

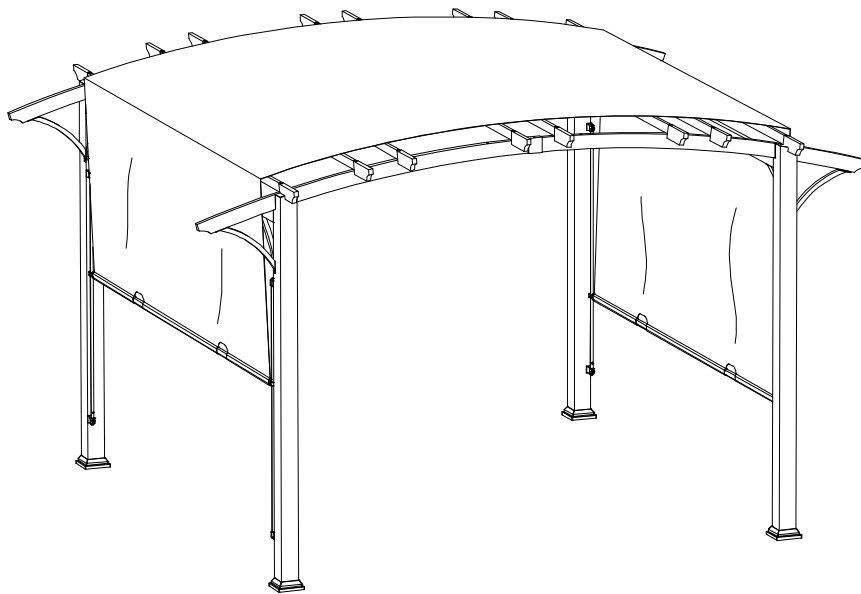
Item# 1006 553 529  
Model# A106009001

# HAMPTON BAY®

## USE AND CARE GUIDE

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### ORCHARD PARK 11 FT. X 13 FT. ARCHED PERGOLA



Questions, problems, missing parts? Before returning to the store,  
call Hampton Bay Customer Service  
8 a.m. - 7 p.m., EST, Monday-Friday, 9 a.m. - 6 p.m., EST, Saturday

**1-800-841-1350**

**HAMPTONBAY.COM**

**BEFORE YOU BEGIN**



**Scan for easy 3D instructions**

Download the BILT app before you begin



Download on the  
App Store

GET IT ON  
Google Play

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#### THANK YOU

*We appreciate the trust and confidence you have placed in Hampton Bay through the purchase of this pergola. We strive to continually create quality products designed to enhance your home. Visit us online to see our full line of products available for your home improvement needs. Thank you for choosing Hampton Bay!*

# Table of Contents

Table of Contents.....	2	Hardware Included.....	4
Safety Information .....	2	Package Contents .....	5
Warranty .....	3	Assembly.....	7
Pre-Assembly .....	3	Care and Cleaning .....	21
Planning assembly.....	3		

## Safety Information

### SAVE THESE INSTRUCTIONS

### READ ALL INSTRUCTIONS BEFORE USE

To reduce the risk of injury, read the following safety instructions before assembling and using the pergola:

1. This product is intended for outdoor use only.
  2. The product should be assembled on a flat stable surface.
  3. Do not assemble the pergola on unstable surfaces.
  4. Ensure the location and clearance of your pergola is acceptable.
  5. The pergola must be anchored with stakes into the ground for added safety. It is recommended that it should not be permanently attached to a concrete floor or platform.
  6. Arrange the necessary manpower when assembling or moving the product.
  7. Some parts may contain sharp edges. Wear protective gloves and glasses if necessary.
  8. Keep children and pets away while setting up the pergola.
  9. Check all nuts and bolts periodically for tightness. When required, tighten them again.
  10. Repairing and replacing parts should be done by a qualified technician.
  11. The pergola is intended for decorative and shade purposes only, and is not designed to withstand harsh weather, including high winds, rain and snow.
  12. **WARNING: KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS GAZEBO FABRIC.** This gazebo is made with fabric that meets CPAI-84 specifications for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the gazebo fabric may render the flame-resistant properties ineffective.
  13. If the product is not being used for long periods of time (e.g. winter), it should be stored in a clean, dry environment.
  14. Do not put a LP or Wood Burning firepit or fireplace inside the product.
  15. Do not climb or place heavy objects onto the pergola roof.
  16. Retain the original packaging to store and protect the pergola during the winter months.
  17. Do not use or enter the pergola if the following conditions exists:
    - a. Visible movement of supports, roofing panels or a sagging roof.
    - b. Unusual noise from the pergola.
    - c. Deformed roof panels.
    - d. Damaged or missing bolts/fasteners.
- (1). Please check your HOA, Local, and State Governments prior to purchasing and assembling this pergola. These local organizations may require permits and specific requirements for installation.
- (2). Maintain your instruction manual for future reference.
- (3). Warranty: Please retain you receipt for proof of purchase.

## Warranty

### 2 YEAR WARRANTY

#### WHAT IS COVERED

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes. The item is warranted to be free from defects in material or workmanship for a period of 2 years.

#### WHAT IS NOT COVERED

We do not reimburse for transportation of delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

Contact the Customer Service Team at 1-800-841-1350 or visit [www.HAMPTONBAY.com](http://www.HAMPTONBAY.com).

Production Number: 2022300015

## Pre-Assembly

### PLANNING ASSEMBLY

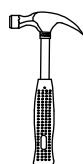
Before beginning assembly of this product, make sure all parts are present. Compare parts with the Hardware Included and Package Contents lists. If any part is missing or damaged, do not attempt to assemble the product.

Contact customer service for replacement parts.



**NOTE:** Tools and protective articles below are not provided.

### OPTIONAL TOOLS TO AID ASSEMBLY (NOT INCLUDED)



Hammer



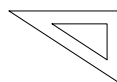
Screwdriver



Ladder



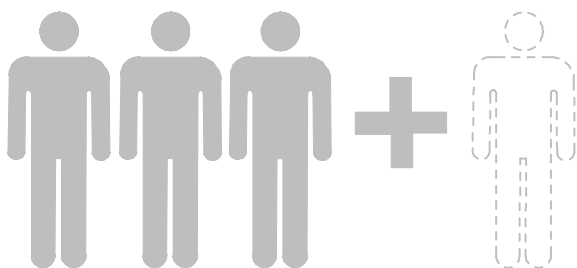
Cordless drill



Set square

### IMPORTANT

This assembly requires four people. Approximate assembly time: 2 hours.

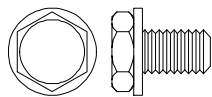


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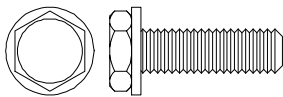
## HARDWARE INCLUDED



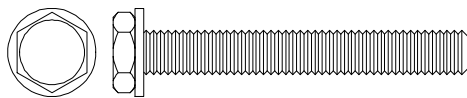
**NOTE:** Hardware is not shown to actual size.



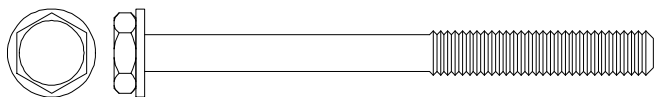
H1



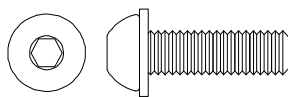
H2



H3



H4



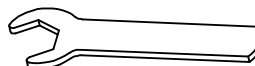
H5



HS



HW1

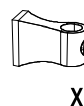
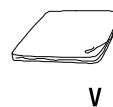
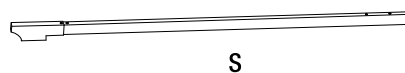
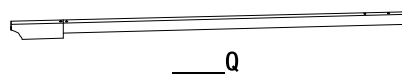
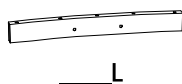
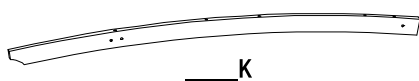
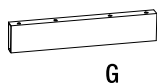
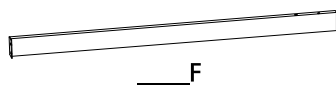
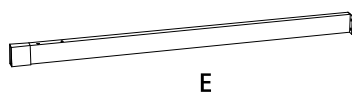
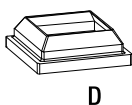
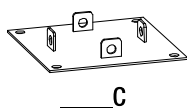
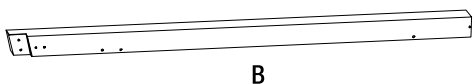
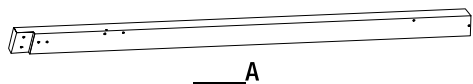


HW2

Part	Part Number	Description	Quantity
H1	H100010147	Bolt M6*12	4+1
H2	H100010047	Bolt M6*20	50+3
H3	H100010059	Bolt M6*45	8+1
H4	H100010074	Bolt M6*75	24+2
H5	H100060005	Bolt M6*20	16+1
HS	H070010003	Stake 8*180	8
HW1	H090030002	M6 Allen key	1
HW2	H090010017	Wrench M6	1

## Pre-Assembly (continued)

### PACKAGE CONTENTS



## Pre-Assembly (continued)

### PACKAGE CONTENTS

Part	Part Number	Description	Quantity
A	P00020070901	Post 1	2
B	P00020071001	Post 2	2
C	P00010047101	Post Base	4
D	P00610023701	Base Cover	4
E	P00040133501	Left Cross Beam	2
F	P00040133601	Right Cross Beam	2
G	P00050170701	Cross Beam Connector	2
J	P00060223501	Left Arc Beam	2
K	P00060223601	Right Arc Beam	2
L	P00050170801	Arc Beam Connector	2
M	P00500065601	Brace 1	4
N	P00500065701	Brace 2	4
P	P00060223701	Left Top Beam 1	6
Q	P00060223801	Right Top Beam 1	6
R	P00060229001	Left Top Beam 2	2
S	P00060229101	Right Top Beam 2	2
T	P00570086401	Fabric Rod 1	2
U	P00570086501	Fabric Rod 2	2
V	P00110069501	Canopy	1
W	P00570086601	Rail Rod	4
X	P000501518	Rail Rod Connector	8
Y	P00560048601	Beam Cap	2

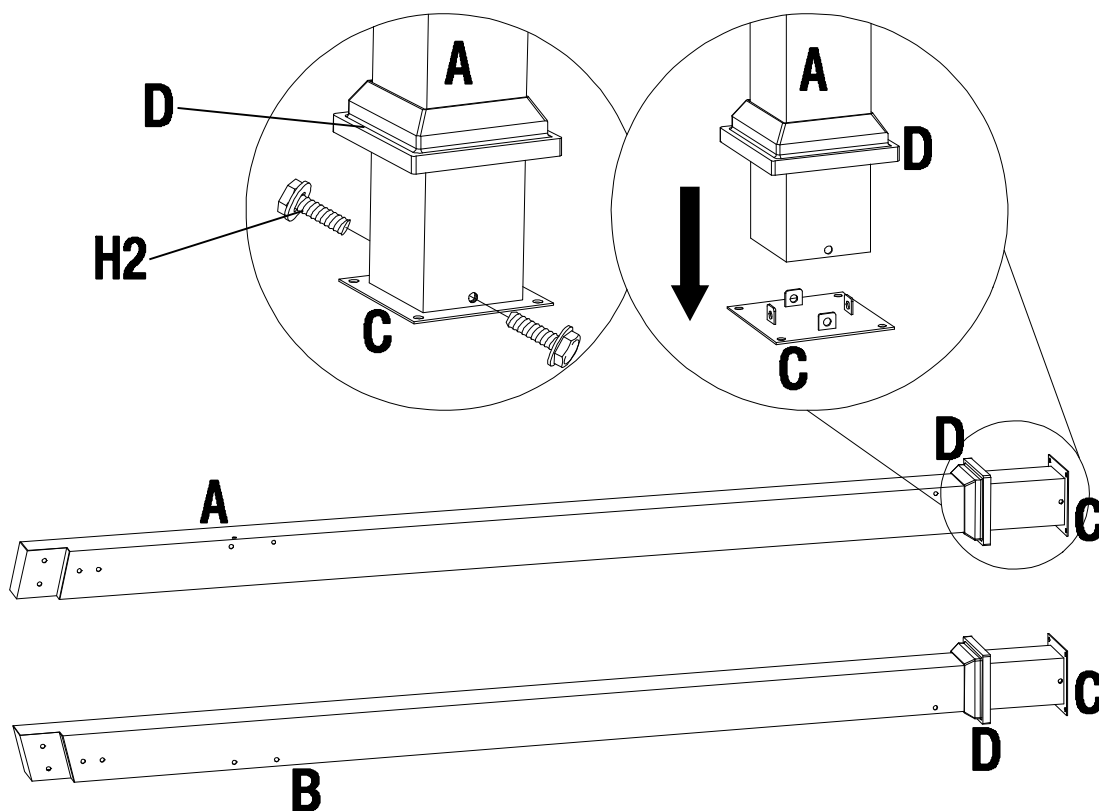
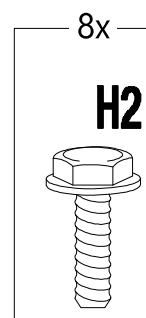
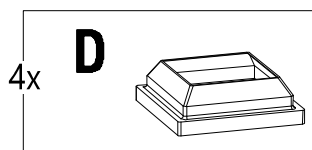
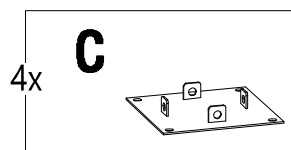
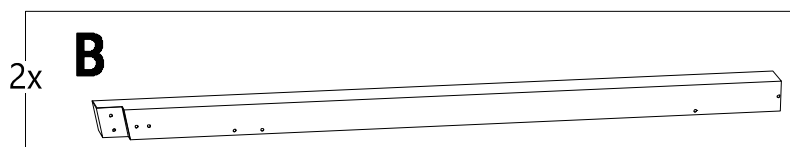
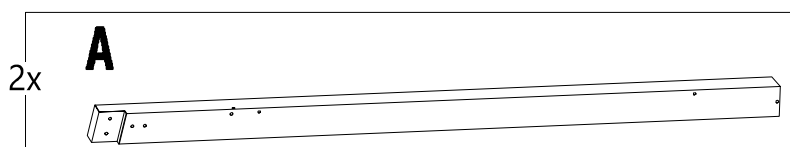
# Assembly

## 1 Attaching the Post Base

- Insert the posts (A/B) to the base covers (D). Attach the post base (C) to the end of the posts (A/B) using bolts (H2). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



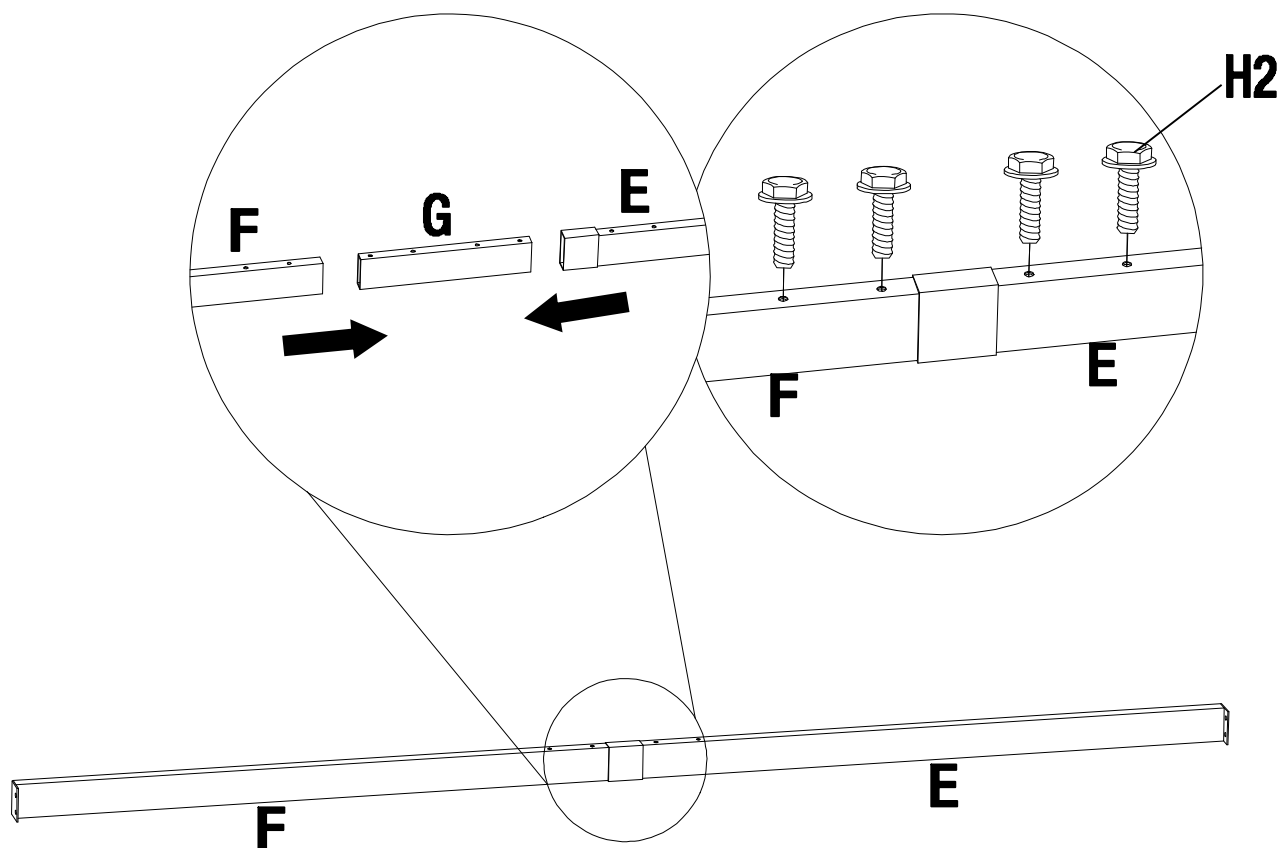
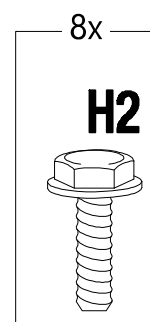
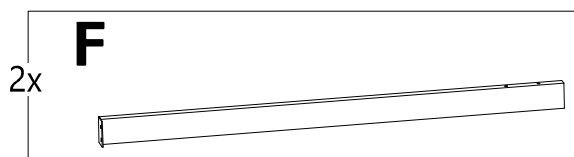
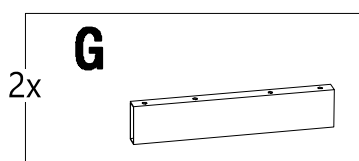
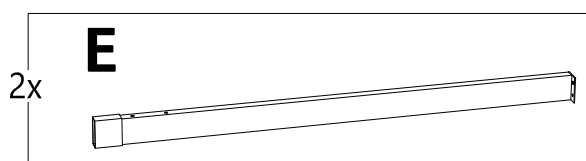
## Assembly (continued)

### 2 Assembling the Cross Beams Connectors

- Insert the cross beam connectors (G) to the left / right cross beams (E/F), then connect them (E/F/G) using bolts (H2). Use wrench (HW2) to tighten the bolts.



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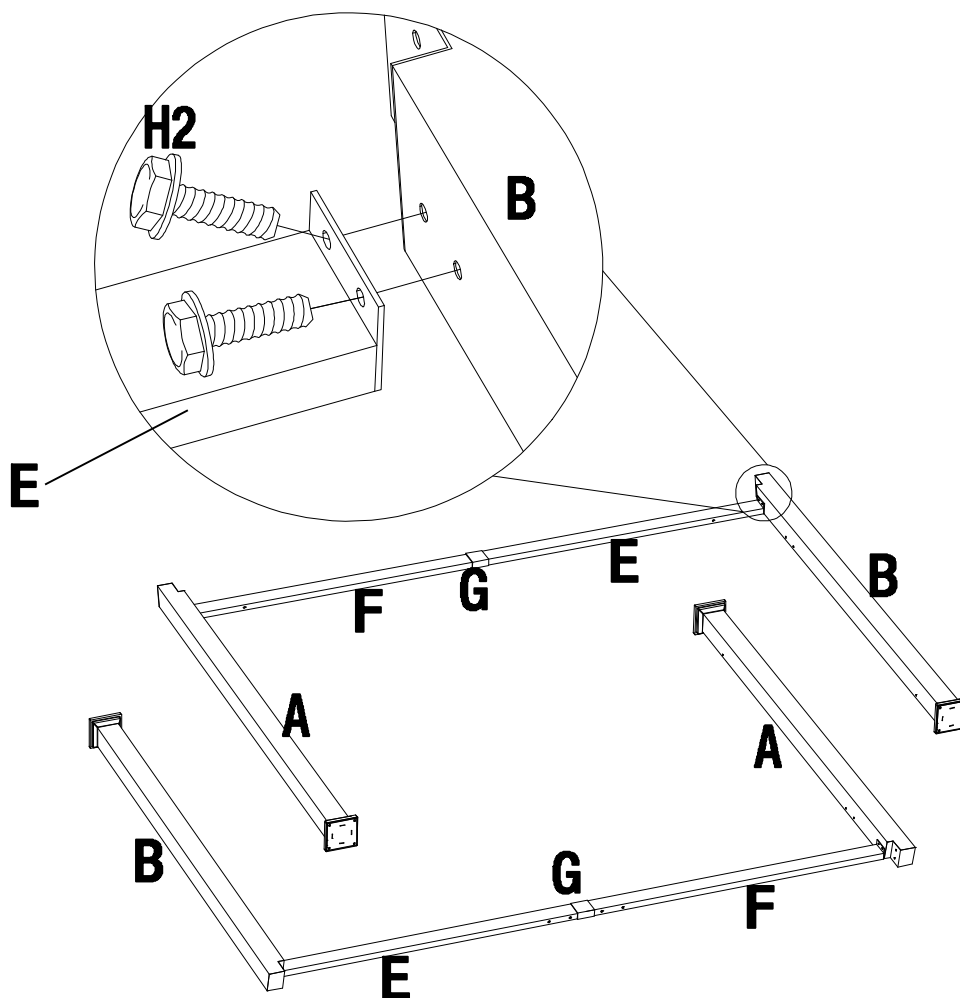
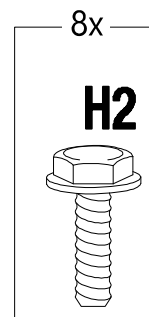
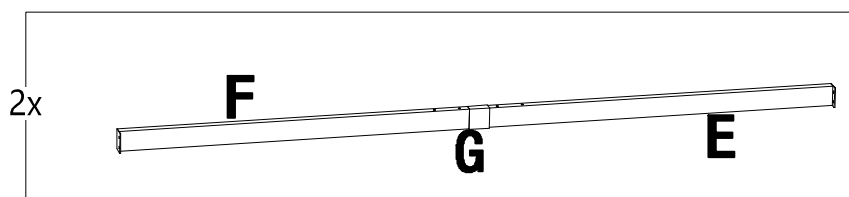
## Assembly (continued)

### 3 Attaching the Cross Beams

- Attach the assembled cross beams (E/F/G) to the posts (A/B) using bolts (H2). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



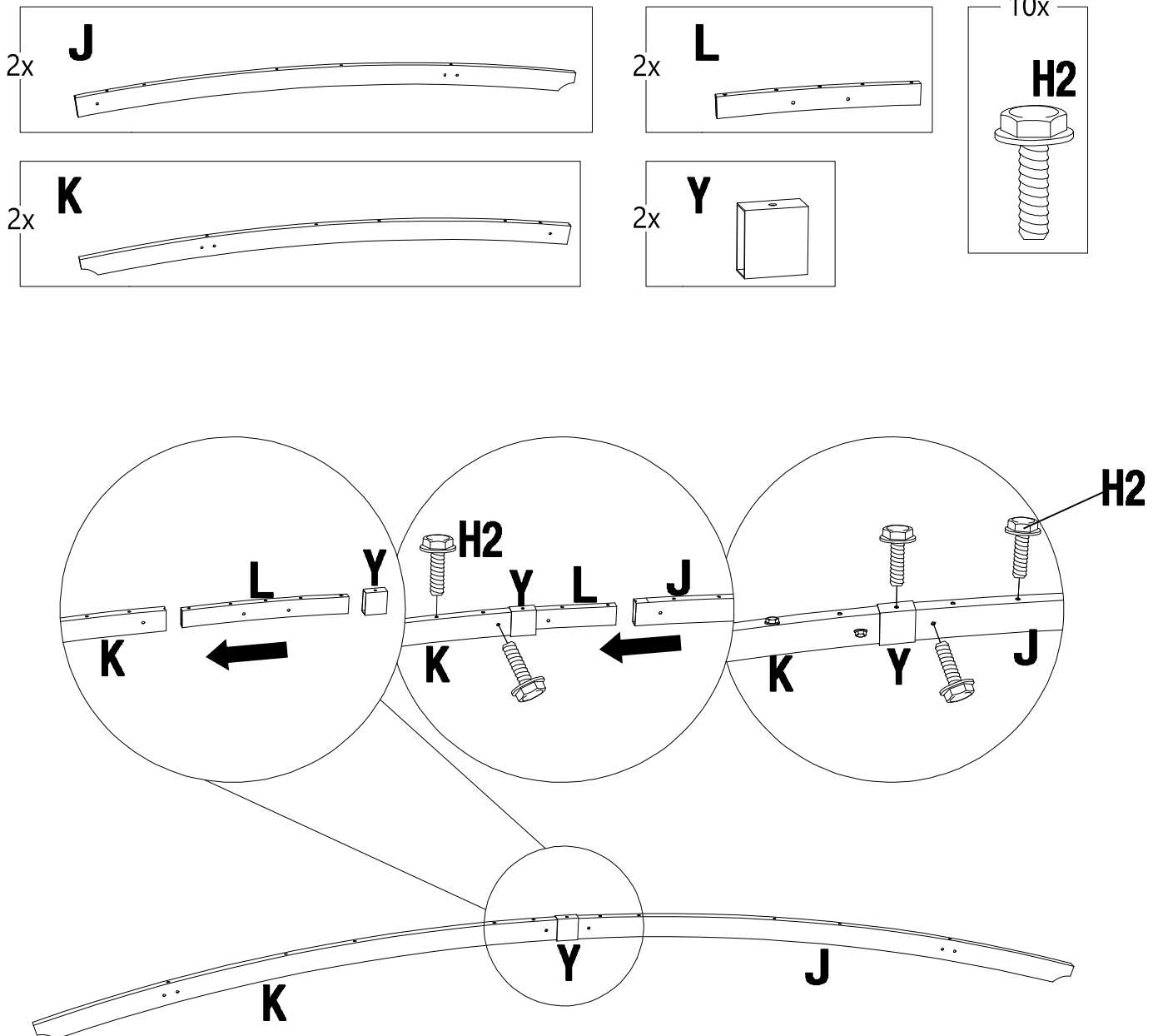
## Assembly (continued)

### 4 Connecting the Arc Beams to the Arc Beam Connectors

- First insert the arc beam connector (L) into the right arc beam (K), set the beam cap (Y) to the right arc beam (K), and use bolts (H2) to connect the arc beam connector (L) and the right arc beam (K) are connected and locked, then put the left arc beam (J) on the arc beam connector (L) and insert it into the beam cap (Y), and use the bolts (H2) to connect the arc beam connector (L) / beam cap (Y) and the left arc beam (J). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



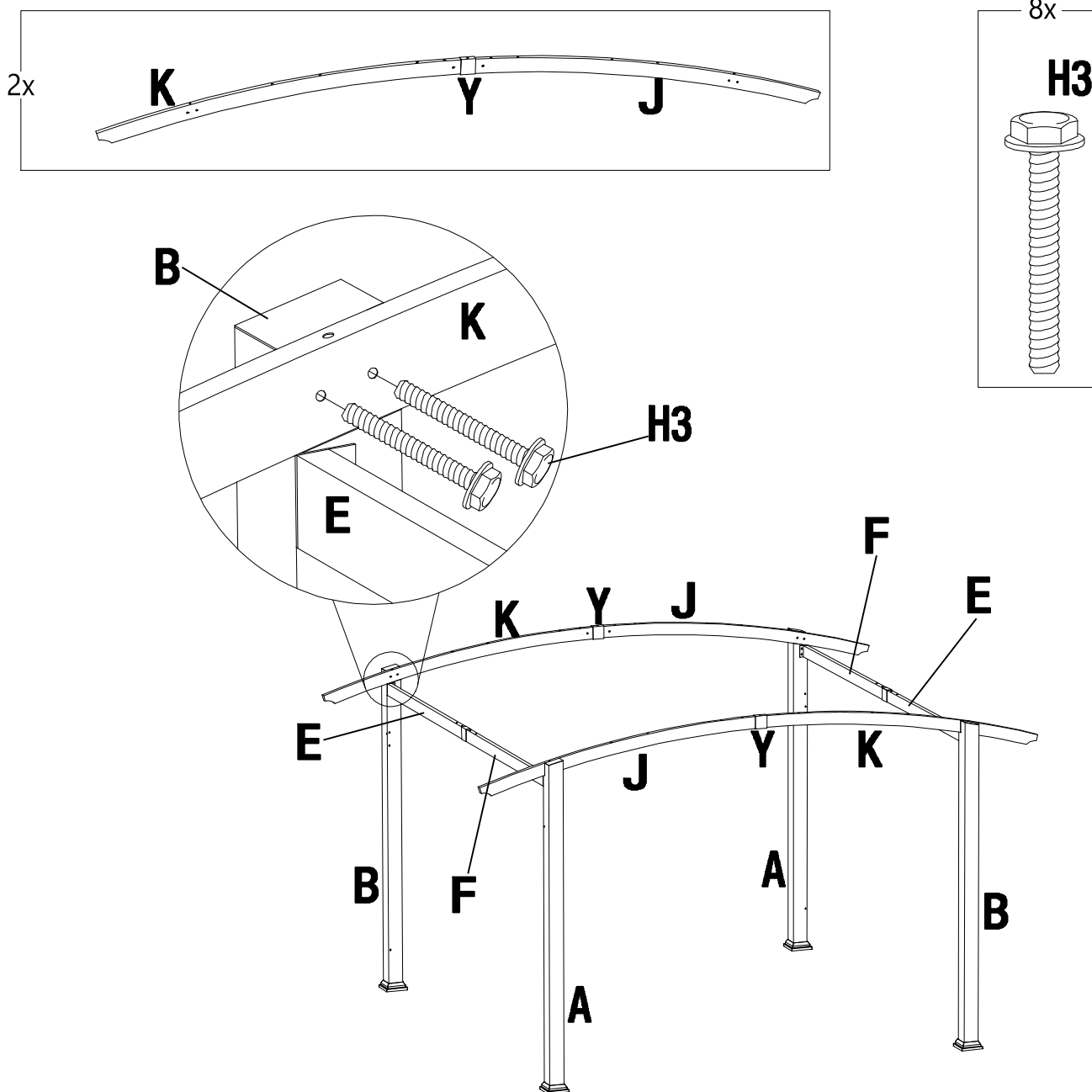
## Assembly (continued)

### 5 Connecting the Assembled Arc Beams and Posts

- Attach the assembled arc beams (J/K/L/Y) to the posts (A/B) using bolts (H3). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



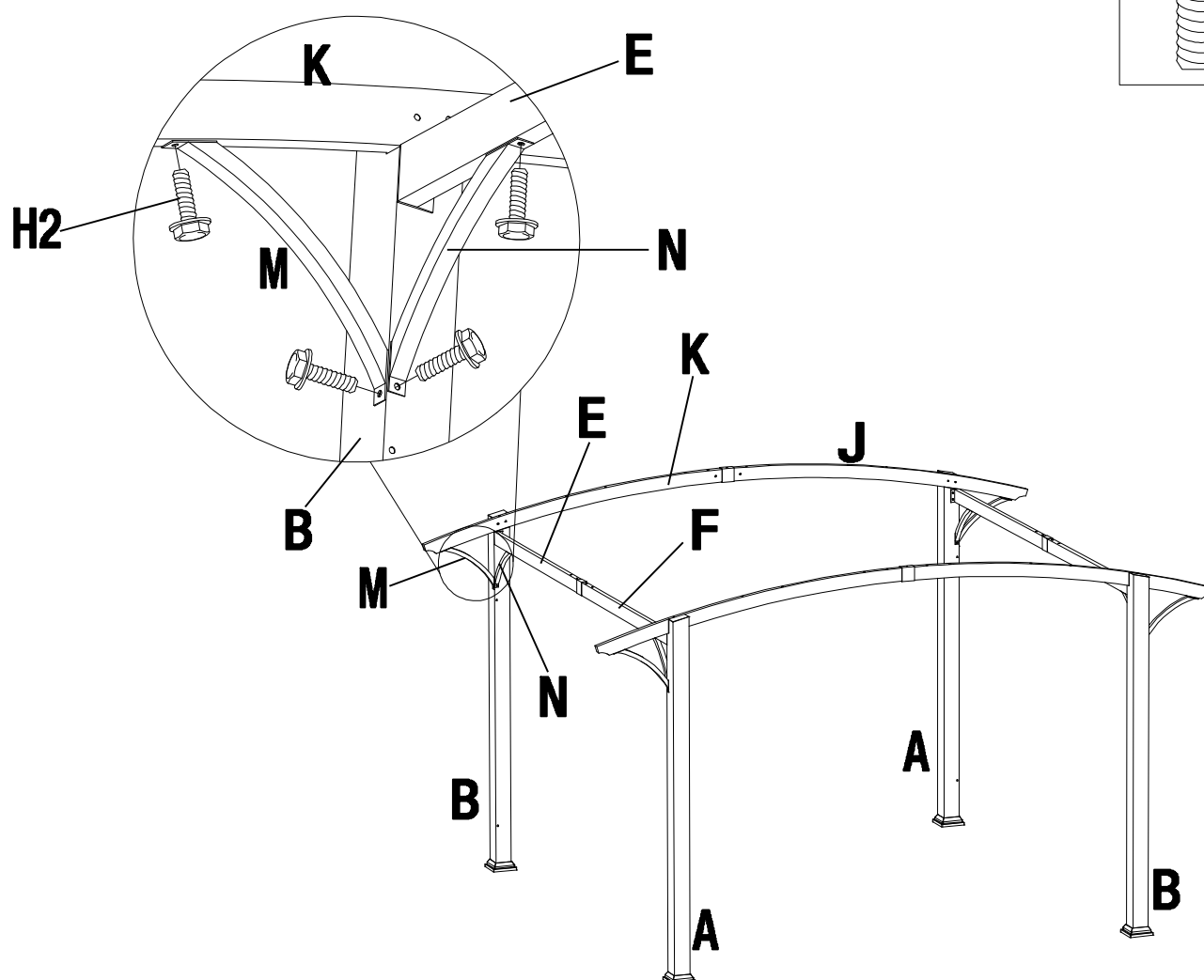
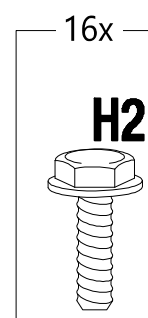
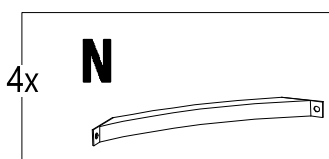
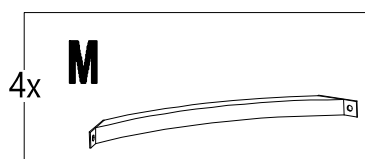
## Assembly (continued)

### 6 Attaching the Braces

- Attach the brace 1 (M) to the arc beams (J/K) and the posts (A/B) using bolts (H2).
- Attach the brace 2 (N) to the cross beams (E/F) and the posts (A/B) using bolts (H2).
- Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



## Assembly (continued)

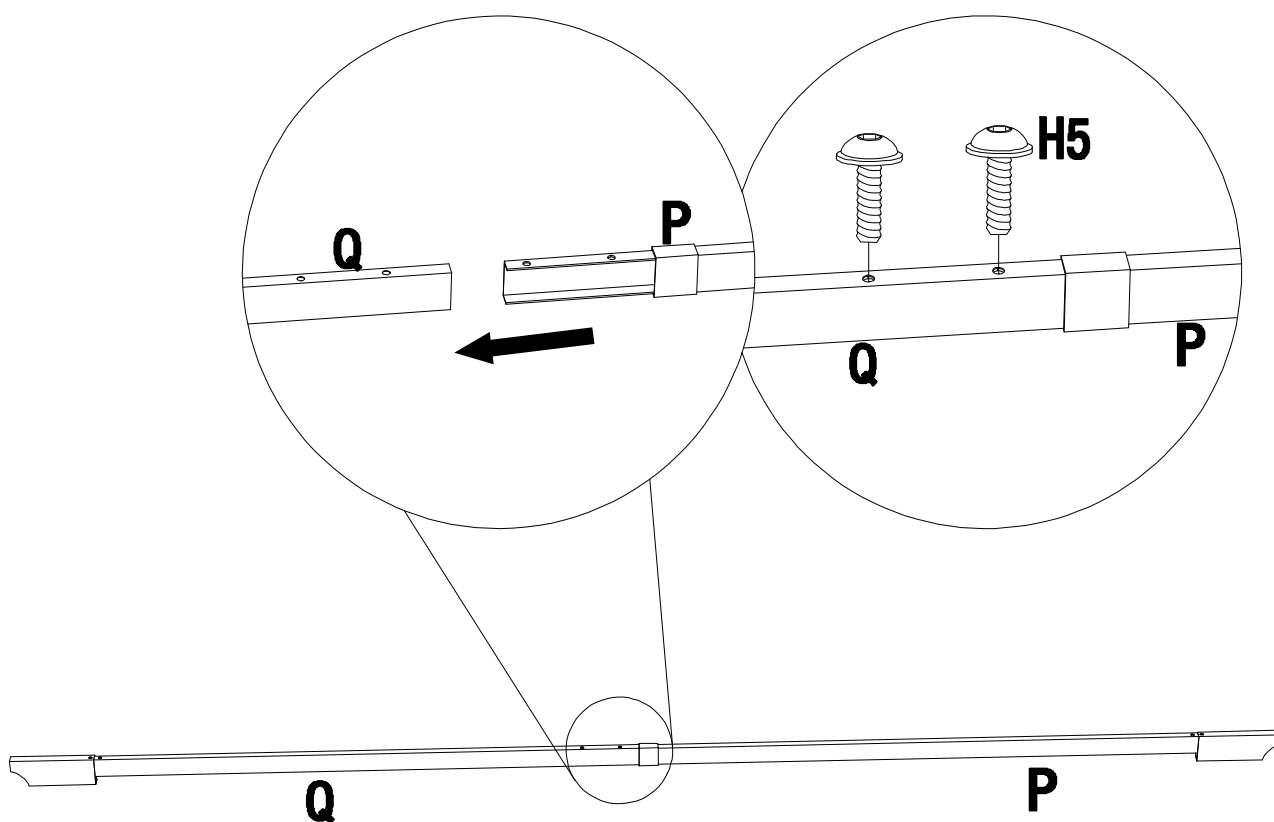
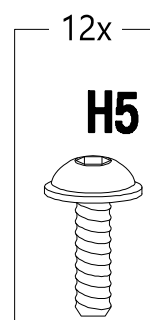
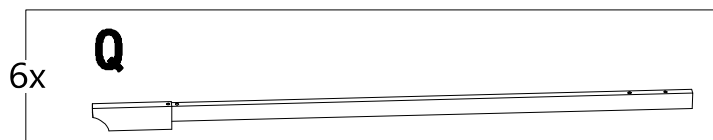
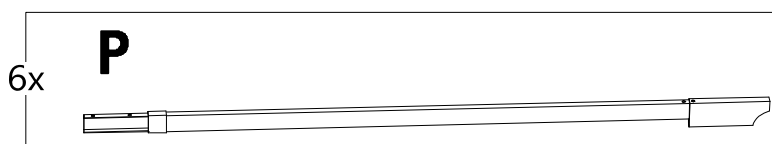
### 7 Connecting the Top Beams

- First insert the left top beams (P) into the right top beam 1 (Q), use the bolts (H5) to connect and lock the left top beam 1 (P) and the right top beam 1 (Q). Use Allen key (HW1) to tighten the bolts.

□



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



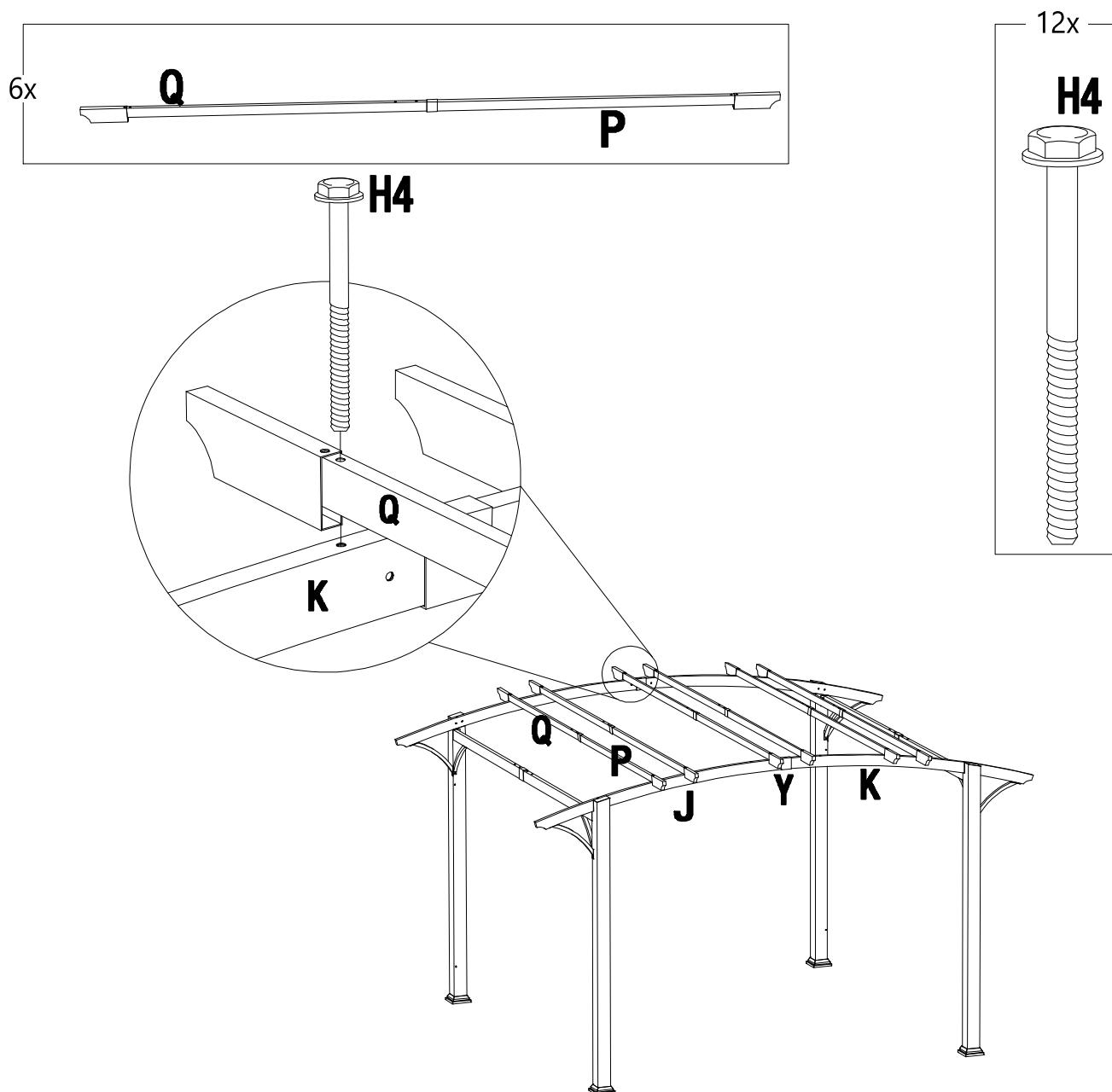
## Assembly (continued)

### 8 Attaching the Top Beams

- Connect and lock the assembled left / right top beam 1 (P/Q) and left / right arc beam (J/K) with bolts (H4). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



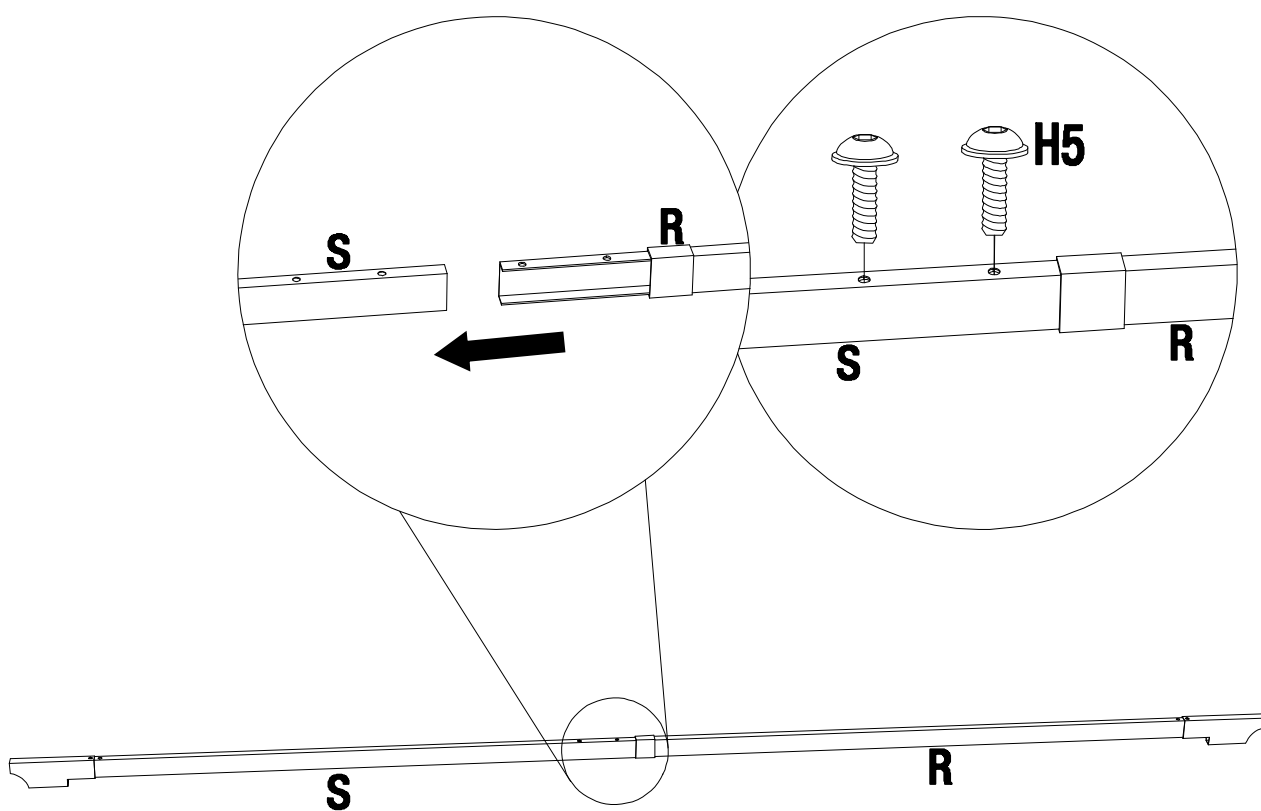
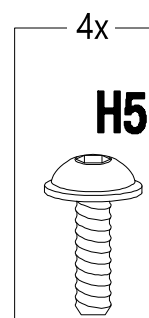
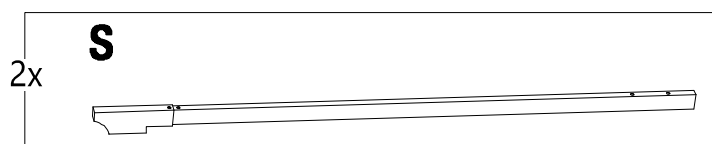
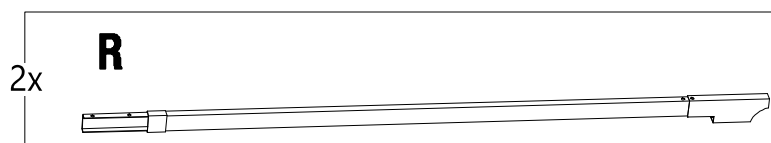
## Assembly (continued)

### 9 Connecting the Beam Tails

- First insert the left top beam 2 (R) into the right top beam 2 (S), and use the bolts (H5) to connect and lock the left top beam 2 (R) and the right top beam 2 (S). Use Allen key (HW1) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



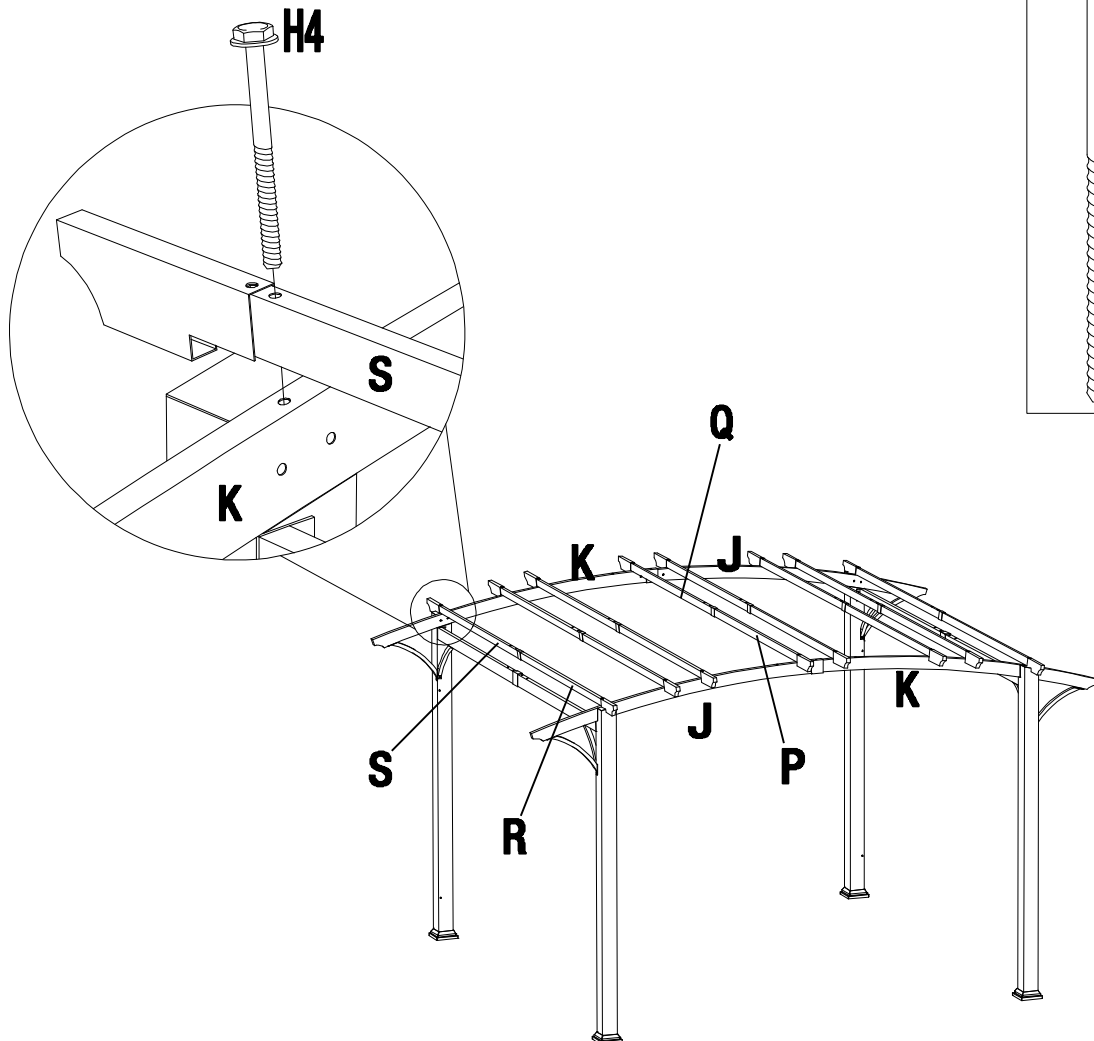
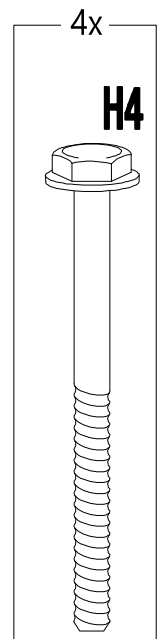
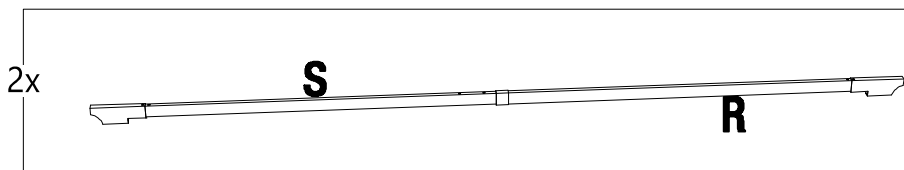
## Assembly (continued)

### 10 Attaching the Beam Tails

- Use bolts (H4) to connect and lock the assembled left / right top beam 2 (R/S) and left / right arc beam (J/K). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.





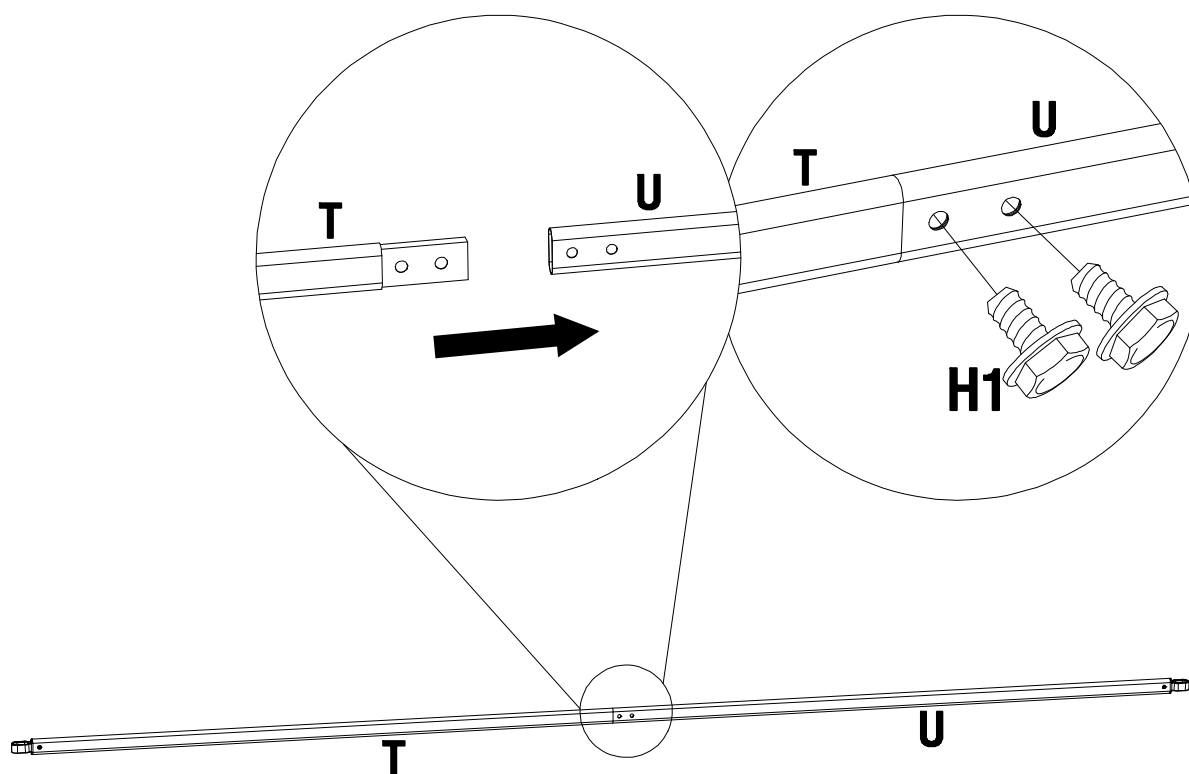
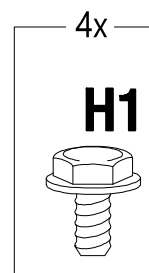
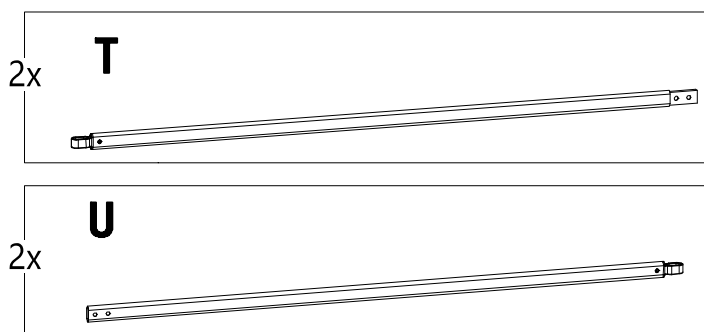
## Assembly (continued)

# 11 Connecting the Canopy Rods

- Insert the fabric rods 1 (T) to the fabric rods 2 (U) using bolts (H1). Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



## Assembly (continued)

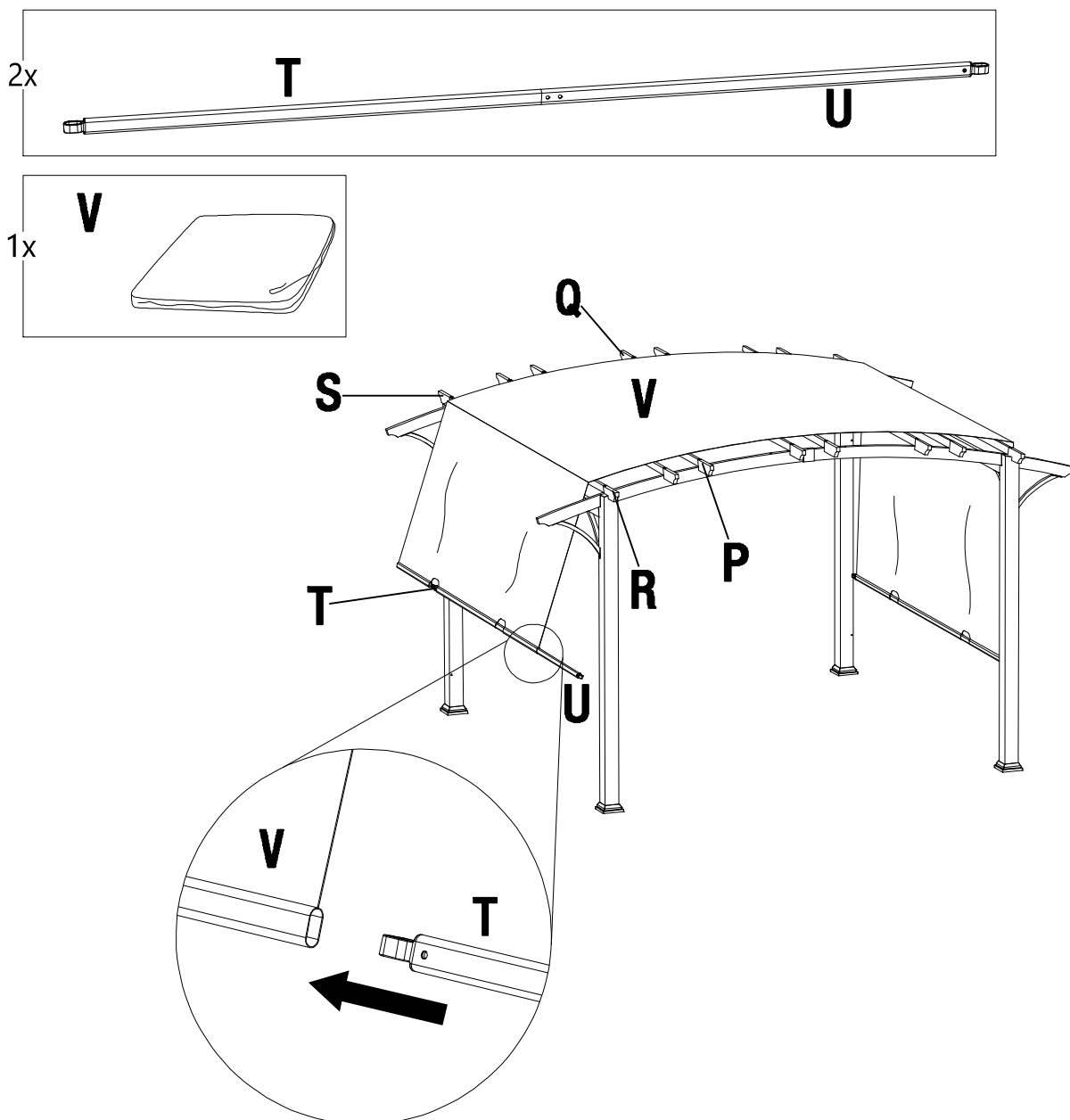
# 12

### Covering the Pergola

- Place the canopy (V) on the left / right top beams 1 (P/Q), and insert the assembled fabric rods 1 / 2 (T/U) to the canopy (V).



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



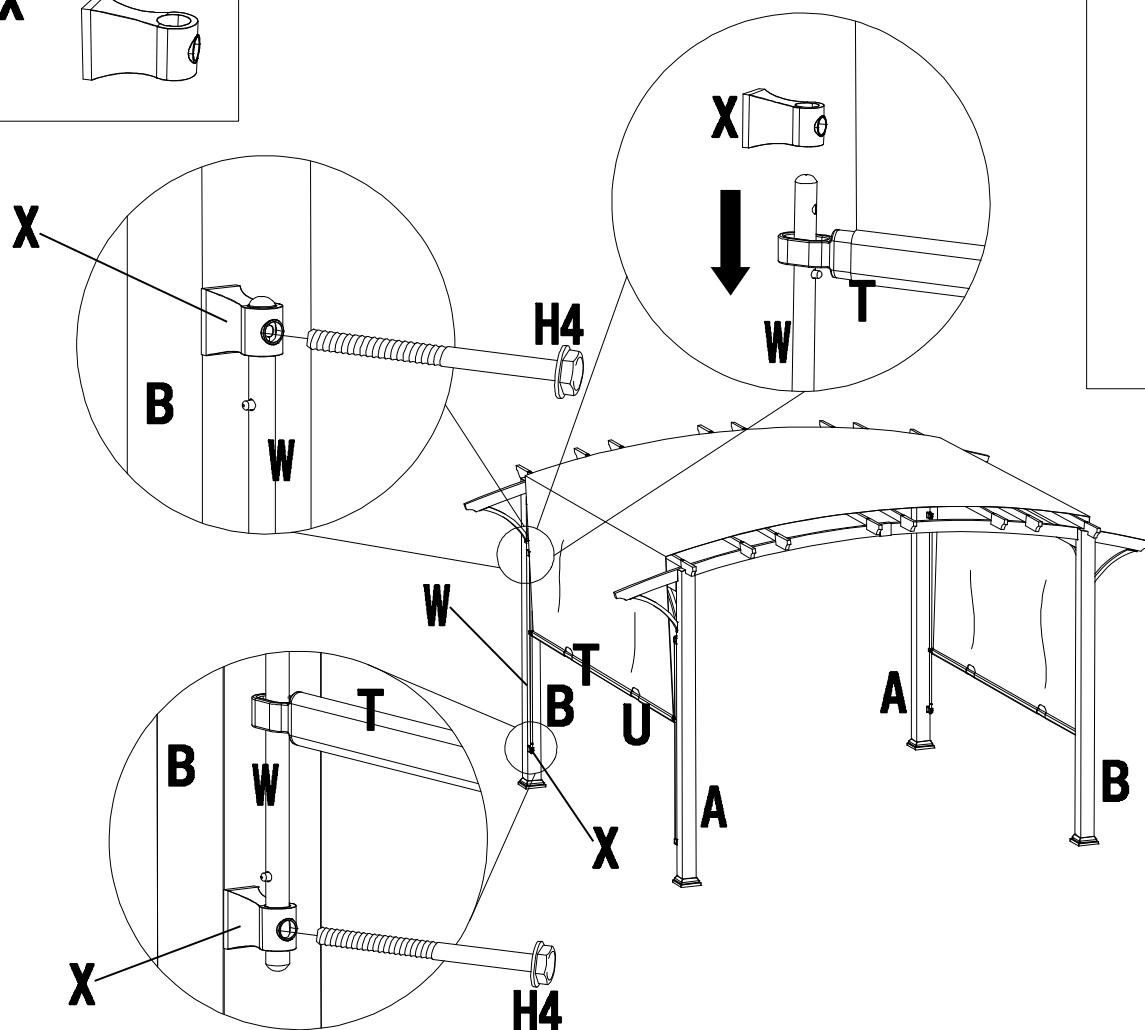
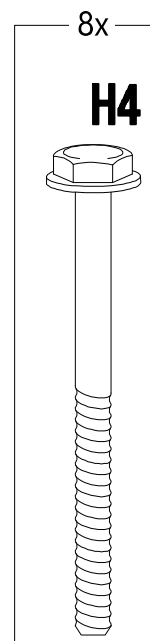
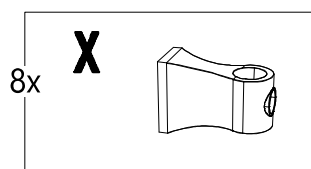
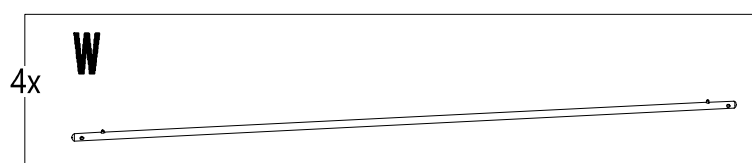
## Assembly (continued)

### 13 Inserting the Canopy Rods

- First put the fabric rod 1 / 2 (T/U) on the rail rod (W).
- Then put the rail rod connector (X) on the rail rod (W).
- Using bolts (H4) lock the rail rod (W) and the rail rod connector (X) to the post 1 / 2 (A/B).
- Use wrench (HW2) to tighten the bolts.



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly.



## Assembly (continued)

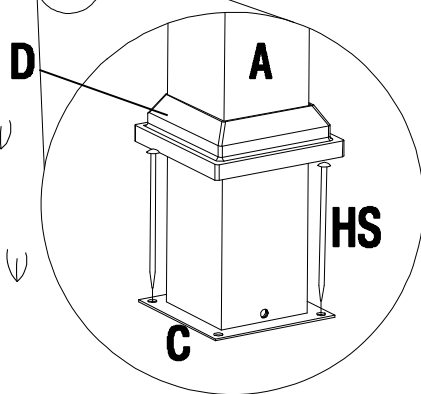
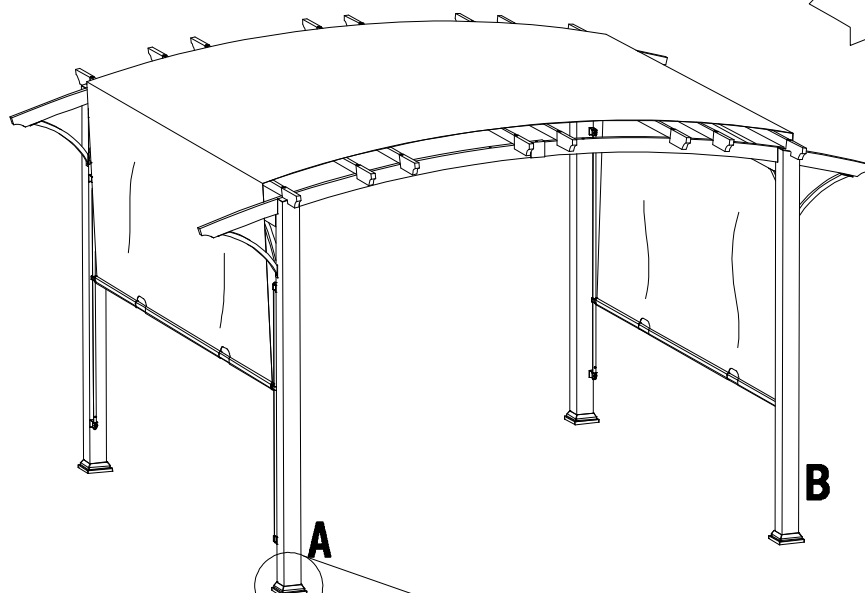
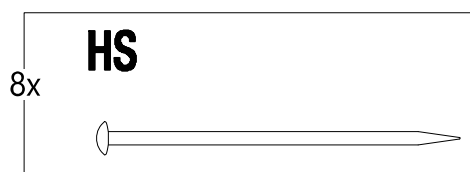
# 14

### Securing the Pergola

- For each post (A/B), lift the base cover (D) and secure the pergola with the stakes (HS) through the base (C).



**NOTE:** To avoid destroying the finish, do not put the parts on the ground directly. You may need to slide the canopy back and forth a few times to ensure it is square.



## Care and Cleaning

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- ❑ Steel components for this pergola are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur if these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
- ❑ To minimize this condition, it is recommended to use care when assembling and handling the product to prevent scratching the paint. Should any scratching or damage occur, it is recommended to cover the scratch immediately with rust inhibiting paint (not included).
- ❑ Surface rust can also be easily removed with a very light application of regular cooking oil or WD-40. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping onto deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- ❑ Do not use bleach, acid, or other abrasive cleaners on the roof or frame parts.
- ❑ Keep instruction manual for future reference.
- ❑ Keep the original packaging to store the pergola.
- ❑ When not in use, store in a cool, dry area.
- ❑ Do not leave the pergola assembled when there is a risk of high wind, rain, or snow as possible damage will occur to the structure.
- ❑ This pergola is intended for decorative and sunshade purposes only and is not meant to withstand extreme weather conditions including high winds, torrential rain and snow, when these weather conditions are expected remove the canopy to prevent damages.
- ❑ Periodically check and ensure that all bolts are well-tightened during use.

# HAMPTON BAY®

Questions, problems, missing parts? Before returning to the store,  
call Hampton Bay Customer Service  
8 a.m. - 7 p.m., EST, Monday-Friday, 9 a.m. - 6 p.m., EST, Saturday

**1-800-841-1350**

**HAMPTONBAY.COM**

Retain this manual for future use.

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