

Accurio*Press* C14000/C12000

Safety Information

Please be sure to read this guide before using the machine.

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1 Introduction

1 Introduction

1.1 Welcome

Thank you for purchasing this machine.

This User's Guide provides precautions and requests that should be followed to ensure safe usage of this machine. Please be sure to read this guide before using the machine.

Please keep this manual in a safe place where you can access them easily.

1.1.1 Configuration and Usage of this Guide

There are two types of User's Guides for this machine: this Guide and HTML User's Guide.

When you want to learn about detailed functions or operation procedures, refer to the **HTML User's Guide**.

Title of booklet manual	Overview		
[Safety Information] (This Guide)	This guide provides precautions and requests that should be followed to ensure safe usage of this machine. Read this guide before using the machine.		
HTML User's Guide	This guide describes basic operations, functions that enable more convenient operations, how to carry out maintenance, simple troubleshooting, and various settings of this machine.		

Note that basic technical knowledge about the machine is required to enable users to perform maintenance work or troubleshooting operations. Maintenance and troubleshooting operations should be carried out as instructed in this guide and the **HTML User's Guide**.

Should you experience any problems, contact your service representative.

1.2 Environmental Information

Auto Low Power

Auto Low Power conserves energy by lowering the power consumption. The time period to activate this function can be set for --- minute, 5 minutes, 10 minutes, 15 minutes, 30 minutes, 60 minutes, 90 minutes, 120 minutes, or 240 minutes. Power saving time periods, 90, 120, and 240 minutes, may not be displayed depending on regions.

As default of Auto Low Power, [--- min.] is specified. Setting [--- min.] for Auto Low Power means that Auto Low Power is disabled.

Setting [--- min.] (OFF) for Auto Shut Off automatically changes the Auto Low Power setting to [5 min.], and then allows you to change it to another time, other than [--- min.].

When any option other than [--- min.] (OFF) is specified for Auto Shut Off, the time period for Auto Low Power cannot exceed that for Auto Shut Off.

The highlighted indication of the time in Auto Low Power area goes dark when the same period of time as that of Auto Shut OFF is selected. In this case, Auto Shut OFF functions instead of Auto Low Power.

Auto Shut Off

Auto Shut Off achieves further energy conservation by reducing power consumption. The time period to activate this function can be set for --- minute, 0 minute, 0.5 minute, 5 minute, 10 minute, 15 minute, 30 minutes, 60 minutes, 90 minutes, 120 minutes, or 240 minutes.

As default of Auto Shut Off, [0.5 min.] is specified. The touch panel display and LEDs other than the Power Save and Power LEDs turn off lowering power consumption of the machine.

Setting [--- min.] for Auto Shut Off means that Auto Shut Off is disabled.

The time period for Auto Shut Off cannot be shorter than that for Auto Low Power.

ErP Setting

This is a function that turns the main power switch OFF when a certain period of time elapses with Auto Low Power activated, Auto Shut Off activated, or the sub power switch turned OFF.

The time period to activate this function can be set for none (Do Not Switch), 12 hours, 24 hours, 36 hours, 48 hours, 60 hours, or 72 hours.

If the Weekly Timer ON/OFF Setting is set to [Weekly Timer ON], the [02 ErP Setting] key will be grayed out to show inactivity.

Automatic Duplex Printing

To reduce paper consumption, use this function for double-sided (duplex) printing automatically.

Combine

To reduce paper consumption, use this function to print a fixed number (2, 4, or 8) of original pages onto one sheet of paper.

We recommend that you utilize the Auto Low Power, Auto Shut Off, ErP Setting, Automatic Duplex Printing, and Combine functions.

1.3 Legal Restrictions on Reproduction

Certain types of originals must never be reproduced with the purpose or intent to pass reproductions of such originals off as the originals.

The following is not a complete list, but is meant to be used as a guide to responsible reproduction.

<Financial Instruments>

- Personal checks
- Traveler's checks
- Money orders
- Certificates of deposit
- Bonds or other certificates of indebtedness
- Stock certificates

<Legal Originals>

- Food stamps
- Postage stamps (canceled or uncanceled)
- Checks or drafts drawn by government agencies
- Internal revenue stamps (canceled or uncanceled)
- Passports
- Immigration papers
- Motor vehicle licenses and titles
- House and property titles and deeds

<General>

- Identification cards, badges, or insignias
- Copyrighted works without permission of the copyright

In addition, it is prohibited under any circumstances to reproduce domestic or foreign currencies, or works of art without permission of the copyright owner.

When in doubt about the nature of an original, consult with legal counsel.

NOTICE

This machine provides the forgery prevention function in order to prevent financial instruments from being reproduced illegally.

We appreciate your understanding that printed images may infrequently have some noise or image data may not be stored under certain circumstances due to this forgery prevention function.

2 Safety Information

2 Safety Information

This section contains detailed instructions on the operation and maintenance of this machine. To achieve optimum utility of this device, all operators should carefully read and follow the instructions in this manual.

Please read the following section before connecting the machine to the supply. It contains important information related to user safety and preventing equipment problems.

Make sure that you observe all of the precautions that appear in different sections of this manual.

KMI_Ver.04_E



Some parts of the contents of this section may not correspond with the purchased product.

Warning and precaution symbols

Be sure to observe the safety precautions.

• This manual contains the instructions that should be strictly observed at all times to prevent injury to yourself and other persons as well as damage to property.

Injuries and damage that might be caused by using the product improperly are classified according to the following symbols.

Pictorial indication	Description		
⚠ DANGER	Improper handling can frequently cause serious injury and death.		
⚠ WARNING	Improper handling can cause serious injury or death.		
∴ CAUTION	Improper handling can cause minor injury or damage to houses and property.		

These are some of major exemplary graphical symbols.

Graphic symbols	Descriptions	Graphic symbols	Descriptions	Graphic symbols	Descriptions
\Diamond	General prohibition		Do not disassemble		Do not touch
0	General instruction	•	Ground/Earth		Unplug from outlet
\triangle	General precaution		CAUTION high temperature		CAUTION electrical shock
	CAUTION risk of having hands or arms caught		CAUTION moving parts		CAUTION moving fan blade
<u></u> A ← N	CAUTION double pole / neutral fusing		"ON" position		"OFF" position

Graphic symbols	Descriptions	Graphic symbols	Descriptions	Graphic symbols	Descriptions
	"STAND-BY" position		Push-push type switches	<u></u>	Ground/Earth (Protective bonding terminal)
	Ground/Earth (Protective earthing)				



2.1 Warnings and Precautions

2.1.1 Power Source Connection

WARNING

Do not use any power cord other than the one supplied in the package or attached on the products. If a power cord is not supplied, use only the power cord and plug that are specified in the user documentation. Failure to use this cord could result in a fire or electrical shock. If the power cord supplied in the package cannot be used in the country where this product was sold, use a power cord that meets the following conditions or contact your Technical Representative.



- The power cord has voltage and current rating appropriate for the rating plate on this machine.
- The power cord meets regulatory requirements for the area
- The power cord is provided with grounding pin/terminal.

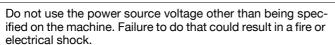
Do not use the power cord to other products. Failure to do that could result in a fire or electrical shock.



Do not scratch, abrade, place a heavy object on, heat, twist, bend, step on, pull on, or damage the power cord. Use of a damaged power cord (exposed core wire, broken wire, etc.) could result in a fire or breakdown.



Should any of these conditions be found, immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your authorized service representative

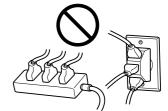




Do not use a multiple outlet adapter to connect any other appliances or machines.

Use of a power outlet for more than the marked current value could result in a fire or electrical shock.





Do not use an extension cord. Use of an extension cord could cause a fire or electric shock. If the power cord furnished with the product is not long enough to be plugged into a wall outlet, contact your Technical Representative.





Do not unplug and plug in the power cord with a wet hand, as an electrical shock could result.



Plug the power cord all the way into the power outlet. Failure to do this could result in a fire or electrical shock.



Make sure to ground this product. (Connect the power cord to an electrical outlet that is equipped with a grounding terminal.) Failure to do so and an unlikely event of leakage could result in a fire or electrical shock.



ACAUTION

The outlet must be near the equipment and easily accessible. Otherwise you can not pull out the power plug when an emergency occurs.



Do not place any objects around the power plug, as the power plug may be difficult to pull out when an emergency occurs.



Do not tug the power cord when unplugging. Pulling on the power cord could damage the cord, resulting in a fire or electrical shock.



Remove the power plug from the outlet more than one time a year and clean the area between the plug terminals. Dust that accumulates between the plug terminals may cause a fire.



2.1.2 Installation

MARNING

Keep this bag away from babies and children. Do not use in cribs, beds, carriages, or playpens. The thin film may cling to nose and mouth and prevent breathing. This bag is not a toy.





Do not place a flower vase or other container that contains water, or metal clips or other small metallic objects on this product. Spilled water or metallic objects dropped inside the product could result in a fire, electrical shock, or breakdown. Should a piece of metal, water, or any other similar foreign matter get inside the product, immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your Technical Representative or your authorized service representative.





Make sure that the power cord is placed on a site in which no person would step on or trip over it. Stepping on or tripping over the power cord could heat the power cord, resulting in a fire or electric shock.





ACAUTION

<If instructed to use fixing legs>

When the product has been installed, fix the product using the fixing legs. Not using the fixing legs could cause the product to move or topple over.



Do not place the product in a dusty place, or a site exposed to soot or steam, near a kitchen table, bath, or a humidifier. A fire, electrical shock, or breakdown could result.



Do not place this product on an unstable or tilted bench, or in a location subject to a lot of vibration and shock. It could drop or fall, causing personal injury or mechanical breakdown.



Do not let any object plug the ventilation holes of this product. Heat could accumulate inside the product, resulting in a fire or malfunction.



Whenever moving this product, be sure to disconnect the power cord and other cables. Failure to do this could damage the cord or cable, resulting in a fire, electrical shock, or breakdown.



When moving this product, always hold it at the locations specified in the User's Guide or other documents. If the unit is moved while held at locations other than those specified, it may fall, causing severe personal injury.



2.1.3 **Using the Product**

⚠ WARNING

Do not modify this product, as a fire, electrical shock, or breakdown could result. If the product employs a laser, the laser beam source could cause blindness.



Do not attempt to remove the covers and panels which have been fixed to the product. Some products have a high-voltage part or a laser beam source inside that could cause an electrical shock or blindness.



Do not keep using this product, if this product becomes inordinately hot or emits smoke, or unusual odor or noise. Immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your Technical Representative or your authorized service representative. If you keep on using it as is, a fire or electrical shock could result.



Do not keep using this product, if this product has been dropped or its cover damaged. Immediately turn OFF the power switch, unplug the power cord from the power outlet, and then call your Technical Representative or your authorized service representative. If you keep on using it as is, a fire or electrical shock could result.



Do not use flammable sprays, liquids, or gases inside or near this machine. Do not clean the inside of this machine using a flammable gas duster. A fire or explosion could result.





<If an RFID module (limited only to 13.56 MHz) for use in in-</p> side-the-machine proximity communication or electromagnetic induction heating (IH) technology (limited only to 20.05 kHz to 100 kHz) is being used>



This machine generates a weak magnetic field.

If you experience any unusual symptoms with your implantable medical equipment (cardiac pacemaker, etc.) while near the machine, move away from the machine and see a doctor immediately.

Please call your Technical Representative or your authorized service representative if you do not understand the purchased product corresponds or not.



<If a non-contact IC card reader is being used> If you use an implantable medical equipment (cardiac pacemaker, etc.), do not bring the IC card reader close from the implant within 12 cm at all times.

The radio waves may affect implantable medical equipment (cardiac pacemaker, etc.) operations.



ACAUTION

Using this product in a poorly ventilated room for a long time or producing a large volume of copies or prints may cause the odor of exhaust air from the machine. Ventilate the room well



The inside of this product has areas subject to high temperature, which may cause burns.

When checking the inside of the unit for malfunctions such as a paper misfeed, do not touch the locations (around the fusing unit, etc.) which are indicated by a "Caution HOT" caution label. A burn could result.





Unplug the product when you will not use the product for long periods of time.



When using the machine, do not look at the light of the lamp for a prolonged time. Eyestrain could result.



Do not use stapled paper, conductive paper (such as silver paper or carbon paper) or treated heat-sensitive/inkjet paper, otherwise a fire may result.



2.1.4 Consumables

MARNING

Do not throw toner or a container that contains toner (e.g., toner cartridge, developing unit and Waste Toner Box) into an open flame. The hot toner may scatter and cause burns or other damage.



CAUTION

Do not leave toner-related parts (e.g., toner cartridge, developing unit and Waste Toner Box) within easy reach of children. Licking any of these parts or ingesting toner could damage your health.



Do not store toner-related parts (e.g., toner cartridge, developing unit and Waste Toner Box) near devices susceptible to magnetism, such as precision equipment and data storage devices, otherwise they may malfunction. They could cause these products to malfunction.



Do not force open the toner-related parts (e.g., toner cartridge, developing unit and Waste Toner Box). If toner tumbles from the toner bottle, take utmost care to avoid inhaling it or even getting skin contact.



If toner lands on your skin or clothing, wash thoroughly with soap and water.



If you inhale toner, move to a place with fresh air and gargle with a lot of water repeatedly. Should you get symptoms such as coughing, seek medical advice.



If you get toner into your eyes, immediately rinse them with running water for over 15 minutes. Seek medical advice if irritation persists.



If you swallow toner, rinse out your mouth and drink a few glasses of water. Seek medical advice if necessary.





Never touch the electrical contacts of the units (e.g., toner cartridge and developing unit), as an electrostatic discharge may damage the product.



Before handling, see the user documentation for the safety information.



<If instructed to replace the fusing unit>

The fusing section is extremely hot. Before replacing the fusing unit, be sure to open doors and covers of the machine. Then, leave the machine to stand idle for a specified period of time and make sure that the fusing section has cooled down to room temperature. Failure to follow these instructions could result in a burn.





2.1.5 Glue Pellet

ACAUTION

Do not put glue pellets close to fire. Glue pellets are flammable and easy to catch on fire.



Do not swallow glue pellets. Should you swallow any, drink large amount of water or milk to vomit, and immediately consult a doctor.



Keep out of reach of children in order to avoid unexpected accidents.



2.1.6 Perfect Binder

ACAUTION

Do not use the perfect binder without ventilation for an extended period of time. Ensure to ventilate the room on a regular basis. It is recommended that the perfect binder should be installed in a place with a local exhaust system. Using the perfect binder in a room without appropriate ventilation could pose health hazard.



Handle melted hot glue carefully. If it gets in the eye, do not rub nor tray to open the eye, but cool it with cold water immediately and consult a doctor.



Do not touch melted hot glue as it may cause burn injury. If it sticks on your skin, cool that part of the skin with cold water immediately and consult a doctor.



Do not touch the glue tank unit immediately after you turned off the machine to avoid burn injury. Wait until the unit is no longer hot when you handle it directly with your hands.



Do not put the glue hopper and the glue tank unit close to fire. Glue is flammable and easy to catch on fire.



Do not get close to the vapor emitted from melted hot glue. If you have irritation in or around your eyes, nose or throat, move to an area where you can get fresh air.



Do not block up the vent for the fan on the back of the perfect binder. This will prevent the discharge of heat, and may cause fire or breakdown.



Do not change the temperature setting for the glue tank unit. This may cause fire or breakdown.



2.1.7 Image Controller IC-318/Image Controller IC-319

∕∖\ WARNING

Never lift the Image Controller IC-318 or Image Controller IC-319 by grasping the top panel. The top panel does not support the weight of the system.



The Image Controller IC-318 or Image Controller IC-319 touch panel is a liquid crystal display (LCD) that is made of glass and can break. Do not subject it to strong shocks. If the Image Controller IC-318 or Image Controller IC-319 touch panel breaks and the liquid crystal material leaks out, do not inhale, ingest, or touch it. If the material gets on your skin or clothing, wash it off with soap and water immediately.



Do not attempt to disassemble or modify the Image Controller IC-318 or Image Controller IC-319. This may result in a fire or electrical shock.



Do not keep using the Image Controller IC-318 or Image Controller IC-319 if the Image Controller IC-318 or Image Controller IC-319 becomes inordinately hot, emits smoke, unusual odor, or noise. Immediately turn off the power switch, unplug the power cord from the power outlet, and call your authorized service representative.



⚠ CAUTION

Do not apply excessive pressure to the panel. This changes the color of the panel.



2.1.8 Image Controller IC-316

⚠ WARNING

The Image Controller IC-316 is heavy, and must be lifted by two people.



Each person must place both hands underneath the Image Controller IC-316 from the sides.



Lift up the Image Controller IC-316 using the handle and not using the front panel. Lifting it up using the front panel may result in major injury.



Before opening the Image Controller IC-316 covers, ensure that the unit has been switched off. Switching off only the ON/OFF power button will leave some circuits energized. For complete disconnection from the supply, the main power cable must also be disconnected from the power source.



Do not attempt to disassemble or modify the Image Controller IC-316. This may result in a fire or electrical shock.



Do not keep using the Image Controller IC-316 if the Image Controller IC-316 becomes inordinately hot, emits smoke, unusual odor, or noise. Immediately turn off the power switch, unplug the power cord from the power outlet, and call your authorized service representative.



2.2 Regulation Notices

2.2.1 About certified model name

This product is certified by the following model name in U.S.A., Canada and Europe:

KONICA MINOLTA branded model C907700 (AccurioPress C14000 and AccurioPress C12000).

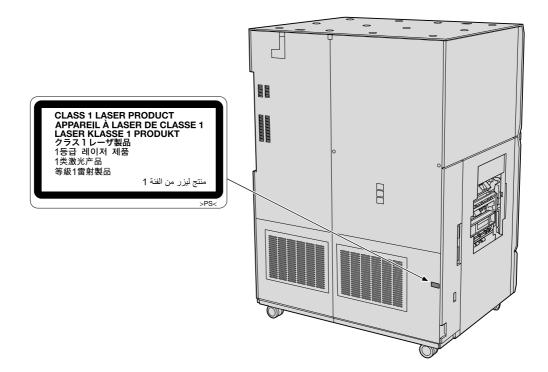
For other countries than the above, this product is certified by the following model names:

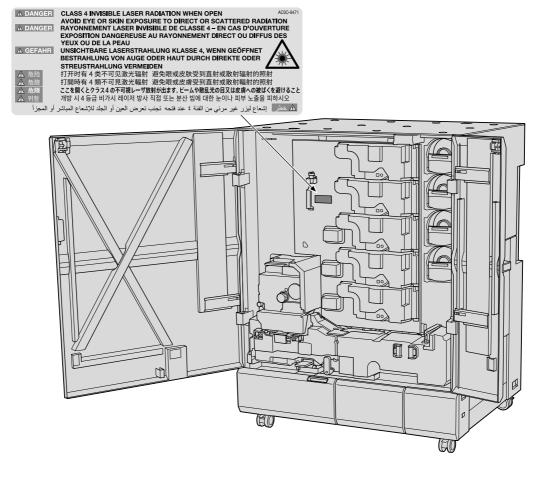
KONICA MINOLTA branded model AccurioPress C14000 and AccurioPress C12000.

2.2.2 Laser Safety

This product utilizes a Class 4 laser diode. One laser diode component provides 16 light-emitting sources, each of which has a maximum power of 15 mW and a wavelength of 797-810 nm.

This product is certified as a Class 1 laser product. Since the laser beam is concealed by protective housings, the product does not emit hazardous laser radiation as long as the product is operated according to the instructions in this manual.





2.2.3 Ozone Release

During print operation, a small quantity of ozone is released. This amount is not large enough to harm anyone adversely. However, be sure the room where the machine is being used has adequate ventilation, especially if you are printing a high volume of materials, or if the machine is being used continuously over a long period.

2.2.4 Electromagnetic Interference and Safety Approvals

This product must be used with a shielded network cable and shielded USB cable.

The length of USB cable must be 3 meters or less.

The main and sub power cord plugs must each be connected to independent building wiring.

Failure to use these types of cables may cause electromagnetic interference.

↑ WARNING:

This is a Class A product. This product must not be used in residential areas. In a residential environment this product may cause radio interference in which case the user may be required to take adequate measures.

USB host

Connect USB devices (Memory, Authentication, Hub etc.) devices directly to the USB host. If an extension cable is used, electromagnetic interference could occur.

CE Marking (Declaration of Conformity) for users of the European Union (EU)

- 1) The EU declaration of conformity for users who use this product as office use: Low Voltage Directive
- 2) The EU declaration of conformity for users who use this product as commercial use: Machinery Directive Please refer to the last page of this document.

The full text of the EU declaration of conformity is available at the following internet address:

"https://www.konicaminolta.eu/eu-en/support/download-centre".

Choose your product and open the section "Safety Documents".

This product complies with IEC61000-3-12.



Sound pressure level at operator position: 72.2 dB(A)

The highest sound pressure level is equal to or less than 85 dB(A) according to EN ISO 7779.

This device is not intended for use in the direct field of view at visual display workplaces. To avoid incommoding reflexions at visual display workplaces this device must not be placed in the direct field of view.

This product is GS-certified for the Konica Minolta branded model AccurioPress C14000 and AccurioPress C12000.



For German Users

Schalldruckpegel an Bedienerposition: 72.2 dB(A)

Der höchste Schalldruckpegel beträgt 85 dB (A) oder weniger gemäß EN ISO 7779.

Das Gerät ist nicht für die Benutzung im unmittelbaren Gesichtsfeld am Bildschirmarbeitsplatz vorgesehen. Um störende Reflexionen am Bildschirmarbeitsplatz zu vermeiden, darf dieses Produkt nicht im unmittelbaren Gesichtsfeld platziert werden.

For U.S.A and Canada Users

This product is cTUVus-certified for the Konica Minolta branded model AccurioPress C14000 and Accurio-Press C12000.

Notification for California Customers

This product uses a CR Lithium Battery which contains perchlorate material.

This perchlorate warning applies to perchlorate-containing lithium batteries sold or distributed in California, USA.

"Perchlorate Material - Special handling may apply, See www.dtsc.ca.gov/hazardouswaste/perchlorate."

USER INSTRUCTIONS FCC PART 15 - RADIO FREQUENCY DEVICES (For U.S.A. Users)

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

NOTE

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.



The design and production of this unit conform to FCC regulations, and any changes or modifications must be registered with the FCC and are subject to FCC control. Any changes made by the purchaser or user without first contacting the manufacturer will be subject to penalty under FCC regulations.

This device must be used with a shielded network cable and a shielded USB cable. The use of non-shielded cables is likely to result in interference with radio communications and is prohibited under FCC rules.

INTERFERENCE-CAUSING EQUIPMENT STANDARD (ICES-003 ISSUE 5) (For Canada Users)

This Class A digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.

This device complies with Canadian RSS-Gen.

Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of this device.

Cet appareil est conform à la norme CNR-Gen du Canada.

L'utilisation de ce dispositif est autorisée seulement aux deux conditions suivantes : (1) il ne doit pas produire de brouillage, et (2) l'utilisateur du dispositif doit être prêt à accepter tout brouillage radioélectrique reçu, même si ce brouillage est susceptible de compromettre le fonctionnement du dispositif.



This symbol means: Do not dispose of this product together with your household waste!

Please refer to the information of your local community or contact our dealers regrading the proper handling of end-of-life electric and electronic equipments. Recycling of this product will help to conserve natural resources and prevent potential negative consequences for the environment and human health caused by inappropriate waste handling.

2.3 Warning and Caution Labels

This machine has warning label, caution labels and indicators for safety precaution in the following location. These labels and indicators advise you to pay special attention to avoid any dangerous situations or serious injury when you replace the units.

⚠ CAUTION

DO NOT remove warning or caution labels!

Should any warning or caution label be removed, you may fail to check a specific part to be alert for unexpected trouble or injury. If you find any warning or caution label removed or illegible due to soilage, please contact your service representative.

2.3.1 **Caution Labels on Fusing Conveyance Unit**



CAUTION: High temperature! Burn

You may get burned.

DO NOT touch the left side part of the fixing unit when the side part or side cover of the fixing unit are open for removal of jammed paper.



CAUTION: Injury You may get injured.

DO NOT put your hands or arms in between the main body and the Fusing Conveyance Unit.

Touching connecting terminals of electric parts may damage the machine or cause unexpected trouble.

Please do not try to work yourself, but contact your service representative.



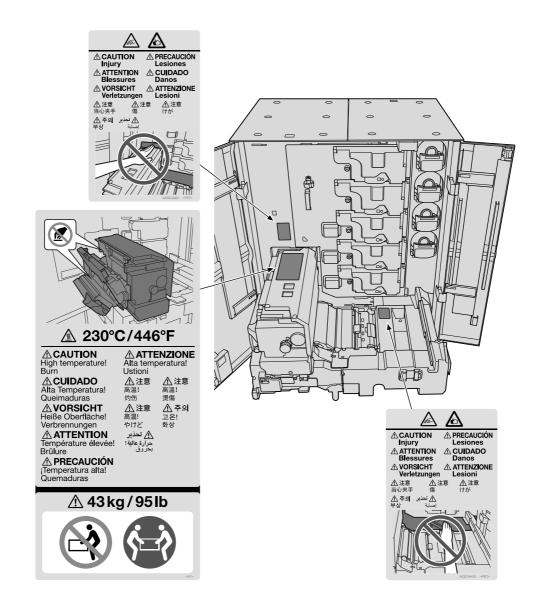
<u>∕!\</u> CAUTION: Injury

If the unit is dropped, it may cause an unexpected accident.

Make sure that no one besides your service representative or ORU-M (Operator Replaceable Unit Management) certificate holder replaces the unit.



Make sure that two or more people, not one person, perform replacement work. The unit is heavy, so be careful not to drop it.

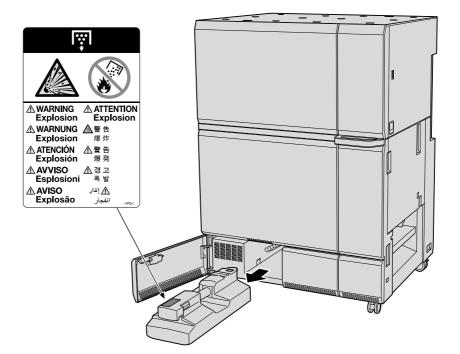




2.3.2 **Warning Label on Waste Toner Box**



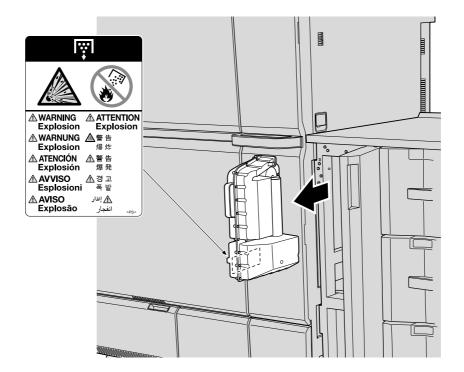
WARNING: Explosion
The toner may ignite and cause a dangerous situation.
NEVER throw the waste toner box into a fire.



2.3.3 **Warning Label on Cyclone Box**



WARNING: Explosion
The toner may ignite and cause a dangerous situation.
NEVER throw the cyclone box into a fire.





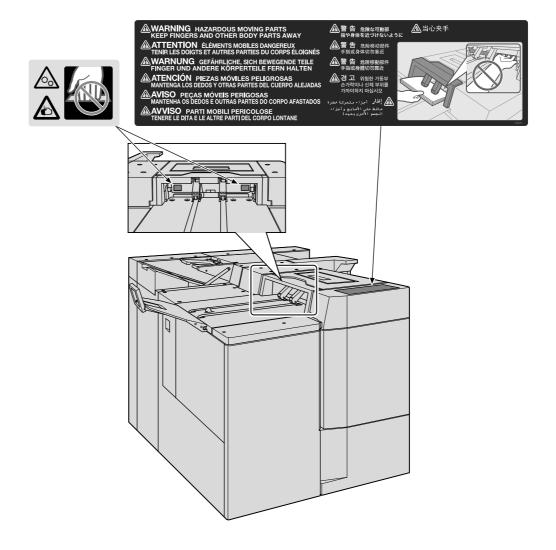
2.3.4 Warning and Caution Labels on Saddle Stitcher SD-513



⚠ WARNING: Injury
Putting your hands into the shutter while sheets are being delivered onto the bundle exit tray may cause an unexpected accident.

When taking out sheets from the bundle exit tray, do not put your hands in the shutter of

Before removing out output sheets, make sure that they have all been delivered onto the bundle exit tray.



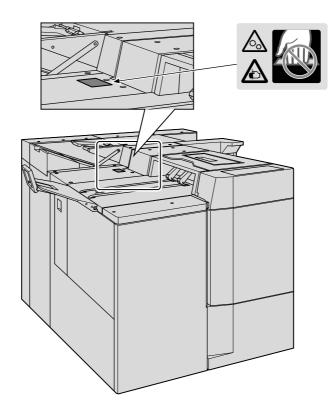




CAUTION: Injury
Getting your hands caught may cause an unexpected accident.

DO NOT put your hands in between the clamp section and the main body when closing the clamp section.

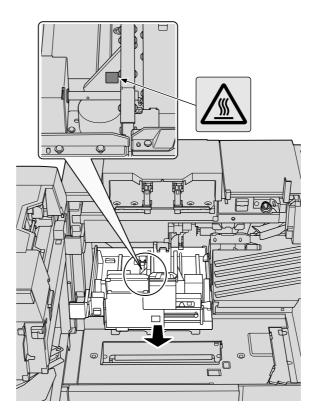
Be careful to close the clamp section.





CAUTION: High temperature! Burn
The motor section of the internal unit may be hot. Touching it may burn you.
DO NOT touch the motor section of the internal unit with your hands.
When the clamp section is optioned, the internal unit inside the saddle stitcher may be located for the clamp section is optioned.

ed forward. Pay special attention to clear jammed paper inside the main body of the saddle

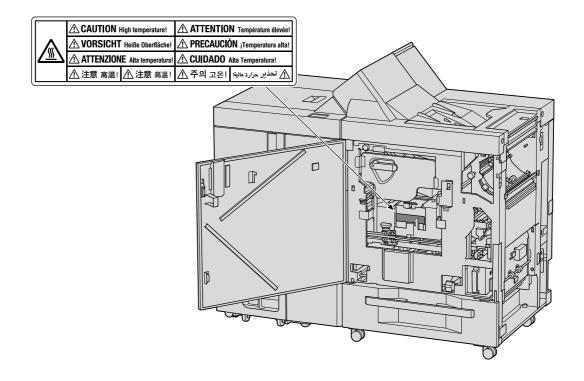


2.3.5 **Caution Label on Perfect Binder PB-503**



A CAUTION: High temperature! Burn You may get burned. DO NOT touch the glue tank unit.

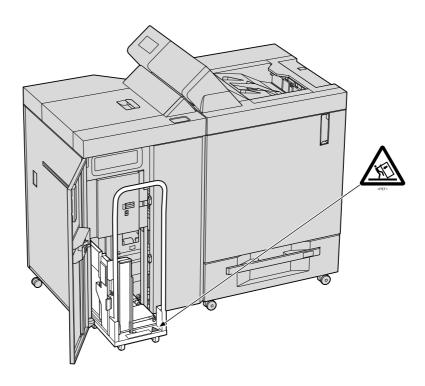
Please be especially careful if you push the glue tank unit backward in place.





⚠ CAUTION: Injury

When moving, the equipment may tip over and cause an unexpected accident. Exercise care not to do anything that may cause the equipment to tip over. Always hold on to the equipment when moving it.



2.3.6 Caution Labels on Finisher FS-541



An unexpected injury may occur, such as getting your fingers caught between the primary (main) tray going upward and the main body.

DO NOT put your hands on top of the printed sheets when removing them from the primary

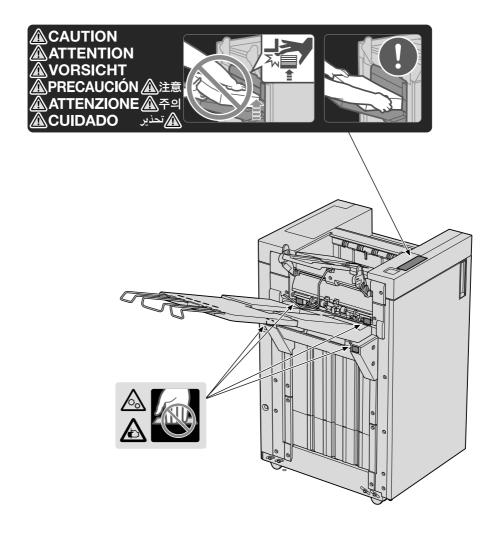
Be sure to hold both front and rear sides of the stack when removing it from the tray.



CAUTION: Injury

An unexpected injury may occur, such as getting your fingers caught by the primary (main) tray sliding sideways. DO NOT put your fingers in between the primary (main) tray and the main body.

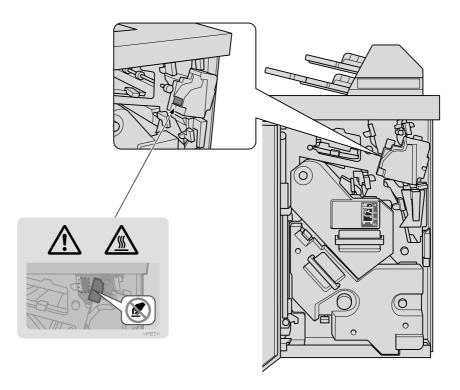
Please be careful when removing paper from the tray.





CAUTION: High temperature! Burn
The finisher mounted with Punch Unit PK-525 has a hollow portion. Touching the motor deep in the hollow portion may burn you. DO NOT put your hands into the hollow portion inside the finisher.

Do not put your hands deep into the hollow portion when removing jammed paper.



2.3.7 **Caution Labels on Output Tray OT-512**



CAUTION: Injury
An unexpected injury may occur, such as getting your fingers caught between the primary (main) tray going upward and the main body.

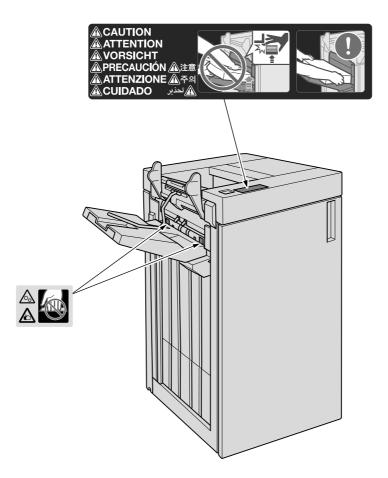
DO NOT put your hands on top of the printed sheets when removing them from the primary

Be sure to hold both front and rear sides of the stack when removing it from the tray.



CAUTION: Injury
An unexpected injury may occur, such as getting your fingers caught by the primary (main) tray sliding sideways.

DO NOT put your fingers in between the primary (main) tray and the main body. Please be careful when removing paper from the tray.



2.3.8 Caution Labels on Relay Unit RU-518m / Humidifier HM-103



CAUTION: Electrical Shock, Fire

There is a risk of electrical shock or fire. DO NOT put anything other than the specified liquid into the unit. Also, do not carry out replenishment work on the unit. If any liquid drips on any electrical components in the unit, it may damage the machine or

cause unexpected trouble.

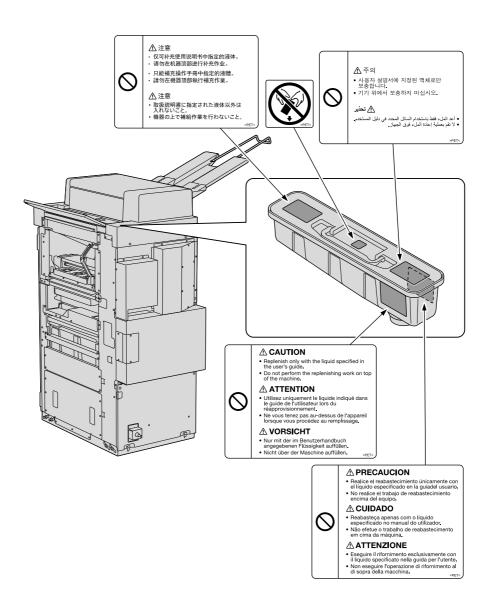




∕<u>∱</u> CAUTION: Injury

You may get injured. DO NOT drop the container containing liquid.

If liquid is scattered on the floor, the floor will become slippery, which may cause unexpected trouble.



2.3.9 **Caution Labels on Trimmer Unit TU-510**



♠ CAUTION: Injury

An unexpected accident may occur, for example, an infant may enter the trimming scrap box of the trimmer.

Please install the equipment in a location where infants do not approach.



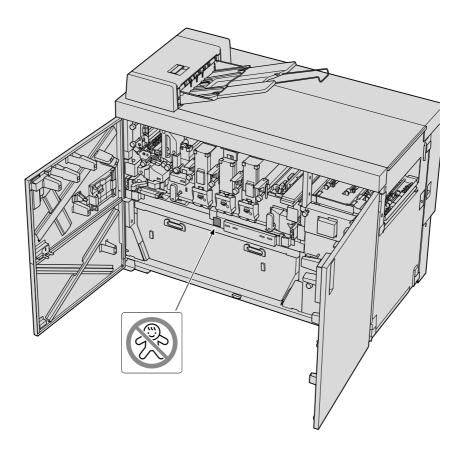
CAUTION: Injury You may get injured.

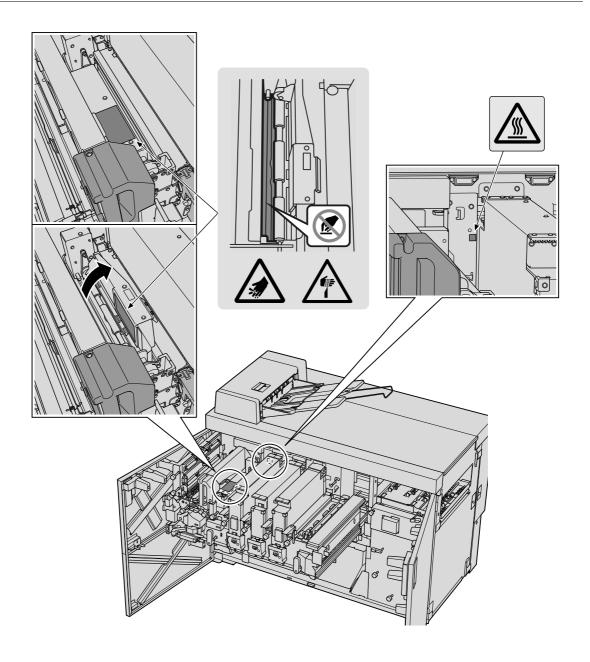
The conveyance section has a cutting blade, which may cause an unexpected accident, for example, you may accidentally cut your finger when clearing paper jams. DO NOT touch the cutting blade.



CAUTION: High temperature! Burn
The motor mounted inside may be hot, and touching it may result in burns. DO NOT touch the motor unit.

The motor is inside the unit on the front side. Touching it may result in burns. DO NOT put your hand all the way in to the back when clearing paper jams.







CAUTION: Injury
Putting your hands into the **Dust Box MK-765** while the Conveyance belt is in motion may cause an unexpected accident.

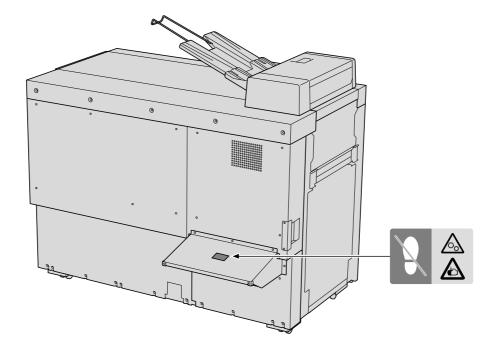
Do not put your hands into the scrap delivery end.

Be sure that the belt is completely stopped before cleaning by removing scrap with your



Applying pressure from above or placing your foot on the unit may cause it to turn over or fall down and cause an unexpected accident.

Do not place your hand on top of the part, or put your foot on it.



2.3.10 Caution Labels on Envelope Fusing Unit EF-106



CAUTION: High temperature! Burn You may get burned.

DO NOT touch the left side part of the fixing unit when the side part or side cover of the fixing unit are open for removal of jammed paper.

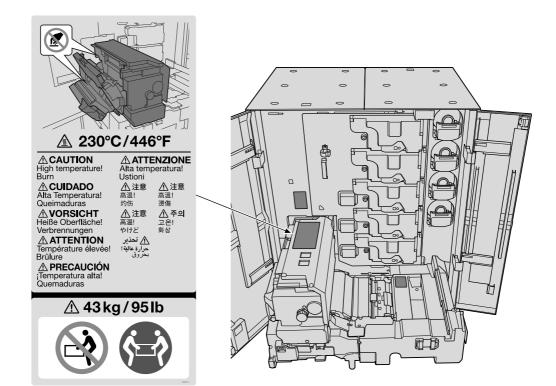


CAUTION: Injury
If the unit is dropped, it may cause an unexpected accident.

Make sure that no one besides your service representative or ORU-M (Operator Replaceable Unit Management) certificate holder replaces the unit.

Make sure that two or more people, not one person, perform replacement work. The unit is heavy, so be careful not to drop it.



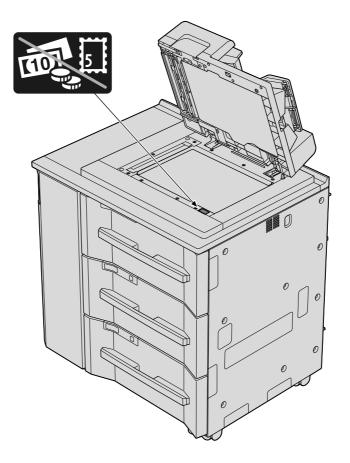




2.3.11 **Caution Labels on Paper Feeder Unit PF-713**



A CAUTION
Reproduction of some documents is prohibited by law.
DO NOT reproduce such documents.



2.3.12 Warning Label for Current Leakage on the Back of the Main Body



MARNING: Electrical Shock

There is a risk of electrical shock.

Since a large amount of current leaks, make sure to connect the power plug into a power outlet that is grounded.

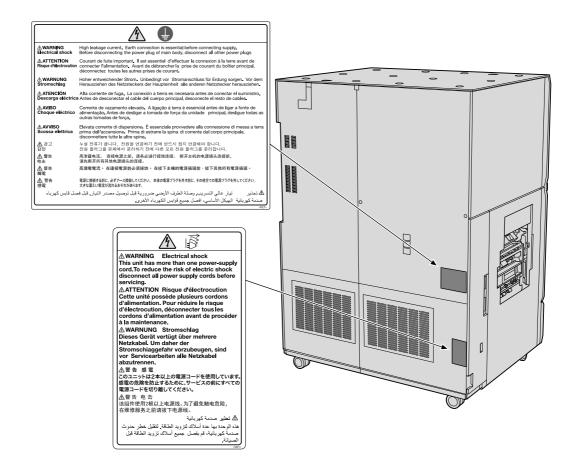
Before unplugging the main body, unplug all power plugs of optional devices.



NARNING: Electrical Shock

There is a risk of electrical shock.

This machine is connected to more than two power-supply cords. Disconnect all the power plugs before servicing.





2.3.13 Warning Labels for Grounding of the Main Body, Intelligent Quality Optimizer IQ-501, Auto Inspection Unit UK-301, Paper Feeder Unit PF-712, Paper Feeder Unit PF-713, Paper Feeder Unit PF-812, Saddle Stitcher SD-506, Saddle Stitcher SD-513, Relay Unit RU-518m, Relay Unit RU-702, Folding Unit FD-503, Perfect Binder PB-503, Image Controller IC-610, Large Capacity Stacker LS-507, and Trimmer Unit TU-510

Warning labels for grounding are affixed to the back sides of the main body, Intelligent Quality Optimizer IQ-501, Auto Inspection Unit UK-301, Paper Feeder Unit PF-712, Paper Feeder Unit PF-713, Paper Feeder Unit PF-812, Saddle Stitcher SD-506, Saddle Stitcher SD-513, Relay Unit RU-518m, Relay Unit RU-702, Folding Unit FD-503, Perfect Binder PB-503, Image Controller IC-610, Large Capacity Stacker LS-507, and Trimmer Unit TU-510.



NARNING: Electrical Shock

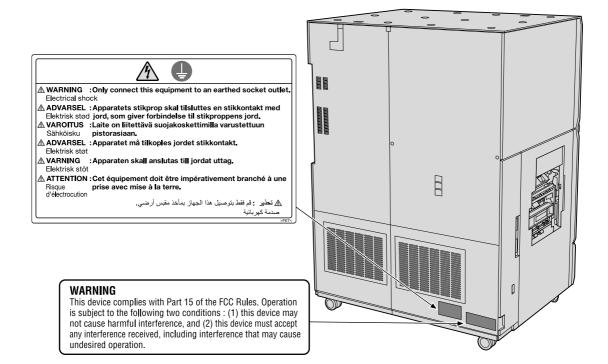
There is a risk of electric shock if this product is not connected to a ground. Connect the power plugs into a power outlet connected to a ground, or be sure to perform a ground connection.



NARNING: Electrical Shock

There is a risk of electric shock.

This machine is connected to more than two power-supply cords. Disconnect all the power plugs before servicing.





nt to an earthed socket outle A DVARSEL : Apparatets stikprop skal tilsluttes en stikkontakt Elektrisk stod jord, som giver forbindelse til stikproppens jord.
 VAROITUS : Laite on lilitettävä suojakoskettimilla varustettuun

⚠ ATTENTION : Cet équipement doit être impérativement branché à une Risque prise avec mise à la terre. : قم فقط بتوصيل هذا الجهاز بمأخذ مقبس أرضى

▲ VARNING : Apparaten skall anslutas till jordat uttag.

⚠ WARNING :Only connect this equipm

AWARNING Electrical shock This unit has more than one power-supply cord. To reduce the risk of electric shock disconnect all powe supply cords before servicing. ⚠ATTENTION Risque d'électrocution ATTENTION INSque d'electrocution Cette unité possède plusieurs cordons d'alimentation. Pour réduire le risque d'électrocution, déconnecter tous les cordons d'alimentation avant de procéder à la maintenance.

MARNUNG Stromschlag

Dieses Gerät vertügt über mehrere Netzkabel. Um daher der Stromschiaggefahr vorzubeugen, sind vor Servicearbeiten alle Netzkabel

金書告 感電 このユニットは2本以上の電源コードを使用して います。感電の危険を防止するために、サービスの 前にすべての電源コードを切り離してください。

▲警告 电击 该组件使用2根以上电源线。为了避免触电危险, 在维修服务之前请拔下电源线。

▲ تحذیر صدمة کهریانیة

_____, _____ به سبح بهربدية هذه الوحدة بها عدة أسلاك لتزويد الطاقة التقليل خطر حدوث صدمة كهر بالنوة، قم بفصل جميع أسلاك تزويد الطاقة قبل الصيانة.

WARNING

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.



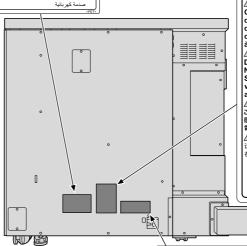
ATTENTION : Cet équipement doit être impérativement branché à une Risque prise avec mise à la terre.

Sähköisku pistorasiaan.

▲ ADVARSEL : Apparatet må tilkoples jordet stikkontakt. ot :Apparaten skall anslutas till jordat uttag.

WARNING :Only connect this ed

A VARNING



⚠WARNING Electrical shock This unit has more than one power-supply cord. To reduce the risk of electric shock disconnect all power supply cords before

▲ATTENTION Risque d'électrocution ATTIENTION INSQUE d'ELECTROLLION
C'Ette unité possède plusieurs cordons
d'alimentation, Pour réduire le risque
d'électrocution, déconnecter tous les
cordons d'alimentation avant de procéder
à la maintenance.

Dieses Gerät vertügt über mehrere Netzkabel. Um daher der Stromschiaggefahr vorzubeugen, sind vor Servicearbeiten alle Netzkabel abzutrennen.

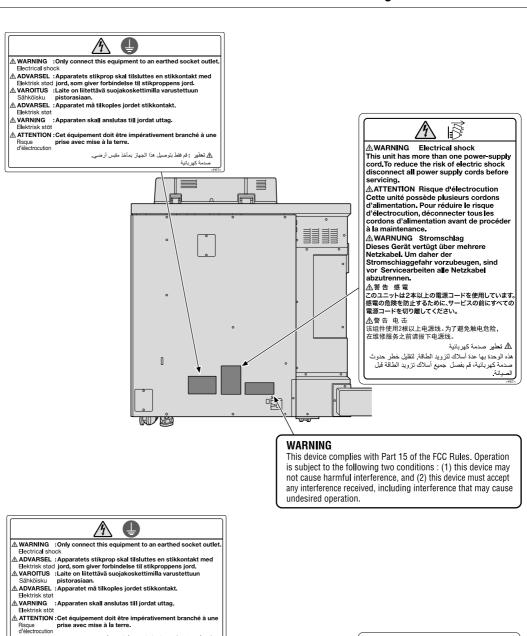
▲警告 感電
このユニットは2本以上の電源コードを使用しています。
感電の危険を防止するために、サービスの前にすべての 電源コードを切り離してください。

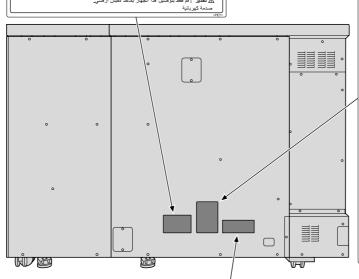
△警告 电击 该组件使用2根以上电源线。为了避免触电危险, 在维修服务之前请拔下电源线。

▲ تحذير صدمة كهربائية هذه الوحدة بها عدة أسلاك لتزويد الطاقة. لتقليل خطر حدوث صدمة كهربانية، قم بفصل جميع أسلاك تزويد الطاقة قبل

WARNING

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.





WARNING

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.



⚠WARNING Electrical shock
This unit has more than one power-supply
cord.To reduce the risk of electric shock
disconnect all power supply cords before

ATTENTION Risque d'électrocution ASATIENTION Insque d'électrocutori Cette unité possède plusieurs cordons d'alimentation, Pour réduire le risque d'électrocution, déconnecter tous les cordons d'alimentation avant de procéder à la maintenance

a is maintenance.

MARAIUNG Stromschlag

Dieses Gerät vertügt über mehrere

Netzkabel. Um daher der

Stromschiaggefahr vorzubeugen, sind
vor Servicearbeiten alle Netzkabel abzutrennen.

るが近代でいます。 金 警告 窓電 このユニットは2本以上の電源コードを使用しています。 感電の危険を防止するために、サービスの前にすべての 電源コードを切り離してください。

 تحذیر صدمة کهربائیة حمل لحديد المستماه حمير بسبب هذه الوحدة بها عدة أسلاك لنزويد الطاقة لتقليل خطر حدود صدمة كهربانية، قم بفصل جميع أسلاك نزويد الطاقة قبل





AWARNING Electrical shock

This unit has more than one power-supply cord.To reduce the risk of electric shock disconnect all power supply cords before

▲ATTENTION Risque d'électrocution Cette unité possède plusieurs cordons d'alimentation. Pour réduire le risque d'électrocution, déconnecter tous les cordons d'alimentation avant de procéder à la maintenance

MWARNUNG Stromschlag Dieses Gerät vertügt über mehrere Netzkabel. Um daher der Stromschiaggefahr vorzubeugen, sind vor Servicearbeiten alle Netzkabel abzutrennen.

⚠警告 感電

2.3

このユニットは2本以上の電源コードを使用しています。 感電の危険を防止するために、サービスの前にすべての 電源コードを切り離してください。

▲警告 电击

在维修服务之前请拔下电源线。

▲ تحذیر صدمة کهربائیة

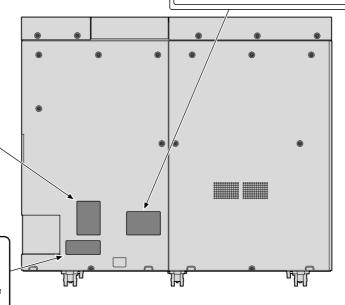
هذه الوحدة بها عدة أسلاك لتزويد الطاقة. لتقليل خطر صدمةً كهربانية، قم بفصل جَميع أسلاك تزويد الطاقة قبلُ



- ⚠ WARNING :Only connect this equipment to an earthed socket outlet.
- ▲ ADVARSEL: Apparatets stikprop skal tilsluttes en stikkontakt med Elektrisk stød jord, som giver forbindelse til stikproppens jord.
 ▲ VAROITUS: Laite on liitettävä suojakoskettimilla varustettuun
- ⚠ ADVARSEL :Apparatet må tilkoples jordet stikkontakt.
- Elektrisk støt ▲ VARNING : Apparaten skall anslutas till jordat uttag Elektrisk stöt
- ⚠ ATTENTION : Cet équipement doit être impérativement branché à une Risque prise avec mise à la terre.

Risque d'électrocution

تحذير : قم فقط بتوصيل هذا الجهاز بمأخذ مقبس أرضي.



WARNING

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.





- ▲ WARNING :Only connect this equipment to an earthed socket outlet Electrical shock
- Electrical shock

 ADVARSEL: Apparatets stikprop skal tilsluttes en stikkontakt me
 Elektrisk stød jord, som giver forbindelse til stikproppens jord.

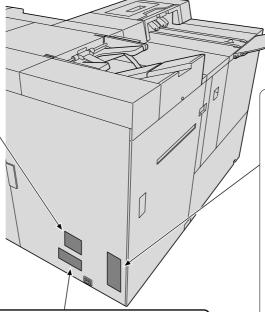
 VAROITUS: Laite on liitettävä suojakoskettimilla varustettuun
 Sähköisku pistorasiaan.

 ADVARSEL: Apparatet må tilkoples jordet stikkontakt.
 Elektrisk støt

 VARNING: Apparaten skall anslutas till jordat uttag.
 Elektrisk stöt

- ▲ ATTENTION : Cet équipement doit être impérativement branché à un Risque prise avec mise à la terre. d'électrocution

: قم فقط بتوصيل هذا الجهاز بمأخذ مقبس أرضى



WARNING

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.





AWARNING Electrical shock

This unit has more than one power-supply cord To reduce the risk of electric shoc disconnect all power supply cords before servicing.

▲ATTENTION Risque d'électrocution Cette unité possède plusieurs cordons d'alimentation. Pour réduire le risque d'électrocution, déconnecter tous les cordons d'alimentation avant de procéder à la maintenance.

MWARNUNG Stromschlag Dieses Gerät vertügt über mehrere Netzkabel. Um daher der Stromschiaggefahr vorzubeugen, sind vor Servicearbeiten alle Netzkabel abzutrennen.

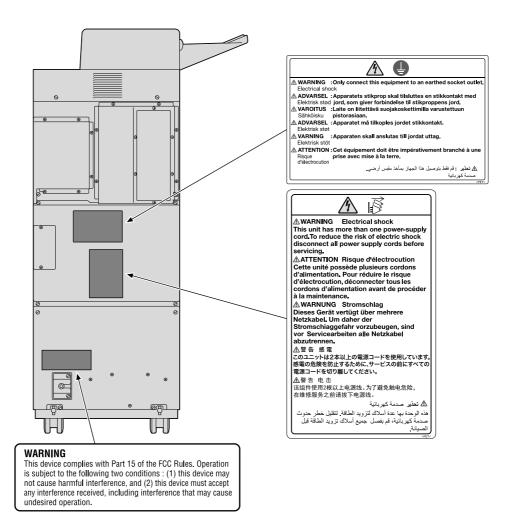
⚠警告 感電

このユニットは2本以上の電源コードを使用しています。 感電の危険を防止するために、サービスの前にすべての 電源コードを切り離してください。

▲警告 电击 该组件使用2根以上电源线。为了避免触电危险, 在维修服务之前请拔下电源线。

▲ تحذیر صدمة کهربائیة

هذه الوحدة بها عدة أسلاك لتزويد الطاقة. لتقليل خطر حدوث صدمةً كهربائية، قم بفصل جَميّع أسلاك تزويد الطاقة قبل

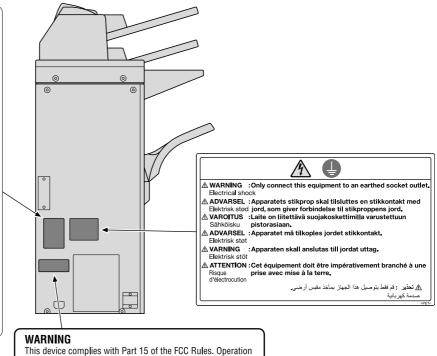




هذه الوحدة بها عدة أسلاك لتزويد الطاقة. لتقليل خطر حدوث صدمة كهربانية، قم بفصل جميع أسلاك تزويد الطاقة قبل

▲ تحذير صدمة كهربائية

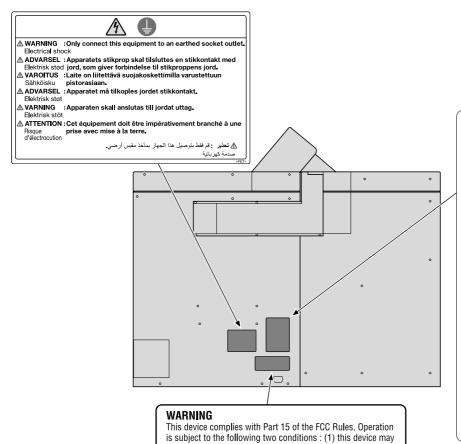
在维修服务之前请拔下电源线。



is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause

undesired operation

2.3



undesired operation.

not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause



⚠WARNING Electrical shock
This unit has more than one power-supply
cord.To reduce the risk of electric shock
disconnect all power supply cords before
servicing.

⚠ATTENTION Risque d'électrocution Cette unité possède plusieurs cordons d'alimentation. Pour réduire le risque d'électrocution, déconnecter tous les cordons d'alimentation avant de procéder à la maintenance.

⚠WARNUNG Stromschlag
Dieses Gerät vertügt über mehrere
Netzkabel. Um daher der
Stromschlaggefahr vorzubeugen, sind
vor Servicearbeiten alle Netzkabel
abzutrennen.

▲警告 感電

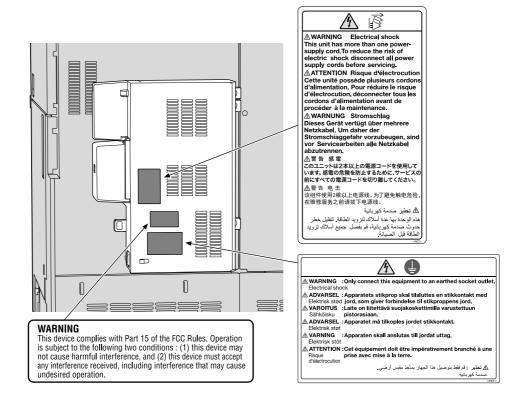
このユニットは2本以上の電源コードを使用しています。 感電の危険を防止するために、サービスの前にすべての 電源コードを切り離してください。

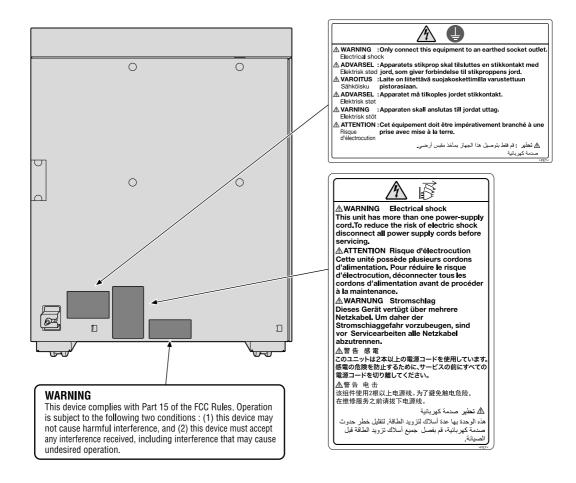
⚠警告 电击

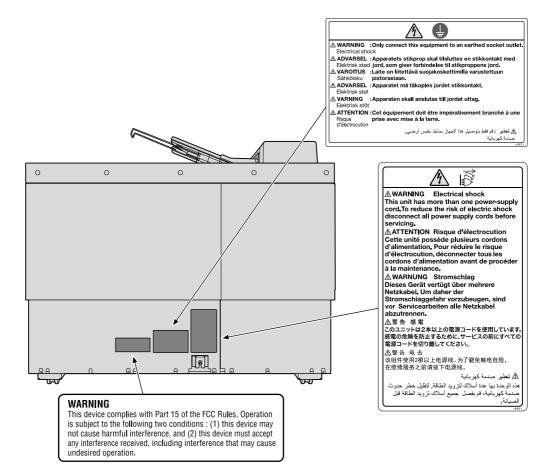
تحذیر صدمة کهربائیة

هذه الوحدة بها عدة أسلاك لتزويد الطاقة. لتقليل خطر حدوث صدمة كهربائية، قم بفصل جميع أسلاك تزويد الطاقة قبل

> الصيانة. PE:







2.4 Operation Precautions

To ensure the optimum performance of this machine, observe the precautions described below.

2.4.1 Power Source

The power source requirements are as follows.

Destination	North America	Europe, Southeast Asia, Australia
Voltage	208 V to 240 V AC ±10%	220 V to 240 V AC ±10%
Frequency	60 Hz	50-60 Hz

Use a power source with as little voltage or frequency fluctuations as possible.

2.4.2 Operating Environment

The environmental requirements for correct operation of the machine are as follows.

- Operating temperature: 10°C (50°F) to 30°C (86°F)
- Humidity: 10% to 80%

2.4.3 Storage of Printed Materials

To store printed materials, follow the recommendation listed below.

- Printed materials that are to be kept for a long time should be stored where they are not exposed to light or high temperature in order to prevent them from fading or sticking together.
- Adhesive that contains solvent (e.g., spray glue) may dissolve the toner on printed materials.

2.4.4 Ozone Release

During print operation, a small quantity of ozone is released. This amount is not large enough to harm anyone adversely. However, be sure the room where the machine is being used has adequate ventilation, especially if you are printing a high volume of materials, or if the machine is being used continuously over a long period.

2.4.5 Direct Sunlight

Do not install the machine and its options in a place exposed to direct sunlight, otherwise the machine performance may be degraded or any trouble may be caused.

2.4.6 Authentication Unit AU-201S

Do not use this product near water, otherwise it may be damaged.

Do not cut, damage, modify or forcefully bend the USB cable. A malfunction may occur as a result of a damaged or cut USB cable.

Do not diassembly this device, otherwise it may be damaged.

Do not store the IC card within 40 mm of the card scanning area.

(Non-correspondence in Europe)

2.4.7 Data Stored in This Machine

For the machine with hard disk, it is suggested to perform the [Delete All Data Setting] function to prevent leakage of data prior to transfer or disposal of the machine, or returning of the leased machine.

Using the [Delete All Data Setting] function, all data stored in all hard disk areas are overwritten and deleted.

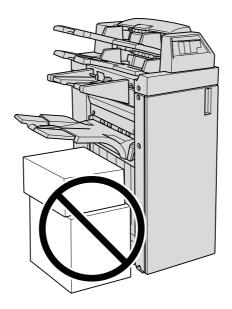
Contact your service representative before using the [Delete All Data Setting] function.

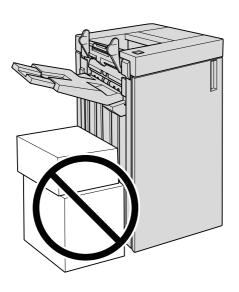
It is recommended to backup HDD periodically as the measures for HDD defect. For the detail information of HDD backup, contact your service representative.

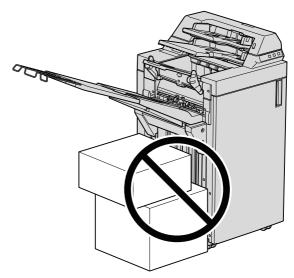


2.4.8 Precaution for Use of Folding Unit, Finisher and Output Tray

The primary (main) tray of Folding Unit FD-503, Finisher FS-541, or of Output Tray OT-512 gradually goes down while printed materials output. DO NOT allow any object to interfere with the operation of the tray on the left side of the finisher, as any interference may cause damage to the finisher.







MEMO

DECLARATION OF CONFORMITY (according to ISO/IEC 17050-1 and EN 17050-1)

No.: CEM-2021-H011AM

Issuer's name: KONICA MINOLTA, INC.

Issuer's address: 2-7-2 Marunouchi, Chiyoda-Ku, Tokyo, Japan

Product Type: Copier/Printer

Product Name: C907700 (Commercial Name for C907700: AccurioPress C14000,

AccurioPress C12000)

Options: EF-106, CU-104, PF-712, PF-812, HT-506, FA-505, MB-511, PF-713,

WT-518, RU-518m, HM-103, RU-510, IQ-501, RU-702, LS-507, LC-502, TU-510, TU-504, JS-507, MK-764, MK-765, CR-102, CR-103, PE-101, PE-102, SD-506, SD-513, FD-504, CR-101, TU-503, FD-503, PB-503, MK-737, FS-541, PI-502, MK-732, PK-525, SD-510, OT-512,

MK-760, MK-761

The products comply with following EC Directives and Standards.

EC DIRECTIVE

[MD] 2006/42/EC [EMC] 2014/30/EU [RoHS] 2011/65/EU

EC STANDARD

Safety: EN ISO 12100: 2010

EN 62368-1: 2014+A11: 2017

EMC: EN 55032 (Class A): 2015+A11: 2020, EN55035: 2017+A11: 2020, EN

61000-3-2: 2014, EN 61000-3-3: 2013, EN 61000-3-11: 2000, EN 61000-

3-12: 2011

RoHS: EN IEC 63000:2018

Importer / Distributor for EU

Name: Konica Minolta Business Solutions Europe GmbH Address: Europaallee 17, 30855 Langenhagen, Germany

Date:

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