

PISTOL SIZING DECAPPING INSTRUCTIONS



STEP 1

Hand turn the pin into the shaft about 3/4 of the way. Put a touch of vibra-tite 111 on the pin barrel (or pointer barrel) shoulder where it meets the shaft. Snug the pin into the shaft with a 3/16 wrench. Do not over tighten, or it may result in a snapped threaded shaft in the main shaft.



STEP 2

Drop the shafted pin (or pointer on the shaft) into the die body. Drop the spring into the cap well.



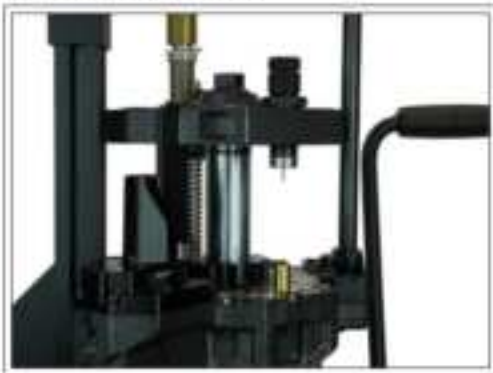
STEP 3

Thread the cap into the cap well. Tighten the cap all the way down snug against the o-ring. Back out the cap 1/4 a turn.



STEP 4

Lower the tool head all the way down, or raise the ram all the way up. Turn the die into the bushing until the die mouth contacts either. Adjust up or down for specific case mouth inside diameter. Set to .349 to .350 for 9mm. Other pistol dies should be turned down to touch the shell plate or case holder.



STEP 5

Size and/or decap a case. When decapping, if you do not hear a snap, then back the cap out an 1/8 to 1/4 inch of a turn.



STEP 6

When you hear the snap of the primer flick then lock the die down. If you choose to not decap while sizing then remove the cap and shaft from the die.



DO NOT FORGET TO LUBE YOUR CASES. IF YOU FEEL A LOT OF PRESSURE THEN PULL THE CASE AND CHECK FOR LUBE.