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INSTRUCTIONS:

1. Download the necessary E-Leveler 2 G-Code files by visiting www.chepclub.com/e-leveler2 and saving the E-Leveler 2 Files to your computer.
2. Open the file and choose the sub-folder that most closely matches your printer's bed size (does not need to be an Ender printer). Copy the G-Code files inside the selected folder to your printer's SD card.
3. Insert the SD card into your printer and run the E-Leveler gcode file just like you would any other 3D print. The print nozzle will home itself and then move to the front left corner of the print bed.
4. Position the E-Leveler under the nozzle (do not touch the bed or nozzle).
5. Adjust the bed until the E-Leveler LED just begins to turn on.
6. After 20 seconds, the G-Code will automatically move the nozzle to the next position (left rear).
7. Again, position the E-Leveler under the nozzle and adjust the bed until the E-Leveler LED just begins to turn on.
8. Repeat these steps until all 4 corners of the bed have been leveled. The G-Code file will then return the nozzle to its home position.
9. Now that the bed has been leveled, run the Square-Test gcode file to verify the bed is level.
10. Review the Square-Test print. If the print does not look even, repeat the leveling process.

DO NOT RETURN THIS PRODUCT TO AMAZON

For returns, customer service, or product support, please contact us at filamentfriday@yahoo.com



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