



iBoard® by APS

PART#: IB-231C&H

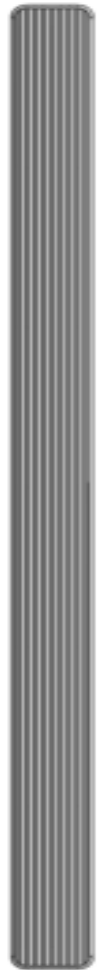
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

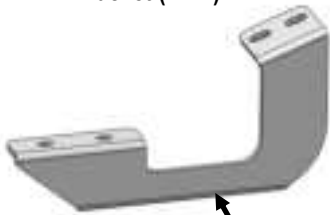
Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

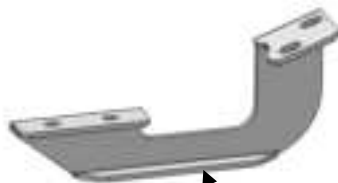
Driver Side Step Bar



Driver Front Mounting
Bracket (DFM)



Driver Center Mounting
Bracket (DCM)

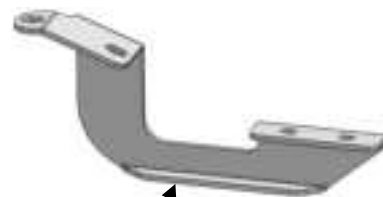
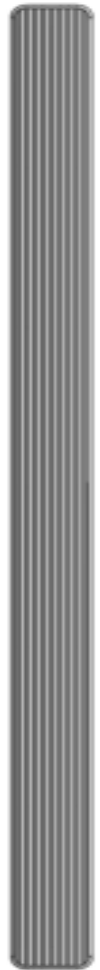


Driver Rear Mounting
Bracket (DRM)

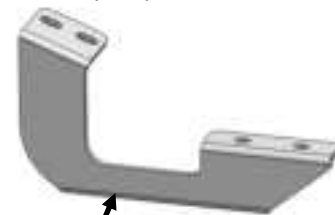
Front



Passenger Side Step Bar



Passenger Front Mounting
Bracket (PFM)



Passenger Center Mounting
Bracket (PCM)



Passenger Rear Mounting
Bracket (PRM)

Customer Support: info@iboardauto.com



Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-30mm Hex Bolts	3#	12	M8 Lock Washers
2#	12	M8 Large Flat Washers			



1 #



2 #



3 #

Hardware Package B (For Stainless Steel Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
1#	12	M8X1.25-35mm Carriage Bolts	3#	12	M8 Nylon Lock Nuts
2#	12	M8 Large Flat Washers	4#	6	Sliders (Packed with Step Bars)



1 #



2 #



3 #

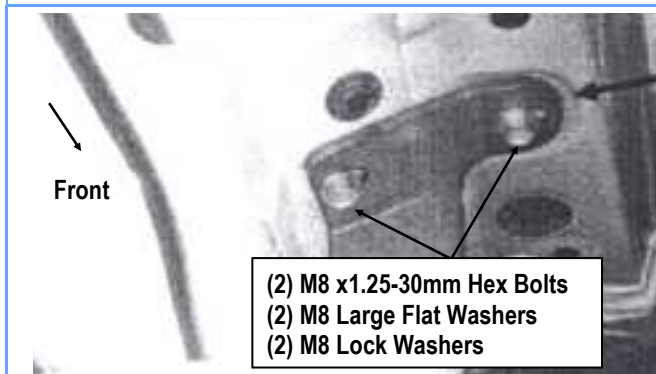


4 #



STEP 1

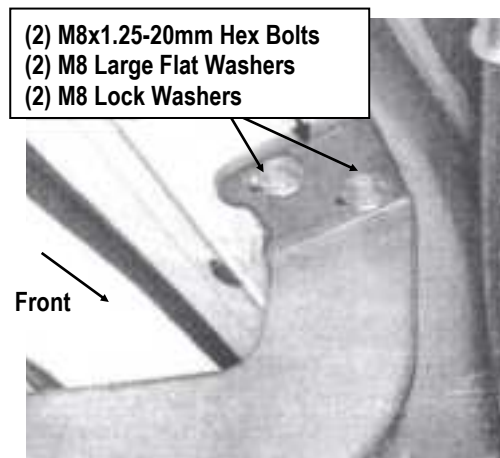
Start installation from the driver side front of the vehicle. Locate the (2) factory threaded holes in the side panel by the front flare in the body. Partially attach the Driver Front Mounting Bracket (**DFM**) to the vehicle using the included (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers (**Fig 1**). Do not fully tighten hardware at this time.



(Fig 1) Driver Side Front Mounting Bracket Installed

STEP 3

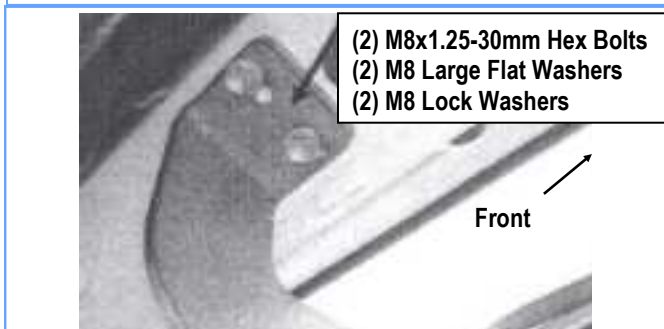
Move to the rear of the vehicle. Repeat **Step 1** for Driver Rear Mounting Bracket (**DRM**) installation, (**Fig 3**). Do not fully tighten hardware at this time.



(Fig 3) Driver Side Rear Mounting Bracket Installed

STEP 2

Move to the center of the vehicle. There are (2) sets of holes in the side panel between the installed Mounting Brackets, one set by the front Mounting Bracket and the other one by the rear Mounting Bracket. To determine which holes you will be using. Partially install the Driver Center Mounting Bracket (**DCM**) to the vehicle using the included (2) M8X1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers (**Fig 2**). Do not fully tighten hardware at this time.



(Fig 2) Driver Side Center Mounting Bracket Installed

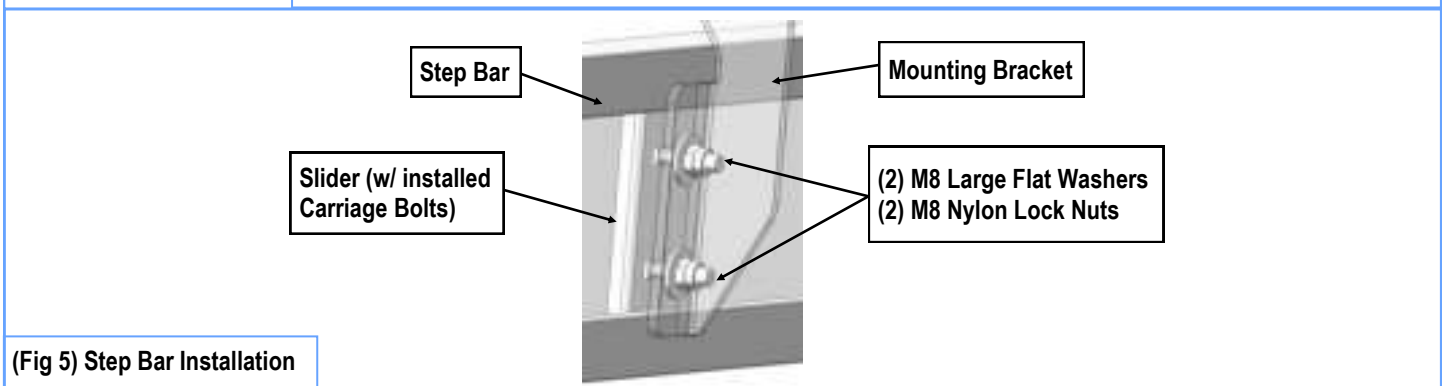
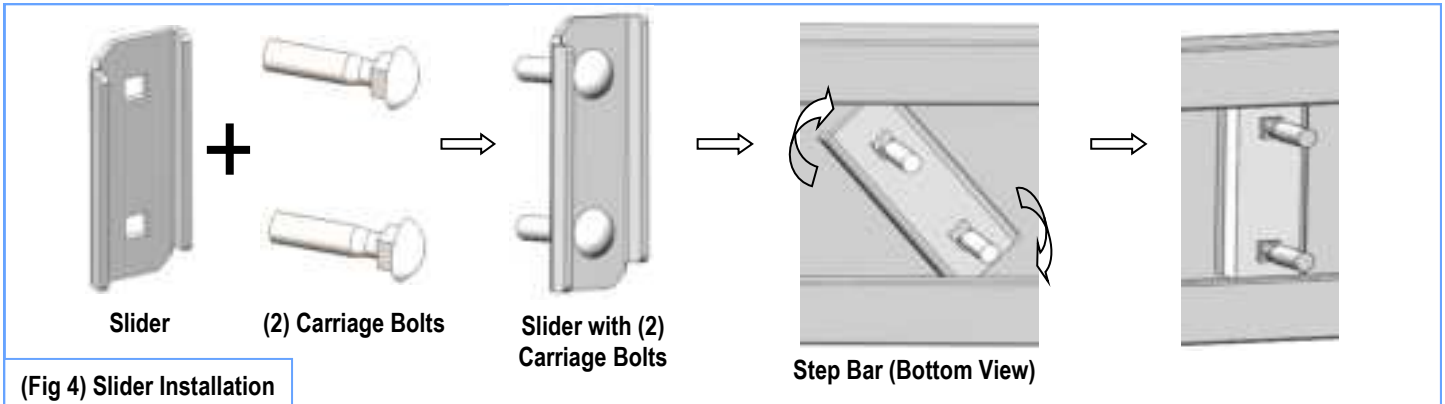
STEP 4

Once all (3) Driver side mounting brackets are installed, then proceed to the Step Bar installation. (**Figs 4 & 5**)

- (1) Select (1) Slider and (2) M8X1.25-35mm Carriage Bolts;
- (2) Install (2) M8X1.25-35mm Carriage Bolts in (1) Slider.
- (3) Slide the Slider (with carriage bolts) to the **Step Bar**.
- (4) Repeat to install the other (2) sliders to the step bar.
- (5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (6) M8 Large Flat Washers and (6) M8 Nylon Lock Nuts and (3) Sliders, (**Fig 5**). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Step Bars.

Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-4** for the other side Step Bar installation. **The installation is completed!!!**



Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.
In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.