

POWERS™ Controls TH 356 and TH 357 LIMITEM® Thermostats (Model 6)

Product Description

The TH 356 Rigid Bulb LIMITEM and the TH 357 Remote Bulb Direct Acting LIMITEM are pneumatic thermostats with a variety of uses in unit ventilators and other air handling systems.

The TH 356 Rigid Bulb LIMITEM is available in either direct acting or reverse acting models. The TH 357 Remote Bulb LIMITEM is available in direct acting only.

Product Numbers

TH 356 LIMITEM

Table 1. Rigid Bulbs.

Product No.	Action	Operating Range
356-0750	Direct	30 to 180°F (-1 to 82°C)
356-0012	Acting	0 to 100°F (-18 to 38°C)
356-1005	Reverse	30 to 180°F (-1 to 82°C)
356-0013	Acting	0 to 100°F (-18 to 38°C)

TH 357 LIMITEM

Table 2. Remote and Averaging Bulbs.

Product No.	Operating Range	Sensing Element	Bulb Inches (mm)	Capillary Ft (M)
357-0003	20 to 100°F (-7 to 38°C)	Remote Bulb	3/8 × 4 in. (9.5 × 102)	8 (2.4)
357-0004	35 to 145°F (2 to 63°C)	Averaging Bulb	3/32 × 15 ft. (2.4 × 4570)	40 (12.2)
357-0001	35 to 145°F (2 to 63°C)	Averaging Bulb	3/32 × 8 ft. (2.4 × 2440)	0.5 (0.15)

Required Tools

- Drill and 1/4-inch (6.3 mm) and 5/8-inch (16 mm) drill bits
3/16-inch (4.8 mm) and 9/16-inch (14 mm) drill bits for the mounting of the 808-412 mounting flange of kit 163-172
- Flat-blade screwdriver
- Test gauge and test thermometer

Prerequisites

- Inspect the sensing tube for damage.
- Read the instructions to determine if any accessories are needed.
- The use of supply and return (output pressure) air gauges and tees is recommended. Order Kit No. 142-0425 for gauge and tee for 1/8-inch NPT (two required).
- Provide adequate clearance for the sensing tube.

Troubleshooting

If the limitem fails to operate properly, use Table 3 as a troubleshooting guide. Ensure that the thermostat receives 18 to 30 psi (124 to 207 kPa) of clean, dry, oil-free supply air. Also, use a test gauge with a length of 3/16-inch ID rubber hose to measure the return pressure at the test port if permanent gauges are not available.

Troubleshooting, continued

Table 3. Troubleshooting Chart.

Complaint	Check Supply Air Pressure	Probable Cause Low Pressure	Corrective Action As Required
Return Line pressure stays at approx. zero	Press down exhaust valve	If return is still zero psi	Defective valve assembly
		If return pressure increases	Out of calibration or damaged sensing element
Return Line pressure stays at approx. supply pressure	Using a screwdriver, rotate the setpoint dial counterclockwise to the limit stop	If return pressure remains high	Defective valve assembly
		If return pressure drops to zero	Out of calibration
Excessive air leakage from exhaust valve	Supply and return line connection		Connections are interchanged
			Reverse the supply and return connections

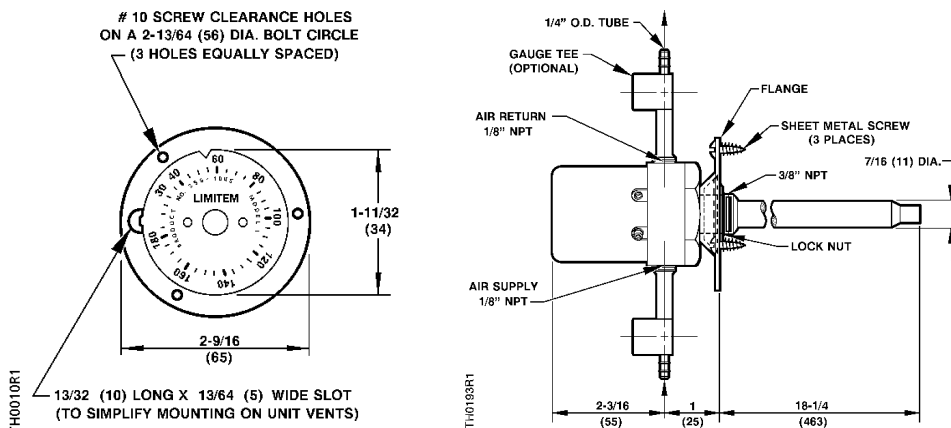


Figure 1. TH 356 Rigid Bulb LIMITEM.

Installation

TH 356 Rigid Bulb LIMITEM®

Duct Mounting (See Figure 1.)

Flange, lock-nut and sheet metal screws are provided for duct mounting.

1. Remove the flange from the limitem and use the flange as a template. Mark the location of the center hole and three screw holes. Use a 5/8-inch drill bit to drill the center hole and a 1/4-inch drill bit for the screw holes.
2. Slip the flange over the rigid bulb and secure with the lock-nut.
3. Fasten the limitem to the duct with the sheet metal screws provided.
4. Attach the air gauges and tees in the supply and return lines.

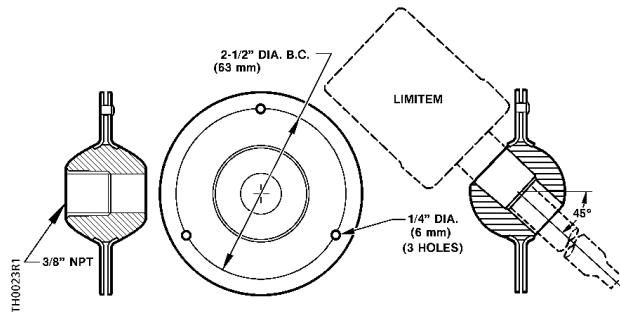
Alternate Duct Mounting

The Swivel Flange Mounting Kit Part Number 356-090 is available for mounting the limitem in ducts as small as 13 inches (330 mm) wide.

Swivel Flange Mounting (See Figure 2)

1. Use the swivel flange as a template to mark the location of the center hole and three screw holes.
2. Drill the holes and attach the flange.
3. Remove the standard mounting flange from the limitem.
4. Carefully thread the limitem through the 3/8-inch NPT tapped swivel socket.
5. Fasten the flange to the duct with the sheet metal screws provided.

Installation, continued



**Figure 2. Swivel Flange Mounting Kit
Part Number 356-090.**

Well Mounting

- Exercise care when installing the LIMITEM into a well.
- The LIMITEM must fit freely in the well to operate properly.
- Screw the LIMITEM into the well, finger-tight.

TH 357 Remote Bulb and Averaging Bulb LIMITEM®

Mounting the TH 357 LIMITEM Body (See Figure 3.)

- A 1/8-inch NPT hole is provided for mounting.

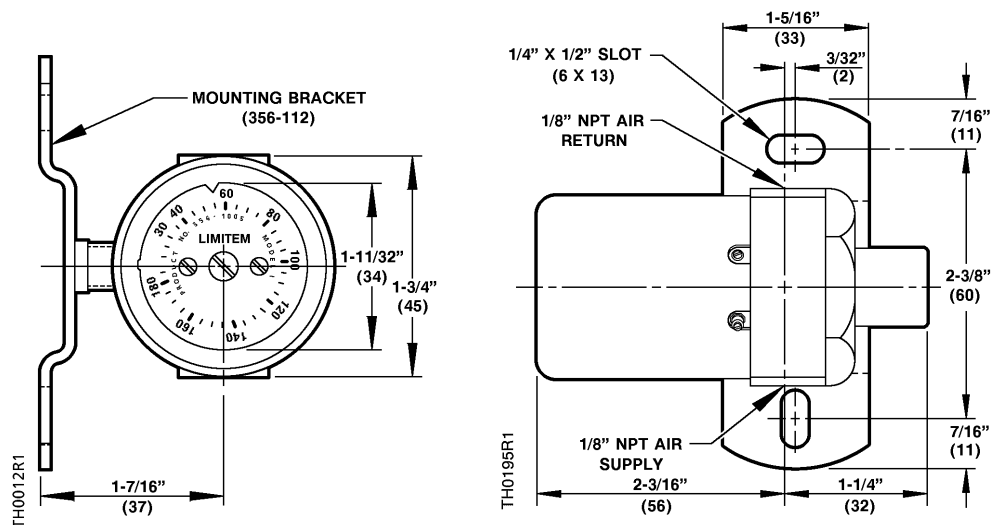


Figure 3. TH 357 Remote and Averaging Bulb LIMITEM.

- The mounting bracket, furnished with the thermostat, may be attached to any flat surface and the thermostat body threaded onto the protruding pipe nipple.
- When metal tubing is used for the supply and return air lines, this tubing may also serve to support the body of the thermostat.

Mounting the TH 357 LIMITEM Bulb

- When mounting the bulb through a metal surface, protect the capillary by using a mounting flange with a rubber grommet in Kit 163-172.

Remote Bulb

- Use a remote bulb holder Number 808-517 to support the remote bulb. The holder may be shortened to fit small ducts.
- When installing the remote bulb in a pipeline, use copper well Grainger number 38Y210.
- When the bulb is mounted in a unit ventilator, use coil clip Number 356-115 to support the bulb in the air stream through the coil. See Figure 5 and Figure 6.

Installation, continued

Averaging Bulb Mounting

Averaging bulbs require some means of support for the bulb and capillary.

- Use a coil clip, Part Number 356-115 (Figures 6 and 7) or a capillary clip, Part Number 7421700060 (Figure 4), to support the bulb if there is easy access to the coil.
- For duct mounting where access to the coil is limited, see Figure 8. Use flange Number 808-412 and a length of 3/8-inch (9.5 mm) OD hard copper tube to expose the bulb to the air leaving the coil within the duct.

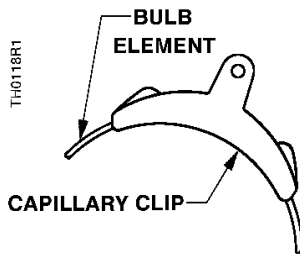


Figure 4. Capillary Clip Number 7421700060
 (Pkg of 100).

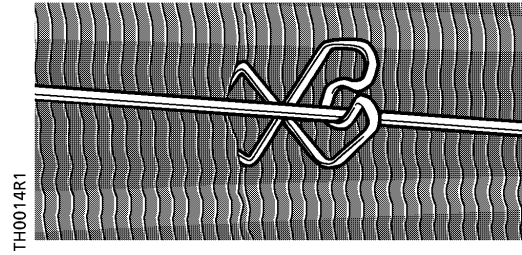


Figure 5. Clip Mounted on Coil.

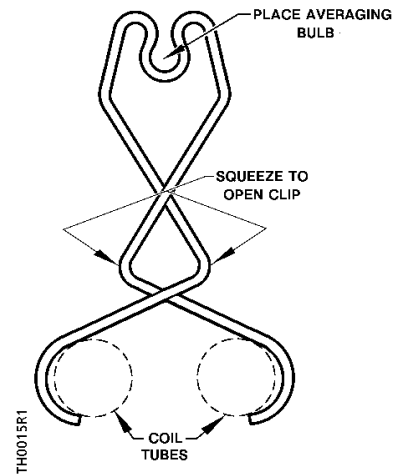


Figure 6. Coil Clip Number 356-115.

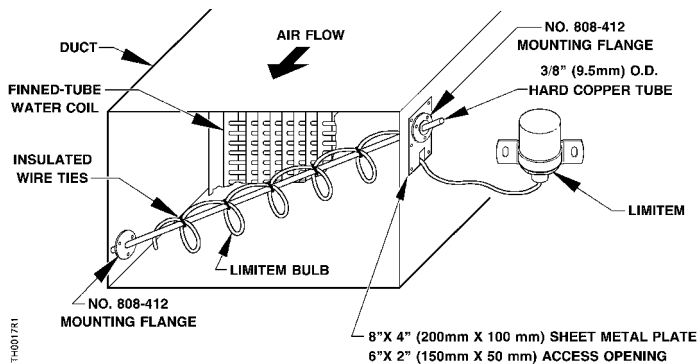
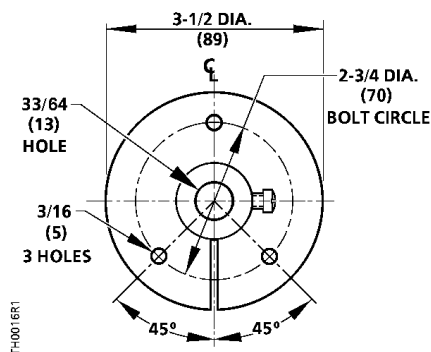


Figure 7. Installation of TH 357 Averaging Bulb in a Duct.

Calibration

Change setpoint

1. Remove the cover.
2. With a screwdriver, turn the dial adjustment screw to change to the desired setpoint. See Figure 8.

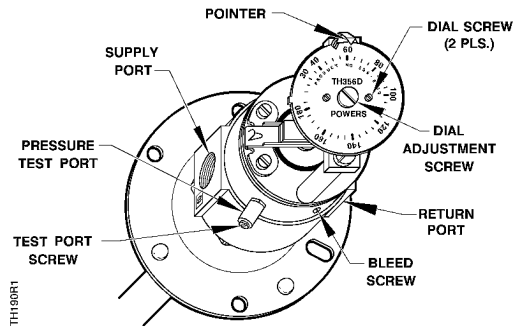


Figure 8. LIMITEM® Cover Removed.

Calibrate

1. Using a test thermometer, accurately measure the temperature at the bulb.
2. Set the dial to the bulb temperature by turning the dial adjustment screw with a screwdriver.

NOTE: You must use a screwdriver. Do not attempt to change the dial by rotating it with your hand.

3. If a permanent return air gauge is not installed, use the pressure test port. See Figure 8 for its location.
4. Loosen the test port screw about 1/2 turn and slip a 3/16-inch ID rubber hose connected to the test gauge over the pressure test port. See Figure 9.

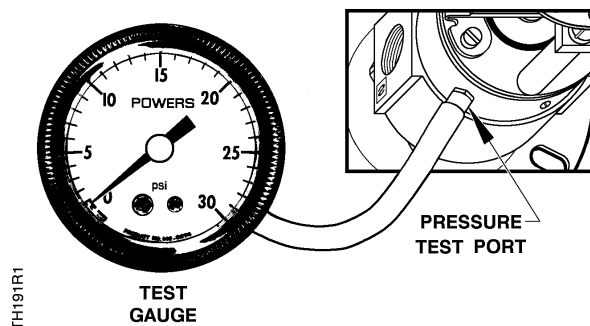


Figure 9. Using the Pressure Test Port.

5. If the return pressure does not read 7 to 8 psi (48-55 kPa), turn the dial adjustment screw with a screwdriver until pressure is 7 to 8 psi (48-55 kPa).
6. Loosen the dial screws and turn dial until the temperature at the bulb and dial is identical. Tighten the screws.
7. The thermostat is now calibrated and the setpoint may be changed to desired setpoint.

Sensitivity Adjustment

The sensitivity adjustment is factory set with the sensitivity spring tab in position 6 of the spring retainer. This is approximately mid span of the sensitivity. See Table 4 for other settings.

Table 4.

Slot No	Sensitivity Psi/°F		
	Rigid Bulb	Remote Bulb	Rmt Bulb 40' Cap (12 m)
1	0.29	0.33	0.33
2	0.44	0.60	0.54
3	0.64	1.03	0.76
4	0.89	1.39	0.97
5	1.03	1.74	1.18
6	1.22	2.09	1.40
7	1.41	2.44	1.61
8	1.61	2.79	1.82
9	1.80	3.15	2.03
10	2.0	3.5	2.29
11	2.0	3.5	2.29

To change the sensitivity:

1. Loosen the dial screws. See Figure 8.
2. Loosen the dial adjustment screw.
3. Lightly press the spring retainer. (Do not bend).
4. Move the sensitivity spring to the new position. See Figure 10. Table 4 gives the sensitivity spring tab location and the corresponding sensitivity value.

NOTE: The tab may be installed in either side of the spring retainer.

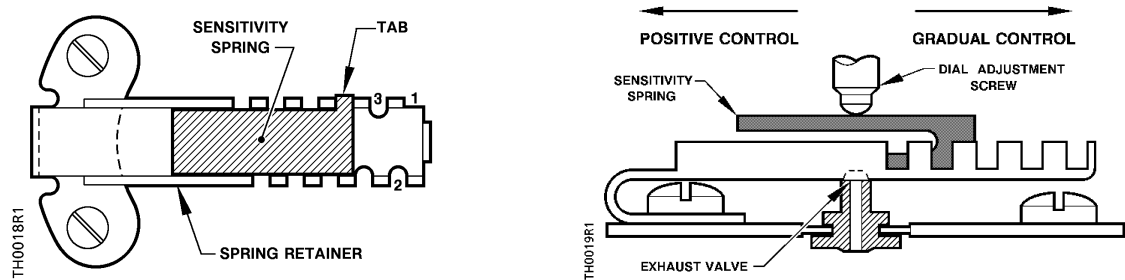


Figure 10. Sensitivity Spring Setting.

- 5. Ensure that the dial adjustment screw point touches the sensitivity spring.
- 6. Recalibrate the unit.

Table 5. Cross Reference Chart.

SIEMENS BUILDING TECHNOLOGIES, INC.	HONEYWELL	JOHNSON	ROBERTSHAW	BARBER-COLEMAN	DISCONTINUED POWERS
 TH 358D Direct Action	 TP 907A * Direct Action	 T-3810* Direct Action	 T201* Direct Action	 TK 9637 Direct Action	 TH 360D Direct Action
 TH358R Reverse Action	—	—	 T-130** Reverse Action	 TK 9737 Reverse Action	—

* Non-relay (one-pipe) requires external restrictor.
** Direct or reverse acting-reversible.

References
Technical Instructions

TH 356-1
LIMITEM® Rigid Bulb Thermostat, Document No. 155-070P25

TH357-1
LIMITEM® Remote Bulb Thermostat, Document No. 155-071P25

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