

Clanube®

STRONG-ARM



HYDRAULIC PUMP, RAM & HOSE

MODEL NO: CS10PRH

PART NO: 7617020

OPERATION & MAINTENANCE INSTRUCTIONS



ORIGINAL INSTRUCTIONS

DL0922 - Rev 2

INTRODUCTION

Thank you for purchasing this CLARKE hydraulic pump, ram & hose. This manual covers the ram and hose which can be used in conjunction with components from the 10 Tonne body repair kits type CS10BRK/CS10SBRK.

Body repair kits are designed for bending chassis frames and vehicle body panels. In most cases, the equipment will only return the vehicle body parts to approximately their original position. Additional work will be required to complete the repair. The hydraulic ram and hose must be connected to the pump unit and suitable accessories. It requires a solid immovable base, directly in line with the damaged area.

Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to your purchase giving you long and satisfactory service.

SPECIFICATIONS

	CS10PRH
Hose dimensions (L x O/D)	1350 x 17 mm
Hose max operating pressure	140 psi
Ram unit length (ret/ext)	370 x 512 mm
Ram rated operating force	10 Tonne
Ram piston stroke	142 mm
Pump oil capacity	500 g
Pump rated operating pressure	62 Mpa
Pressure relief valve operating pressure	10 Tonne

SAFETY PRECAUTIONS



WARNING: THE OPERATOR MUST FOLLOW ALL INSTRUCTIONS WITHIN THIS INSTRUCTION BOOKLET

WORK AREA

1. Keep the work area clean and well lit. Cluttered and dark areas invite accidents.
2. Keep children and bystanders away while working. Distractions can cause you to lose control and bystanders should be kept at a safe distance from the working area especially when work is in progress.

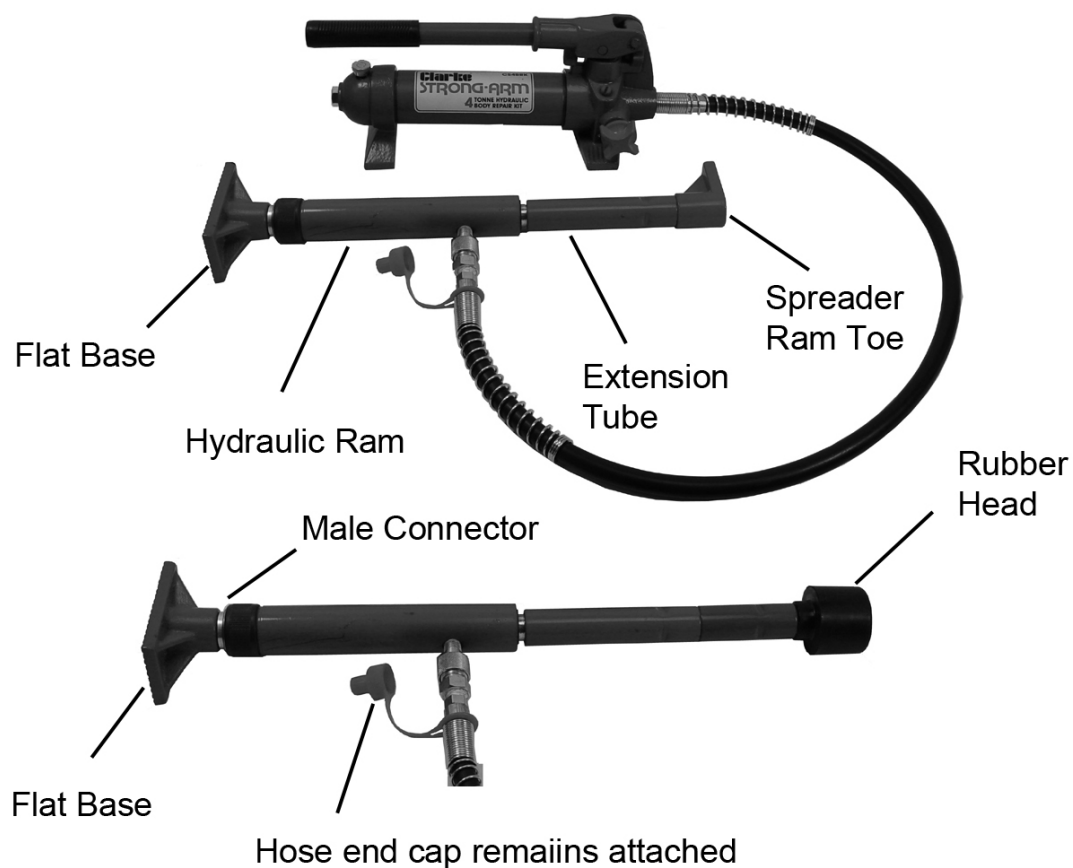
PERSONAL SAFETY

1. Stay alert, watch what you are doing and use common sense when using this equipment. Do not operate this equipment when you are tired, ill or under the influence of alcohol, drugs or medication.
2. Do not over-reach. Keep your proper footing and balance at all times. This enables better control of the equipment in unexpected situations.
3. Concentrate on the job in hand, no matter how trivial it may seem. Be aware that accidents are caused by carelessness due to familiarity.
4. Do not wear loose clothing or jewelry which may get caught in moving parts. Wear protective hair covering to contain long hair. For best footing, wear rubber soled footwear. Keep floor clear of oil, scrap wood, etc.
5. Before working on a vehicle with this repair kit, ensure the vehicle is well supported and completely stable.
6. Remember that during body repair, there is always the possibility of a fixture slipping or a body part failing, which could cause the vehicle to jolt suddenly. If the vehicle is not adequately supported, it could fall with possibly serious consequences.
7. Never use an additional extension handle to operate the pump.
8. Never modify this equipment in any way.
9. Check the equipment for damage before use. Any damaged part should be discarded and replaced. Check for alignment of parts, breakage of parts, and any other condition that may affect the operation. Any damage should be properly repaired or the part replaced. If in doubt, DO NOT use. Consult your local Clarke dealer.
10. Store out of the reach of children and do not allow persons unfamiliar with these instructions to use this product.

ASSEMBLY

When assembling the Hydraulic Ram, Pump unit and attachments, unscrew and retain the plastic end plugs on the connections for future use. Ensure the hydraulic hose is tightly screwed to the connection.

1. Screw the Pump Handle into the socket in the pump unit.
2. Connect the pump to the ram using the hose.
3. Fit a Flat Base to the static end of the ram using a male connector. Connect other attachments to the moving end of the ram as required.



- Various combinations of extension tubes and attachments can be assembled as shown, according to the distance between the work surface and the supporting frame.

For full instructions including the use of the various attachment available, refer to the manual supplied with the CS10BRK/CS10SBRK Body Repair Kits.

OPERATION

Assemble the components including a flat base and as many extension tubes as required.



CAUTION: NOTE THAT WHEN ADDING FURTHER EXTENSION TUBES, THE MAXIMUM RATED LOAD IS REDUCED. (SEE WARNING LABEL)

1. Connect the Hydraulic Ram or Hydraulic Spreader to the connecting hose using the screw-on hose connector. Use the male connector to join the ram to your selected attachment or any extension tube.
2. To operate the Hydraulic Pump, position it on a stable, level surface close to the damaged area. Close the Release Valve by turning it clockwise and pump the handle to create pressure.
3. Turn the Release Valve counter-clockwise to release the pressure.
 - The pump may be positioned horizontally or vertically. When using the Hydraulic Ram in a vertical position, always keep the hose end facing downward.



CAUTION: NEVER OVERLOAD THE RAM BEYOND ITS CAPACITY. ENSURE THE BEARING POINT IS STABLE AND PROPERLY CENTRED ABOVE THE RAM. NEVER OVERLOAD THE ATTACHED COMPONENTS BEYOND THEIR RATED CAPACITIES AS STATED IN THE SPECIFICATION.

Always apply the load slowly to be sure that everything is secure. Take care that the load is always in line with the ram.

USING THE RAM

1. Determine in which direction the target area needs to be pushed.
2. Remove any obstructions that are in the way and could be damaged.
3. Connect a Flat Base to the stationary side of the Hydraulic Ram and connect the appropriate attachment to the working end of the Ram.

NOTE: When repairing larger body panel dents such as a dented door, wing or quarter panel, the correct pushing attachment will be the Rubber Head.

4. Position the Hydraulic Ram so that the flat base is resting against a frame member opposite the damaged area. It must be in line with the direction in which the damaged area needs to be pushed and have enough support that only the damaged area will be displaced by the ram pressure.
 - Use soft pads or wooden supports where necessary to protect the body.

5. Aim the pushing end towards the damaged area and slowly apply pressure with the pump.
6. Once contact is established at each end, keep as well clear as practical and slowly apply pressure to the damaged area until the desired correction has been made.



CAUTION: KEEP HANDS AWAY FROM CONTACT AREAS AND TIGHT SPACES IN CASE THE COMPONENTS SHOULD SLIP AND CAUSE INJURY.

7. When the damaged area has been bent to the desired position, slowly turn the release valve on the pump unit in a counterclockwise direction to release hydraulic pressure before removing the Ram.

FAULTFINDING

PROBLEM	CAUSE	SOLUTION
Ram does not operate when handle is pumped	Release valve not tightly closed.	Firmly close the release valve.
	Air trapped in system	Purge air from the system by pumping the operating handle.
Ram will not hold load.	Release valve not tightly closed.	Firmly close the release valve.
	Malfunction in pump such as dirt inside valve mechanism.	Return pump to dealer for overhaul.
Ram reluctant to lower when load removed.	Oil reservoir overfilled.	Drain oil to the correct level
	Piston binding.	Clean and lubricate moving parts.
Ram will not extend to full range of stroke	Low oil level.	Add hydraulic oil to the reservoir.
Ram tries to tilt to one side.	Poor positioning of the footing	Stop work and reposition ram and base, ensuring it is well supported and as close to the perpendicular to the repair as possible.

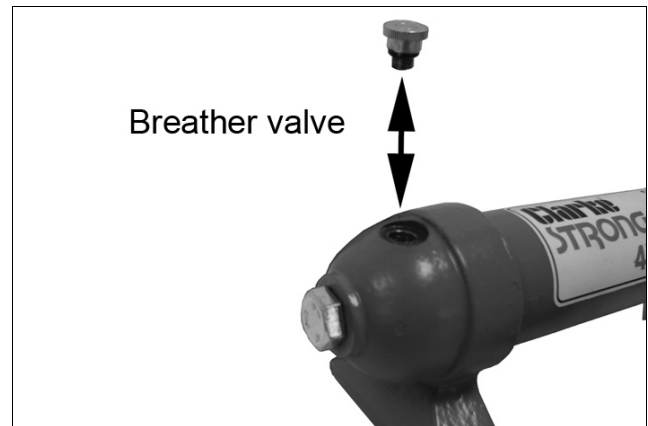
MAINTENANCE

If the pump has been stored for long periods, check the oil level before use. Stand the pump on a level surface and remove the breather valve on the oil reservoir. If necessary, top up via the breather valve which is then screwed on finger tight.

NOTE: Only unscrew this when the system is not under pressure.

The oil level should be near the bottom of the opening. If required, oil can be topped top using Clarke Hydraulic Oil. (part no. 3050830 for 1 litre).

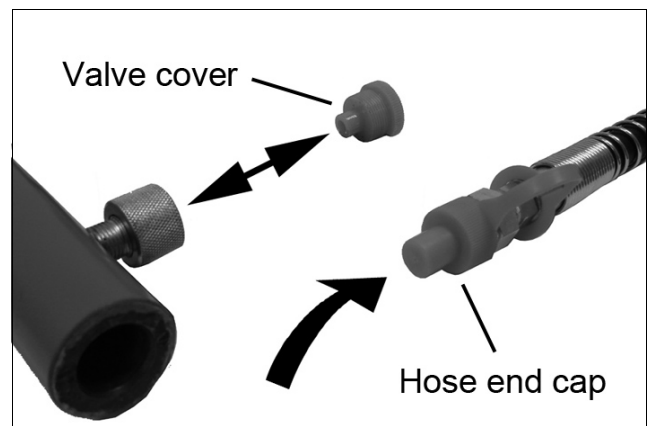
After extensive use, the hydraulic oil should be replaced to ensure longer equipment life. Do not overfill, or the piston rod will be unable to move freely. Replace the breather valve after re-filling. The required oil volume is 500 ml $\pm$ 5ml.



STORAGE

After use, screw the valve cover on to the pump to keep the connection clear of dust and dirt and cover the hydraulic hose end with the plastic cap.

When not in use, the pump should be stored with the release valve open. Store all the equipment in its case in a clean, dry environment protected from the weather.



ENVIRONMENTAL PROTECTION

One of the most damaging sources of environmental pollution is oil products. Never throw away used hydraulic oil with domestic refuse or flush it down a sink or drain. Collect any hydraulic oil in a leak proof container and take it to your local waste disposal site.

If disposing of this product or any damaged components, do not dispose of with general waste. This product contains valuable raw materials and should be taken to your local civic amenity site for recycling of metal products.

PUMP COMPONENT PARTS

No	Description
1	Valve Body
2	Oil Filter
3	O-ring
4	Oil Reservoir
5	Sealing Ring
6	Thumb Nut
7	Sealing Ring
8	Tie Rod
9	O-ring
10	Pump Foot
11	Hydraulic Hose
12	Coupling
13	Dust Seal
14	Steel Ball
15	O-ring
16	Release Valve
17	Sealing Ball
18	Spring
19	Screw

No	Description
20	Steel Ball
21	Ball Cup
22	Spring
23	Screw
24	Screw Protector
25	O-ring
26	Nylon Sealing Ring
27	Screw
28	O-ring Seal
29	Piston
30	Hinge Pin
31	Circlip
32	Pivot Pin
33	Handle Socket
34	Operating Handle
35	Handle Grip
36	Screw
37	Spring
38	Bushing

GUARANTEE

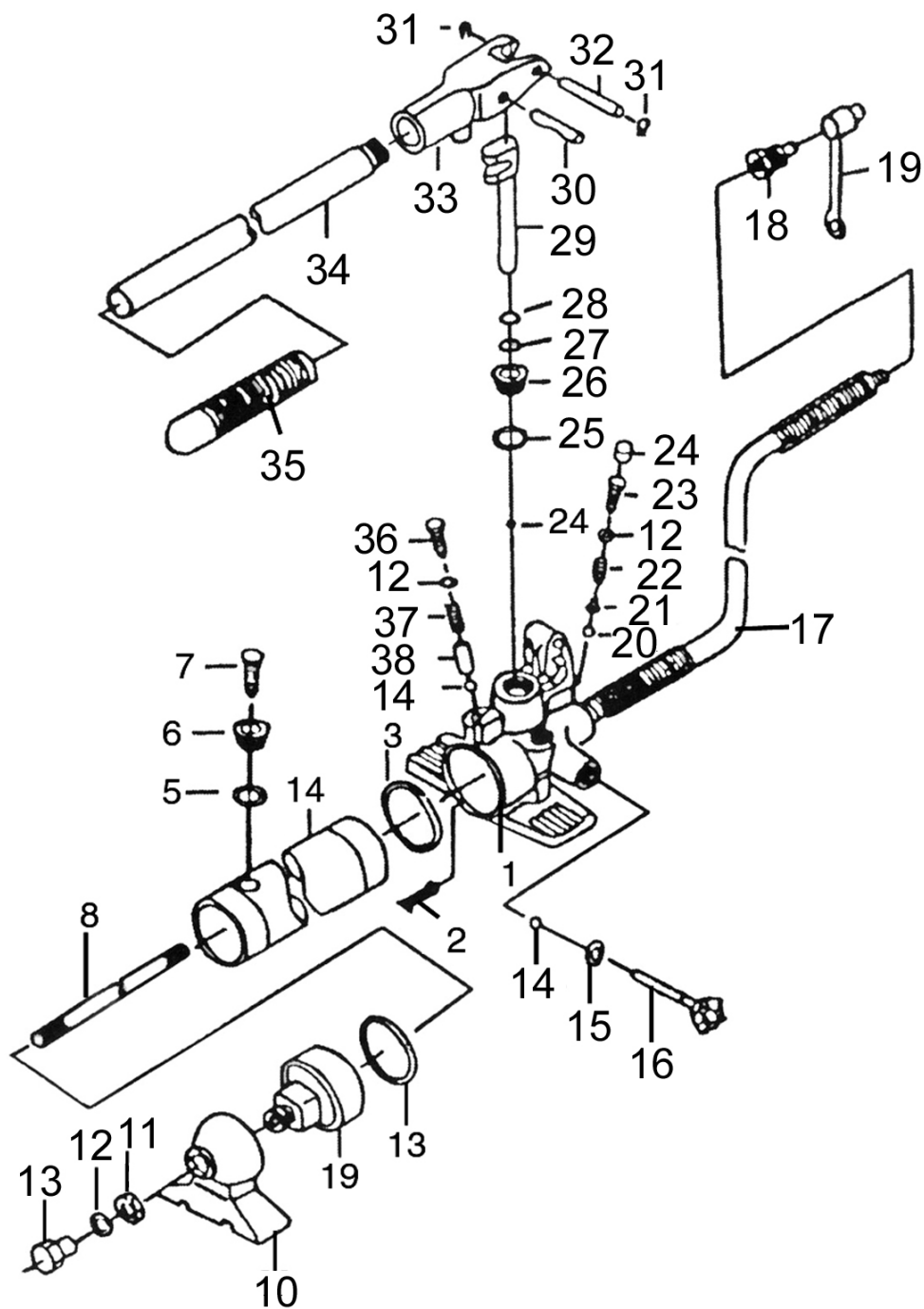
This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

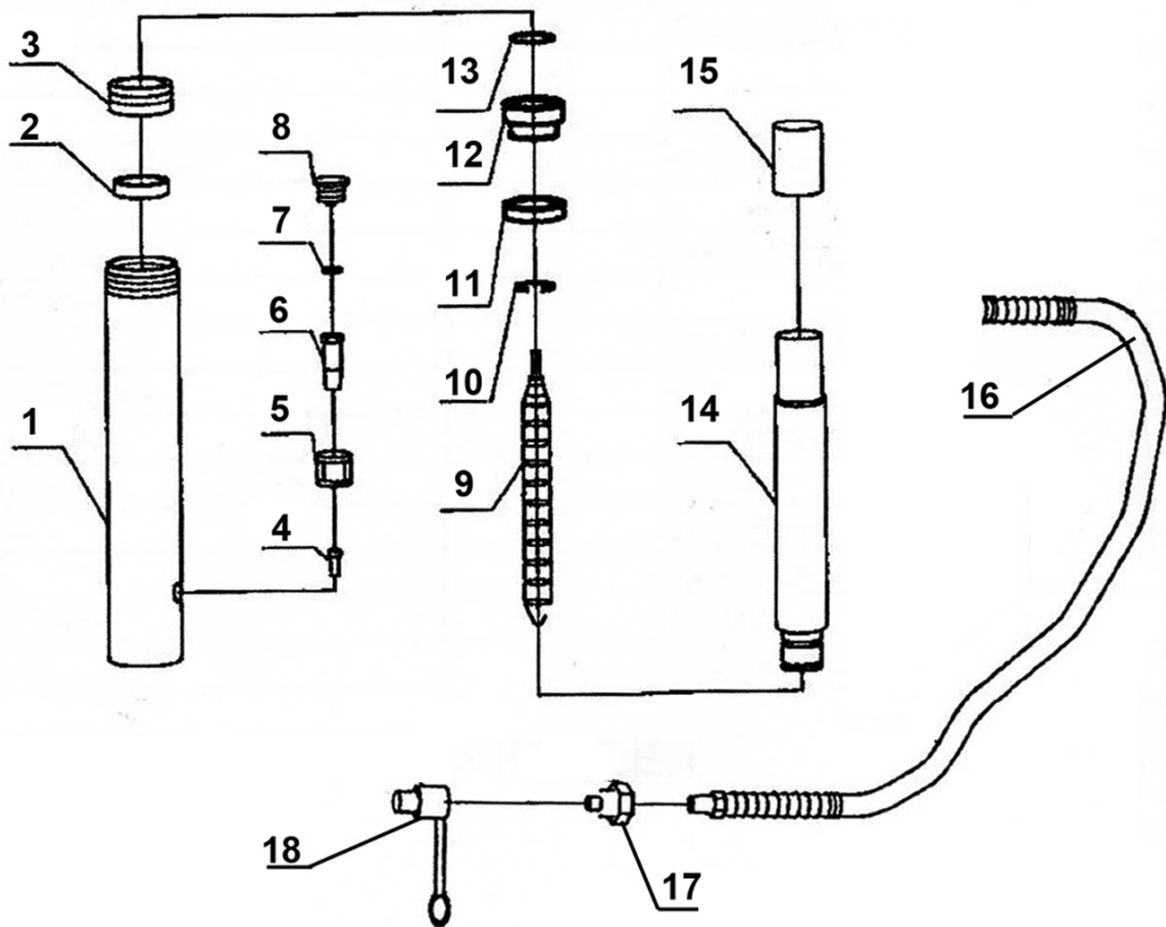
Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

PUMP COMPONENT PARTS



COMPONENT PARTS



No	Description
1	Ram Cylinder
2	Ram Cylinder Seal
3	Screw Cover
4	Screw M6
5	Connecting Nut
6	Cylinder Screw
7	O-ring
8	Dust Cover
9	Tension Spring

No	Description
10	Circlip
11	Nylon Sealing Ring
12	Bushing
13	O-ring
14	Piston Rod
15	Piston End Cover
16	Hydraulic Hose
17	Coupling
18	Dust Seal

DECLARATION OF CONFORMITY



Hemnal Street, Epping, Essex CM16 4LG

DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following statutory requirement(s):

Supply of Machinery (Safety) Regulations 2008

The following standards have been applied to the product(s):

EN ISO 12100:2010, EN 1494:2000 + A1:2008

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

The UKCA mark was first applied in: 2022

Product Description: 10 Tonne Pump Ram and Hose

Model number(s): CS10PRH

Serial / batch Number: N/A

Date of issue: 06/09/2022

Signed:

J.A. Clarke
Director



Fitzwilliam Hall, Fitzwilliam Place, Dublin 2

DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following directive(s):

2006/42/EC Machinery Directive.

The following standards have been applied to the product(s):

EN ISO 12100:2010, EN 1494:2000 + A1:2008

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned directive(s) has been compiled and is available for inspection by the relevant enforcement authorities.

The CE mark was first applied in: 2011

Product Description: 10 Tonne Pump Ram and Hose

Model number(s): CS10PRH

Serial / batch Number: N/A

Date of issue: 06/09/2022

Signed:

J.A. Clarke
Director

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