



# TRAILER HITCH 2" RECERIVER INSTALLATION INSTRUCTIONS

PART NO. RS-FTH-001

**Fits:**  
**2021-2024 FORD BRONCO**



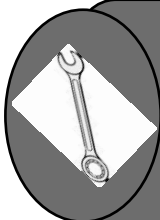
90-180min  
Installation time is  
different according  
to individual person.



Cutting Not Required

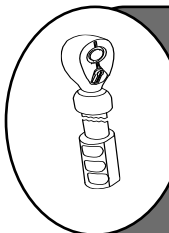


Drilling Not Required



## TOOLS REQUIRED

WRENCH/SOCKET SET



DO NOT OVER TORQUE. PLEASE FOLLOW THE TIGHTEN OPERATING  
LOAD STANDARD BELOW:

**6mm BOLTS & NUTS: FROM 7 TO 8.5 FOOT POUND.**

**8mm BOLTS & NUTS: FROM 18 TO 20 FOOT POUND.**

**10mm BOLTS & NUTS: FROM 35 TO 40 FOOT POUND.**

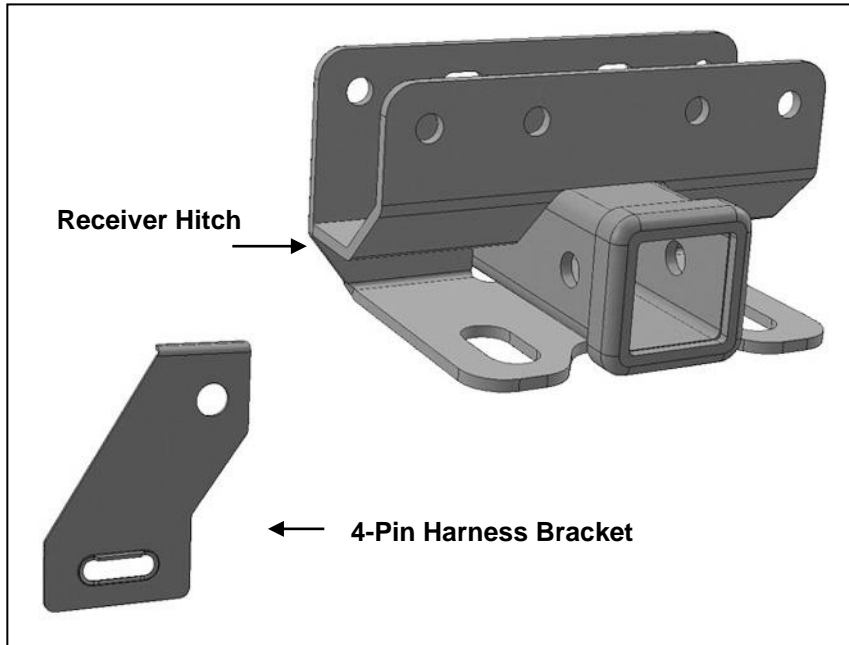
**12mm BOLTS & NUTS: FROM 60 TO 70 FOOT POUND.**



**TO PROTECT YOUR INVESTMENT**, DO NOT USE ANY TYPE OF POLISH  
OR WAX THAT MAY CONTAIN ABRASIVES THAT COULD DAMAGE THE  
FINISH. MILD SOAP MAY BE USED TO CLEAN THE PRODUCTS.

## PARTS LIST:

Description	Qty	Image	Remark
Receiver Towing Hitch	1		
Harness Bracket	1		
12-1.75mm x 110mm Hex Bolts	4		
12mm x 32mm x 3mm Flat Washers	8		
12mm Nylon Lock Nuts	4		

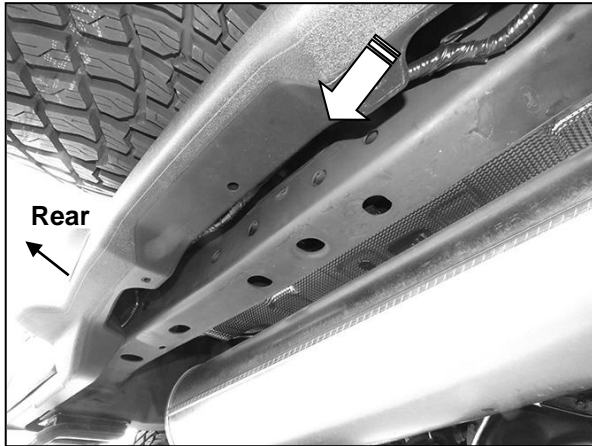


**PROCEDURE:**

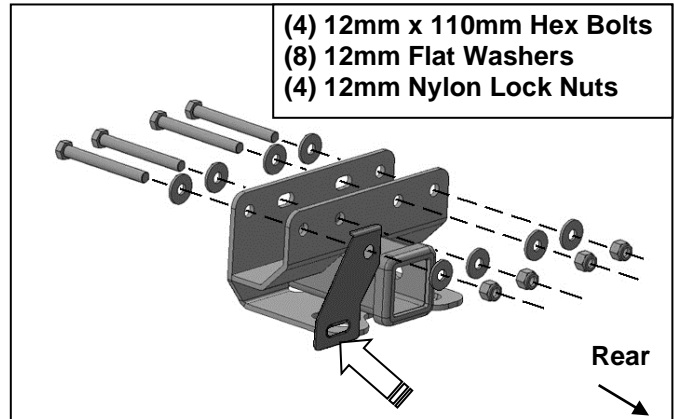
**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**

1. Locate the mounting holes in the frame cross member behind the rear bumper, **(Figure 1)**.
2. Carefully unwrap the Receiver Hitch. Line up the holes in the Hitch with the cross member.
3. Attach the Hitch to the cross member with the included (4) 12mm x 110mm Hex Bolts, (8) 12mm Flat Washers and (4) 12mm Nylon Lock Nuts, **(Figures 2 & 3)**. **NOTE:** Insert the Hex Bolts from the front of the cross member through the back. Leave hardware loose at this time.
4. Select the 4-Pin Wire Harness Bracket, **(Figure 2)**. Remove the Flat Washer and Lock Nut from the driver/left outer end of the Receiver Hitch. Slide the Harness Bracket over the end of the Hex Bolt, **(Figures 2 & 4)**. Reuse the Flat Washer and Lock Nut to secure the Bracket to the Hitch.
5. Center and adjust the Receiver Hitch and fully tighten all hardware.
6. Attach the trailer harness to the Trailer Connection Tab, if installed, **(Figure 5)**.
7. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

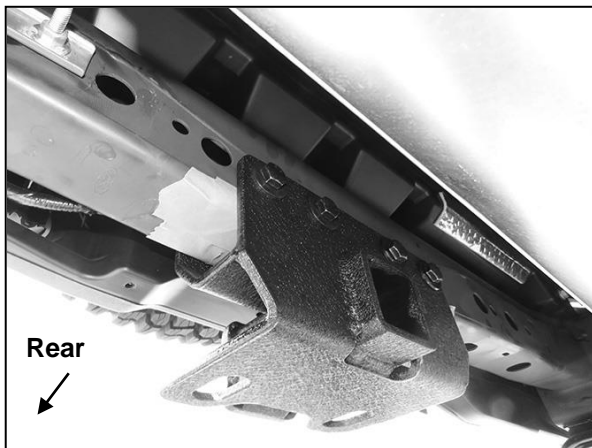
# TRAILER HITCH 2" RECERIVER 2021-2024 FORD BRONCO



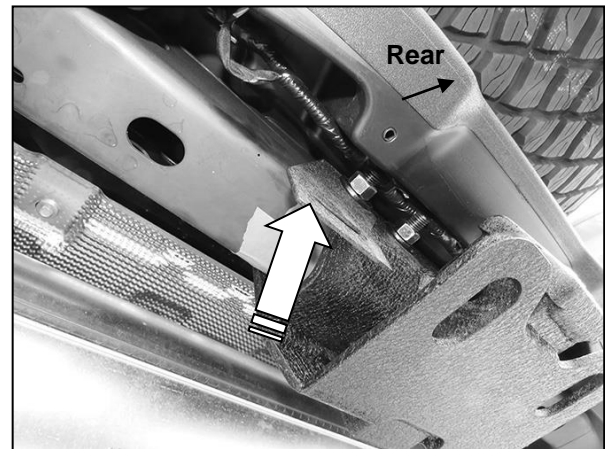
(Fig 1) Mounting location on rear cross member (arrow)



(Fig 2) Slide Hitch over cross member. Attach Harness Bracket to driver/left outer Hex Bolt (arrow)



(Fig 3) Insert Hex Bolts from front facing side of Hitch and cross member



(Fig 4) Attach Harness Bracket to driver/left outer Hex Bolt (arrow)



(Fig 5) Receiver Hitch and Harness Bracket installed