

Installation guide

Multi Ejector (Spareparts)

Type CTM 1, CTM 2, CTM 6

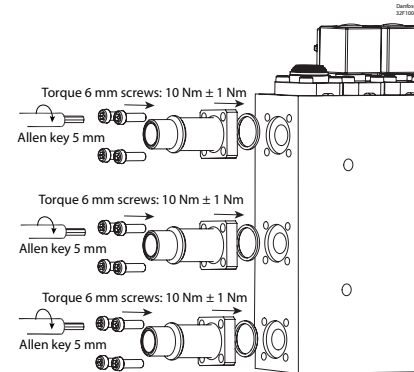
032R9791	Service on ejector / O-rings Remove ejector from valve body Allen key 5 mm 1 2 3 Danfoss 32F1011.20	Replace complete ejector/ For service on O-rings: replace O-rings A, B and C A B C Danfoss 32F1012.10	032R9791
	Oil O-rings and place ejector Danfoss 32F1013.10	Tightening sequence A C B D Allen key 5 mm Torque 10 Nm ± 1 Danfoss 32F877.20 Mount the ejector with screws	

Service on strainer

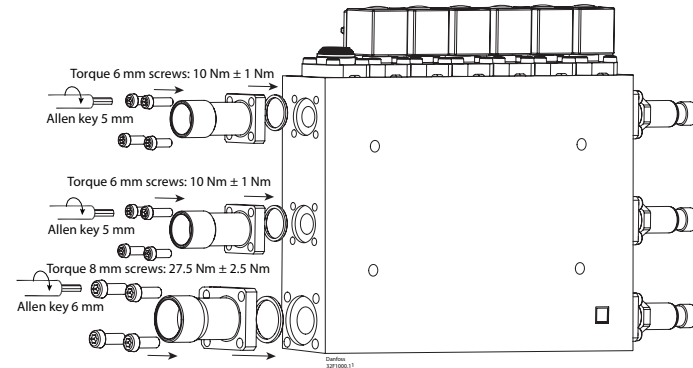
Allen key 5 mm Remove strainer from valve body	Allen key 5 mm Dismount strainer	E D 5 Clean / replace strainer/ replace O-rings D and E	Allen key 5 mm Torque 6 Nm $\pm$ 1 Assemble strainer
= compressor oil 7 Danfoss 32F899.20 Oil O-rings and place strainer in valve	8 Allen key 5 mm Torque 10 Nm $\pm$ 1 Danfoss 32F898.20 Mount strainer with screws A C B D Danfoss 32F898.10 Tightening sequence		

Service on connectors

CTM 1 - CTM 2



CTM 6



1. Remove connectors with O-rings
2. Replace O-rings and place new connectors
3. Mount new connectors with screws:
 - 6 mm screws torque: 10 Nm $\pm$ 1 Nm
 - 8 mm screws torque: 27.5 Nm $\pm$ 2.5 Nm

Tightening sequence

