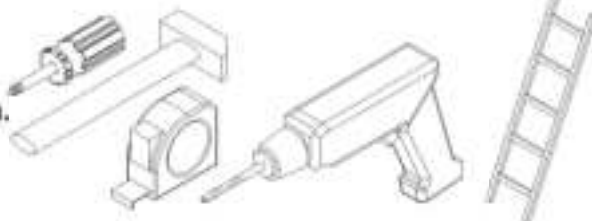
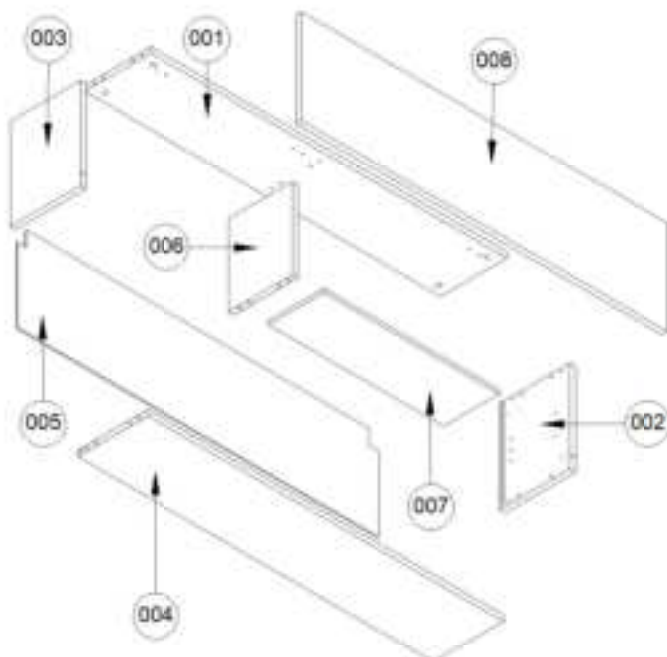
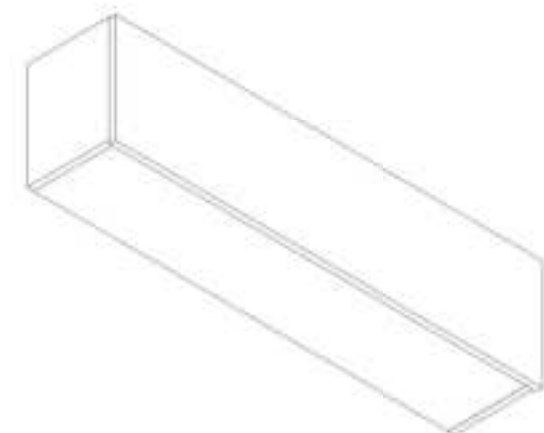




- 45 min.



SZL120-400



Number	Qty	Size A	Size B
001	1	1164	220
002	1	400	235
003	1	400	235
004	1	1164	233
005	1	388	1184
006	1	361	219
007	1	572	180
008	1	408	1198

ZZ



x3

M3



x12

WS1



3,5x16

x28

WS4



4x35

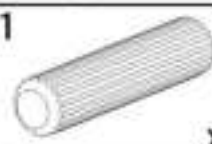
x4

ZR1



x2

K1



x12

M1



x12

M2



x12

SZ



x2

S12



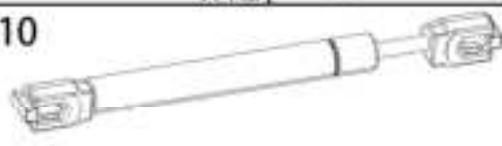
x2

S11



x2

S10



x2

ST1



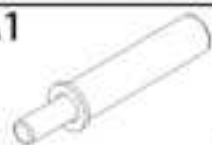
x6

P5



x4

A1



x2

D1



x2

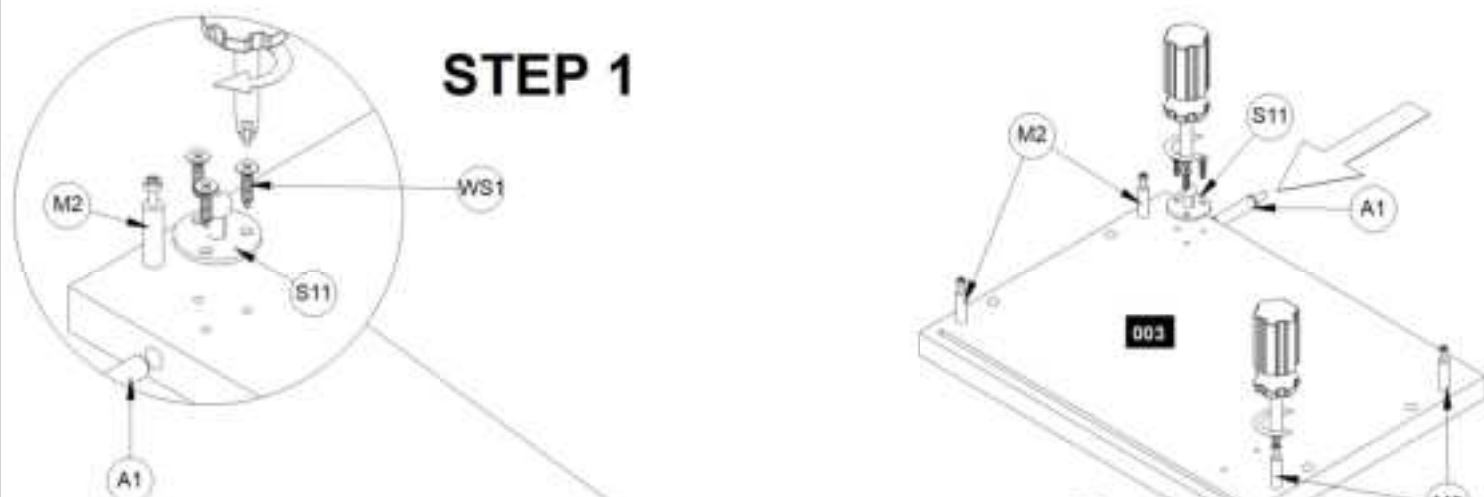
D2



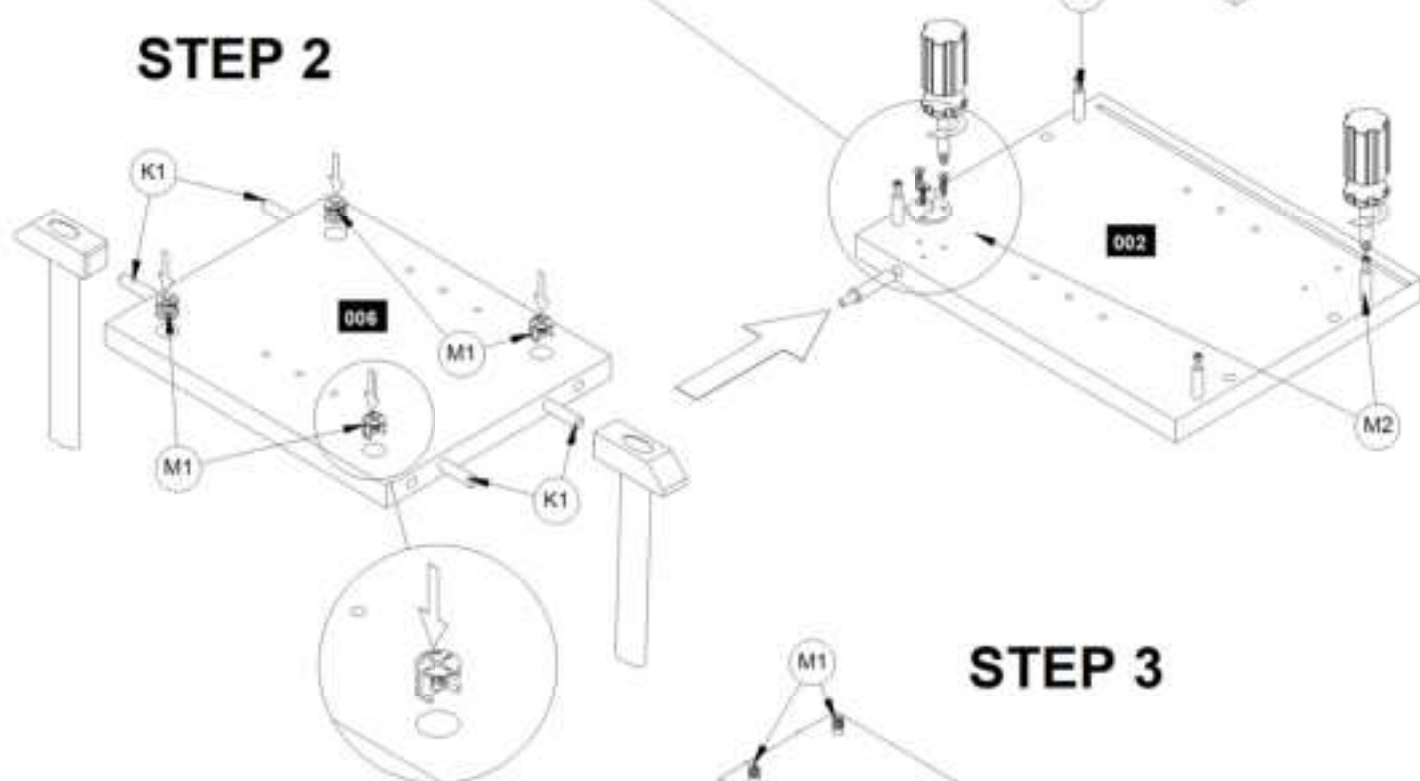
x4

M2	S11	K1	WS1	A1
				
x12	x2	x12	3,5x16 x28	x2

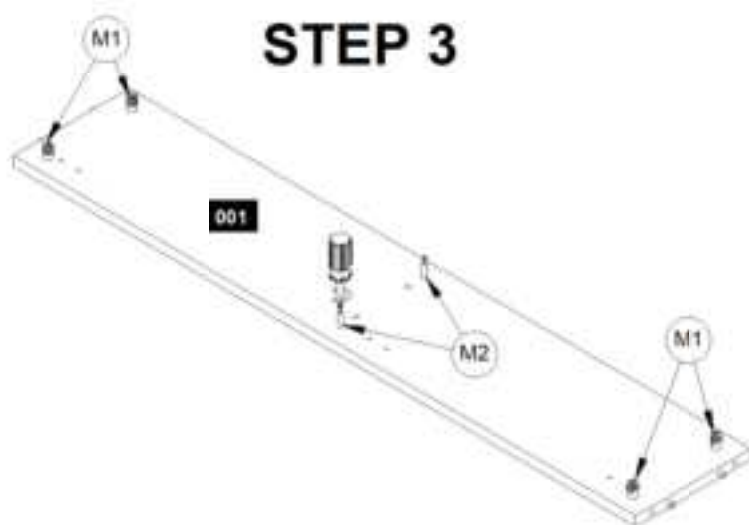
STEP 1



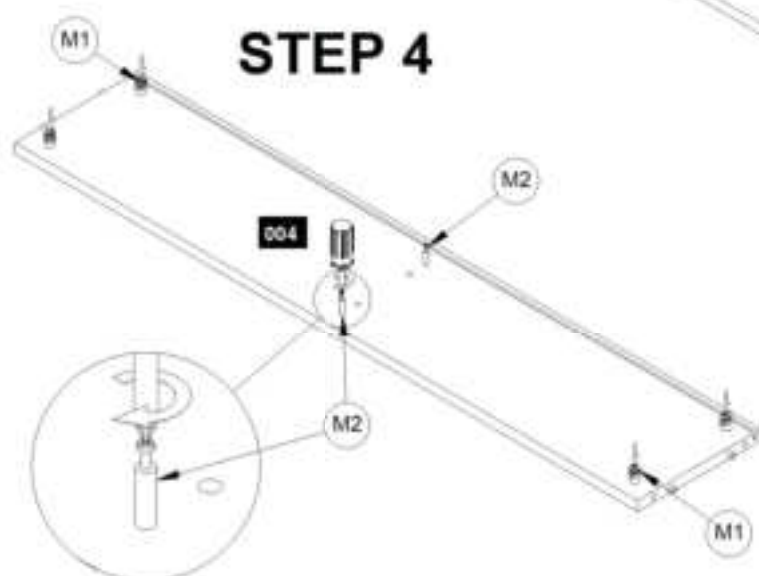
STEP 2

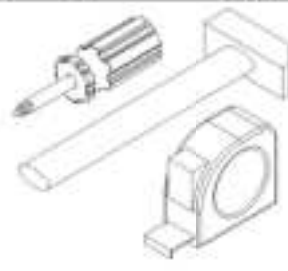


STEP 3



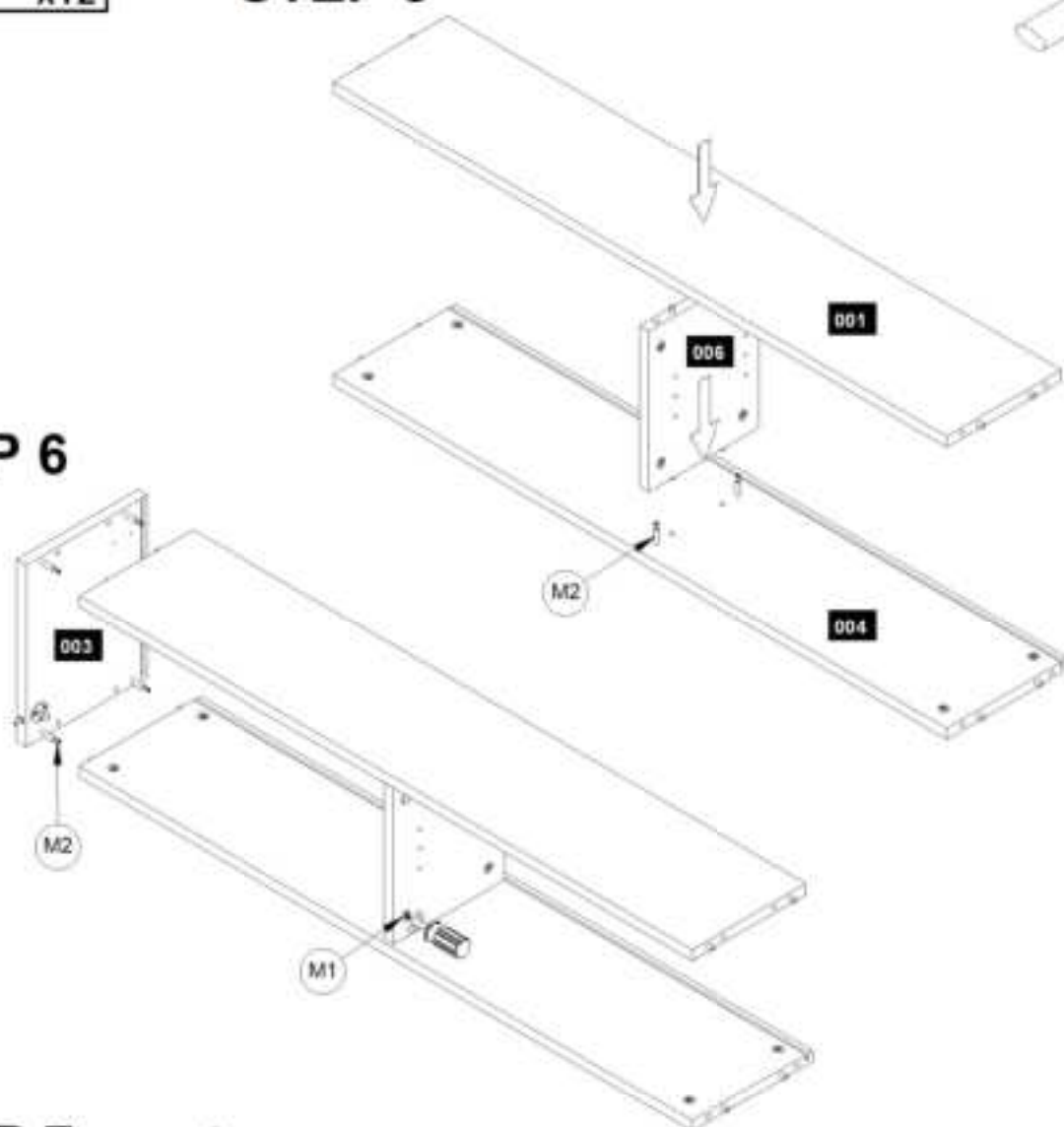
STEP 4



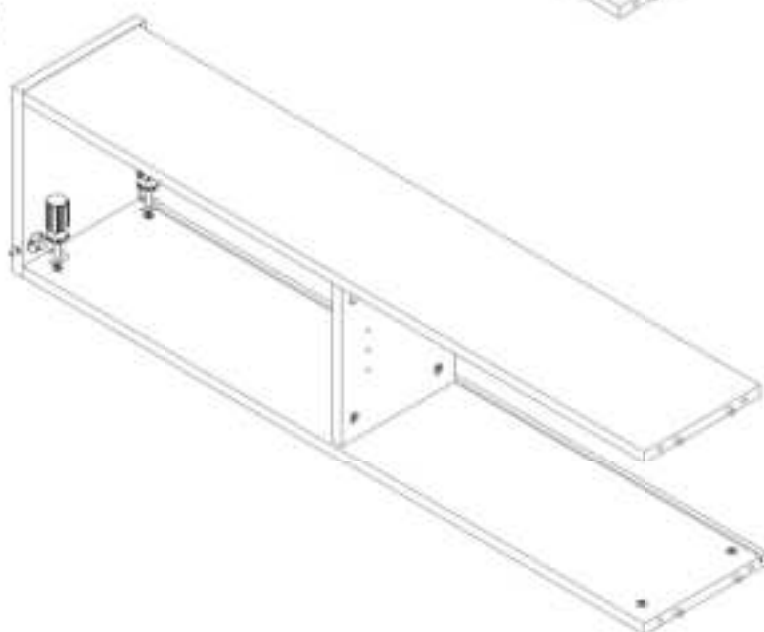
WS1  3,5x16 x28	ST1  x6	K1  x12	M1  x12	M2  x12
M3  x12				

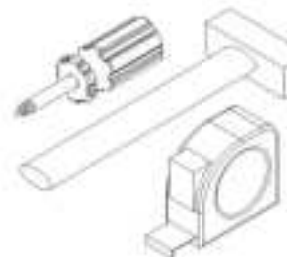
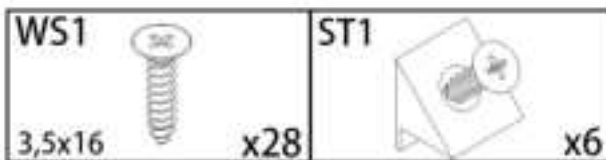
STEP 5

STEP 6

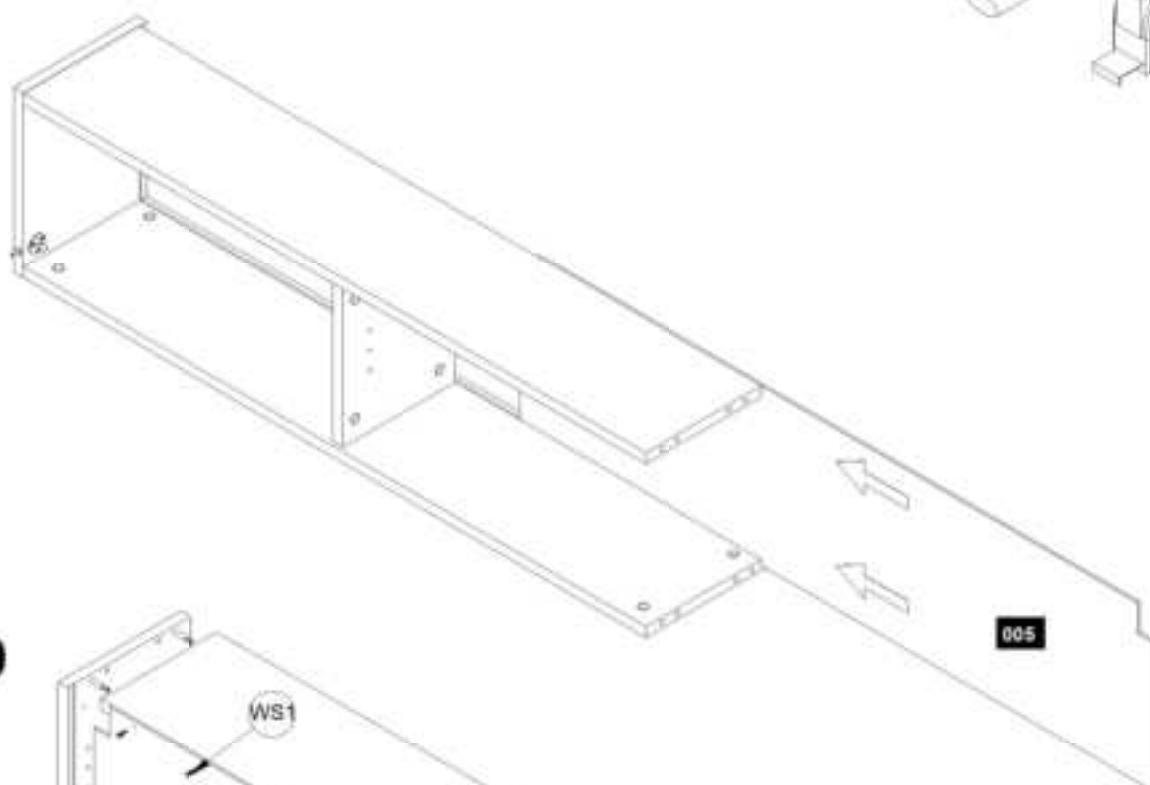


STEP 7

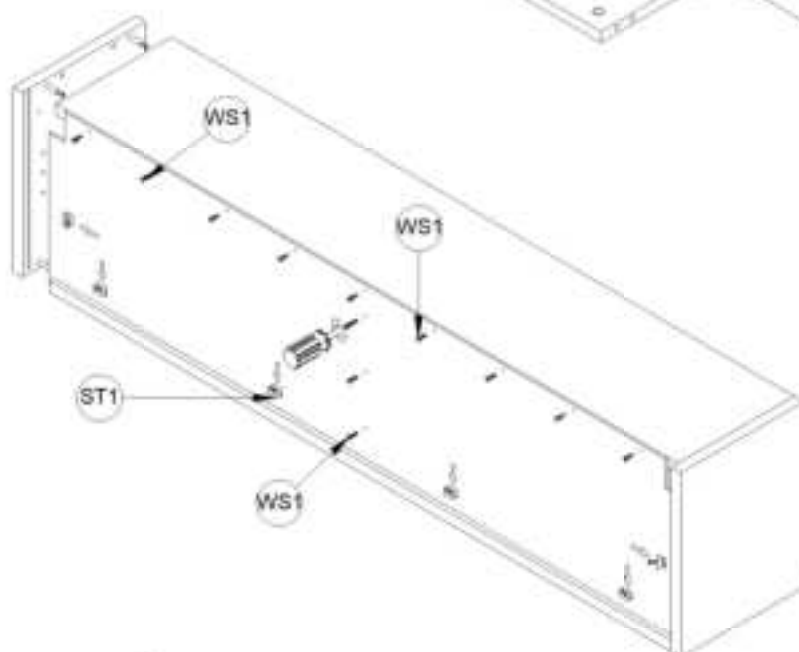




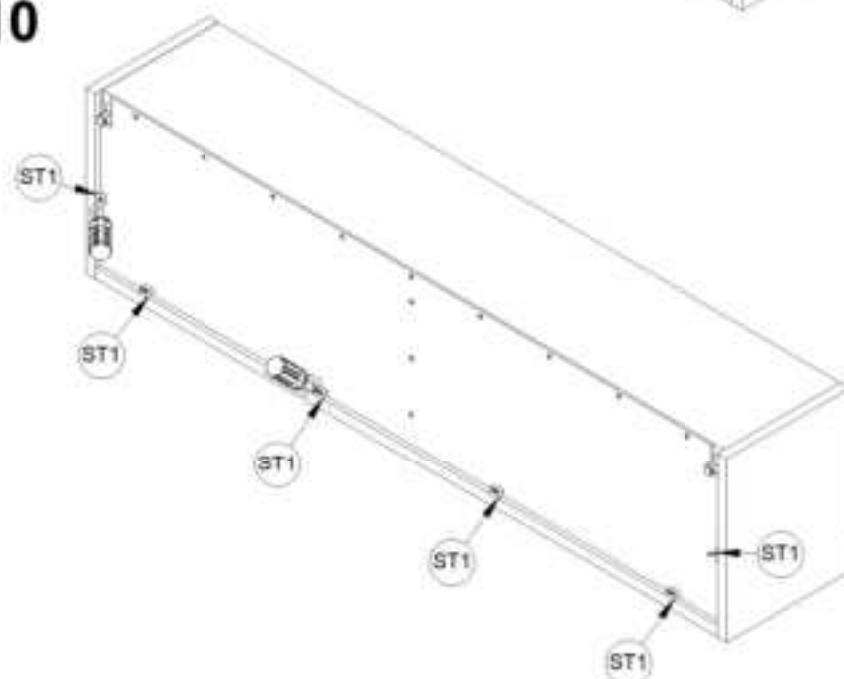
STEP 8

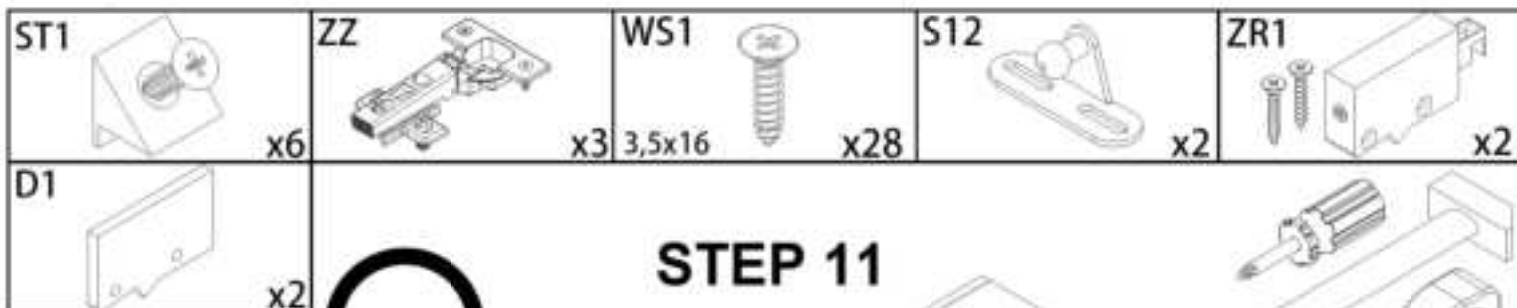


STEP 9



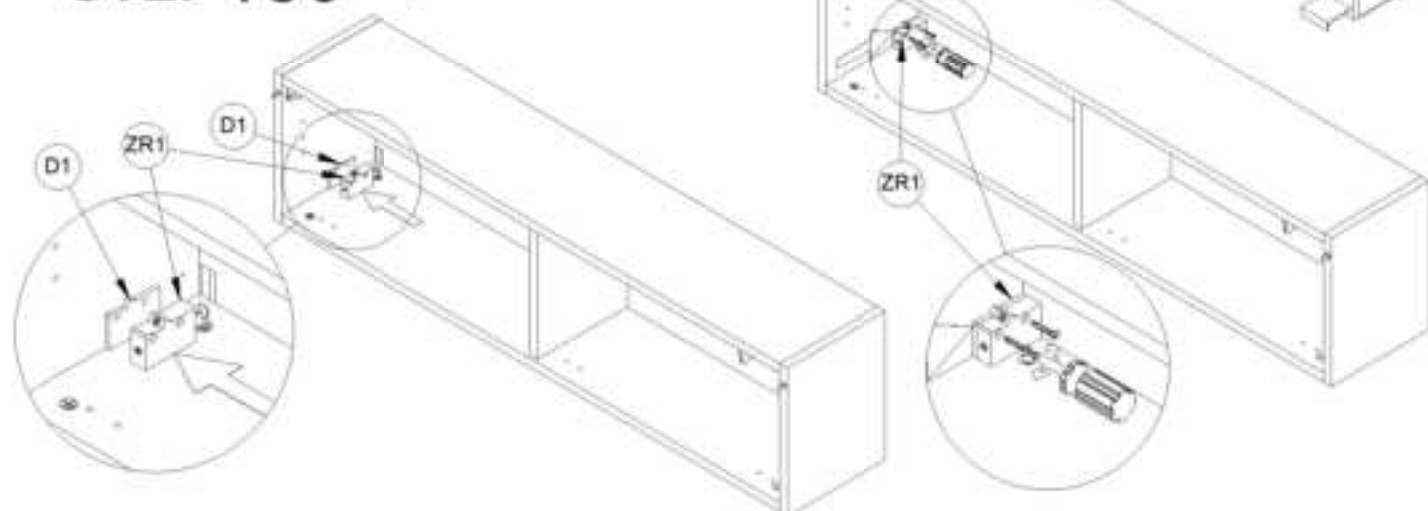
STEP 10



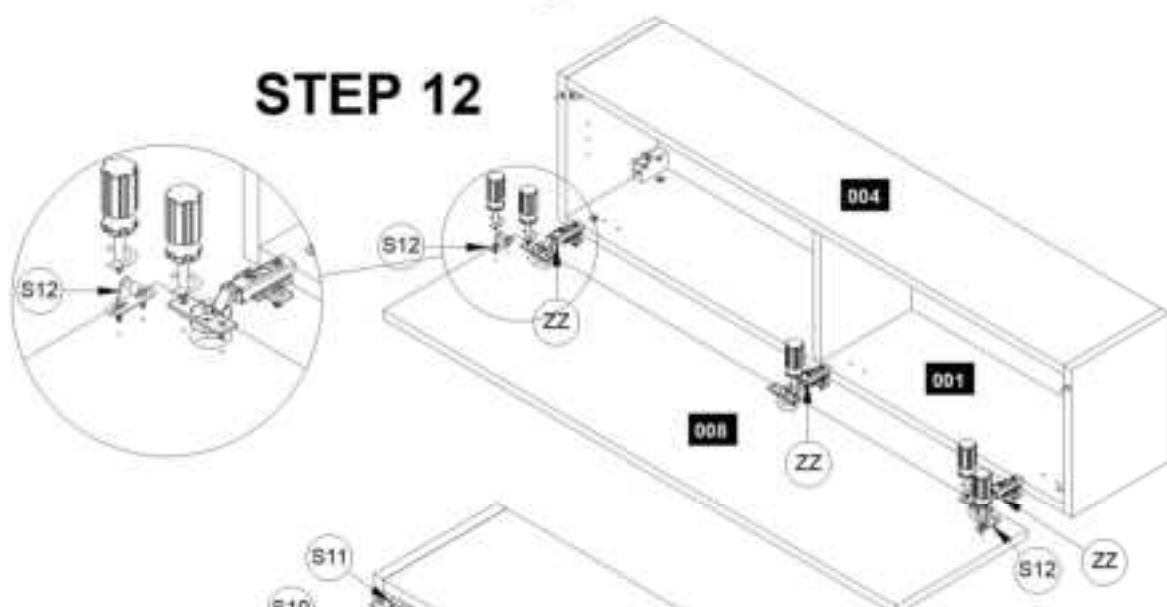


STEP 180°

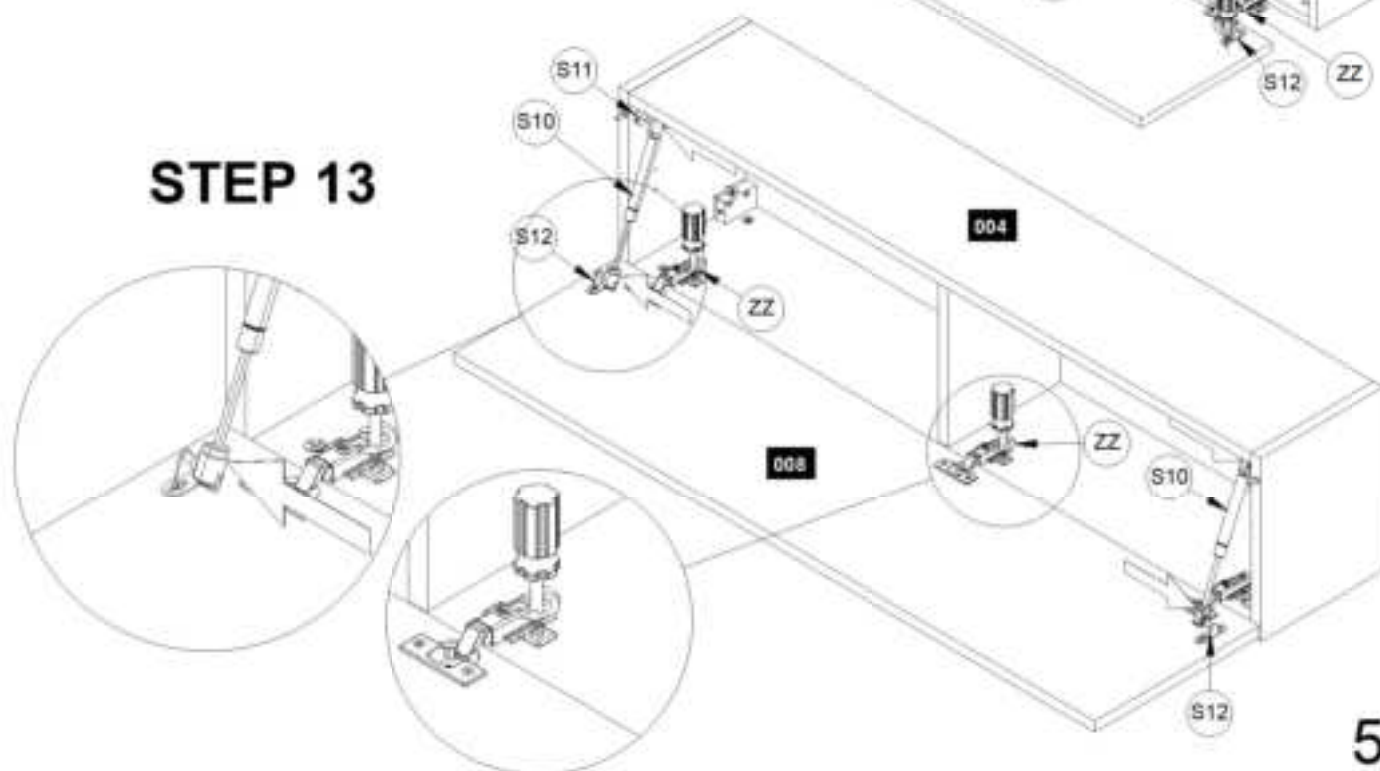
STEP 11



STEP 12



STEP 13



SZ

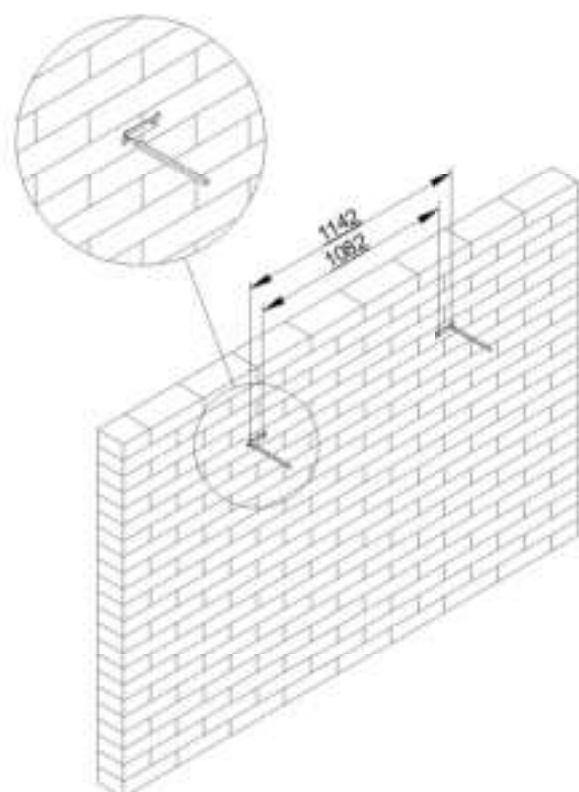
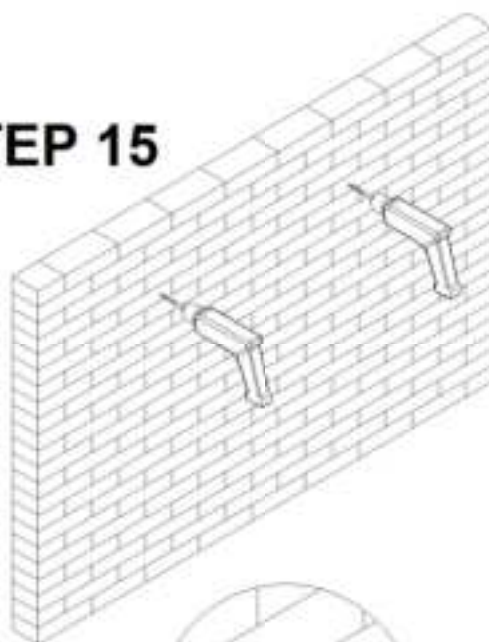
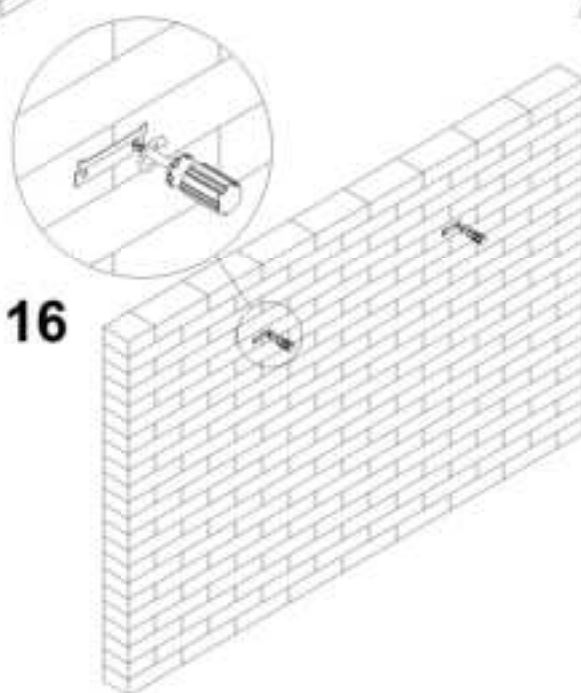


x2

D2



x4

STEP 14**STEP 15****STEP 16****STEP 17**