



TECHNICAL MANUAL

**HATCHET PRO 2025+** 









#### **ABOUT OUR MANUALS**

Like many sports, cycling involves risk of injury and accidents, so you must be fully aware of these risks. Neither the manufacturer, the retailer, nor the person who sold you the bike, nor the people who maintain the trails are responsible for these risks. As you are solely responsible, it is, therefore, essential that you read and fully understand all the parts contained in this manual.

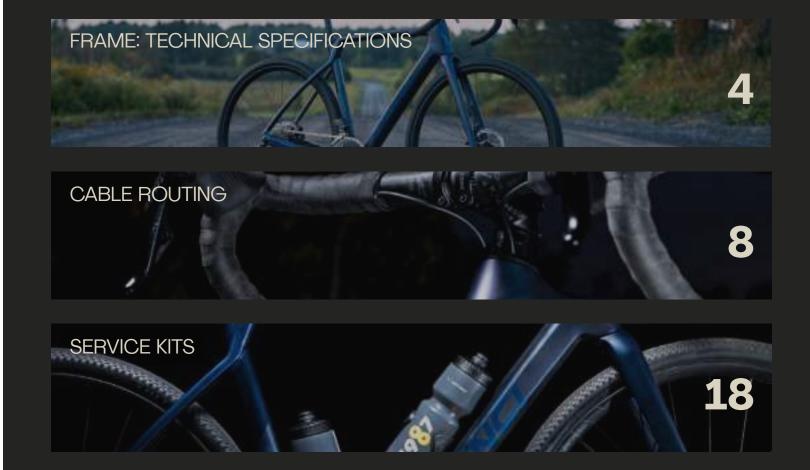
To enjoy maximum safety and enjoyment right from the get go, it is important that you are familiar with your new bike, its handling and its possibilities. It is your duty to maintain your bike well and reduce the risk of injury. Biking can be a dangerous activity, even under the best conditions. These are risks associated with using a bicycle that cannot be predicted or avoided. These are the sole responsibility of the cyclist.

### YOUR AUTHORIZED DEVINCI RETAILER

Your authorized Devinci retailer is at your service to guide your choices of bike and accessories which are best suited to the style of biking you wish to perform. This will help you maintain your equipment in good condition so that you can take full advantage of your investment. The staff at your authorized Devinci retailer have the training, experience and tools to carry out the repairs and provide you with reliable advice.

However, your authorized Devinci retailer cannot make decisions for you, and cannot be held responsible for your lack of knowledge, experience, qualification or common sense. However, it will take the necessary time to explain the operation of a component or to help you choose an accessory that meets your specific needs.

For further information, please see the Devinci's User Manual available on <a href="www.Devinci.com">www.Devinci.com</a> or ask your authorized Devinci retailer. He will take the time to answer any questions you may have and will advise you with great pleasure.







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HEADTUE	BE DIMENSIONS	
1. UPPER (S.H.I.S)	IS52	1.5" IS
2. LOWER (S.H.I.S)	IS52	1.5" IS
ВОТТО	DM BRACKET	
3. STANDARD	BB 386 EVO PF	
4. FRONT DERAILLEUR MOUNT	BRAZE-ON	
5. MINIMUM Q FACTOR	148 mm	
	FORK	
6. FRONT HUB SPACING (over locknut dimension)	TA 12x100 mm	
7. STEERER TUBE DIMENSIONS (S.H.I.S.)	28.6   40	-1/8'' to 1.5''
TRANS	MISSION (1X)	
8. REAR HUB SPACING (over locknut dimension)	TA 12x142 mm	
9. MAX. & MIN. CHAINRING	46T	38T
TRANS	MISSION (2X)	
10. REAR HUB SPACING (over locknut dimension)	TA 12x142 mm	
11. MAX. BIGGEST CHAINRING	53T	
12. SMALLEST CHAINRING MAX. & MIN.	46T	33T
TRAI	NSMISSION	
13. SMALLEST COG COMPATIBLE	10T	
14. BIGGEST COG COMPATIBLE	50T	
15. RECOMMENDED CHAINLINE MIN. & MAX.	44.5 mm	47.5 mm
SEAT TUB	E & SEAT CLAMP	
16. SEATPOST OUTSIDE DIAMETER	27.2 mm	
17. SEAT TUBE OUTSIDE DIAMETER	31.8 mm	
18. DROPPER POST COMPATIBLE	YES   Fully Internal	
E	BRAKES	
19. BRAKE MOUNT (FRAME & FORK)	Flat Mount 160 mm direct	
20. ROTOR MAX. & MIN. COMPATIBILITY (FRAME & FORK)	160 mm	180 mm
21. BRAKE MOUNT THICKNESS (FORK)	20 mm	
ACC	ESSORIES	
22. ROOM FOR A BOTTLE (FRAME)	YES   2 BOTTLES	
23. STORAGE SYSTEM	YES   SHED	
24. REAR RACK & FENDER MOUNT	YES	
	(BASED ON MEDIUM SIZE) T PRO   CARBON	
25. FORK (AXLE-TO-CROWN [A] & OFFSET [B])	A. 395	B. 50
C 27		
26. FRONT & REAR WHEEL GEOMETRY	708	
	708 	
26. FRONT & REAR WHEEL GEOMETRY		

<sup>\*</sup> DISCLAIMER: We are testing many different tires to establish a clearance number that cover a wide spectrum of tires with appropriate frame clearance. However, it is impossible for us to test all tires and rim combination available on the market, so be mindful that some combinations may result in slight rubbing if higher than 45mm in actual width.











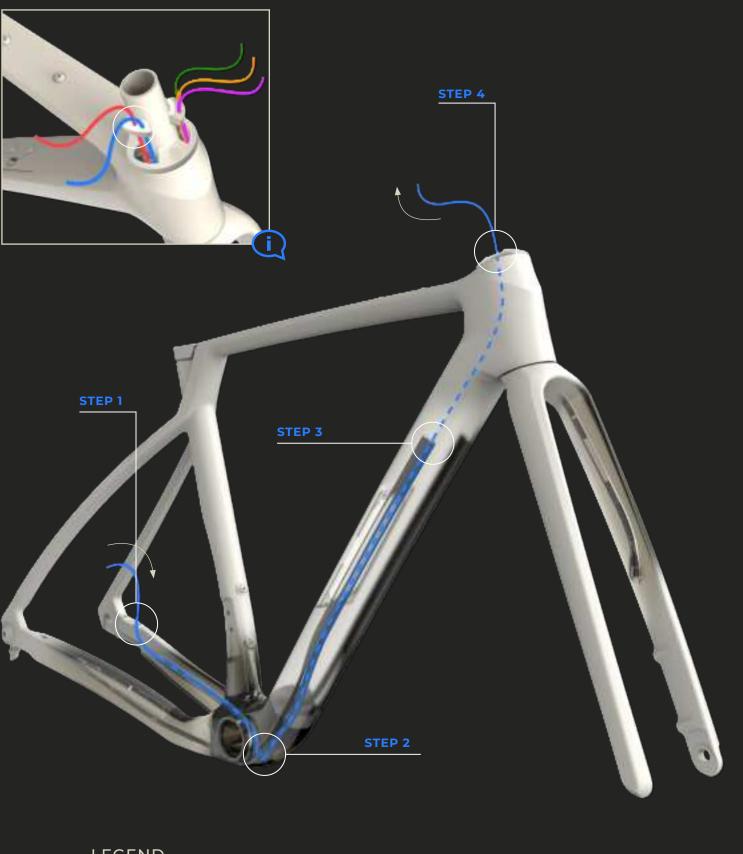
**STEP 1** Insert the rear brake housing through the guide located on the top of the chainstay, on the left side.

**STEP 2** | Route the rear brake housing through the frame using the straw.

**STEP 3** | Pull the housing out through the head tube.

**STEP 4** | Make sure to route the housing through the right cavity of the headset.

The rear brake housing must occupy the upper cavity of the rubber guide to be installed on the headset. Make sure the housings remain parallel throughout the process to prevent friction with the fork.



### LEGEND

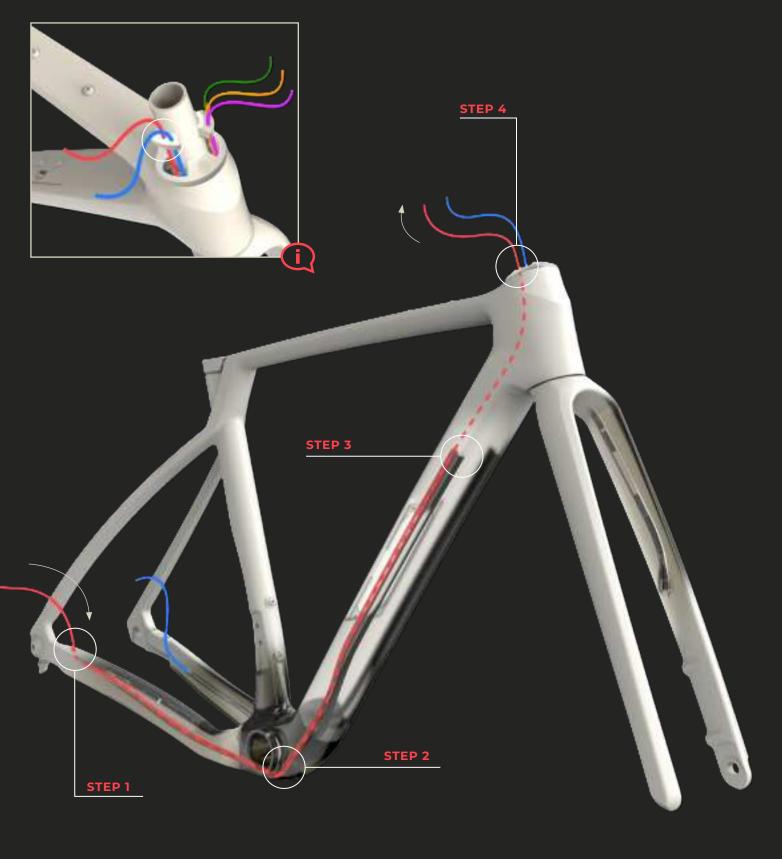
Housing outside the frame Housing inside the frame







- **STEP 1** Insert the rear derailleur housing through the cavity located on the upper right surface of the chainstay.
- **STEP 2** | Route the rear derailleur housing through the frame using the straw.
- **STEP 3** | Pull the housing out through the head tube.
- **STEP 4** | Make sure to route the housing through the right cavity of the headset.
  - The rear derailleur housing must occupy the lower cavity of the rubber guide to be installed on the headset. Ensure the housings remain parallel throughout the process to prevent friction with the fork.



### LEGEND

Rear derailleur housing
Housing outside the frame
Housing inside the frame







- **STEP 1** | Insert the seatpost housing into the head tube through the cavity located on the left side.
  - The seatpost housing must occupy the lower (smaller) cavity of the left rubber guide to be installed on the headset. Ensure the housings remain parallel throughout the process to prevent friction with the fork.
- **STEP 2** | Slide the seatpost housing into the upper left straw located in the downtube.
- **STEP 3** | Gently slide the housing through the straw.
- **STEP 4** | Pull the housing out of the frame through the seat tube.











- **STEP 1** Insert the front derailleur housing into the downtube through the cavity located at the bottom of the seat tube, just above the bottom bracket.
- **STEP 2** | Slide the front derailleur housing into the downtube through the designated straw.
- **STEP 3** | Pull the housing out through the left cavity of the headset.
  - The front derailleur housing must occupy the central cavity of the left rubber guide to be installed on the headset. Ensure the housings remain parallel throughout the process to prevent friction with the fork.







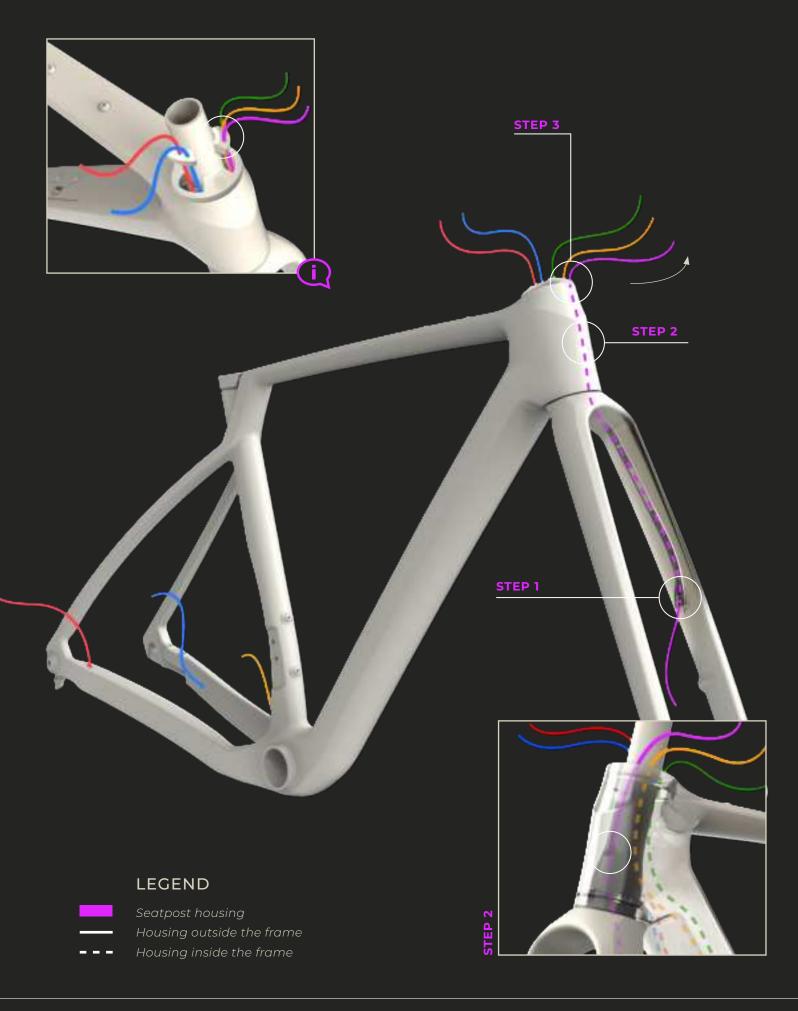


**STEP 1** | Insert the housing through the left cavity at the bottom of the fork.

**STEP 2** | Insert the front brake housing into the fork through the straw.

**STEP 3** | Pull the front brake housing out through the left cavity of the headset.

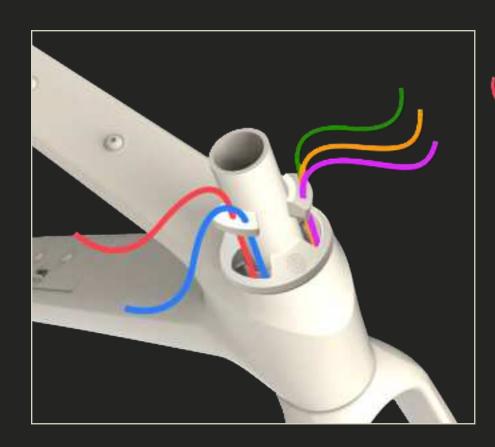
The front brake housing must occupy the upper cavity of the left rubber guide to be installed on the headset. Ensure the housings remain parallel throughout the process to prevent friction with the fork.

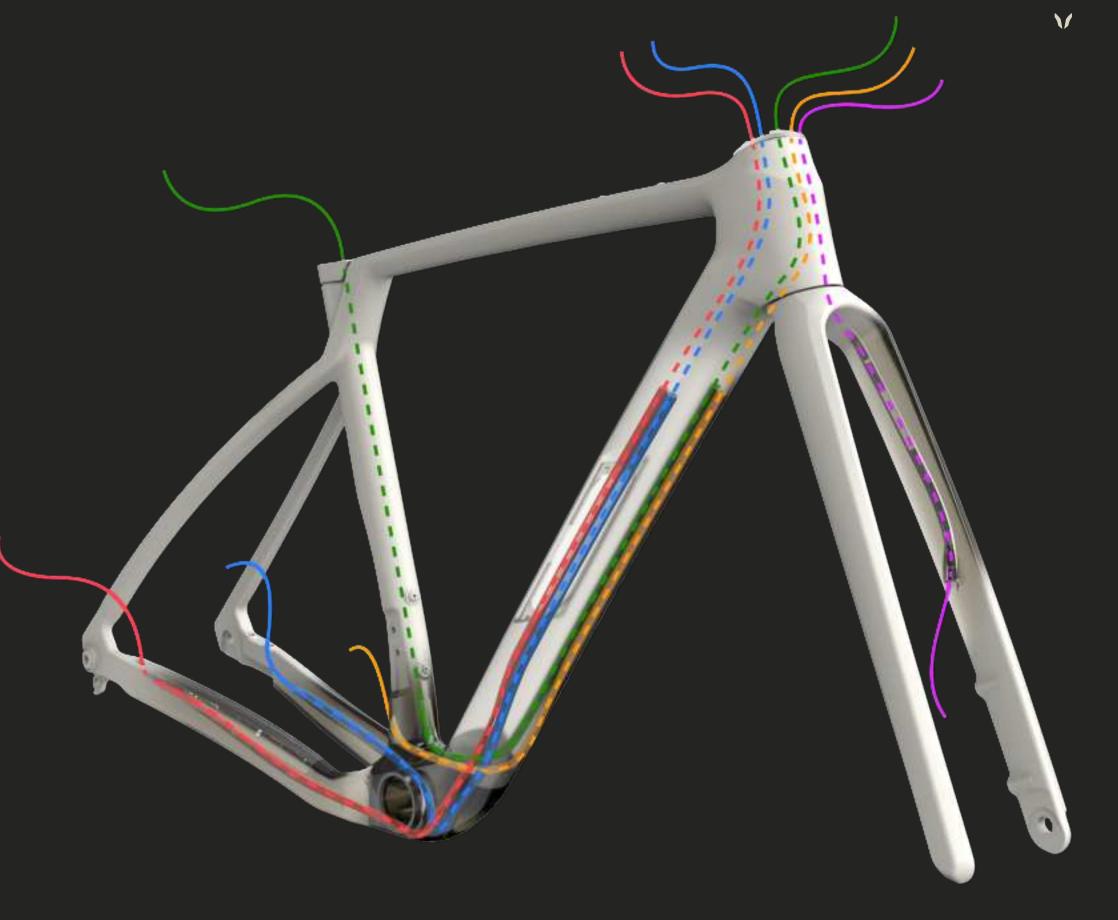


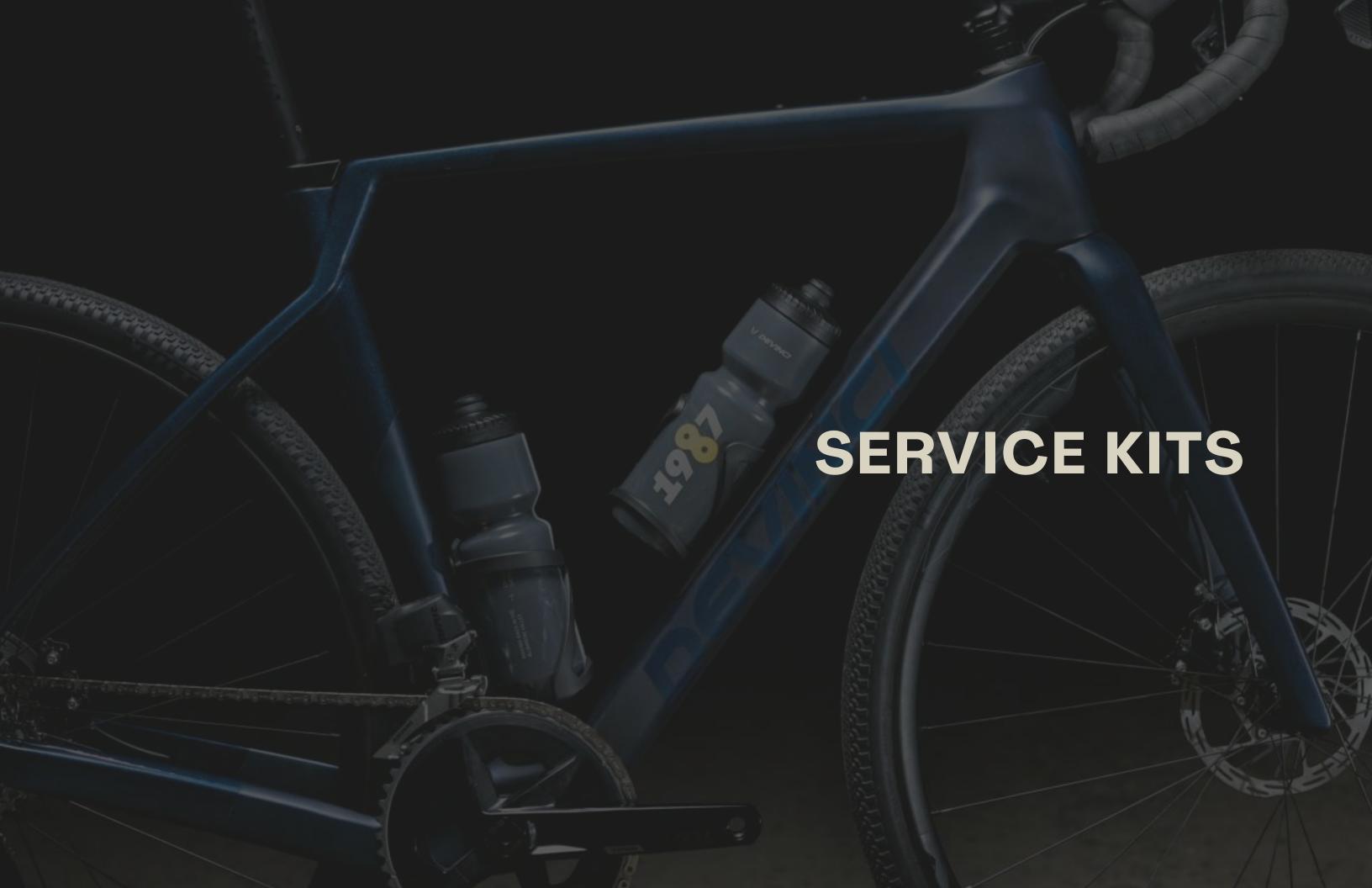


## LEGEND

Rear brake housing
Rear derailleur housing
Seatpost housing
Front brake housing
Front derailleur housing
Routing outside the frame
Routing inside the frame



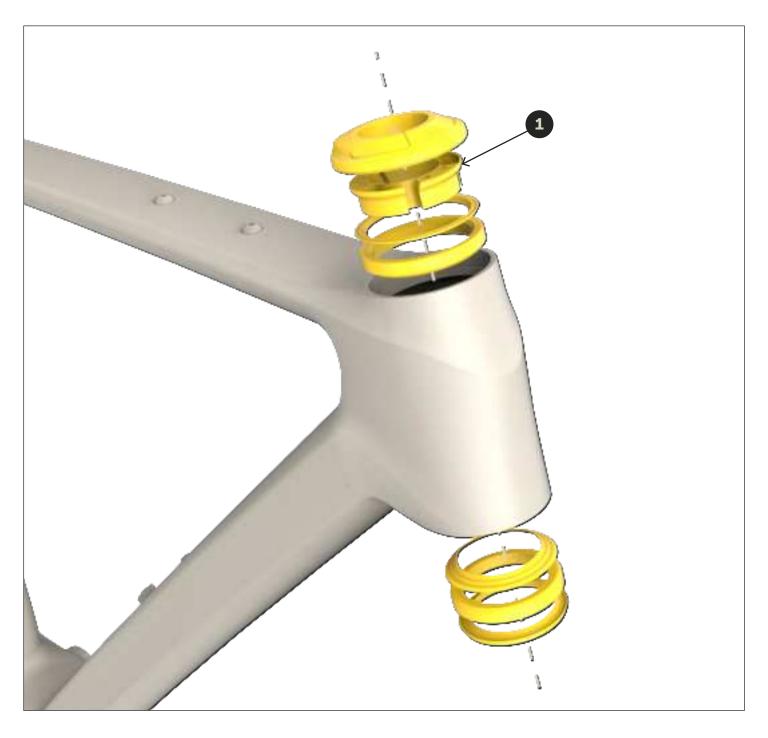






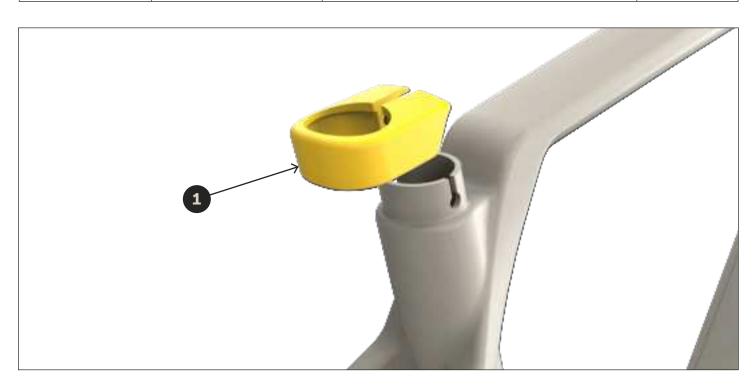
## KFC07801 | HEADSET

ITEMS	PART#	DESCRIPTION	QTY
1	MAAH24003	Head set Accros AIF-557	1



## KFC07802 | SEATCLAMP

ITEMS	PART #	DESCRIPTION	QTY
1	MASC24001	Seat Clamp	1



## SERVICE PART - ROBERT AXLE PROJECT AVAILABLE AT ROBERTAXLEPROJECT.COM

IDENTIFICATION	SPECIFICATIONS
12MM THRU AXLE FOR TRAINER	160 to 172mm with 1.0 Thread The true length of the axle shaft is 172 mm, but can be shortened using the included spacers – a flat spacer and a tapered X-12 spacer. This allows for axle lengths of 162, 167 or 172 mm. Please note: Thru-axle lengths do not equal hub standards. An axle has to be longer than the hub to fit in the frame. A 12×142 hub does not equal a 142 mm long axle.  SKU: TRA213
12MM THRU AXLE FOR KID TRAILER	The true length of the axle shaft is 172 mm, but can be shortened using the included spacers – a flat 5 mm spacer and a tapered 5 mm X-12 spacer. This allows for axle lengths of 162, 167, or 172 mm. Please note: Thru-axle lengths do not equal hub standards. An axle has to be longer than the hub to fit in the frame. A 12×142(+) hub does not equal a 142mm long axle.  SKU: KID213

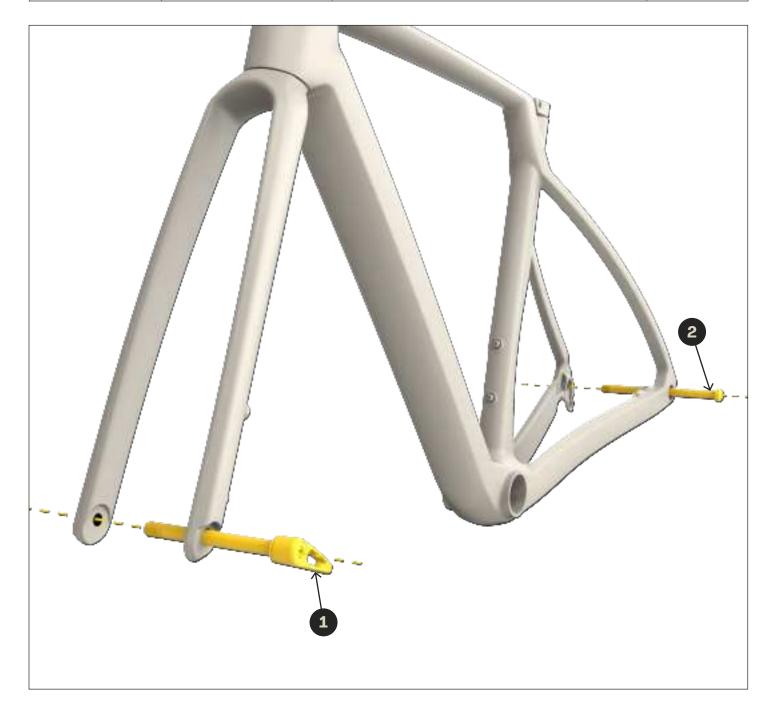
# KFC07803 | PROTECTORS

ITEMS	PART #	DESCRIPTION	QTY
1	MACP24006	FD Hanger Cover Open Road	1
2	MACP24007	CS Protecteur Vinyl Clear	1



# KFC07804 | AXLES

ITEMS	PART #	DESCRIPTION	QTY
1	MAAX24001	Front Thru Axle M12x1.0x100mm (118.5)	7
2	MAAX24003	Rear Thru Axle M12x1.0x165.5mm UDH	7



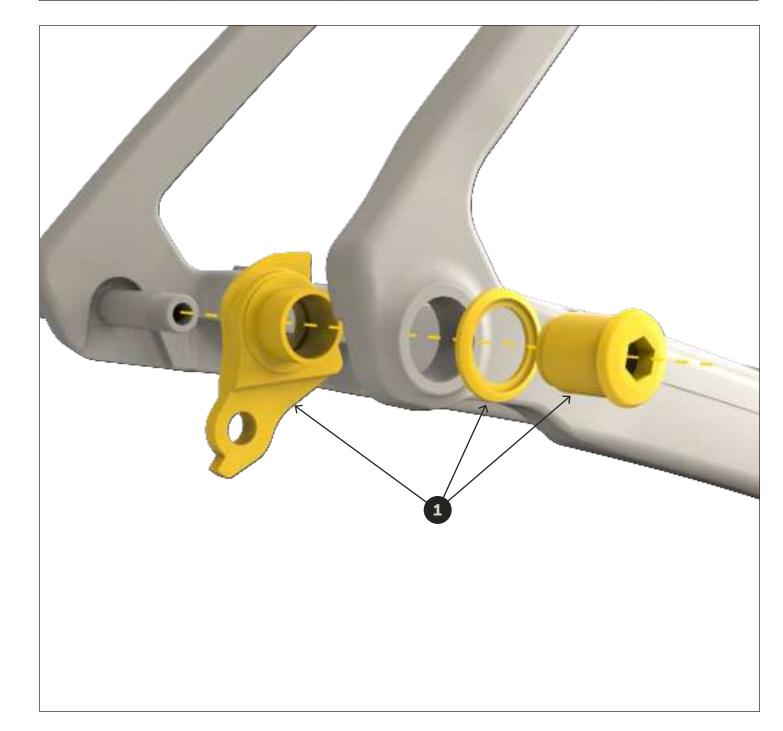
## KFC07805 | FRONT DERAILLEUR HANGER

ITEMS	PART #	DESCRIPTION	QTY
1	MFD21005	FD Hanger Open Road	7



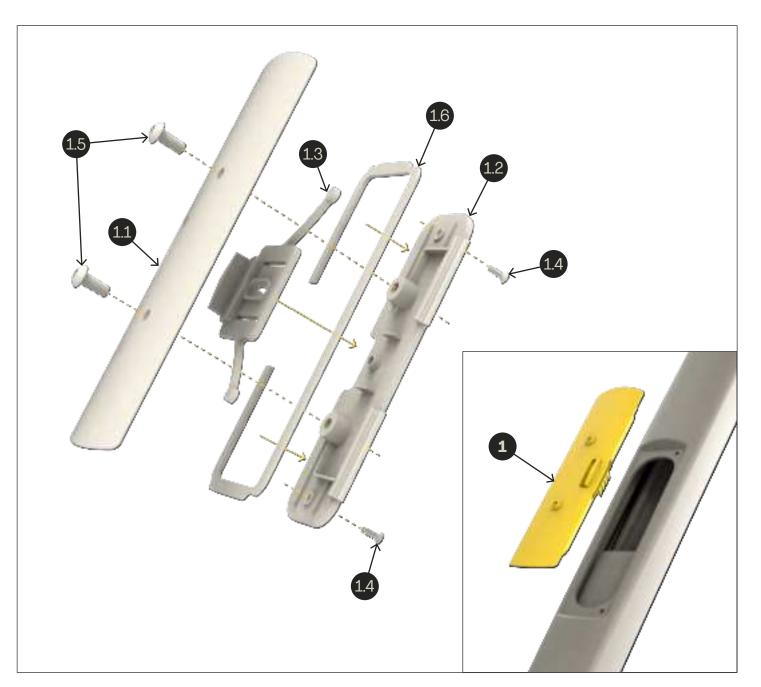
# KFC07806 | UNIVERSAL DERAILLEUR HANGER

ITEMS	PART #	DESCRIPTION	QTY
1	MFD23003	UDH Hanger w/25mm washer	1



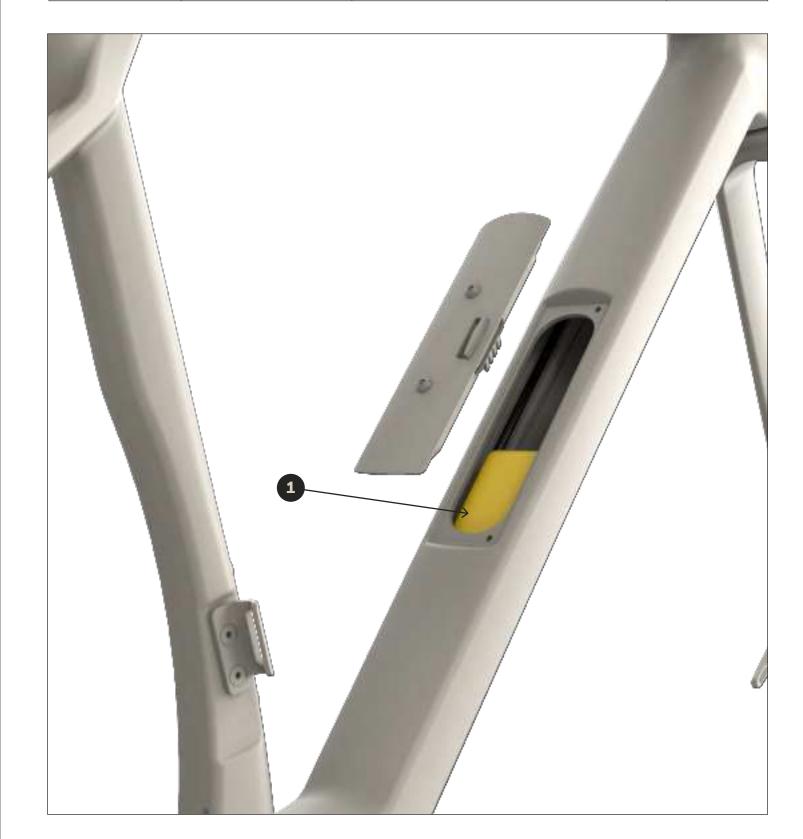
## KFC09006 | 'SHED' STORAGE ASSEMBLY

ITEMS	PART #	DESCRIPTION	QTY
1	MPAC24001	PORTE DE RANGEMENT ASSEMBLÉE	7
1.1	MFP24027	SYSTEM DOOR	7
1.2	MFP24028	MECANISM COVER	7
1.3	MFP24029	SYSTEM LOCK	7
1.4	MFV097132	FLAT HEAD THREAD FORMING SCREW FOR PLASTIC, #4 X 3/8"	2
1.5	MFV07003-01	ALLEN BUTTON SCREW M5x0.8 X 12	2
1.6	MFP24030	SYSTEM SEAL	7



# KFC09007 | TOOL BAG FOR SHED STORAGE

ITEMS	PART #	DESCRIPTION	QTY
1	MFP24031	Tool bag	7







ALL OUR FRAMES HAVE A LIFETIME WARRANTY

#### **WARRANTY COVERAGE**

All Devinci frames are covered by a manufacturer's warranty against defects in materials and work-manship for a specified period, as detailed below, starting from the date of purchase. Any parts replaced or repaired under this warranty are covered for the remaining duration of the original warranty period.

The bicycle owner must provide proof of purchase to make a warranty claim.

Replacement parts are subject to availability within Devinci's inventory at the time of the claim. In some cases, the color, features, and/or model may differ from the original part.

At Devinci's discretion, certain costs may apply when processing a warranty replacement or repair, including:

- → Shipping fees
- → Additional labor costs associated with the installation or repair of a part
- → Costs of replacing parts that are worn out or obsolete at the time of the claim.

#### **WARRANTY PERIOD**

- → For the original purchaser:
  - · Aluminum frames are covered for the lifetime of the bicycle's useful life.
  - · Carbon fiber frames are covered for five (5) years from the original date of purchase.
- → For subsequent owners:
  - · Frames are covered for three (3) years from the original date of purchase.
- → Paint and decals are covered for a period of 1 year.
- → Pivots (including bearings, bolts and axis) are covered for 1 year.

Components assembled on Devinci frames are guaranteed by their respective manufacturers. Contact your authorized Devinci retailer for more information regarding the applicable warranty.

#### **WARRANTY EXCLUSIONS**

At Devinci's discretion, the warranty may not apply in the following situations:

- 1. The bicycle was not purchased at an authorized Devinci retailer;
- 2. The bicycle was not entirely assembled by an authorized Devinci retailer;
- **3.** The bicycle was not repaired by an authorized Devinci retailer:
- **4.** The instructions contained in the user's manual and/or the technical manual were not entirely respected;
- **5.** Periodic inspection/maintenance recommended in the user's manual and/or the technical manual were not entirely respected;
- **6.** Incompatible parts/components were assembled on the bicycle. Compatible parts includes the original parts and those who comply to the technical manual's recommendations;
- 7. Paint was damaged in relation to the installation or removal of an adhesive frame protector;
- 8. The damages were caused by a case of force majeure, such as:
  - · An accident, impact or crash;
  - · Abusive, abnormal or excessive use, neglect.
  - · Intensive use.
  - · Improper or repeated use of mechanical lift, car racks or any other mean of bike transport.

Using a bike in competitions, or in environments or types of terrain/activities other than those for which the bike is designed are some examples of intensive or abusive use.9. Using a bike previously damaged by a case of force majeure.

10. The frame and/or its components have been modified (ex: polishing, grinding, sanding, strain harde-

ning, shot peening, structural or mechanical modifications, etc.)

11. The frame is inadequate (size, model) considering the user size.

**12.** The damages are caused by normal wear and tear, including those caused by natural material fatigue mechanisms.

#### **LIMITATION OF LIABILITY**

The present warranty is an integral warranty, complete and final, for Devinci frames. Devinci does not give authorization to any other person, including the authorized Devinci retailers, to assume or grant, expressly or implicitly, any or all addition(s) or extension(s) to the warranty specified herein. Any other obligation or responsibility expressed by any other person(s) and any demonstration or illustration of Devinci frames is in no way linked to Devinci and is furthermore excluded from this warranty. Devinci assumes no liability in case of any property damage, moral or bodily injury to the user, the buyer or any other person(s), resulting from the use of a devinci frame or one of its components.

Except as limited or expressly forbidden by law, regarding any other condition or guarantee, express or implied, based in law, established commercial customs and usage, including, but not limited to, guarantee of merchantability or adaptation to a specific end, devinci declines any responsibility for any amount exceeding the actual purchase price of the bicycle nor for any particular, accessory or consecutive damages that may occur in connection with said bicycle.

With regard to the exercising of rights resulting from the present warranty, the buyer of a devinci frame agrees to elect domicile in the judicial district of chicoutimi, in the province of quebec, canada, as an appropriate place for the hearing of all claims or legal proceedings.

#### **RIDER ASSISTANCE PROGRAM**

For those moments when life takes an unexpected turn and your situation isn't covered by our warranty, Devinci's Rider Assistance Program has you covered. Whether it's a crash, accidental damage, or just plain bad luck, we offer a discount below the original retail price to help you get back on your bike as soon as possible. This program is accessible through our customer service department or any Authorized Devinci Dealer.

# **WARRANTY CLAIM**

As mentioned in our warranty policies, the frames of Cycles Devinci inc. are guaranteed against all manufacturing defects to the first owner. To start the warranty process, please refer to your local Devinci authorized dealer with your proof of purchase.

For more information concerning our different contact informations, go to <a href="https://www.devinci.com/contact-us">www.devinci.com/contact-us</a>



**Head Office** 

1555 Manic Chicoutimi (Quebec) Canada G7K 1G8

www.devinci.com