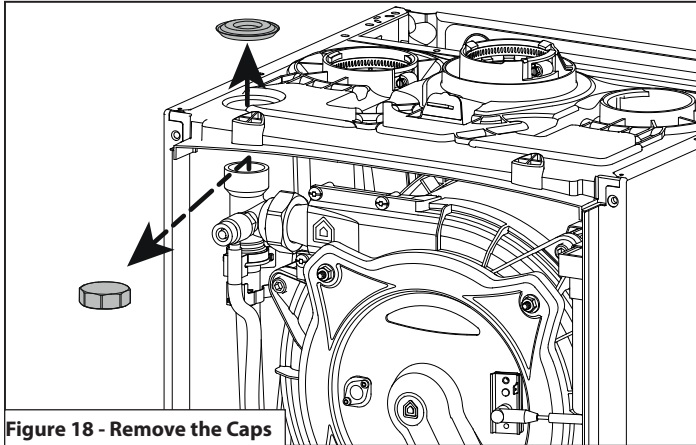


Figure 18 - Remove the Caps

3. Insert the pipe and gasket.

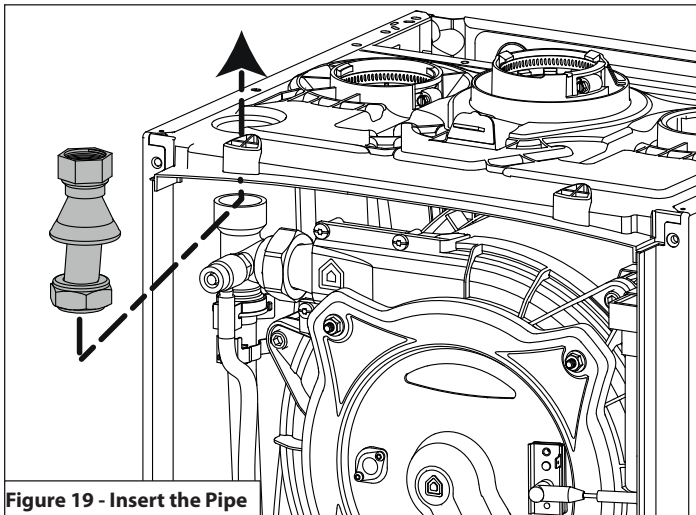


Figure 19 - Insert the Pipe

4. Connect the pressure relief valve and gasket.

NOTE: To maintain an airtight seal, ensure the gasket boot is properly fitted into the top of the boiler cabinet.

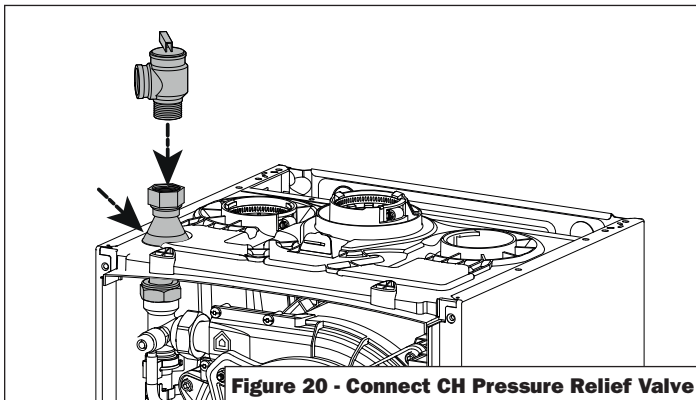


Figure 20 - Connect CH Pressure Relief Valve

DHW Loop (Combi Models)

The DHW piping must be provided with a DHW pressure relief valve that complies with local codes, but not less than valves certified as meeting the requirements of Relief Valves for Hot Water Supply Systems, ANSI Z21.22 / CSA4.4 by a nationally recognized lab that maintains periodic inspection of production listed equipment.

A DHW pressure relief valve is not included with the boiler, and is to be field supplied and installed in the DHW piping. DO NOT install a DHW relief valve with a pressure rating greater than 125 psi - the maximum allowable operating pressure of the boiler's DHW circuit.

After installing the relief valves and filling and pressurizing the system, test the operation of the valves by lifting the levers.

Make sure the valves discharge freely. If a valve fails to operate correctly, replace it with a new relief valve.

The relief valve capacity must exceed the BTU/H input capacity of the boiler.

Radiant heating

For appliances with underfloor heating, it is possible but not necessary to fit a safety thermostat onto the radiant heating outlet.

If the thermostat cannot be installed, the radiant heating equipment must be protected by a thermostatic valve, or by a by-pass to prevent the floor from reaching too high a temperature.

! WARNING

To avoid water damage or scalding due to relief valve operation:

- Discharge line must be connected to relief valve outlet and run to a safe place of disposal. Terminate the discharge line in a manner that will prevent possibility of severe burns or property damage should the relief valve discharge.
- Discharge line must be as short as possible and the same size as the valve discharge connection throughout its entire length.
- Discharge line must pitch downward from the valve and terminate at least 6" above the floor drain, making discharge clearly visible.
- The discharge line shall terminate plain, not threaded, with a material serviceable for temperatures of 375°F or greater.
- Do not pipe discharge to any location where freezing could occur.
- No valve may be installed between the relief valve and boiler or in the discharge line. Do not plug or place any obstruction in the discharge line.
- Test the operation of the relief valve after filling and pressurizing the system by lifting the lever. Make sure the valve discharges freely. If the valve fails to operate correctly, immediately replace with a new properly rated relief valve.
- Test relief valve at least once annually to ensure the waterway is clear. If valve does not operate, turn the boiler "off" and call a plumber immediately.
- Take care whenever operating relief valve to avoid scalding injury or property damage.

FAILURE TO COMPLY WITH THE ABOVE GUIDELINES COULD RESULT IN FAILURE OF RELIEF VALVE OPERATION, RESULTING IN POSSIBILITY OF SUBSTANTIAL PROPERTY DAMAGE, SEVERE PERSONAL INJURY, OR DEATH.

Part 4 - Water Piping

H. Air Elimination Device

A micro bubble air elimination device must be installed in every boiler installation. Automatic air vents alone are not an acceptable substitute for a micro bubble air elimination device. Here are a few examples of acceptable devices.

- Spirovent
- TACO 4900 Series
- Caleffi Discal

! WARNING

Do not thread a cap or plug into the relief valve or relief valve line under any circumstances! Explosion and property damage, serious injury, or death may result.

RE-INSPECTION OF RELIEF VALVES: Relief valves should be inspected AT LEAST ONCE EVERY THREE YEARS, and replaced if necessary, by a licensed plumbing contractor or qualified service technician to ensure that the product has not been affected by corrosive water conditions and to ensure that the valve and discharge line have not been altered or tampered with illegally. Certain naturally occurring conditions may corrode the valve and its components over time, rendering the valve inoperative. Such conditions can only be detected if the valve and its components are physically removed and inspected. **Do not attempt to conduct an inspection on your own.** Contact your plumbing contractor for a re-inspection to assure continued safety.

FAILURE TO RE-INSPECT THE RELIEF VALVE AS DIRECTED COULD RESULT IN UNSAFE TEMPERATURE AND/OR PRESSURE BUILD-UP WHICH CAN RESULT IN PROPERTY DAMAGE, SERIOUS PERSONAL INJURY, OR DEATH.

I. Low Water Cut-Off (Field Supplied)

A low water cut-off may be required by local codes. This is to be remote-mounted and field supplied. See fig. 21 for basic Low Water Cut-Off installation instructions. Do not install an isolation valve between boiler and low water cut-off.

When wiring the low water cut-off follow the installation instructions provided by the low facturer.

NOTE: During a low water condition, the field supplied low water cut-off normally open contacts must break the main power supply to the boiler. Failure to follow this instruction will defeat the purpose of a low water cut-off and will result in damage to the boiler. Such damages are not covered by boiler warranty.

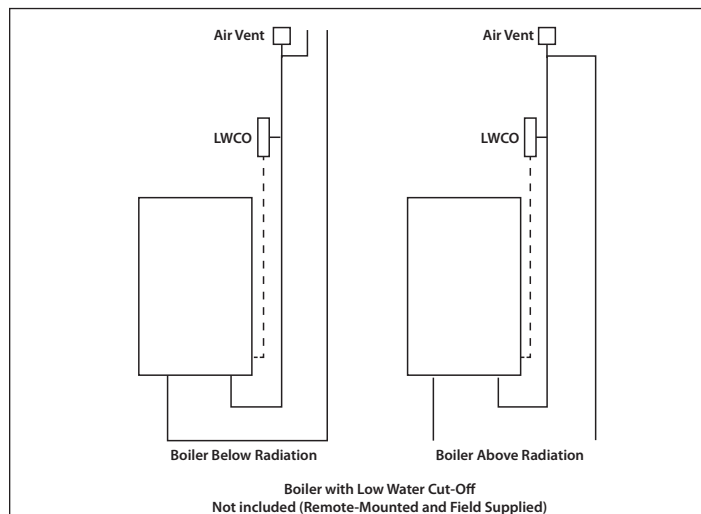


Figure 21 - Piping Symbol Legend

j. Applications*

CAUTION

Mixing valves are required for the protection of low temperature loops.

LEGEND	
Symbol	Description
	central air separator
	temp/press gauge
	expansion tank
	backflow preventor
	isolation valve
	circulator w/ isolation flanges
	pressure reducing valve
	pressure relief valve
	check valve
	union
	strainer
	zone valve
	pressure and temperature valve
	auto air vent
	zone load
	drain valve

Figure 22 - Piping Symbol Legend

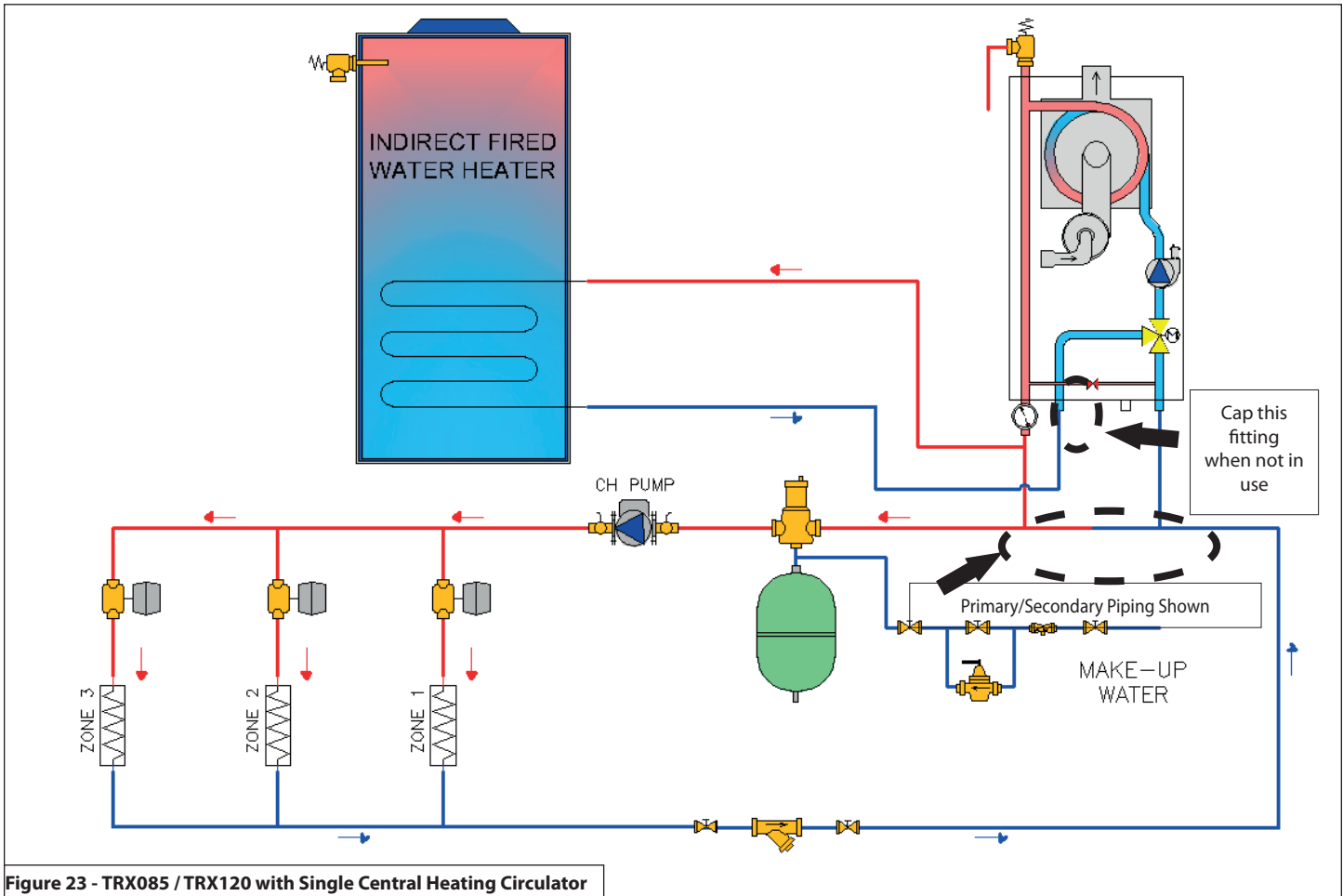


Figure 23 - TRX085 / TRX120 with Single Central Heating Circulator

NOTE: In piping applications utilizing a single zone, it is recommended that the installer use flow / check valves with weighted seats at or near the appliance to prevent gravity circulation.

NOTICE

Figure illustrates the basic plumbing requirements for a TRX085 / TRX120 boiler installation utilizing Primary/Secondary piping when the boiler circulator will not provide adequate flow for the system. Primary / Secondary is required to provide adequate flow for the secondary circuits.

CAUTION

On TRX085 / TRX120 Models Only.

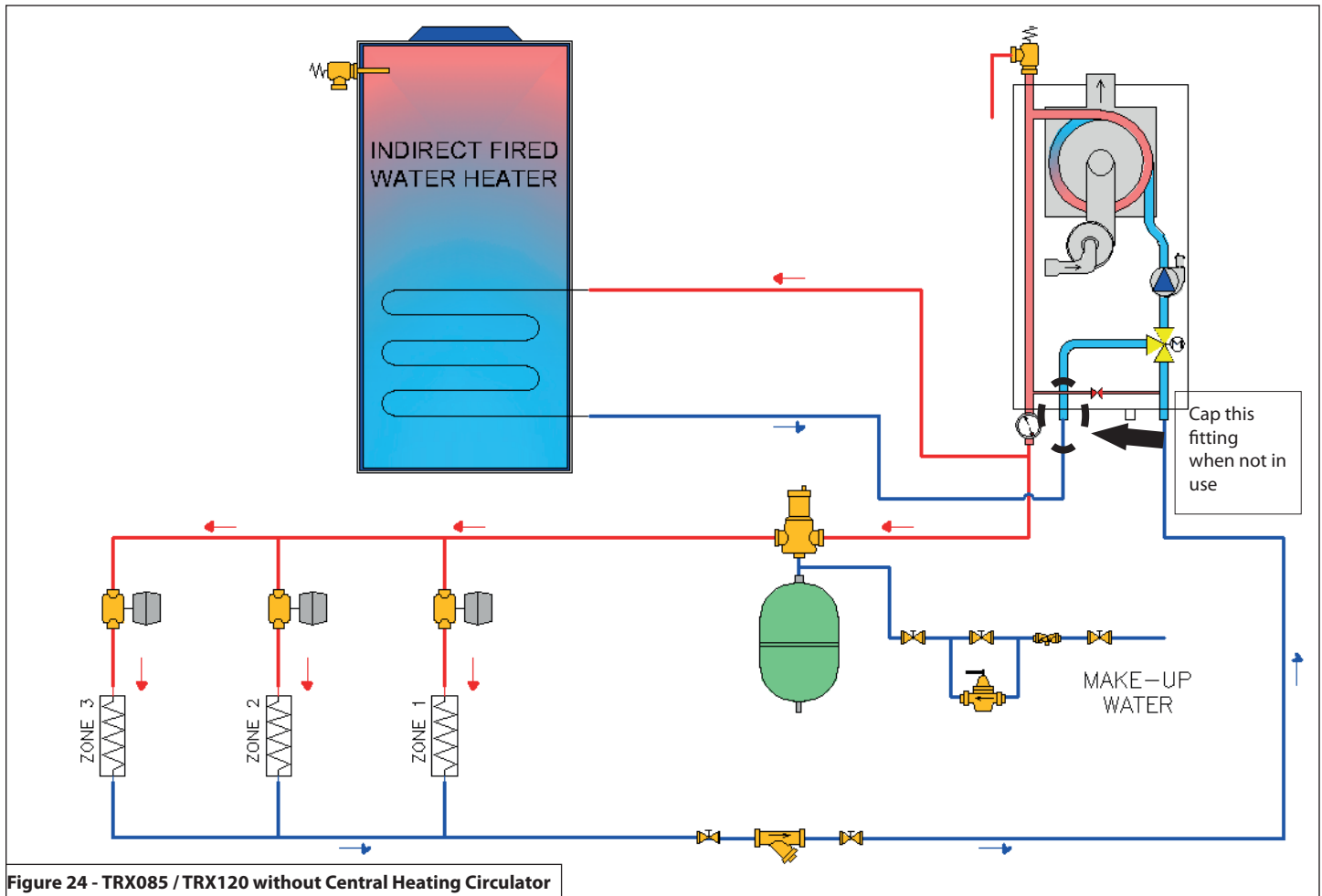
If the boiler to be used only in Heating Mode (not connected to an indirect water heater), cap the fitting as indicated in the figure above and the electrical connection of the 3-way valve motor **MUST BE DISCONNECTED** while the boiler is operating in central heating mode. This will lock the valve motor in central heating mode and ensure freeze protection operates properly. Failure to disconnect the valve may disable boiler freeze protection and result in property damage.

! WARNING

The piping will not support the weight of the circulators. Refer to the circulator manufacturer's instructions to properly support the circulator. Failure to comply with these instructions could result in property damage, severe personal injury, or death.

NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameters center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size of DHW piping should be $\frac{3}{4}$ " diameter and CH piping should be 1" in diameter.
5. Circulators are shown with isolation flanges. The alternative is standard flanges with full port ball valves. Purge valves can be used with circulator flanges as an alternative.
6. Piping shown is Primary/Secondary.
7. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
8. **VERY IMPORTANT** – Minimum flow rates outlined in this manual (2 gpm) must be maintained through the heat exchanger to minimize short cycling.
9. In a valve-based system, each heating zone has a zone valve which opens when that zone calls for heat. Each zone thermostat is wired to its corresponding zone valve. Contacts in the zone valves provide a signal to the boiler to operate when there is a call for heat.
10. **Unit is equipped with built-in primary pump.** This pump is sized to ensure proper flow rate through the boiler heat exchanger and related piping.
11. IWH Applications - a mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.



NOTE: In piping applications utilizing a single zone, it is recommended that the installer use flow / check valves with weighted seats at or near the appliance to prevent gravity circulation.

NOTICE

Figure illustrates the basic plumbing requirements for a TRX085 / TRX120 boiler installation without an external Central Heating circulator; the boiler's internal circulator delivers flow to the heating system. Application is limited to zone valve (or non-circulator) distribution systems with small flow requirements (e.g. systems requiring no more than 5 gpm at 9 ft. of head pressure)

! WARNING

The piping will not support the weight of the circulators. Refer to the circulator manufacturer's instructions to properly support the circulator. Failure to comply with these instructions could result in property damage, severe personal injury, or death.

NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
2. The minimum pipe size of DHW piping should be $\frac{3}{4}$ " diameter and CH piping should be 1" in diameter.
3. Circulators are shown with isolation flanges. The alternative is standard flanges with full port ball valves. Purge valves can be used with circulator flanges as an alternative.
4. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
5. **VERY IMPORTANT** – Minimum flow rates outlined in this manual (2 gpm) must be maintained through the heat exchanger to minimize short cycling.
6. In a valve-based system, each heating zone has a zone valve which opens when that zone calls for heat. Each zone thermostat is wired to its corresponding zone valve. Contacts in the zone valves provide a signal to the boiler to operate when there is a call for heat.
7. **Unit is equipped with built-in primary pump for the heating loop.** This pump is sized to ensure proper flow rate through the boiler heat exchanger and related piping.
8. IWH Applications - a mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.
9. In direct (not primary / secondary) piping applications, it is required to increase fill pressure to 20 psi to ensure proper system operation.

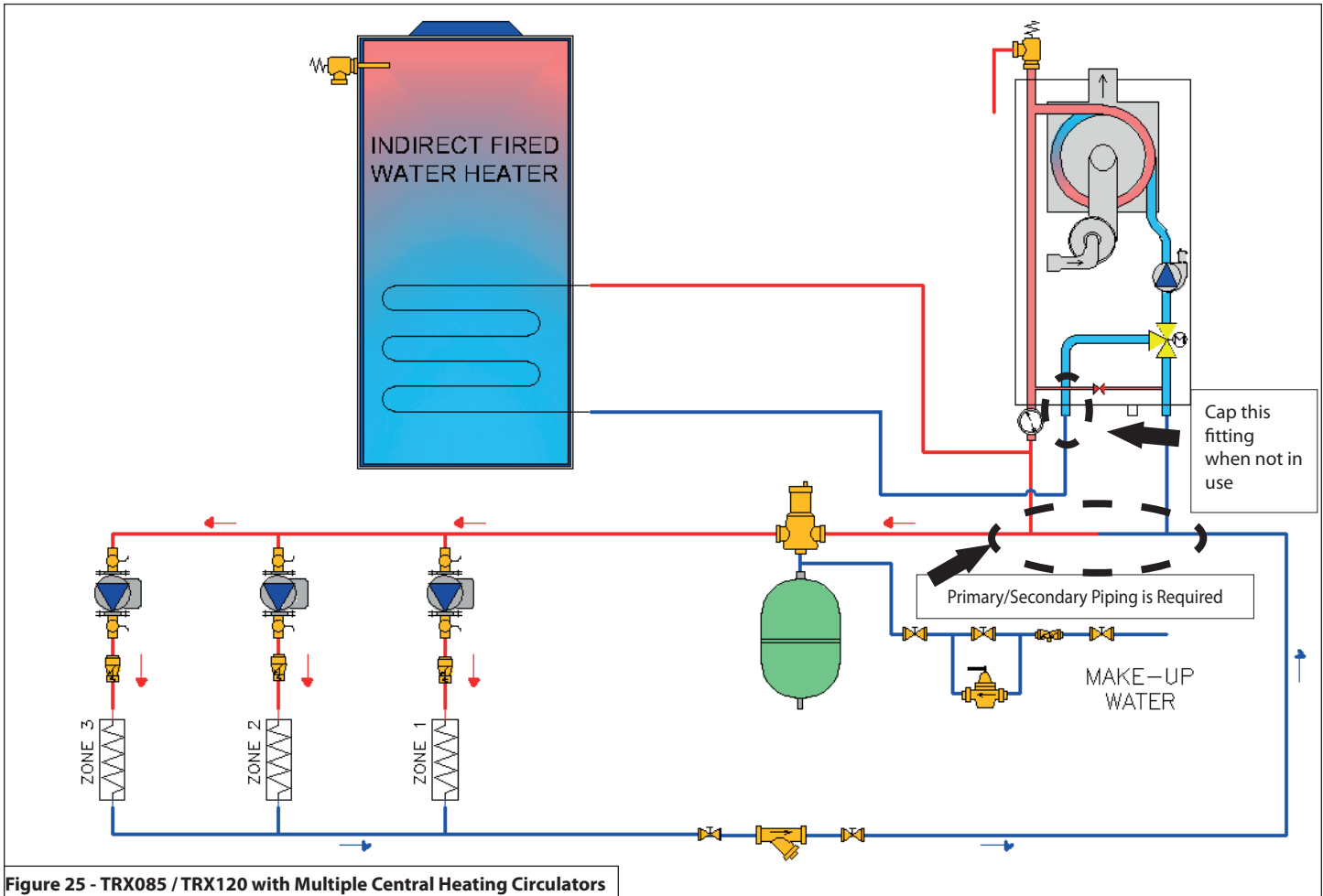


Figure 25 - TRX085 / TRX120 with Multiple Central Heating Circulators

NOTE: In piping applications utilizing a single zone, it is recommended that the installer use flow / check valves with weighted seats at or near the appliance to prevent gravity circulation.

NOTICE

Figure illustrates the basic plumbing requirements for a TRX085 / TRX120 boiler installation utilizing Primary/Secondary piping when the boiler circulator will not provide adequate flow for the system. Primary / Secondary is required to provide adequate flow for the secondary circuits.

CAUTION

On TRX085 / TRX120 Models Only.
If the boiler to be used only in Heating Mode (not connected to an indirect water heater), cap the fitting as indicated in the figure above and the electrical connection of the 3-way valve motor **MUST BE DISCONNECTED** while the boiler is operating in central heating mode. This will lock the valve motor in central heating mode and ensure freeze protection operates properly. Failure to disconnect the valve may disable boiler freeze protection and result in property damage.

! WARNING

The piping will not support the weight of the circulators. Refer to the circulator manufacturer's instructions to properly support the circulator. Failure to comply with these instructions could result in property damage, severe personal injury, or death.

NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameters center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size of DHW piping should be $\frac{3}{4}$ " diameter and CH piping should be 1" in diameter.
5. Circulators are shown with isolation flanges. The alternative is standard flanges with full port ball valves. Purge valves can be used with circulator flanges as an alternative.
6. Piping shown is Primary/Secondary, and is mandatory.
7. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
8. **VERY IMPORTANT** – Minimum flow rates outlined in this manual (2 gpm) must be maintained through the heat exchanger to minimize short cycling.
9. In a valve-based system, each heating zone has a zone valve which opens when that zone calls for heat. Each zone thermostat is wired to its corresponding zone valve. Contacts in the zone valves provide a signal to the boiler to operate when there is a call for heat.
10. **Unit is equipped with built-in primary pump.** This pump is sized to ensure proper flow rate through the boiler heat exchanger and related piping.
11. IWH Applications - a mixing valve is recommended if the DHW temperature is set above the factory setting of 119°F.

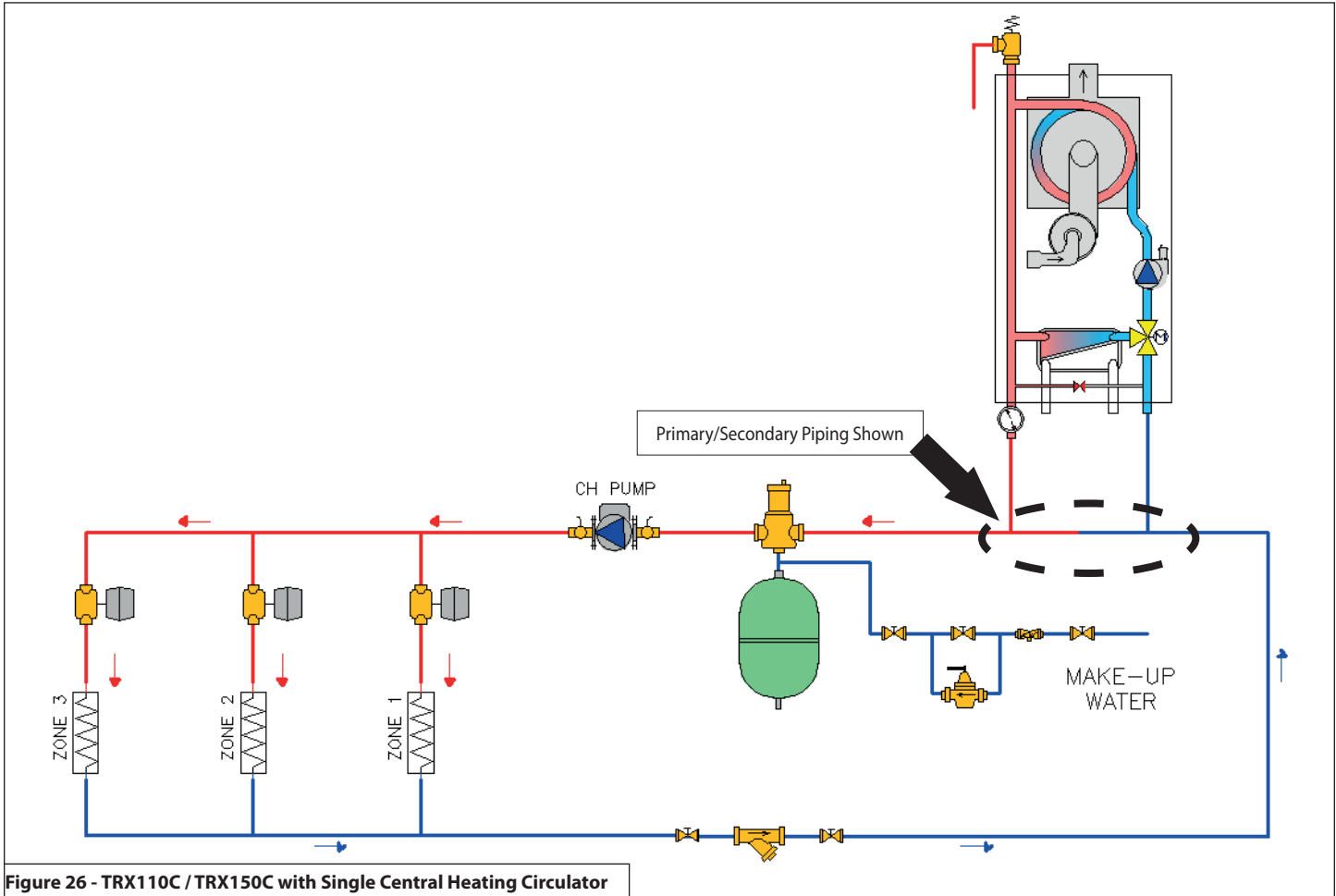


Figure 26 - TRX110C / TRX150C with Single Central Heating Circulator

NOTE: In piping applications utilizing a single zone, it is recommended that the installer use flow / check valves with weighted seats at or near the appliance to prevent gravity circulation.

NOTICE

Figure illustrates the basic plumbing requirements for a TRX110C / TRX150C boiler installation utilizing Primary/Secondary piping when the boiler circulator will not provide adequate flow for the system. Primary / Secondary is required to provide adequate flow for the secondary circuits.

! WARNING

The piping will not support the weight of the circulators. Refer to the circulator manufacturer's instructions to properly support the circulator. Failure to comply with these instructions could result in property damage, severe personal injury, or death.

NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameters center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size of DHW piping should be $\frac{3}{4}$ " diameter and CH piping should be 1" in diameter.
5. Circulators are shown with isolation flanges. The alternative is standard flanges with full port ball valves. Purge valves can be used with circulator flanges as an alternative.
6. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
7. **VERY IMPORTANT** – Minimum flow rates outlined in this manual (2 gpm) must be maintained through the heat exchanger to minimize short cycling.
8. In a valve-based system, each heating zone has a zone valve which opens when that zone calls for heat. Each zone thermostat is wired to its corresponding zone valve. Contacts in the zone valves provide a signal to the boiler to operate when there is a call for heat.
9. **Unit is equipped with built-in primary pump.** This pump is sized to ensure proper flow rate through the boiler heat exchanger and related piping.

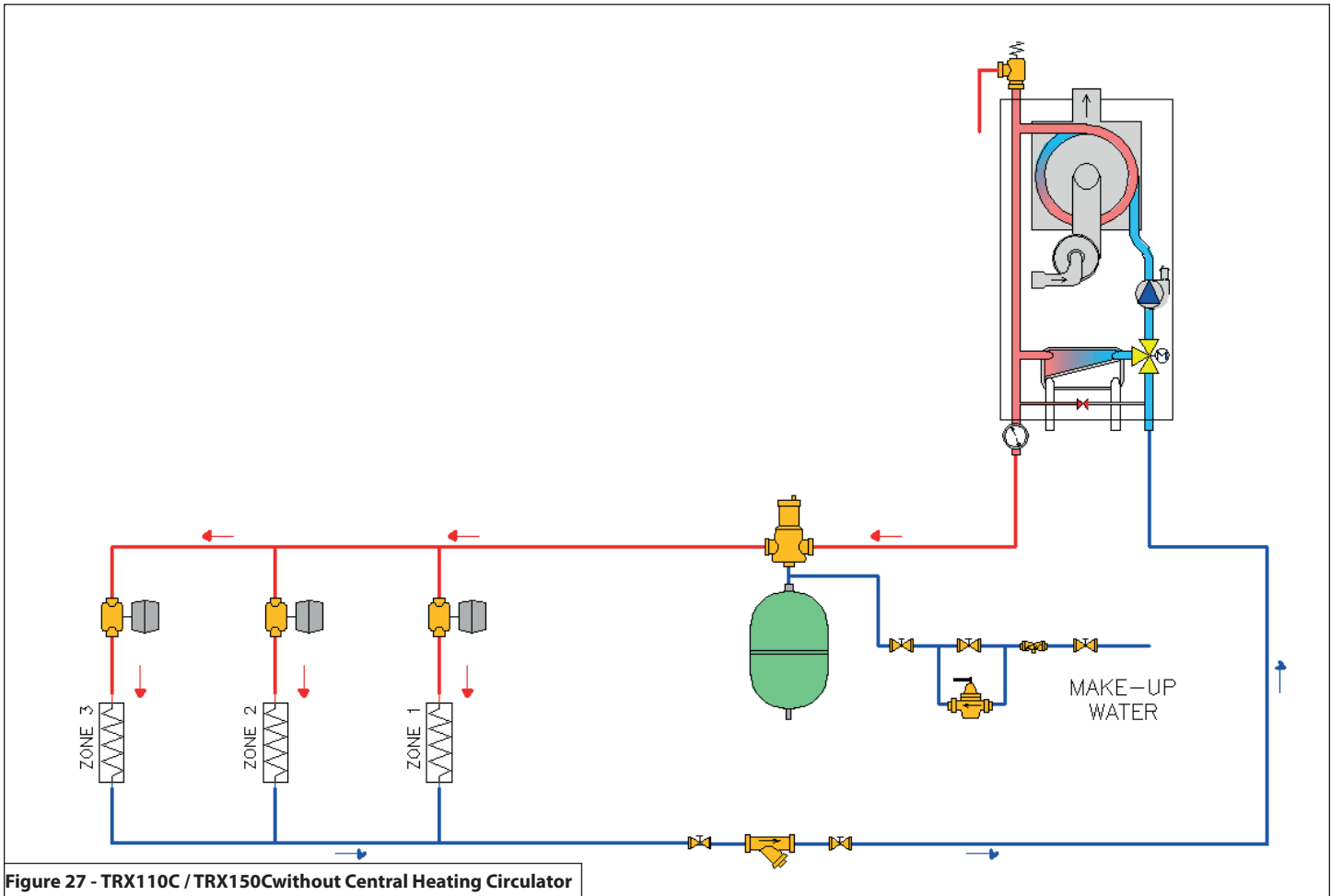


Figure 27 - TRX110C / TRX150C without Central Heating Circulator

NOTE: In piping applications utilizing a single zone, it is recommended that the installer use flow / check valves with weighted seats at or near the appliance to prevent gravity circulation.

NOTICE

Figure illustrates the basic plumbing requirements for a TRX110C / TRX150C boiler installation without an external Central Heating circulator; the boiler's internal circulator delivers flow to the heating system. Application is limited to zone valve (or non-circulator) distribution systems with small flow requirements (e.g. systems requiring no more than 5 gpm at 9 ft. of head pressure)

! WARNING

The piping will not support the weight of the circulators. Refer to the circulator manufacturer's instructions to properly support the circulator. Failure to comply with these instructions could result in property damage, severe personal injury, or death.

NOTES:

1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
2. The minimum pipe size of DHW piping should be $\frac{3}{4}$ " diameter and CH piping should be 1" in diameter.
3. Circulators are shown with isolation flanges. The alternative is standard flanges with full port ball valves. Purge valves can be used with circulator flanges as an alternative.
4. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
5. **VERY IMPORTANT** – Minimum flow rates outlined in this manual (2 gpm) must be maintained through the heat exchanger to minimize short cycling.
6. In a valve-based system, each heating zone has a zone valve which opens when that zone calls for heat. Each zone thermostat is wired to its corresponding zone valve. Contacts in the zone valves provide a signal to the boiler to operate when there is a call for heat.
7. **Unit is equipped with built-in primary pump for the heating loop.** This pump is sized to ensure proper flow rate through the boiler heat exchanger and related piping.
8. In direct (not primary / secondary) piping applications, it is required to increase fill pressure to 20 psi to ensure proper system operation.

CAUTION

Mixing valves are required for the protection of low temperature loops.

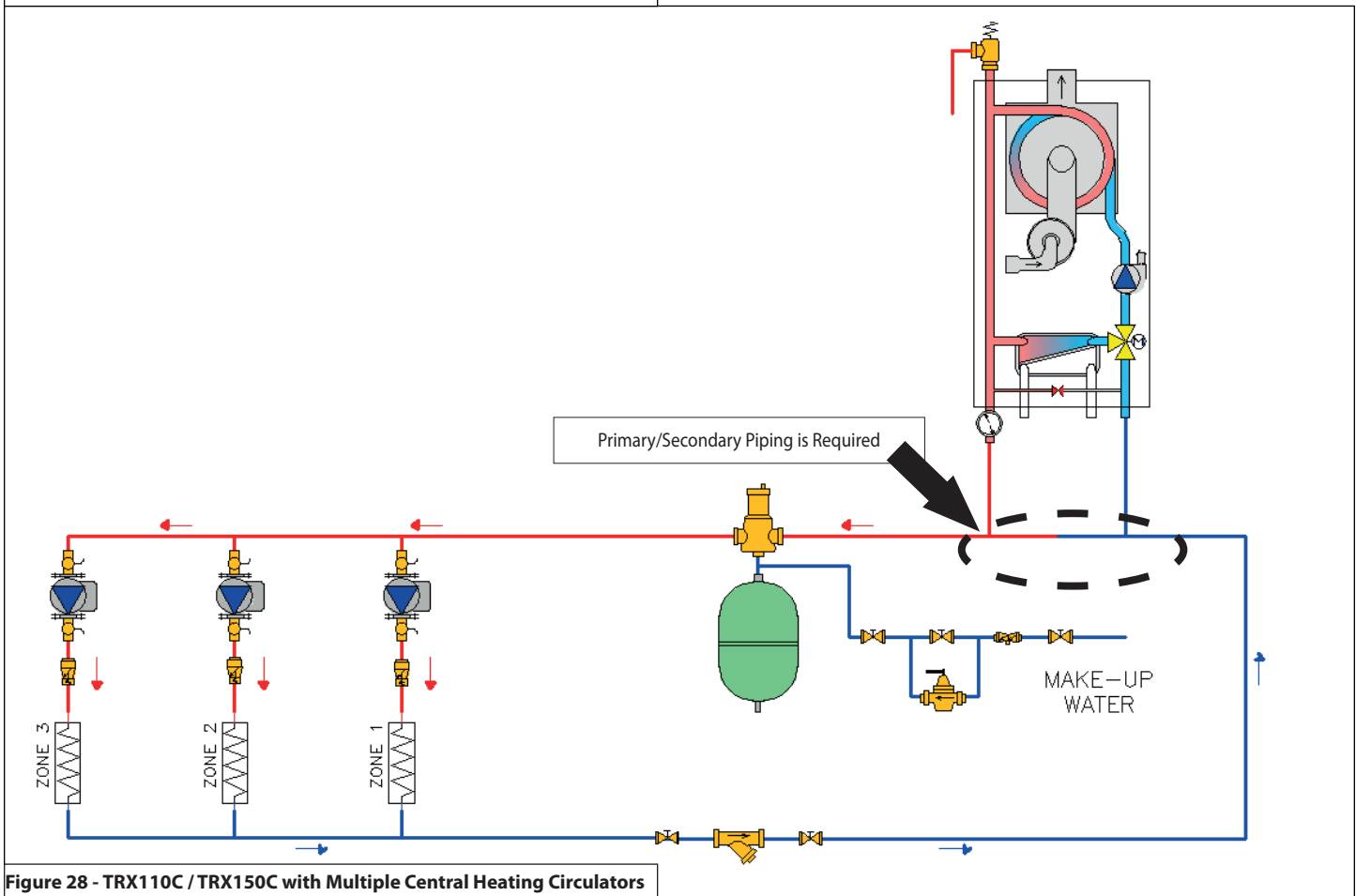


Figure 28 - TRX110C / TRX150C with Multiple Central Heating Circulators

NOTE: In piping applications utilizing a single zone, it is recommended that the installer use flow / check valves with weighted seats at or near the appliance to prevent gravity circulation.

NOTICE

Figure illustrates the basic plumbing requirements for a TRX110C / TRX150C boiler installation utilizing Primary/Secondary piping when the boiler circulator will not provide adequate flow for the system. Primary / Secondary is required to provide adequate flow for the secondary circuits.

! WARNING

The piping will not support the weight of the circulators. Refer to the circulator manufacturer's instructions to properly support the circulator. Failure to comply with these instructions could result in property damage, severe personal injury, or death.

NOTES:

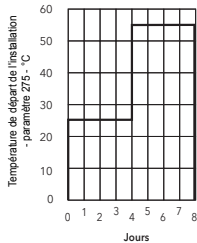
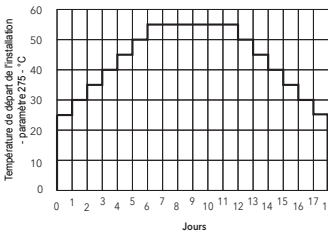
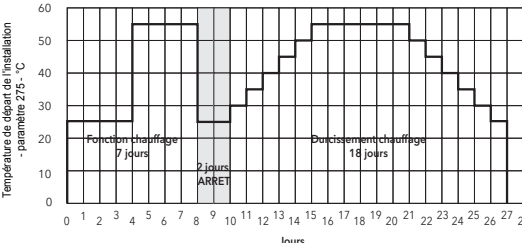
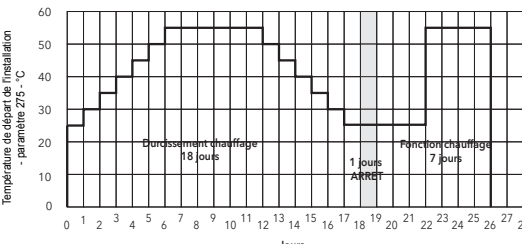
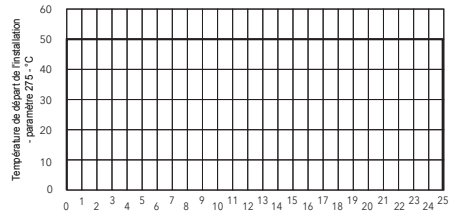
1. This drawing is meant to show system piping concept only. Installer is responsible for all equipment and detailing required by local codes.
2. All closely spaced tees shall be within 4 pipe diameters center to center spacing.
3. A minimum of 6 pipe diameters of straight pipe shall be installed upstream and downstream of all closely spaced tees.
4. The minimum pipe size of DHW piping should be $\frac{3}{4}$ " diameter and CH piping should be 1" in diameter.
5. Circulators are shown with isolation flanges. The alternative is standard flanges with full port ball valves. Purge valves can be used with circulator flanges as an alternative.
6. Install a minimum of 12 diameters of straight pipe upstream of all circulators.
7. **VERY IMPORTANT** – Minimum flow rates outlined in this manual (2 gpm) must be maintained through the heat exchanger to minimize short cycling.
8. In a valve-based system, each heating zone has a zone valve which opens when that zone calls for heat. Each zone thermostat is wired to its corresponding zone valve. Contacts in the zone valves provide a signal to the boiler to operate when there is a call for heat.
9. **Unit is equipped with built-in primary pump.** This pump is sized to ensure proper flow rate through the boiler heat exchanger and related piping.

K. Floor Drying Function

The Floor Drying Function is a special function that allows the installer, through a dedicated heating cycle, to use the boiler for drying a freshly poured radiant floor during a floor system installation.

The installer can set parameter 2.7.4 (Floor Drying Cycle) and choose the cycle's operation (Functional Heating, Curing Heating, a combination of Functional and Curing Heating, or Manual Heating).

This function can follow different flow temperature profiles according to the parameter 2.7.4 values:

Value	Function mode description	
0	OFF	
1		Functional Heating: The supply setpoint temperature is kept at 77°F for three (3) days, then increased to the target temperature (parameter 2.7.5 - default = 131°F) and kept at this temperature for four (4) days.
2		Curing Heating: Supply setpoint temperature increases from 77°F to the target temperature (defined by parameter 2.7.5) by 5°F/day, stays at target temperature for "x" days, and decreases from target temperature to 77°F by 5°F/day for a fixed total amount of days to 18. Example 1: Parameter 2.7.5 = 131°F; increasing phase from 77°F to 131°F = 6 days; stays at 131°F for 6 days; decreasing phase from 131°F to 77°F = 6 days. Example 2: Parameter 2.7.5 = 140°F; increasing phase from 77°F to 140°F = 7 days; stays at 140°F for 4 days; decreasing phase from 140°F to 77°F = 7 days.
3		Functional Heating + Curing Heating: The two operation modes are executed consecutively with a stop period of two (2) days in between.
4		Curing Heating + Functional Heating: The two operation modes are executed consecutively with a stop period of one (1) day in between.
5		Manual Heating: The supply setpoint temperature is fixed at the value defined by the parameter 2.7.5 "Floor Drying Flow Setpoint Temperature".

Part 5 - Venting

DANGER

The boiler must be vented as detailed in this section. Ensure exhaust vent and intake piping complies with these instructions regarding vent system. Inspect finished exhaust vent and intake piping thoroughly to ensure all joints are well secured, airtight, and comply with all applicable code requirements, as well as the instructions provided in this manual. Failure to properly install the vent system will result in severe personal injury or death.

A. General

DANGER

This boiler is certified as a “Category IV” appliance and requires a special venting system. The vent system will operate with a positive pressure in the pipe. Exhaust gases must be piped directly outdoors using the vent materials and rules outlined in these instructions. Do not connect vent connectors serving appliances vented by natural draft into any portion of mechanical draft systems operating under positive pressure. Follow the venting instructions carefully. Failure to do so will result in substantial property damage, severe personal injury, or death.

Exhaust and intake are to be piped separately. This boiler cannot share a common exhaust or intake with multiple appliances. Failure to follow these instructions will result in substantial property damage, severe personal injury, or death.

1. Installation should be made in accordance with the regulations of the Authority Having Jurisdiction, local code authorities, and utility companies which pertain to this type of water heating equipment.
2. Install the venting system in accordance with these instructions and with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, CAN/CGA B149, and / or applicable provisions of local building codes.
3. This boiler must be vented with materials, components, and systems listed and approved for Category IV appliances.

NOTE: To avoid contamination often contained in indoor air, it is best to pipe all intake combustion air directly to the outdoors.

NOTE: Care must be taken to prevent condensate freezing in the exhaust vent pipe system. See local, state, provincial, and national codes for best practices to prevent condensate freezing in the exhaust vent pipe system.

WARNING

Improper seating of vent pipe gaskets can cause eventual gasket failure and exhaust gas leakage. Ensure the exhaust vent pipe is properly beveled and seated before insertion into the flue adapter. Failure to do so could result in property damage, severe personal injury, or death.

Exhaust vent adaptors are not designed as load-bearing devices, and must not be used to support exhaust vent piping. All vent pipes must be properly connected, supported, and the exhaust vent must be pitched a minimum of 1/4" per foot back to the boiler to allow drainage of condensate. Failure to properly support vent piping and follow the information in this statement could result in product damage, severe personal injury, or death.

It is required to insert the provided exhaust and intake screens into the vent terminations to prevent blockage caused by debris or birds. Failure to keep terminations clear could result in property damage, severe personal injury, or death.

WARNING

Breathing Hazard - Carbon Monoxide Gas



- Do not operate heater if flood damaged.
- Install vent system in accordance with local codes and manufacturers installation instructions.
- Do not obstruct heater air intake or exhaust. Support all vent piping per manufacturers installation instructions.
- Do not place chemical vapor emitting products near unit.
- According to NFPA 720, carbon monoxide detectors should be installed outside each sleeping area.
- Never operate the heater unless it is vented to the outdoors.
- Analyze the entire vent system to make sure that condensate will not become trapped in a section of vent pipe and therefore reduce the open cross sectional area of the vent.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

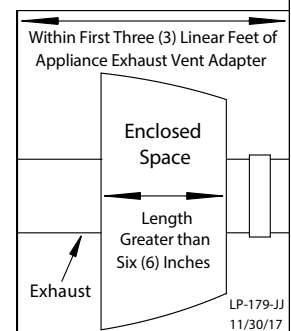
LP-304

DANGER

Due to the extreme flammability of most glues, cements, solvents, and primers used to join plastic exhaust vent and intake pipes, explosive solvent vapors must be cleared from all vent piping before start-up. Avoid using excess cement or primer, as this may pool in the vent pipes. Vent assemblies should be allowed to cure for a period of at least 8 hours before powering a connected appliance. Failure to follow these instructions will result in substantial property damage, severe personal injury, or death. It is the installers' responsibility to understand the hazards associated with explosive solvents and take the necessary precautions to avoid these risks.

WARNING

- DO NOT insulate the first three (3) linear feet of the exhaust vent run.
- CPVC, Polypropylene, or Stainless Steel pipe material MUST be used if the first three (3) linear feet of the exhaust vent run passes through an enclosed space greater than 6" in length, such as a wall.
NOTE: Only Stainless Steel pipe material may be insulated.
- If CPVC is used to meet these requirements, the balance may be installed with approved PVC pipe.
- If Polypropylene or Stainless Steel is used to meet these requirements, the balance of the vent run must be installed with the same material.
- Failure to comply with this warning could result in property damage, severe personal injury, or death.



B. Approved Materials for Exhaust Vent and Intake Pipe

Item	Material	Standards for Installation In:	
		United States	Canada
Pipe and Fittings Approved for Intake ONLY	ABS*	ANSI/ASTM D2661	ANSI/ASTM D2661
Pipe Approved for Intake OR Exhaust Vent	PVC Schedule 40/80	ANSI/ASTM D1785	PVC, CPVC, and PP Venting Must be ULC-S636 Certified.
	PVC-DWV Schedule 40/80	ANSI/ASTM D2665	
	CPVC Schedule 40/80	ANSI/ASTM F441	
	Polypropylene	UL-1738 or ULC-S636	
	Stainless Steel AL29-4C	Certified for Category IV and Direct Vent Appliance Venting	
Pipe Fittings	PVC Schedule 40	ANSI/ASTM D2466 or D2665	PVC, CPVC, and PP Venting Must be ULC-S636 Certified
	PVC Schedule 80	ANSI/ASTM D2467 or D2665	
	CPVC Schedule 40	ANSI/ASTM F438	
	CPVC Schedule 80	ANSI/ASTM F439	
Pipe Cement	ABS*	ANSI/ASTM D2235	ANSI/ASTM D2235
	PVC	ANSI/ASTM D2564	IPEX System 636 Cements and Primers
	CPVC	ANSI/ASTM F493	
Pipe Primer	PVC / CPVC	ASTM F656	

Table 11 - Approved Materials for Exhaust Vent and Intake Pipe

DANGER

- The exhaust and intake components installed with this appliance must be used for near appliance piping BEFORE transitioning to the approved materials listed above. DO NOT REMOVE these installed components. Doing so WILL VOID appliance warranty.
- PVC / CPVC pipe and fittings of the same diameter are considered interchangeable.
- The use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenolsulfone) in exhaust venting systems is prohibited.
- Covering non-metallic vent pipe and fittings with thermal insulation is prohibited.
- The boiler's vent and air intake connections are designed to accept 2" PVC/CPVC and Polypropylene directly. DO NOT insert PVC piping into the boiler's exhaust connection. When venting with PVC, insert the factory supplied 5.5" length of CPVC before transitioning to PVC.
- When installing AL29-4C vent piping, install a PVC-to-stainless adapter at the boiler vent connection, and at the termination when using a PVC termination kit. DO NOT mix AL29-4C piping from different manufacturers unless using adapters specifically designed for the purpose by the manufacturer.
- DO NOT mix components from different venting systems without proper adapters. The vent system could fail, causing leakage of flue products into the living space. Use only the approved pipe and fitting materials, and primer and cement specifically designed for the material used, as listed in the above table.
- A double wall vent or insulated material may be used when using stainless steel vent material in a freezing climate.
- *ABS may be used for air intake applications ONLY.
- Contact the venting material manufacturer if there is any question about the applicability of the proposed venting material.

Failure to follow these directions will result in substantial property damage, severe personal injury, or death.

CAUTION

High heat sources (generating heat 100oF / 37oC or greater, such as boiler flue pipes, space heaters, etc.) may damage plastic components of the boiler as well as plastic vent pipe materials. Such damages ARE NOT covered by warranty. It is recommended to keep a minimum clearance of 8" from high heat sources. Observe heat source manufacturer instructions, as well as local, state, provincial, and national codes, laws, regulations, and ordinances when installing this boiler and related components near high heat sources.

NOTE: The use of double-wall vent or insulated material for the combustion air intake pipe is recommended in cold climates to prevent the condensation of airborne moisture in the incoming combustion air.

DANGER

You must not use "B" vent in an exhaust application. "B" vent is for intake applications ONLY. Using "B" vent in an exhaust application will result in serious injury or death.

C. Additional Requirements for Installation in Canada

- Installations must be made with a vent pipe system certified to ULC-S636.
- The first three (3) feet of vent pipe from the boiler flue outlet must be readily accessible for visual inspection.
- The components of the certified vent system must not be interchanged with other vent systems or unlisted pipe / fittings.

Part 5 - Venting

D. Exhaust Vent and Intake Pipe Location

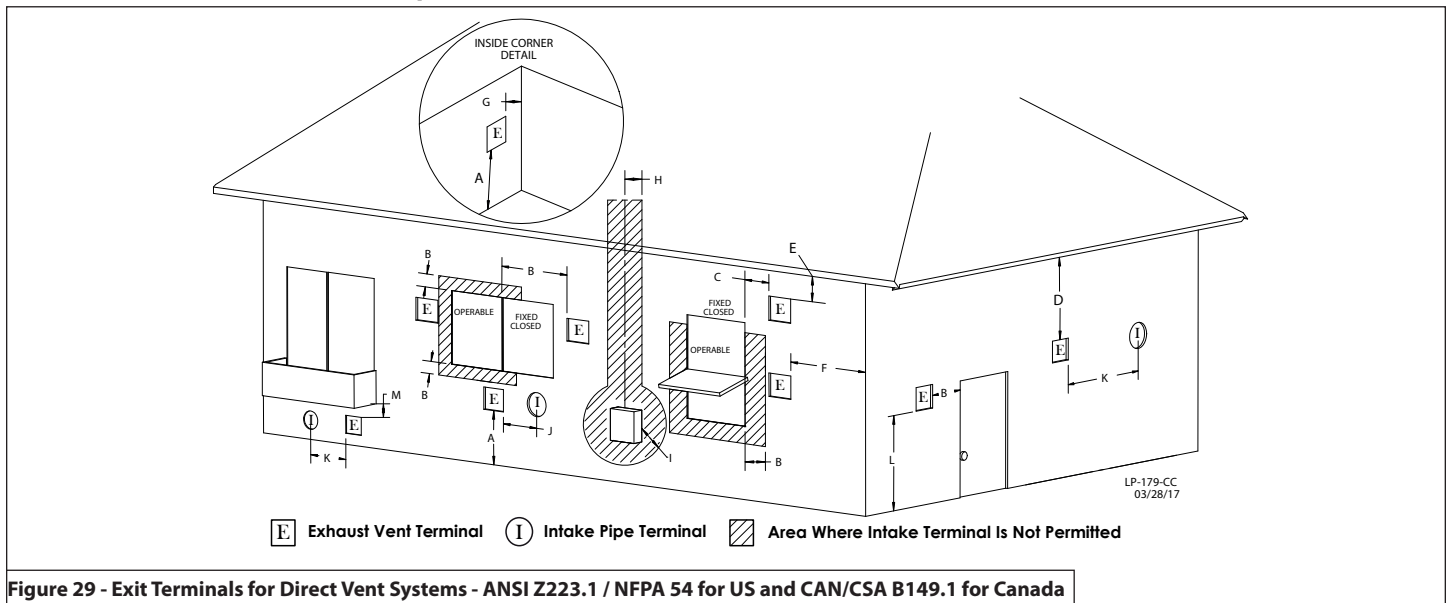


Figure 29 - Exit Terminals for Direct Vent Systems - ANSI Z223.1 / NFPA 54 for US and CAN/CSA B149.1 for Canada

	DESCRIPTION		US	CANADA
A	Clearance above grade, veranda, porch, deck, or balcony		1 foot (30 cm)	
B	Clearance to window or door that may be opened	Direct Vent	1 foot	3 feet (91 cm)
		Power Vent	4 ft below or to side of opening; 1 ft above opening	
C	Clearance to permanently closed window		*	
D	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance 2 feet (61 cm) from the center line of the terminal		*	
E	Clearance to unventilated soffit		*	
F	Clearance to outside corner		*	
G	Clearance to inside corner		*	
H	Clearance to each side of center line extended above meter / regulator assembly		*	
I	Clearance to service regulator vent outlet		*	Above a regulator within 3 feet (91 cm) horizontally of the vertical center line of the regulator vent outlet to a maximum vertical distance of 15 ft (4.5 m)
J	Clearance to nonmechanical air supply inlet to building or the combustion air inlet to any other appliance	Direct Vent	1 foot	3 feet (91 cm)
		Power Vent	4 ft below or to side of opening; 1 ft above opening	
K	Clearance to mechanical air supply inlet		3 feet above if within 10 feet horizontally	6 feet (1.83 m)
L	Clearance above paved sidewalk or paved driveway located on public property	Direct Vent	*	7 feet (2.13 m)
		Power Vent	7 feet (2.13 m)	
M	Clearance under veranda, porch deck, or balcony		*	1 foot (30 cm)

Table 12 - Vent Termination Clearances - *NOTE: For clearances not specified in ANSI Z223.1 / NFPA 54 for US and CAN/CSA B149.1 for Canada, please use clearances in accordance with local installation codes and the requirements of the gas supplier.

! WARNING

The building owner is responsible for keeping the exhaust and intake terminations free of snow, ice, or other potential blockages, as well as scheduling routing maintenance. Failure to keep the vent piping terminations clear and properly maintain the heater could result in property damage, severe personal injury, or death.

! WARNING

For each floor containing bedroom(s), a carbon monoxide detector and alarm shall be placed in the living area outside the bedrooms, as well as in the room that houses the heater. Detectors and alarms shall comply with NFPA 720 (latest edition). Failure to comply with these requirements could result in product damage, severe personal injury, or death.

E. Exhaust Vent and Intake Pipe Sizing

- The factory ready exhaust vent and intake air pipe diameter is 2". The vent diameter can be increased to 3" by installing a reducing coupling in a vertical length of pipe.
- The total length of the intake air pipe run must not exceed **one hundred (100) feet in 2" pipe, or one hundred fifty (150) feet in 3" pipe.**

NOTE: There is no minimum length for the intake air pipe run.

- The total length of the exhaust vent pipe run must not be less than six (6) feet.
- The total length of the exhaust vent pipe run must not exceed **one hundred (100) feet in 2" pipe, or one hundred fifty (150) feet in 3" pipe.**

Minimum - Maximum Vent Run Lengths		
Diameter	2"	3"
Intake Air Pipe Run	0 - 100 feet	0 - 150 feet
Exhaust Vent Run	6 - 100 feet	6 - 150 feet

Table 13 - Minimum - Maximum Vent Runs

- The equivalent length of elbows, tees, and other fittings are listed in the Friction Loss Table below.

Friction Loss Equivalent in Piping and Fittings	
Fittings or Piping	Equivalent Feet
	2" or 3"
90 Degree Elbow*	5'
45 Degree Elbow	3'
Coupling	0'
One Foot of Straight Pipe	1'
Concentric Kit	3'

Table 14 - *Friction loss for long radius elbow is 1 foot less. **NOTE:** Consult Polypropylene venting instructions for friction loss and pressure drop equivalents.

Vent Sizing Example

If the exhaust vent run has two 90° elbows, 10 feet of straight pipe and a concentric kit we will calculate:

Exhaust Vent Equivalent Length = $(2 \times 5) + 10 + 3 = 23$ feet - Well below the maximum of 100 ft in 2" pipe, or 150 ft in 3" pipe.

If the intake air pipe run has one 90° elbow, two 45° elbows, and 14 feet of straight pipe:

Intake Air Pipe Equivalent Length = $5 + (2 \times 3) + 14 = 25$ feet - Well below the maximum of 100 ft in 2" pipe, or 150 ft in 3" pipe.

NOTE: The intake air pipe and exhaust vent do not have to be of equal length. There is no balancing requirement between intake and exhaust.

! WARNING

Failure to install the boiler within the minimum and maximum vent length requirements could result in improper product operation and property damage, serious personal injury, or death.

F. Tightening Boiler Collar to Exhaust Vent and Intake Pipe

This boiler uses 2" or 3" diameter pipe for exhaust vent and intake pipe. In order to use 3" pipe, it is required to increase pipe size in a vertical length of pipe with a 3" x 2" reducing coupling (not included).

Follow the steps to install exhaust vent pipe into the boiler vent collar. See Figure 30 for additional details.

NOTE: Clean and dry the boiler connection.

DO NOT use primer or cement on the boiler connection.

When preparing pipe for installation:

- Ensure cuts are square.
- Bevel cut edges by 1/16" - 1/8". Deburr the pipe.
- Lubricate the gasket.

- Push the length of pipe into the connection until it touches the bottom of the fitting.
- Tighten the clamps using a screwdriver.
- Ensure the pipe is secure before continuing installation.
- For 3" installations, install the reducing coupling in a vertical section of pipe.

! WARNING

When venting with PVC, first install the included 5.5" length of 2" CPVC into the boiler's exhaust connection, then adapt to PVC using approved CPVC to PVC transition cement. Installing PVC pipe into the boiler's exhaust connection is strictly prohibited - the strain of the gear clamp combined with heat can deform PVC over time and result in flue gas leakage causing property damage, severe personal injury, or death.

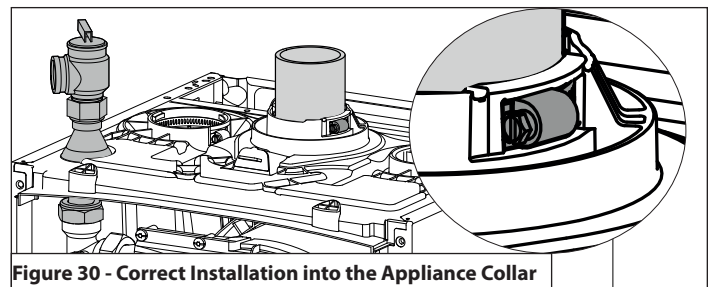


Figure 30 - Correct Installation into the Appliance Collar

NOTE: INCREASING VENT SIZE: TRANSITIONING FROM 2" TO 3" VENT PIPE MUST ALWAYS TAKE PLACE IN A VERTICAL POSITION TO PREVENT CONDENSATE BLOCKAGE. See Figure 31.

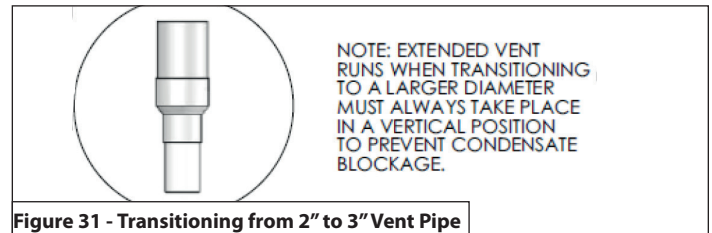


Figure 31 - Transitioning from 2" to 3" Vent Pipe

Follow the steps below to install air intake pipe into the boiler air intake connection. See Figure 32 for additional details.

NOTE: Clean and dry the boiler connection.

DO NOT use primer or cement on the boiler connection.

Select an air intake connection (left or right of the exhaust vent collar). See Figure 32.

- Using a utility knife, cut out the plastic covering the air intake connection from the side chosen. **NOTE: DO NOT CUT OUT BOTH SIDES!** See Figure 32.

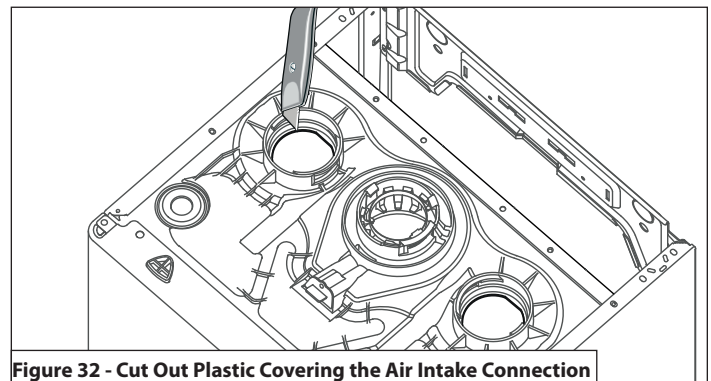


Figure 32 - Cut Out Plastic Covering the Air Intake Connection

Part 5 - Venting

2. If using the right side connection, remove the gear clamp from the left side connection and install it on the right side. See Figure 33.

! WARNING

You must cut out the plastic on the air intake connection being used before installing the air intake pipe. Failure to do so will result in improper boiler operation, property damage, severe personal injury, or death.

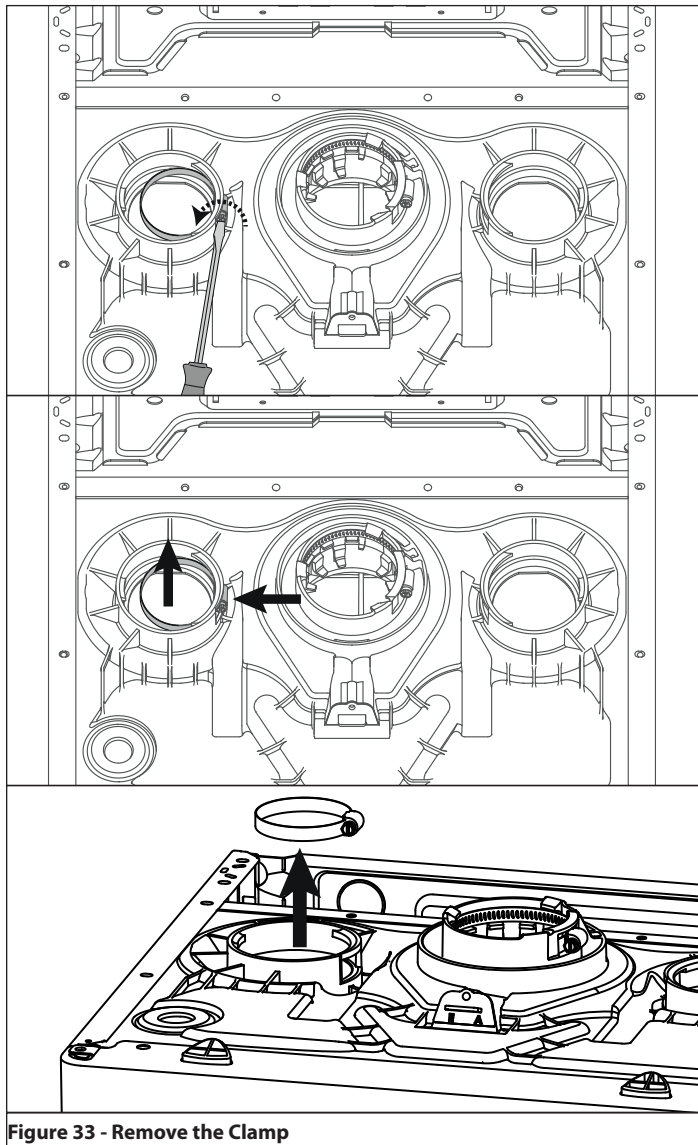


Figure 33 - Remove the Clamp

3. Insert the air intake pipe until it touches the bottom of the fitting.
4. Tighten the gear clamp using a screwdriver. See Figure 33.

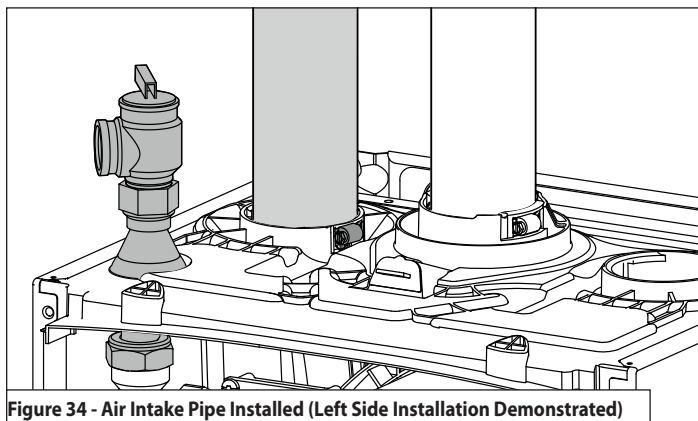


Figure 34 - Air Intake Pipe Installed (Left Side Installation Demonstrated)

G. Exhaust Vent and Intake Pipe Installation

! WARNING

All joints of positive pressure vent systems must be sealed completely to prevent leakage of flue products into the living space. Failure to do so could result in property damage, serious injury, or death.

1. Use only solid PVC, CPVC, or stainless steel pipe or a Polypropylene vent system approved for use with Category IV appliances. ABS pipe material may be used on air inlet piping **only**.
2. Remove all burrs and debris from joints and fittings.
3. When using PVC or CPVC pipe, all joints must be properly cleaned, primed, and cemented. Use only cement and primer approved for use with the pipe material. Cement must conform to ASTM D2564 for PVC and ASTM F493 for CPVC pipe. **NOTE: DO NOT CEMENT POLYPROPYLENE PIPE.**
4. Ensure the vent is located where it will not be exposed to prevailing winds.
5. In all roof venting applications, exhaust discharge must point away from the pitch of the roof.
6. If the exhaust vent is to be terminated in a walled off area (such as a roof with a parapet wall), ensure the exhaust vent terminates a minimum of 10' from nearest wall and extends level with or above the top of the wall. This will ensure flue gas does not get trapped and possibly recirculated into the intake air pipe, which could contaminate the combustion air.
7. To prevent water leakage, install adequate roof flashing where the pipe enters the roof.
8. Do not locate vent over public walkways, driveways, or parking lots. Condensate could drip and freeze, resulting in a slip hazard or damage to vehicles and machinery.
9. Due to potential moisture build-up, sidewall venting may not be the preferred venting option. To save time and cost, carefully consider venting installation and location.
10. Horizontal lengths of exhaust vent must slope back towards the boiler not less than 1/4" per foot to allow condensate to drain from the vent pipe.
11. The exhaust vent must terminate where vapors cannot make accidental contact with people or pets, or damage shrubs or plants.
12. In vacant chimney applications, install and seal a rain cap over existing chimney openings.
13. All piping must be fully supported. Use pipe hangers at a minimum of 4 foot intervals to prevent sagging of the pipe where condensate may form.
14. Do not use the boiler to support any piping.
15. Ensure the outdoor exhaust vent and intake pipe terminations are screened to prevent blockage caused by debris or birds. Vent screens are included with this boiler.
16. Maximum Snow Level Determination: These installation instructions reference snow levels in establishing a minimum height for the installation of exhaust vent or air intake terminations. Snow levels shall be determined as follows:
 - a. The installation location may, by ordinance, designate how snow levels are calculated in that location; or
 - b. In the absence of specific ordinances, snow levels shall be calculated from the average monthly maximum depth of snow accumulation as indicated by the National Weather Service's 10 year statistics for the installation location/geographical area.

In addition:

- Total length of vent piping shall not exceed the limits specified in this manual.
- The vent piping for this direct vented appliance is approved for zero clearance to combustible construction.

- The flue products coming from the exhaust vent will create a large plume when the heater is in operation. Avoid venting in areas that will affect neighboring buildings or be considered objectionable.
- DO NOT locate exhaust vent or intake pipe in a parking area where machinery may damage the pipe.
- DO NOT vent near soffit vents, crawl space vents, or other areas where condensate or vapor could create a nuisance or hazard or cause property damage.
- DO NOT vent where condensate vapor could cause damage or could be detrimental to the operation of regulators, relief valve, or other equipment.

In the Commonwealth of Massachusetts and as Required by State and Local Codes:

- The vented gas fueled appliance shall not be installed so its combustion, ventilation, or dilution air is obtained from a bedroom or bathroom.
- Signage: Whenever any through-the-wall (horizontal or sidewall) vent is installed less than seven feet above the finished grade, a metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight feet above grade directly in line with the exhaust vent terminal. The sign shall read, in print no less than 0.5 inches in size, "GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS".

- Marking of Exhaust Vent and Intake Pipe: Piping used for ventilation, make-up, or combustion air intake shall be labeled as follows:
 - a. Throughout the entire developed length:
 - i. Labels must be placed every ten feet for exposed/visible piping; or
 - ii. Labels must be placed every three feet for concealed piping.
 - b. At all changes of direction;
 - c. On each side of a penetration through a partition, wall or ceiling; and
 - d. The labels shall be black lettering that:
 - i. Indicates that the piping is used for ventilation, make-up, or combustion air intake, and
 - ii. The letters shall be sized equal to a minimum of the pipe diameter. However, for piping with a diameter exceeding two inches, said lettering does not need to be larger than two inches.

The following table lists optional exhaust/intake terminations available from NTI:

Description	Stock Code
3" PVC Concentric Termination Kit	84634
3" PVC Low Profile Termination Kit	84357
2" PVC Low Profile Termination Kit	85062

Table 15 - Optional Vent Kits

Description	Vent Size	Supplier Part Number	Figure	Vent Material Compatibility	Vent Option Availability	
					Roof	Wall
IPEX Low Profile (Wall) ⁷	2"	196984 (NTI p/n 85062)	36, 40	PVC/CPVC	No	Yes
	3"	196985 (NTI p/n 84357)	36, 40			
IPEX Concentric (Wall/Roof) ^{4, 5, 6, 7}	2"	196125	37, 41, 46, 50		Yes	Yes
	3"	196116 (NTI p/n 84634)	37, 41, 46, 50			
		196117	37, 41, 46, 50			
DuraVent Polypro® Concentric (Wall)	2 - 3"	2PPS-HK, 3PPS-HK	38, 42	Polypro® Polypropylene	No	Yes
DuraVent Polypro® Concentric (Roof)	2 - 3"	2PPS-VK, 3PPS-VK	47, 51		Yes	No
InnoFlue® Flush Mount (Wall)	2 - 3"	ISLPT0202, ISLPT0303	36, 40	InnoFlue® Polypropylene	No	Yes
InnoFlue® Concentric (Wall)	2 - 3"	ICRT2439, ICTC0224	38, 42		No	Yes
InnoFlue® Concentric (Roof)	2 - 3"	ICRT3539, ICTC0335	47, 51		Yes	No
Z-DENS® Concentric (Wall)	2 - 3"	2ZDHK2, 2ZDHK3	Not Shown	Z-DENS® Polypropylene	No	Yes
Z-DENS® Concentric (Roof)	2 - 3"	2ZDVK2, 2ZDVK3	Not Shown		Yes	No

NOTES:

- 1 Instructions included with termination kits contain detailed assembly and installation instructions.
- 2 Clearance requirements in this manual supersede those of the instructions included with the vent terminal.
- 3 Piping **MUST** be secured to the vent terminal during installation.
- 4 IPEX Concentric Terminal **MUST** be cemented together and to the vent pipes during installation.
- 5 Vent Screens provided with boiler may be used with the IPEX Concentric Vent Kits; otherwise use IPEX vent screens (2 in. vent screen p/n 196050; 3 in. vent screen p/n 196051 - each sold separately).
- 6 IPEX Low Profile and Concentric kits (excluding p/n 197117) are constructed out of ULC-S636 approved PVC. Check with your local authority for the acceptance of PVC as a venting material prior to use.
- 7 IPEX Concentric kits can be shortened to fit the requirements of the installation. See instructions included with the kit for more details.

Table 16 - Optional Vent Termination Kits

H. Applications

1. Direct Vent Installation of Exhaust and Intake

If installing a direct vent option, combustion air must be drawn from the outdoors directly into the boiler intake, and exhaust must terminate outside. There are three basic direct vent options detailed in this manual:

1. Side Wall Venting,
2. Roof Venting, and
3. Unbalanced Venting.

Be sure to locate the boiler such that the exhaust vent and intake pipe can be routed through the building and properly terminated. Different vent terminals can be used to simplify and eliminate multiple penetrations in the building structure (see Optional Equipment in Venting Section). The exhaust vent and intake pipe lengths, routing and termination methods must all comply with the methods and limits given in the Venting section of this manual.

When installing a combustion air intake from outdoors, care must be taken to utilize uncontaminated combustion air.

NOTE: To prevent combustion air contamination, see Table 6.

WARNING

All vent pipes must be glued, properly supported, and the exhaust pitched a minimum of 1/4" per foot back to the boiler to allow drainage of condensate. When placing support brackets on vent piping, the first bracket must be within 1 foot of the boiler and the balance of 4 foot intervals on the vent pipe. Venting must be readily accessible for visual inspection from the first three feet from the boiler.

Take extra precaution to adequately support the weight of vent pipes terminating through the roof. Failure to properly support roof terminated piping could result in property damage, serious injury, or death.

An unbalanced vent system can be installed **ONLY** when the exhaust is in the vertical position. Failure to do so could result in serious personal injury or death.

Sidewall Venting Options - Direct Vent Installation

Two Pipe Termination

! WARNING

Exhaust must terminate a minimum of 18" above the air intake termination. See Figure 39 for more details.

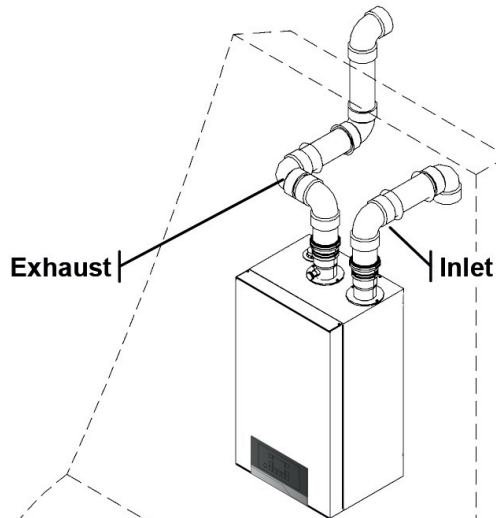


Figure 35 - Two Pipe Sidewall Venting

Low Profile Termination

! WARNING

Exhaust must terminate a minimum of 18" above the air intake termination. See Figure 40 for more details.

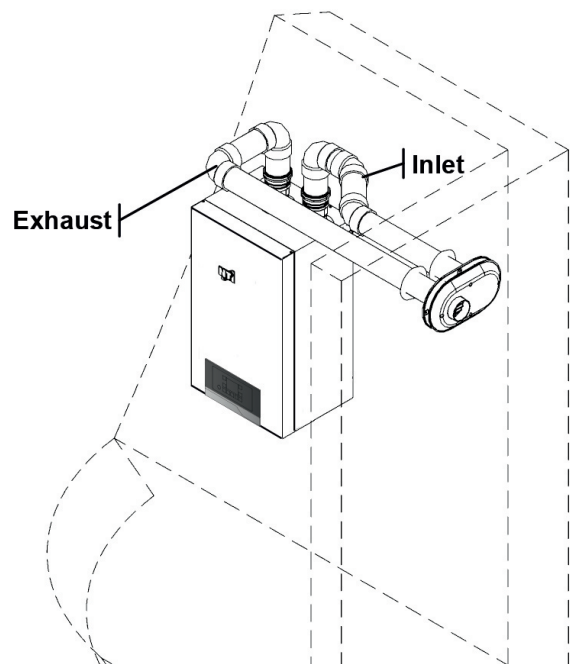


Figure 36 - Low Profile Sidewall Termination (with Optional IPEX Kit)

Concentric Termination

! WARNING

3" IPEX Low Profile Termination illustrated. See Figure 41 for more details.

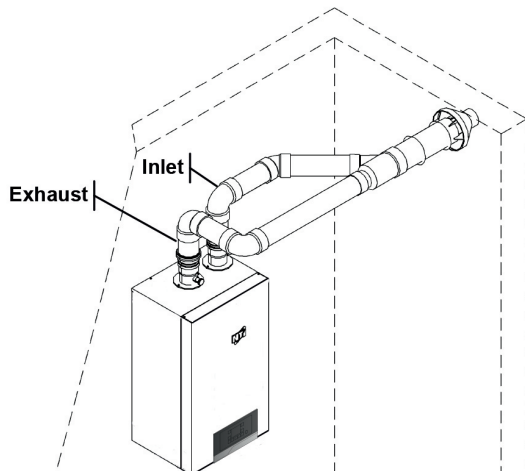


Figure 37 - Sidewall Concentric Termination (with Optional IPEX kit)

! WARNING

3" Duravent / Innovent Concentric Termination illustrated. See Figure 42 for more details.

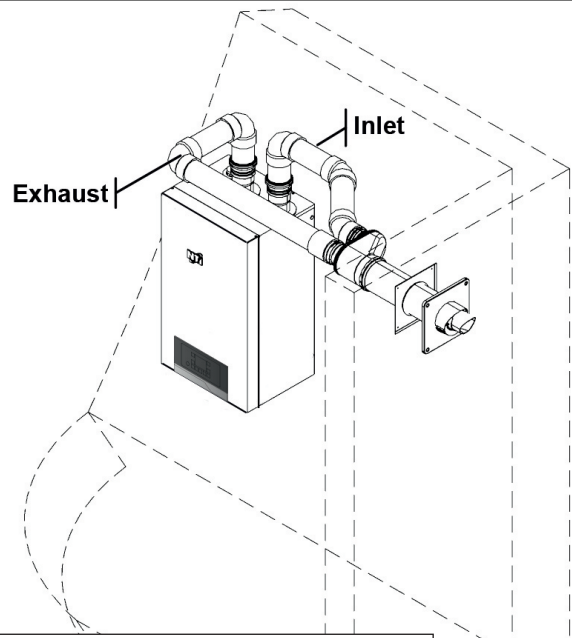


Figure 38 - Sidewall Concentric Termination (with Optional Duravent / Innovent Kit)

NOTE: These drawings are meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

Part 5 - Venting

Sidewall Venting Options - Direct Vent Installation

Two Pipe Termination

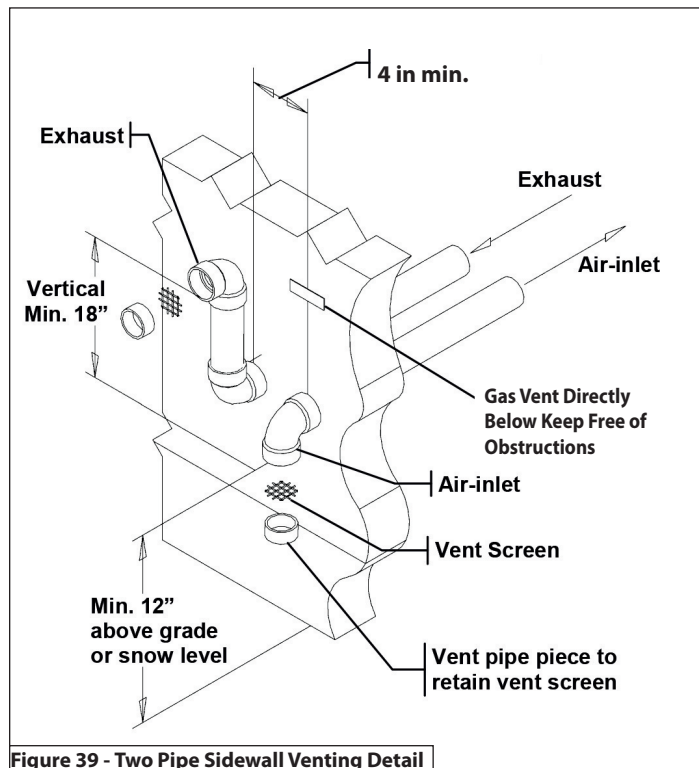


Figure 39 - Two Pipe Sidewall Venting Detail

Low Profile Termination

! WARNING

Refer to documentation included with termination kit for complete installation instructions.

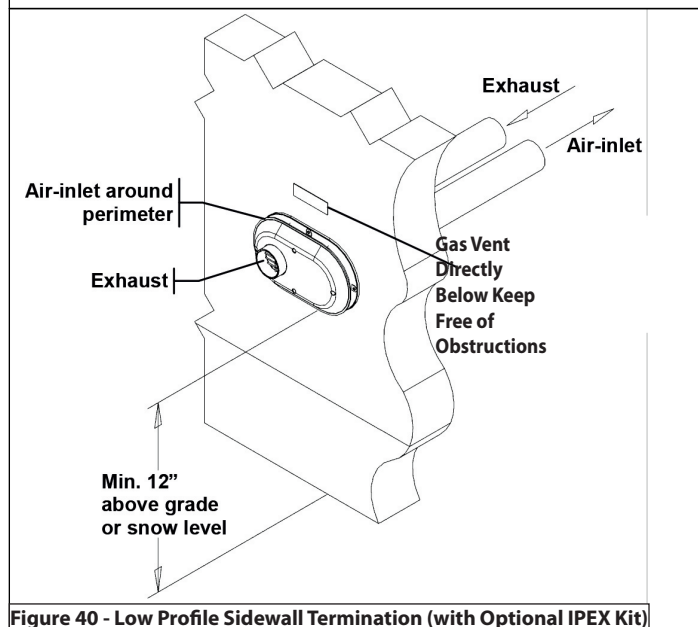


Figure 40 - Low Profile Sidewall Termination (with Optional IPEX Kit)

Concentric Termination

! WARNING

Refer to documentation included with termination kit for complete installation instructions.

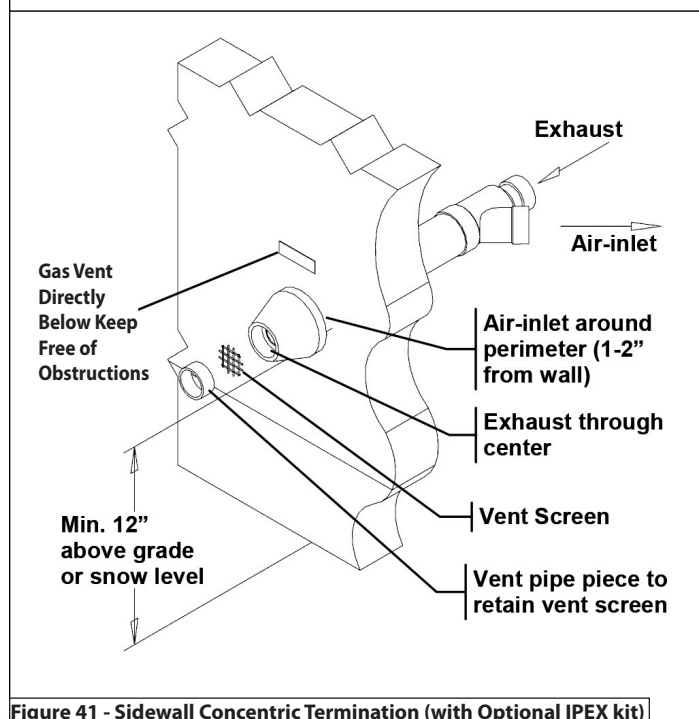


Figure 41 - Sidewall Concentric Termination (with Optional IPEX kit)

! WARNING

Refer to documentation included with termination kit for complete installation instructions.

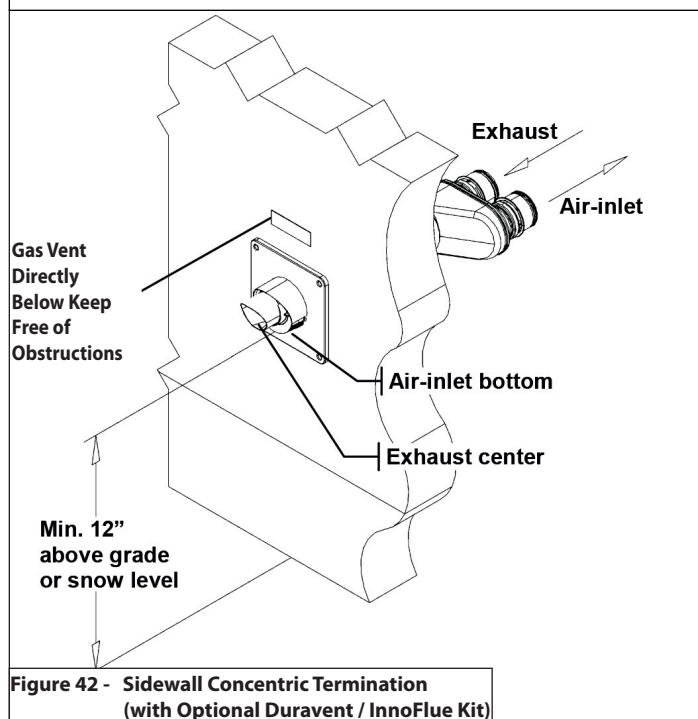


Figure 42 - Sidewall Concentric Termination (with Optional Duravent / InnoFlue Kit)

NOTE: These drawings are meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

Snorkel Venting (Two Pipe Sidewall Venting Terminations Beneath an Overhang)

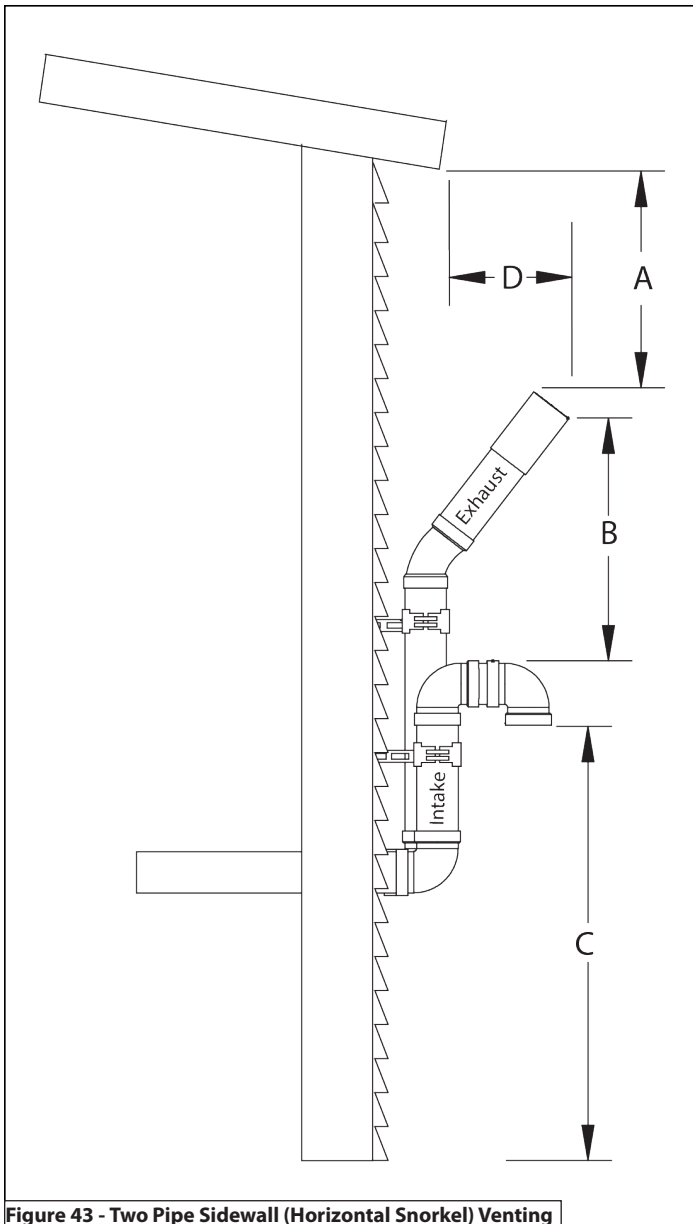


Figure 43 - Two Pipe Sidewall (Horizontal Snorkel) Venting

NOTES:

- For every 1" of overhang, the exhaust vent must be located 1" vertical below the overhang (12" minimum). Overhang means top of building structure (roof) and not two adjacent walls (corner of building).
- Maintain minimum separation between exhaust vent and air intake sidewall terminations, as required by local codes.
- Maintain 12" minimum clearance above highest anticipated snow level or grade (whichever is greater).
- The exhaust vent must extend a minimum of 12" to a maximum of 24" beyond the building.

NOTE: These drawings are meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

Part 5 - Venting

Roof Venting Options - Direct Vent Installation

Two Pipe Termination

! WARNING

Exhaust must terminate a minimum of 18" above the air intake termination. See Figure 48 for more details.

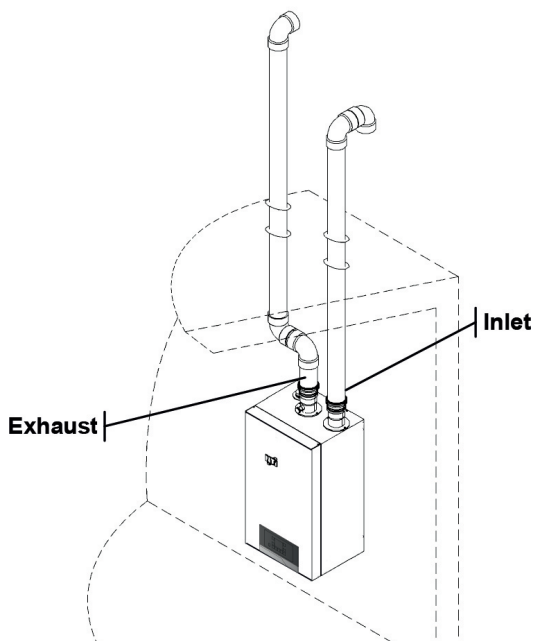


Figure 44 - Two Pipe Roof Venting

Unbalanced Termination (Roof Exhaust / Sidewall Intake)

! WARNING

Exhaust must terminate a minimum of 12" above snow level. See Figure 49 for more details.

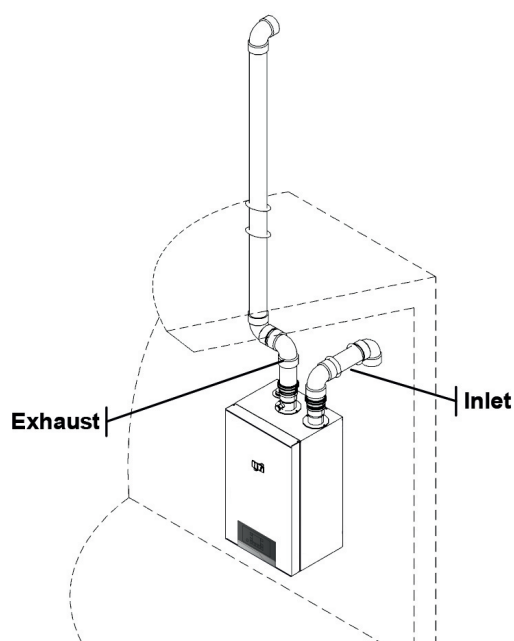


Figure 45 - Unbalanced Venting - Roof Exhaust and Sidewall Intake

Concentric Termination

! WARNING

3" IPEX Concentric Termination illustrated. See Figure 51 for more details.

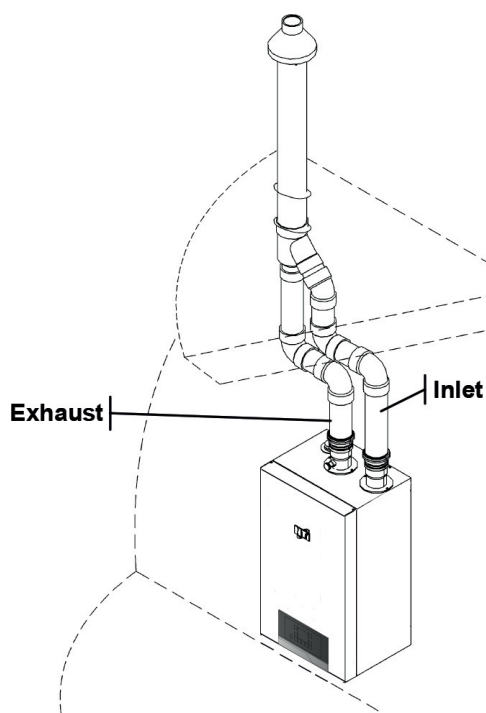


Figure 46 - Roof Concentric Termination (with Optional IPEX kit)

! WARNING

3" Polypro / InnoFlue Concentric Termination illustrated. See Figure 50 for more details.

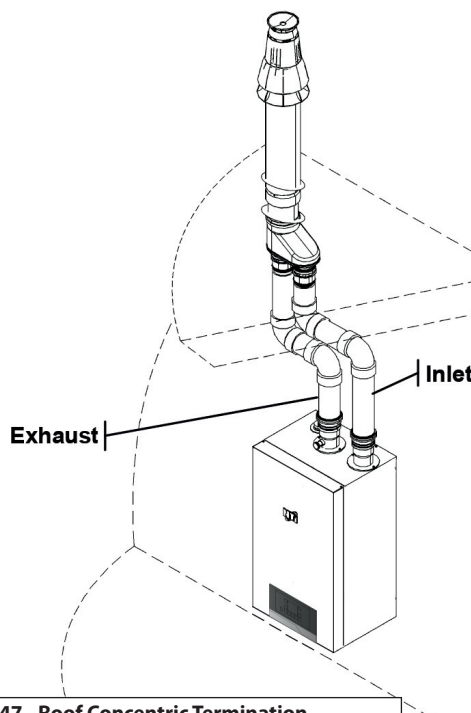


Figure 47 - Roof Concentric Termination (with Optional Duravent / InnoFlue Kit)

NOTE: These drawings are meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

Roof Venting Options - Direct Vent Installation

Two Pipe Termination

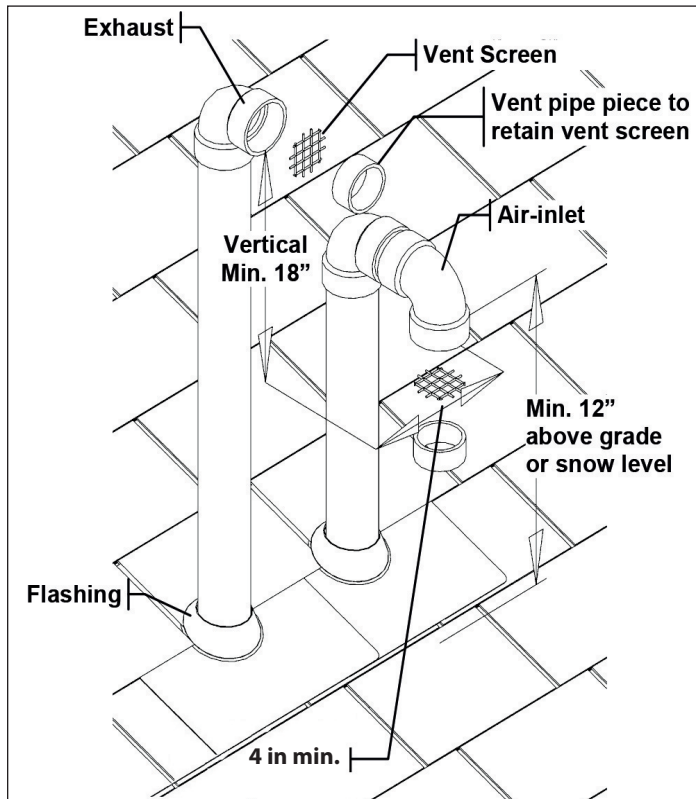


Figure 48 - Two Pipe Roof Venting Detail

Unbalanced Venting - Roof Exhaust Termination

! WARNING

Figure illustrates two options for exhaust termination only. Neither vent pipe illustrated is intended for combustion air intake.

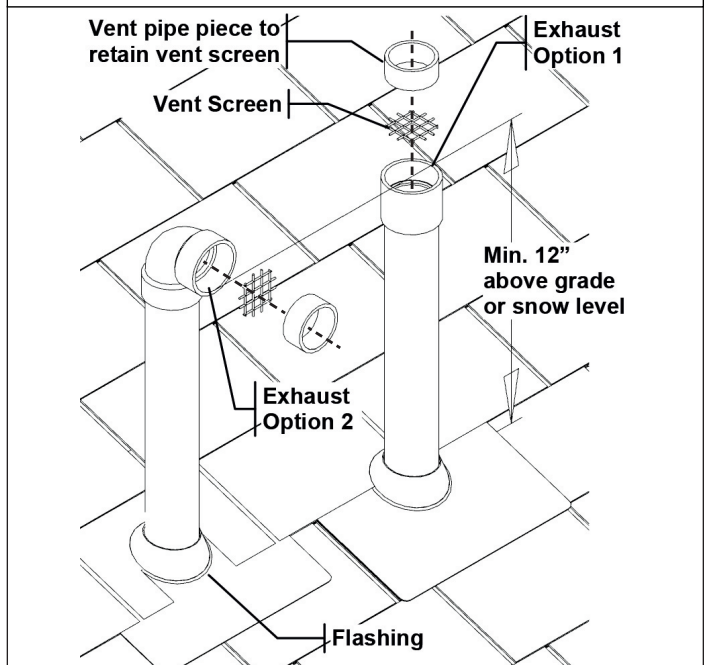


Figure 49 - Unbalanced Venting - Roof Exhaust Termination Options

Concentric Termination

! WARNING

Refer to documentation included with termination kit for complete installation instructions.

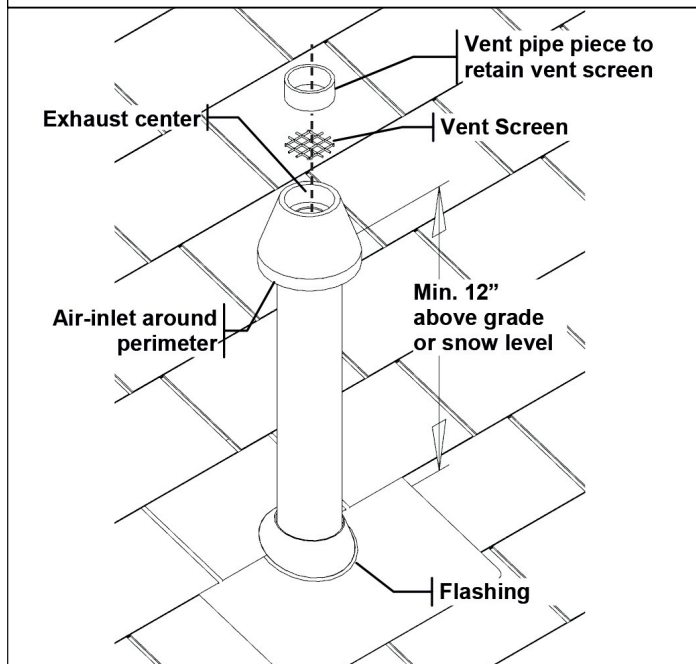


Figure 50 - Roof Concentric Termination (with Optional IPEX kit)

! WARNING

Refer to documentation included with termination kit for complete installation instructions.

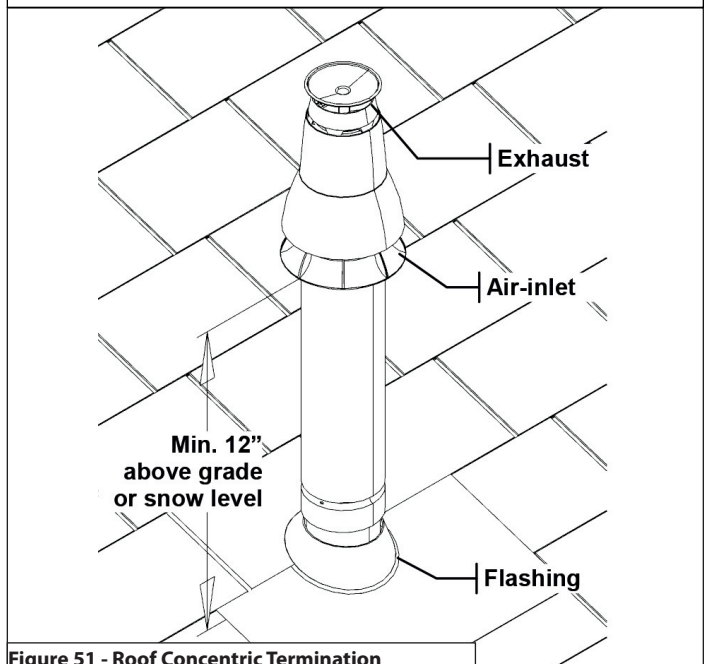


Figure 51 - Roof Concentric Termination (with Optional DuraVent / InnoFlue Kit)

NOTE: These drawings are meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

Part 5 - Venting

2. Venting Through an Existing System

This boiler may be vented through an existing unused vent system. The inner diameter of the existing vent system is utilized for the combustion air source. Two methods have been approved for such venting: Concentric Venting Through an Existing System and Venting as a Chase.

Vent / Air Inlet Size	Minimum Existing Vent / Chase Size
2"	4"
3"	5"

Table 17 - Minimum Existing Vent / Chase Sizing

! DANGER

Do not install the boiler into a common existing vent with any other appliance. This will cause flue gas spillage or boiler malfunction, resulting in substantial property damage, serious personal injury, or death.

The upper and lower vent terminations as well as all joints in the venting system must be properly sealed to ensure that all combustion air is drawn properly and exhaust does not leak from the system. Failure to properly seal the venting system will result in property damage, serious personal injury, or death.

CAUTION

Contractors must check state and local codes before installing through an existing vent opening. State and local codes always take precedence over manufacturer's instructions. Failure to check state and local codes before installing through an existing opening could result in property damage and add significantly to installation costs.

If an existing venting system is converted for use with this boiler, the installer must ensure that the existing venting system is clean and free from particulate contamination that could damage the boiler. Failure to do so could result in property damage and boiler failure. Such failure IS NOT covered under warranty.

Concentric Venting Through an Existing System

NOTE: The following instructions refer only to venting through an existing vent system, and not to venting with NTI's optional concentric vent kits. Refer to Concentric Vent Kit installation manual (LP-166) for further information on venting with the optional concentric vent kits. Concentric venting through an existing system must run vertically through the roof. See Table 17 for proper minimum vent sizing. Use only the approved venting materials specified in Table 11 for piping the system. All instructions listed in this Venting section apply. See Figures 52-1 and 52-2 for venting demonstrations.

Chase Venting Through an Existing System

When venting as a chase, follow all instructions included in this Venting section, including those in the previous Concentric Venting Through an Existing System section. See Figure 52-3 for chase venting demonstration.

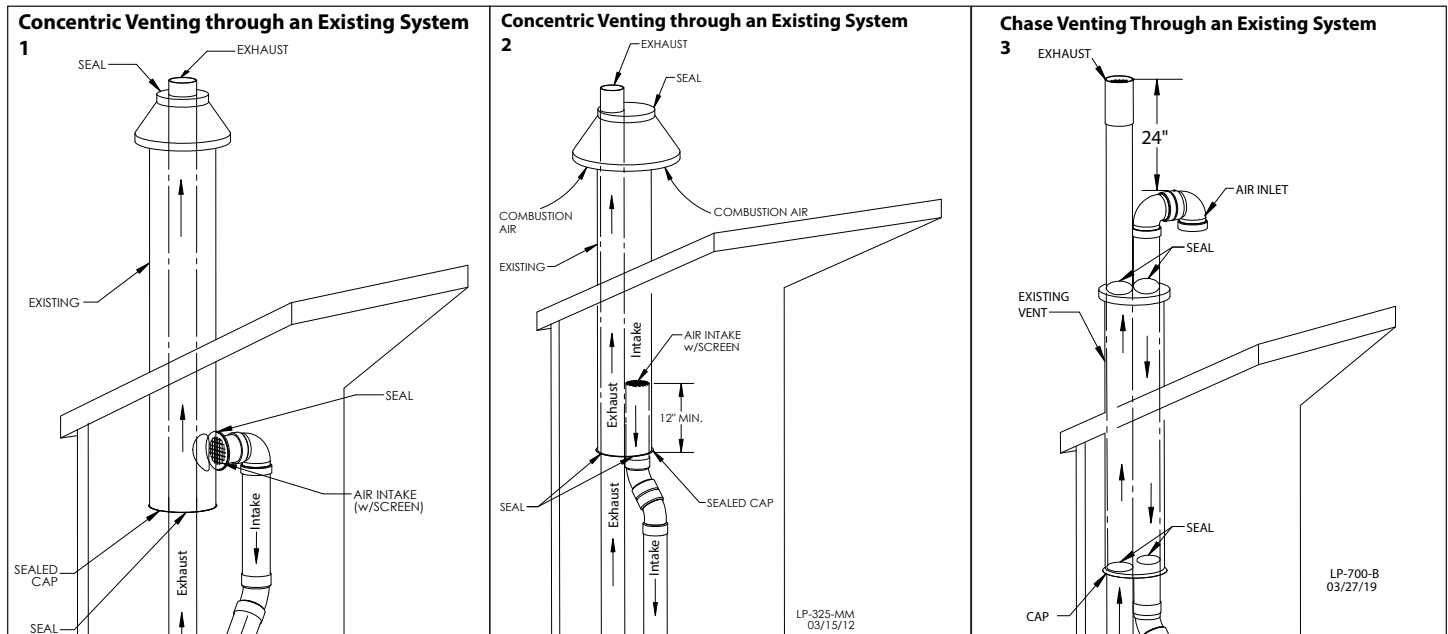


Figure 52 - 1, 2 - Concentric Venting Through an Existing System, 3, Chase Venting Through an Existing System

NOTE: These drawings are meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

3. Power Venting, Indoor Combustion Air in Confined or Unconfined Space

This boiler requires fresh, uncontaminated air for safe operation and must be installed in a mechanical room where there is adequate combustion and ventilating air. **NOTE: To prevent combustion air contamination, see Table 6.**

When the installation uses Indoor Combustion Air, provisions for combustion and ventilation air, in accordance with section "Air for Combustion and Ventilation," of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 (USA), or Clause 8.2, 8.3 or 8.4 of the Natural Gas and Propane Installation Code, CAN/CSA B149.1 (Canada), or applicable provisions of the local building codes, must be adhered to.

Combustion air from the indoor space can be used if the space has adequate area or when air is provided through a duct or louver to supply sufficient combustion air based on the boiler input. **Never obstruct the supply of combustion air to the boiler.** If the boiler is installed in areas where indoor air is contaminated (see Figure 53) it is imperative that the boiler be installed as direct vent so that all combustion air is taken directly from the outdoors into the boiler intake connection.

Unconfined space is space with volume greater than 50 cubic feet per 1,000 Btu/hour (4.8 cubic meters per kW) of the total input rating of all fuel-burning appliances installed in that space. Rooms connected directly to this space, through openings not furnished with doors, are considered part of the space.

Confined space is space with volume less than 50 cubic feet per 1,000 Btu/hour (4.8 cubic meters per kW) of the total input rating of all fuel-burning appliances installed in that space. Rooms connected directly to this space, through openings not furnished with doors, are considered part of the space.

When drawing combustion air from inside a conventionally constructed building to a confined space, such space should be provided with two permanent openings: one located 6" (15 cm) below the space ceiling, the other 6" (15cm) above the space floor. Each opening should have a free area of one square inch per 1,000 Btu/hr (22cm²/kW) of the total input of all appliances in the space, but not less than 100 square inches (645cm²).

If the confined space is within a building of tight construction, air for combustion must be obtained from the outdoors as outlined in the Venting section of this manual. See Figure 54.

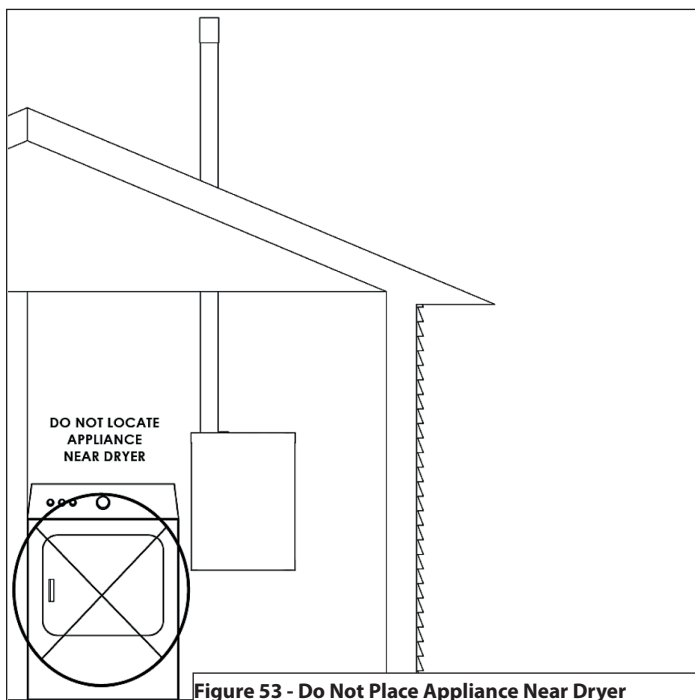


Figure 53 - Do Not Place Appliance Near Dryer

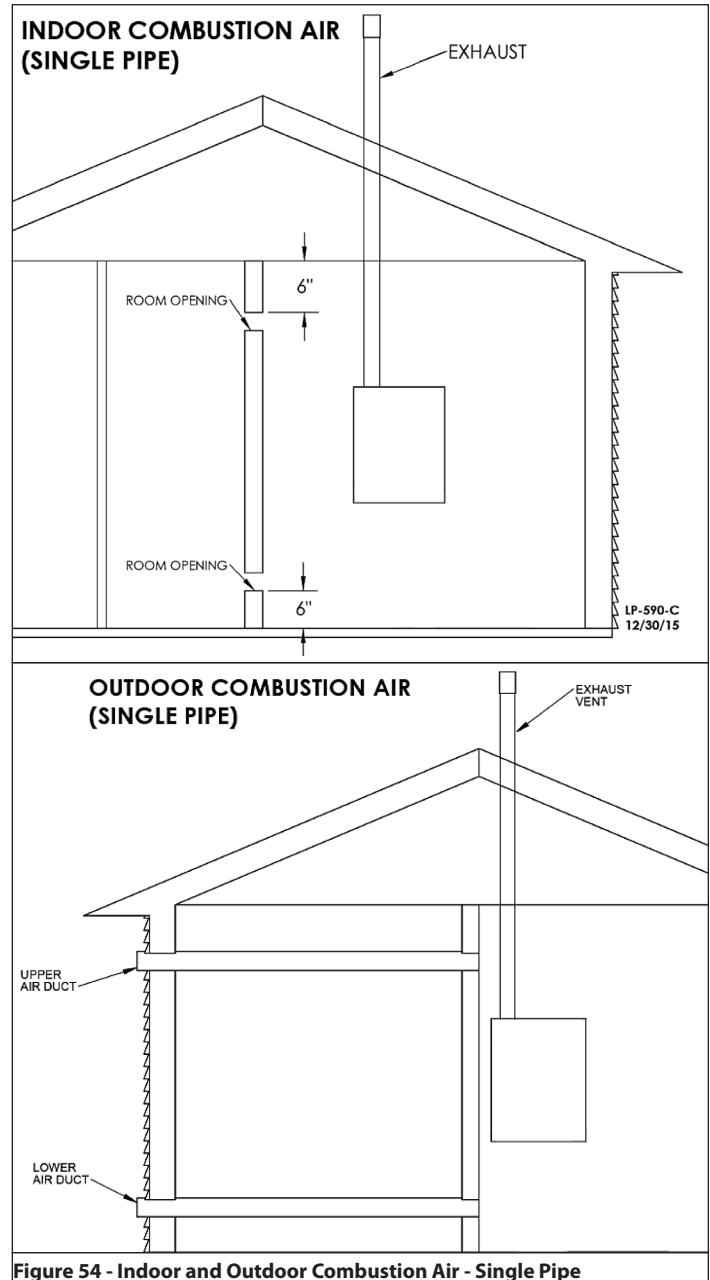


Figure 54 - Indoor and Outdoor Combustion Air - Single Pipe

⚠ WARNING

Breathing Hazard - Carbon Monoxide Gas

- Do not operate heater if flood damaged.
- Install vent system in accordance with local codes and manufacturers installation instructions.
- Do not obstruct heater air intake or exhaust. Support all vent piping per manufacturers installation instructions.
- Do not place chemical vapor emitting products near unit.
- According to NFPA 720, carbon monoxide detectors should be installed outside each sleeping area.
- Never operate the heater unless it is vented to the outdoors.
- Analyze the entire vent system to make sure that condensate will not become trapped in a section of vent pipe and therefore reduce the open cross sectional area of the vent.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

LP-304

Part 6 - Installing the Condensate Drain

CAUTION

This condensing high efficiency boiler has a condensate removal system. Condensate is water vapor derived from combustion products, similar to that produced by an automobile when it is initially started. It is very important that the condensate line is sloped down away from the boiler and to a suitable drain.

The condensate line must remain unobstructed. If allowed to freeze in the line or obstructed in any other manner, condensate can exit from the boiler tee, resulting in potential water damage to property.

When installing a condensate pump, select one approved for use with condensing boilers and furnaces. The condensate pump should have an overflow switch to prevent property damage from spillage.

Condensate from the boiler will be slightly acidic (pH from 2 to 4.5). Check with your local gas company to determine if combustion condensate disposal is permitted in your area. Install a neutralizing filter if required by local codes.

NOTES:

1. Due to its efficient design, the boiler produces condensate (water) as a normal by-product. This condensate is acidic, with a pH level between 2 and 4.5. This condensate must be drained away from the boiler and disposed in accordance with all local regulations.
2. Condensate line must be pitched at least $\frac{1}{4}$ " per foot to properly drain. If this cannot be done, or a very long length of condensate hose is used, increase the condensate line to a minimum of 1" ID and place a tee in the line after the condensate neutralizer to properly reduce vacuum lock in the drain line.
3. Use corrosion-resistant materials to drain condensate. Use the included flexible plastic hose or $\frac{1}{2}$ " PVC and CPVC drain pipe complying with ASTM D1785, F441, or D2665 may be used. Cement must comply with ASTM D2564 for PVC pipe or F493 for CPVC pipe. For Canadian applications, use CSA or ULC certified PVC or CPVC pipe, fittings, and cement.
4. A frozen condensate line could result in a blocked vent condition. It is very important to protect the condensate line from freezing temperatures or any type of blockage. In installations that may encounter sustained freezing conditions, the use of heat tape is recommended to avoid freezing of the condensate line. It is also recommended to bush up the condensate line size to 1" and terminate condensate discharge as close to the unit as possible. Longer condensate runs are more prone to freezing. Damages due to frozen or blocked condensate lines ARE NOT covered by warranty.
5. Support of the condensate line may be necessary to avoid blockage of the condensate flow.
6. Local building codes may require an in-line neutralizer to be installed (not included) to treat the condensate. See Figure 55. If required by local authorities, a condensate filter of lime crystals, marble, or phosphate chips will neutralize slightly acidic condensate. Follow all the installation instructions included with the neutralizer. If a neutralizer is installed, periodic replacement of the limestone (or neutralizing agent) will be required. The rate of depletion of the limestone varies with usage of the boiler. During the first year of boiler operation, check the neutralizer every few months for depletion.
7. Route the drain line to a nearby floor drain, laundry tub, or condensate pump. If the boiler condensate outlet is lower than the drain, you must use a condensate removal pump (kit p/n 554200 available from NTI).

NOTE: If a nearby laundry tub is used as a disposal for waste water from the washing machine, draining the condensate into this tub allows the soapy water discharge to neutralize the acidic condensate.

8. An error will appear on the boiler display if condensate line is blocked. The boiler will not operate with a blocked condensate line. It is extremely important to have this condition repaired by a qualified service technician.

! WARNING

THE CONDENSATE TRAP MUST BE FILLED WITH WATER BEFORE THE BOILER IS USED. The siphon is filled with water during the boiler and heating system purging procedure. See Purging Procedure in this manual for further instructions.

Ensure the siphon contains water. If the siphon does not contain water it must be filled. Open the manual air vent on the main heat exchanger until filling is complete. See Figure 55. Check the system pressure with a pressure gauge.

INSUFFICIENT WATER IN THE TRAP CAN CAUSE FLUE GAS TO BE EXPELLED. Failing to ensure the condensate trap is full of water could result in property damage, severe personal injury, or death.

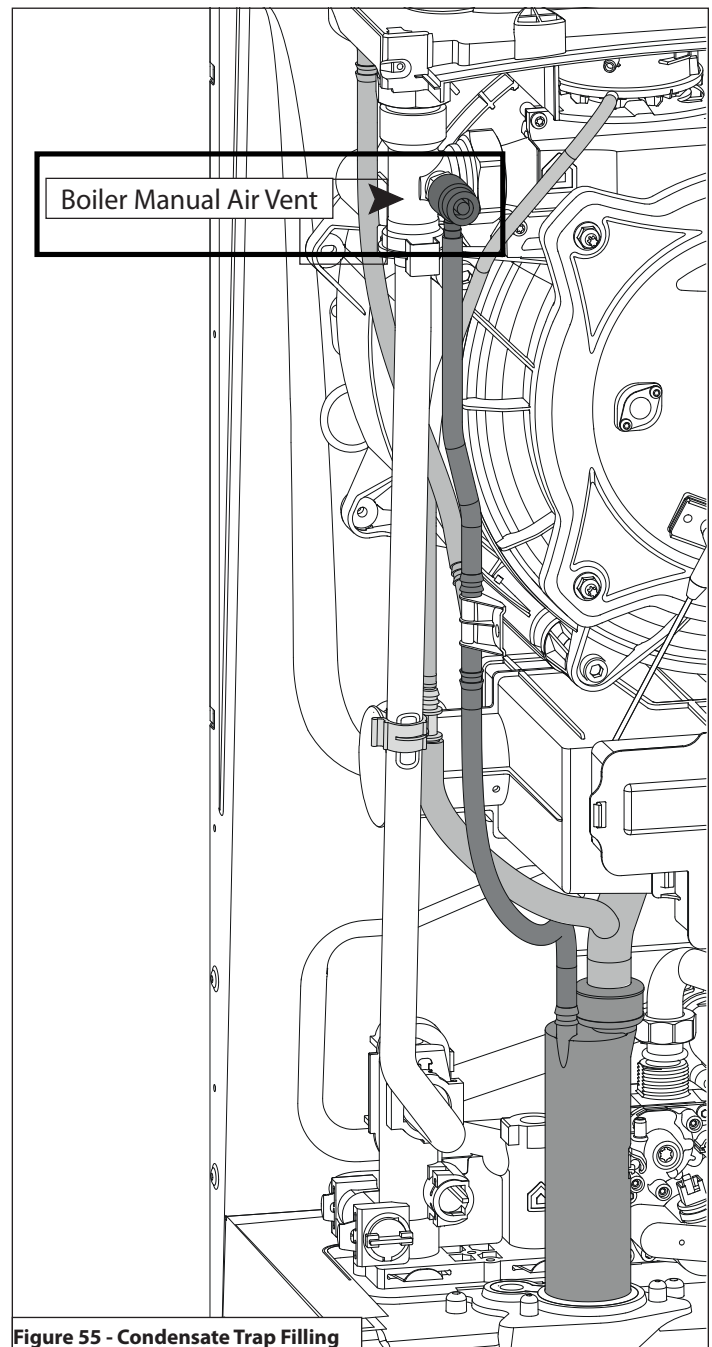


Figure 55 - Condensate Trap Filling

! WARNING

Install wiring and electrically ground boiler in accordance with the authority having jurisdiction or, in the absence of such an authority, follow the National Electrical Code, NFPA 70, and/or CSA C22.1 Electrical Code-Part 1 in Canada. Failure to follow all applicable local, state, and national regulations, mandates, and building supply codes for guidelines to install the electrical power supply could result in property damage, serious personal injury, or death.

ELECTRICAL SHOCK HAZARD – To ensure safety, turn off electrical power supply at service entrance panel before making any electrical connections to avoid possible electric shock hazard. Failure to do so could result in property damage, serious personal injury, or death.

Jumping out control circuits or components **WILL VOID** product warranty and can result in property damage, personal injury, or death.

It is of extreme importance that this unit be properly grounded. It is very important that the building system ground is inspected by a qualified electrician prior to making this connection. Electrical power must only be turned on when the boiler is completely filled with cold water. Failure to follow these instructions could result in component or product failure, serious injury, or death.

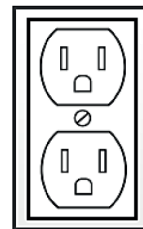
CAUTION

Label all wires prior to disconnecting when servicing the boiler. Wiring errors can cause improper and dangerous operation. Failure to follow these instructions may result in property damage or personal injury.

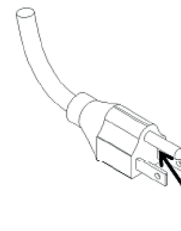
A. Wiring

The boiler is equipped with a three prong power cord. The boiler is limited to a maximum of 15 amps at 120 volts in use.

Ensure the Appliance is Properly Grounded



Grounded
Electrical
Outlet



**WARNING! DO NOT REMOVE
THIS GROUNDING PRONG
FROM THE APPLIANCE PLUG!**

Figure 57 - Proper Grounding

1. This boiler must be properly grounded. Ensure the electrical receptacle is properly grounded. Do not remove the grounding prong from the boiler plug.
2. Do not attach the ground wire to either the gas or water piping.
3. The wiring diagrams in this manual are to be used for reference purposes only.
4. Refer to these diagrams and the wiring diagrams of any external controls used with the installation when wiring the boiler. Read, understand, and follow all wiring instructions supplied with the controls.
5. Do not disconnect the power supply when the boiler is in normal operation.

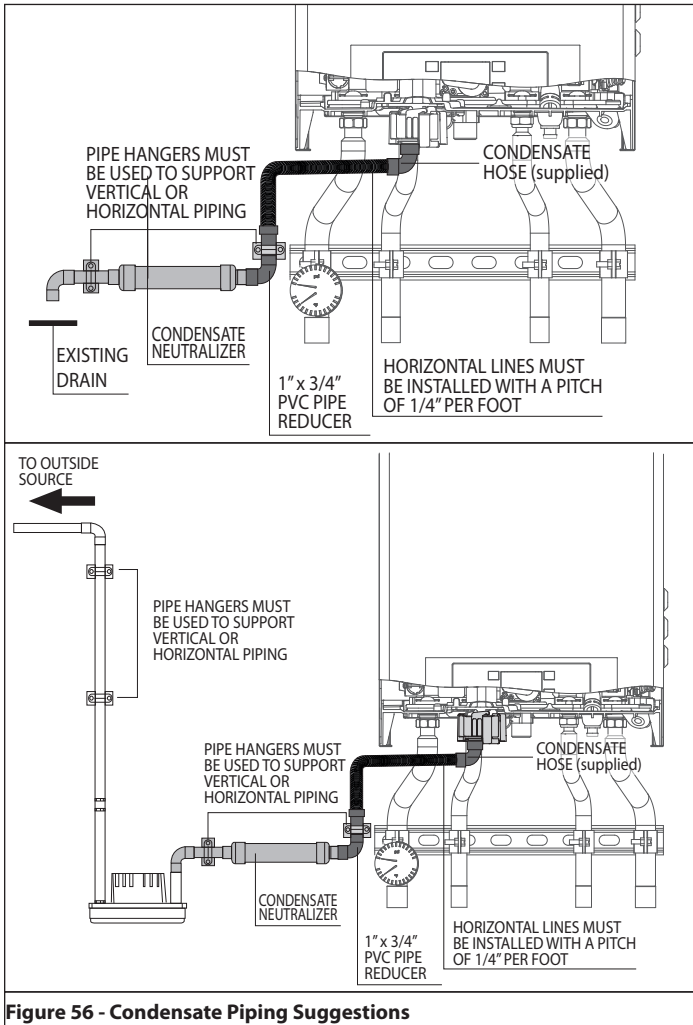


Figure 56 - Condensate Piping Suggestions

NOTES:

1. Condensate line must be pitched at least 1/4" per foot to properly drain. If this cannot be done, or a very long length of condensate hose is used, increase the condensate line to a minimum of 1" ID and place a tee in the line after the condensate neutralizer to properly reduce vacuum lock in the drain line.
2. PVC or CPVC pipe should be the only material used for condensate line. Steel, brass, copper, and other metals will be subject to corrosion or deterioration.
3. A frozen condensate line could result in a blocked vent condition. It is very important to protect the condensate line from freezing temperatures or any type of blockage. In installations that may encounter sustained freezing conditions, the use of heat tape is recommended to avoid freezing of the condensate line. It is also recommended to bush up the condensate line size to 1" and terminate condensate discharge as close to the unit as possible. Longer condensate runs are more prone to freezing. Damages due to frozen or blocked condensate lines ARE NOT covered by warranty.
4. Support of the condensate line may be necessary to avoid blockage of the condensate flow.
5. To allow proper drainage on longer horizontal condensate runs, tubing size may need to increase to 1" and a second line vent may be required.

NOTE: To clean out condensate trap, see Maintenance section.

Part 7 - Connecting Electrical Service

NOTE: For additional electrical protection, the use of a whole house surge protector is recommended. Damage caused by power surges IS NOT covered by the warranty.

1. Removing the Power Cord (To Hard Wire the Boiler)

To remove the power cord and hard wire the boiler:

1. Shut off the power supply at the boiler and at the circuit breaker.
2. Shut off the gas at the manual shutoff.
3. Remove the boiler front cover.
4. Disconnect the three clips and open the junction box

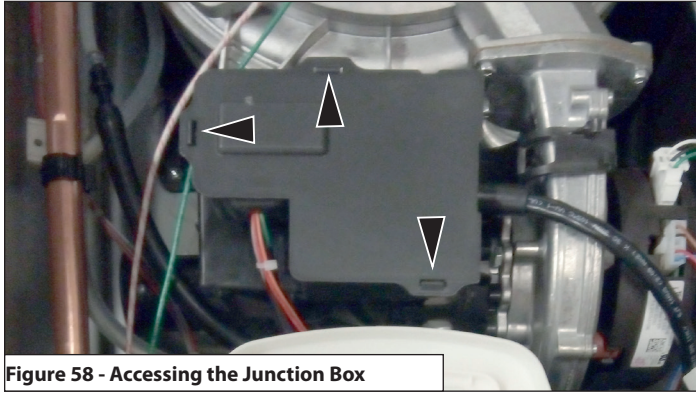


Figure 58 - Accessing the Junction Box

5. Unhook the power cord from the green connector CN6.

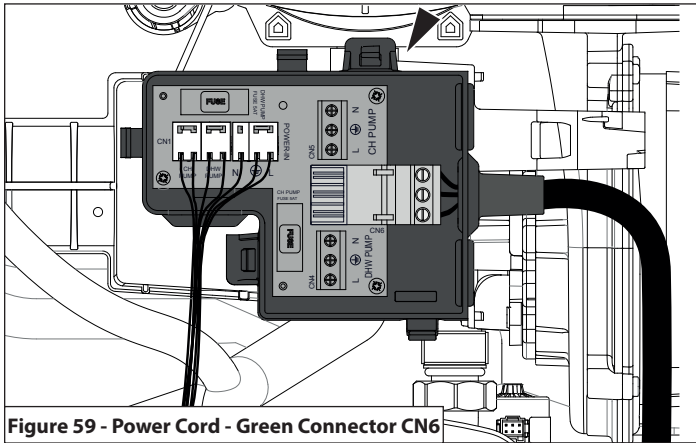


Figure 59 - Power Cord - Green Connector CN6

6. Remove the power cord and the green connector

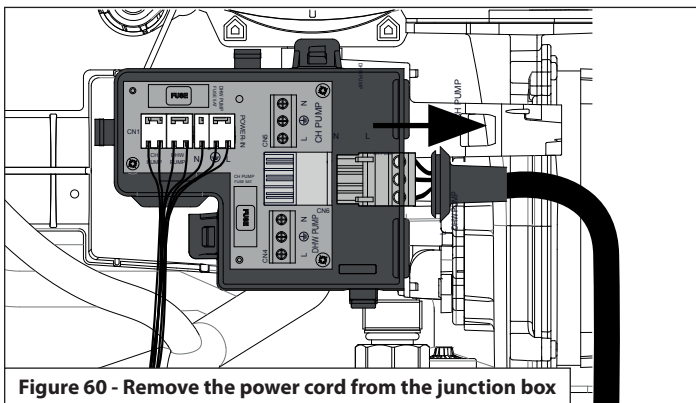


Figure 60 - Remove the power cord from the junction box

7. Unscrew the connector screws and remove the power cord. Remove the grommet.

8. Cut the cable inside the cabinet and below the plastic connector. Remove the internal part of the cable from the junction box. Discard the internal and external parts of the cable. **Note:** it may be necessary to loosen the right side panel to access the plastic cable connector.
9. Leave the plastic connection secured to ensure the cabinet remains sealed.

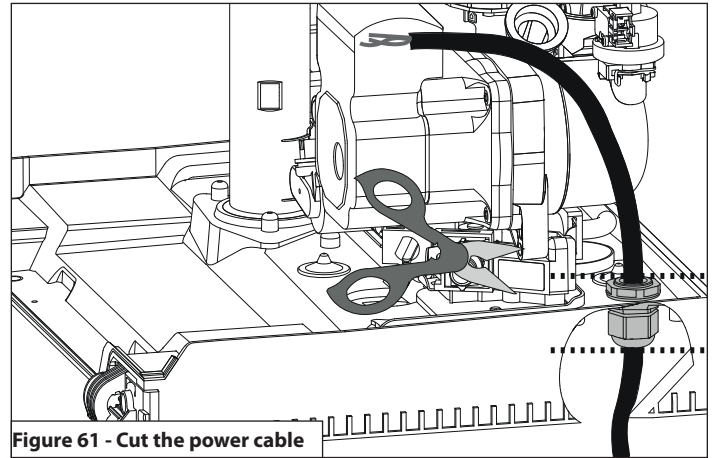


Figure 61 - Cut the power cable

10. Insert the field power cable through the hole in the side panel; use an appropriate strain relief/conduit hub to secure the cable to the side panel. Fix the wiring to the green connector at the PCB; reuse the grommet removed in step 7 to act as a strain relief at the junction box

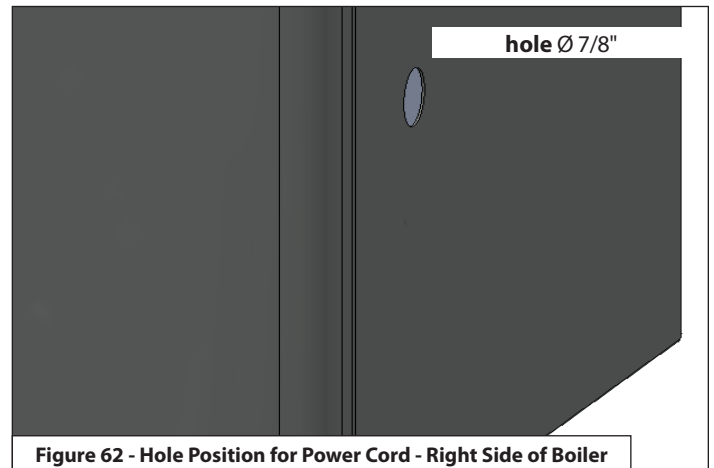


Figure 62 - Hole Position for Power Cord - Right Side of Boiler

11. Reconnect the three clips and close the Junction box.
12. Rotate and fix the control panel.
13. Reinstall the boiler front cover
14. Restore gas to the boiler.
15. Restore power to the boiler.

2. Connecting Power (120V) for DHW and CH Circulators

To connect power for the CH and DHW external pump on the main PCB:

1. Shut off the power supply at the boiler and at the circuit breaker.
2. Shut off the gas at the manual shutoff.
3. Remove the boiler front cover.
4. Disconnect the three clips and open the junction box
5. Insert the circulator power cable through the hole in the side panel; use an appropriate strain relief/conduit hub to secure the cable to the side panel.
6. Connect the cable on the connector CN4 (DHW pump) and CN5 (CH pump). See Electrical Wiring Diagram, Figure 63.

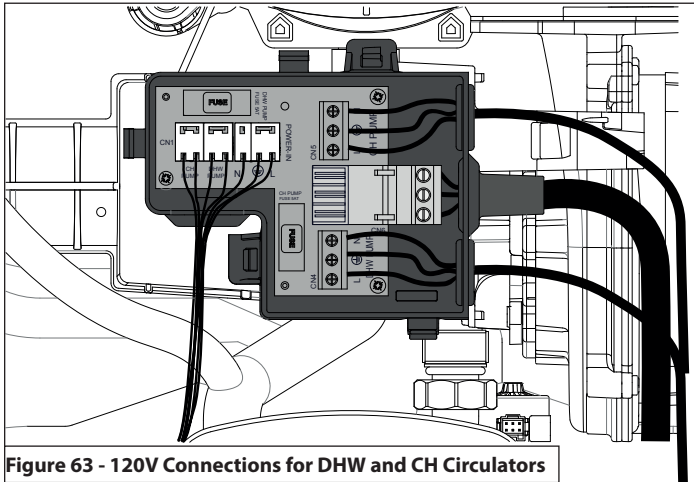


Figure 63 - 120V Connections for DHW and CH Circulators

7. Verify that the new cable is correctly positioned inside the control panel.
8. Reconnect the to cover of the junction box.
9. Reinstall the boiler front cover
10. Restore gas to the boiler.
11. Restore power to the boiler.

3. Low Voltage Wiring Connections

To access the low voltage wiring connections:

1. Shut off the power supply at the boiler and at the circuit breaker.
2. Shut off the gas at the manual shutoff.
3. Remove the boiler front cover.
4. Rotate the control panel while pulling it forwards.
5. Disconnect the two clips See Figure 64.
6. Open the control panel cover to have access to the main PCB. See Figure 65.

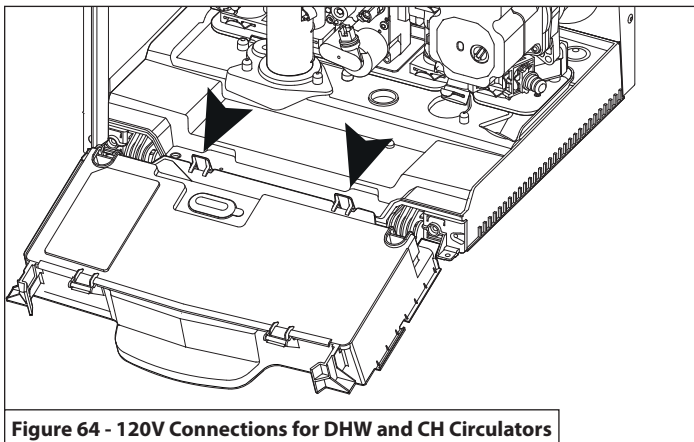


Figure 64 - 120V Connections for DHW and CH Circulators

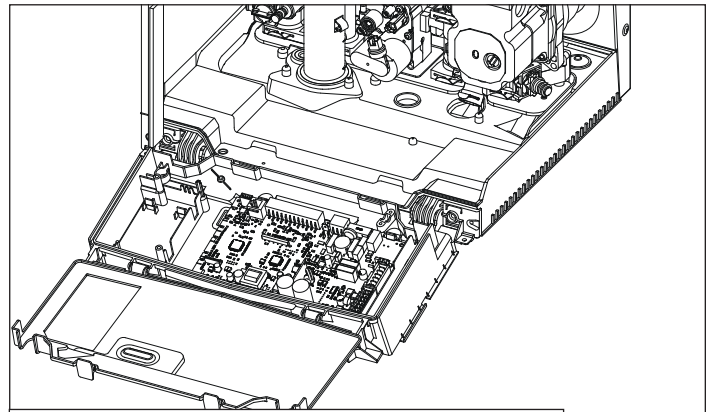


Figure 65 - 120V Connections for DHW and CH Circulators

Low Voltage Wiring Connections

BUS	Remote Control Connection
TT2	Room Thermostat 2
OD	Outdoor Sensor
TNK	Tank Temperature Sensor (Probe / Aquastat)
SYS	System Sensor (Cascade Manager)
TT1	Room Thermostat 1

Table 18 - Low Voltage Wiring Connections

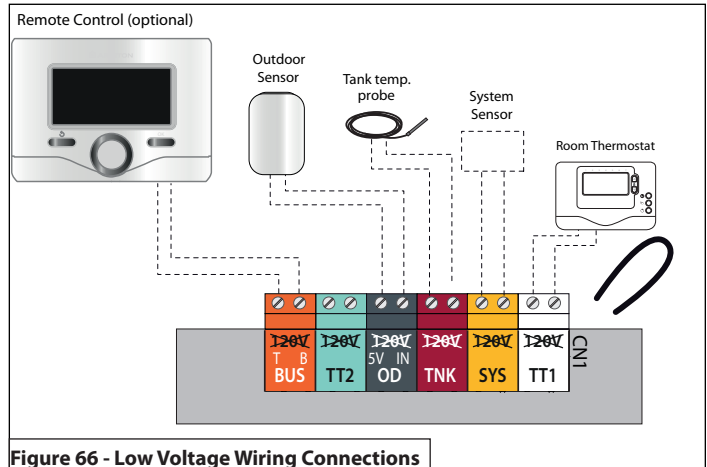


Figure 66 - Low Voltage Wiring Connections

CAUTION

DO NOT CONNECT 120V TO ANY CONTROL WIRING CONNECTION! DOING SO WILL RESULT IN IMPROPER OPERATION AND POSSIBLE DAMAGE TO THE BOILER. SUCH DAMAGES ARE NOT COVERED BY PRODUCT WARRANTY!

NOTICE

REMOVE THE JUMPER FROM TT1.

Part 7 - Connecting Electrical Service

4. Room Thermostat Wiring Connections

To connect a room thermostat:

1. Access the low voltage wiring connections by following the directions in Item 3, Low Voltage Wiring Connections.
2. Loosen the cable clamp using a screwdriver and insert the wires leading from the room thermostat.
3. Connect the room thermostat wires to the terminals indicated in Table 18 and Figure 66.
4. Ensure that the wires are well connected and not subject to stress when the control panel or cabinet cover are closed.

CAUTION

NOTE: Some newer thermostat models may draw too much power from the boiler and will require an additional power supply to operate properly. Review the instructions provided with the thermostat to determine if an additional power supply is needed. Failure to do so could result in improper boiler and/or thermostat operation.

5. Outdoor Sensor Connections

NOTE: WHEN CONNECTING THE BOILER TO EXTERNAL CONTROLS, DO NOT RUN 120V CABLES AND CABLES FOR CONTROL CIRCUITS (WHICH ARE LOW VOLTAGE) TOGETHER. USE SEPARATE CABLES TO PREVENT INDUCED VOLTAGE ON THE LOW VOLTAGE CIRCUITS.

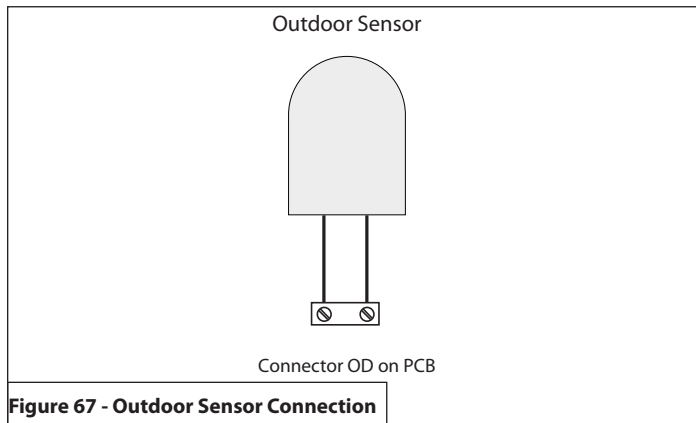


Figure 67 - Outdoor Sensor Connection

6. Aquastat (Default) and Tank Sensor (Optional) Connections (non-Combi Models)

The boiler is designed for managing the production of domestic hot water via an indirect water heater (IWH) in one of two ways:

i. AQUASTAT (default) - with parameter 228 = 2, the tank temperature is managed through an ON/OFF aquastat installed in the tank.

When an aquastat is equipped, the target outlet boiler water temperature for DHW operation is 180°F.

ii. TANK SENSOR (optional) - with parameter 228 = 1, the boiler manages the IWH temperature directly via an NTC sensor installed in the tank and connected to the boiler (see electrical diagram). The setting of the tank temperature is done through the "+" and "-" buttons on the left side of the display.

When a tank sensor is equipped, the target outlet boiler water temperature for DHW operation will be 36°F higher than the DHW setpoint.

B. Internal Wiring Details

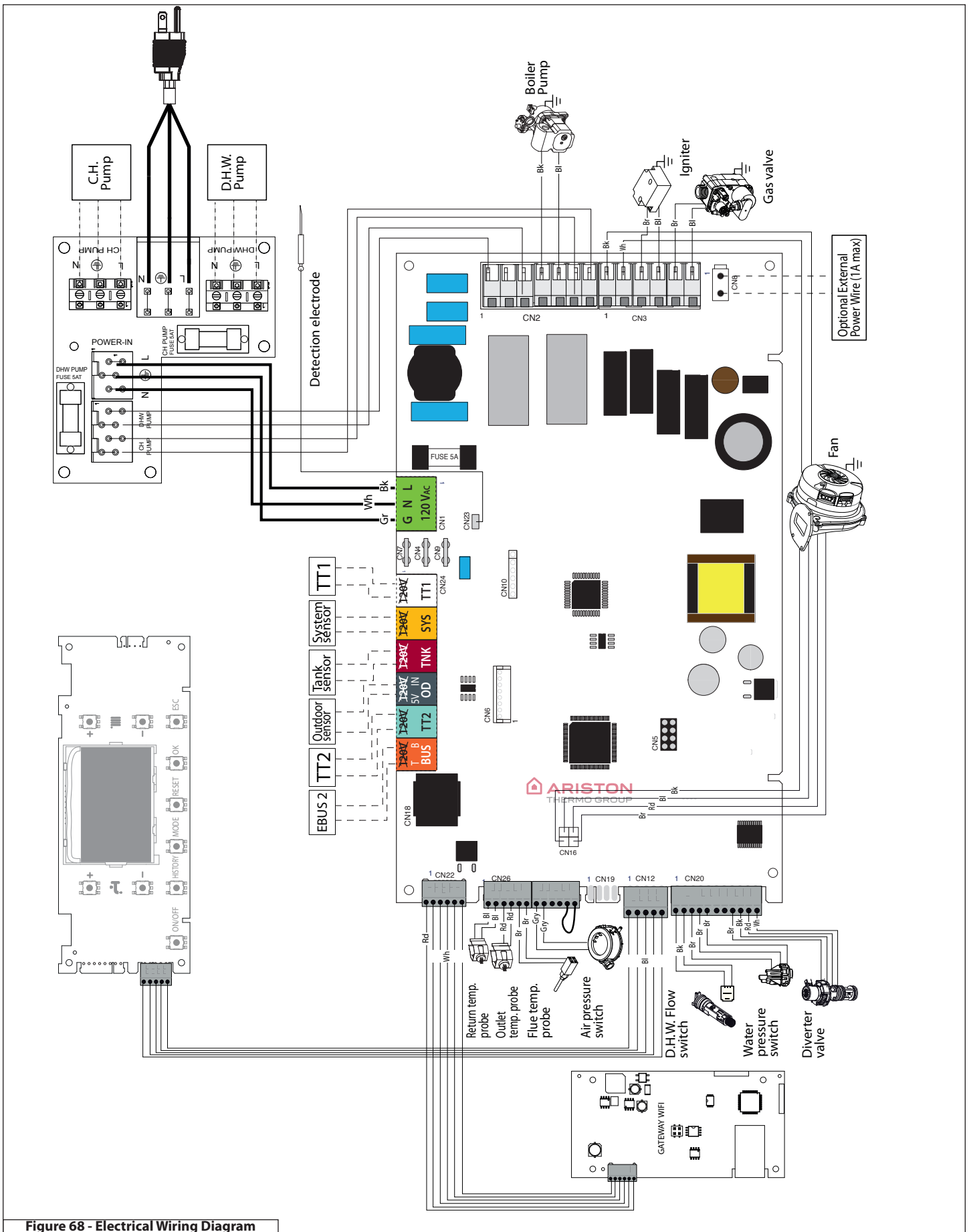


Figure 68 - Electrical Wiring Diagram

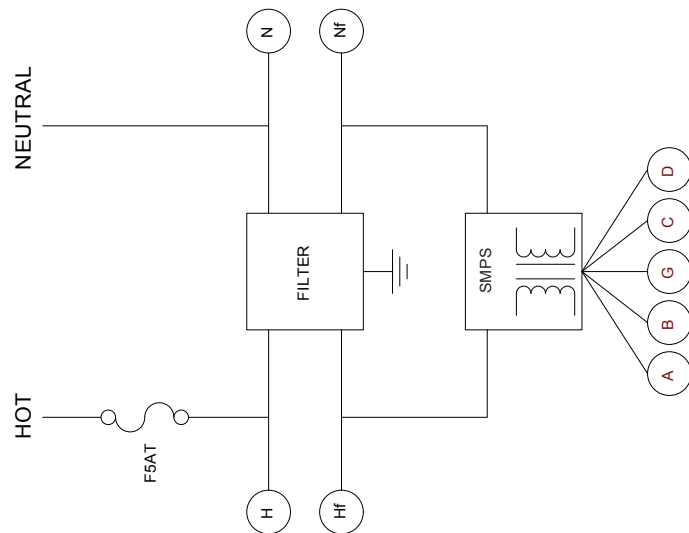
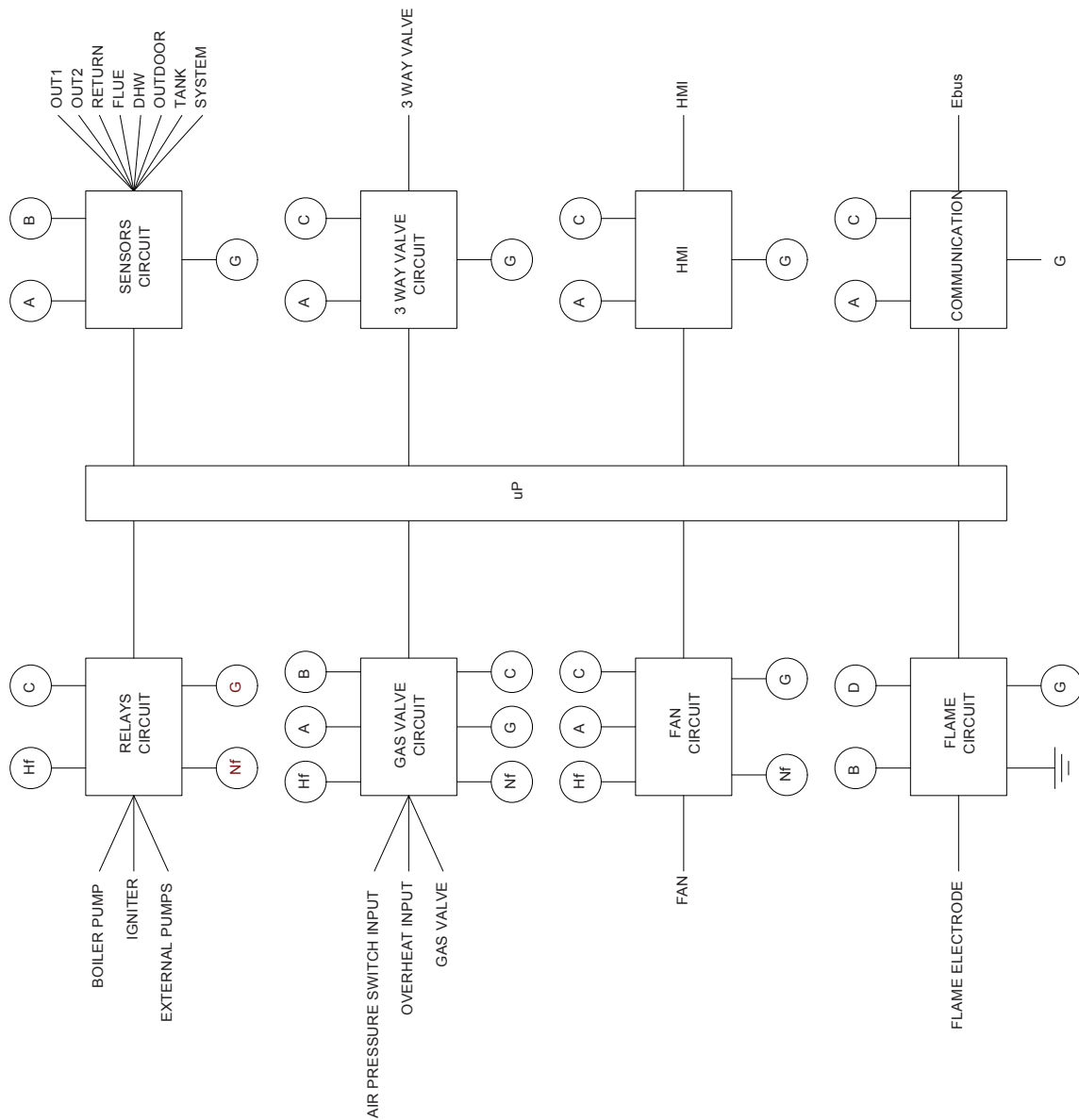


Figure 69 - Ladder Diagram

H	HOT
N	NEUTRAL
Hf	HOT filtered
Nf	NEUTRAL filtered
A	+5 Vdc
B	+5 Vdc for SAFETY MCU
C	+24 Vdc
D	Step-up 250V peak from +24 Vdc
G	Safety Ground

Connector			Description	HT Selv
No. of Location		Pin		
CN1	POWER SUPPLY	1	120 VAC LIVE INPUT	HT (120V~) AC
		2	120 VAC NEUTRAL INPUT	
		3	PROTECTIVE EARTH	
CN2	EXTERNAL PUMP 2 / Hi-V DIVERter VALVE (DHW)	1	120 VAC EXT. PUMP2 INPUT / 120VAC LINE DIV1	HT (120V~) AC
		2	120 VAC NEUTRAL	
		3	120 VAC EXT. PUMP2 (NO) / 120VAC LINE DIV2	
	BOILER PUMP	4	120 VAC LIVE (NO)	
		5	120 VAC NEUTRAL	
	EXTERNAL PUMP 1 (CH)	6	120 VAC EXT. PUMP1 INPUT	
		7	120 VAC EXT. PUMP1 (NO)	
CN3	FAN ON/OFF	1	120 VAC LIVE	HT (120~) AC
		2	120 VAC NEUTRAL	
	IGNITER	3	120 VAC LIVE (NO)	
		4	120 VAC NEUTRAL	
	GAS VALVE	5	120 VRAC + (NO)	
		6	120 VRAC - (NO)	
CN8	POWER SUPPLY OUT	1	120 VAC LINE	HT (120V~) AC
		2	120 VAC NEUTRAL	
CN4	PROTECTIVE EARTH	1		
CN7	PROTECTIVE EARTH	1		
CN9	PROTECTIVE EARTH	1		
CN26	NTC HEAT RETURN	1	+5V	SELV (5V)
		2	CH RETURN NTC SENSOR SIGNAL	
	NTC HEAT FLOW 1	3	+5V	
		4	CH FLOW 1 NTC SENSOR SIGNAL	
		5	NOT USED	
		6		
	NTC FLUE	7	+5V	
		8	FLUE NTC SENSOR SIGNAL	
	AIR PRESSURE SWITCH	9	+24V	SELV (24V)
		10	APS DETECTION SIGNAL	
		11	NOT USED	
		12		
CN20	DHW FLOW SWITCH	1	GROUND	SELV (5V)
		2	DHW FLOW DETECTION SIGNAL	
	WATER PRESSURE SWITCH	3	+5V	
		4	GROUND	
		5	CH WATER PRESSURE SENSOR SIGNAL	
		6	NOT USED	
	7			
	DIVERter VALVE	8	STEPPER DIVERter VALVE COIL 1 START	
		9	STEPPER DIVERter VALVE COIL 1 END	
		10	STEPPER DIVERter VALVE COIL 2 START	
		11	STEPPER DIVERter VALVE COIL 2 END	

Table 19 - Boiler Wiring - 1

Part 7 - Connecting Electrical Service

Connector			Description	HT Selv
No. of Location		Pin		
CN24	ROOM THERMOSTAT	1	+24V	SELV (24V)
		2	ROOM THERMOSTAT 1 SIGNAL	
	NTC SYSTEM	3	+5V	SELV (5V)
		4	CASCADE NTC SENSOR SIGNAL	
	NTC TANK	5	+5V	
		6	BOILER NTC SENSOR SIGNAL	
	OUTDOOR SENSOR	7	+5V	
		8	OUTDOOR NTC SENSOR SIGNAL	
	ROOM THERMOSTAT 2	9	+24V	SELV (24V)
		10	ROOM THERMOSTAT 2 SIGNAL	
	EBUS2	11	EBUS2 SIGNAL	SELV (24V)
		12	GROUND	
CN16	FAN MANAGEMENT	1	GROUND	SELV (24V)
		2	PWM FAN-DRIVER	
		3	HALL_EFFECT SENSOR	
		4	+24V	
CN19	EXTERNAL CLIP-IN	1	+24V	SELV (24V - 5V)
		2	GROUND	
		3	CLIP-IN SERIAL TX SIGNAL	
		4	CLIP-IN SERIAL RX SIGNAL	
CN12	HMI	1	+5V	SELV (24V - 5V)
		2	GROUND	
		3	HMI SERIAL TX SIGNAL	
		4	HMI SERIAL RX SIGNAL	
		5	+24V	
CN22	PWM PUMP	1	PWM PUMP SIGNAL	SELV (24V)
		2	NOT USED	
		3	GROUND	
CN23	FLAME	1	FLAME SENSOR SIGNAL	HT (110Vrms) AC
CN18	SERVICE TOOL SERIAL INTERFACE	1	+5V	SELV (24V - 5V)
		2	GROUND	
		3	MODE	
		4	SERIAL TX SIGNAL TO PC	
		5	SERIAL RX SIGNAL FROM PC	
		6	+24V	

Table 20 - Boiler Wiring - 2

! WARNING

FIRE AND/OR EXPLOSION HAZARD

To avoid serious injury or death, the gas line installation and the gas line inlet pressure test must be done by a licensed professional.

Ensure the gas on which the boiler will operate is the same type specified on the rating plate (natural gas or LP gas). This boiler must be converted into propane operation. Follow Gas Conversion Manual instructions (separate document). Failure to follow these instructions could result in property damage, personal injury, or death.

! WARNING

Make sure the gas line pressures are within normal limits. Pressures outside normal limits can result in poor performance and hazardous operating conditions. Failure to do so could result in property damage, personal injury, or death.

NOTICE

Do not operate the boiler on Natural Gas or LP gas with average sulfur rates greater than 30 mg/m³. Doing so could result in improper product operation and failure, and WILL VOID the boiler warranty.

A. Gas Pipe Sizing Tables

1. Gas Pipe Sizing

This information is for reference use only. Refer to gas pipe manufacturer specifications for actual delivery capacity. The DOE standard for Natural Gas is 1100 BTU/ft³. Contact the local gas supplier for actual BTU/ft³ rating.

2. Natural Gas Pipe Sizing

The following tables list maximum capacity of pipe in cubic feet of gas per hour for gas pressures of 14" or less and a pressure drop of 0.5 inches water column, based on a 0.60 specific gravity for natural gas.

Pipe Size (in.)	Length of Pipe (Feet)										BTU's Per Hour x 1,000 Schedule 40 Metallic Pipe (0.60 Specific Gravity, 0.5 WC Pressure Drop)
	10	20	30	40	50	60	80	100	150	200	
3/4	360	247	199	170	151	137	117	104	83	71	
1	678	466	374	320	284	257	220	195	157	134	
1 1/4	1390	957	768	657	583	528	452	400	322	275	
1 1/2	2090	1430	1150	985	873	791	677	600	482	412	
2	4020	2760	2220	1900	1680	1520	1300	1160	928	794	
3	11300	7780	6250	5350	4740	4290	3670	3260	2610	2240	
4	23100	15900	12700	10900	9660	8760	7490	6640	5330	4560	

Table 21 - Natural Gas Delivery Capacity - Refer to ANSI Z223.1 - National Fuel Gas Code, Latest Edition

3. LP (Liquid Propane) Gas Pipe Sizing

Contact gas supplier to size pipes, tanks, and 100% lockup gas pressure regulator. Adjust propane supply regulator provided by the gas supplier for 14 inches w.c. maximum pressure.

B. Gas Connection Requirements

- The gas connection fitting on the boiler when the supplied adapter is installed is 3/4" NPT.

NOTE: The pipe size must not be less than 3/4".

NOTE: DO NOT USE 1/2" quick flex gas lines! Doing so will result in improper appliance operation.

- The supply line must be sized for the maximum input of the boiler being installed. If there are additional gas appliances on the main supply line, measure the size of the supply line according to the COMBINED total maximum BTUH draw for the appliances as if they were operating at the same time.
- Measure the length of the gas supply line from the gas meter to the boiler. The boiler must be installed downstream of the gas meter to ensure adequate gas supply. Use the tables in this manual or refer to the gas line manufacturer's sizing information to determine the correct supply pipe size.
- The National Fuel Gas Code (NFPA 54) requires that a sediment trap (drip leg) be installed in the gas line on boilers not so equipped. The drip leg must be accessible, a minimum of 3" in length, and not

subject to freezing conditions. See Figure 70.

- A manual gas shut-off valve should be installed in the gas supply line close to the boiler. See Figure 70.
- To facilitate any future maintenance, it is also recommended that an approved gas union fitting be installed in the supply line between the shut-off valve and the 3/4" NPT connection on the boiler.

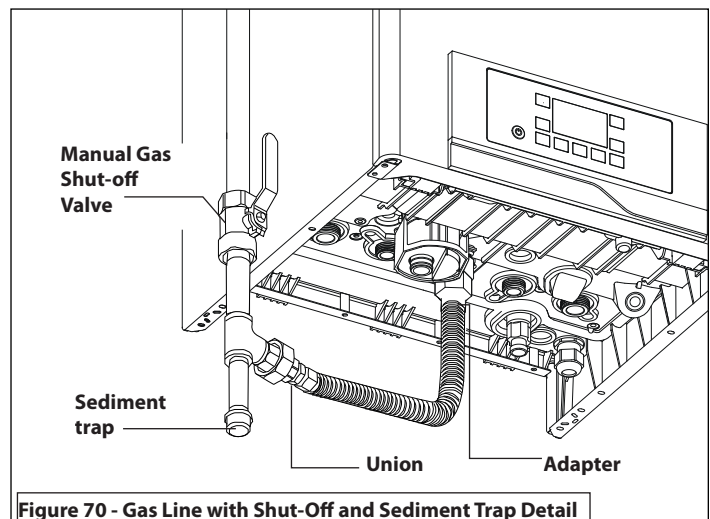


Figure 70 - Gas Line with Shut-Off and Sediment Trap Detail

Part 8 - Gas Connections

1. Use a manometer to test the gas pressure to make sure it meets the minimum standards and does not exceed the maximum standards of the boiler.
2. Leak test the gas line pipe before placing the boiler in operation. Only use approved leak detector liquid solutions to check for leaks.
3. Do not operate the boiler until all connections have been completed and the heat exchanger is filled with water.



C. Additional Precaution for Excess Flow Valve (EFV)

If an excess flow valve (EFV) is in the gas line, check the manufacturer's minimum and maximum flow capacity ratings. An improperly sized EFV will not allow for a full flow of gas to the boiler and will cause the boiler to malfunction. See Figure 71.

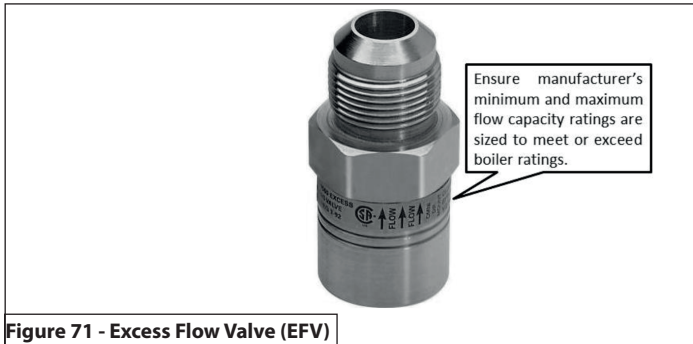


Figure 71 - Excess Flow Valve (EFV)

! WARNING

When performing a pressure test on the gas line piping, be sure the boiler is disconnected or isolated if the test pressure is expected to exceed 1/2 PSI (14" WC), as damage to the gas valve could occur. Such damage could result in fire, property damage, serious personal injury, or death.



D. Checking Gas Pressure at the Boiler for Proper Operation

NOTE: Refer to Figure 72 when checking gas pressure. Loosen the bolts before checking the gas inlet pressure.

1. The boiler and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of the system at test pressures greater than 1/2 psi (3.5 kPa).
2. The boiler must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psi (3.5 kPa).

The minimum and maximum inlet gas line pressures must meet the requirements shown in Table 22.

Natural Gas	
Minimum Pressure	3.5"WC
Maximum Pressure	10.5"WC
LP Gas	
Minimum Pressure	8"WC
Maximum Pressure	13"WC

Table 22 - Gas Pressure Requirements

NOTICE

Do not fire (operate) the boiler until all connections have been completed and the heat exchanger is filled with water. Doing so will damage the boiler and void the warranty.

! WARNING

DO NOT REMOVE OR ATTEMPT TO MAKE AN ADJUSTMENT TO SCREWS 2 and 4 WITHOUT A CALIBRATED COMBUSTION ANALYZER. DOING SO COULD RESULT IN FIRE, PROPERTY DAMAGE, SERIOUS PERSONAL INJURY, OR DEATH.

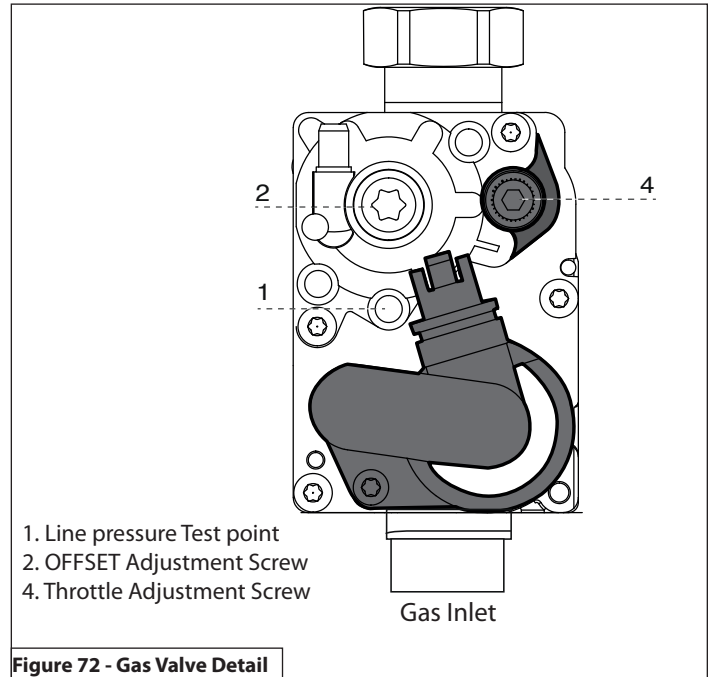


Figure 72 - Gas Valve Detail

A. Control and Display Overview

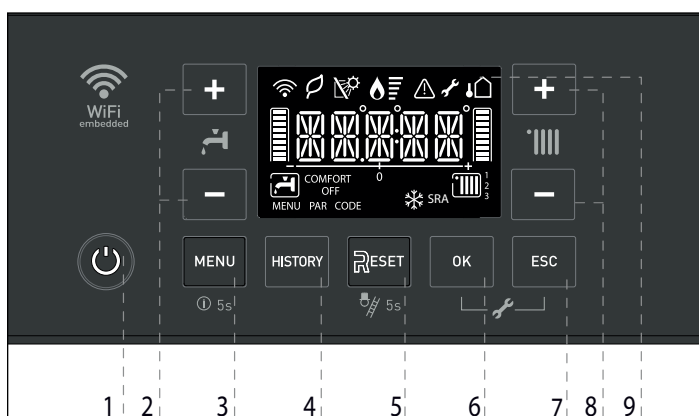


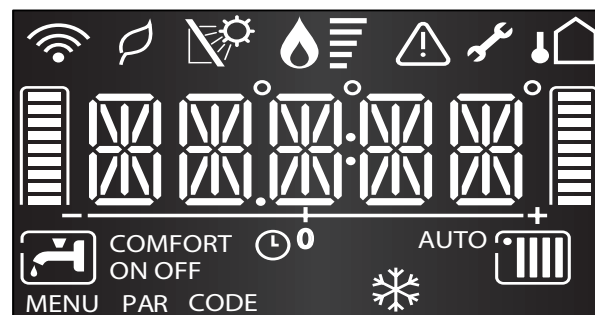
Figure 73 - Control and Display Overview

Item #	Description
1	ON / OFF Button (see NOTICE below)
2	Domestic Hot Water Adjustment Button +/-
3	MENU (short press = User Menu); (long press = Info Menu)
4	HISTORY Button - view last 10 errors
5	RESET Button (see NOTICE below)
6	OK – confirms menu selection
7	ESC – exits menu selection
8	Heating Temperature Adjustment Button +/-
9	Display

Table 23 - Control Descriptions

NOTICE

Operating Description	
	On / Off Button The button lights (white) when the boiler is electrically powered.
	On / Off Button The button is not lit in the event of an error or power failure.
	RESET BUTTON The button lights (red) in the event of a lockout error. After pressing the Reset button to clear an error condition, the button will flash for five (5) seconds.



Display Icon	Description
	Digits Indicating: - Boiler Status - Temperature indication (°F) with bar level - Error Codes (ERROR) - Press Reset Button Request (RESET) (boiler lockout) - Menu Settings
	Technical assistance request
	Flame detected with indication of power level
	CH Heating Operation Set
	CH Heating Operation Active
	DHW Operation Set
	DHW Operation Active
COMFORT	Hot Water Comfort Activated (Combi Only)
OFF	Boiler off with Antifreeze Function Active
	Antifreeze Function Active
AUTO	Automatic Temperature Control activated
	High Efficiency Operation (Low CH flow temperature)
	Solar inlet temperature probe connected - Optional
	Error signal - Display will also show a code and description
	Outdoor Sensor Connected - Optional
	WiFi Active

Table 24 - Display Icon Descriptions

Part 9 - Controls

B. Ignition Procedure

Press the ON/OFF button  on the control panel to power on the boiler.
The display shows the current operating mode.

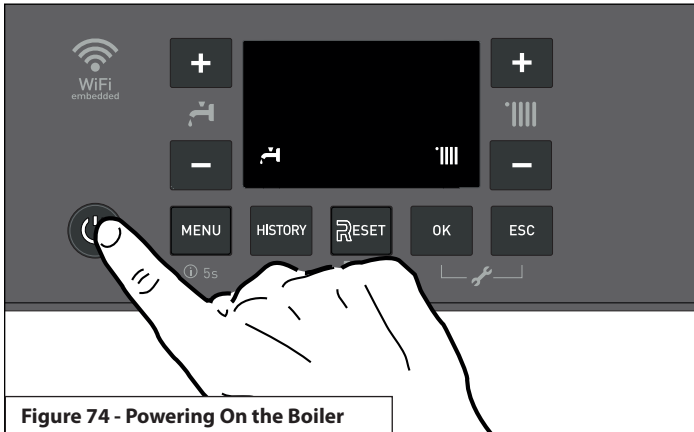
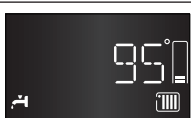


Figure 74 - Powering On the Boiler

Operating Mode

Description	Display
Stand-by	
CH request supply temperature displayed	
DHW request DHW setpoint displayed	
Purging Cycle	
Central Heating Post Circulation	
DHW Circuit Post Circulation	

C. Central Heating (CH) Temperature Adjustment

It is possible to set the central heating (CH) temperature by pressing the buttons described in Figure 73, Item 8.

The CH temperature range is 68 - 122°F (low temperature) and 96 - 179°F (high temperature).

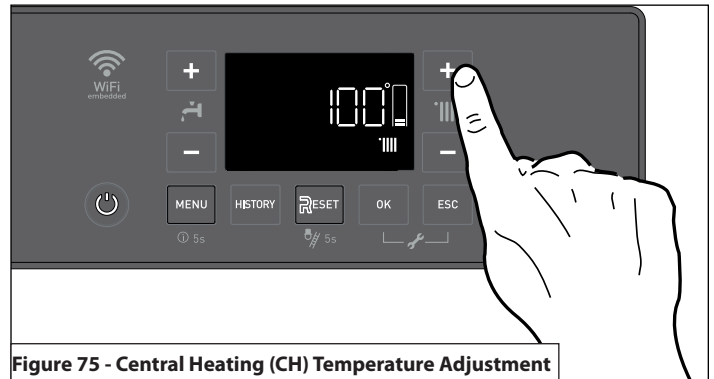


Figure 75 - Central Heating (CH) Temperature Adjustment

NOTE: The CH Setpoint cannot be changed by pressing the CH +/- buttons if an outdoor sensor is connected to the boiler and AUTO is active. When using an outdoor sensor, the boiler will automatically change the CH target temperature based on the Outdoor Heating Curve

D. Domestic Hot Water (DHW) Temperature Adjustment

Not for non-COMBI using Aquastat

It is possible to set the domestic hot water (DHW) temperature by pressing the buttons described in Figure 73, Item 2.

The DHW temperature range is 97 - 140°F. The previously set value will flash on the display.

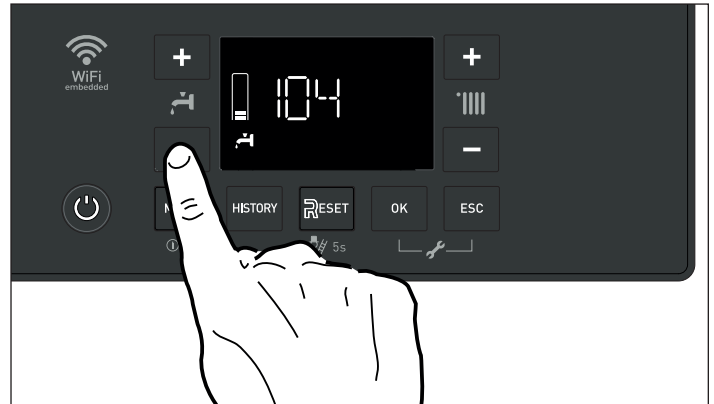
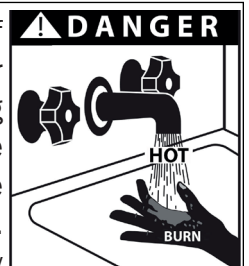


Figure 76 - Domestic Hot Water (DHW) Temperature Adjustment

! DANGER

Hotter water increases the risk of scald injury. Scalding may occur within five (5) seconds at a setting of 140°F. Water temperature over 125°F can instantly cause severe burns or death from scalds. Children, disabled, and elderly persons are at the highest risk of being scalded. See instruction manual before setting temperature at the appliance. Feel water before bathing or showering.



Approximate Time / Temperature Relationships in Scalds	
120°F	More than 5 minutes
125°F	1 1/2 to 2 minutes
130°F	About 30 seconds
135°F	About 10 seconds
140°F	Less than 5 seconds
145°F	Less than 3 seconds
150°F	About 1 1/2 seconds
155°F	About 1 second

Table 25 - Time and Temperature Relationship in Scalds

E. User Menu

Press the MENU button to open the user menu.

To navigate within the menu or parameters, press the + and - buttons (or  or .

To change a parameter, select it by pressing the OK button.

To change the set value, press the + and - buttons (or  or .

Press the OK button to save.

To exit without saving the changes, press the ESC button.

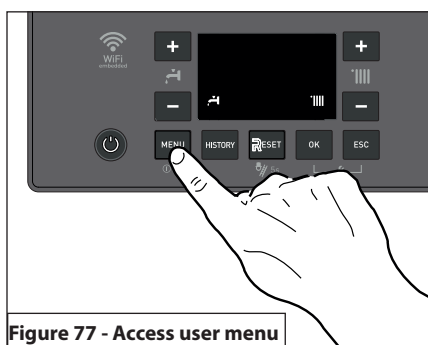


Figure 77 - Access user menu

For parameters 5 to 12 it is also possible to set / change the heating zone 2 (if available).

By pressing the HISTORY button after accessing the parameter, the number 1 or 2 of the selected zone appears next to the

heating symbol:  / .

Continue to change the setting as described above.

! WARNING

An ASSE 1017 or ASSE 1070 temperature limiting or mixing valve is recommended in installations servicing disabled or elderly persons, or children. Mixing valves do not eliminate the risk of scalding.

To avoid scalding:

- Set the water heater set point temperature as low as possible.
- Feel water before bathing or showering.
- If thermostatic valves are required, use devices specifically designed for such purpose. Install these devices in accordance with instructions provided by the manufacturer.

Failure to install a temperature limiting or mixing valve and follow these instructions could result in property damage, severe personal injury, or death due to scalds.

Activate change with OK button, + / - buttons change the value, OK button for confirmation, ESC to return without change.			
1.	NTI Wi-Fi		
	WIFI	ON/OFF Wi-Fi	
	AP	Access point open for 10 minutes	
	SN	Shows Wi-Fi serial number (Not Appliance)	
	RESET	Delete Wi-Fi settings Disconnect user account	
	ITEMP	Set Internet weather (only without outdoor sensor)	
2.	Date and Time		
	The following values are displayed in a sequence. For setting, select OK and +/-.		
	Day (1-31)		
	Month (1-12)		
	Year (year)		
	Time (hh: mm) (*)		
		(*) Press +/- button for setting hours	
		Press +/- button for setting the minutes	
		Press OK to confirm the entered data.	
5.	Automatic C.H. temperature control / AUTO function 		
	OFF	AUTO function deactivated	
	ON	AUTO function Active (AUTO appears on the display)	
6.	Room temperature Day  / 		
	only applicable if using NTI room sensor(s)		
7.	Room temperature Night  / 		
	only applicable if using NTI room sensor(s)		
8.	Time programs – heating schedule  /  		
	only applicable if using NTI room sensor(s)		
	0+24 h	Always active	
	P1	Family program	
	P2	Program no lunch	
	P3	Program with lunch	
	06-22 h	C.H. active from 06:00 to 22:00	
	P EXT	Time program defined by REMOCON room unit or NTI NET app.	
9.	 Outdoor Heating Curve Slope (only with AUTO function active)  / 		
10.	 Outdoor Heating Curve Parallel Shift (only with AUTO function active)  / 		
	Setting range + -7 at low temperature and + -14 at high temperature range (each step + or - 1.8°C)		
11.	 Automatic summer / winter changeover  / 		
	ON	Active	
	OFF	Function deactivated	
12.	 Summer / winter changeover temperature  / 		

Table 2 - User menu

Part 9 - Controls

F. INFO Menu

Press the MENU button for 5 seconds to access the **INFO** menu, navigate within the **INFO** menu with + and - (both possible,  or .



Attention: No values can be changed here, only information can be read! Changes can only be made in the user menu or in the specialist area.

Figure 78 - Access Info menu

MENU INFO	PARAMETER
FLOOR Drying function remaining days (with Floor Drying function active)	857
Heating supply temperature [°F]	831
Heating return temperature [°F]	832
D.H.W. temperature [°F] (for boilers connected to an external storage with NTC probe)	840
Outdoor temperature (only with external sensor connected) [°F]	835
Room temperature (only with NTC room sensor connected) [°F] (Zone1 / 2)	430/530
Fan speed (%)	822
Heating outlet setpoint temperature [°F]	830
Exhaust flue temperature [°F]	834
Boiler power level [%]	878

Table 3 - Info menu

G. Date and Time

The control unit is equipped with a 365-day clock that displays the day, month, year and time.

In order to ensure correct operation of the boiler when using time programs, the date and time must be set correctly. If the boiler is connected to the Wifi application, the Internet time is automatically taken into account. Manual entry:

Day (1-31)

Months (1-12)

Year (2019)

Time (00:00)

Buttons  /   (item 2 - Figure 73)
for the hour setting

Buttons  /   (item 8 - Figure 73)
for setting minutes

H. Automatic CH Temperature Control (AUTO)

Automatic Temperature Control (AUTO) function allows the boiler to adapt to outdoor temperature conditions and the type of system in which it is installed.

Contact a qualified service technician to inform you about the device and program the system to suit your needs.

If a room sensor (NTI accessory) is used, the boiler switches on / off according to the current measured room temperature.

To activate the AUTO Function, set to "ON" via the User Menu, or via technical menu parameter 2.2.4.

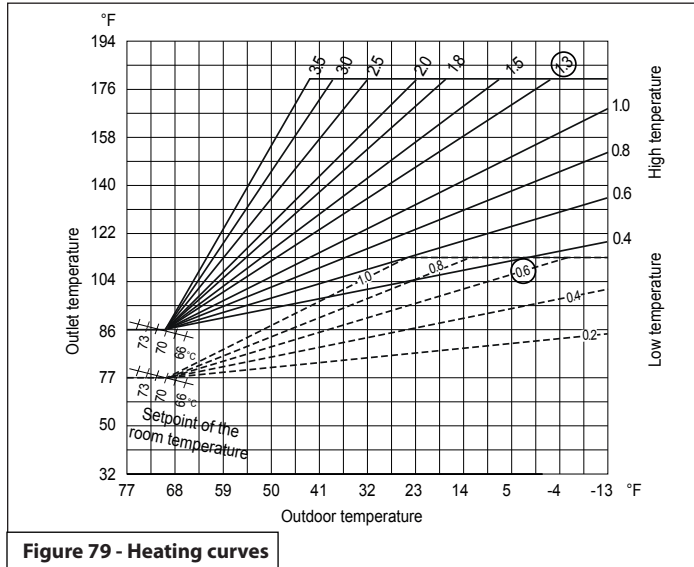


Figure 79 - Heating curves

NOTICE

To detect changes in room temperature it is necessary to install an NTI Room Sensor. Other thermostats (not NTI) can only switch the boiler ON and OFF.

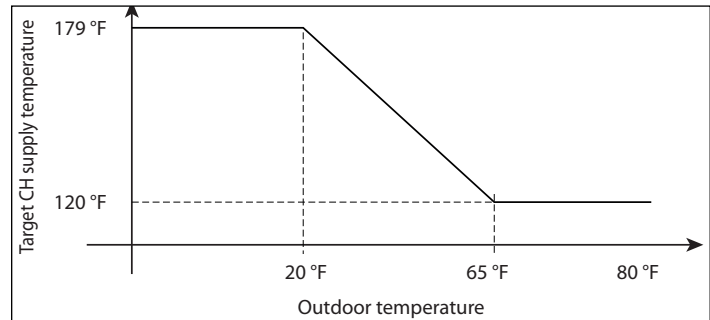


Figure 80 - Default value (HT)

Default Parameters of Automatic Temperature Control

Parameter		Notes	Factory Settings
4	Zone 1		
4.2	Zone 1 Parameter		
4.2.0	Zone 1 Temperature Range	0 = Low Temperature (LT 68-113°F) 1 = High Temperature (HT 86-179°F)	1 (HT)
4.2.1	Type of Temperature Control	0 Fixed Outlet Temperature 1 Auto. Outlet Temp Adaptation 2 Only Room Sensor 3 Only Outdoor Sensor 4 Room Sensor and Outdoor Sensor	3
4.2.2	Outdoor Heating Curve Slope	Low Temp Range: 0.2-0.8 (0.6 LT) High Temp Range: 0.4-3.5	1.3 (HT)
4.2.3	Heating Curve Offset	from -25 to +25 (high temperature) from -12 to +12 (low temperature)	0
4.2.5	Setting the Maximum Heating Temperature Zone 1	Low Temp Range: 68-122°F (120°F LT) High Temp Range: 86-179°F	179 (HT)
4.2.6	Zone 1 heating MINIMUM temperature setting	Low Temp Range: 68-122°F (80°F LT) High Temp Range: 86-179°F	120 (HT)
4.7.5	Automatic Slope Adaptation	0 = OFF 1 = ON	0

Table 26 - Default Parameters for the Heating System zone 1

Part 9 - Controls

I. Outdoor Heating Curve Slope

The Outdoor Heating Curve represents the operation of the boiler when using an outdoor sensor.

The boiler control adjusts the supply temperature according to the outdoor temperature.

The lower the outdoor temperature, the higher the boiler supply temperature, and vice versa.

The supply temperature needed to efficiently satisfy a call for heat from a thermostat depends on the heating system and building conditions (building materials, insulation, etc.)

The slope of the Outdoor Heating Curve may be adjusted using the "CH curves Slope" parameter from the User Menu, in order to adapt the boiler supply temperature to the installation conditions. A higher slope means that the maximum supply temperature is achieved a higher outdoor temperature.

NOTE: The boiler supply temperature is limited upwards by the fixed high limit (4.2.5).

Access parameter 4.2.2 to modify the Outdoor Heating Curve.

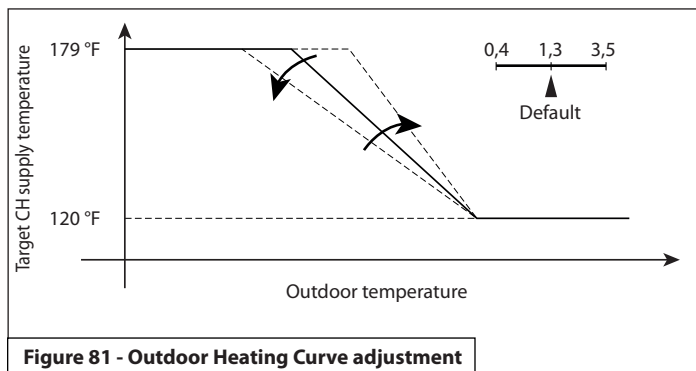


Figure 81 - Outdoor Heating Curve adjustment

J. Outdoor Heating Curve Parallel Shift

If the ambient temperature is too hot or cold, regardless of the outdoor temperature, use parallel shift to adjust the curve.

Depending on system conditions (settings on the boiler during installation), a setting range of +/- 12°F (at low temperature) or +/- 25°F (at high temperature) is possible.

The boiler will automatically shift the Outdoor Heating Curve depending on the outside temperature (when parameter 4.7.5 is set to 1 = ON (factory setting)).

If parameter 4.7.5 is set to 0 (OFF), the curve can be shifted using the "CH curve parallel shift" parameter from the User Menu, or parameter 4.2.3 from the technical menu.

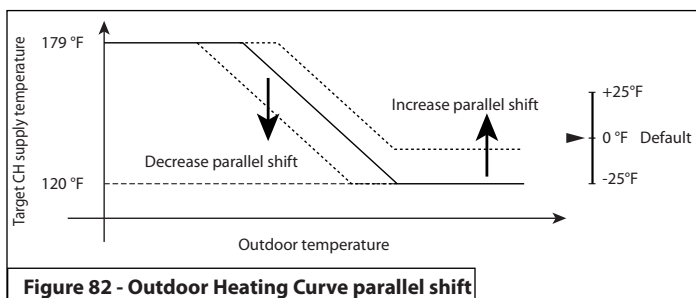
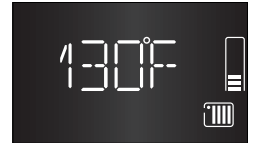


Figure 82 - Outdoor Heating Curve parallel shift

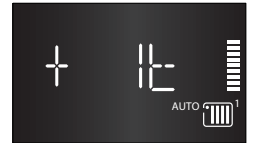
The User may also modify the heating curve shift by pressing the CH + and - buttons.

NOTE: This is only possible when parameter 4.7.5 is set to 0 (OFF).

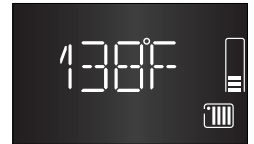
Upon pressing the CH + or - buttons, the display shows the current CH target temperature for 5 seconds.



After 5 seconds the display shows the amount of shift, and allows the user to modify it by further presses of the CH + or - buttons.



After few seconds the display shows the new CH target and come back to the homescreen.



K. Room temperature Day /Night (Only applicable when using NTI room sensor)

The room temperatures (both zones 1/2) can be set to different setpoints. These setpoints become effective with the selected operating mode and the time program, so that different temperature levels can occur in each zone. The range of adjustable target values is limited by their interdependence, which can be seen in the accompanying graph.

Daily setpoint (comfort), factory setting 70°F

Night setpoint (reduced), factory setting 61°F

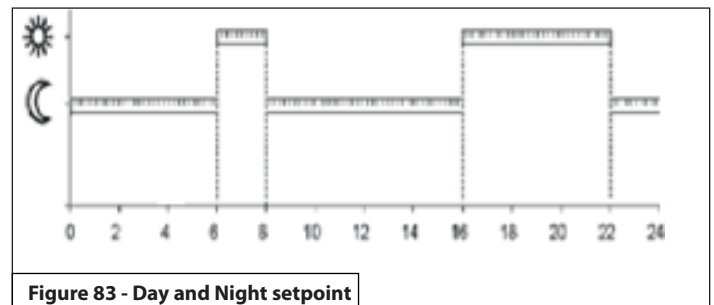


Figure 83 - Day and Night setpoint

L. Time programs – heating schedule (Only applicable when using NTI room sensor)

The end user can choose from five predefined time programs to heat according to his wishes. When a time program is activated, the boiler will operate in the desired time periods to maintain the room temperature at comfort temperature level. Outside these periods, the boiler operates at a reduced temperature level.

0-24h	Mo-Su	00:00 – 24:00		
P1 Family Program	Mo-Th	06:00 – 22:00		
	Fr-Sa	06:00 – 23:00		
	Su	07:00 – 22:00		
P2 Program without lunch	Mo-Th	06:00 – 08:00	16:00 – 22:00	
	Fr	06:00 – 08:00	15:00 – 23:00	
	Sa	07:00 – 23:00		
	Su	08:00 – 22:00		
P3 Program with lunch	Mo-Th	06:00 – 08:00	11:30 – 13:00	16:00 – 22:00
	Fr	06:00 – 08:00	11:30 – 23:00	
	Sa	06:00 – 23:00		
	Su	07:00 – 22:00		
6-22h	Mo-Su	06:00 – 22:00		
EXT	Time program defined by external source (app or room unit). The details can not be displayed on the boiler display.			
Time program defined by external source (app or room unit). The details can not be displayed on the boiler display.				

Table 4 - Time programs heating

NOTICE

Time programs heating are active only with NTI Room Thermostat or Sensor

M. Automatic summer / winter changeover

When this function is activated, the boiler automatically switches from “winter” mode () to “summer” mode () based on outdoor temperature conditions.

This means that the appliance can independently activate or deactivate the heating mode.

The criteria for the change are:

If the outdoor temperature is more than 1°F above the desired summer / winter switchover temperature during 5h (delay time), the boiler goes from winter to summer mode.

If the outdoor temperature is more than 1°F lower than the desired summer / winter switchover temperature during 5h (delay time), the boiler will go from summer to winter mode.

Summer / winter changeover temperature

External temperature criterion to switch from winter operation to summer operation, factory setting is 68 °F.

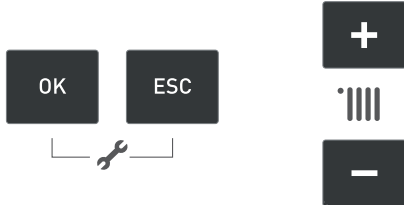


N. Technical Menu (Complete Programming & Troubleshooting Menus)

The boiler control can manage the entire heating and domestic hot water system. The boiler control menu enables the system and connected components to be customized for maximum comfort and efficiency. The control also provides important information relating to boiler operation and offers some “quick settings” that can be accessed without entering the access code. To see all available parameters, see K. Complete Menu Parameters.

See J. Boiler Control Menu Structure, for an overview of the menus. Instructions on how to access and change the menus is provided below.

The various parameters can be activated and changed using the buttons shown below:



OK and ESC buttons together for 5 seconds to access the technical menu. CH + and - buttons to scroll through the menus and adjust settings. OK button to select parameters and save settings. ESC button to exit menu level / parameter without saving.



Figure 84 - Access to the Technical Area

The menu and parameter numbers are shown on the display.

CAUTION! THE MENUS RESERVED FOR QUALIFIED TECHNICIANS MAY ONLY BE ACCESSED AFTER ENTERING THE ACCESS CODE.

To access the Menus, open the cover and proceed as follows (in this example: Parameter **2.3.1**)

1. Simultaneously press the **OK** and **ESC** buttons for 5 seconds.

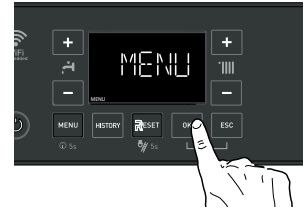
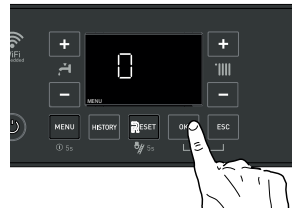
The display shows **222**.



2. Press the **“+”** button to select **234**, the service code.

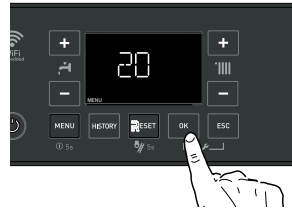
3. Press the **OK** button.

The display shows **MENU**.



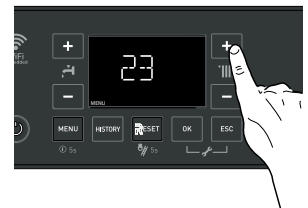
4. Press the **OK** button. The display shows menu **0**.

5. Press the **“+”** button to select menu **2**.



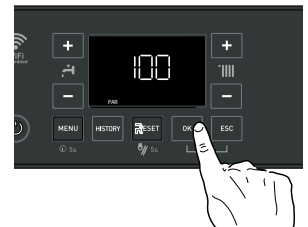
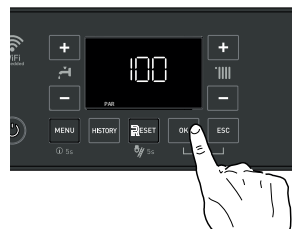
6. Press the **OK** button to access the menu. The display shows sub-menu **20**.

7. Press the **“+”** button to select the sub-menu **23**.



9. Press **OK** to access the sub-menu. The display shows the parameter **231**.

10. Press **OK** to access the parameter. The display shows the current parameter value. In this example, **100**.



11. Press the **“+”** or **“-”** buttons to select a new value. In this example, **96**.

12. Press **OK** to save the change, or press the **ESC** button to exit without saving. In this example press OK.

After making changes, press the **ESC** button until the normal display screen is restored.

O. Boiler Control Menu Structure

AccessCode			
COMPLETE MENU		0	NETWORK
The parameters of each menu are listed on the following pages.		0 4	User Interface
ERR - Fault		2	Boiler Parameters
The display shows the last 10 errors with information on the code, description, and date.		2 0	General
Press "+" (2) to scroll the error		2 1	Free Parameters
PCB		2 2	Settings
Direct Access to the Parameters:		2 3	Central Heating-1
214 - 220 - 226 (not active) 228 - 229 - 230 (not active)		2 4	Central Heating-2
- 231 - 232 - 233 - 234 - 247 - 250 - 253 - 247 (only with parameter 228=1)		2 5	Domestic Hot Water
DHW - Domestic Hot Water settings		2 6	Boiler Manual Settings
Direct Access to the Parameters:		2 7	Test & Utilities
200 - 228		2 8	Reset Factory Settings
CH1 - Heating Zone 1 settings		4	Zone1 Parameters
Direct Access to the Parameters:		4 0	Setpoint
402 - 420 - 425 - 426		4 1	S/W Changeover
CH2- Heating Zone 2 settings		4 2	Z1 Settings
Direct Access to the Parameters:		4 3	Z1 Diagnostics
223 - 502 - 520 - 525 - 526		4 7	Z1 Regulation parameters
CH3- Heating Zone 3 settings		5	Zone2 Parameters
Direct Access to the Parameters:		5 0	Setpoint
602 - 620 - 625 - 626		5 1	S/W Changeover
MODE - Boiler working MODE		5 2	Z2 Settings
Press "+" (2) to select:		5 3	Z2 Diagnostics
 (Only DHW)		5 7	Z2 Regulation parameters
 (CH + DHW)		6	Zone3 Parameters
 (Only CH)		6 0	Setpoint
		6 1	S/W Changeover
		6 2	Z3 Settings
		6 3	Z3 Diagnostics
		6 7	Z3 Regulation parameters
		8	Service Parameters
		8 0	Boiler Statistics -1
		8 1	Boiler Statistics -2
		8 2	Boiler
		8 3	Boiler Temperature
		8 4	Storage
		8 5	Service
		8 6	Error History
		8 7	Free parameters

Figure 85 - Menu Structure

Part 9 - Controls

P. Complete Menu Parameters

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
------	----------	-----------	-------------	-------	-----------------	--

ACCESS to the complete MENU

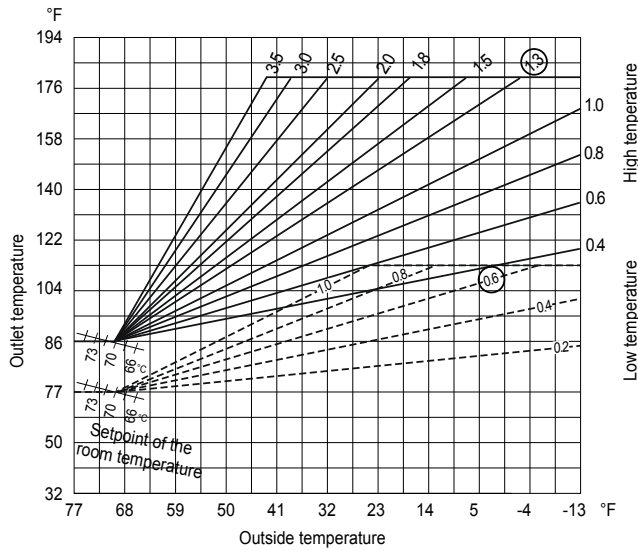
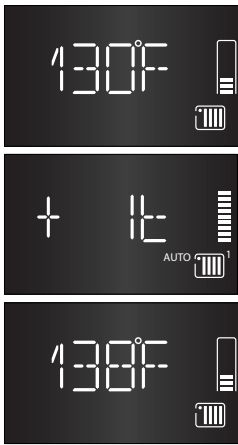
1. Simultaneously press the the **OK** and **ESC** buttons for 5 seconds. The display shows **222**.
2. Press the **“+”** button to select **234 , the service code**.
3. Press the **OK** button. until the display shows **MENU**.
4. Press the **OK** button to enter the complete menu, see instructions on page 68, and complete menu list below

0	NETWORK					
0	4	USER INTERFACE				
0	4	0	Zone to be set by display	1 = 1 Zone 2 = 2 Zones 3 = 3 Zones	1	
0	4	1	Backlight timing	from 1 to 10 minutes or 24 hours	10	
2	BOILER PARAMETERS					
2	0	GENERAL				
2	0	0	DHW Setpoint Temperature TRX COMBI	from 97 to 140 (°F)	124	Set by pressing DHW buttons item 2 - Figure 73
			DHW Setpoint Temperature TRX non-COMBI	from 104 to 149 (°F)	124	
2	1	FREE PARAMETERS (DO NOT USE)				
2	1	1	DO NOT USE			
2	1	2	DO NOT USE			
2	1	3	DO NOT USE			
2	1	5	DO NOT USE			
2	1	6	DO NOT USE			
2	2	BOILER GENERAL SETTINGS				
2	2	0	Ignition Power	from 0 to 100	Must be set in accordance with Table 29.	
2	2	3	Room (Floor thermostat or Room thermostat zone 2 selection)	0 = Floor safety thermostat 1 = Room thermostat zone 2	1	
2	2	4	Automatic CH Temperature Control	0 = Absent, 1 = Present	0	
2	2	5	Heating ignition delay	0 = Disabled, 1 = 10 seconds, 2 = 90 seconds, 3 = 210 seconds	0	
2	2	8	Boiler Version - TRX C CANNOT BE MODIFIED	from 0 to 5 0 = Combi	0	RESERVED FOR TECHNICAL ASSISTANCE Only if the PCB is changed
			Boiler Version - TRX CANNOT BE MODIFIED ATTENTION! Only change from 1 to 2 when external storage with an ON / OFF thermostat is connected.	from 0 to 5 0 = NOT USED 1 = Storage with NTC 2 = Storage with thermostat 3 - 5 = NOT USED	2	
2	2	9	Set boiler heating power	from 0 to 200		
2	3	BOILER CH PARAMETERS - 1				
2	3	1	Max CH Power (limitation, in% of the maximum heat output, Parameter 234)	from 0 to 100		See the table 29, Information on Starting
2	3	2	Max DHW percentage CANNOT BE MODIFIED	from 0 to 100		RESERVED FOR TECHNICAL ASSISTANCE Only if the gas or PCB is changed see table 29.
2	3	3	Min percentage CANNOT BE MODIFIED	from 0 to 100		
2	3	4	Max CH percentage CANNOT BE MODIFIED	from 0 to 100		
2	3	5	CH Anti-cycling time mode	0 = Manual 1 = Automatic	1	

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
2	3	6	Anti-cycling Ignition Time Delay	from 0 to 7 (minutes)	3	
2	3	7	CH Post Pump Cycle Time	from 0 to 15 minutes or OC (AC)	3	
2	4	BOILER PARAMETER - PART 2				
2	4	3	CH Fan Post-Purge	0 = OFF 1 = ON	0	
2	4	4	CH Boost Delay Period Time	from 0 to 60 (minutes)	16	Activated only with thermostat On/Off and heating control activated (parameter 421 - 521 - 621 = 01)
			This parameter allows a time delay to be set before the automatic increase of the outlet temperature calculated in increments of 39.2°F (max 53.6°F). If this parameter retains the value 00, this function is not active.			
2	4	7	CH Pressure Safety	0 = temperature sensor only 1 = pressure switch at minimum 2 = pressure sensor	1	RESERVED FOR TECHNICAL ASSISTANCE Only if the PCB is changed
2	4	9	Outdoor Temperature Reading Correction	from -5 to +5 (°F)	0	Only active with outdoor sensor connected
2	5	DOMESTIC HOT WATER PARAMETER				
2	5	0	COMFORT function Timed (TRX models <i>with external storage with NTC sensor</i>) = <i>according to time program</i> . Allows hourly / weekly management for maintaining the temperature of the hot water tank. The DHW flow function remains active. Read the description in this manual. Timed (TRX C models) <i>activated for 30 minutes after domestic hot water draw-off</i> . The appliance allows the hot water heating comfort to be increased via the “COMFORT” function. This function keeps the secondary heat exchanger temperature stable when the boiler is not in use. COMFORT will be displayed when the function is active. NOTE: This function can be activated and deactivated by pressing the COMFORT button.	0 = deactivated 1 = timed 2 = always on	0	TRX C
					2	TRX
2	5	1	DHW Comfort Anti-cycling Time	from 0 to 120 (minutes)	0	
2	5	2	DHW Start Delay	from 5 to 200 (0.5 to 20 seconds)	5	Anti “water hammering”
2	5	3	DHW Switch Off Logic	0 = anti-scale (stop at > 144°F) 1 = + 7 °F /setting	0	
2	5	4	DHW Post Purge and Pump Cycle	0 = OFF 1 = ON	0	
			OFF = 3 minutes post-circulation and post-ventilation after DHW draw-off if the boiler temperature requires it. ON = Always on for 3 minutes post-circulation and post-ventilation after DHW draw-off.			
2	5	5	DHW timer	from 0 to 30 (minutes)	0	
2	5	7	Anti-legionella Function	0 = OFF 1 = ON	0	TRX = Activated when the boiler is connected to a tank by an NTC sensor. (Parameter 228 = 1)
			This function prevents the formation of Legionnaire’s disease bacteria which may develop in piping and indirect water heaters (IWH) at temperatures between 68°F and 104°F. When activated, if the IWH temperature stays below 138°F for over 100 hours, the boiler will heat the water in the IWH until it reaches 149°F for 30 minutes.			
2	5	8	Antilegionella frequency	from 24 to 720 (Hours) or 30 days	30 days	TRX = Activated when the boiler is connected to a tank by an NTC sensor. (Parameter 228 = 1)
2	6	BOILER MANUAL SETTINGS				
2	6	0	Manual mode activation	0 = OFF, 1 = ON	0	
2	6	1	Boiler pump control	0 = OFF, 1 = ON	0	Set parameter 260=1
2	6	2	Fan control	0 = OFF, 1 = ON	0	Set parameter 260=1
2	6	3	3 way valve control	0 = DHW, 1 = Heating	0	Set parameter 260=1

Part 9 - Controls

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
2	7	TEST & UTILITIES				
2	7	0	Test Mode	TEST+ = Max Heating power TEST+ = Max DHW power TEST+ = Minimum power.	TEST Mode can also be activated by pressing the Reset button for 10 seconds. The function is deactivated after 30 minutes or by pressing Reset .	
2	7	1	Air-purge cycle	0 = OFF 1 = ON	See First Ignition section.	
2	7	4	Floor drying cycle	0 = OFF 1 = Functional Heating 2 = Curing Heating 3 = Functional Heating + Curing Heating 4 = Curing Heating + Functional Heating 5 = Manual	0	
2	7	5	Floor dry Supply setpoint temperature	from 77 to 140 °F	131	
2	8	RESET FACTORY SETTINGS				
2	8	0	Automatically resets all parameter settings to the factory defaults.	Reset: OK = yes, ESC = no		To reset all parameter settings, press the OK button.
4	ZONE 1 PARAMETERS					
4	0	ZONE 1 TEMPERATURE SETTINGS				
4	0	0	Temperature Day	from 50 to 86 °F	66	
4	0	1	Temperature Night	from 32 to 86 °F	61	
4	0	2	Zone 1 Fixed Temperature	from 86 to 179 °F from 68 to 122 °F	179 120	Parameter 420 = 1 Parameter 420 = 0
4	0	3	Zone Freeze Protection Temperature	from 36 to 59 °F	41	Changes all zones
4	1	SUMMER/WINTER CHANGEOVER				
4	1	0	S/W function activation	0 = OFF, 1 = ON	0	
4	1	1	S/W temperature threshold	from 50 to 86 °F	68	
4	1	2	S/W delay time	from 0 to 300 minutes	60	
4	2	ZONE 1 SETTINGS				
4	2	0	Zone temperature range	0 = from 68 to 113°F (low temperature) 1 = from 95 to 179°F (high temperature)	1	select in the appliance type base
4	2	1	Temperature Control Mode	0 = Fixed outlet temperature 1 = Basic On/Off 2 = Room Sensor Only 3 = Outdoor Sensor Only 4 = Room and Outdoor Sensors	3	

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
4	2	2	Outdoor Heating Curve Slope	from 0.2 to 0.8	0.6	(low temperature)
				from 0.4 to 3.5	1.3	(high temperature)
4	2	3	 Outlet temperature Outside temperature High temperature Low temperature Setpoint of the room temperature			If an outdoor temperature sensor is used, the boiler calculates the most suitable heating outlet temperature, taking the outdoor temperature and type of appliance into account. The type of curve must be chosen according to the type of appliance radiator and the heat losses present in the building.
			Heating Curve Offset from -12 to +12 (low temperature) from -25 to +25 (high temperature) 0 To adapt the heating curve to installation requirements, it is possible to perform a parallel shift of the curve in order to alter the calculated outlet temperature and therefore the ambient temperature. The value is indicated on the display: - from -12 to +12 (low temperature) - from -25 to +25 (high temperature) Each step represents an outlet temperature increase/decrease of 1°F in relation to the setpoint value. For the User, it's possible to modify the heating curve offset by pressing the CH buttons "+" and "-" (8). Press the Ch buttons "+" or "-" (8), the display shows the current CH target temperature: After 5 seconds the display allows the users to modify the offset. The User could modify this value by pressing CH buttons "+" and "-" (8). After few seconds the display shows the new CH target and come back to the homescreen.			
4	2	4	Room Sensor Impact	from 0 to 20	2	if parameter 420 = 0
				from 4 to 20	4	if parameter 420 = 1
4	2	5	Zone 1 heating MAXIMUM temperature setting	from 86 to 179 °F	179	if parameter 420 = 1
				from 68 to 122 °F	120	if parameter 420 = 0
4	2	6	Zone 1 heating MINIMUM temperature setting	from 86 to 179 °F	120	if parameter 420 = 1
				from 68 to 122 °F	80	if parameter 420 = 0

Part 9 - Controls

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
4	3	ZONE 1 DIAGNOSTICS				
4	3	0	Room Temperature			
4	3	1	Room Temperature Setpoint			
4	3	4	Zone 1 Heat Call	0 = OFF 1 = ON		
4	7	ZONE REGULATION PARAMETERS				
4	7	5	Auto Slope Adaptation	0 = OFF 1 = ON	0	
5	ZONE 2 PARAMETERS					
5	0	ZONE 2 TEMPERATURE SETTINGS				
5	0	0	Temperature Day	from 50 to 86 °F	66	
5	0	1	Temperature Night	from 32 to 86 °F	61	
5	0	2	Zone 2 Fixed Temperature	from 86 to 179 °F	179	Parameter 420 = 1
				from 68 to 122 °F	120	Parameter 420 = 0
5	0	3	Zone Freeze Protection Temperature	from 36 to 59 °F	41	Changes all zones
5	1	SUMMER/WINTER CHANGEOVER				
5	1	0	S/W function activation	0 = OFF, 1 = ON	0	
5	1	1	S/W temperature threshold	from 50 to 86 °F	68	
5	1	2	S/W delay time	from 0 to 300 minutes	60	
5	2	ZONE 2 SETTINGS				
5	2	0	Zone temperature range	0 = from 68 to 113°F (low temperature) 1 = from 95 to 179°F (high temperature)	1	select in the appliance type base
5	2	1	Temperature Control Mode	0 = Fixed outlet temperature 1 = Basic On/Off 2 = Room Sensor Only 3 = Outdoor Sensor Only 4 = Room and Outdoor Sensors	1	
5	2	2	Outdoor Heating Curve Slope	from 0.2 to 0.8	0.6	(low temperature)
				from 0.4 to 3.5	1.3	(high temperature)
5	2	2	See graph on the previous page. If an outdoor sensor is used, the boiler calculates the most suitable heating outlet temperature taking the external temperature and the type of appliance into account. The type of curve must be chosen according to the type of appliance radiator and the heat losses present in the building.			
5	2	3	Heating Curve Offset	from -12 to +12 (low temperature)	0	
				from -25 to +25 (high temperature)		
5	2	3	To adapt the heating curve to installation requirements, it is possible to perform a parallel shift of the curve in order to alter the calculated outlet temperature and therefore the ambient temperature. The value is indicated on the display: - from -12 to +12 (low temperature) - from -25 to +25 (high temperature) Each step represents an outlet temperature increase/decrease of 1°F in relation to the setpoint value. See note on parameter 423.			
5	2	4	Room Sensor Impact	from 0 to 20	2	if parameter 420 = 0
				from 4 to 20	4	if parameter 420 = 1
If setting = 0, the temperature taken from the room sensor does not affect the calculation of the setting. If setting = 20, the temperature taken has the maximum influence on the setting.						
5	2	5	Zone 2 heating MAXIMUM temperature setting	from 86 to 179 °F	179	if parameter 420 = 1
				from 68 to 122 °F	120	if parameter 420 = 0
5	2	6	Zone 2 heating MINIMUM temperature setting	from 86 to 179 °F	120	if parameter 420 = 1
				from 68 to 122 °F	80	if parameter 420 = 0

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
5	3	ZONE 2 DIAGNOSTICS				
5	3	0	Room Temperature			
5	3	1	Room Temperature Setpoint			
5	3	4	Zone 2 Heat Call	0 = OFF 1 = ON		
5	7	ZONE REGULATION PARAMETERS				
5	7	5	Auto Slope Adaptation	0 = OFF 1 = ON	0	
6	ZONE 3 PARAMETERS					
6	0	ZONE 2 TEMPERATURE SETTINGS				
6	0	0	Temperature Day	from 50 to 86 °F	66	
6	0	1	Temperature Night	from 32 to 86 °F	61	
6	0	2	Zone 3 Fixed Temperature	from 86 to 179 °F from 68 to 122 °F	179 120	Parameter 420 = 1 Parameter 420 = 0
6	0	3	Zone Freeze Protection Temperature	from 36 to 59 °F	41	Changes all zones
6	1	SUMMER/WINTER CHANGEOVER				
6	1	0	S/W function activation	0 = OFF, 1 = ON	0	
6	1	1	S/W temperature threshold	from 50 to 86 °F	68	
6	1	2	S/W delay time	from 0 to 300 minutes	60	
6	2	ZONE 3 SETTINGS				
6	2	0	Zone temperature range	0 = from 68 to 113°F (low temperature) 1 = from 95 to 179°F (high temperature)	1	select in the appliance type base
6	2	1	Temperature Control Mode	0 = Fixed outlet temperature 1 = Basic On/Off 2 = Room Sensor Only 3 = Outdoor Sensor Only 4 = Room and Outdoor Sensors	1	
6	2	2	Outdoor Heating Curve Slope	from 0.2 to 0.8 from 0.4 to 3.5	0.6 1.3	(low temperature) (high temperature)
6	2	2	See graph on the previous page. If an outdoor sensor is used, the boiler calculates the most suitable heating outlet temperature taking the external temperature and the type of appliance into account. The type of curve must be chosen according to the type of appliance radiator and the heat losses present in the building.			
6	2	3	Heating Curve Offset	from -12 to +12 (low temperature) from -25 to +25 (high temperature)	0	
6	2	3	To adapt the heating curve to the installation requirements, it is possible to perform a parallel shift of the curve in order to alter the calculated outlet temperature and therefore the ambient temperature. The value is indicated on the display: - from -12 to +12 (low temperature) - from -25 to +25 (high temperature) Each step represents an outlet temperature increase/decrease of 1°F in relation to the setpoint value. See note on parameter 423.			
6	2	4	Room Sensor Impact	from 0 to 20 from 4 to 20	2 4	if parameter 420 = 0 if parameter 420 = 1
6	2	4	If setting = 0, the temperature taken from the room sensor does not affect the calculation of the setting. If setting = 20, the temperature taken has the maximum influence on the setting.			
6	2	5	Zone 3 heating MAXIMUM temperature setting	from 86 to 179 °F from 68 to 122 °F	179 120	if parameter 420 = 1 if parameter 420 = 0
6	2	6	Zone 3 heating MINIMUM temperature setting	from 86 to 179 °F from 68 to 122 °F	120 80	if parameter 420 = 1 if parameter 420 = 0

Part 9 - Controls

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
6	3	DIAGNOSTICS				
6	3	0	S/W function activation	0 = OFF, 1 = ON	0	
6	3	1	S/W temperature threshold	from 50 to 86 °F	68	
6	3	4	S/W delay time	from 0 to 300 minutes	60	
6	7	ZONE REGULATION PARAMETERS				
6	7	5	Auto Slope Adaptation	0 = OFF 1 = ON	0	
8	SERVICE PARAMETERS					
8	0	BOILER STATISTICS-1				
8	0	0	3 way valve cycles No. (n x10)			
8	0	1	Pump Power on (h x10)			
8	0	2	Boiler pump cycles No. (n x10)			
8	0	3	Boiler Power On Time (h x10)			
8	0	4	Fan cycles No. (n x10)			
8	0	5	Number of fan cycles (n x10)			
8	0	6	CH flame detection No. (n x10)			
8	0	7	DHW flame detection No. (n x10)			
8	1	BOILER STATISTICS-2				
8	1	0	CH Burner On Hours (h x10)			
8	1	1	DHW Burner On Hours (h x10)			
8	1	2	Number Of Flame Faults (n x10)			
8	1	3	Number Of Ignition Cycles (n x10)			
8	1	4	Average CH Cycle Length (min)			
8	2	Boiler Current Status				
8	2	1	Fan Status	0 = OFF, 1 = ON		
8	2	2	Fan Speed (x100) RPM			
8	2	4	3 Way Valve Position	0 = DHW, 1 = Central Heating		
8	2	6	APS Status	0 = Open 1 = Closed		
8	2	8	Gas Power (kW)			
8	3	BOILER CURRENT TEMPERATURES				
8	3	0	CH Supply Setpoint (in °F)			
8	3	1	CH Supply Temperature (in °F)			
8	3	2	CH Return Temperature (in °F)			
8	3	4	Exhausts Flue Temperature			
8	3	5	Outdoor Temperature (in °F)			Only with outdoor sensor connected
8	5	SERVICE				
8	5	0	Months to next maintenance	from 0 to 60 (months)	12	
			If set the boiler will display when it is time to call the installer for maintenance			
8	5	1	Enable Maintenance advice	0 = OFF, 1 = ON	0	
8	5	2	Maintenance Warning Reset	Reset? OK= Yes, Esc = No		
			To erase the advice for maintenance			
8	5	4	SW Version Interface			
8	5	5	SW Version Main			
8	6	Error History				
			10 last errors	from ERROR 0 to ERROR 9		
8	6	0	This parameter allows the last 10 boiler errors to be displayed, indicating the day, month and year. When the parameter is accessed, the errors are displayed listed from ERROR 0 to ERROR 9.			
8	6	1	Error list reset	Reset? OK = yes, ESC = no		

Menu	Sub-Menu	Parameter	Description	Value	Default Setting	
8	7	FREE PARAMETERS				
8	7	0	NOT USED			
8	7	1	NOT USED			
8	7	2	NOT USED			
8	7	3	NOT USED			
8	7	4	Boiler flow switch	0= OFF, 1= ON		
8	7	6	Safety flame sensor	0= OFF, 1= ON		
8	7	8	Boiler power level	from 0 to 100 (0 = minimum power 100 = maximum power)		

Table 27 - Complete Parameters List

Part 10 - Start-Up Preparation

WARNING

Thoroughly clean and flush any system that has used glycol before installing the boiler. Provide the customer with a material safety data sheet (MSDS) on the fluid used.

A. Check / Control Water Chemistry

CAUTION

Chemical imbalance of the water supply may affect efficiency and cause severe damage to the appliance and associated equipment. It is important that the water chemistry on both the domestic hot water and central heating sides are checked before installing the appliance. Water quality must be professionally analyzed to determine whether it is necessary to treat the water. Various solutions are available to adjust water quality. Adverse water quality will affect the reliability of the system. In addition, operating temperatures above 135°F will accelerate the build-up of lime scale and possibly shorten appliance service life. Failure of an appliance due to lime scale build-up, low pH, or other chemical imbalance IS NOT covered by the warranty.

To ensure extended service life, it is recommended to test water quality prior to installation. Listed below are some guidelines.

CAUTION

Do not use petroleum-based cleaning or sealing compounds in the boiler system. Damage to elastomer seals and gaskets in the system could occur, resulting in substantial property damage.

The water must be potable, free of corrosive chemicals, sand, dirt, and other contaminants. It is up to the installer to ensure the water does not contain corrosive chemicals or elements that can damage the heat exchanger. Potable water is defined as drinkable water supplied from utility or well water in compliance with EPA secondary maximum contaminant levels (40 CFR Part 143.3). If the water contains contaminants higher than outlined by the EPA, water treatment is recommended and additional, more frequent maintenance may be required. See Table 1.

If you suspect that your water is contaminated in any way, discontinue use of the appliance and contact an authorized technician or licensed professional.

Clean system to remove sediment*

1. You must thoroughly flush the system (without boiler connected) to remove sediment. The high-efficiency heat exchanger can be damaged by buildup or corrosion due to sediment.
2. For zoned systems, flush each zone separately through a purge valve. (If purge valves and isolation valves are not already installed, install them to properly clean the system.)
3. Check the return Y strainer (if installed). Remove and clean sediment and debris if necessary.
4. Flush system until water runs clean and you are sure piping is free of sediment.

***NOTE: Boiler failure due to improper water chemistry is not covered by warranty.**

NOTE: Combi Models: It is recommended to clean the DHW side of the heat exchanger at least once a year to prevent lime scale buildup. Follow the maintenance procedure to clean the heat exchanger in the Maintenance Section of this manual.

B. Check for Gas Leaks

WARNING

Before starting the boiler, and during initial operation, smell near the floor and around the boiler for gas odorant or any unusual odor. Remove boiler front door and smell interior of boiler enclosure. Do not proceed with startup if there is any indication of a gas leak. Repair any leaks at once.

PROPANE BOILERS ONLY – The propane supplier mixes an odorant with the propane to make its presence detectable. In some instances the odorant can fade, and the gas may no longer have an odor. Before startup (and periodically thereafter), have the propane supplier verify the correct odorant level in the gas.

If you discover any evidence of a gas leak shut down the boiler at once. Find the leak source with a bubble test and repair immediately. Do not start the appliance again until the leak is repaired. Failure to comply could result in substantial property damage, severe personal injury, or death.

C. Freeze Protection (When Used)

WARNING

NEVER use automotive or standard glycol antifreeze. Do not use ethylene glycol made for hydronic systems. Use only freeze-protection fluids certified by fluid manufacturer as suitable for use with stainless steel boilers, verified in the fluid manufacturer's literature. Thoroughly clean and flush any system that has used glycol before installing the new boiler. Provide the boiler owner with a material safety data sheet (MSDS) on the fluid used.

NOTE: Loops Serving Indirect Water Heaters (IWHs)

Glycol used in IWH loops should be food grade propylene glycol, FDA rated as "generally recognized as safe" (GRAS). If using a glycol / potable water mix, the water chemistry must meet the requirements in this manual. The glycol content of the liquid must not exceed 50%, unless the manufacturer specifies a different ratio. Glycol should be checked periodically to prevent it from becoming acidic. Please refer to guidelines provided by the glycol manufacturer regarding glycol maintenance.

NOTE: Glycol not recognized as GRAS may only be used in closed loop CH applications.

1. Determine the freeze protection fluid quantity using total system water content following the fluid manufacturer's instructions. Remember to include expansion tank water content.
2. Local codes may require back flow preventer or actual disconnect from city water supply.
3. When using freeze protection fluid with automatic fill, install a water meter to monitor water makeup. Freeze protection fluid may leak before the water begins to leak, causing concentration to drop, reducing the freeze protection level.
4. Glycol in hydronic applications should include inhibitors that prevent the glycol from attacking metallic system components. Make certain that the system fluid is checked for the correct glycol concentration and inhibitor level.
5. The glycol solution should be tested at least once a year or as recommended by the glycol manufacturer.

6. Anti-freeze solutions expand more than water. For example: A 50% by volume solution expands 4.8% in volume for a temperature increase from 32 - 80°F, while water expands 3% over the same temperature rise. Allowances must be made in system design for expansion.
7. A 30% mixture of glycol will result in a BTU output loss of 15% with a 5% increase in head against the system circulator.
8. A 50% mixture of glycol will result in a BTU output loss of 30% with a 50% increase in head against the system circulator.

NOTE: BTU losses apply to both CH and DHW.

CAUTION

It is highly recommended to carefully follow the glycol manufacturer's recommended concentrations, expansion requirements, and maintenance recommendations (pH additive breakdown, inhibitor reduction, etc.) You must carefully calculate the additional friction loss in the system as well as the reduction in heat transfer coefficients.

D. System Water Fill, Purge, and Test

! WARNING

Ensure the boiler is full of water before firing the burner. Failure to do so will damage the boiler. Such damage IS NOT covered by warranty, and could result in property damage, severe personal injury, or death.

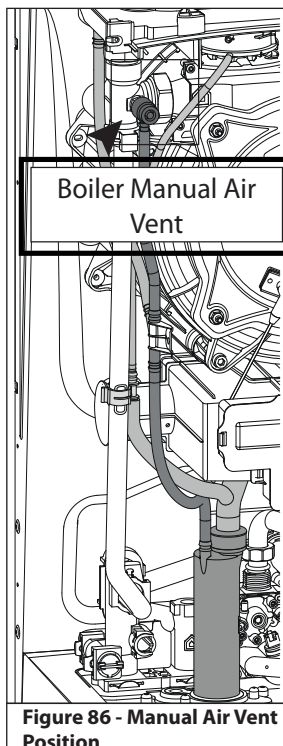
CAUTION

Connect the condensate discharge pipe before filling and purging the heating circuit.

It is important to purge the system of air to avoid damage to the boiler.

The boiler and heating system must be thoroughly purged of air during the initial installation or system maintenance. Proceed as follows to purge the boiler and heating system:

1. Open the manual air vent positioned on the side of the primary exchanger. The valve is already connected to a discharge hose routed to the condensate trap.
2. Lift the cap on the automatic air release valve on the pump. Leave open permanently.
3. Gradually open the main water valve until water flows. Do not open fully.
4. Thoroughly purge each zone starting with the lowest point and close them only when clear water free of air is visible.
5. Close the manual air vent when clear water free of air is visible.
6. Continue filling the system until at least 12 psi registers on the pressure gauge.



! WARNING

Eliminate all system leaks. Continual fresh make-up water will reduce boiler life. Minerals can build up in the heat exchanger, reducing heat transfer, overheating the heat exchanger and causing heat exchanger failure.

Check if the condensate trap contains water. If not, it must be refilled. Open the manual air vent on the main exchanger until completely filled. Check the system pressure on the pressure gauge again.

E. Purge Air from DHW System

1. Make sure the CH and DHW lines are open and full of water. Turn on all electric power to boiler.

! WARNING

Ensure the boiler is full of water before firing the burner. Failure to do so will damage the boiler. Such damage IS NOT covered by warranty, and could result in property damage, severe personal injury, or death.

2. Open hot water faucets in the DHW system. Start with the faucets nearest the boiler.
3. Keep faucets open until water runs freely and all air is purged. Then move on to faucets further away from the boiler in the system.
4. When water flows freely from all hot water faucets, DHW purging is complete.

F. Check Thermostat Circuit(s)

1. Disconnect the two external wires connected to the boiler thermostat terminals TT1/TT2 (low voltage terminal strip).
2. Connect a voltmeter across these two incoming wires with power supplied to the thermostat circuits. Close each thermostat, zone valve and relay in the external circuit one at a time and check the voltmeter reading across the incoming wires.
3. There should NEVER be a voltage reading.
4. If a voltage reading does occur under any condition, check and correct the external wiring. (This is a common problem when using 3-wire zone valves.)
5. Once the external thermostat circuit wiring is checked and corrected if necessary, reconnect the external thermostat circuit wires to the boiler low voltage terminal strip. Allow the boiler to cycle.

G. Condensate Removal

1. The boiler is a high efficiency condensing appliance. Therefore, the unit has a condensate drain. Condensate fluid is nothing more than water vapor, derived from combustion products, similar to that produced by an automobile when it is initially started. Condensation is slightly acidic (typically with a pH of 3 to 5) and must be piped with the correct materials. Never pipe the condensate using steel, copper, brass or other materials that will be subject to corrosion. Plastic PVC or CPVC pipe are the only approved materials. A condensate neutralizer, if required by local authorities, can be made up of lime crystals, marble or phosphate chips that will neutralize the condensate. This may be done by the installer or you may purchase a condensate neutralizer from NTI (7450P-212).
2. The boiler is equipped with a barbed outlet fitting, to which the supplied hose must be installed and routed to a local drain. It is very important that the condensate line is sloped downward away from the boiler to a suitable indoor drain.

Part 10 - Start-Up Preparation

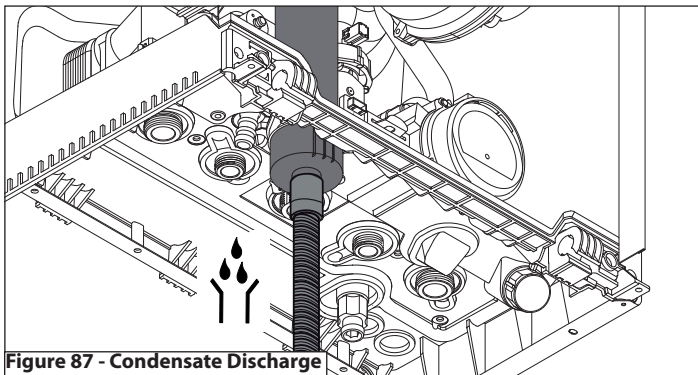


Figure 87 - Condensate Discharge

If the condensate outlet on the boiler is lower than the drain, you must use a condensate removal pump, available from NTI (554200). This pump is equipped with two leads that can be connected to an alarm or another type of warning device to alert the user of a condensate overflow, which, if not corrected, could cause property damage.

3. If a long horizontal run is used, it may be necessary to create a vent in the horizontal run to prevent a vacuum lock in the condensate line.
4. Do not expose the condensate to freezing temperatures.
5. It is very important you support the condensation line to assure proper drainage.

! WARNING

FOR YOUR OWN SAFETY READ BEFORE OPERATING

1. This boiler does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
2. BEFORE OPERATING: Smell all around the boiler area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

3. WHAT TO DO IF YOU SMELL GAS

- Do not try to light any boiler.
 - Do not touch any electric switch, do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas suppliers' instructions.
 - If you cannot reach your gas supplier, call the fire department.
 - Turn off the gas shutoff valve (located outside the boiler) so that the handle is crosswise to the gas pipe. If the handle will not turn by hand, don't try to force or repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
4. Do not use this boiler if any part has been under water. Immediately call a qualified service technician to inspect the boiler and to replace any part of the control system and any gas control that has been damaged.
 5. The boiler shall be installed so the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during boiler operation and service (circulator replacement, condensate trap, control replacement, etc.)

Failure to follow these instructions could result in property damage, serious personal injury, or death.

If you discover any evidence of a gas leak, shut down the boiler at once. Find the leak source with a bubble test and repair immediately. Do not start the boiler again until the leak is repaired. Failure to comply could result in substantial property damage, severe personal injury, or death.

! WARNING

If the boiler has not been used for a long period of time the condensate trap may need to be refilled. Failure to do so could result in flue gases being released into the boiler room, property damage, serious personal injury, or death.

12. Set the room thermostat to the highest setting to start the boiler and test Lockout Error 501.

NOTE: The boiler will display a **Lockout Error 501** after the 3rd consecutive failed ignition attempt.

- The combustion fan will pre-purge for a short time before activating the igniter.
 - Ensure the combustion fan post-purges for at least 5 seconds before reactivating the igniter.
 - After the boiler displays Error 501, set the room thermostat to the normal setting to start the boiler.
13. Open the gas valve and check the connection seals, including the boiler connection seals. Check for and eliminate any leaks.
 14. Press the RESET button to clear Error 501. The display will show **OK**.
 15. Start the boiler by selecting CH or DHW operation.
 16. **Proceed with Combustion Checking Procedure.**

A. First Ignition

1. Make sure that the gas valve is closed and the electrical connection has been properly wired. Ensure the green grounding wire is connected to a sufficient earth ground.
2. Unscrew the cap on the automatic air relief valve on the pump.
3. Ensure that the system pressure is at least 12 psi on the tridicator and no hot water or heating requests will be made.
4. Power on the boiler (press the ON/OFF button).

5. **The air purge function starts automatically.**



6. During the air purge cycle open the manual air vent on the primary heat exchanger. Close the air vent when clear water free of air is visible.
7. Ensure the system is completely purged of air after the purging cycle has ended. If not, repeat the procedure. Press the Auto button for 5 seconds.

NOTE: It is VERY IMPORTANT to complete this purging process.

8. Purge air from the CH and DHW systems. After CH system purging is complete, verify that system pressure is at least 12 psi on the pressure gauge.

NOTE: The water pressure switch safety is set at 8 psi to protect the boiler.

Part 11 - Start-Up



B. Combustion Checking Procedure

The order of operations for this procedure must always be respected.

Operation 1 - Gas inlet pressure check

Loosen screw 1 (Torx 10 - Line Pressure Test Port) and connect a manometer to the port using applicable tubing.

Ensure the boiler is powered on. Then enable Test Mode by pressing the RESET button for 10 seconds. The display will show **TEST** and the icon .

The gas line pressure must remain within the range provided in Table 29 for the gas type during all operating conditions. Upon completion of the combustion analysis and adjustment (Operations 2 through 5), remove the pressure gauge and tighten screw 1. Verify and repair any gas leaks.

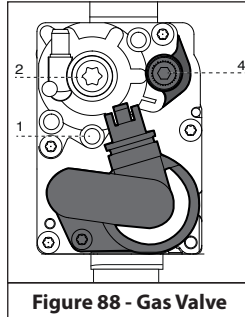


Figure 88 - Gas Valve

Operation 2 - Combustion Analysis

Remove the combustion test port plug as illustrated, and insert a calibrated combustion analyzer.

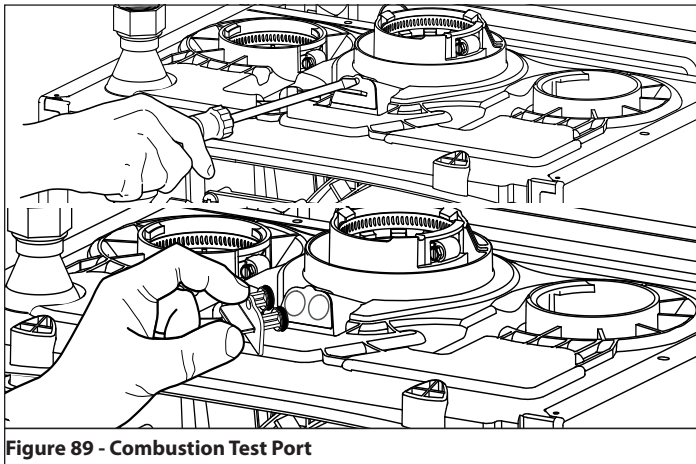


Figure 89 - Combustion Test Port

! WARNING

Make sure the calibrated combustion analyzer is set to the appropriate gas type. Failure to do so could result in serious personal injury or death.

It is required to use a calibrated combustion analyzer to verify final adjustment according to the combustion chart (Table 27). Failure to do so could result in serious personal injury or death.

It is very important that the combustion system be set within the recommended CO measurements listed in Table 27. Visually looking at the burner does not determine combustion quality. Failure to measure combustion with a calibrated combustion analyzer and set the throttle within the recommended CO measurements could result in property damage, severe personal injury, or death.

Operation 3 - Adjusting the CO2 at Maximum Gas Flow Rate (High Fan Speed)

Set the thermostat at the highest possible setting or draw off the domestic hot water at the maximum water flow rate to create a demand for heat. **Note:** For only Heating Boiler Applications, open all thermostatic valves present in the CH circuit.

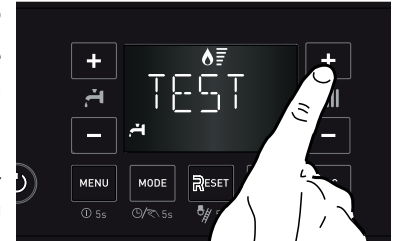
Select the TEST Function by pressing and holding the RESET button for 10 seconds.

WARNING! When the Test Function is activated the temperature of the water coming out of the boiler may be more than 150°F.

TEST and the  icon will appear on the display when Test Function is active. The boiler will operate at maximum heating power.



Press the  button to operate the boiler at the maximum power. The  icon will display.



Wait 1 minute for the boiler to stabilize before carrying out the combustion analyses. Read the CO2 value (%) and compare it with the values given in the table below:

	Natural Gas		LP Gas	
Fan Speed	Low	High	Low	High
CO PPM	≤175		≤175	
CO ₂ (%)	8.5 - 9.7		9.5 - 10.5	
ATTENTION: The CO₂ at minimum gas flow must not be set higher than the CO₂ reading at maximum gas flow. It may be set lower by as much as 0.3%				
For Example: If CO₂ at Max. = 9.2%, CO₂ at Min. = 8.9-9.2%				

Table 28 - Combustion Settings

ATTENTION!! Obtain all values with the front cover installed.

If the CO2 (%) reading differs from the values given in the table, adjust the gas valve following the instructions below. Otherwise move directly to Operation 4.

Adjusting the Gas Valve at Maximum Gas Flow

Adjust the gas valve by turning setting screw 4 clockwise to increase the CO2 level; counterclockwise to reduce the CO2 level (1 turn adjusts the CO2 level by approximately 0.3%). Wait 1 minute after each change in setting for the CO2 value to stabilize.

If the value measured corresponds to the value given in the Table 28, max adjustment is complete. Otherwise continue the setting procedure.

ATTENTION!! The Test Function will automatically deactivate after 30 minutes, or Test Function can be turned off manually by pressing the RESET button.

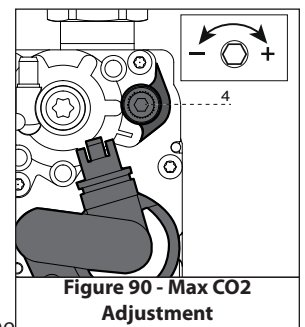
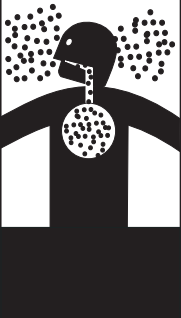


Figure 90 - Max CO2 Adjustment

⚠ WARNING

Breathing Hazard - Carbon Monoxide Gas



- Do not operate heater if flood damaged.
- Install vent system in accordance with local codes and manufacturers installation instructions.
- Do not obstruct heater air intake or exhaust. Support all vent piping per manufacturers installation instructions.
- Do not place chemical vapor emitting products near unit.
- According to NFPA 720, carbon monoxide detectors should be installed outside each sleeping area.
- Never operate the heater unless it is vented to the outdoors.
- Analyze the entire vent system to make sure that condensate will not become trapped in a section of vent pipe and therefore reduce the open cross sectional area of the vent.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

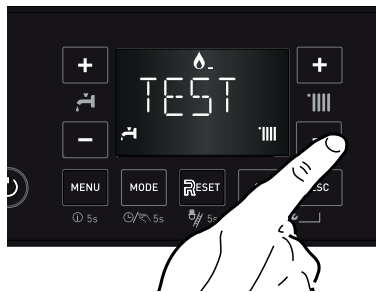
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Operation 4 - Checking the CO₂ at Minimum Gas Flow (Low Fan Speed)

With the Test Function active, press the  button to operate the boiler at minimum DHW power. The  and  icons will display.

Wait 1 minute for the boiler to stabilize before carrying out the combustion analyses.

If the CO₂ (%) reading at min gas flow is greater than the CO₂ (%) reading at max flow, or if it is less than the reading at max flow by more than 0.3%, adjust the gas valve following the instructions below. Otherwise move directly to Operation 5.



Adjusting the Gas Valve at Minimum Gas Flow

Remove cap and adjust screw 2 by turning counter-clockwise to reduce the CO₂ level; clockwise to increase the CO₂ level. Wait 1 minute after each adjustment for the CO₂ value to stabilize.

WARNING! Minimum Gas Flow Adjustment is very sensitive.

If the value measured corresponds to the value given in Table 28 adjustment is complete. Otherwise continue the setting procedure.

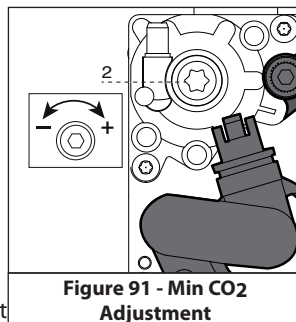


Figure 91 - Min CO₂ Adjustment

Attention!! If the value of the CO₂ at minimum power has been changed, it is necessary repeat the adjusting at maximum gas flow.

Operation 5 - Ending Adjustment

1. Exit Test Mode by pressing RESET.
2. Turn down the thermostat and / or stop the DHW draw-off. For Only Heating Boiler applications reset all thermostatic valves.
3. Check for and repair any leaks of gas.
4. Reinstall the front cover.
5. Reinstall the combustion test port - see Figure 89.

Part 11 - Start-Up

	Parameter	TRX085		TRX120		TRX110C		TRX150C	
		Natural	Propane	Natural	Propane	Natural	Propane	Natural	Propane
Inlet Gas Pressure Nominal (Inches WC)		7	11	7	11	7	11	7	11
Inlet Gas Pressure Min/Max (Inches WC)		3.5 - 10.5	8 - 13	3.5 - 10.5	8 - 13	3.5 - 10.5	8 - 13	3.5 - 10.5	8 - 13
Ignition Power	220	53		43		40		34	
Maximum CH Power Adjustable (%)	231	100		100		100		100	
Minimum Power (%)	233	3		2		3		2	
Max CH Power (%)	234	56		68		66		68	
Max DHW Power (%)	232	56		68		72		87	
Gas Orifice (Ø)	mm	6.4	5.5	8.5	6.0	6.9	5.5	8.5	6.0
Gas Inlet (MBH)	Max DHW	85		120		114		150	
	Max CH	85		120		106		120	
	Min	9,400		13,200		11,200		13,200	

Table 29 - Table Summarizing Powers



C. Checking Combustion Parameters

Menu 2. - Boiler Parameters

Submenu 3. - Parameter 1 Maximum Heating Power Adjustment

Submenu 2. - Parameter 0 Ignition Power

Submenu 3. - Parameter 5 Heating Ignition Delay

Maximum Heating Power Adjustment 2.3.1

The maximum heating power can be adjusted to between the maximum and minimum power allowed by the boiler.

The display shows the heating power value between 100% ("100" on the display) and 0% ("0") of this interval.

To check the maximum heating power, access menu 2/sub menu 3/parameter1 (231) - see page 60.

Check the value. If necessary, modify it as indicated in Table 29.

Checking Ignition Power 2.2.0

To check the Ignition power access menu 2/sub menu 2/parameter 0 (220) - see page 60.

If necessary, modify it as indicated in Table 29.

Heating Ignition Delay Adjustment 2.3.5

This parameter is used to manually (0) or automatically (1) set the heating ignition delay time. This is the time the boiler delays igniting the burner after it has met the central heating mode setpoint and switched off.

To change this parameter, access menu 2/sub menu 3/parameter 5 (2.3.5)- see page 60.

After selecting manual, access the successive parameter 2.3. 6 to set the delay between 0 and 7 minutes.

Automatic selection means that the boiler will establish the delay time based on the set-point temperature.



D. Converting the Appliance from Natural Gas to Propane Operation

NTI boilers are factory set to operate on Natural Gas. BEFORE OPERATING ON PROPANE the boiler must be converted to Propane using the included conversion kit specific to the boiler model.

! WARNING

These instructions CANNOT be used to convert NTI appliance models not referenced within these instructions. Contact NTI for the availability of conversion kits and instructions for other models.

Failure to apply these instructions properly may result in dangerous Carbon Monoxide levels, fire, or explosion, leading to property damage, serious personal injury, or death.

ATTENTION:

LIQUEFIED PETROLEUM (LP) PROPANE

Liquefied Petroleum (LP) propane gas is heavier than air; therefore, it is imperative that your boiler is not installed in a pit or similar location that will permit heavier than air gas to collect.

Local Codes may require appliances fueled with LP gas be provided with an alarm or an approved means of removing unburned gases from the room. Check your local codes for this requirement.

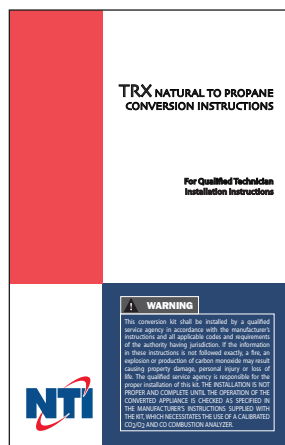
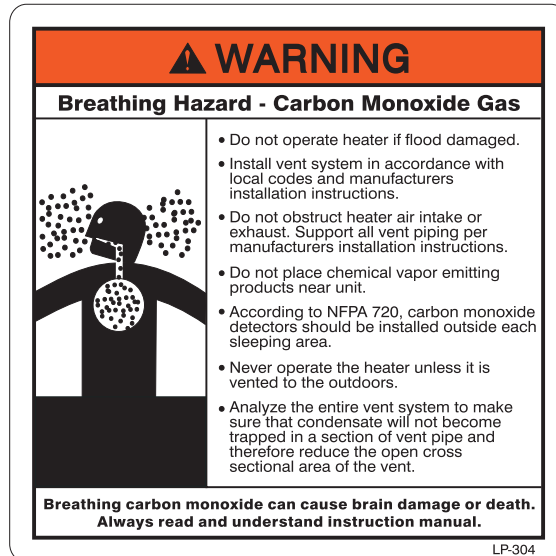


Figure 92 - Conversion Kit Instruction Cover



LP-304

Before Installing	Yes	Note
Is there enough space to ensure proper installation?		
Does installation location allow for proper service clearances?		
Are water and gas lines properly sized and set at proper pressures for the installation?		
Is boiler location as near the exhaust vent / intake pipe terminations as possible?		
Have combustible materials been cleared from the installation location?		
Is there a drain close to the boiler?		
Water Piping	Yes	Note
Does boiler loop piping meet the minimum sizing requirements listed? NOTE: Smaller piping will cause performance problems.		
Does the system have an adequate air removal / CH Air separator?		
Has water chemistry been checked?		
Does water chemistry meet requirements?		
If water chemistry does not meet requirements, have treatment measures been put in place?		
Has the system been cleaned and flushed?		
Install Exhaust Vent and Intake Piping	Yes	Note
Has the boiler been vented with the approved materials listed in this manual or to meet local codes?		
Is air supply sufficient for proper boiler operation?		
Is total vent piping length within the maximum vent length restriction listed in this manual?		
Have venting lengths been minimized?		
Are terminations properly spaced from windows, doors, and other intake vents?		
Have all vent terminations been installed at least one foot above exterior grade and one foot above maximum snow accumulation level?		
Is vent piping properly supported?		
Has vent piping been checked for leaks?		
Has the exhaust vent line been pitched back to the boiler at a rate of 1/4" per foot?		
Have the exhaust vent and intake pipes been properly installed to the boiler?		
Is the condensate drain supported so as to not place strain on the boiler's condensate outlet fitting?		
Install Condensate Piping / Tubing and Components	Yes	Note
Have all condensate components included with the boiler been installed?		
Is the condensate line piped with the approved materials listed in this manual?		
Has the condensate line been routed to a laundry tub or other drain?		
Install Gas Piping	Yes	Note
If operating on Propane, has the appropriate LP Conversion Kit been installed and the LP Conversion Instructions been followed?		
Is the gas supply line a minimum of 3/4" in diameter?		
Is the gas supply line length and diameter adequate to deliver the required BTUs?		
When operating at maximum and minimum gas input rates, does the gas line pressure remain between 3.5 and 14"WC for Natural Gas, or between 8 and 13"WC for Propane?		
Does the gas type match the type indicated on the boiler rating plate? If converted to Propane, has the LP Conversion Label been affixed adjacent to the boiler's rating plate label?		
Has a union and shut-off valve been installed?		
Relief Valve	Yes	Note
Is the CH Pressure Relief Valve rated to 30 psi properly installed and the at least 3/4" discharge line run to an open drain and protected from freezing?		
Is the DHW Pressure Relief Valve rated to 125 psi properly installed and the at least 3/4" discharge line run to an open drain and protected from freezing?		

Part 12 - Installation Checklist

Wiring	Yes	Note
Has the power and control been wired per boiler wiring diagram, this manual?		
Is the main electrical connection polarity within boiler requirements?		
Does the power supply voltage agree with the boiler rating plate? 120V AC?		
Start-Up, Adjust, and Test	Yes	Note
Has the boiler been started?		
If necessary, has the boiler gas valve been adjusted?		
Has the installation been customized per installation location requirements?		
Have all customized system parameters been tested?		
Has proper boiler operation been confirmed?		
Burner Flame	Yes	Note
Has the burner flame been checked?		
Have combustion values been verified with a calibrated combustion analyzer?		
If the flame does not appear normal, it may need to be cleaned by a qualified service technician. See flame sight glass window location.		
Final Installation Approvals		
Signed by Technician	Date	

Table 30 - Installation Checklist



A. Boiler Protection Devices

The boiler is protected from malfunctioning by means of internal checks performed by the electronic microprocessor PCB, which stops the boiler from operating if necessary. In the event of the boiler being shut off in this manner, a code appears on the display which refers to the type of shut-off and the reason behind it.

There are two types of shut-off:

1. Blocking Error

A blocking error means the boiler will restart automatically as soon as the problem which caused the error clears or is removed; the error is indicated by the «ERROR» symbol which appears on the display followed by the error code.

For example, if the boiler indicates a 110 error code, the error will clear automatically when the CH temperature decreases. The boiler will restart and operate normally.

NOTE: Contact a qualified service technician if the error continues to occur.

In the event of **Error 108 - Shut-off due to insufficient water pressure inside the heating circuit** - Pressure can be increased by filling the heating circuit. See filling and purging procedures, this manual.



Figure 93 - Blocking Error Example



Figure 94 - Shut-Off Error for Low Water Pressure

If Error 108 occurs frequently and system needs repeated refilling, turn the boiler off. Turn the external electric power to the OFF position. Shut off the main gas valve. Contact a qualified service technician to check for any leaks of water.

2. Lockout Error

A lockout error means the boiler does not return to operation after the error condition goes away. The **Reset** button must be pressed on the control panel to restore boiler operation.

If the error condition occurs often contact a qualified service technician.

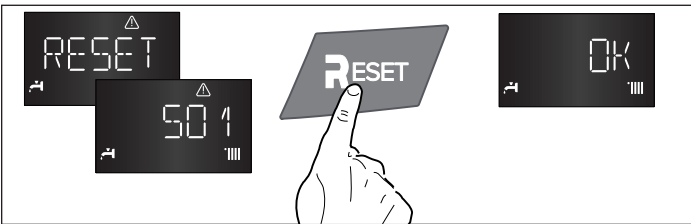


Figure 95 - Lockout Error Example

! WARNING

Important

Contact a qualified service technician for assistance if a Lockout Error occurs frequently. For safety reasons, the boiler will permit a maximum of five (5) resets in 15 minutes (five [5] presses of the RESET button). A sixth (6th) attempt within this 15 minute period will lock out the boiler. The boiler will only operate again after the electrical supply has been disconnected and reconnected.

Repeated Lockout Error conditions could indicate a serious error with the boiler or installation. Failure to contact a qualified service technician to troubleshoot the error could result in substantial property damage, serious personal injury, or death.

3. Malfunction Warning

This warning is shown by the display in the following format:

5 P1 = FIRST IGNITION ATTEMPT UNSUCCESSFUL

The first part of the error code (e.g. 1 01) indicates the affected operational assembly.

- 1 - Primary Circuit
- 2 - Domestic Hot Water Circuit
- 3 - Internal Electronic Part
- 4 - External Electronic Part
- 5 - Ignition and Detection
- 6 - Air inlet - flue gas outlet
- 7 - Multi-zone Heating

Part 13 - Troubleshooting

B. Boiler Error Codes

Display	Description	Possible Remedies	Reset?
CH Circuit			
1 01	Overheat	Press the Reset button to clear the Error Code. If Error happens again: 1. Check for the correct functioning and positioning of the supply and return temperature probes. 2. Check for the correct functioning and positioning of the circulation pump. 3. Check the water pressure on the pressure gauge.	Reset
1 03	Insufficient circulation or low water pressure: Gradient T supply > 12.6 °F / sec, three times	Press the Reset button to clear the Error Code. If Error happens again: 1. Check the water pressure on the pressure gauge. 2. Purge the air from the central heating circuit. 3. Check for the correct functioning and positioning of the supply and return temperature probes. 4. Check for the correct functioning and positioning of the circulation pump.	Reset
1 04	Insufficient circulation or low water pressure: Gradient T supply > 27 °F / sec. or gradient T return > 27 °F / sec.	Press the Reset button to clear the Error Code. If Error happens again: 1. Check the water pressure on the pressure gauge. 2. Purge the air from the central heating circuit. 3. Check for the correct functioning and positioning of the supply and return temperature probes. 4. Check for the correct functioning and positioning of the circulation pump.	
1 05	Insufficient circulation or low water pressure: T supply - T Return > 99 °F, three times	Press the Reset button to clear the Error Code. If Error happens again: 1. Check the water pressure on the pressure gauge. 2. Purge the air from the central heating circuit. 3. Check for the correct functioning and positioning of the supply and return temperature probes. 4. Check for the correct functioning and positioning of the circulation pump.	
1 06	Insufficient circulation or low water pressure: Gradient T flow + 18 °F, three times	Press the Reset button to clear the Error Code. If Error happens again: 1. Check the water pressure on the pressure gauge. 2. Purge the air from the central heating circuit. 3. Check for the correct functioning and positioning of the supply and return temperature probes. 4. Check for the correct functioning and positioning of the circulation pump.	
1 07	Insufficient circulation or water: T Return > T supply + 63 °F	Press the Reset button to clear the Error Code. If Error happens again: 1. Check the water pressure on the pressure gauge. 2. Purge the air from the central heating circuit. 3. Check for the correct functioning and positioning of the supply and return temperature probes. 4. Check for the correct functioning and positioning of the circulation pump.	
1 08	Fill system: No water in the primary circuit (P < Pmin).	This Error Code will go away when the condition is remedied. If Error happens again: 1. Ensure the system is filled with water. Ensure all valves are open to the appliance and there are no leaks. 2. Check wiring connections to low water pressure switch. Ensure all are secure. 3. Check low water pressure switch resistance. If resistance is not zero, replace the sensor. 4. If the problem persists, replace the main control.	No Reset

Display	Description	Possible Remedies	Reset?
1 10	CH Flow temp. probe circuit open / short circuit	If Error happens again: 1. Check CH temperature sensor. Ensure connections are secure. 2. Check sensor resistance. If resistance is zero, replace the sensor. 3. If the problem persists, replace the main control.	No Reset
1 12	CH Return temp. probe circuit open / short circuit	This Error Code will go away when operating temperature decreases. If Error happens again: 1. Check return temperature sensor. Ensure connections are secure. 2. Check return sensor resistance. If resistance does not match Table 33 – Sensor Temperature Resistance 3. If the problem persists, replace the main control.	No Reset
1 14	External sensor circuit open / short circuit	The Error Code will go away when the condition is remedied. If Error happens again: 1. Check outdoor sensor. Ensure all wiring connections are intact and secure. If the sensor wires were secured to the wall with staples, the wires may have been damaged. 2. Check outdoor sensor resistance. If resistance does not match Table 33 – Sensor Temperature Resistance 3. If the problem persists, replace the outdoor sensor. NOTE: When this error occurs, the appliance will still operate at the max setting of the Outdoor Heating Curve.	No Reset
1 16	Floor Thermostat contact open	1. If parameter 223 is set to 1 and floor safety thermostat is not present, set the parameter 223 to 0 or connect a floor safety thermostat. 2. If parameter 223 is set to 1 and floor safety thermostat is present reduce the CH set-point.	No Reset
1 P1	Insufficient circulation or missing water: Gradient T supply> 12.6 °F / sec		Warning
1 P2	Insufficient circulation or missing water: T supply - T return> 99 °F		Warning
1 P3	Inadequate circulation or missing water: Gradient T supply + 18 °F for 20s continuously		Warning
DHW Circuit			
2 03	Storage temp. probe circuit open / short circuit		No Reset
2 05	DHW In Probe Open Circuit (Solar temp. probe)		No Reset
2 09	Storage overheating (> 176 °F = on; <175 °F; off)	Check storage sensor and wiring. Replace if damaged.	No Reset
1 P2	Anti - Legionella function not completely finished		Warning
Internal PCB's			Reset?
3 01	Display error Eeprom	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again replace the main PCB.	No Reset
3 02	Communication error GP - GIU	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again: 1. Check the connection between the main PCB and the HMI 2. Replace the main PCB.	No Reset
3 03	PCB internal error	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again replace the main PCB.	No Reset
3 04	Too many (> 5) resets in 15 minutes (1) Turn Off the Power to the Boiler	Switch OFF and ON the boiler at the main electrical power supply.	No Reset(1)
3 05	PCB internal error	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again replace the main PCB.	Reset
3 06	PCB internal error	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again replace the main PCB.	Reset
3 07	PCB internal error	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again replace the main PCB.	Reset
3 09	Gas relay check failed	Switch OFF and ON the boiler at the main electrical power supply. If the problem happens again replace the main PCB.	Reset
3 P9	Sched. Maintenance-Call for Service	Reset the error with the parameter 852	

Part 13 - Troubleshooting

Display	Description	Possible Remedies	Reset?
External P.C.B.'s			
4 11	Room sensor circuit open or short circuit Zone 1		No Reset
4 12	Room sensor circuit open or short circuit Zone 2		No Reset
4 13	Room sensor circuit open or short circuit Zone 3		No Reset
Ignition and Detection			
5 01	No flame detected (3 times)	Press the Power button to clear the Error Code. If Error happens again: 1. Monitor the gas pressure to the appliance while in operation. Ensure pressure is between 3.5 and 10.5"WC (Natural Gas), or between 8 and 13"WC for boilers converted to Propane (LP) operation. 2. Check gas valve wire. Ensure connection is secure. 3. Check flame detection sensor. Ensure connections are secure. Normal operating settings are more than 2.5DC before ignition; less than 2.5DC after ignition. 4. Check igniter transformer for proper connection. 5. Clean the spark igniter with steel wool to remove oxides. Ensure proper separation (3-4 mm). 6. Replace the spark igniter if damaged. 7. Assure that the flame is stable when lit. 8. If the problem persists, replace the main control.	Reset
5 02	Flame detected with gas valve closed	Press the Reset button to clear the Error Code. 1. If Error happens again disconnect the flame detection electrode. Then press Reset. 2. If the error does not happen again replace the flame detection electrode. 3. If the error happens again replace the main PCB.	No Reset
5 04	Detection of 10 flame lifts in one operating cycle	Press the Power button to clear the Error Code. If Error happens again: 1. Monitor the gas pressure to the appliance while in operation. Ensure pressure is between 3.5 and 10.5"WC. 2. Check gas valve wire. Ensure connection is secure. 3. Check flame detection sensor. Ensure connections are secure. Normal operating settings are more than 2.5DC before ignition, less than 2.5DC after ignition. 4. Check vent terminations. Ensure there are no blockages. 5. Ensure that the flame is stable when lit. 6. If the problem persists, replace the main control.	Reset
5 P1	1st Ignition Failed	1. Monitor the gas pressure to the appliance while in operation. Ensure pressure is between 3.5 and 10.5"WC (Natural Gas), or between 8 and 13"WC for boilers converted to Propane (LP) operation. 2. Check gas valve wire. Ensure connection is secure. 3. Check flame detection sensor. Ensure connections are secure. Normal operating settings are more than 2.5DC before ignition; less than 2.5DC after ignition. 4. Check igniter transformer for proper connection. 5. Clean the spark igniter with steel wool to remove oxides. Ensure proper separation (2/16"-3/16"). 6. Replace the spark igniter if damaged. 7. Ensure that the flame is stable when lit. 8. If the problem persists, replace the main control.	Warning
5 P2	2nd Ignition Failed	1. Monitor the gas pressure to the appliance while in operation. Ensure pressure is between 3.5 and 10.5"WC (Natural Gas), or between 8 and 13"WC for boilers converted to Propane (LP) operation. 2. Check gas valve wire. Ensure connection is secure. 3. Check flame detection sensor. Ensure connections are secure. Normal operating settings are more than 2.5DC before ignition; less than 2.5DC after ignition. 4. Check igniter transformer for proper connection. 5. Clean the spark igniter with steel wool to remove oxides. Ensure proper separation (2/16"-3/16"). 6. Replace the spark igniter if damaged. 7. Ensure that the flame is stable when lit. 8. If the problem persists, replace the main control.	Warning

Display	Description	Possible Remedies	Reset?
5 P3	Detection of 9 Flame cut-off	1. Monitor the gas pressure to the appliance while in operation. Ensure pressure is between 3.5 and 10.5" WC. 2. Check gas valve wire. Ensure connection is secure. 3. Check flame detection sensor. Ensure connections are secure. Normal operating settings are more than 2.5DC before ignition, less than 2.5DC after ignition. 4. Check vent terminations. Ensure there are no blockages. 5. Ensure that the flame is stable when lit. 6. If the problem persists, replace the main control.	Warning
5 P6	3rd and 4th Ignition Failed	1. Monitor the gas pressure to the appliance while in operation. Ensure pressure is between 3.5 and 10.5" WC (Natural Gas), or between 8 and 13" WC for boilers converted to Propane (LP) operation. 2. Check gas valve wire. Ensure connection is secure. 3. Check flame detection sensor. Ensure connections are secure. Normal operating settings are more than 2.5DC before ignition; less than 2.5DC after ignition. 4. Check igniter transformer for proper connection. 5. Clean the spark igniter with steel wool to remove oxides. Ensure proper separation (2/16"-3/16"). 6. Replace the spark igniter if damaged. 7. Ensure that the flame is stable when lit. 8. If the problem persists, replace the main control.	
Air Intake / Exhaust Gas Outlet			
6 02	Exhaust NTC detects Vent Temperature is greater than 204°F (96°C)	This Error Code will go away when the condition is remedied. If Error happens again: 1. Check exhaust temperature sensor. Ensure connections are secure. 2. Check sensor resistance. If resistance is zero, replace the sensor. 3. Check exhaust vent for blockage. 4. If the problem persists, replace the control. 5. If the problem persists, replace the heat exchanger.	Reset
	Exhaust NTC circuit open or short circuit	Press the Power button to clear the Error Code. 1. Check APS and main controller connections. Ensure all are secure. 2. Check APS resistance. If resistance is not zero, replace the switch. 3. Check APS hose. Ensure it is connected and in good condition. 4. Check condensate line and termination for blockages. 5. Check exhaust vent for blockages. 6. If the problem persists, replace the main control.	No Reset
6 03	APS Open	Press the Power button to clear the Error Code. 1. Check APS and main controller connections. Ensure all are secure. 2. Check APS resistance. If resistance is not zero, replace the switch. 3. Check APS hose. Ensure it is connected and in good condition. 4. Check condensate line and termination for blockages. 5. Check exhaust vent for blockages. 6. If the problem persists, replace the main control.	No Reset
6 12	Insufficient fan speed (<500 for 3 seconds or RPM min -300 for 3 minutes)	This Error Code will go away when the condition is remedied. If Error happens again: 1. Check the connections to the fan. Ensure all are secure. 2. If the fan does not rotate during the ignition sequence, check for 8Vac 26.5VDC power at the fan connection. If 8Vac 26.5VDC power is present at the control, replace the fan. If the blower does not have 8Vac 26.5VDC power, check power at the control. If 8Vac 26.5VDC power is not present at the control, replace the control. 3. If the problem persists, replace the main control.	Reset

Table 31 - Boiler Error Codes

Important

Contact a qualified service technician for assistance if a Lockout Error occurs frequently. For safety reasons, the boiler will permit a maximum of five (5) resets in 15 minutes (five [5] presses of the RESET button). A sixth (6th) attempt within this 15 minute period will lock out the boiler permanently. The boiler will only operate again after the electrical supply has been disconnected and reconnected. Repeated Lockout Error conditions could indicate a serious error with the boiler or installation. Failure to contact a qualified service technician to troubleshoot the error could result in substantial property damage, serious personal injury, or death.

DANGER

The boiler must be inspected and serviced annually, preferably at the start of the heating season, by a qualified service technician. In addition, the maintenance and care of the boiler as outlined in this manual must be performed by the user/owner to assure maximum efficiency and reliability. Follow the maintenance procedures given throughout this manual. Failure to perform the service and maintenance or follow the directions in this manual could damage the boiler or system components, resulting in substantial property damage, severe personal injury, or death.

A. Procedures

Periodic maintenance should be performed once a year by a qualified service technician to ensure that all the equipment is operating safely and efficiently. The owner should make necessary arrangements with a qualified heating contractor for periodic maintenance of the boiler. The installer must also inform the owner that a lack of proper care and maintenance of the boiler may result in a hazardous condition.

B. Maintenance That May be Performed by the User

Check the Surrounding Area

DANGER

To prevent the potential of substantial property damage, severe personal injury, or death, eliminate all the materials listed in Table 6 from the area surrounding the boiler and the vicinity of the combustion air intake. If contaminants are found:

- Remove products immediately from area.
- If contaminants have been there for an extended period, call a qualified service technician to inspect the boiler for possible damage from acid corrosion.

If products cannot be removed, immediately call a qualified service technician to re-pipe the combustion air intake piping away from the contaminated areas.

Ensure the Cabinet is Closed When the Boiler is Operating

The boiler cabinet must be closed when the boiler is operating.

Combustible/Flammable Materials

Do not store combustible materials, gasoline, or other flammable vapors or liquids near the boiler. If found, remove these materials immediately.

Air Contaminants

If allowed to contaminate combustion air, products containing chlorine or fluorine will produce acidic condensate that will cause significant damage to the boiler. Read the list of potential contaminants and areas likely to have these contaminants in Table 6. If any of these contaminants are in the room where the boiler is located, or combustion air is taken from one of the areas listed, the contaminants must be removed immediately or the intake pipe must be relocated to another area.

Check the Power Source

Make sure the power cord and the main power line are properly connected to the manual switch box inside the boiler.

Check the Status of the Control Panel

Observe the Control Panel to ensure the boiler is powered on and to check for any error codes. Clear any debris from the panel.

Check CH Pressure Gauge

Ensure the pressure reading on the CH gauge does not exceed 30 psig. Higher pressure readings may indicate a problem with the expansion tank. Immediately contact a qualified service technician to inspect the boiler and system.

Check Exhaust Vent and Intake Pipe Terminations

Verify that the boiler exhaust vent and intake pipe terminations are clean and free of obstructions. Remove any debris from the exhaust vent or intake pipe openings. If removing the debris does not allow the boiler to operate correctly, contact your qualified service technician to inspect the boiler and the vent system.

Check Exhaust Vent and Intake Piping

Visually inspect the exhaust vent for any signs of blockage, leakage, or deterioration of the piping. Inspect the exhaust vent bracing. Ensure bracing is undamaged and in good condition. Notify a qualified service technician immediately if any problems are found.

WARNING

Failure to inspect the venting system and have it repaired by a qualified service technician can result in vent system failure, causing severe personal injury or death.

Check Pressure Relief Valve

1. Visually inspect the primary pressure relief valve and discharge pipe for signs of weeping or leakage.
2. If the pressure relief valve often weeps, the expansion tank may not be operating properly. Immediately contact a qualified service technician to inspect the boiler and system.

Operate Pressure Relief Valve

1. Before proceeding, verify that the relief valve outlet has been piped to a safe place of discharge, avoiding any possibility of scalding from hot water.
2. Shut power off to the boiler. To avoid scalding, wait for boiler to cool before operating the relief valve.

WARNING

To avoid water damage or scalding due to relief valve operation, a discharge line must be connected to the valve outlet and directed to a safe place of disposal. This discharge line must be installed by a qualified service technician in accordance with the boiler installation manual. The discharge line must be terminated so as to eliminate possibility of severe burns or property damage should the valve discharge.

3. Lift the relief valve lever. If water flows freely, release the lever and allow the valve to seat. Watch the end of the relief valve discharge pipe to ensure that the valve does not weep after the line has had time to drain. If the valve weeps, lift the lever again to attempt to clean the valve seat. If the valve does not properly seat and continues to weep, contact a qualified service technician to inspect the valve and system.
4. If water does not flow from the valve when you completely lift the lever, the valve or discharge line may be blocked. Immediately shut the boiler down per instructions on page 2 and call a qualified service technician to inspect the valve and system.
5. If relief valve seats properly, restore power to the boiler. Observe operation for five minutes and ensure it operates properly.

Check the Condensate Drain System

1. While the boiler is running, check the discharge end of the condensate drain tubing. Ensure no flue gas is leaking from the condensate drain tubing by holding your fingers near the opening.
2. If you notice flue gas leaking from the opening, this indicates a dry condensate drain trap. If problem persists, contact a qualified service technician to inspect the boiler and condensate line and refill the condensate trap.

- If applicable, check the condensate neutralizer and ensure it is full of condensate neutralizing marble chips.



C. Maintenance Only to be Performed by a Qualified Service Technician

Removing the Cabinet Cover and Inspecting the Boiler

Before carrying out any work on the boiler, switch off the power supply at the external power switch and circuit breaker. Close the external gas shutoff.

! DANGER

Ensure power and gas to the appliance are shut off before performing the following operations. Failure to do so will result in substantial property damage, severe personal injury, or death.

See Figure 96 to access the interior of the boiler:

- Unscrew the two screws from the front panel (a).
- Pull the panel forwards and uncouple it from the upper pins (b).
- Pivot the electronic housing by pushing in tabs (c).

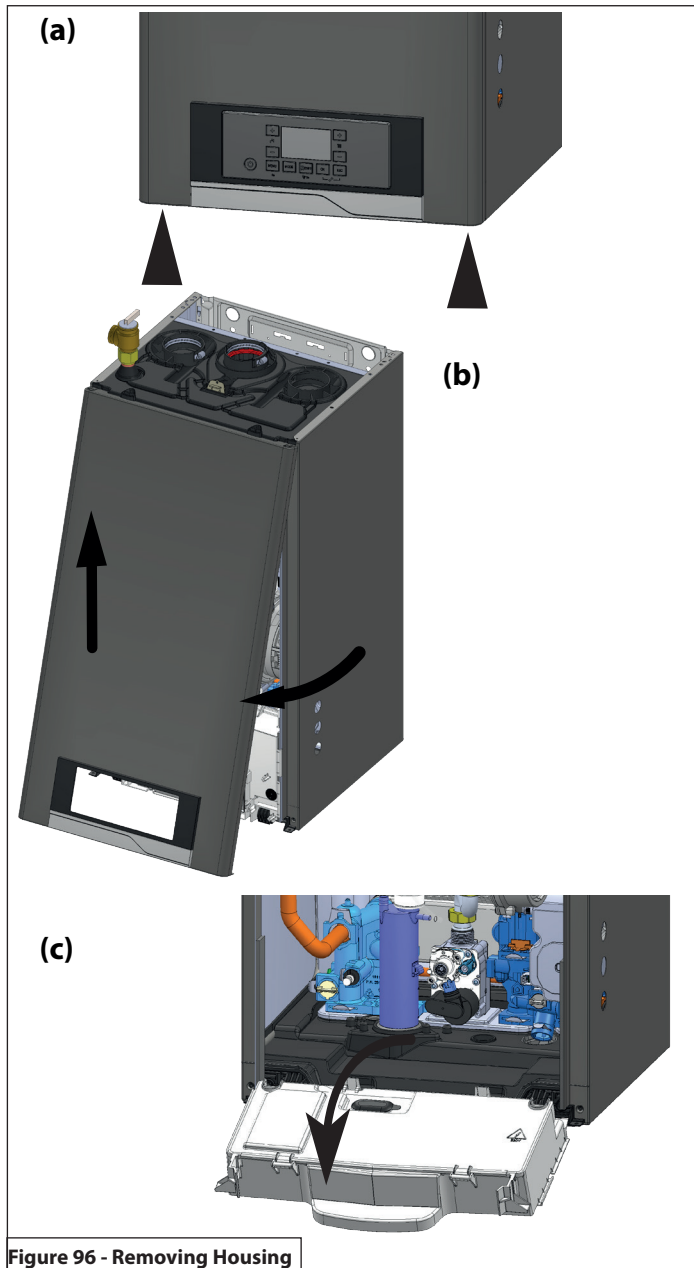


Figure 96 - Removing Housing

Check the Air Vent

Loosen cap one counterclockwise turn to allow air vent to operate. If the air vent works freely without leaking, close the valve by turning clockwise. If vent does not operate correctly, contact a qualified service technician to replace the vent.

Check Primary and Gas Piping

- Remove the boiler cover and perform a gas leak inspection following Operating Instructions, page 2, this manual. If gas odor or leak is detected, follow procedures on page 2. Call a qualified service technician.
- Visually inspect for leaks around the boiler water connections and around the heat exchanger. Visually inspect the external system piping, circulators, and system components and fittings. Immediately call a qualified service technician to repair any leaks.

! WARNING

Have leaks fixed at once by a qualified service technician. Failure to comply could result in substantial property damage, severe personal injury, or death.

Before Starting Maintenance:

- Ensure the power and gas remain off.
- Close the valves of heating and hot water circuit.
- Remove the front panel as shown in Figure 96.
- If necessary, empty the appliance on the water side.

Draining Procedure

To drain the heating system:

- Ensure the boiler power and gas remain off.
- Loosen the automatic air relief valve.
- Open the system drain valve and collect the escaping water in a container.
- Drain the water from the lowest points of the system (where applicable).

If the system is to be inactive in areas where the room temperature may fall below 0°C during winter, it is recommended that anti-freeze liquid be added to the heating system in order to avoid the need for repeated draining. Ensure the antifreeze used is compatible with the stainless steel boiler heat exchanger.

! WARNING

NEVER use any toxic chemical, including automotive, standard glycol antifreeze, or ethylene glycol made for hydronic (non-potable) systems. These chemicals can attack gaskets and seals in water systems, are poisonous if consumed, and can cause personal injury or death.

It is recommended to use antifreeze which contains PROPYLENE GLYCOLS as these inhibit corrosion. Use the quantities and formulation suggested by the antifreeze manufacturer to protect against freezing in your region and prevent scaling and corrosion.

Regularly check the pH level of the water/anti-freeze mix in the boiler circuit and replace it when the value measured is lower than the limit prescribed by the manufacturer.

DO NOT MIX DIFFERENT TYPES OF ANTI-FREEZE.

The manufacturer will not be held liable for any damage caused by the appliance or the system due to the use of inappropriate antifreeze substances or additives.

Draining the DHW System and Indirect Water Heater

Every time there is a danger of freezing, the domestic hot water system must be drained as follows:

- Shut off the main water inlet valve.
- Open all the hot and cold water taps.
- Drain the water from the lowest points of the system.

! WARNING

Water drained from the boiler could be scalding hot. Wait for the boiler to cool before draining water, and take precautions when draining water. Failure to do so could result in property damage, personal injury, or death.

! WARNING

Allowing the boiler to operate with a dirty combustion chamber will hurt operation. Failure to clean the heat exchanger as needed by the installation location could result in boiler failure, property damage, personal injury, or death. Such product failures ARE NOT covered under warranty.

The combustion chamber insulation in this product contains ceramic fiber material. Ceramic fibers can be converted to cristobalite in very high temperature applications. The International Agency for Research on Cancer (IARC) has concluded, "Crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1)."

- Avoid breathing dust and contact with skin and eyes.
- Use a NIOSH certified dust respirator (N95). This type of respirator is based on the OSHA requirements for cristobalite at the time this document was written. Other types of respirators may be needed depending on job site conditions. Current NIOSH recommendations can be found on the NIOSH website: <http://www.cdc.gov/niosh/homepage.html>. NIOSH approved respirators, manufacturers, and phone numbers are also listed on this website.
- Wear long-sleeved, loose fitting clothing, gloves, and eye protection.
- Apply enough water to the combustion chamber lining to prevent dust.
- Wash potentially contaminated clothes separately from other clothing. Rinse clothes washer thoroughly.

NIOSH stated First Aid.

- Eye: Irrigate immediately.
- Breathing: Fresh air.

Cleaning the Heat Exchanger Combustion Chamber

*Before beginning this procedure, have on hand the following items:

- a nylon or other non-metallic brush
- an FDA approved liquid lime scale remover in a spray bottle
- gloves and eye protection

1. Unhook the junction box

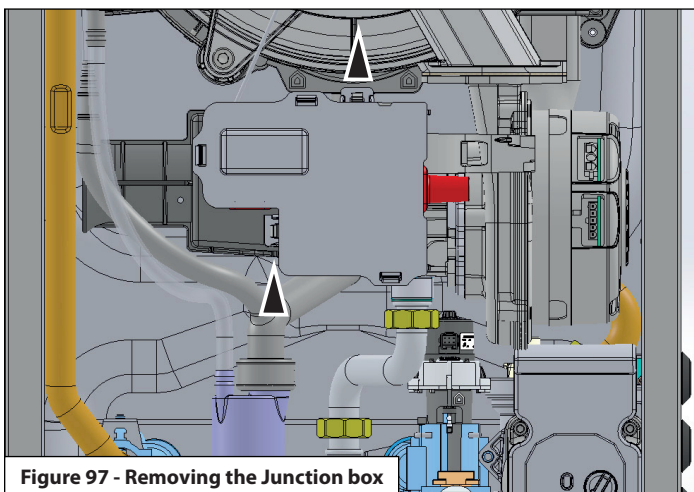


Figure 97 - Removing the Junction box

2. Unhook the junction box support from the fan and silencer

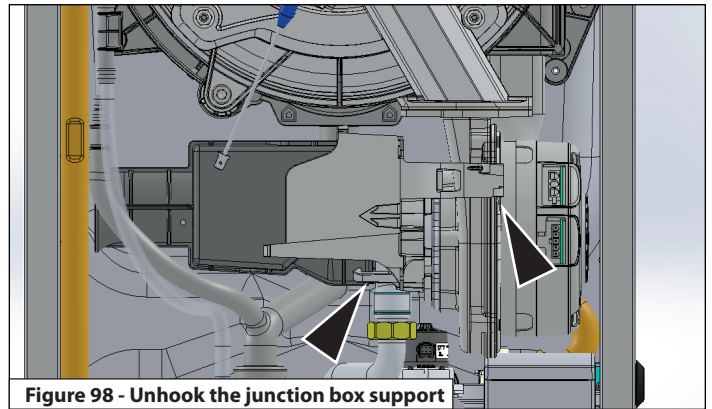


Figure 98 - Unhook the junction box support

3. Remove the silencer

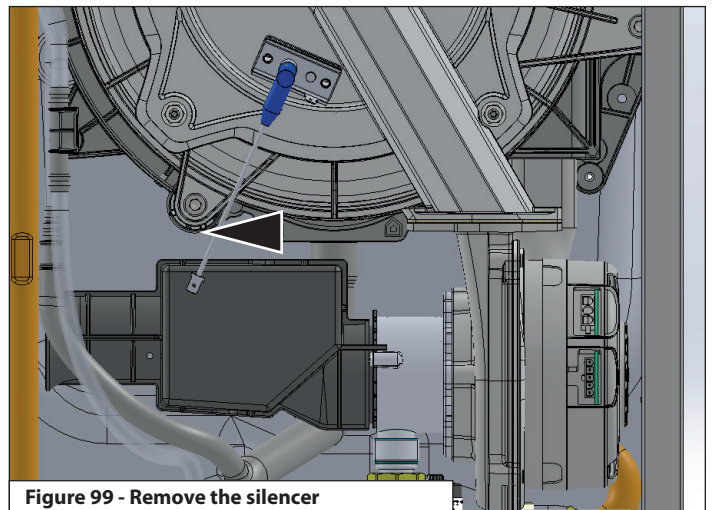


Figure 99 - Remove the silencer

4. Unscrew the two nuts and remove the gas pipe.

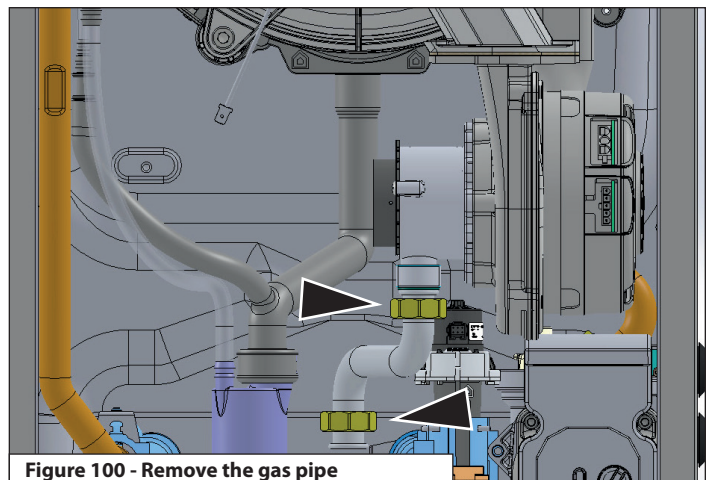


Figure 100 - Remove the gas pipe

5. Remove the gas orifice.
6. Remove the electrical connection of the electrode.
7. Remove the electrical connection to the igniter.
8. Loosen the four screws and remove the burner unit.

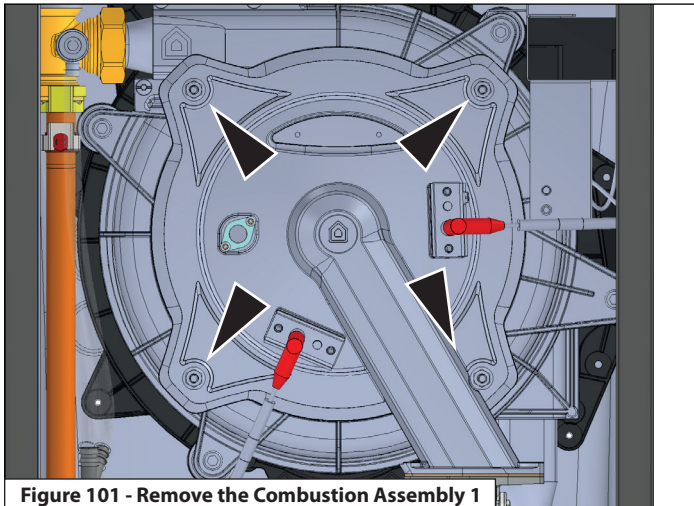


Figure 101 - Remove the Combustion Assembly 1

9. Pull the assembly towards you.

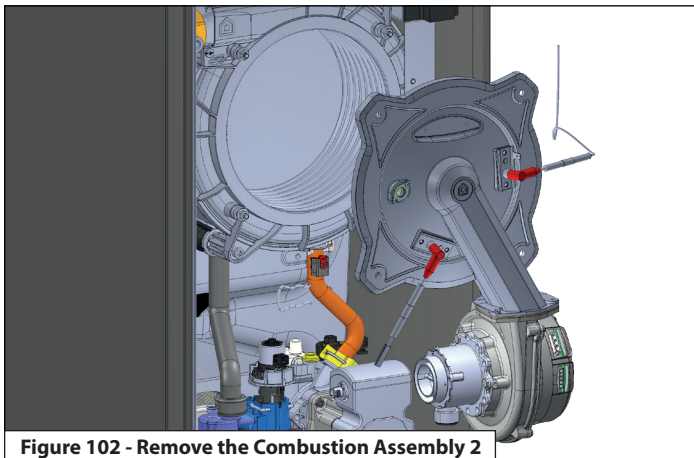


Figure 102 - Remove the Combustion Assembly 2

10. Check the back wall insulation and replace if necessary.

! WARNING

Protect the back wall insulation from water before performing any cleaning. Failure to do so could result in damage to the insulation, improper boiler operation, personal injury, or death.

11. Disconnect the condensate hose and siphon cap from the boiler.
12. Clean the combustion chamber by spraying water or solution into the combustion assembly and monitor the flow through the combustion system. Liquid should flow freely through each tube. If there is an obstruction, increase the flow on the tube to force blockage out.

! WARNING

Do not use solvents to clean any of the boiler components. The components could be damaged, resulting in unreliable or unsafe boiler operation, substantial property damage, severe personal injury, or death.

13. After all maintenance is complete, reinstall the combustion assembly. Ensure all gaskets are installed and all components are tightened properly.
14. Restore power and gas to the boiler. Restart the boiler. Check for leaks in the combustion system. Observe operation for 5 to 10 minutes.

If boiler is operating properly, condensate is flowing normally, and no gas leaks are detected, combustion coil cleaning is complete.

Checking the Burner

While the combustion assembly is removed from the heat exchanger, inspect the burner. Proceed as follows:

1. Unscrew the four screws securing the two electrodes to the burner plate.

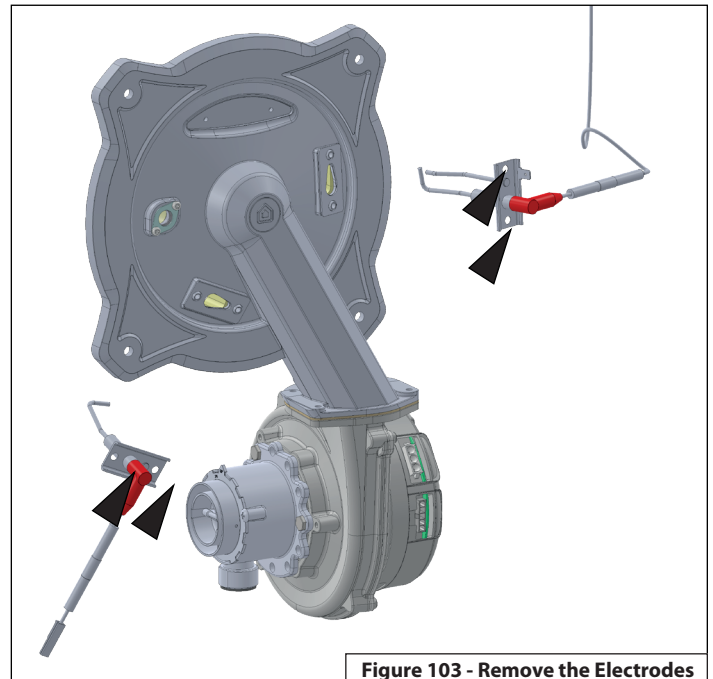


Figure 103 - Remove the Electrodes

2. Remove the ceramic fiber.
3. Remove the four screws and pull the burner toward you.

NOTE: Whenever replacing the burner, ALWAYS replace the burner gasket.

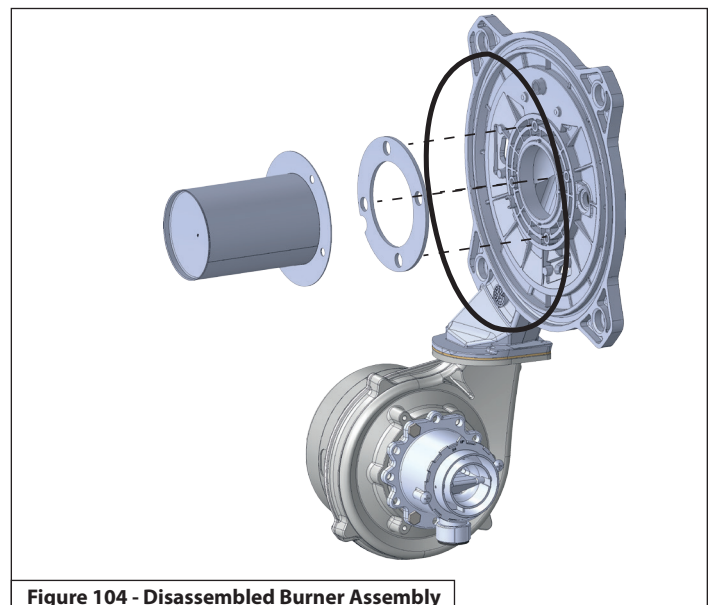


Figure 104 - Disassembled Burner Assembly

Part 14 - Maintenance

4. Verify and replace the other gaskets if they are damaged or showing signs of deterioration.
5. Make sure that the burner is not damaged. Replace if necessary.
6. Reassemble the burner assembly.
7. Ensure the combustion assembly sealing ring is not damaged. Replace if necessary.

DANGER

Failure to replace a damaged sealing ring will result in exhaust gas leaks, substantial property damage, severe personal injury, or death.

8. Reinstall the two removed electrodes with the four removed screws.
9. Reassemble the combustion assembly and tighten the four screws.
10. Reconnect the gas line. Replace the sealing ring.
11. Reconnect the electrode electrical connections.
12. Reinstall the support bracket of the air pressure switch.
13. Reinstall the silencer.
14. Reinstall the air pressure switch.
15. Reconnect the air pressure switch electrical connection.

Clean the Condensate Trap

WARNING

Take care when opening the condensate trap cap, as condensate may escape. Failure to do so could result in property damage due to leaks, personal injury, or death.

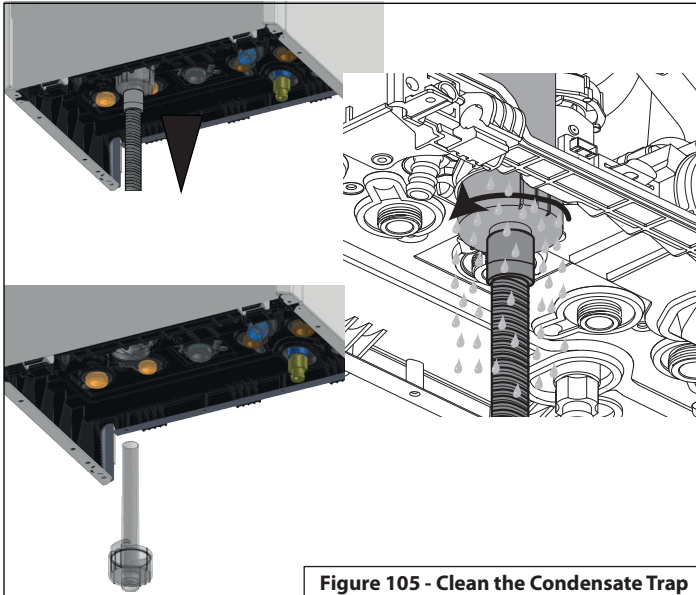


Figure 105 - Clean the Condensate Trap

1. Remove the condensate hose and open the siphon cap.
 2. When the condensate trap is sufficiently clean, reassemble in the reverse order.
- NOTE:** Ensure all parts shown in Figure 105 are installed with the boiler. If any parts are missing DO NOT operate the boiler. Replace

WARNING

Do not install the condensate assembly if a component is lost or missing. Replace the entire assembly. Failure to follow this warning could result in property damage, serious personal injury, or death.

Do not operate the appliance without the clear hose attached from the hose barb to the pressure switch. Failure to do so could result in property damage, serious personal injury, or death.

DANGER

When servicing is complete, make sure the condensate collector cap is replaced securely. The condensate trap assembly **MUST BE PROPERLY INSTALLED** according to these instructions when operating the boiler. Operating the boiler without the condensate trap assembly will cause flue gases to leak and result in serious personal injury or death.

- the entire condensate trap assembly.
3. Refill the condensate trap with fresh water prior to operating the boiler.
 4. If a condensate neutralizer kit is installed, check the assembly when cleaning the condensate trap, and replenish the limestone chips if necessary. When replacing the limestone chips, take care to ensure chips are no smaller than 1/2" to avoid blockage in condensate piping. See Figure 56 for piping details.
 5. Check condensate piping for sagging and/or leakage. Repair any sags or leaks before restoring power to the boiler.
 6. If the boiler has a condensate pump, ensure the pump operates

CAUTION

It is very important that the condensate piping be no smaller than 3/4". To prevent sagging and maintain pitch, condensate piping should be supported with pipe supports, and pitched 1/4" per foot to allow for proper drainage.

The condensate line must remain unobstructed, allowing free flow of condensate. If condensate freezes in the line, or if line is obstructed in any other manner, condensate can exit from the tee, resulting in potential water damage to property.

properly before considering maintenance complete.

WARNING

Ensure the boiler and CH and DHW heating systems have been drained following the instructions in this manual **BEFORE** attempting to remove the CH or DHW filters. Failure to do so could result in property damage, serious personal injury, or death.

Cleaning the CH and DHW Inlet Filters

1. Remove the clip and remove the CH filter.

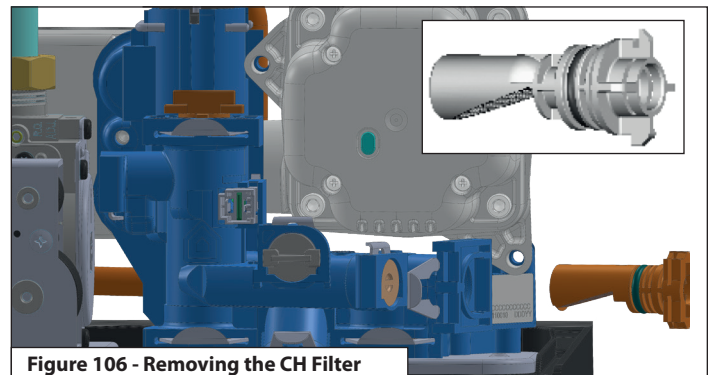
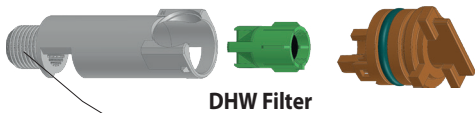
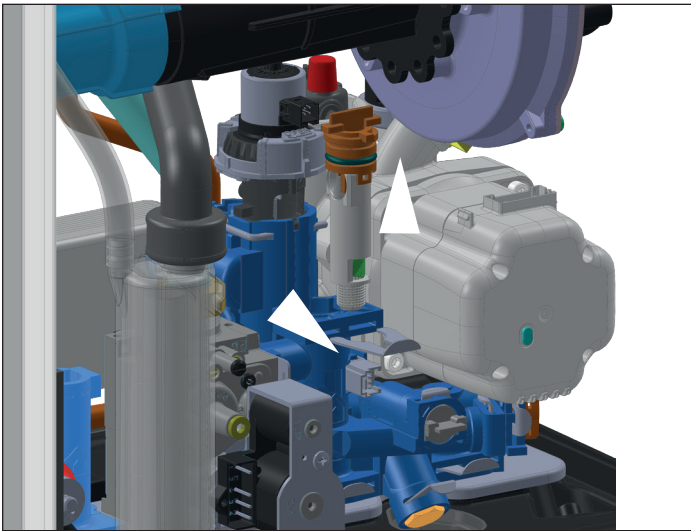


Figure 106 - Removing the CH Filter

WARNING

Water drained from the boiler could be scalding hot. Wait for the boiler to cool before draining water, and take precautions when draining water. Failure to do so could result in property damage, personal injury, or death.

2. Clean the filter with a toothbrush and clean running water.
3. Reinstall the CH Filter.
4. Remove the DHW flow switch to have access to the DHW inlet filter. Remove the clip and pull the flow switch assembly upward.



DHW Filter

Figure 107 - Removing the DHW Filter

5. Clean the filter with a toothbrush and clean running water.
6. Reinstall the DHW inlet filter.
7. Refill the DHW circuit following the filling and purging instructions in this manual.
8. Refill the CH circuit following the filling and purging instructions in this manual.
9. Restore gas and power to the boiler.

D. Replacing Components

At any point in time over the boiler's service life it may be necessary to replace boiler components. If the boiler displays an error message, determine its cause and possible remedies.

If the remedy is replacement of a component, ensure:

1. That the boiler is powered OFF. Press the ON/OFF button to turn the boiler off. Then turn the main electrical power to the boiler off at the circuit breaker.
2. The boiler electrical connection is connected properly. A loose electrical connection could be the root cause of problems.
3. The front cover has been removed.
4. The main shutoff gas valve is closed.
5. All water valves to and from the boiler (supply, return, inlet, outlet) are closed.
6. If necessary, the water has been drained from the boiler and/or appropriate circuit.
7. No water can get into the display / control panel.

Replacing the Burner

1. Remove the front cover and pivot the electronic housing following the instructions described in **Removing the Cabinet Cover and Inspecting the Boiler.**
2. Remove the combustion assembly as described in **Cleaning the Heat Exchanger Combustion Chamber.**
3. Remove, inspect, and replace the burner as described in **Checking the Burner.**
4. Replace all damaged seals that are damaged or showing signs of wear.

! DANGER

Failure to replace a damaged sealing ring will result in exhaust gas leaks, substantial property damage, severe personal injury, or death.

5. Proceed in the reverse order to reinstall the components.

Replacing the Fan

1. Remove the combustion assembly as described in **Cleaning the Heat Exchanger Combustion Chamber and Checking the Burner.**
2. Remove the three nuts and bolts to disconnect the fan from the air inlet assembly.

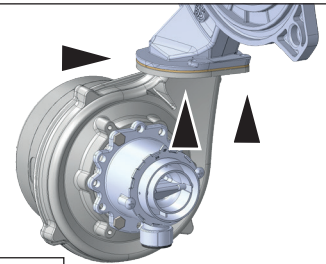


Figure 108 - Removing the Fan

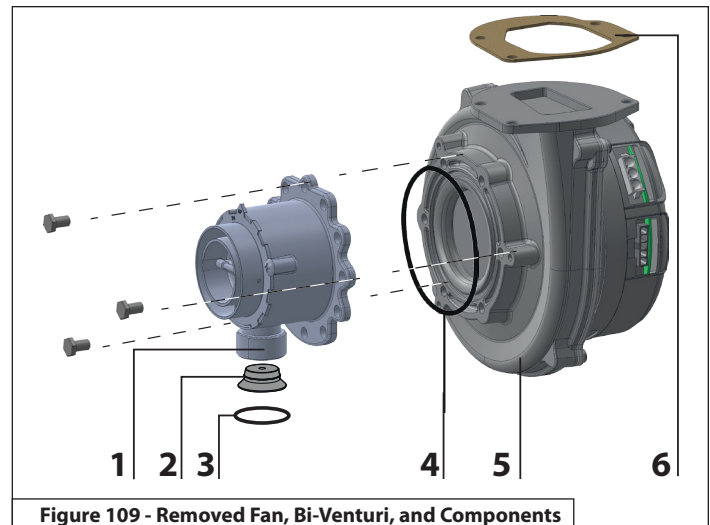


Figure 109 - Removed Fan, Bi-Venturi, and Components

Legend:

1 - Bi-Venturi Tube
(Replace with the Bi-Venturi for Gas Propane present in the Conversion Kit delivered with the boiler - See Fuel Conversion Kit Instructions)

2 - Gas Orifice (Replace with the Gas Orifice for Gas Propane present in the Conversion Kit delivered with the boiler - See Fuel Conversion Kit Instructions)

3 - Gas Seal

4 - O-Ring

5 - Fan

6 - Fan to Air Inlet Channel Gasket

3. Inspect the fan to air inlet channel gasket. Ensure it is not damaged or deteriorating.

! DANGER

Ensure that the correct gas orifice and bi-venturi are used for the correct fuel type for the boiler - Natural Gas or Propane. See Conversion Kit Instructions. Failure to do so will result in substantial property damage, severe personal injury, or death.

Part 14 - Maintenance

- Loosen the three screws to release the bi-venturi from the fan. Ensure the O-Ring is not damaged or deteriorating.
- Reassemble the bi-venturi and fan assembly in the reverse order. Ensure the O-Ring is installed between the bi-venturi and fan.

DANGER

Failure to replace damaged or deteriorating gaskets or O-Rings will result in exhaust gas leaks, substantial property damage, severe personal injury, or death.

- Reinstall the fan to the air inlet channel. Ensure the gasket is assembled between the fan and air inlet channel.
- Reconnect the gas line. Replace the sealing ring.
- Restore the electrical connections of the electrodes.
- Reinstall the support bracket of the pressure switch.
- Reinstall the silencer.
- Reinstall the air pressure switch.
- Reconnect the electrical connection of the air pressure switch.

Removing the By-Pass Valve TRX085 and TRX120

The by-pass valve is located in the left hydraulic block. To remove it:

- Ensure the boiler is drained of water.
- Remove the securing clip from the valve.
- Pull the by-pass valve assembly upwards.

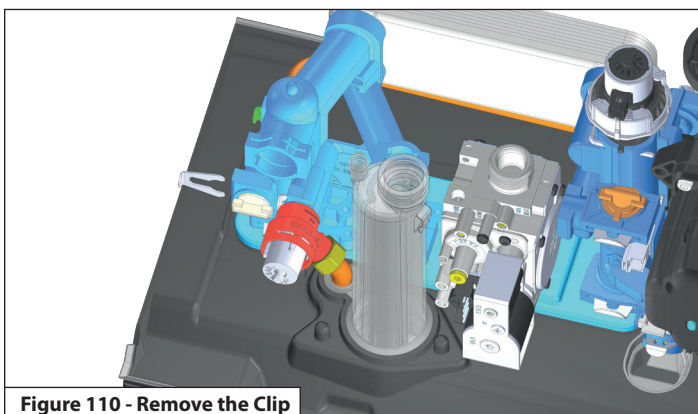


Figure 110 - Remove the Clip

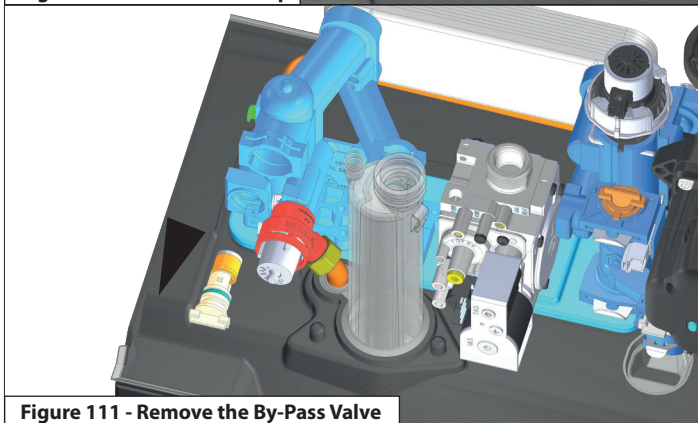


Figure 111 - Remove the By-Pass Valve

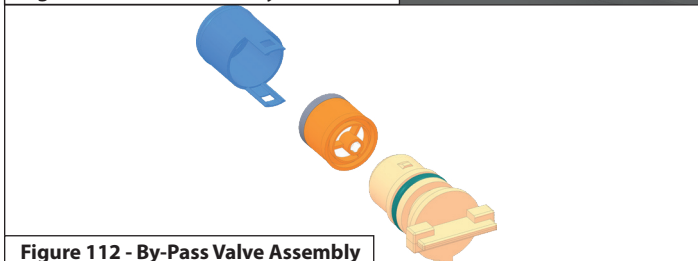


Figure 112 - By-Pass Valve Assembly

CAUTION

It is possible to block the overflow valve insert. To do this, remove the overflow valve insert and refit it again.

Removing the By-Pass Valve TRX110C and TRX150C

The by-pass valve is located in the right hydraulic block. To remove it:

- Ensure the boiler is drained of water.
- Rotate clockwise to unhook the locking ring of the diverter valve.
- Remove the securing clip from the valve.
- Pull the by-pass valve assembly upwards.

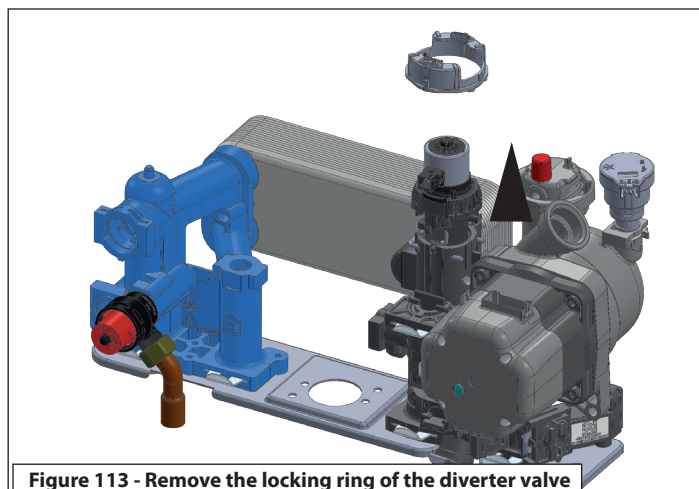


Figure 113 - Remove the locking ring of the diverter valve

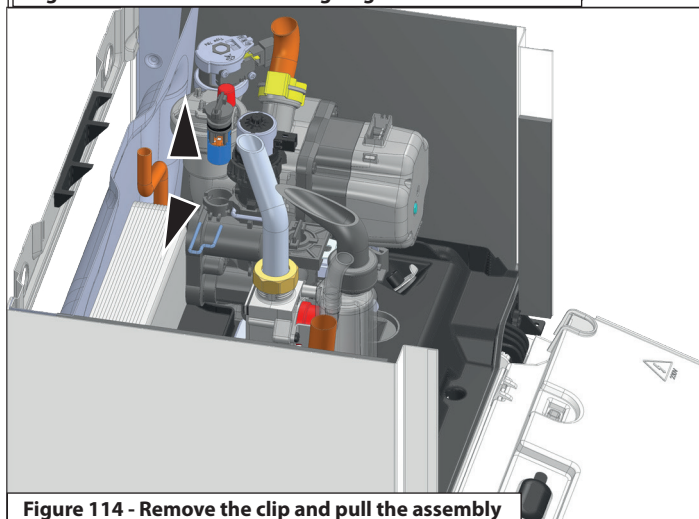


Figure 114 - Remove the clip and pull the assembly

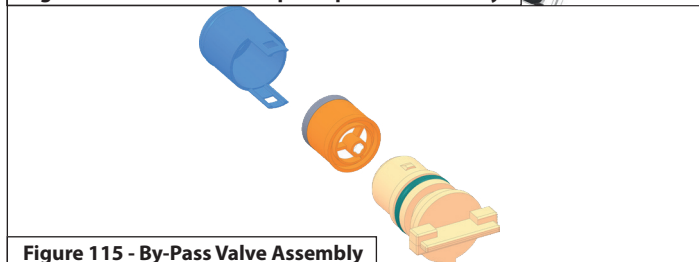


Figure 115 - By-Pass Valve Assembly

CAUTION

It is possible to block the overflow valve insert. To do this, remove the overflow valve insert and refit it again.

Replacing the Main Heat Exchanger

1. Remove the combustion assembly as described in **Cleaning the Heat Exchanger Combustion Chamber**.
2. Loosen and remove the CH relief valve.
3. Loosen and remove the CH relief valve pipe and gasket.
4. Remove the securing clips from positions **a** and **b**.

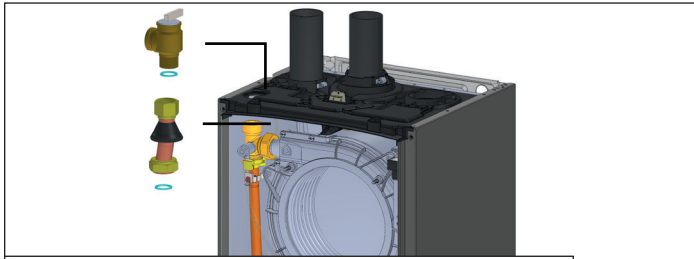


Figure 116 - Remove the locking ring of the diverter valve

5. Disconnect the plastic pipes from the manual breather.

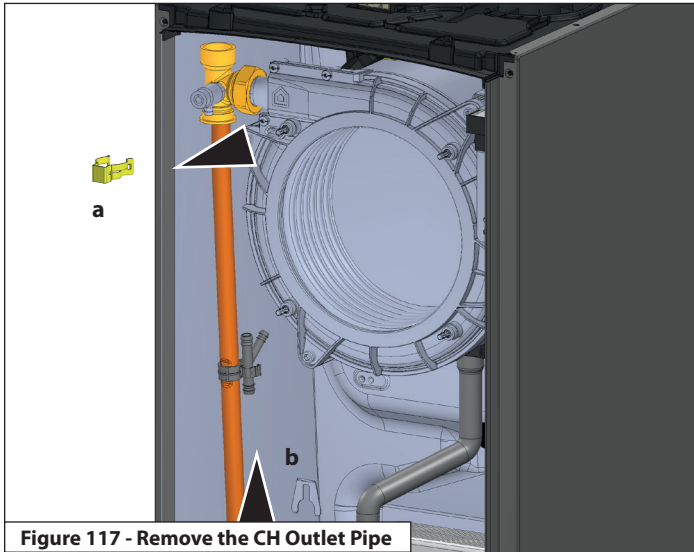


Figure 117 - Remove the CH Outlet Pipe

6. Disconnect the heating supply pipe.
7. Disconnect the condensate line.
8. Remove the clip and disconnect the connection line from the heating return pipe.

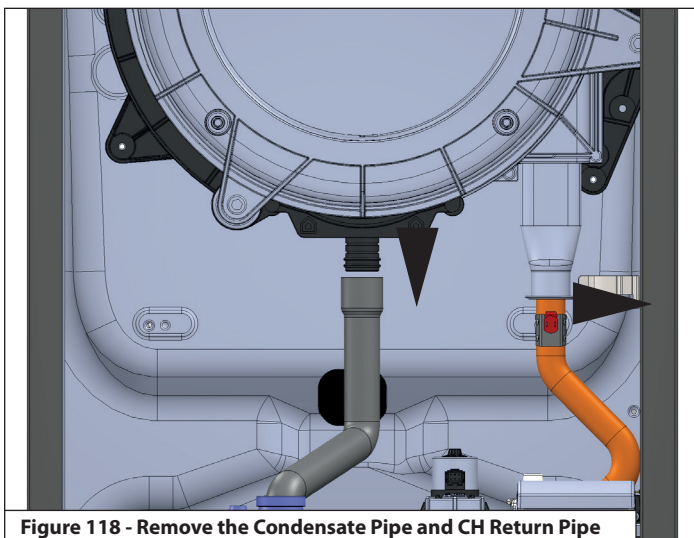


Figure 118 - Remove the Condensate Pipe and CH Return Pipe

9. Remove the four screws to remove the heat exchanger.
10. Proceed in reverse order to install the new device.

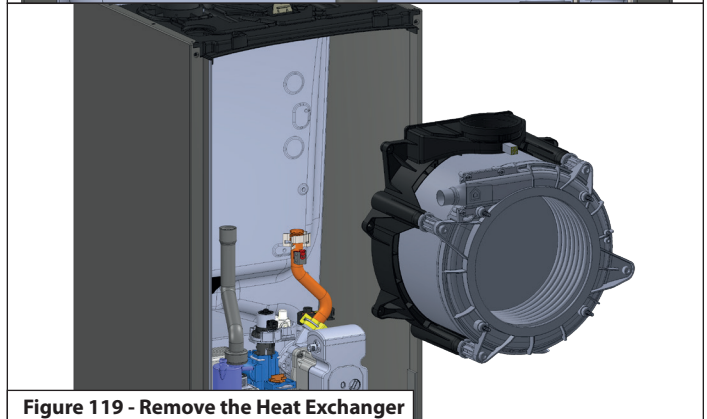
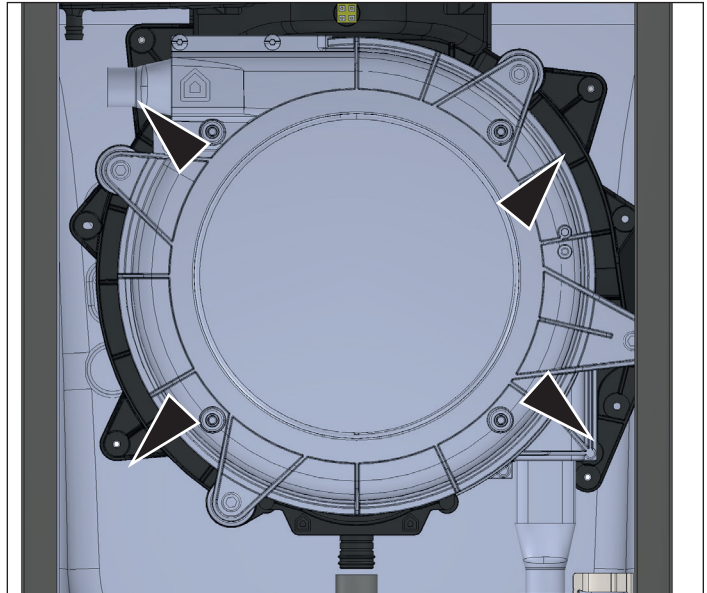


Figure 119 - Remove the Heat Exchanger

Replacing the Gas Valve

1. Remove the electrical connections from the gas valve.
2. Remove the two screws under the combustion assembly and disconnect the gas line from the gas valve.
3. Remove the gas valve.
4. Reinstall the new gas valve in reverse order.

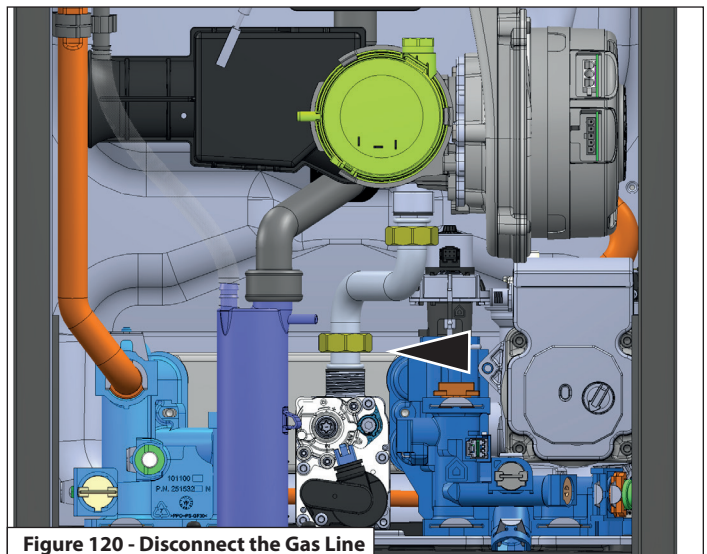


Figure 120 - Disconnect the Gas Line

5. **BE SURE TO USE NEW SEALING RINGS.**
6. Ensure there are no gas leaks.

Part 14 - Maintenance

Replace the Main PCB

1. Fold down the electronics box.
2. Unlock the two clips and open the electronics box cover.

DANGER

Failure to replace the sealing rings will result in exhaust gas leaks, substantial property damage, severe personal injury, or death.

3. Disconnect the electrical connections.
4. Unhook the controller board and remove it.
5. Proceed in reverse order to install the new PCB.
6. Follow the instructions provided with the replacement PCB kit for setting all necessary parameters.

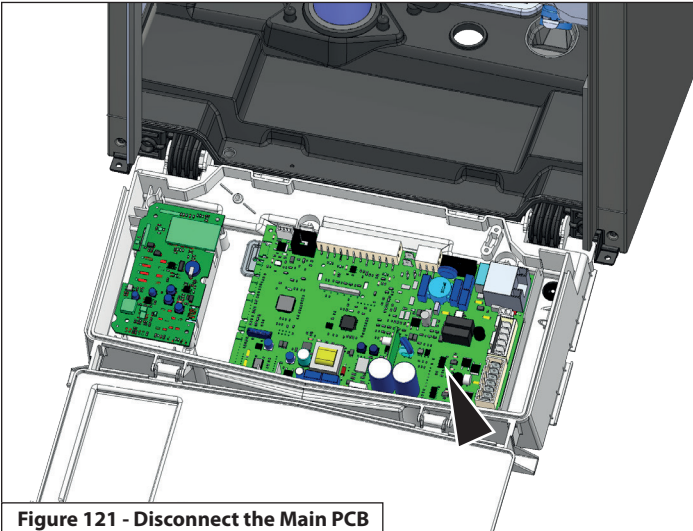


Figure 121 - Disconnect the Main PCB

E. After Maintenance is Complete

Functional Test

After maintenance is complete, ensure the CH circuit is filled and purged with a pressure of 12 psi. Ensure the DHW circuit is filled and purged.

1. Power the boiler on.
2. If necessary, purge air again from the CH and DHW circuits.
3. Check the boiler and system settings and components. Ensure all adjustments are working properly.
4. Ensure the exhaust pipe is connected properly.
5. Reinstall the boiler front cover.
6. If necessary, set the maintenance interval.

Inform the User

1. Inform the user of any changes / adjustments / replacements in the system.
2. Ensure the user understands how the system works.
3. Hand the instructions to the user. Ensure the instructions will be kept close to the unit.
4. Have the user perform these regular tasks:
 - Check the system water pressure regularly.
 - If necessary, restore pressure and vent the system.
 - Set the setpoints and control systems to ensure correct and economical control of the system.
 - Have the system serviced in accordance with regulations at regular intervals.
 - NEVER attempt to service the boiler or adjust the combustion system.

Part 15 - Maintenance Report

CAUTION

In unusually dirty or dusty conditions, care must be taken to keep boiler cabinet door in place at all times. Failure to do so VOIDS WARRANTY!

WARNING

Allowing the boiler to operate with a dirty combustion chamber will hurt operation. Failure to clean the heat exchanger as needed by the installation location could result in boiler failure, property damage, personal injury, or death. Such product failures ARE NOT covered under warranty.

The combustion chamber insulation in this product contains ceramic fiber material. Ceramic fibers can be converted to cristobalite in very high temperature applications. The International Agency for Research on Cancer (IARC) has concluded, "Crystalline silica inhaled in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (Group 1)."

- Avoid breathing dust and contact with skin and eyes.
- Use a NIOSH certified dust respirator (N95). This type of respirator is based on the OSHA requirements for cristobalite at the time this document was written. Other types of respirators may be needed depending on job site conditions. Current NIOSH recommendations can be found on the NIOSH website: <http://www.cdc.gov/niosh/homepage.html>. NIOSH approved respirators, manufacturers, and phone numbers are also listed on this website.
- Wear long-sleeved, loose fitting clothing, gloves, and eye protection.
- Apply enough water to the combustion chamber lining to prevent dust.
- Wash potentially contaminated clothes separately from other clothing. Rinse clothes washer thoroughly.

NIOSH stated First Aid.

- Eye: Irrigate immediately.
- Breathing: Fresh air.

The boiler requires minimal periodic maintenance under normal conditions. However, in unusually dirty or dusty conditions, periodic vacuuming of the cover to maintain visibility of the display and indicators is recommended.

Periodic maintenance should be performed once a year by a qualified service technician to ensure that all the equipment is operating safely and efficiently. The owner should make necessary arrangements with a qualified heating contractor for periodic maintenance of the boiler. Installer must also inform the owner that the lack of proper care and maintenance of the boiler may result in a hazardous condition.

INSPECTION ACTIVITIES		DATE LAST COMPLETED			
PIPING		1 st YEAR	2 nd YEAR	3 rd YEAR	4 th YEAR*
Near boiler piping	Check boiler and system piping for any sign of leakage. Leaking pipes could cause property damage. Make sure all piping is properly supported. See User's Information manual for instructions.				
Vent	Check condition of all vent pipes and joints. Ensure all vent piping is properly supported. Check for obstructions at exhaust and intake termination points.				
Gas	Check Gas piping, test for leaks and signs of aging. Make sure all pipes are properly supported.				
SYSTEM					
Visual	Do a full visual inspection of all system components.				
Functional	Test all functions of the system (central heat, water heating, Safeties)				
Temperatures	Verify safe settings on boiler or Anti-Scald Valve				
Temperatures	Verify programmed temperature settings				
ELECTRICAL					
Connections	Check wire connections. Make sure they are tight.				
Smoke and CO detector	Verify devices are installed and working properly. Change batteries if necessary.				
Circuit Breakers	Ensure the circuit breaker is clearly labeled. Exercise circuit breaker.				
Switch and Plug	Verify ON/OFF switch and convenience plug are both functional				
CHAMBER/BURNER					
Combustion Chamber	Check burner tube and combustion chamber coils. Clean according to maintenance section of manual. Vacuum combustion chamber.				
Spark Electrode	Clean. Set gap at 1/8".				
CONDENSATE					
Condensate Trap	Clean debris from the condensate trap. Fill with clean water.				
Neutralizer	Check condensate neutralizer. Replace if necessary.				
Condensate hose	Disconnect condensate hose. Clean out dirt and re-install. (NOTE: Verify the flow of condensate, making sure that the hose is properly connected during final inspection.)				
GAS					
Pressure	Measure incoming gas pressure (3.5 to 10.5" W.C. NG, 8 to 13" W.C. LP)				
Pressure Drop	Measure drop in pressure on light off (no more than 1" W.C.)				
Check for leaks	Check gas piping for leaks. Verify that all are properly supported.				
COMBUSTION					
CO/CO2 Levels	Check CO and CO2 levels in Exhaust. Record at high and low fire.				
SAFETIES					
ECO (Energy Cut Out)	Check continuity on flue temperature sensor. Replace the flue gas temperature sensor if corroded. Check continuity on Water ECO. Check position and sensor resistance. Ensure air pressure switch is properly connected (electrical connections and silicone pipe).				
DHW LOOP - Combi Models					
	It is recommended to flush the DHW heat exchanger annually if water hardness exceeds 12 grains per gallon (considered extremely hard water). If water hardness falls below 12 grains per gallon it is recommended to flush the heat exchanger every two to three years. It is also recommended to clean the CH and DHW inlet filters annually.				
FINAL INSPECTION					
Check list	Verify that you have completed entire check list. WARNING: FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.				
Homeowner	Review what you have done with the homeowner.				
TECH SIGN OFF					

Table 32 - *Continue annual maintenance beyond the 4th year as required.

Part 16 - Shutdown



A. Shutdown Procedure

If the burner is not operating, disconnect the electrical supply.
If the burner is operating, lower the set point value to 86°F (for high temperature system) or 68°F (for low temperature system) and wait for the burner to shut off. Continue to wait for the combustion blower to stop, so all latent combustion gases are purged from the system. This should take a maximum of 40 to 90 seconds.



B. Vacation Procedure

If there is danger of freezing, change the set point to 86°F (for high temperature system) or 68°F (for low temperature system). DO NOT turn off electrical power. If there is no danger of freezing, follow "Shutdown Procedure".



C. Failure to Operate

Should the burner fail to light, the control will perform four more ignition trials prior to entering a lockout state. Note that each subsequent ignition trial will not occur immediately. After a failed ignition trial, the blower must run for approximately 5 seconds to purge the system.

If the burner lights during any one of these five ignition trails, normal operation will resume.

If the burner does not light after the fifth ignition trial, the control will enter a lockout state.

This lockout state indicates that a problem exists with the boiler, the controls, or the gas supply.

Under such circumstances, a qualified service technician should be contacted immediately to properly service the boiler and correct the problem. If a technician is not available, depressing and holding the RESET button for more than 1 second will remove the lockout state so additional trials for ignition can be performed.

If the RESET key is not pressed (error code 501 or 503), the boiler will reset automatically after an hour.



D. Important Notice

NOTICE

It is extremely important that whenever work is performed on the plumbing system that either:

- The appliance is powered off, or,
- The appliance is valved off and isolated from the plumbing system.

Failure to take these measures could result in a dry-firing condition.

Outdoor Sensor (7250P-319)		Supply Temperature Sensor (7250P-324) Boiler Sensor (7250P-667) Indirect Sensor (7350P-325)	
Outside Temperature (°F)	Resistance (ohms)	High / Low Temp Sensor Temp. (°F)	Resistance (Ohms)
-22	178605	32	27219
-13	132045	41	22021
-4	98438	50	17926
5	73995	59	14674
14	56079	68	12081
23	42846	77	10000
32	32997	86	8315
41	25609	95	6948
50	20027	104	5834
59	15777	113	4917
68	12517	122	4161
77	10000	131	3535
86	8042	140	3014
95	6510	149	2586
104	5302	158	2228
113	4343	167	1925
		176	1669
		185	1452
		194	1268
		202	1110
		212	974

Table 33 - Sensor Temperature Resistance

100
200
300
400

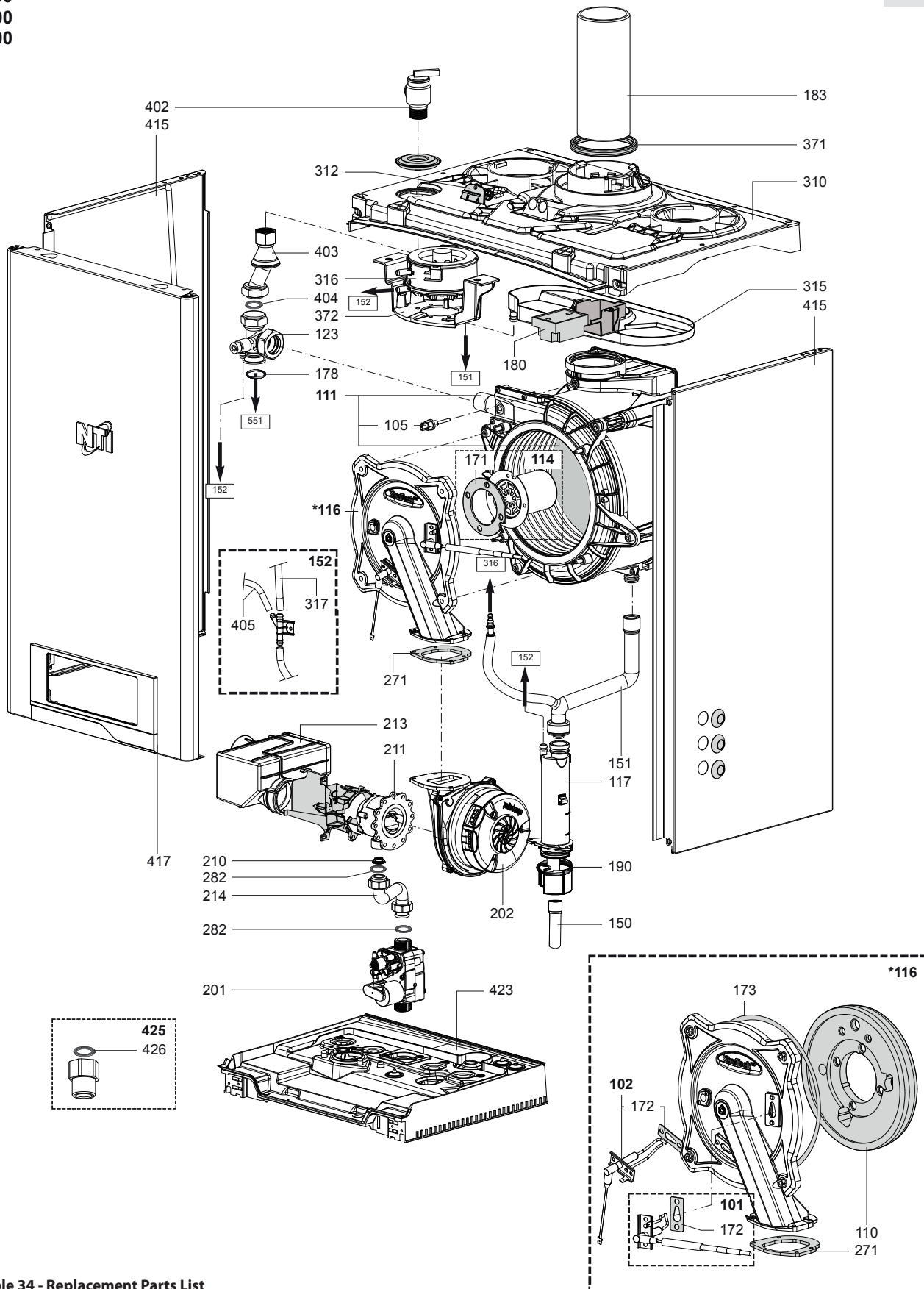
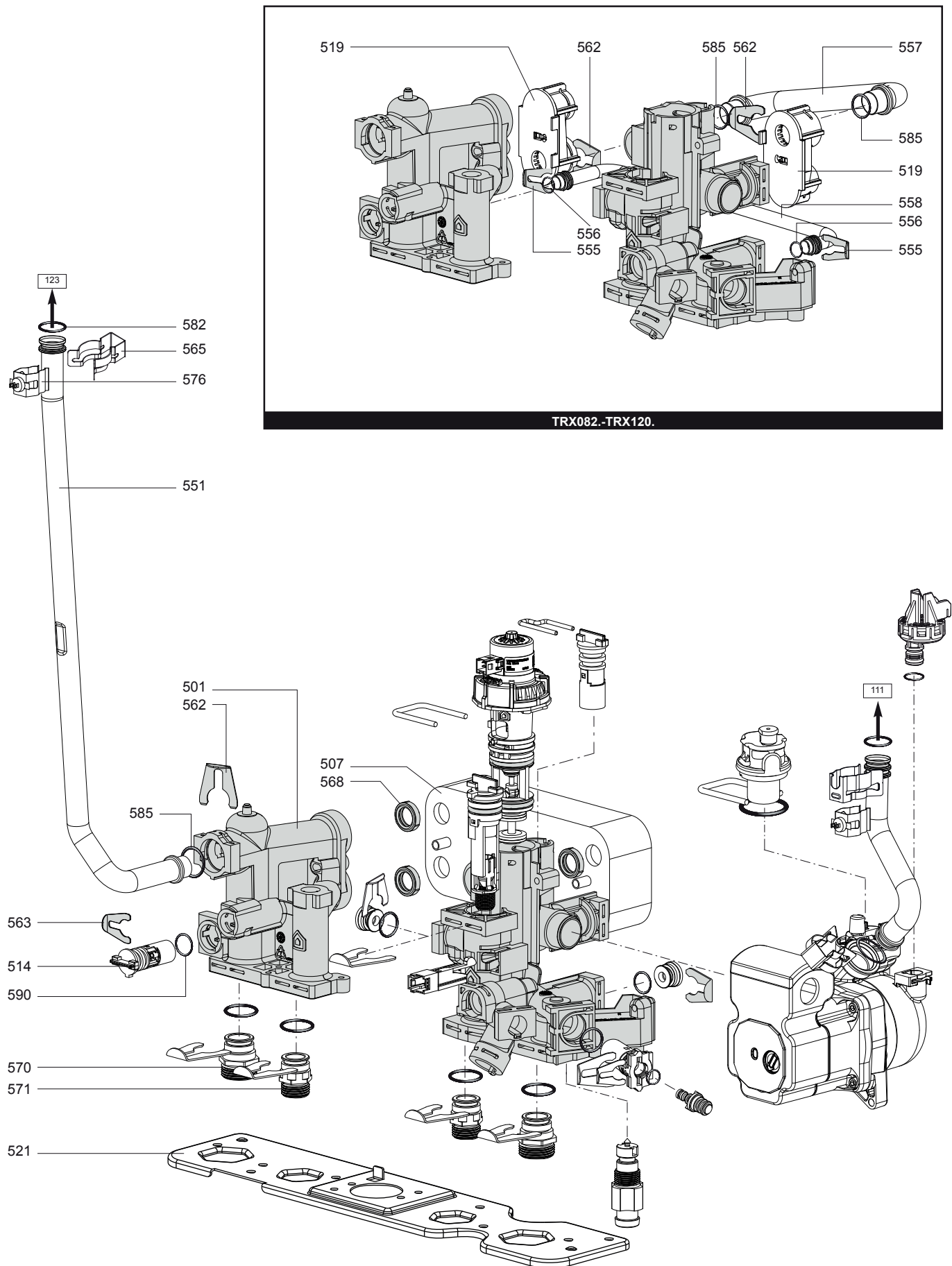


Table 34 - Replacement Parts List

Part 17 - Replacement Parts

☞	Description	Manf. Pt. N	Type	TRX120. TRX085. TRX150C. TRX110C.																		31						
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	From	to					
0100	BURNER ASSEMBLY																											
0101	IGNITION ELECTRODE	65118673		•	•	•	•																					
0102	ELECTRODE (DETECTION)	65118674		•	•	•	•																					
0105	FLUE PROBE 10K D4X39	65118667		•	•	•	•																					
0110	INSULATION (BURNER DOOR)	65118694		•	•	•	•																					
0111	HEAT EXCHANGER 120/150C	65118715		•		•																						
	HEAT EXCHANGER 85/110C	65118671			•		•																					
0114	BURNER 24KW	65116596			•																							
	BURNER 30kW	65116603					•																					
	BURNER 35KW	65116604		•		•																						
0116	DOOR ASSY	65118690		•	•	•	•																					
0117	CONDENSATE TRAP	65117391		•	•	•	•																					
0123	AIR VENT	65119079		•	•	•	•																					
0150	CONDENSATE DRAIN HOSE D:19 L:500	60000976		•	•	•	•																					
0151	CONDENSATE COLLECTION PIPE	65118670		•	•	•	•																					
0152	CONNECTION Y +TUBES	65119326		•	•	•	•																					
0171	GASKET (BURNER)	65116521		•	•	•	•																					
0172	GASKET (IGNITION ELECTRODE)	65116263		•	•	•	•																					
0173	DOOR GASKET	65105788		•	•	•	•																					
0178	O-RING 17.86X2.62	61308091		•	•	•	•																					
0180	SPARK GENERATOR	65119323		•	•	•	•																					
0183	PLASTIC PIPE 2" CPVC L=5,5"	65119324		•	•	•	•																					
0190	O-RING 41.6X2.4	65118686		•	•	•	•																					
0200	GAS SECTION																											
0201	GAS VALVE	65118645		•	•	•	•																					
0202	FAN	65118672		•	•	•	•																					
0210	GAS RESTRICTOR D: 5,5	65118689			•		•																					
	GAS RESTRICTOR D: 6	65118718		•		•																						
	GAS RESTRICTOR D: 6.40	60001923			•																							
	GAS RESTRICTOR D: 6.90	60001924					•																					
	GAS RESTRICTOR D: 8.5	65118713		•		•																						
0211	MIXER 085/85WBN LP	65118688			•																							
	MIXER 085/85WBN NG	65118669			•																							
	MIXER 110C/120WCN NG	65118722					•																					
	MIXER 120-150C/120 WBN-WCN LP	65118717		•		•																						
	MIXER 120-150C/120 WBN-WCN NG	65118712		•		•																						
	MIXER 85/120WCN LP	65118724					•																					
0213	SILENCER	65113062		•	•	•	•																					
0214	GAS PIPE	65118668			•		•																					
	GAS PIPE	65118714		•		•																						
0271	FAN GASKET	65116530		•	•	•	•																					
0282	SHEET GASKET D: 24-18.2-1.5	60022835-01		•	•	•	•																					
0300	TOP PANEL ASSEMBLY																											
0310	CASE COVER ASSY	65119579		•	•	•	•																					
0312	FLUE TEST PORT PLUG	65104295		•	•	•	•																					
0315	SPLASH PREVENTER	65116536		•	•	•	•																					
0316	AIR PRESSURE SWITCH	65118678		•	•	•	•																					
0317	PIPE (CONDENSATE AIR PRESSURE SWITCH)	65119086		•	•	•	•																					
0371	COLLAR GASKET	65118682		•	•	•	•																					
0372	SUPPORT (AIR PRESSURE SWITCH)	65118680		•	•	•	•																					
0400	SEALED CASE																											
0402	PRESSURE RELIEF VALVE	65118683		•	•	•	•																					
0403	PIPE (PRESSURE RELIEF VALVE)	65119083		•	•	•	•																					
0404	GASKET 1Z	569387		•	•	•	•																					
0405	SILICONE PIPE D:8 L:330	65116520		•	•	•	•																					
0415	SIDE PANELS LEFT + RIGHT	65119081		•	•	•	•																					
0417	CASE PANEL (FRONT)	65119080		•	•	•	•																					
0423	BOTTOM PANEL	65119082		•	•	•	•																					
0425	GAS ADAPTER (3/4" NPT)"	65119084		•	•	•	•																					
0426	GASKET 3/4 in	573520		•	•	•	•																					

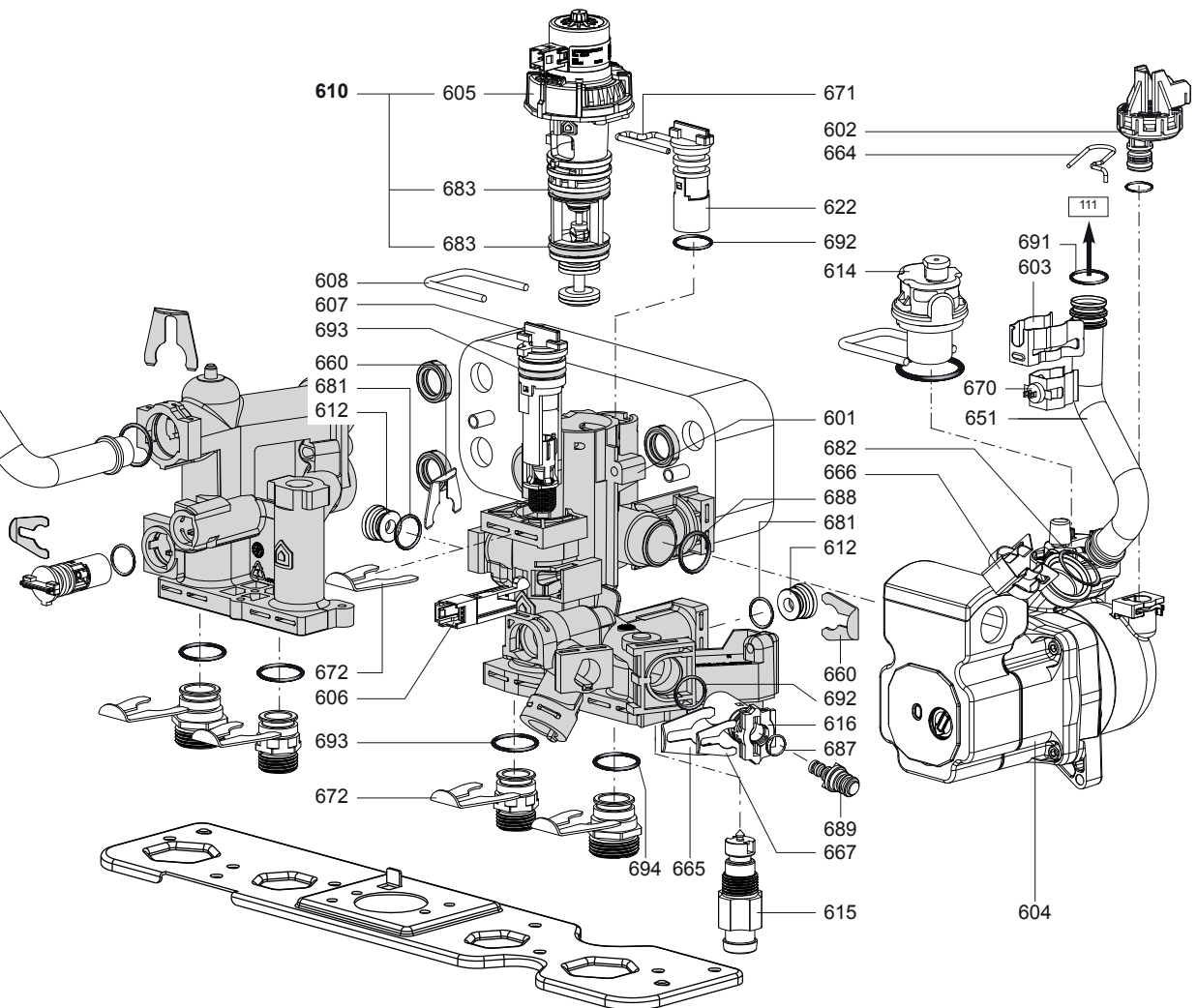
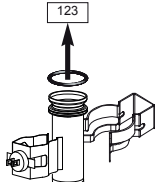
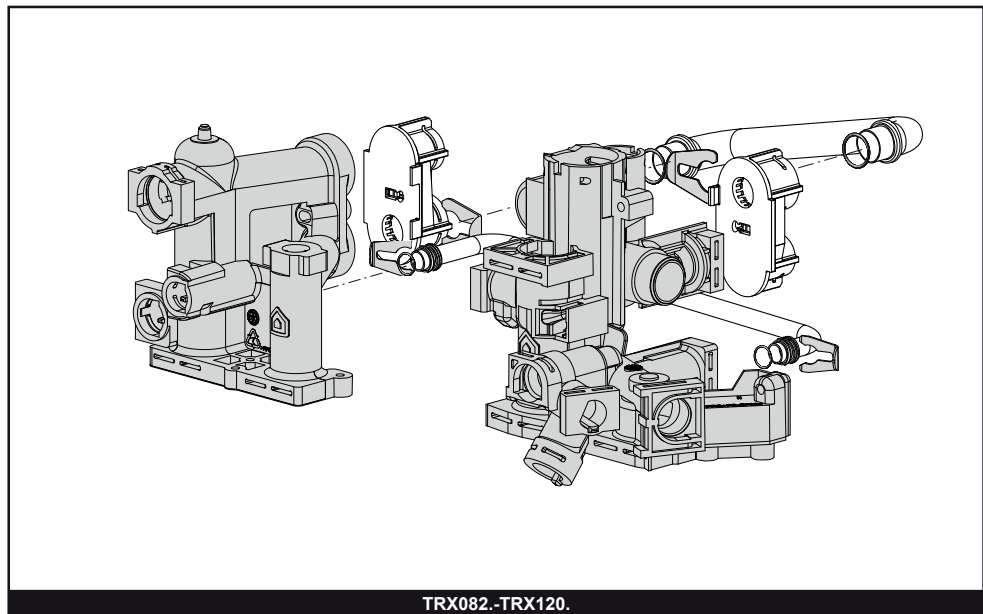
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Part 17 - Replacement Parts

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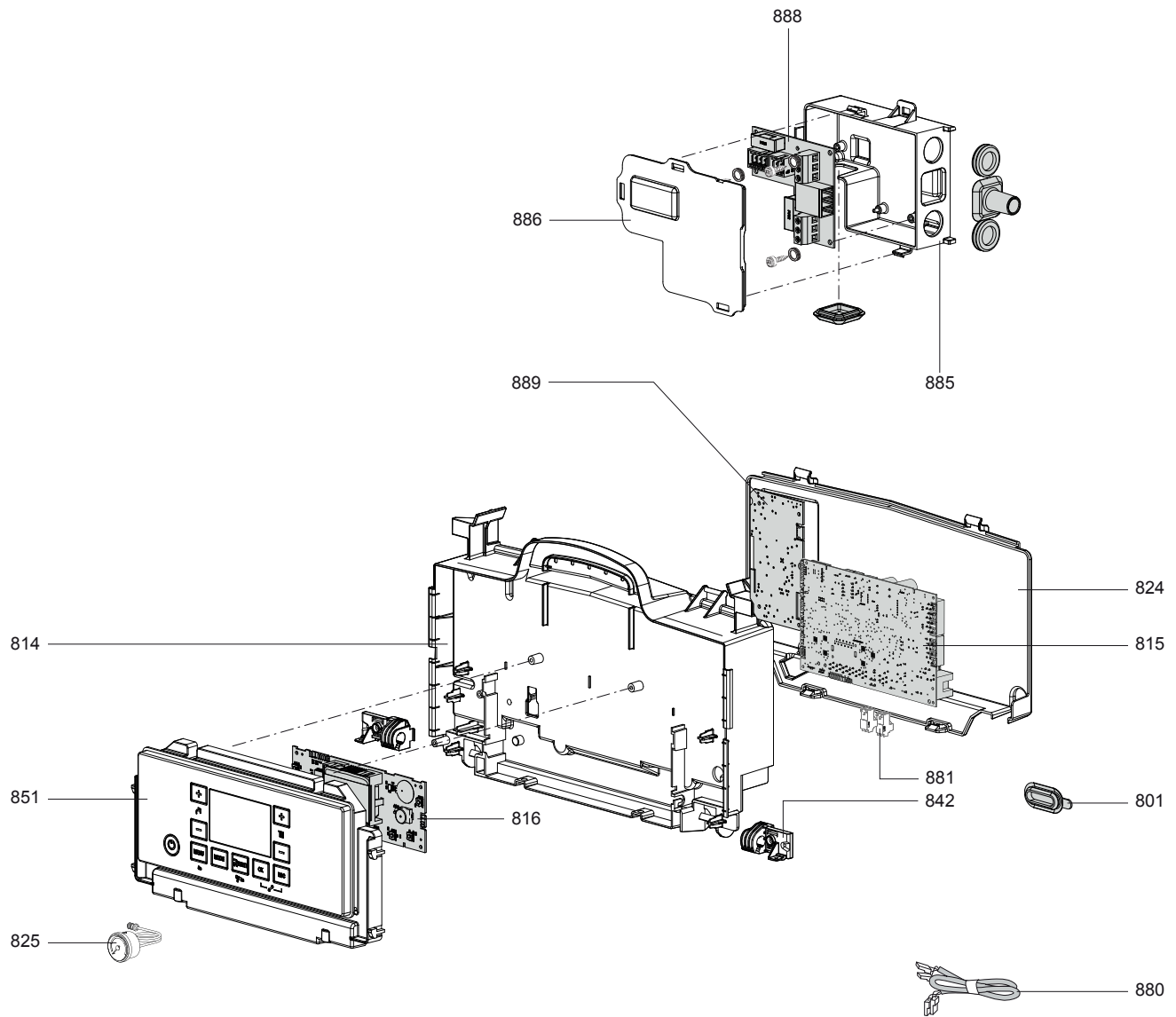
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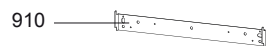
Part 17 - Replacement Parts

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800



900



5000

5001	5020
Transf. gaz	Options
Conv. gas	Accessories
Trasf. gas	Opzioni
Transf. gas	Accessorio

Part 17 - Replacement Parts

Part Replacement Chart																										
	Description	Manf. Pt. N	Type																			0-9 31				
				TRX120	TRX085	TRX150C	TRX110C	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	From
0800	ELECTRICAL BOX																									
0801	GROMMET (PCD TOOL ACCESS)	998382			●	●	●	●																		
0814	CONTROL PANEL BASE	65118650			●	●	●	●																		
0815	P.C.B. (MAIN)	65118648			●	●	●	●																		
0816	P.C.B. (DISPLAY)	65117700-01			●	●	●	●																		
0824	CONTROL PANEL COVER	65118651			●	●	●	●																		
0825	PRESSURE/TEMPERATURE GAUGE	65118685			●	●	●	●																		
0842	CONTROL PANEL HINGE	65116548			●	●	●	●																		
0851	CONTROL PANEL	65119087			●	●	●	●																		
0880	3-WAY VALVE CABLE	65118657			●	●																				
	3-WAY VALVE CABLE	65118719					●	●																		
	CABLE (DETECTION ELECTRODE)	65118654			●	●	●	●																		
	CABLE (FAN-POWER SUPPLY)	65118655			●	●	●	●																		
	CABLE (FUME PROBE-EXTENSION)	65119085			●	●	●	●																		
	CABLE (POWER SUPPLY)	65118675			●	●	●	●																		
	CABLE (PUMP 5M PWM TACO)	65118695			●	●	●	●																		
	CABLE (PWM)	65118658			●	●	●	●																		
	CABLE (SPARK GENERATOR)	65118653			●	●	●	●																		
	DISPLAY WIRING - 5 WIRES BLUES	60000746			●	●	●	●																		
	GAS VALVE CABLE	65118652			●	●	●	●																		
	NTC CABLE	65118681			●	●	●	●																		
	WIRING (AIR PRESSURE SWITCH AND PROBES)	65118656			●	●	●	●																		
	WIRING (PUMP+JUN.BOX+MAIN BOARD)	65118659			●	●	●	●																		
	WIRING (WI-FI BOARD)	65119586			●	●	●	●																		
0881	CONNECTOR 2P	65111933			●	●	●	●																		
0885	JUNCTION BOX BASE	65118661			●	●	●	●																		
0886	JUNCTION BOX COVER	65118662			●	●	●	●																		
0888	P.C.B. (JUNCTION BOX)	65118660			●	●	●	●																		
0889	P.C.B. (WIFI-REM3)	65118649			●	●	●	●																		
0900	JIG PLATE & PIPE FITTING																									
0910	WALL HOOK	60000625			●	●	●	●																		
5000	ACCESSORIES																									
5001	LP CONVERSION KIT 120C	65118723						●																		
	LP CONVERSION KIT 150C & 110S	65118716			●		●																			
	LP CONVERSION KIT 85S	65118687				●																				
5020	KIT AIR VENT	65118684			●	●	●	●																		
	OUTDOOR SENSOR	65112215			●	●	●	●																		
	RIDUCTORS (KIT)	65116836					●	●																		

Part 17 - Replacement Parts

		EN FR	
0101	65118673	IGNITION ELECTRODE ELECTRODE ALLUMAGE	1
0102	65118674	ELECTRODE (DETECTION) ELECTRODE IONISATION	1
0105	65118667	FLUE PROBE 10K D4X39 SONDE FUMÉE 10K D4X39	1
0110	65118694	INSULATION (BURNER DOOR) PANNEAU ISOLEMENT	1
0111	65118671	HEAT EXCHANGER 85/110C ECHANGEUR 85/110C	1
	65118715	HEAT EXCHANGER 120/150C ECHANGEUR 120/150C	1
0114	65116596	BURNER 24KW BRULEUR 24KW	1
	65116603	BURNER 30KW BRULEUR 30KW	1
	65116604	BURNER 35KW BRULEUR 35KW	1
0116	65118690	DOOR ASSY PORTE EQUIPEE	1
0117	65117391	CONDENSATE TRAP SIPHON	1
0123	65119079	AIR VENT PURGEUR D'AIR	1
0150	60000976	CONDENSATE DRAIN HOSE D:19 L:500 TUBE PVC D:19 L:500	1
0151	65118670	CONDENSATE COLLECTION PIPE TUBE FLEXIBLE	1
0152	65119326	CONNECTION Y +TUBES RACCORD Y + TUBES	1
0171	65116521	GASKET (BURNER) JOINT DE FORME	1
0172	65116263	GASKET (IGNITION ELECTRODE) JOINT ELECTRODE	1
0173	65105788	DOOR GASKET JOINT DE PORTE	1
0178	61308091	O-RING 17.86X2.62 JOINT TORIQUE D: 17.86-2.62	5
0180	65119323	SPARK GENERATOR TRANSFORMATEUR D'ALLUMAGE	1
0183	65119324	PLASTIC PIPE 2" CPVC L=5,5" TUBE EN PLAST.CPVC OT60MM L=5,5"	1
0190	65118686	O-RING 41.6X2.4 JOINT TORIQUE D: 41.6X2.4	1
0201	65118645	GAS VALVE VALVE GAZ	1
0202	65118672	FAN VENTILATEUR	1
0210	60001923	GAS RESTRICTOR D: 6.40 DIAPHRAGME GAZ D: 6.40	1
	60001924	GAS RESTRICTOR D: 6.90 DIAPHRAGME GAZ D: 6.90	1
	65118689	GAS RESTRICTOR D: 5.5 DIAPHRAGME GAZ D: 5,5	1
	65118713	GAS RESTRICTOR D: 8.5 DIAPHRAGME GAZ D: 8,5	1
	65118718	GAS RESTRICTOR D: 6 DIAPHRAGME GAZ D: 6	1
0211	65118669	MIXER 085/85WBN NG MIXER 085/85WBN NG	1
	65118688	MIXER 085/85WBN LP MIXER 085/85WBN LP	1
	65118712	MIXER 120-150C/120 WBN-WCN NG MIXER 120-150C/120 WBN-WCN NG	1
	65118717	MIXER 120-150C/120 WBN-WCN LP MIXER 120-150C/120 WBN-WCN LP	1
	65118722	MIXER 110C/120WCN NG MIXER 110C/120WCN NG	1
	65118724	MIXER 85/120WCN LP MIXER 85/120WCN LP	1
0213	65113062	SILENCER SILENCIEUX	1

		EN FR	
0214	65118668	GAS PIPE TUBE GAZ	1
	65118714	GAS PIPE TUBE GAZ	1
0271	65116530	FAN GASKET JOINT VENTILATEUR	1
0282	60022835-01	SHEET GASKET D: 24-18.2-1.5 JOINT PLAT D: 24-18.2-1.5	10
0310	65119579	CASE COVER ASSY COUVERCLE CAISSON EQUIPE	1
0312	65104295	FLUE TEST PORT PLUG BOUCHON DE PRISE FUMEE	1
0315	65116536	SPLASH PREVENTER PROTECTION PROJECTION EAU	1
0316	65118678	AIR PRESSURE SWITCH PRESSOSTAT AIR	1
0317	65119086	PIPE (CONDENSATE AIR PRESS.SWITCH)) TUYAU CONDENS.COMMUT.PRESS AIR	1
0371	65118682	COLLAR GASKET JOINT COLLIER	1
0372	65118680	SUPPORT (AIR PRESSURE SWITCH) SUPPORT PRESSOSTAT D'AIR	1
0402	65118683	PRESSURE RELIEF VALVE SOUPAPE DE SECURITE	1
0403	65119083	PIPE (PRESSURE RELIEF VALVE) TUBE SOUPAPE DE SECURITE	1
0404	569387	GASKET 1Z JOINT 1Z	10
0405	65116520	SILICONE PIPE D:8 L:330 TUBE SILICONE D:8 L:330	1
0415	65119081	SIDE PANELS LEFT + RIGHT PANNEAUX COTES DROIT + GAUCHE	1
0417	65119080	CASE PANEL (FRONT) PANNEAU FRONTAL	1
0423	65119082	BOTTOM PANEL FOND 18-24 KW	1
0425	65119084	GAS ADAPTER (3/4" NPT)" RACCORD 3/4"	1
0426	573520	GASKET 3/4 in JOINT EAU-GAZ 3/4 in	10
0501	65118664	FLOW GROUP GROUPE DEPART CHAUFFAGE	1
	65118720	FLOW GROUP GROUPE DEPART CHAUFFAGE	1
0507	65116537	SANITARY HEAT EXCHANGER (16 P.) ECHANGEUR SANITAIRE 16 PLAQUES	1
0514	65117089	BY-PASS VALVE BY-PASS	1
0519	60001365	INTERFACE 'System +' Open INTERFACE 'System +' Non bouché	1
0521	65119440	HYDRAULIC GROUP SUPPORT SUPPORT HYDRAULIQUE	1
0551	65116569	PIPE (CH OUTLET) TUBE DEPART CHAUFFAGE	1
	65116578	PIPE (CH OUTLET) TUBE DEPART CHAUFFAGE	1
0555	65104260	CLIP D10 CLIP D10	1
0556	60002398	O-RING 8.9X2.7 JOINT TORIQUE D: 8.9-2.7	1
0557	65115935	PIPE (D.H.W.RETURN) TUBE RETOUR EAU SANITAIRE	1
0558	65116210	BY-PASS PIPE TUBE BY-PASS	1
0562	65104259	CLIP D18 CLIP D18	1
0563	65114932	CLIP D:12 CLIP D:12	5
0565	60000309	CLIP CLIP	1
0568	65114928	EXCHANGER GASKET JOINT ECHANGEUR	5

Part 17 - Replacement Parts

		EN FR	
0570	65114929	CH ADAPTER (3/4") RACCORD 3/4	1
0571	65114930	DHW ADAPTER (1/2") RACCORD 1/2	1
0576	990686-01	TEMPERATURE PROBE + CLIP SONDE NTC + CLIPS KIT	1
0582	61308091	O-RING 17.86X2.62 JOINT TORIQUE D: 17.86-2.62	5
0585	65104262	O-RING 17.04X3.53 JOINT TORIQUE 3,53X17,04	10
0590	65114940	O-RING 11.91X2.62 JOINT TORIQUE D: 11.91-2.62	5
0601	65118665	RETURN GROUP GROUPE RETOUR (REPL. MANUEL)	1
	65118721	RETURN GROUP GROUPE RETOUR	1
0602	65118663	LOW PRESSURE SWITCH DETECTEUR DE PRESSION	1
0603	61307589	CLIP CLIP	1
0604	65118666	TACO PUMP HIGH EFFICIENCY POMPE TACO	1
0605	65114936	MOTOR (3-WAY VALVE) MOTEUR VANNE 3 VOIES	1
0606	65114921-01	SENSOR (REED) AMPOULE REED	1
0607	65114919	FLOW METER CAP CARTOUCHE DEBITMETRE BOUCHON	1
0608	65114927	CLIP CLIP	1
0610	65114924	MOTOR + SPRING 3 WAY VALVE KIT KIT MOTEUR+CLAPET DE VANNE 3 VOIES	1
0612	65114920	PLUG BOUCHON	1
0614	65112086	AUTO AIR VENT - TACO ENER+ DEGAZEUR - TACO ENER+	1
0615	65114922	DRAIN COCK ROBINET EVACUATION INSTALLA.	1
0616	65114923	WATER FILTER FILTRE EAU	1
0622	65117089	BY-PASS VALVE BY-PASS	1
0651	65116543	PIPE (C.H. RETURN) TUBE RETOUR CHAUFFAGE	1
0660	65114933	CLIP D:10 CLIP D:10	5
0664	65104322	CLIP CLIP	1
0665	65114932	CLIP D:12 CLIP D:12	5
0666	60000309	CLIP CLIP	1
0667	65100680	CLIP D:6 CLIP D:6	1
0670	990686-01	TEMPERATURE PROBE + CLIP SONDE NTC + CLIPS KIT	1
0671	65114926	CLIP CLIP	1
0672	65114931	CLIP CLIP	5
0681	65114937	O-RING 9.9X2.62 JOINT TORIQUE D: 9.9-2.62	5
0682	65104262	O-RING 17.04X3.53 JOINT TORIQUE 3,53X17,04	10
0683	65114939	O-RING 23.47X2.62 JOINT TORIQUE D: 23.47-2.62	5
0687	61009834-10	O-RING 5.7X1.9 JOINT TORIQUE D: 5.7-1.9	10
0688	65104320	O-RING 21.89X2.62 JOINT TORIQUE 21.89X2.62	1
0689	65119580	PLUG BOUCHON	1

		EN FR	
0691	61308091	O-RING 17.86X2.62 JOINT TORIQUE D: 17.86-2.62	5
0692	65114940	O-RING 11.91X2.62 JOINT TORIQUE D: 11.91-2.62	5
0693	65114938	O-RING 17.13X2.62 JOINT TORIQUE D: 17.13-2.62	5
0694	65114941	O-RING 15.88X2.62 JOINT TORIQUE D: 15.88-2.62	5
0801	998382	GROMMET (PCD TOOL ACCESS) JOINT ENTREE REGULATION	5
0814	65118650	CONTROL PANEL BASE PORTE INSTRUMENTS	1
0815	65118648	P.C.B. (MAIN) CIRCUIT IMPRIME PRINCIPAL	1
0816	65117700-01	P.C.B. (DISPLAY) CIRCUIT IMPRIME D'AFFICHAGE	1
0824	65118651	CONTROL PANEL COVER COUVERCLE ARRIERE TABL.COM.DE	1
0825	65118685	PRESSURE/TEMPERATURE GAUGE MANOMETRE / THERMOMETRE	1
0842	65116548	CONTROL PANEL HINGE SUPPORT	1
0851	65119087	CONTROL PANEL TABLEAU DE COMMANDE	1
0880	60000746	DISPLAY WIRING - 5 WIRES BLUES CABLAGE AFFICHEUR - 5 FILS BLEUS	1
	65118652	GAS VALVE CABLE CABLAGE VANNE GAZ	1
	65118653	CABLE (SPARK GENERATOR) CÂBLE (GÉNÉRATEUR D'ÉTINCELLES)	1
	65118654	CABLE (DETECTION ELECTRODE) CABLAGE ELECTRODE IONISATION	1
	65118655	CABLE (FAN-POWER SUPPLY) CABLE (ALIMENTAT.DE VENTILATEUR)	1
	65118656	WIRING (AIR PRESS.SWITCH AND PROBES) CÂBLAGE COMMUT.PRESS.D'AIR ET SONDES	1
	65118657	3-WAY VALVE CABLE CABLAGE VANNE 3 VOIES	1
	65118658	CABLE (PWM) CABLAGE PWM	1
	65118659	WIRING (PUMP+JUN.BOX+MAIN BOARD) CABLE POMPE+JUN.BOX+CARTÉ ELECTR.	1
	65118675	CABLE (POWER SUPPLY) CABLAGE D'ALIMENTATION	1
	65118681	NTC CABLE CABLAGE NTC	1
	65118695	CABLE (PUMP 5M PWM TACO) CABLE POMPE 5M PWM TACO	1
	65118719	3-WAY VALVE CABLE CABLAGE VANNE 3 VOIES	1
	65119085	CABLE (FUME PROBE-EXTENSION) CABLE D'EXT.DE SONDE D'ÉCHAPPEM	1
	65119586	WIRING (WI-FI BOARD) CABLAGE (CIRCUIT WIFI)	1
0881	65111933	CONNECTOR 2P CONNECTEUR 2 POLES	5
0885	65118661	JUNCTION BOX BASE COUVERCLE FIXE (BOITE DE JONCT.)	1
0886	65118662	JUNCTION BOX COVER COUVERCLE (BOITE DE JONCTION)	1
0888	65118660	P.C.B. (JUNCTION BOX) CIRCUIT CLIP-IN LOADS NA	1
0889	65118649	P.C.B. (WIFI-REM3) CIRCUIT IMPRIME REM 3	1
0910	60000625	WALL HOOK PLATINE SUPPORT MURAL	1
5001	65118687	LP CONVERSION KIT 85S EQT TRANSF. G31 85S	1
	65118716	LP CONVERSION KIT 150C & 110S EQT TRANSF. G31 40 KW	1
	65118723	LP CONVERSION KIT 120C EQT TRANSF. G31 30KW COMBI	1

[illegible]

Part 17 - Replacement Parts

Maintenance Notes

[illegible]

Customer Installation Record Form

The following form should be completed by the qualified installer / service technician for you to keep as a record of the installation in case of a warranty claim. After reading the important notes at the bottom of the page, please also sign this document.

Customer's Name	
Date of Installation	
Installation Address	
Product Name / Serial Number(s)	
Comments	
Installer's Code / Name	
Installers Phone Number	
Signed by Installer	
Signed by Customer	
Installation Notes	

IMPORTANT

Customer: Please only sign after the qualified installer / service technician has fully reviewed the installation, safety, proper operation, and maintenance of the system. If the system has any problems please call the qualified installer / service technician. If you are unable to make contact, please call your sales representative.

Distributor / Dealer: Please insert contact details.



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