LP-IB500C V1.1 Start Guide Rev00

1. Power on

- Connect the pedal to the machine
- Plug the power cord
- Make sure the E-stop button is released
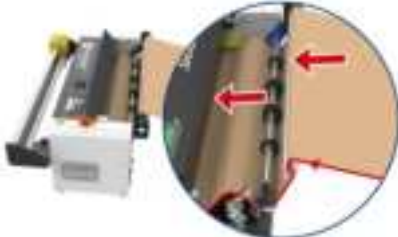- Turn on the power switch

Pedal
Power Switch
Power Socket
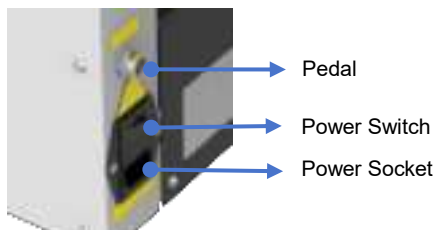
2. Feeding

Step 1: Open the safety cover.	Step 2: Turn the handle to the OP position.	Step 3: Wind the paper following the arrow.
Step 4: Press the feed button.	Step 5: Turn the handle to the CL position.	Step 6: Close the safety cover.

NOTE: Please ensure the kraft paper enters the feeding inlet with both sides flush. Incorrect feeding may cause machine jams or paper tearing.

3. Operation

Parameter range: output length (10~999cm)

output speed (3 settings, third setting recommended)

Trigger by: Pedal or ⬚ button

Working status: 🔵 The machine is working ⬚ The machine is stopped

Mode	Operation	
Manual	Press pedal or [Jog] button to start, and release to stop. The paper length depends on the trigger time, with the shortest length produced when released immediately after triggering.	
Fixed	The paper pad is dispensed according to the preset length. Press pedal or [Jog] button to start, and stop automatically after completion.	