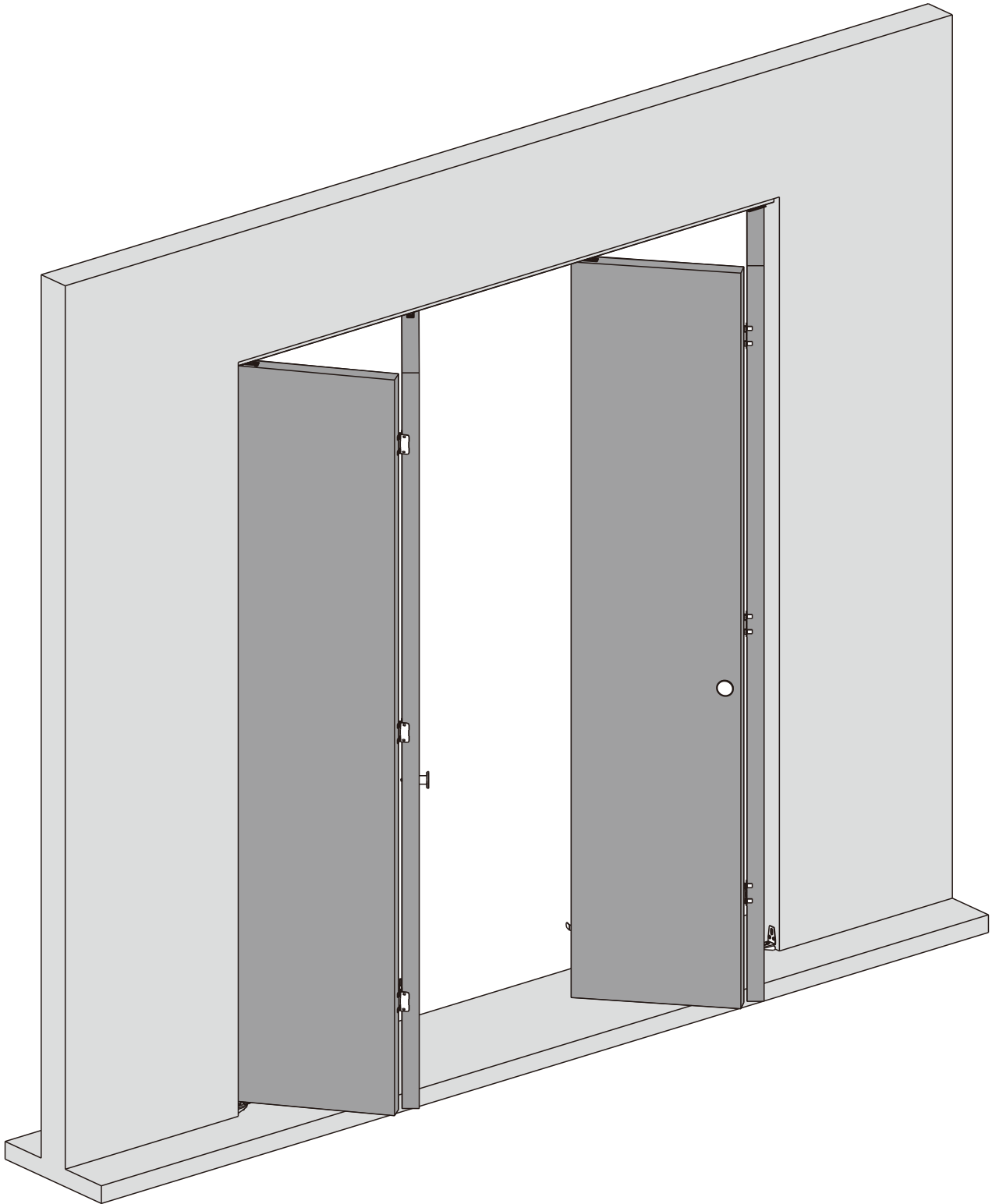


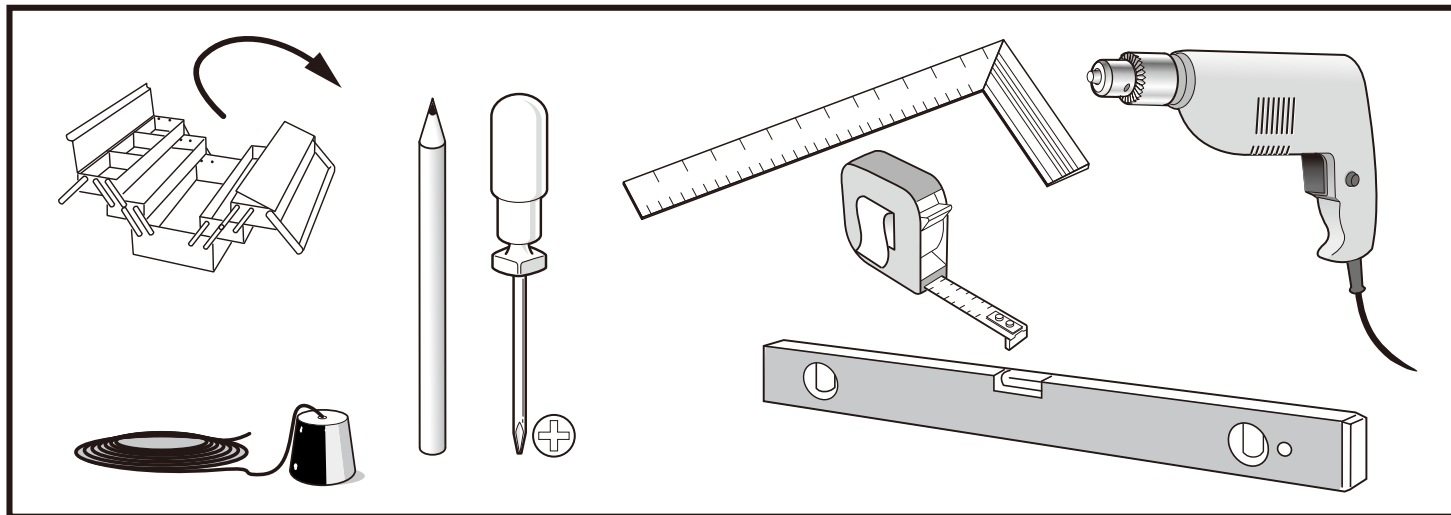
Installation Manual

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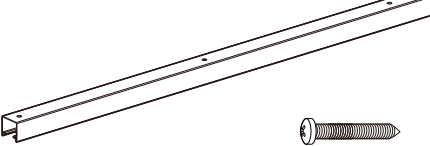
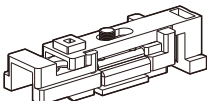
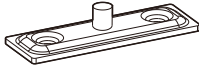
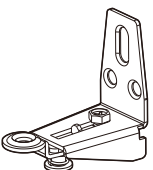
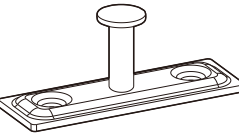
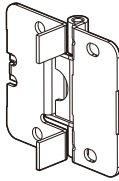
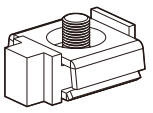
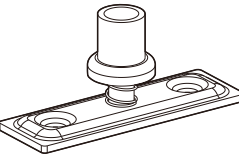
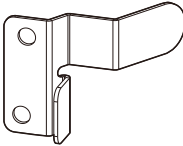
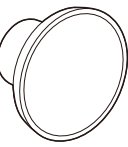
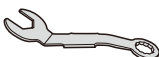


PRE-INSTALLATION

TOOLS REQUIRED

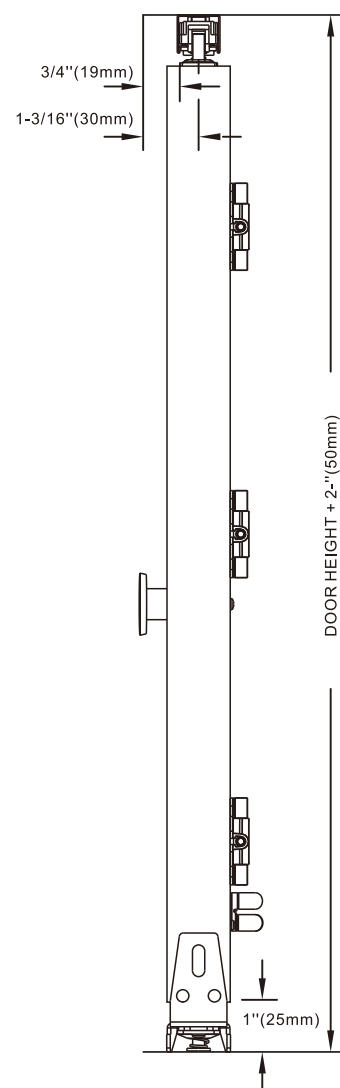
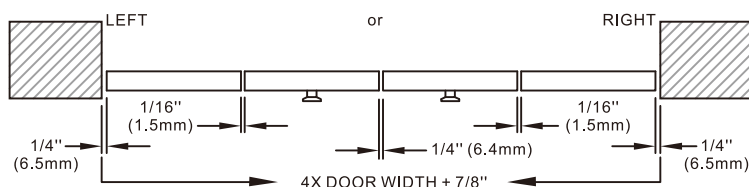


HARDWARE INCLUDED

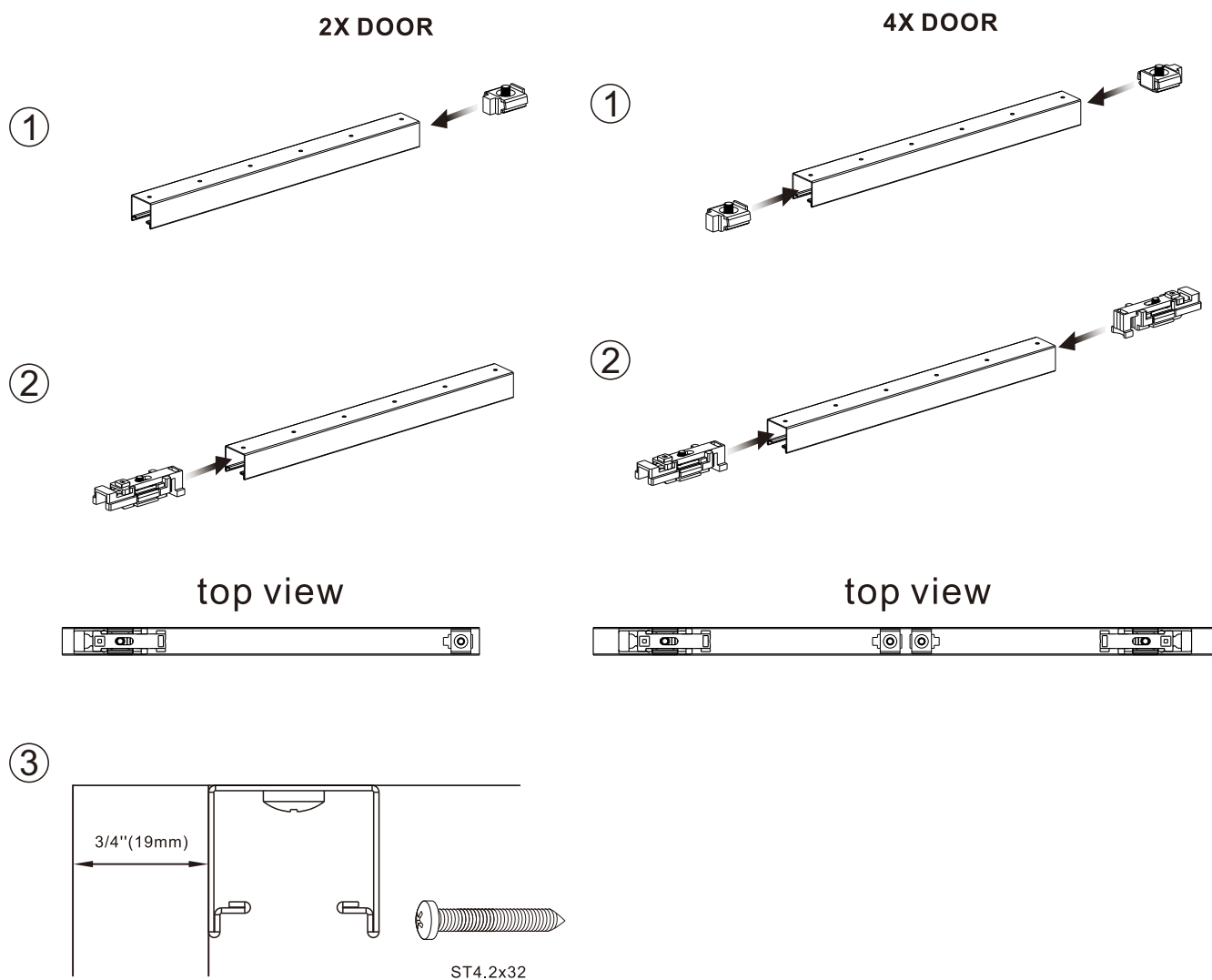
 (x1)	 ST4.2x32(x6)	 (x2)	 (x2)
 (x2)	 (x2)	 (x6)	 ST4.2x16(x24)
 (x2)	 (x2)	 (x2)	 ST4.2x16(x4)
 (x2)	 ST4.2x43(x2)	 (x1)	 ST4.2x25(x18)

**For 3/4"(19mm) to 1-3/4"(45mm) Panels
weighing up to 40 lbs. (18 kgs) each.**

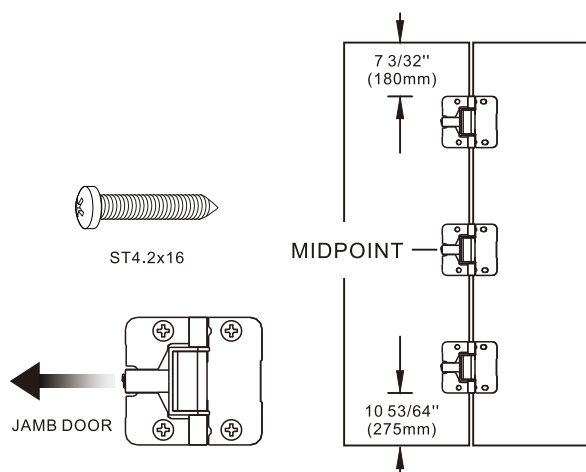
4X DOOR



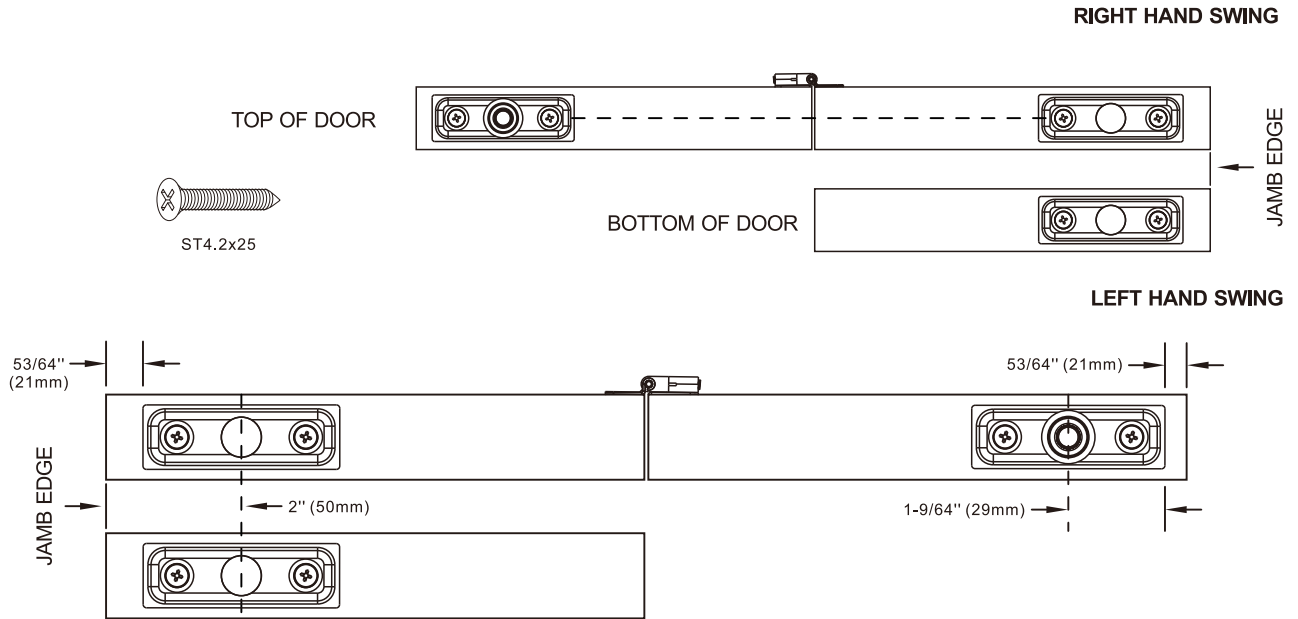
1 Mount track 3/4" (19mm) from front edge of head jamb.



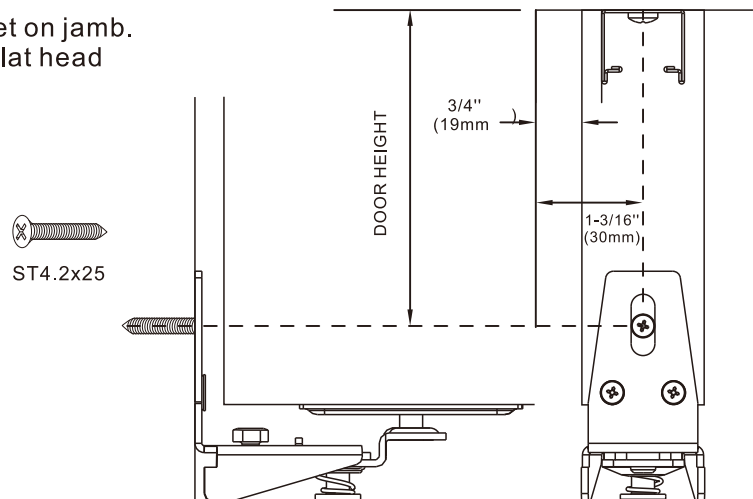
2 Mount hinges on back of door. Lay panels face down on a flat surface.



3 Fasten pivot plates to top and bottom of doors as shown.



4 Mark location of Bottom pivot bracket on jamb. Fasten in place with one ST4.2 X 25 flat head screw.

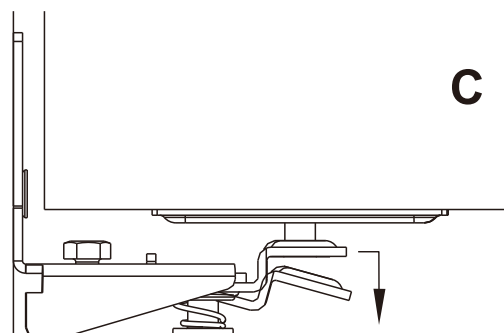
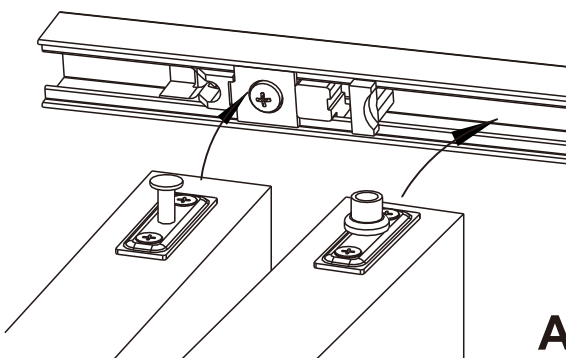
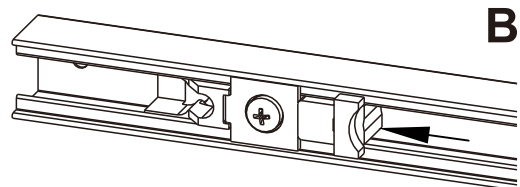


5 Hang doors: Make sure Track pivot lock is in the unlocked position.

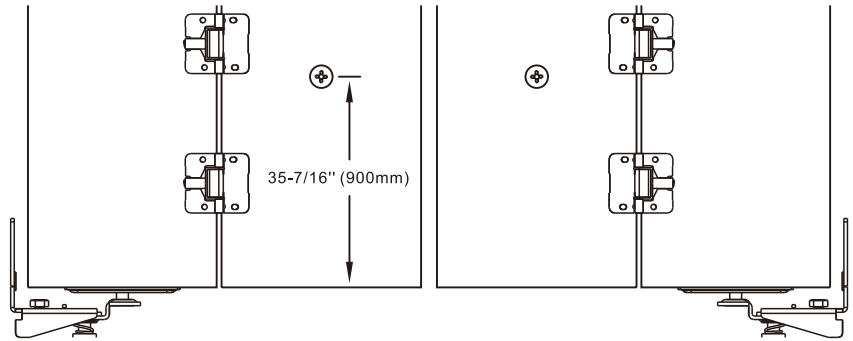
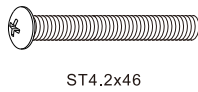
(A) Fold doors and insert Door hanger plate into track groove. Place Top pivot into receptor of Track pivot lock.

(B) When firmly seated, slide tab lock toward pin. Door now should be hanging from Top pivot.

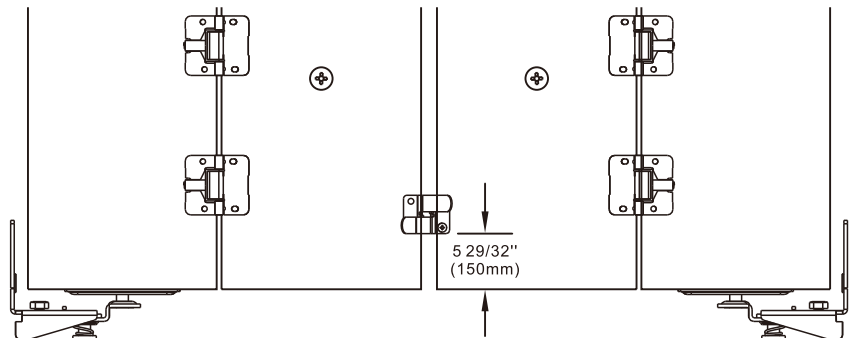
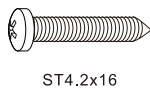
(C) Depress Bottom pivot bracket socket arm and insert Bottom pivot. If no vertical adjust is needed, secure Bottom pivot bracket with other 2 screws. Use wrench for horizontal adjustment of Top pivot lock and Bottom pivot bracket.



6 Mount knob.

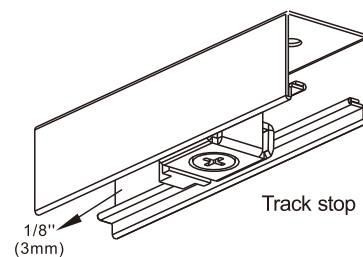


7 Mount aligner on back side of lead doors(4 door sets only).

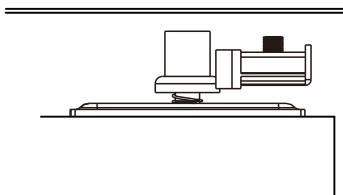


8 Adjust Track stop

Close doors, slide Track stop until it touches Door hanger plate. Open doors, move Track stop 1/8" (3mm) closer to Door hanger plate and tighten, Doors should "snap" shut yet open easily by a slight pull on the knob.



2 Door



4 Door

