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DW872

Fig. A

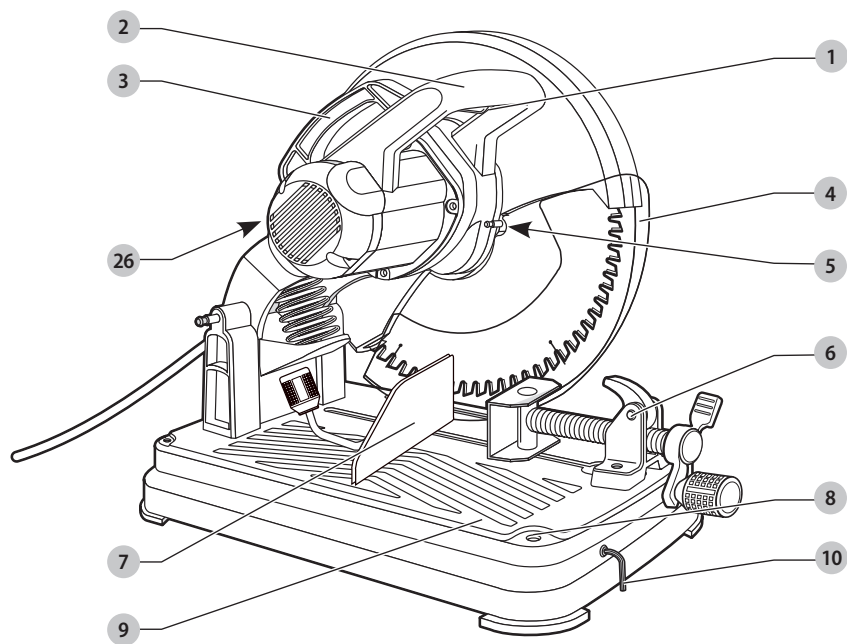


Fig. B1

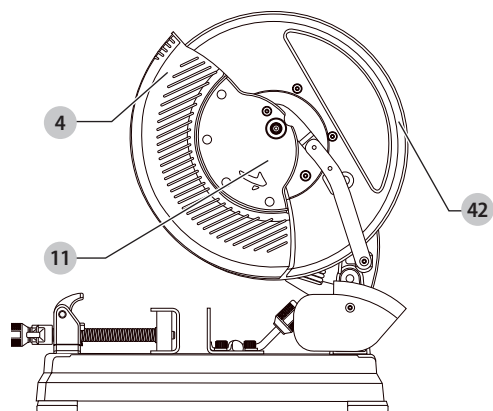


Fig. B2

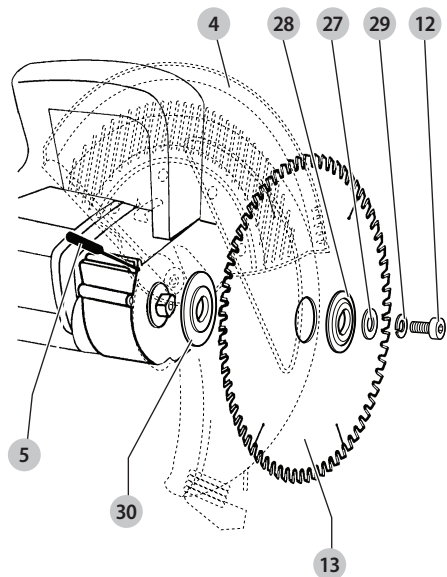


Fig. C1

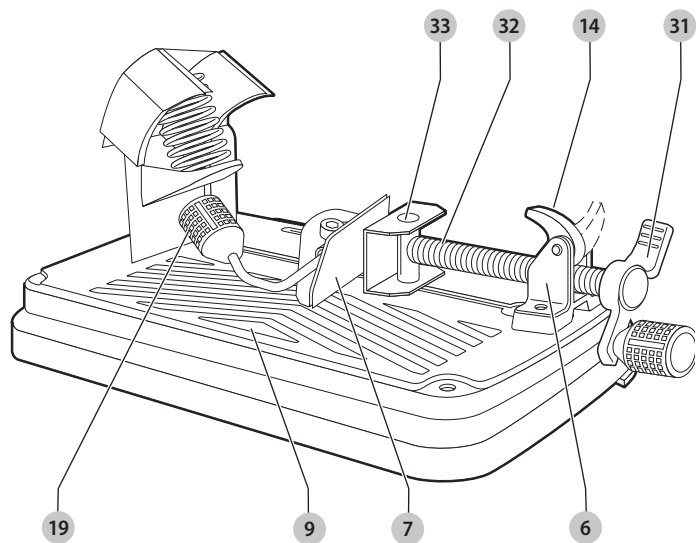


Fig. C2

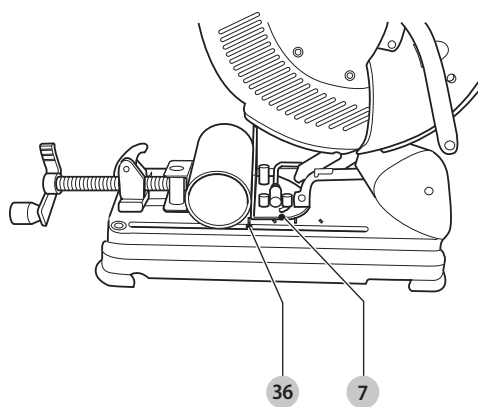


Fig. C3

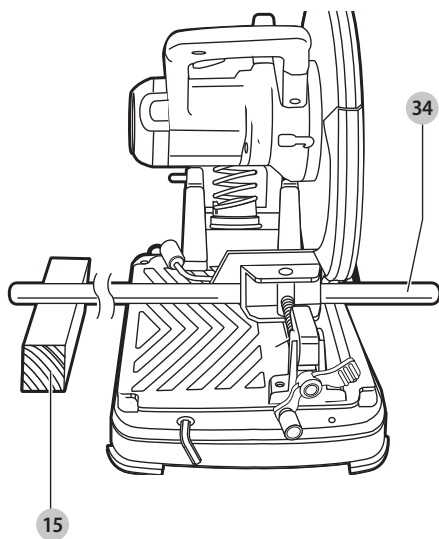


Fig. C4

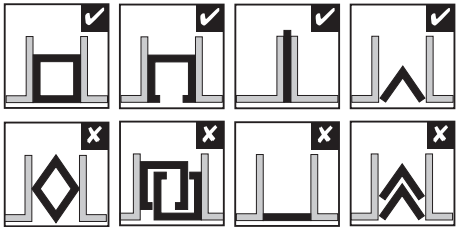


Fig. C5

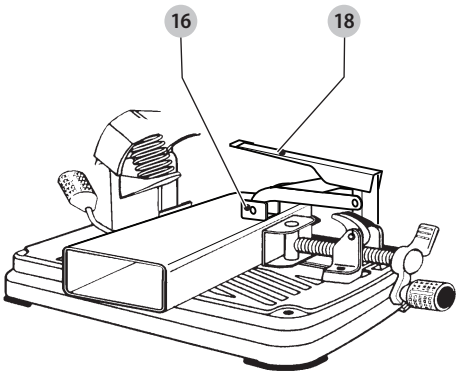


Fig. C6

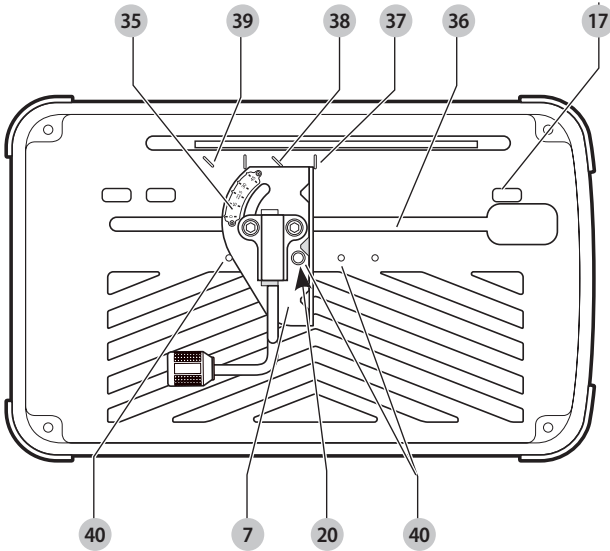


Fig. D1

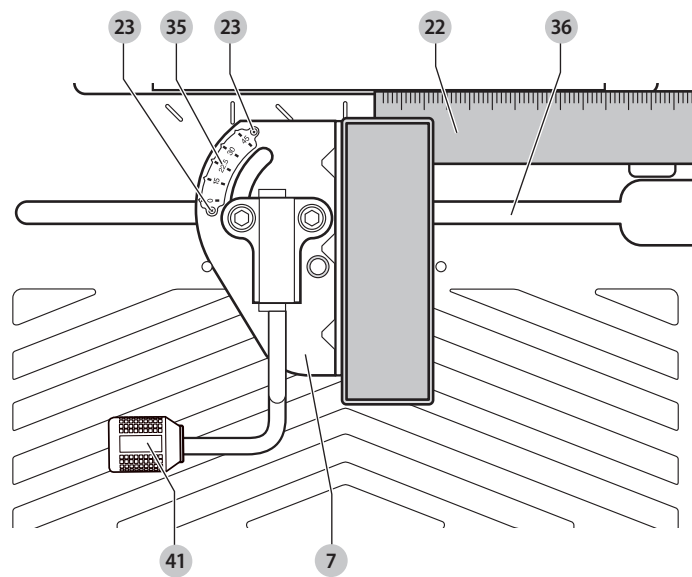


Fig.D2

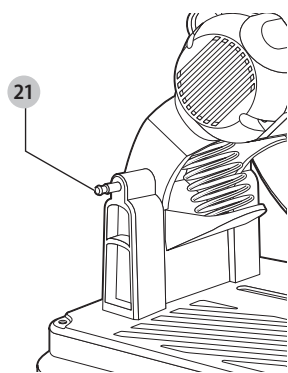


Fig. E

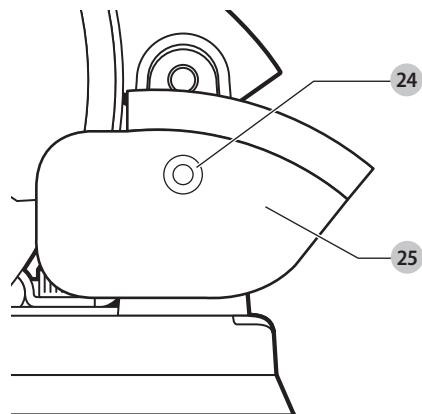


Fig. F

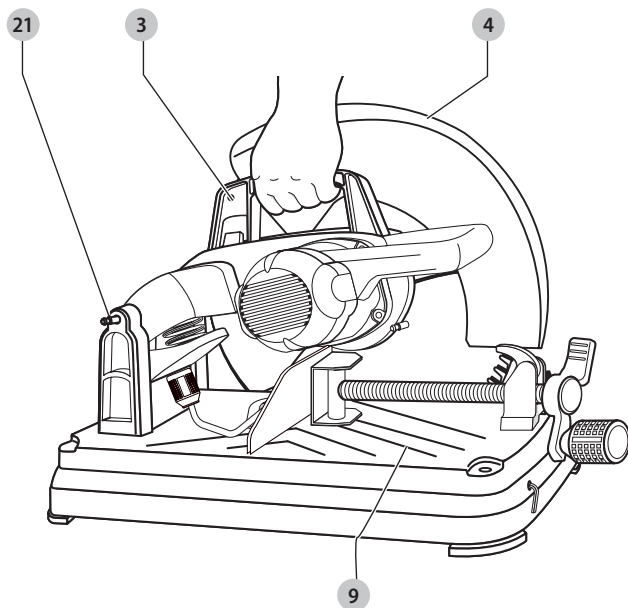
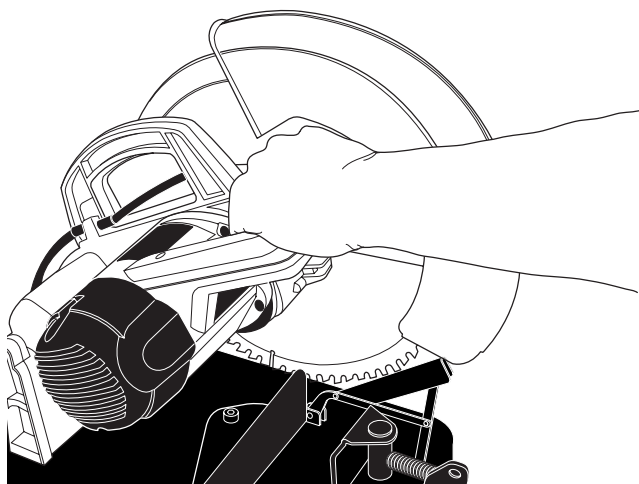


Fig. G



14" MULTICUTTER

DW872

Congratulations!

You have chosen a DeWALT tool. Years of experience, thorough product development and innovation make DeWALT one of the most reliable partners for professional power tool users.

Technical Data

	DW872	
Voltage	V _{AC}	230
UK & Ireland	V _{AC}	230/115
Type		2
Power Input	W	2200
No-load speed	min ⁻¹	1300
Blade diameter	mm	355
Blade bore	mm	25.4
Blade body thickness	mm	1.8
Blade kerf thickness	mm	2.2
No. of blade teeth		70
Cross-cutting capacity at 90°		
circular	mm	130
square	mm	100 x 100
rectangular	mm	75 x 130
angular	mm	92 x 92
Cross-cutting capacity at 45°		
circular	mm	79
square	mm	79 x 79
rectangular	mm	79 x 123
angular	mm	56 x 56
Weight	kg	22.5



WARNING: To reduce the risk of injury, read the instruction manual.

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.



DANGER: Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.



WARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.



CAUTION: Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.

NOTICE: Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.



Denotes risk of electric shock.



Denotes risk of fire.

General Power Tool Safety Warnings



WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work Area Safety

- Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical Safety

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3) Personal Safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not**

use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

4) Power Tool Use and Care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power**

tool repaired before use. Many accidents are caused by poorly maintained power tools.

- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Additional Safety for Multicutter

- Do not use saw blades which are damaged or deformed;
- Use only saw blades recommended by the manufacturer which conform to EN 847-1;
- Do not use saw blades manufactured from high speed steel;
- Wear suitable personal protective equipment when necessary, this could include:
 - hearing protection to reduce the risk of induced hearing loss;
 - eye protection;
 - respiratory protection to reduce the risk of inhalation of harmful dust;
 - gloves for handling saw blades (saw blades shall be carried in a holder wherever practicable) and rough material;

Maintenance and Servicing

- Operator's instructions on factors influencing exposure to noise (e.g. use of saw blades designed to reduce the emitted noise, saw blade and machine maintenance);
- Report faults in the machine, including guards or saw blades, as soon as they are discovered.

Safe Operation

- Select the correct saw blade for the material to be cut;
- Do not use the saw to cut other materials than those recommended by the manufacturer;
- Lifting and transportation information. To lift and support the metal saw see Figure F.
- Do not use the saw without the guards in position, in good working order and properly maintained;
- Keep the floor area around the machine level, well maintained and free of loose materials e.g. chips and cut-offs;
- Provide adequate general or localised lighting;
- The operator is adequately trained in the use adjustment and operation of the machine;

- Use correctly sharpened saw blades. Observe the maximum speed marked on the saw blade;
- Ensure that any spacers and spindle rings used are suitable for the purpose as stated by the manufacturer;
- Refrain from removing any cut-offs or other parts of the workpiece from the cutting area while the machine is running and the saw head is not in the rest position;
- Ensure that the machine is always stable and secure. (e.g. fixed to a bench)
- To support long pieces see Figure C3.



WARNING: We recommend the use of a residual current device with a residual current rating of 30mA or less.

Residual Risks

The following risks are inherent to the use of saws:

- Injuries caused by touching the rotating parts
- Injuries caused by disruption of the cutting blade.

These risks are most evident:

- Within the range of operation
- Within the range of the rotating machine parts

In spite of the application of the relevant safety regulations and the implementation of safety devices, certain residual risks cannot be avoided. These are:

- Impairment of hearing.
- Risk of accidents caused by the uncovered parts of the rotating saw blade.
- Risk of injury when changing the blade.
- Risk of squeezing fingers when opening the guards.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate.



Your DEWALT tool is double insulated in accordance with EN62841; therefore no earth wire is required.



WARNING: 115 V units have to be operated via a fail-safe isolating transformer with an earth screen between the primary and secondary winding.

If the supply cord is damaged, it must be replaced only by DEWALT or an authorised service organisation.

Mains Plug Replacement (U.K. & Ireland Only)

If a new mains plug needs to be fitted:

- Safely dispose of the old plug.
- Connect the brown lead to the live terminal in the plug.
- Connect the blue lead to the neutral terminal.



WARNING: No connection is to be made to the earth terminal.

Follow the fitting instructions supplied with good quality plugs. Recommended fuse: 13 A.

Fitting a Mains Plug to 115 V Units (U.K. and Ireland Only)

- The plug fitted should comply with BS EN 60309 (BS4343), 16 Amps, earthing contact position 4h.



WARNING: Always ensure that the cable clamp is correctly and securely fitted to the sheath of the cable.

Using an Extension Cable

If an extension cable is required, use an approved 3-core extension cable suitable for the power input of this tool (see **Technical Data**). The minimum conductor size is 1.5 mm²; the maximum length is 30 m.

When using a cable reel, always unwind the cable completely.

Package Contents

The package contains:

- 1 Multicutter
- 1 Cutting blade
- 1 Hex key
- 1 Vertical clamp
- 1 Instruction manual
- Check for damage to the tool, parts or accessories which may have occurred during transport.
- Take the time to thoroughly read and understand this manual prior to operation.

Markings on Tool

The following pictograms are shown on the tool:



Read instruction manual before use.



Wear ear protection.



Wear eye protection.

Date Code Position (Fig. A)

The date code **26**, which also includes the year of manufacture, is printed into the housing.

Example:

2019 XX XX

Year of Manufacture

Description (Fig. A)



WARNING: Never modify the power tool or any part of it. Damage or personal injury could result.

- 1 On/off switch
- 2 Main handle
- 3 Carrying handle
- 4 Guard
- 5 Spindle lock
- 6 Material clamp
- 7 Fence

- 8 Mounting holes
- 9 Cutting table
- 10 Hex key

Intended Use

Your professional DEWALT multicutter has been designed for the cutting of variously shaped metal materials: water and gas pipes, angular iron, U-profiles, T-bars, rods, bolts, etc. Using the appropriate cutting blade, it can cut hot and cold rolled carbon steel, construction steels according to DIN 1700 (ST33, ST37-2, ST52-3), non-ferrous metals (i.e. aluminum, brass, copper), stainless steel and synthetic materials (i.e. PVC). This tool is not intended to be used in cast-iron, brick, tile or ceramic materials. The tool is never to be used for cutting magnesium work pieces

DO NOT use under wet conditions or in the presence of flammable liquids or gases.

These multicutters are professional power tools.

DO NOT let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

- **Young children and the infirm.** This appliance is not intended for use by young children or infirm persons without supervision.
- This product is not intended for use by persons (including children) suffering from diminished physical, sensory or mental abilities; lack of experience, knowledge or skills unless they are supervised by a person responsible for their safety. Children should never be left alone with this product.

ASSEMBLY AND ADJUSTMENTS

 **WARNING:** To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.

Bench Mounting (Fig. A)

Mounting holes **8** have been provided to facilitate bench mounting.

Removing and Fitting a Cutting Blade (Fig. A, B1, B2)

1. With the arm in the rest position, use the lip **42** to slide the guard **4** back. Leave the guard retracted (Fig. B1).
2. Press and hold down the spindle lock **5** (Fig. B2).
3. Rotate the cutting blade until it locks.
4. Rotate the bolt cover **11** out of the way (Fig. B1).
5. Using the hex key **10**, remove the bolt **12** by turning counterclockwise and then remove the lock washer **29**, the flat washer **27** and the retaining flange **28** (Fig. B2).
6. Replace the cutting blade **13**. Make sure that the new blade is placed onto the flange **30** in correct rotational direction.
7. Secure the blade with the retaining flange **28**, the flat washer **27** and lock washer **29** and the bolt **12**.

8. Move the guard back down and release the spindle lock **5**.



WARNING: The teeth of a new blade are very sharp and can be dangerous.

Clamping the Workpiece in Position (Fig. A, C1–C6)

The tool is equipped with a material clamp **6** (Fig. A).

1. Pull the lever **14** toward the handle **31** (Fig. C1).
2. Push the clamp shaft **32** forward until the jaw **33** is almost touching the workpiece.
3. Press the lever **14** toward the jaw **33** until it engages with the clamp shaft **32**.
4. Rotate the handle **31** clockwise and clamp the workpiece securely.
5. To release the workpiece, rotate the handle **31** counterclockwise.



WARNING:

- Clamp the workpiece as far towards the operator as possible.
- Set the clamping position for cutting downstroke as long as the thickness of the workpiece is not exceeding the maximum downstroke cutting capacity (Fig. C2).
 - The maximum downstroke cutting capacity is marked by slot **36**.
 - Continue setting the clamping position as described below.
- Always attempt to clamp the workpiece in a way to minimize the number of teeth cutting through the material (Fig. C4).
- Support long workpieces using a piece of wood **15** (Fig. C3). Do not clamp the cut off end **34**.

Vertical Clamp (Fig. C5, C6)

The vertical clamp **16** is used for upstroke cutting of wide and irregular shaped materials (Fig. C5).

1. Insert the vertical clamp in the hole **17** in the base (Fig. C6) until the clamp **16** rests on the workpiece (Fig. C5).
2. Pull the lever **18** down to clamp the workpiece.
3. Lift the lever **18** to release the clamp **16**.



WARNING: Always use the vertical clamp when cutting upstroke.

Quick Travel Feature (Fig. C1)

The clamp has a quick travel feature.

- To release the clamp, rotate the handle **31** one or two turns counterclockwise and pull the lever **14** toward the handle **31**.

Setting the Clamping Position (Fig. C1, C6)

The clamping position can be set to match the cutting blade.

1. Pull the clamp lever **19** toward the handle **31** (Fig. C1) and pull out the location pin **20** to release the fence **7** (Fig. C6).
2. Move the fence **7** as required.

3. Push the clamp lever **19** back down to the cutting table **9** to lock the fence **7** (Fig. C1).

 **WARNING:** If the clamp lever resistance is too light, slightly tighten the two adjusting bolts on the fence.

Setting the Angle of Cut (Fig. C1, C6)

The tool can be used for mitre cuts up to 45°.

1. Pull the clamp lever **19** toward the handle **31** to release the fence **7** (Fig. C1).
2. Set the fence **7** to the required angle. The angle can be read on the scale **35**. Use the edge of the slot **36** as a reference (Fig. C6).
3. Push the clamp lever **19** back down to the cutting table **9** to lock the fence (Fig. C1).
4. If additional clamping is required, the angle of cut can be further fixed in the 90° and 45° cross-cut positions.
 - a. Align the fence **7** with slot **37**, slot **38** or slot **39** in order to fix the 90° or 45° cross-cut position (Fig. C6).
 - b. Place the pin **20** through the fence into one of the holes **40**.

Checking and Adjusting the Mitre Scale (Fig. C1, D1, D2)

1. Pull the clamp lever **19** toward the handle **31** to release the fence (Fig. C1).
2. Pull down the arm and lock it in this position by pushing in the lock-down pin **21** (Fig. D2).
3. Place a square **22** against the fence **7** and the left side of the cutting blade creating a perfect 90° (Fig. D1).

 **WARNING:** Do not touch the tips of the blade teeth with the square.

4. Push the clamp lever **19** back down to the cutting table **9** to lock the fence (Fig. C1).
5. Pull out the lock-down pin **21** and return the arm to its upper rest position (Fig. D2).
6. Check that the 0° marking on the scale **35** aligns with the edge of the slot **36** (Fig. D1).
7. If adjustment is required, proceed as follows:
 - a. Loosen the screws **23**.
 - b. Align the 0° marking on the scale **35** with the edge of the slot **36**.
 - c. Retighten the screws **23**.

Adjusting the Spark deflector (Fig. E)

1. Loosen the screw **24**.
2. Set the spark deflector **25** as appropriate.
3. Tighten the screw **24**.

Prior to Operation:

- Install the appropriate cutting blade. Only use sharp or correctly sharpened blades. The maximum rotation speed of the tool must not exceed that of the cutting blade.
- Make sure the blade rotates in the direction of the arrows on the accessory and the tool.
- Secure the workpiece.
- Make sure all locking knobs and clamp handles are tight.
- Always set the spark deflector correctly.
- Do not attempt to cut excessively small pieces. Never perform cuts on small workpieces bundled together.

OPERATION

Instructions for Use

 **WARNING:** Always observe the safety instructions and applicable regulations.

 **WARNING:** To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.

 **WARNING:** Do not apply excessive pressure to the tool.

 **WARNING:** Avoid overloading. Should the tool become hot, let it run a few minutes under no load condition.

Performing a Cut (Fig. A)

1. Place the material to be cut against the fence **7** and as far towards the operator as possible. Secure using the material clamp **6**.
2. Switch on the machine and pull down the Main handle **2** to cut the workpiece. Allow the motor to reach full speed before cutting.
3. Allow the blade to cut freely. Do not force.
4. After completing the cut, switch off the machine and return the arm to its upper rest position.

Switching On and Off (Fig. A)

The on/off switch **1** is mounted in the Main handle **2**.

To run the tool, press the on/off switch **1**.

Keep the on/off switch depressed while performing the operation.

To stop the tool, release the switch.

 **WARNING:** Do not switch the tool on or off when under load.

 **WARNING:** Do not cut magnesium.

Transporting (Fig. F)

The tool is equipped with a lock-down pin **21** which locks the tool in closed-down position for carrying.

Lower the guard **4** onto the cutting table **9** and secure the tool in this position by pushing in the lock-down pin **21**.

Transport the tool using the carrying handle **3**.

To release the tool, pull out the lock-down pin **21**.

Proper Hand Position (Fig. A, G)



WARNING: To reduce the risk of serious personal injury, **ALWAYS** use proper hand position as shown.



WARNING: To reduce the risk of serious personal injury, **ALWAYS** hold securely in anticipation of a sudden reaction.

Proper hand position requires one hand on the main handle **2** and the other hand holding the workpiece away from the blade.



WARNING:

- Never place your hands near the cutting area.
- Hold the workpiece tightly to the table and the fence when cutting. Keep your hands in position until the switch has been released and the blade has completely stopped.
- Do not cross your hands.
- Keep both feet firmly on the floor and maintain proper balance.

MAINTENANCE

Your DEWALT power tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.



WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/ installing attachments or accessories. An accidental start-up can cause injury. in the OFF position. An accidental start-up can cause injury.



Lubrication

Your power tool requires no additional lubrication.



Cleaning



WARNING: Blow dirt and dust out of the main housing with dry air as often as dirt is seen collecting in and around the air vents. Wear approved eye protection and approved dust mask when performing this procedure.



WARNING: Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

Optional Accessories



WARNING: Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT recommended accessories should be used with this product.

Consult your dealer for further information on the appropriate accessories.

Protecting the Environment



Separate collection. Products and batteries marked with this symbol must not be disposed of with normal household waste.

Products and batteries contain materials that can be recovered or recycled reducing the demand for raw materials. Please recycle electrical products and batteries according to local provisions. Further information is available at www.2helpU.com.





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