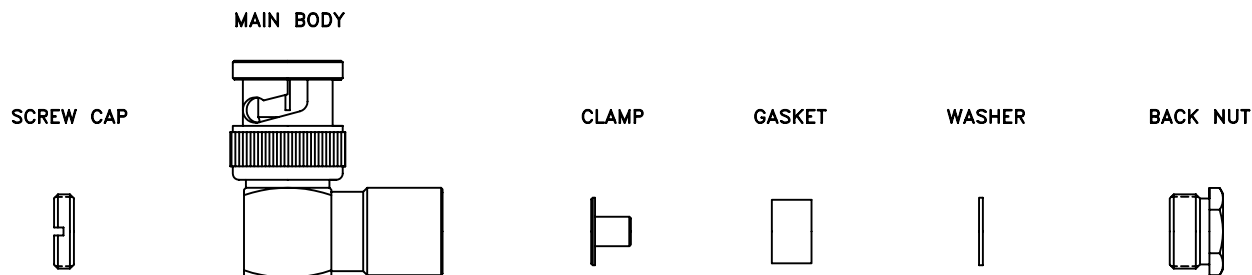
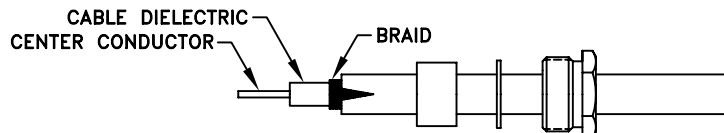


CABLE ASSEMBLY INSTRUCTIONS

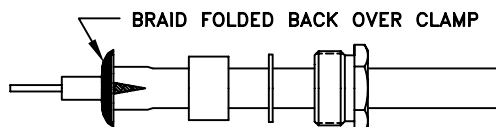
RFB-1110-C-04



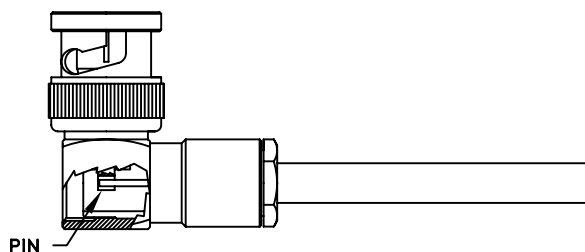
STEP 1



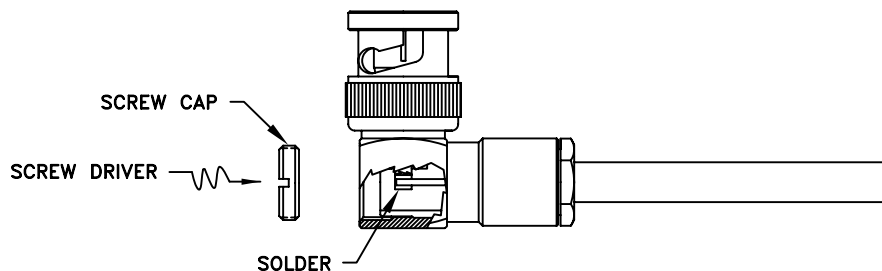
STEP 2



STEP 3



STEP 4



Step 1: Cut end of cable evenly. Strip cable to dimensions shown in catalog or on outline drawing. All cuts are to be clean and square. Do not nick braid or center conductor when cutting. Slide back nut, washer and gasket onto cable. Comb braid for assembly of clamp.

Step 2: Slide the clamp over cable braid and under cable jacket. Push clamp back against cable jacket. Fold back braid wire and form over the clamp evenly. Trim extra braid if needed. Slide gasket, washer and back nut close to the clamp.

Step 3: Insert cable assembly into main body. Tighten back nut while holding body stationary.

Step 4: Solder cable center conductor to pin using minimum amount of heat. Cable center conductor should not extend past outer diameter of connector pin. Tighten "screw cap" with flat head screw driver.

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RF CONNECTORS

1/23/06

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CZ