
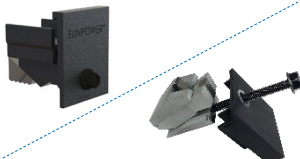






InvisiMount® Components

InvisiMount Components Tool and Torque Values Job Aid

| Component | Picture | Tool and Torque |
|--|---|---|
| L-foot |  | For the nuts that fit onto the t-bolts which slide into the side channel: <ul style="list-style-type: none"> 15 mm deep socket 266 +20/-0 in-lb |
| End clamp (Classic + Universal) |  | <ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb |
| Mid clamp (Classic + Universal) |  | <ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb |
| Splice screw |  | <ul style="list-style-type: none"> 10 mm deep socket 40 +5/-0 in-lb |
| Ground lug assembly |  | For M6 bolt: <ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb For lug screw: <ul style="list-style-type: none"> 1/2" socket 35 +5/-0 in-lb |
| Rail-mounted J-box |  | For cover screws: <ul style="list-style-type: none"> #2 square-drive torque screwdriver 16 in-lb |
| Row-to-row (R2R) grounding clip |  | <ul style="list-style-type: none"> 10 mm deep socket 85 +5/-0 in-lb |
| Breakers/Lugs |  | <ul style="list-style-type: none"> As per manufacturer's specifications |
| PVS6 CT Terminals (Consumption & Production) |  | <ul style="list-style-type: none"> Flathead torque screwdriver 4.4 – 5.3 in-lb |