

## Single Pack BD80F 12/24V DC PM

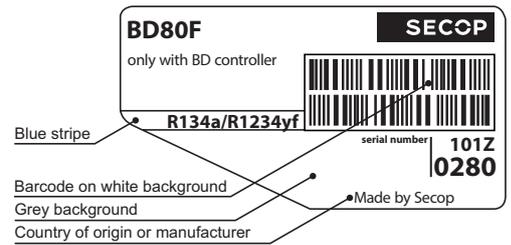
Single pack code number: **195B4790**

Position	Title	Code	Amount
1	Compressor BD80F	101Z0280	1
2	Electronic unit High Speed	101N0391	1
3	Snap-on in quantities   ø7,3   ø16mm	118-1919	1

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## BD80F Direct Current Compressor R134a, R1234yf 12/24V DC



### General

Code number (without electronic units)	101Z0280
Electronic unit - High Speed	101N0390, 30 pcs: 101N0391
Compressors on pallet	150

### Application

Application	LBP
Evaporating temperature °C	-30 to -5
Voltage/max. voltage VDC	9.6 - 17 / 21.3 - 31.5
Max. condensing temperature continuous (short) °C	60 (70)
Max. winding temperature continuous (short) °C	125 (135)

### Cooling requirements

Application	LBP	MBP	HBP
32°C	S	-	-
38°C	S	-	-
43°C	S	-	-
Remarks on application:			

- S = Static cooling normally sufficient
- O = Oil cooling
- F<sub>1</sub> = Fan cooling 1.5 m/s  
(compressor compartment temperature equal to ambient temperature)
- F<sub>2</sub> = Fan cooling 3.0 m/s necessary
- SG = Suction gas cooling normally sufficient
- = not applicable in this area

### Motor

Motor type	variable speed
Resistance, all 3 windings (25°C) Ω	1.8

### Design

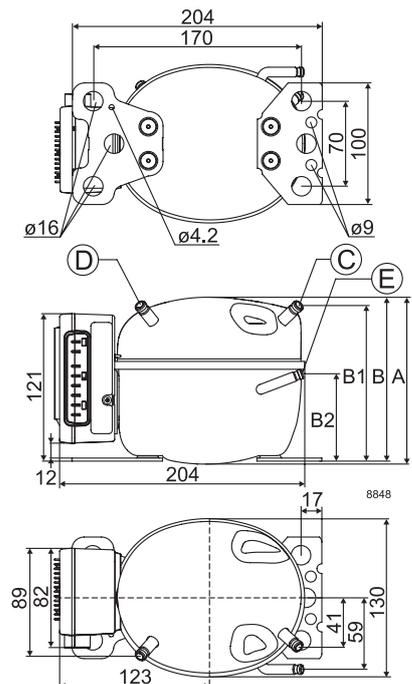
Displacement cm <sup>3</sup>	3.00
Oil quantity (type) cm <sup>3</sup>	150 (polyolester)
Maximum refrigerant charge g	300
Free gas volume in compressor cm <sup>3</sup>	870
Weight - Compressor/Electronic unit kg	4.4/0.32

### Standard battery protection settings (refer to electronic unit Instructions for optional settings)

Voltage	12V	24V
Cut out VDC	10.4	22.8
Cut in VDC	11.7	24.2

### Dimensions

Height	mm	A	137
		B	135
		B1	128
		B2	73
Suction connector	location/I.D. mm   angle	C	6.2   40°
		material   comment	Cu-plated steel   Al cap
Process connector	location/I.D. mm   angle	D	6.2   45°
		material   comment	Cu-plated steel   Al cap
Discharge connector	location/I.D. mm   angle	E	5.0   21°
		material   comment	Cu-plated steel   Al cap
Connector tolerance	I.D. mm	±0.09, on 5.0 +0.12/+0.20	
Remarks:			



# Performance Data with Refrigerant R134a

Capacity (EN 12900 Household/CECOMAF)											24V DC, static cooling		watt
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15	
2,500	35.2	49.8	55.3	67.0	87.3	112	140						
3,100	41.9	59.2	65.8	79.8	104	133	168						
3,800	50.1	70.8	78.7	95.4	125	159	200						
4,400	54.9	78.1	86.8	105	138	176	221						

Capacity (ASHRAE LBP)											24V DC, static cooling		watt
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15	
2,500	43.7	61.8	68.6	83.1	108	138	174						
3,100	52.0	73.4	81.6	98.8	129	165	208						
3,800	62.1	87.8	97.5	118	154	197	248						
4,400	68.1	96.7	108	130	171	218	274						

Power consumption											24V DC, static cooling		watt
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15	
2,500	38.4	47.9	51.2	57.8	68.2	79.5	91.9						
3,100	46.9	58.9	62.9	70.8	83.4	97.3	113						
3,800	57.5	72.0	76.9	86.5	102	119	139						
4,400	66.3	83.5	89.2	100	118	138	161						

Current consumption (for 12V applications the following must be doubled)											24V DC, static cooling		watt
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15	
2,500	1.6	2.0	2.1	2.4	2.8	3.3	3.8						
3,100	1.9	2.4	2.6	3.0	3.5	4.1	4.7						
3,800	2.4	3.0	3.2	3.6	4.3	5.0	5.8						
4,400	2.8	3.5	3.7	4.2	4.9	5.8	6.7						

COP (EN 12900 Household/CECOMAF)											24V DC, static cooling		W/W
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15	
2,500	0.92	1.04	1.08	1.16	1.28	1.40	1.53						
3,100	0.89	1.01	1.05	1.13	1.25	1.37	1.48						
3,800	0.87	0.98	1.02	1.10	1.22	1.34	1.44						
4,400	0.83	0.94	0.97	1.05	1.16	1.27	1.37						

COP (ASHRAE LBP)											24V DC, static cooling		W/W
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15	
2,500	1.14	1.29	1.34	1.44	1.59	1.75	1.90						
3,100	1.10	1.25	1.30	1.40	1.55	1.70	1.85						
3,800	1.07	1.22	1.27	1.37	1.52	1.66	1.80						
4,400	1.02	1.16	1.21	1.30	1.45	1.58	1.71						

Test conditions	EN 12900/CECOMAF	ASHRAE LBP
Condensing temperature	55°C	54.4°C
Ambient temperature	32°C	32°C
Suction gas temperature	32°C	32°C
Liquid temperature	no subcooling	32°C

Accessories for BD80F		Code number
Bolt joint for one comp.	Ø:16 mm	118-1917
Bolt joint in quantities	Ø:16 mm	118-1918
Snap-on in quantities	Ø:16 mm	118-1919
Remote kit (without cable)		105N9210
Secop Gateway		105N9518
Automobile fuse, DIN 7258	12V: 30A   24V: 15 A	Not deliverable
Main switch	min. 30A	from Secop

## Compressor speed

Electronit unit	Resistor (R1) [Ω]	Motor speed
Code number	calculated values	[rpm]
<b>101N0390 with AEO</b>	0	AEO
	203	2,500
	451	3,100
	867	3,800
	1700	4,400

In AEO (Adaptive Energy Optimizing) speed mode the BD compressor will always adapt its speed to the actual cooling demand.

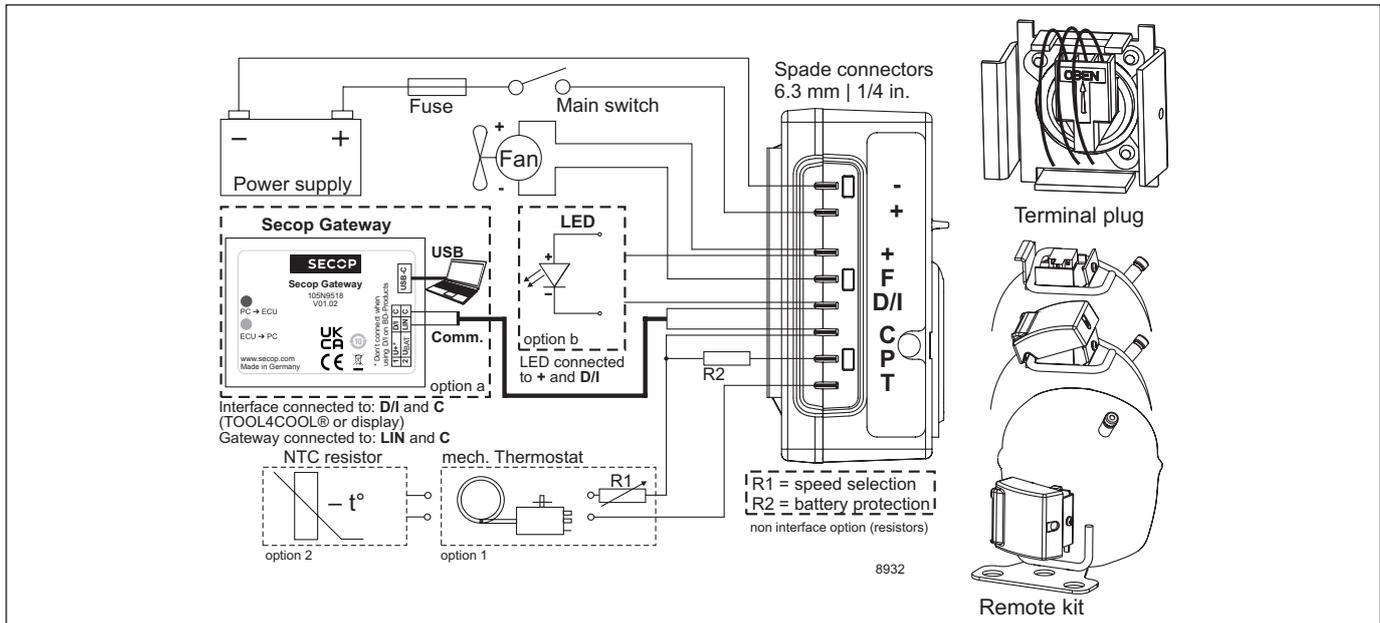
## Wire dimensions

Cross section	Size	Max. length* 12V operation		Max. length* 24V operation			
		[mm²]	[Gauge]	[m]	[ft.]	[m]	[ft.]
6	10			2.5	8	5	16

\*Length between battery and electronic unit

## Operational errors

Error code or LED flashes	Error type
	Can be read out in the software <b>TOOL4COOL®</b>
<b>6</b>	<b>Thermostat failure</b> (If the NTC thermistor is short-circuit or has no connection).
<b>5</b>	<b>Thermal cut-out of electronic unit</b> (If the refrigeration system has been too heavily loaded, or if the ambient temperature is high, the electronic unit will run too hot).
<b>4</b>	<b>Minimum motor speed error</b> (If the refrigeration system is too heavily loaded, the motor cannot maintain minimum speed at approximately 1,850 rpm).
<b>3</b>	<b>Motor start error</b> (The rotor is blocked or the differential pressure in the refrigeration system is too high (>5 bar)).
<b>2</b>	<b>Too many start attempts or fan over current</b> (Too many compressor or fan starts in short time or fan current higher than 0.5A <sub>avg</sub> ).
<b>1</b>	<b>Battery protection cut-out</b> (The voltage is outside the cut-out setting).



# Performance Data with Refrigerant R1234yf

Capacity (EN 12900 Household/CECOMAF) 24V DC, static cooling watt												
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15
2,500	37.2	51.7	57.3	69.0	89.2	113	139					
3,100	42.6	59.9	66.8	81.7	108	137	170					
3,800	46.9	66.0	74.3	92.5	125	161	200					
4,400	57.5	76.5	84.3	101	132	168	211					

Capacity (ASHRAE LBP) 24V DC, static cooling watt												
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15
2,500	48.1	66.8	74.0	89.1	115	146	180					
3,100	54.9	77.0	86.0	105	139	177	220					
3,800	60.2	84.7	95.3	119	160	207	257					
4,400	73.7	98.7	109	131	171	218	273					

Power consumption 24V DC, static cooling watt												
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15
2,500	42.6	51.5	54.6	60.9	70.9	81.7	93.2					
3,100	50.0	60.3	64.2	72.1	85.4	100	116					
3,800	59.6	71.3	75.9	85.9	103	123	144					
4,400	71.0	84.8	90.2	101	121	142	166					

Current consumption (for 12V applications the following must be doubled) A												
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15
2,500	1.8	2.1	2.3	2.5	3.0	3.4	3.9					
3,100	2.1	2.5	2.7	3.0	3.6	4.2	4.8					
3,800	2.5	3.0	3.2	3.6	4.3	5.1	6.0					
4,400	3.0	3.5	3.8	4.2	5.0	5.9	6.9					

COP (EN 12900 Household/CECOMAF) 24V DC, static cooling W/W												
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15
2,500	0.87	1.00	1.05	1.13	1.25	1.37	1.48					
3,100	0.85	0.99	1.04	1.13	1.25	1.36	1.45					
3,800	0.79	0.92	0.97	1.07	1.20	1.31	1.38					
4,400	0.81	0.90	0.93	1.00	1.09	1.18	1.26					

COP (ASHRAE LBP) 24V DC, static cooling W/W												
rpm \ °C	-30	-25	-23.3	-20	-15	-10	-5	0	5	7.2	10	15
2,500	1.13	1.30	1.35	1.46	1.63	1.78	1.93					
3,100	1.10	1.28	1.34	1.46	1.62	1.77	1.89					
3,800	1.01	1.19	1.26	1.38	1.55	1.69	1.79					
4,400	1.04	1.16	1.21	1.29	1.42	1.54	1.65					

Test conditions	EN 12900/CECOMAF	ASHRAE LBP
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Ambient temperature	32°C	32°C
Suction gas temperature	32°C	32°C
Liquid temperature	no subcooling	32°C

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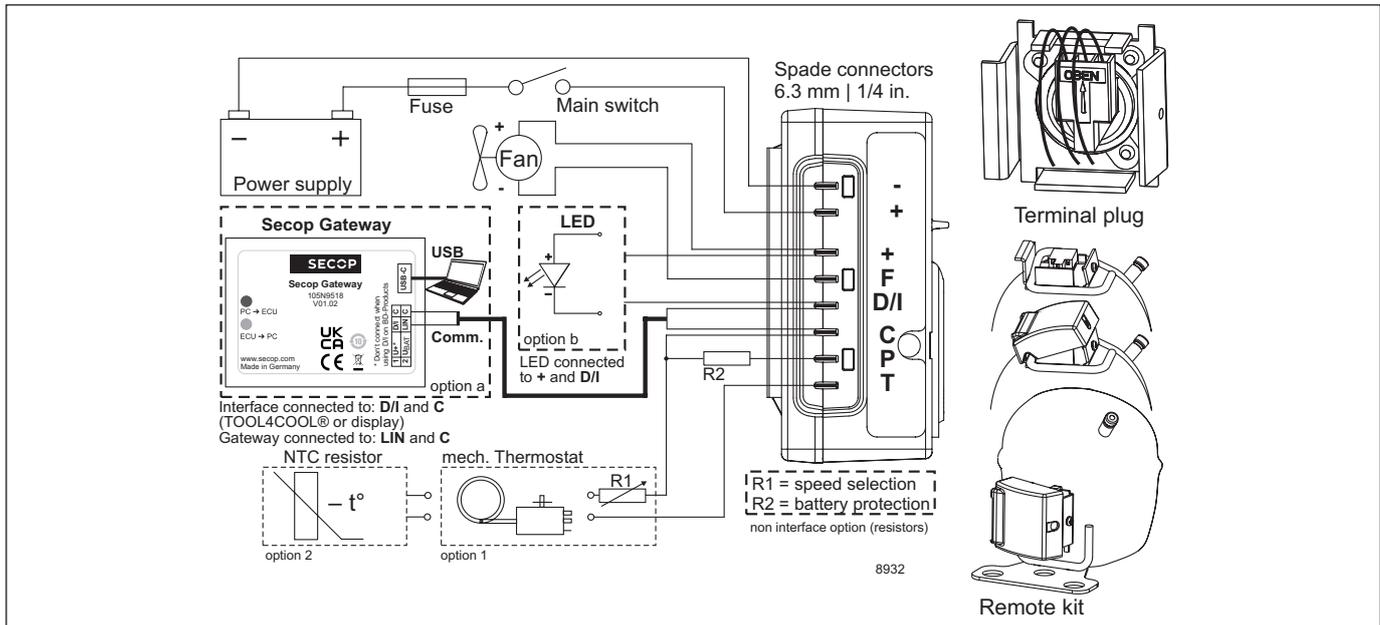
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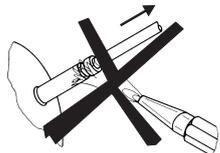
Instructions for Electronic Units  
are available for download on  
[www.secop.com](http://www.secop.com)



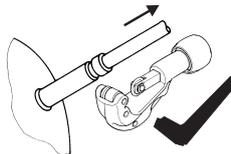
# BD Compressors



## Service/Repair



8545



R290



R600a

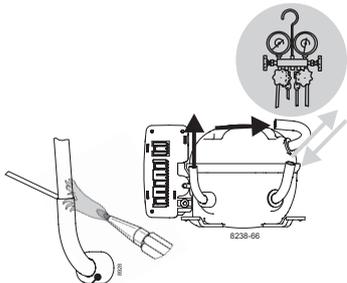


R170



R1234yf

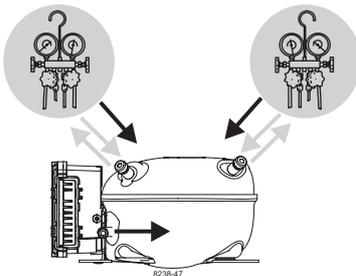
### BD Nano



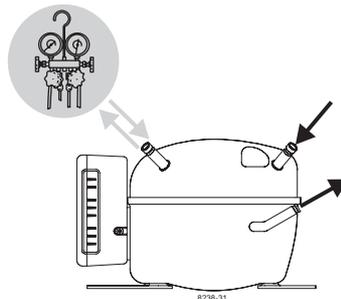
**! max. 150°C/302°F !  
at socket**  
brazing solder: silver with flux

Do not heat up the bottom of the discharge  
connector directly.  
Do not braze longer than 10 seconds and  
wait for 5 minutes for the next soldering  
attempt (Product Bulletin DES.N.101.M1).

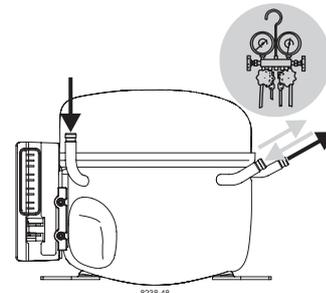
### BD Micro



### BD P-Housing



### BD T-Housing



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