

Haiwell PLC (Ethernet)

Support Series: Haiwell A Series, C series, T Series, H Series, N Series, S Series PLC

Web: <http://www.haiwell.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Haiwell PLC (Ethernet)		
PLC I/F	Ethernet		
Port no.	502		

EasyAccess 2.0 Pass Through	YES
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Communication requires a good environment. If the ping value is too high, Easy Access2.0 pass through may not be successful

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	DDDD	0 ~ 1023	Input Switch
B	Y	DDDD	0 ~ 1023	Output Switch
B	M	DDDDD	0 ~ 12287	Internal Relay
B	T	DDDD	0 ~ 1023	Timer (Output Coil State)
B	C	DDD	0 ~ 255	Counter (Output Coil State)
B	SM	DDD	0 ~ 215	System Status Bit
B	S	DDDD	0 ~ 2047	Step Bit
W	CR	DDD	0 ~ 255	Special Module Parameter Register
W	AI	DDD	0 ~ 255	Analog Input Register
W	AQ	DDD	0 ~ 255	Analog Output Register
W	V	DDDDD	0 ~ 14847	Data Register
W	TCV	DDDD	0 ~ 1023	Timer (current value register)
W	CCV	DDD	0 ~ 255	Counter (current value register)
W	SV	DDD	0 ~ 900	System Register

Wiring Diagram:

Ethernet cable:

