
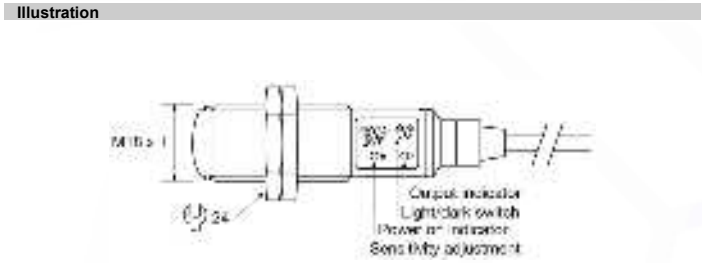


Product Data	
Electrical Data	
Supply Voltage	10 – 30 V dc
Voltage ripple	+/- 15 %
Current consumption	30 mA
Max. output load	200 mA / 30 V dc
Reverse polarity protected	Yes
Short circuit protected	Yes
Environmental Data	
Temperature, operation	-20 to +60 °C
Sealing class	IP 67
Approvals	

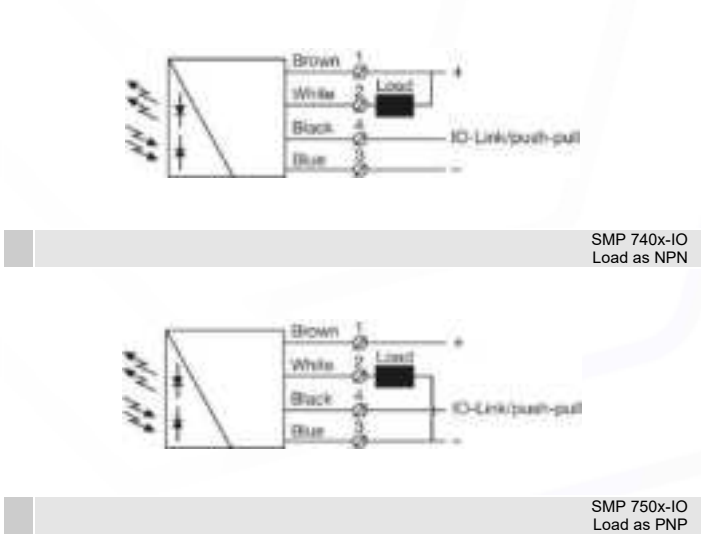
Available Models					
	Model	Supply Voltage	Output	Output Mode	Sensing Range
Diffuse Proximity	SMP 7400-IO xx x	10-30 V dc	IO-Link/NPN	Light/dark	50 cm, adjustable*
	SMP 7500-IO xx x		IO-Link/PNP		
	SMP 7401-IO xx x		IO-Link/NPN		1 m adjustable*
	SMP 7501-IO xx x		IO-Link/PNP		



\* Note: Measured against matt white A4 paper.



Connection

Wiring Diagrams





Connection Pins			
		4 pin, M8 plug	4 pin, M12 plug
Supply +	Brown	Pin 1	Pin 1
Supply -	Blue	Pin 3	Pin 3
IO-Link	Black	Pin 4	Pin 4
Control/Output	White	Pin 2	Pin 2
			
		Sensor plug	Sensor plug

Mounting & Installation	
1	Position the sensor pointing at the target object.
2	Align by moving sensor horizontally and vertically until the output changes when the target object is present (refer to Output Logic table).
3	Fasten the sensor securely using the enclosed locking nuts and/or a mounting bracket. Avoid acute angles on cable close to the sensor.

Adjustments
General
Sensitivity and output mode can be adjusted using the potentiometers or with the IO-Link. The IO-Link allows the user to setup and read several functions and parameters. Please refer to "SMP and PC connection" on the following page.

Output Mode Selection		
The output mode can be selected via an integral light/dark switch, or via IO-Link. Refer to Output Logic table for output mode reference. Note that the NPN output is closed when IO-Link/push-pull is low, and the yellow output LED is off.		
Light Operated (N.O.)	Enables the output to be active when there is an object present.	Turn switch to full clockwise position, or set: - Overwrite light operated = <i>true</i> - Light operated = <i>true</i> in the Parameters tab.
Dark Operated (N.C.)	Enables the output to be inactive when there is an object present.	Turn switch to full counter clockwise position, or set: - Overwrite light operated = <i>true</i> - Light operated = <i>false</i> in the Parameters tab.

Output Logic					
Detection	Output mode	Output status			Yellow LED
		IO-Link	PNP	NPN	
	Dark operated (N.C.)	Low	Open	Closed	Off
	Light operated (N.O.)	High	Closed	Open	On
	Dark operated (N.C.)	High	Closed	Open	On
	Light operated (N.O.)	Low	Open	Closed	Off

Sensitivity Adjustment	
Maximum sensitivity can be used for most applications and is advised for applications with contaminated environments. The sensitivity can be adjusted on the potentiometer (factory default active) or via IO-Link.	
Sensitivity adjustment may be required in applications where objects to be detected have highly reflective, dark, or textured surfaces and/or applications where a background is present. This can be achieved manually or via IO-Link.	
For sensitivity adjustment, proceed with the following steps:	
1	Start with the sensitivity at minimum by turning the potentiometer to full counter clockwise position.
2	Select target object with the smallest dimensions and least reflective surface.
3	Place target object in front of sensor.
4	<i>Via potentiometer:</i> Increase the sensitivity by turning the potentiometer clockwise until the target object is detected and the output status changes (Position 1) <i>Via IO-Link:</i> Press the System Command Teach gain button in the parameter tab. This will adjust and determinate the best sensitivity level, independently of the predefined gain.  If the output has not changed, attempt to move sensor closer to target object and repeat procedure.
5	If there is a background proceed to step 7. If there is no background proceed to step 6.
6	Turn the potentiometer clockwise to a position midway between Position 1 and maximum clockwise position.
7	Remove target object. If the output changes, proceed to step 8. If the output has not changed, a background is detected. Proceed to step 10
8	Turn the potentiometer clockwise until the output status changed (Position 2). A background is now detected.
9	Turn the potentiometer counter clockwise to a position midway between Position 1 and Position 2.
10	If the background is still detected and the output has not changed, attempt to angle the sensor in relation to the plane of the background. Then repeat procedure from step 1.



**Warning**  
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SMP and PC connection

To setup or adjust an SMP, it is required to use TMG IO-Link Device Tool together with TMG-USB IO-Link Master, or another IO-Link PC application.





How to connect

Connect the TMG-USB IO-Link Master USB-adapter to the USB-port of the PC and to the cable of the SMP.


Download the IO-Link Device Tool software and the SMP-IODD file from the Telco Sensors website in <https://www.telcosensors.com/downloads> selecting Software in Document type section. Install the TMG IO-Link Device Tool V5.1.1-5122 SE – Setup file and run the program. Import the SMP-IODD by selecting "Import IODD" in the Options menu, previously downloaded.

Click on "Search Master" and select the Master in the popup window.

Click on "Go Online" .

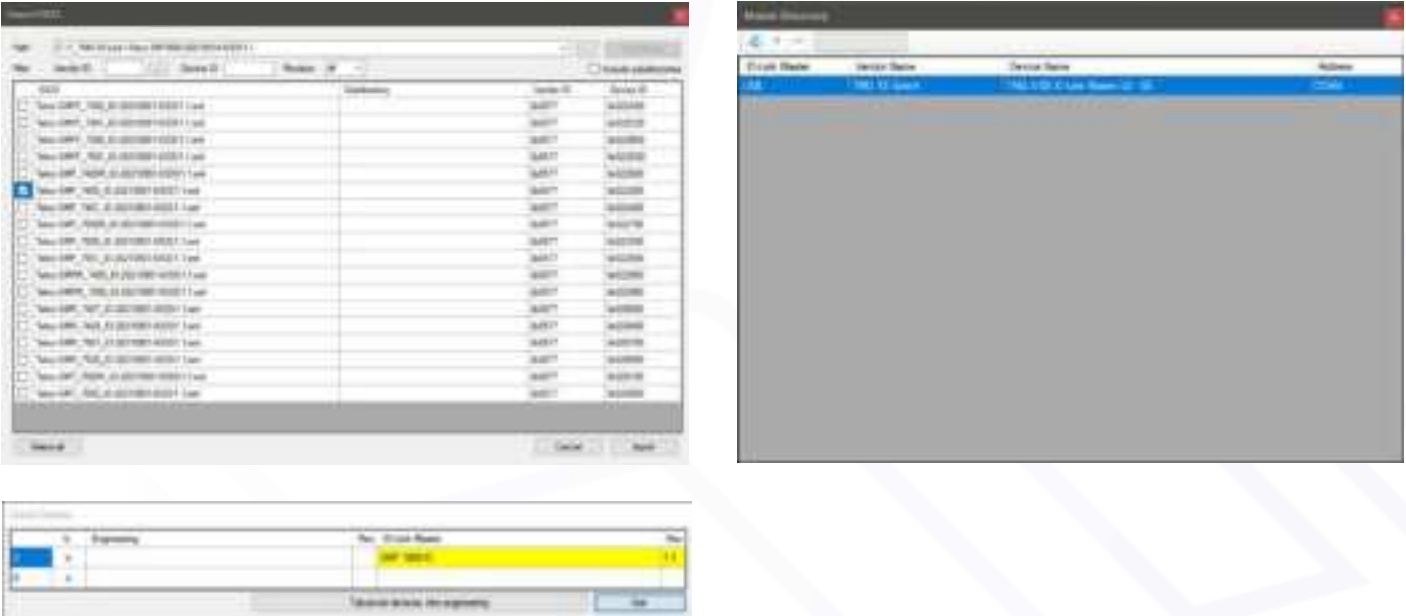
Click on "Check Devices" .

Click on "Takeover devices into engineering" to go to the SMP device. Double click on the row with the SMP, to open the Device menu.

Click on "Upload from Device"  to upload the SMP settings.

For more information see TMG's User Manual for the IO-Link Device Tool.

Popup windows:



Parameters

On the Parameter tab, the parameters of the sensor can be set up or modified.

General settings SMP:

Name	R/W	Value	State	Unit
System Command	rw	Restore Factory Settings	0	
System Command	rw	Teach gain	0	
Hysteresis	rw	8	0	%
Gain input	rw	Potentiometer	0	
Gain value	rw	0	0	
Light/Dark operated input	rw	Potentiometer	0	
Light operated	rw	false	0	
On delay	rw	0.00	0	s
Off delay	rw	0.00	0	s
Oneshot time	rw	0.00	0	s
Forced output	rw	false	0	
Forced value	rw	false	0	
Operating hours event time	rw	0	0	h

**System Command - Restore Factory Settings**  
Restores all user-settings to default values.

**System Command – Teach Gain**  
Determines the lowest possible gain to turn on.

**Hysteresis**  
The relative difference between on and off threshold. In both IO-Link and Potentiometer gain input it is possible to set the Hysteresis level. It can be set from 0 to 10%.

**Gain input**  
Select how the gain should be controlled. Select between Potentiometer or IO-Link. IO-Link is set by the Gain value setting. Keep objects out of the detection area when switching to automatic gain mode, because the initial setting of the beam requires information about signal strength for an unbroken beam. Excess gain is adjusted to about 2.

**Gain value**  
Select a fixed gain when IO-Link is selected for Gain input. It can be set from 0 to 255.

**Light/Dark operated input.**  
How the light/dark operated should be determined. Select between Potentiometer or IO-Link. IO-Link is set by the "Light operated" value setting. Potentiometer is set by the potentiometer on the sensor.

**Light operated**  
Select between true or false.  
Changing the selection will invert the outputs, if the Overwrite light operated is true.

**On delay**  
Select the delay of the output when an object appears, i.e., becomes present. It can be set from 0,00 to 600,00 seconds.

**Off delay**  
Select delay of the output when an object disappears, i.e., becomes absent. It can be set from 0,00 to 600,00 seconds.

**Oneshot time**  
Select how long the outputs will be active for when going from not active to active. It can be set from 0,00 to 600,00 seconds.

**Forced output.**  
Select if the output should be forced to the value in Forced value or decided from the sensor input.

**Forced value**  
Select the output state if the Forced output is true.

**Operating Hours Event Time**  
Starts an event message when operating hours reaches the value. It can be set from 0 to 4294967295. If 0 is selected there will be no operating hours event.



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Process Data

Process data SMP:



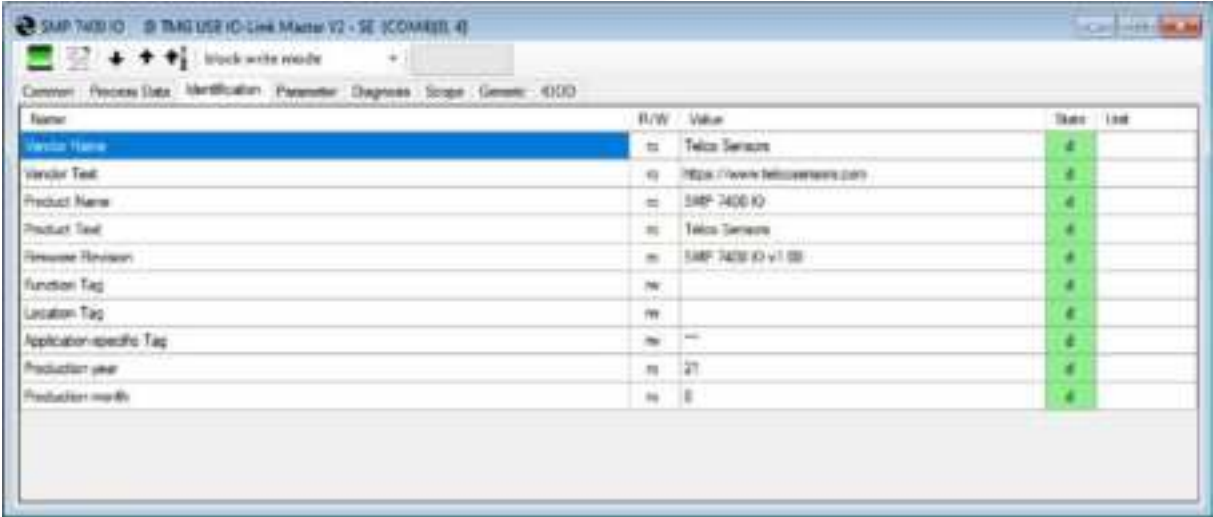
**Output**  
Status on the output.

**Light Operated**  
Status on the light operated selection.

**Gain**  
Status on the gain value.

Identification

On the identification tab, general information about the sensor is displayed.



**Function Tag, Location Tag and Application-specific Tag**  
Enter user specific descriptions for identification.



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Diagnosis

The detailed device status can contain the following events:

SMP 7000 IO - 32-Bit USB IO-Link Master V2 - SE (COM4[5], 4)				
block write mode				
Common    Process Data    Identification    Parameter <b>Diagnosis</b> Scope    General    IOIO				
Name	R/W	Value	State	Unit
Device Status	ro		0	
Detailed Device Status [1]	ro		0	
Detailed Device Status [2]	ro		0	
Detailed Device Status [3]	ro		0	
Detailed Device Status [4]	ro		0	
Bitset Count	ro		0	
Operating hours	ro	0	0	h
Obstruction Counter	ro	0	0	
Stroke Cycle Counter	ro	0	0	

**Event: Operating Hours**  
If the Operating Hours Event Time is exceeded.

**Warning: Signal Alarm**  
If the signal is less than 40% excess gain for more than 5 minutes.

**Error: Potentiometer Fail**  
If there is a hardware fail on the gain setting.

**Warning: Signal low**  
If the signal is too low to complete the automatic teaching.



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