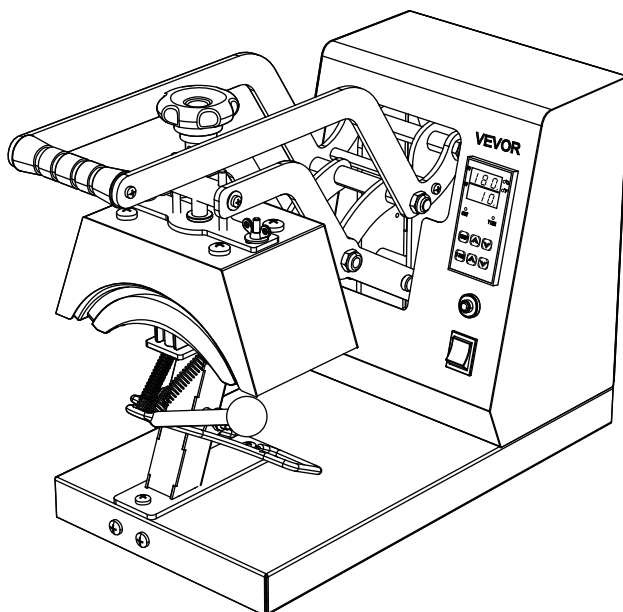


VEVOR[®]

**HEAT PRESS MACHINE
USER MANUAL**

TLM2310-4S



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

CustomerService@vevor.com

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there is any technology or software updates on our product.

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SAFETY INSTRUCTION

When using electrical appliances, basic safety precautions should always be followed including the following :



Warning-To reduce the risk of injury, user must read instructions manual carefully and save these instruction.

	This symbol, placed before a safety comment, indicates a kind of precaution, warning, or danger. Ignoring this warning may lead to an accident. To reduce the risk of injury, fire, or electrocution, please always follow the recommendation shown below.
	This product is subject to the provision of European Directive 2012/19/EC. The symbol showing a wheeled bin crossed through indicates that the product requires separate refuse collection in the European Union. This applies to the product and all accessories marked with this symbol. Products marked as such may not be discarded with normal domestic waste, but must be taken to a collection point for recycling electrical and electronic devices
	This device complies with Part 15 of the FCC Rules.Operation is subject to the following two conditions:(1)This device may not cause harmful interference, and (2)this device must accept any interference received,including interference that may cause undesired operation.



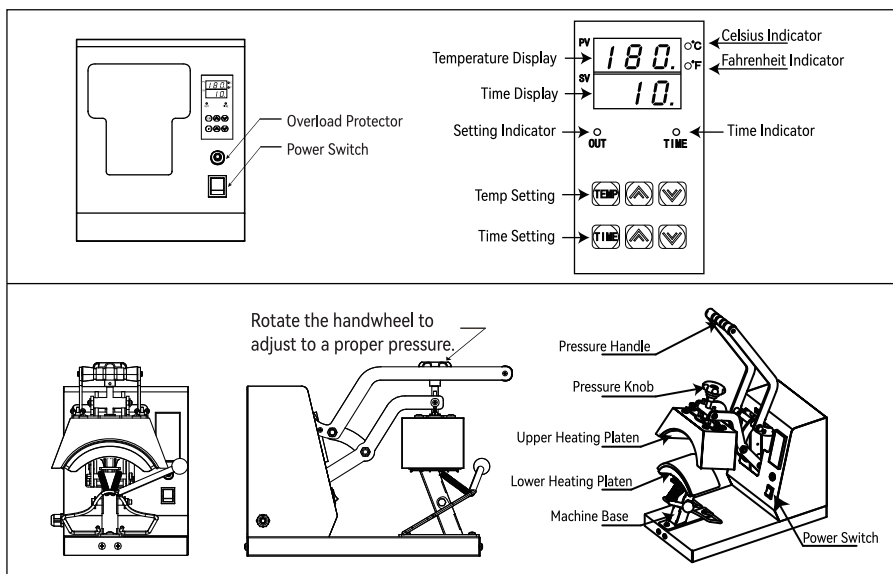
Warning:

1. Warnings must be followed carefully to avoid body injury, Improper-use may result in electric shock, fire, personal injury and other damage:

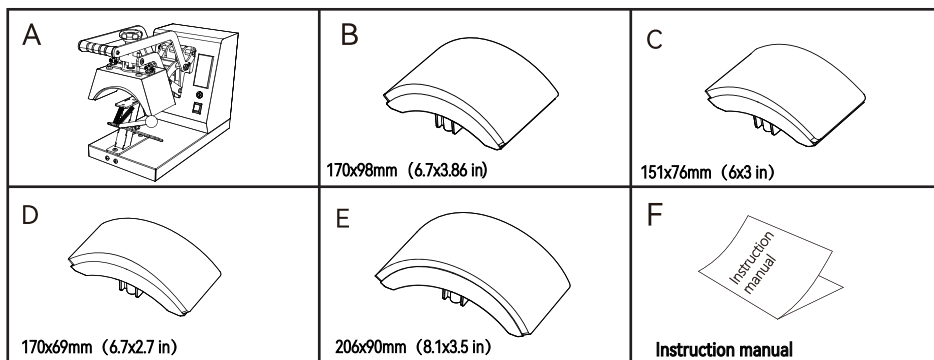
- 1) Keep unplug when moving the machine.
 - 2) keep unplug when installing accessories.
 - 3) Place on a flat and stable platform and operate under ventilated conditions.
 - 4) Wear special protective equipment when operating the machine
 - 5) Do not use this machine in a hazardous-location.
 - 6) Do not use when the machine is not working properly.
 - 7) Do not disassembly and repair this machine.
 - 8) Do not use an unsuitable AC outlet.
 - 9) Do not touch the heating plate when the machine heating
 - 10) Do not use in humid environment or contact with water. Do not infiltrate liquid in the machine to prevent fire or electric shock caused by short circuit.
 - 11) Do not use the power supply that does not meet the rated voltage, The power supply that does not meet the specified voltage may cause fire or electric shock.
 - 12) Ensure that the machine is grounded so as not to cause harm to body.
 - 13) Do not touch the rotating rod or bearing part with your fingers during use in case of injuries.
 - 14) If the machine is not in use for a long time, please unplug the power cord from the socket.
 - 15) Do not use the machine during thunderstorms or lightning to avoid damage to the machine.
 - 16) Place the machine smoothly on the flame-retardant table and keep away from inflammable and explosive items.
 - 17) If the machine smokes, emits peculiar smell, becomes noisy and other abnormal conditions, please stop using.
 - 18) This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision
- 2, Type Y attachment: If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- 3, In order to avoid a hazard due to inadvertent resetting of the thermal cutout, this appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.

INTRODUCTION OF HEAT PRESS MACHINE

Mode	TLM2310-4S
Temperature Range	0-570°F/0-299°C
Timer Range	0-999s
Rated voltage/frequency	120V~ 50/60Hz 580W For US users
	220-240V~ 50/60Hz 555W For European users
Package Size	22×12.2×16 in / 56×31×40.5 cm
Product Weight	GW 13.7kg 30.2lbs NW 12.3kg 27.1 lbs



INTERNAL PARTS



Note: The cap press base has been installed in Machine A before delivery.

ASSEMBLY AND DISASSEMBLY OF THE MACHINE

a.Connect the power supply

1. Connect the plug to the power supply according to the voltage marked on the equipment package. Turn on the main switch and the power indicator lights up.

Type Y Connection :

If the power cable is damaged, it must be replaced by the manufacturer, service agency or a similarly qualified organization to avoid danger.

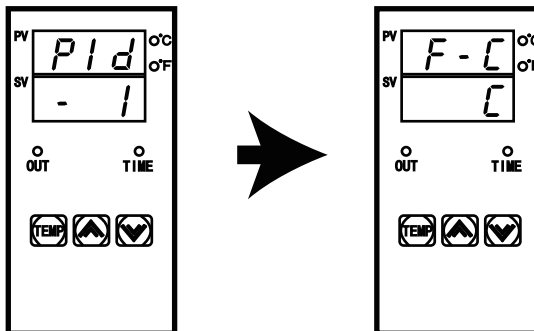
b.Parameter Setting

Temperature setting: On the initial state, click the “TEMP” key, and the temperature indicator starts to blink. Press the “▲” or “▼” key to set the required working temperature, and click the “TEMP” key to return to the initial screen.

TIME setting: Click the “TIME” key on the initial interface, and the indicator will blink. Press the “▲” or “▼” key to set the required working time, and click the “TIME” key to return to the initial interface.

SWITCHING BETWEEN CELSIUS AND FAHRENHEIT

Long press the “▲” and “▼” key for 4 seconds at the same time to appear the interface as shown in the left picture, then click the “TEMP” key to appear the interface as shown in the second picture, then click “▲” to switch to Fahrenheit, and click “▼” to switch to Celsius. Finally, double-click “TEMP” to exit the setting mode and return to the initial state.



ADJUSTMENT AND USE OF EQUIPMENT

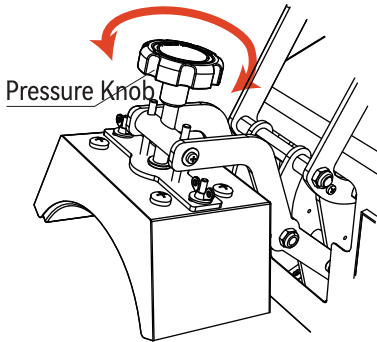


Fig 1

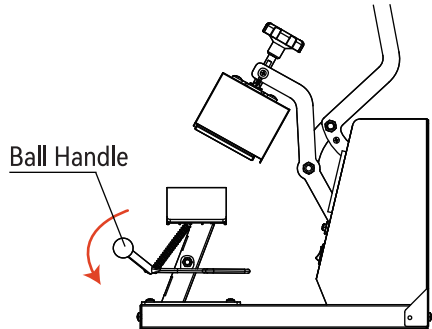


Fig 2

1. Adjust the knob to the appropriate pressure. Turning the knob clockwise can increase the pressure of the equipment; Turning the knob counterclockwise can reduce the pressure of the device to the appropriate pressure.

2. Press down the ball handle to open the cap press.

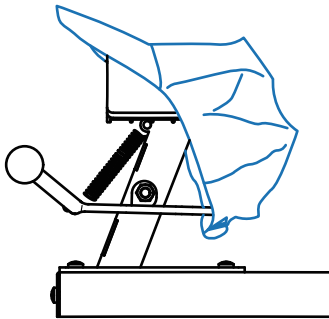


Fig 3

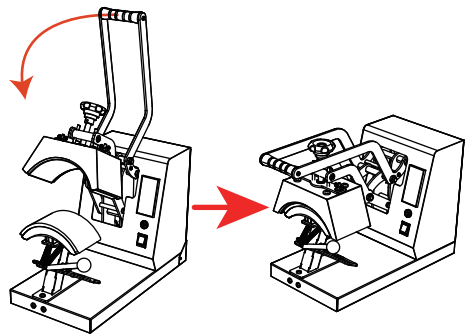


Fig 4

3. Place the hat flat on the cap press, press down on the handle, and use the cap holder to smooth and fix the hat.

4. When the machine reaches the set temperature, press the handle down to the bottom, and the timer will start counting. When the countdown is over, the machine will emit a beeping sound of "drip, drip, drip", at this time, lift the handle to complete the work.

ACCESSORY REPLACEMENT

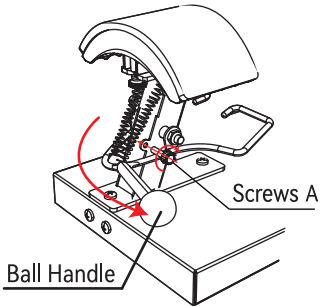


Fig 1

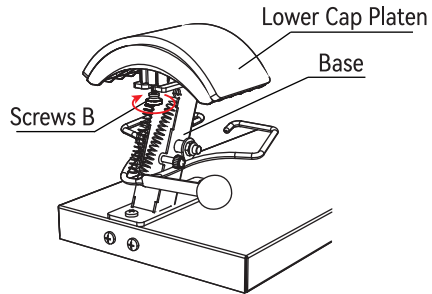


Fig 2

1. Press down the Ball Handle and lock Screws A clockwise into the limit hole.
2. Turn Screws B clockwise about 5-7 turns to loosen the Lower Cap Platen from the Base.

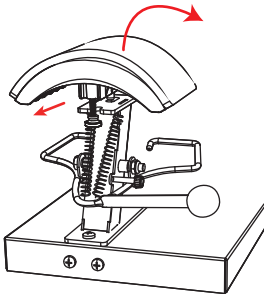


Fig 3

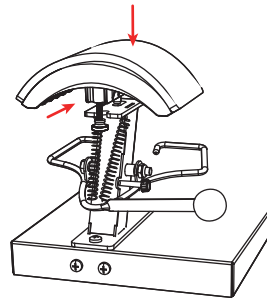


Fig 4

3. Disconnect the Lower Cap Platen forward, and then remove this accessory upward.
4. Install the Lower Cap Platen to be installed in Base from top to bottom and push back 1cm to snap into Mount .

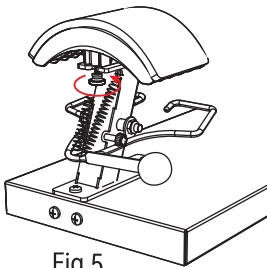


Fig 5

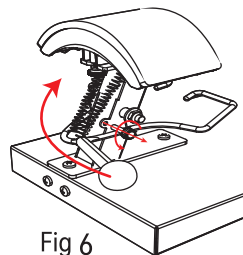


Fig 6

5. Turn counterclockwise to lock Screws B.
6. With Screws A out of the restriction hole counterclockwise, lift up the Ball Handle and the accessory replacement is completed.

APPLICATION RANGE

Example			
Consumables	Dye Sublimation Paper	HTV	Vinyl
Temp	180°C/356°F	180°C/356°F	170°C/338°F
Time	60s	7s	15s

ANALYSIS OF COMMON FAULTS

	Common Faults	Fault Causes	Solution
1	Unable to heat, but display works.	The heating platen or relay is damaged.	Contact the after-sales service to check whether the heating plate or relay is damaged.
2	Light color or faded image.	Insufficient heating time or temperature.	Adjust the temperature and/or increase the heating time.
3	Dark color or Fuzzy image.	Pressing time is too long or temperature is too high.	Adjust heating temperature and time.
4	Does not work after startup.	Whether the plug is in good contact.	Check that the plug is in good contact.
		Whether the fuse is fused.	Check whether the fuse is fused.
5	The actual temperature exceeds the setting temperature.	Relay is disconnected.	Contact the after-sales service to replace the relay.

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