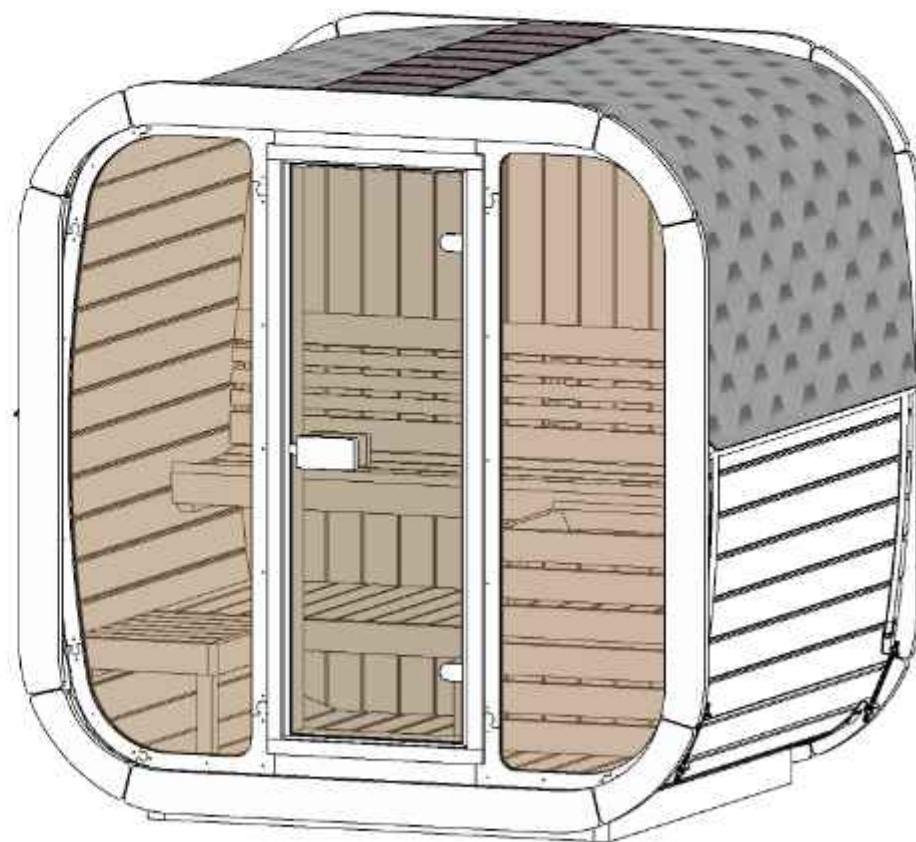
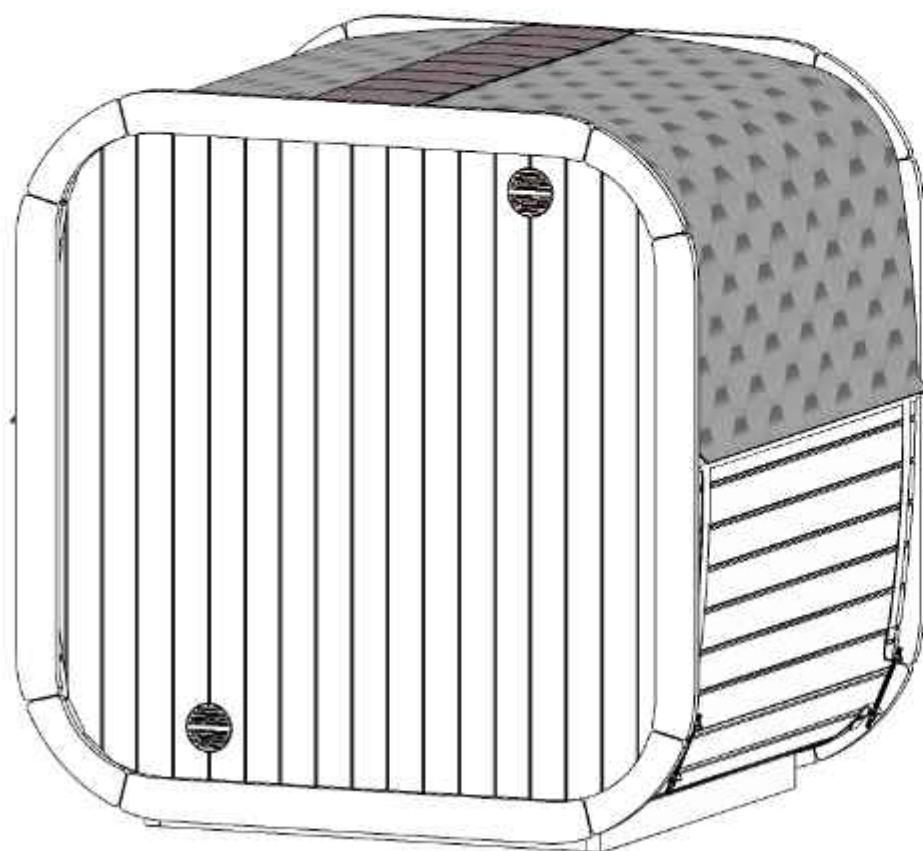


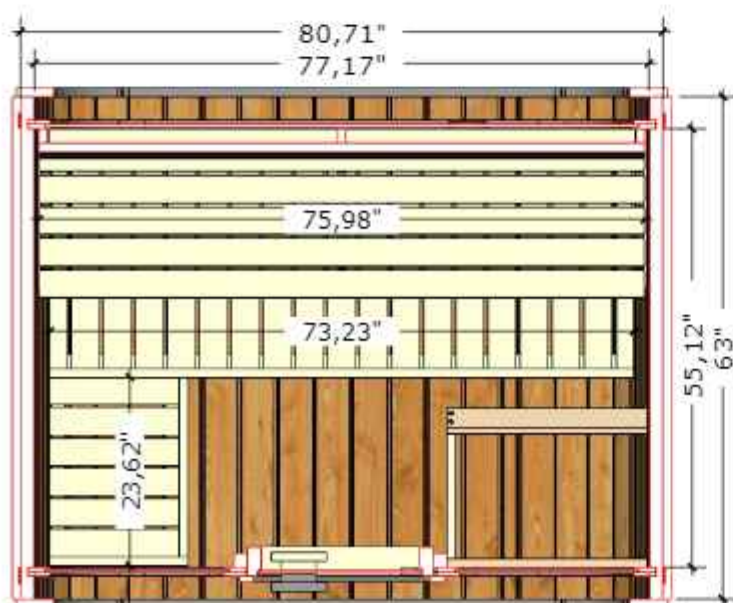
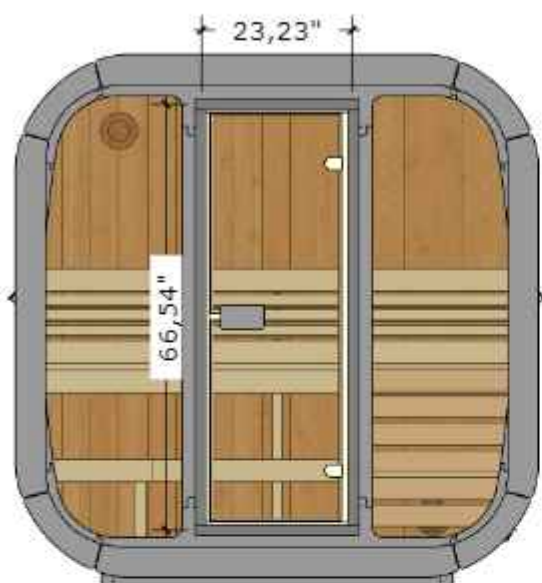


Cube Luxury Series CL5G Outdoor Sauna  
63D" x 81W" x 83H"



Note: Please read manual before construction

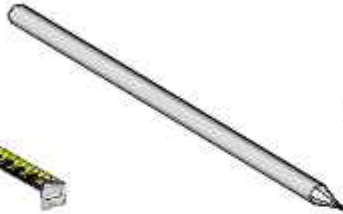
Rev: 1.0\_6/2024



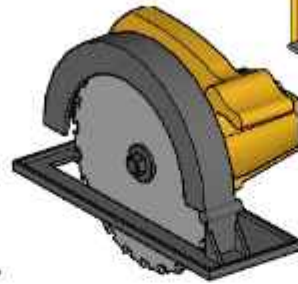
## Tools needed



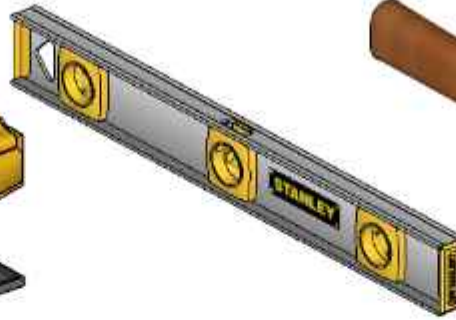
Measuring tape



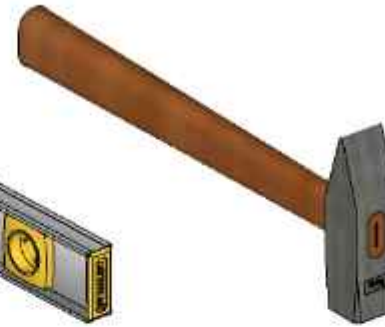
Marker pen



Circular saw



Water level



Hammer



Extra hands



Screwdriver



Drill



Crescent wrench



Utility knife



Rubber mallet


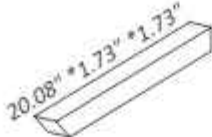
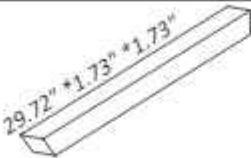
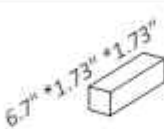
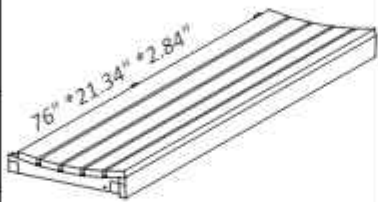

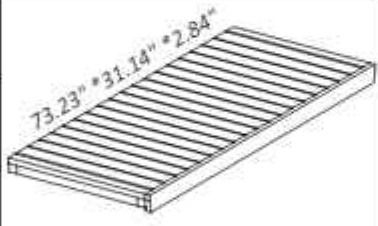
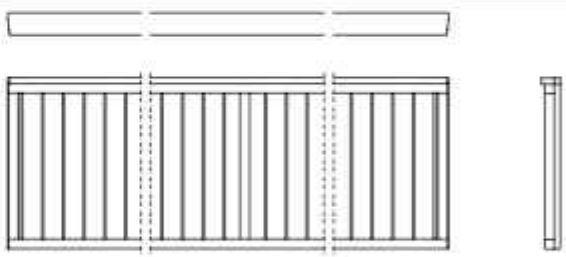

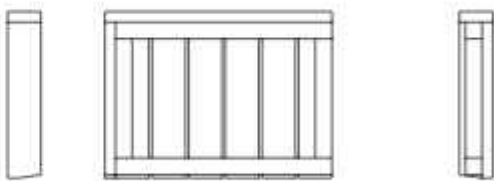
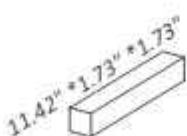
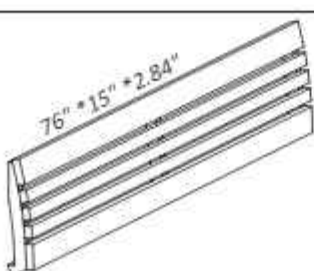
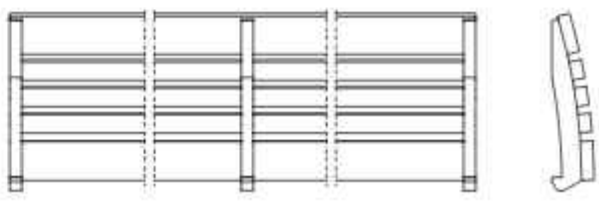


Ratchet strap

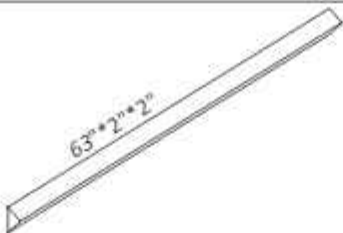








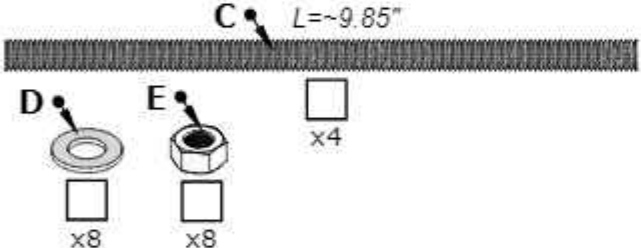










DET 1	x2		
Article. K-SM100/1400			
DET 2	x4		
Article. K-SM100/1300			
DET 3	x1		
Article. T-STL117/1600XLM01			
DET W	x2 kmpl		
Article. MU-TRAPP			
DET 3	x64		
Article. T-STL117/1600-01			
DET 3/H	x2		
Article. T-STL117/1600-01X			
DET Sb	x1		
Article. IC-TE-20-PR-12/15V			
DET Sa	x1		
Article. IC-TE-20-PR-12/15P			
DET Ta	x1		
Article. T-SL117/610UK1			
DET Tb	x1		
Article. T-TL94/610J			

DET V	x4		
Article.			
KI-VIN-25/40/40-ZN			
DET U1	x1		
Article.			
K-TL94/1940			
DET Y1	x1		
Article.			
T-IC-PTS-20/28-V			
DET Y2	x1		
Article.			
T-IC-PTS-20/28-P			
DET U2	x1		
Article.			
K-TL94/1850			
DET 6	x2		
Article.			
T-STL117/1600XL-01			
DET 6c/d/e/f	x1		<div> X   1"   3/8"   3/4"   1 3/16" </div>
Article.			
T-STL117/1600KO-01			
DET A1	x2		
Article.			
MU-VIT1840-KLZN			
DET A2	x2		
Article.			
MU-VIT4860-KLZN			
DET G	x1		
Article.			
MU-VENT-100-PU			

DET F	x3		
Article. MU-VENT-100-ZN			
DET 10a	x2		
Article. K-HP44/510XP			
DET 11a	x2		
Article. K-HP44/755XP			
DET 10c	x1		
Article. K-HP44/170			
DET 10	x1		
Article. TL-LAMOD-1930-KA01			
DET 11	x1		
Article. TL-LAMOD-1860-01			
DET 12	x1		
Article. TL-LAMOD-600-01			
DET 10b	x3		
Article. K-HP44/290			
DET 14	x1		
Article. TL-STMOD-1930-KA01			

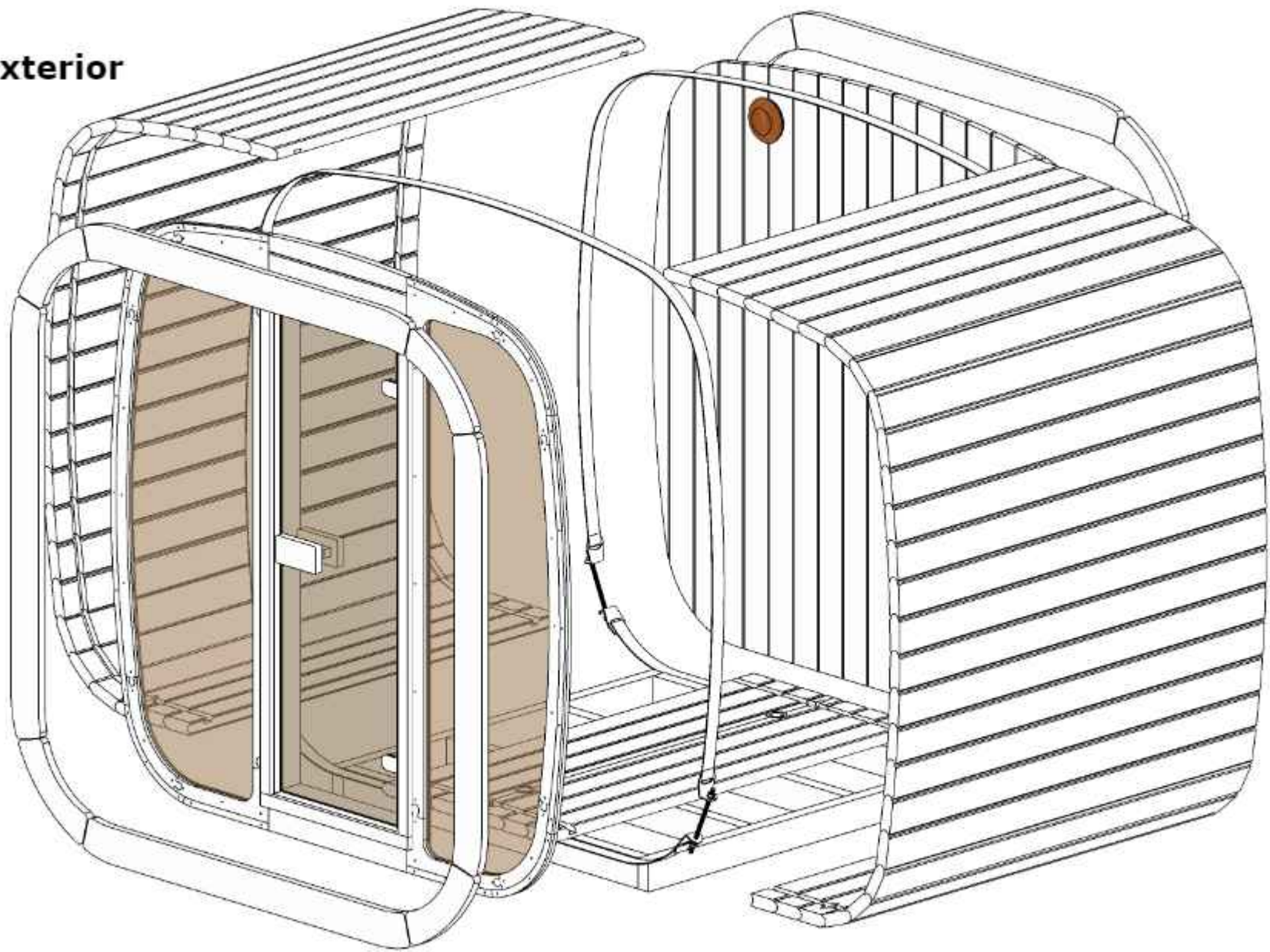
DET 21	x1																							
Article.																								
U-KL-6/17-PR																								
DET 21c	x2																							
Article.																								
K-HP44/1690																								
DET 21d	x2																							
Article.																								
K-HP44/680																								
DET 21a	x2																							
Article.																								
K-HL44/1660																								
DET 21b	x2																							
Article.																								
K-HL44/650																								
DET 16	x1		<table><thead><tr><th>Segment</th><th>Height</th><th>Angle</th></tr></thead><tbody><tr><td>A</td><td>24.88"</td><td>3°</td></tr><tr><td>B</td><td>24.61"</td><td>5°</td></tr><tr><td>C</td><td>24.21"</td><td>6°</td></tr><tr><td>D</td><td>23.74"</td><td>8°</td></tr><tr><td>E</td><td>23.11"</td><td>9°</td></tr><tr><td>F</td><td>22.16"</td><td>31°</td></tr></tbody></table>	Segment	Height	Angle	A	24.88"	3°	B	24.61"	5°	C	24.21"	6°	D	23.74"	8°	E	23.11"	9°	F	22.16"	31°
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F	22.16"	31°																						
Article.																								
TL-PIMOD-632-01																								
DET 15a	x1																							
Article.																								
TL-LAV90/630X																								
DET 15b	x1																							
Article.																								
TL-LAV90/500XP-XL																								
DET 15d	x1																							
Article.																								
TL-LAV42/330XP-XP																								
DET 15c	x2																							
Article.																								
KI-LEK15																								

<b>DET 22</b>  <b>Article.</b> T-STL-1600-XX	<b>x2</b>		
<b>Underlay felt</b>  <b>Article.</b> KAT-AL	<b>26'</b>		
<b>DET N</b>  <b>Article.</b> KAT-HAR-MUST	<b>x7</b>		
<b>DET O</b>  <b>Article.</b> KAT-SIN-MUST	<b>x52</b>		
<b>DET 25a</b>  <b>Article.</b> MU-OL-IC-20-1	<b>x8</b>		
<b>DET 25b</b>  <b>Article.</b> MU-OL-IC-20-2	<b>x8</b>		
<div> <div> <b>Article.</b>  KI-KERL-12-RV4 </div> <div>  </div> </div>			
<div> <div> <b>Article.</b>  KI-USA-ICO-226 </div> <div> <div> <b>Bit PH2</b>   </div> <div>  </div> <div> <b>Torx bits</b>  T10 T15  T20 T25 </div> </div> <div> <div> <b>L</b>   </div> <div> <b>K</b>   </div> <div> <b>J</b>   </div> <div> <b>I</b>   </div> <div> <b>H</b>   </div> <div> <b>M</b>   </div> </div> <div> <div> ~320 </div> <div> x20 </div> <div> x45 </div> <div> x40 </div> <div> x240 </div> <div> x70 </div> </div> </div>			

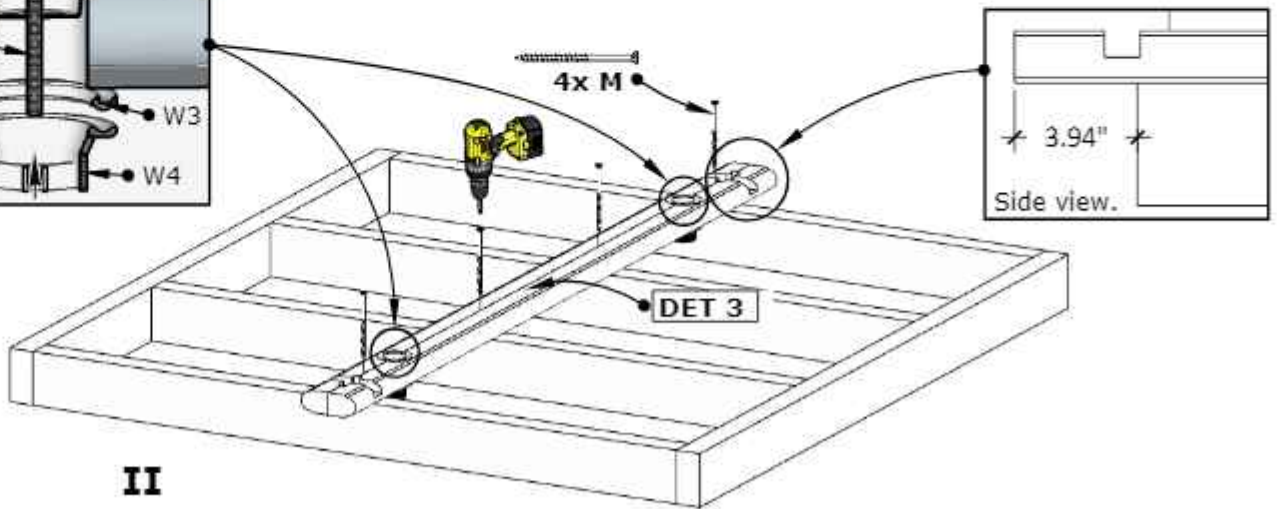
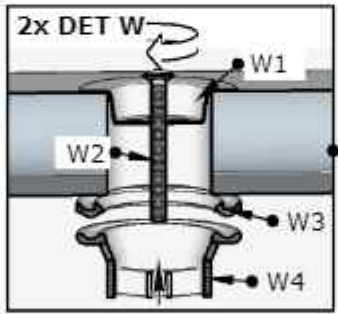
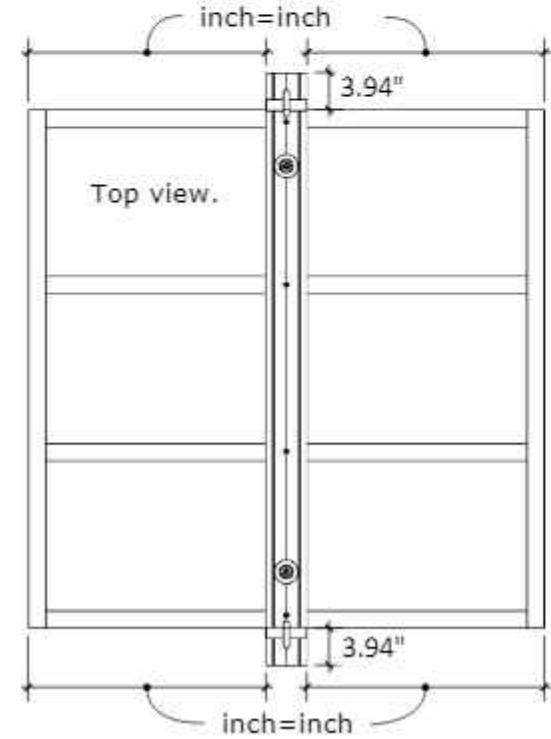
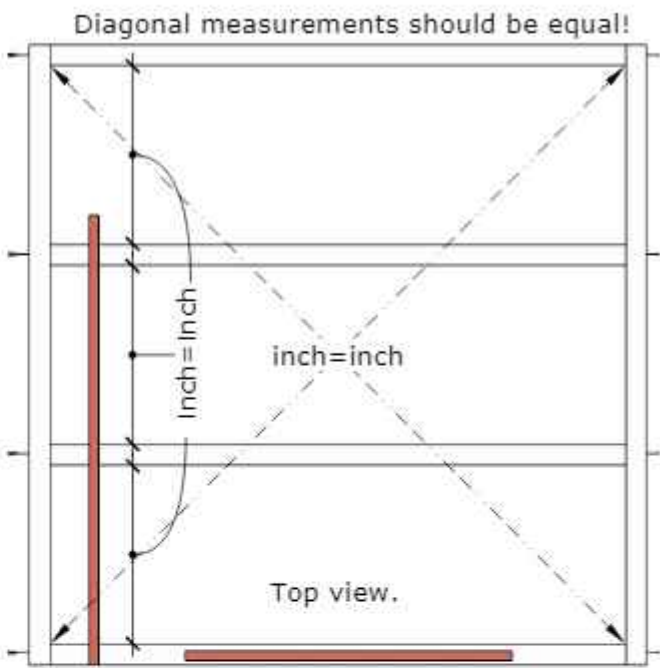
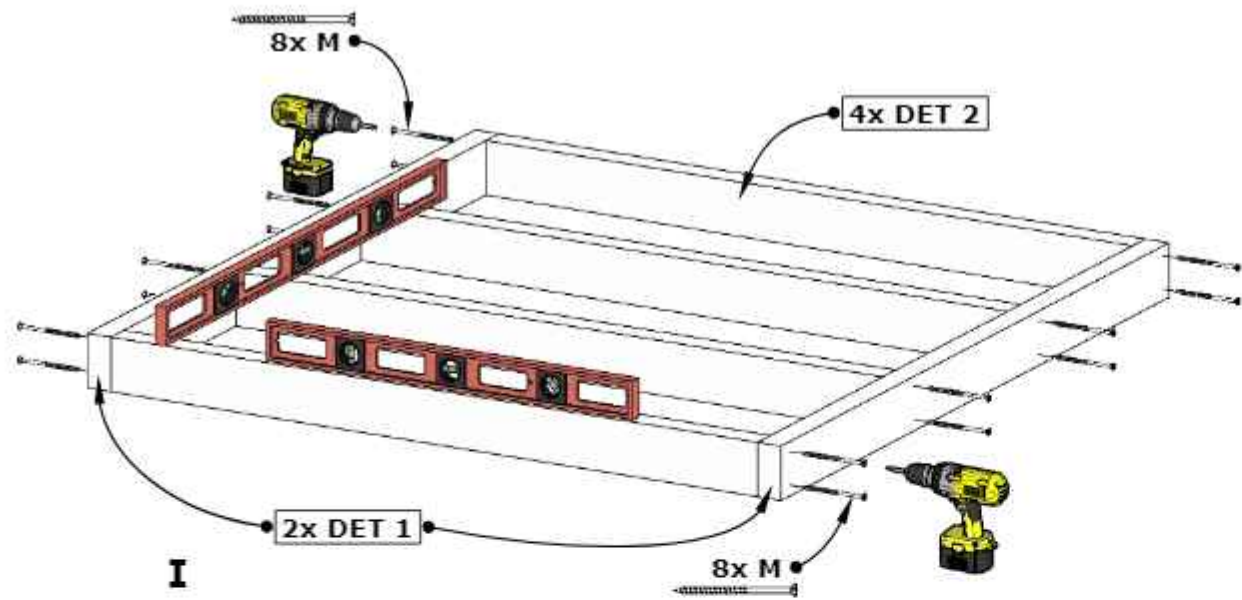


CL5G Outdoor Sauna 63D" x 81W" x 83H"

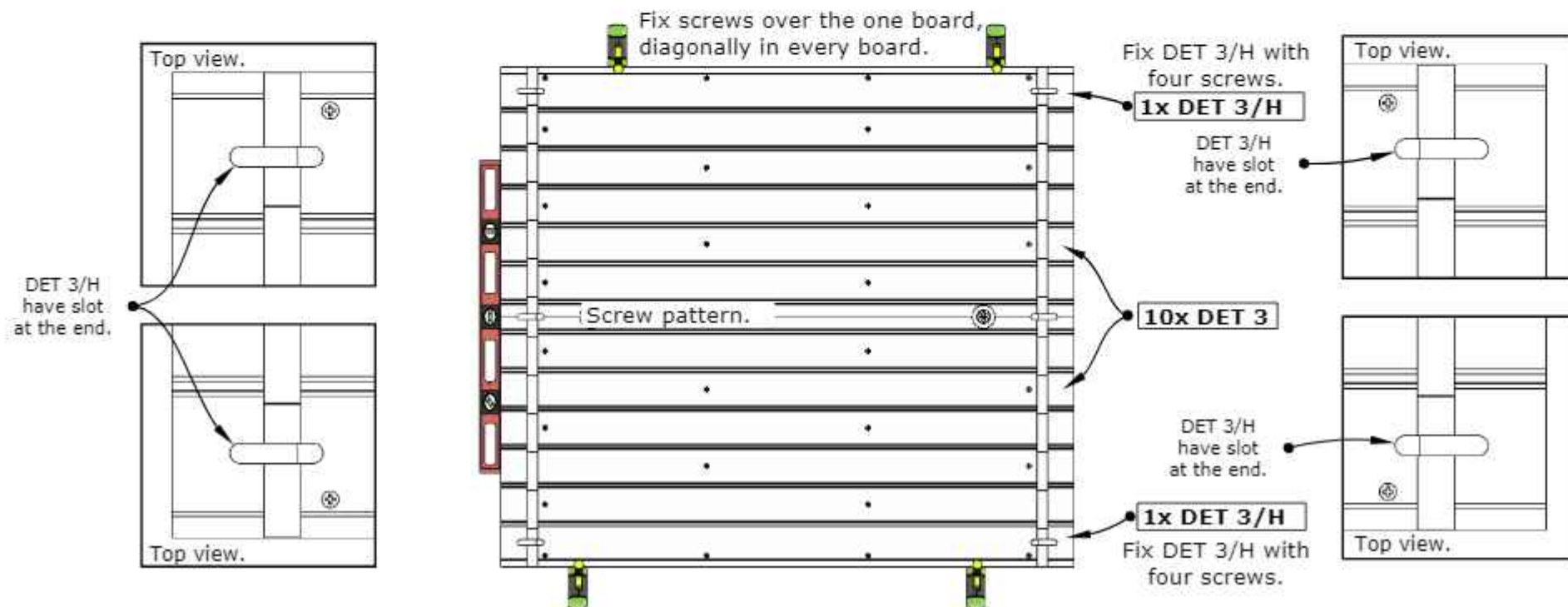
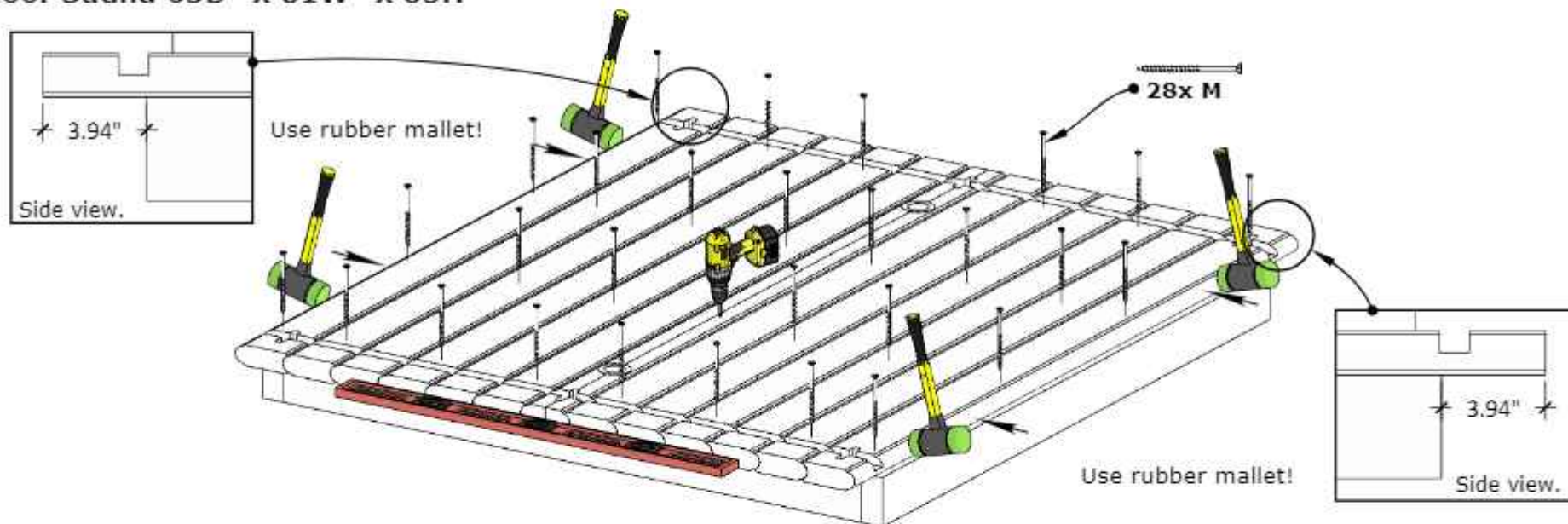
**Exterior**



CL5G Outdoor Sauna 63D" x 81W" x 83H"



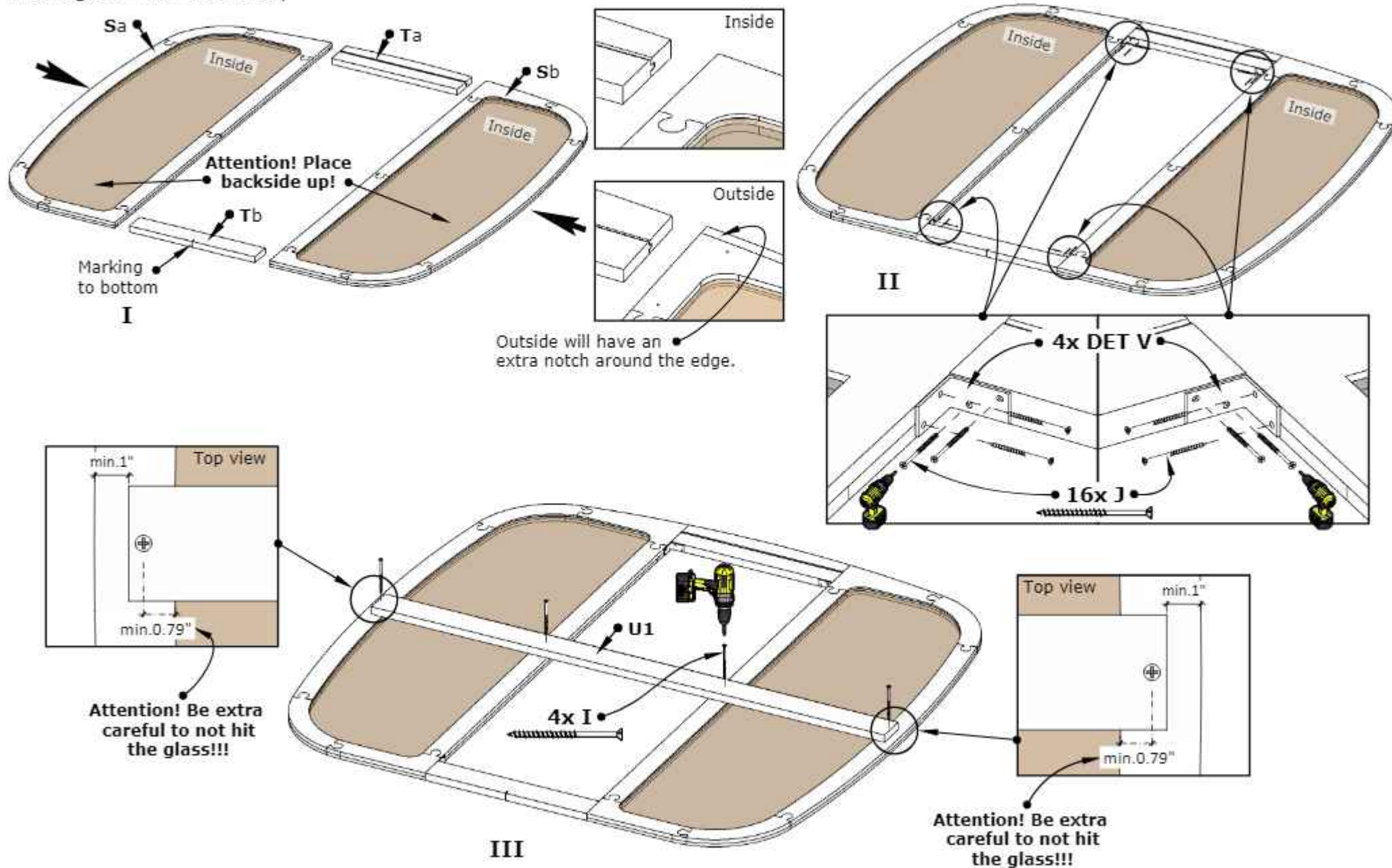
## CL5G Outdoor Sauna 63D" x 81W" x 83H"





## CL5G Outdoor Sauna 63D" x 81W" x 83H"

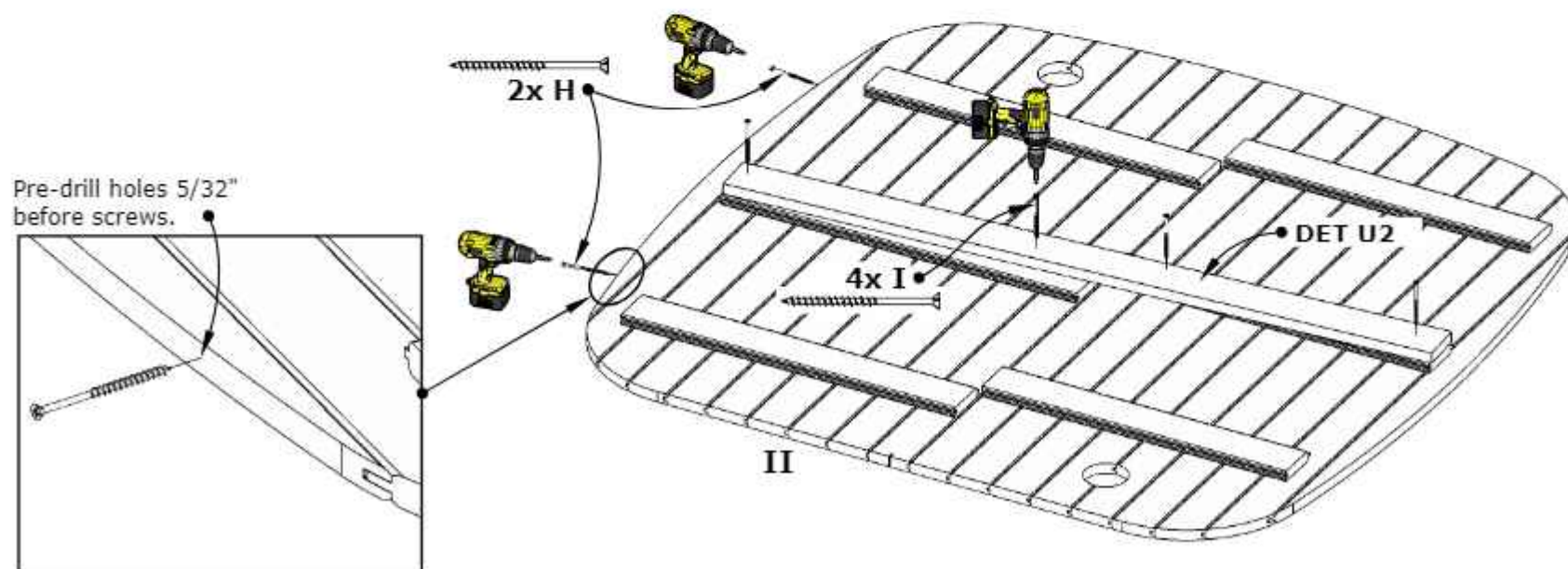
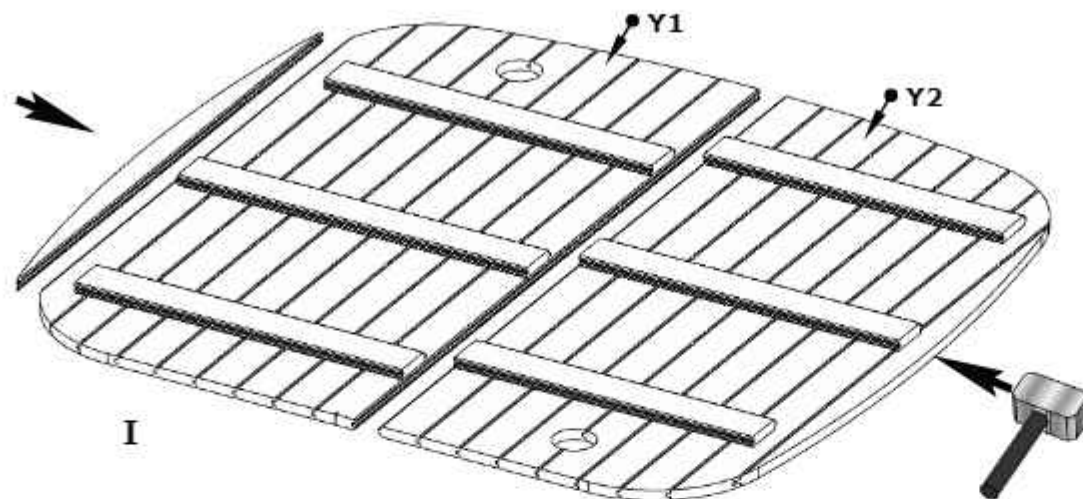
### Front glass-wall assembly



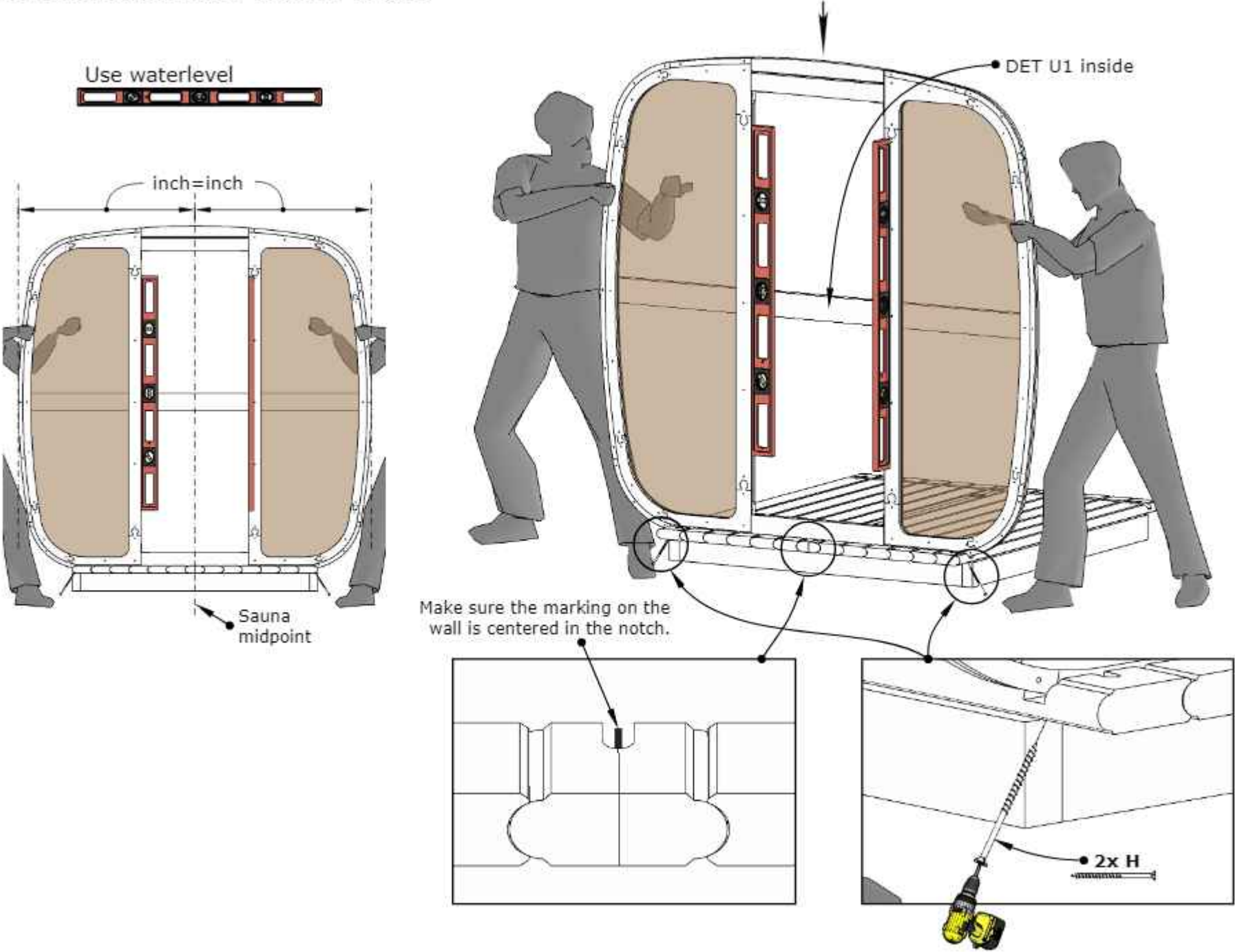


## CL5G Outdoor Sauna 63D" x 81W" x 83H"

### Wooden back wall assembly

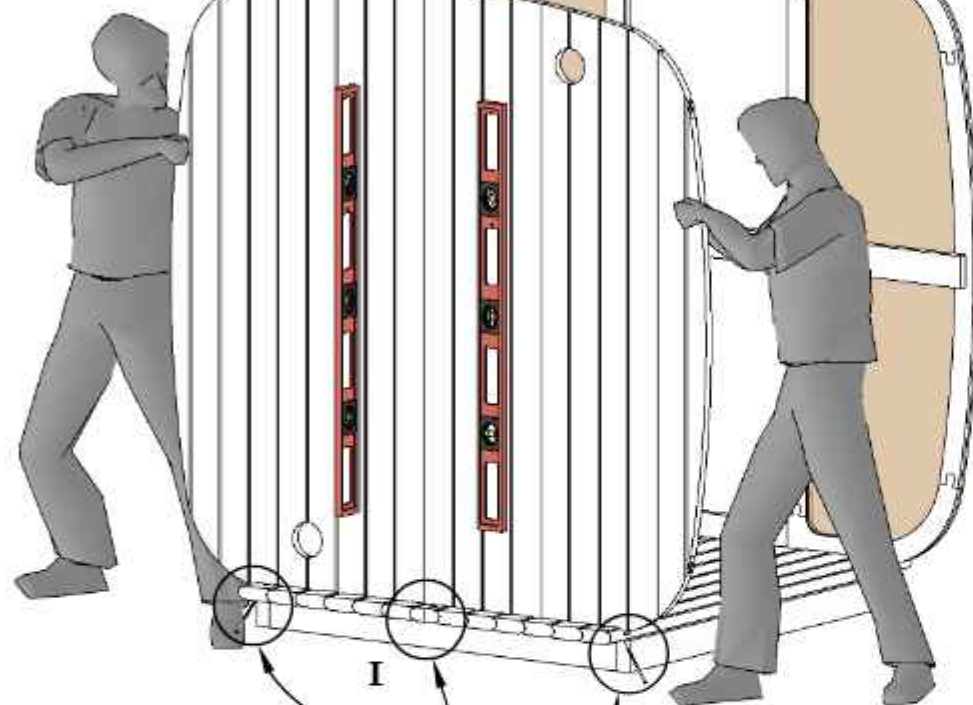
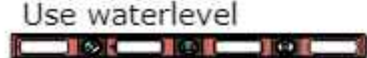


CL5G Outdoor Sauna 63D" x 81W" x 83H"

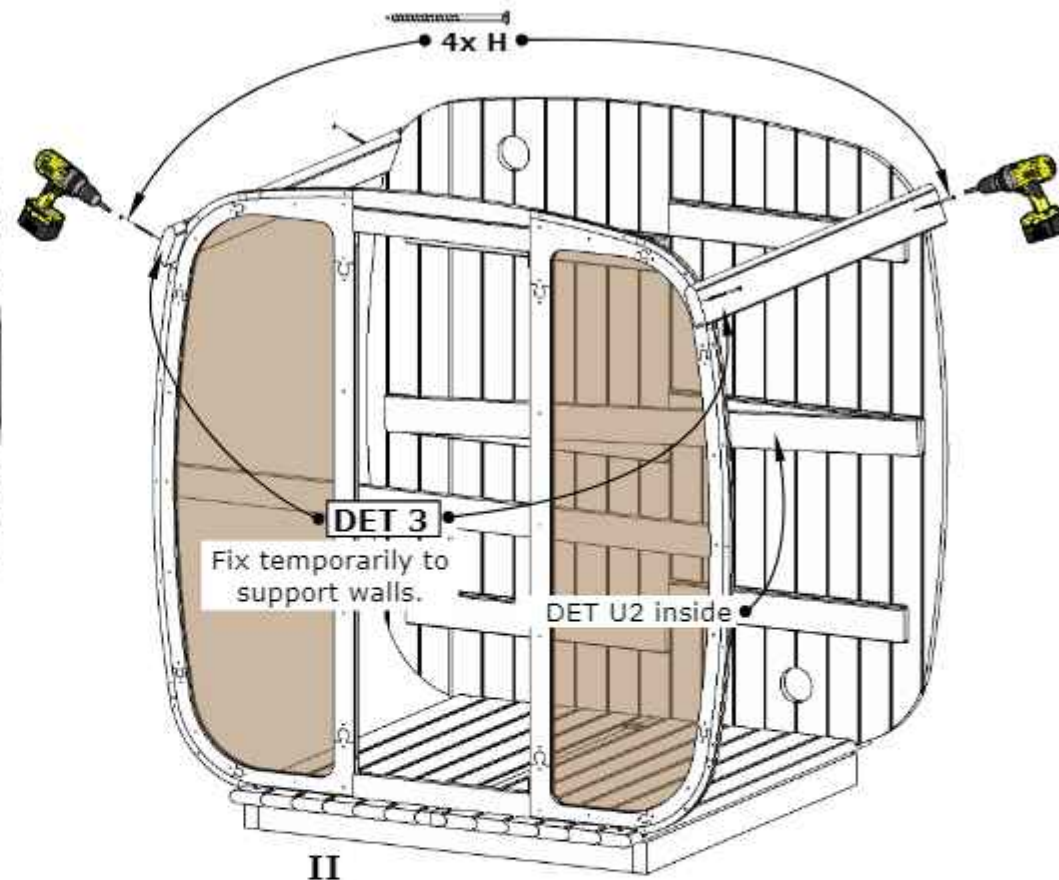
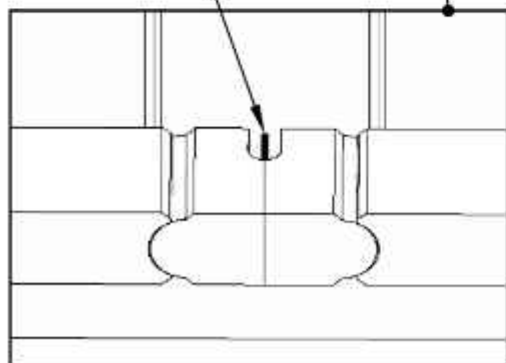


## CL5G Outdoor Sauna 63D" x 81W" x 83H"

Use waterlevel



Make sure the marking on the wall is centered in the notch.

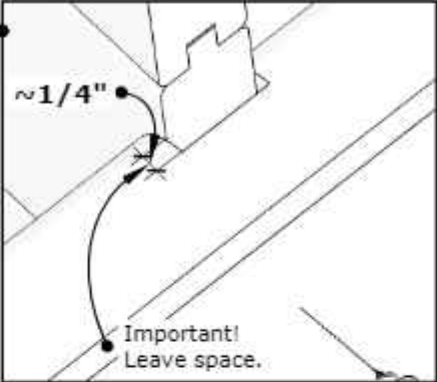
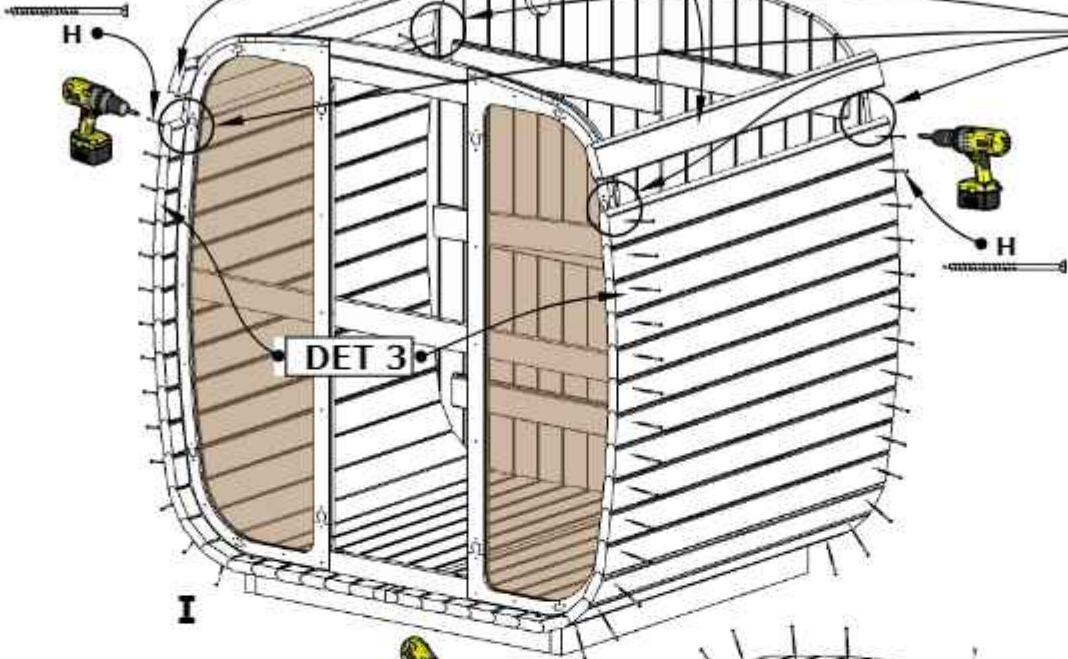
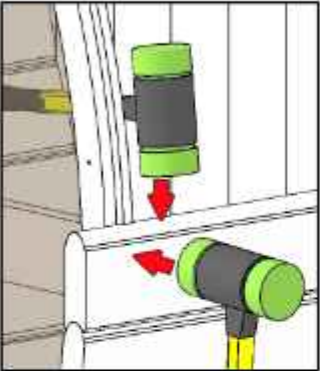




CL5G Outdoor Sauna 63D" x 81W" x 83H"

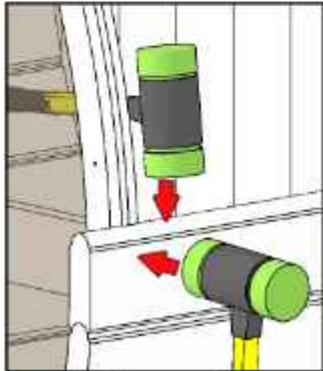
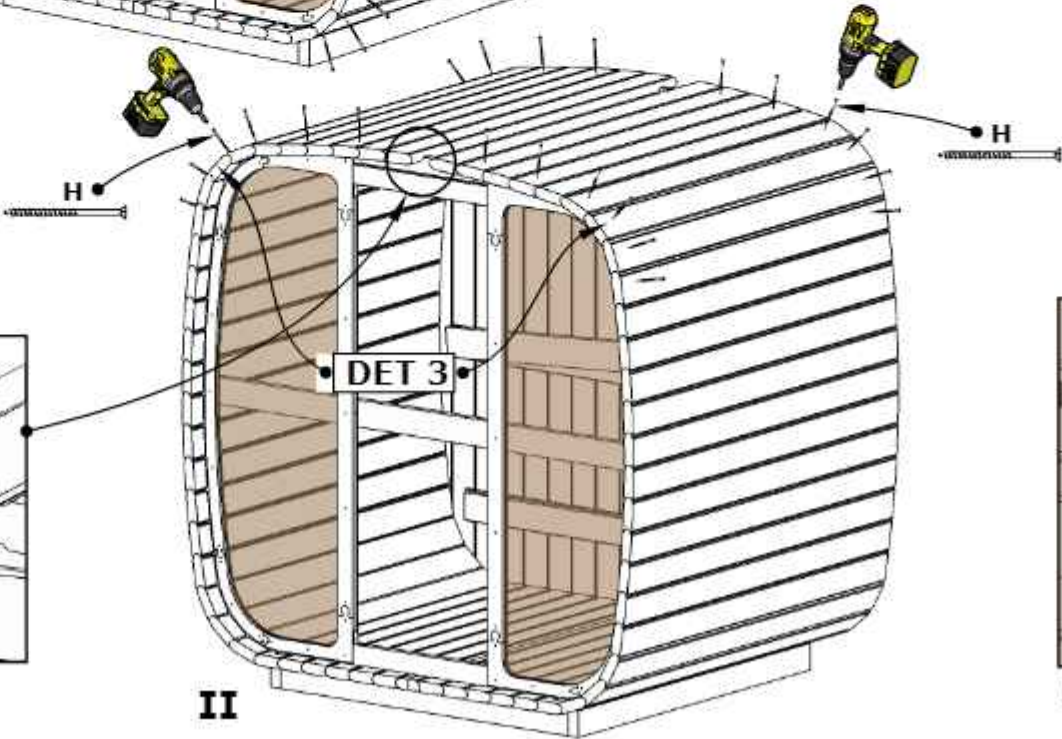
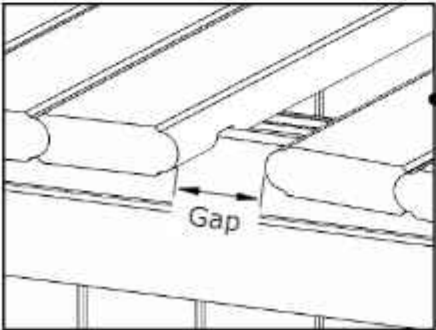
Remove DET 3 from their temporary positions and use during the next step.

Use rubber mallet!



IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (A2) are installed.

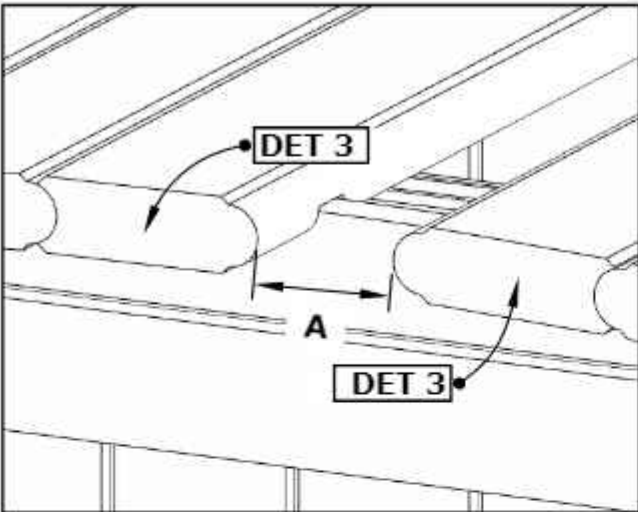
See the next page.



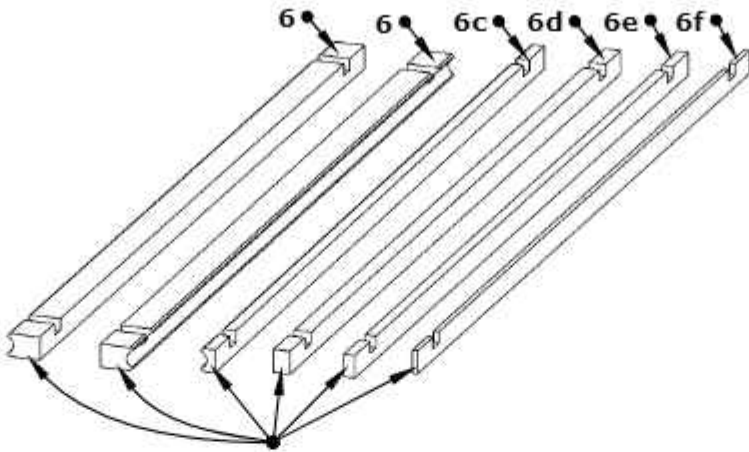
Use rubber mallet!



CL5G Outdoor Sauna 63D" x 81W" x 83H"

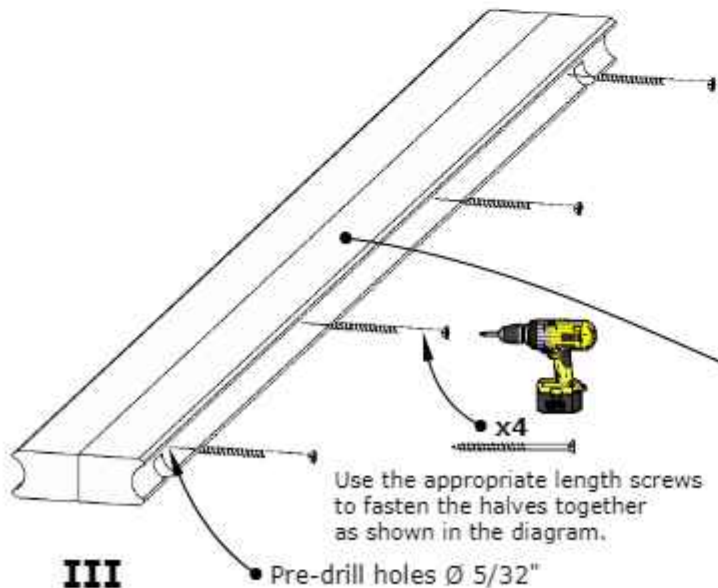
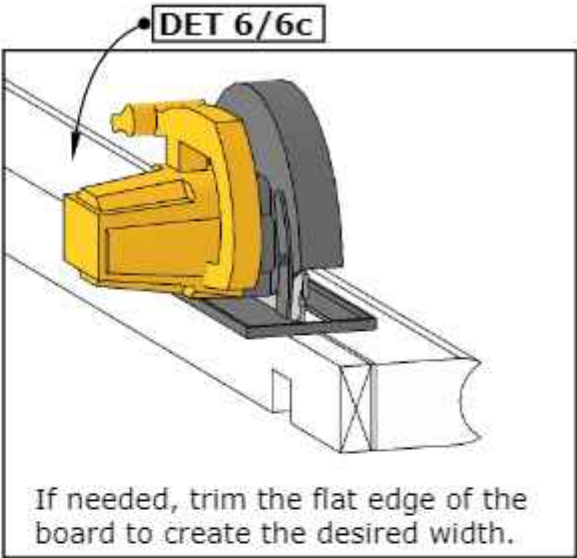


I

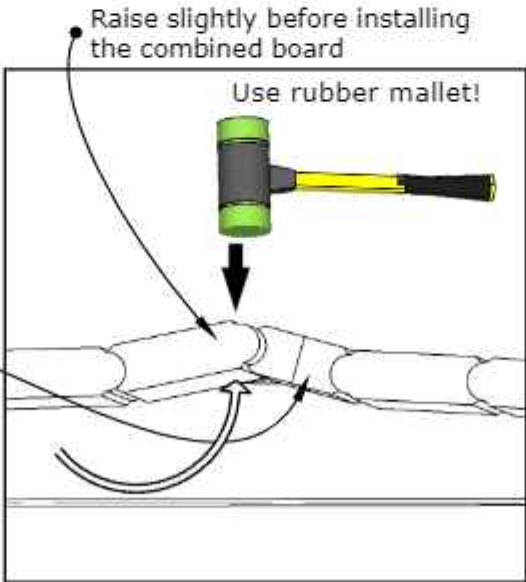


II

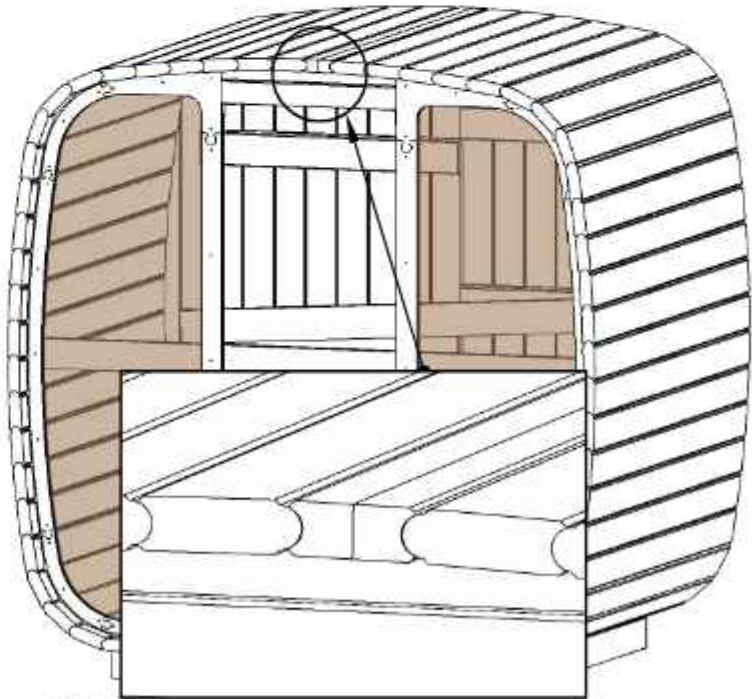
Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



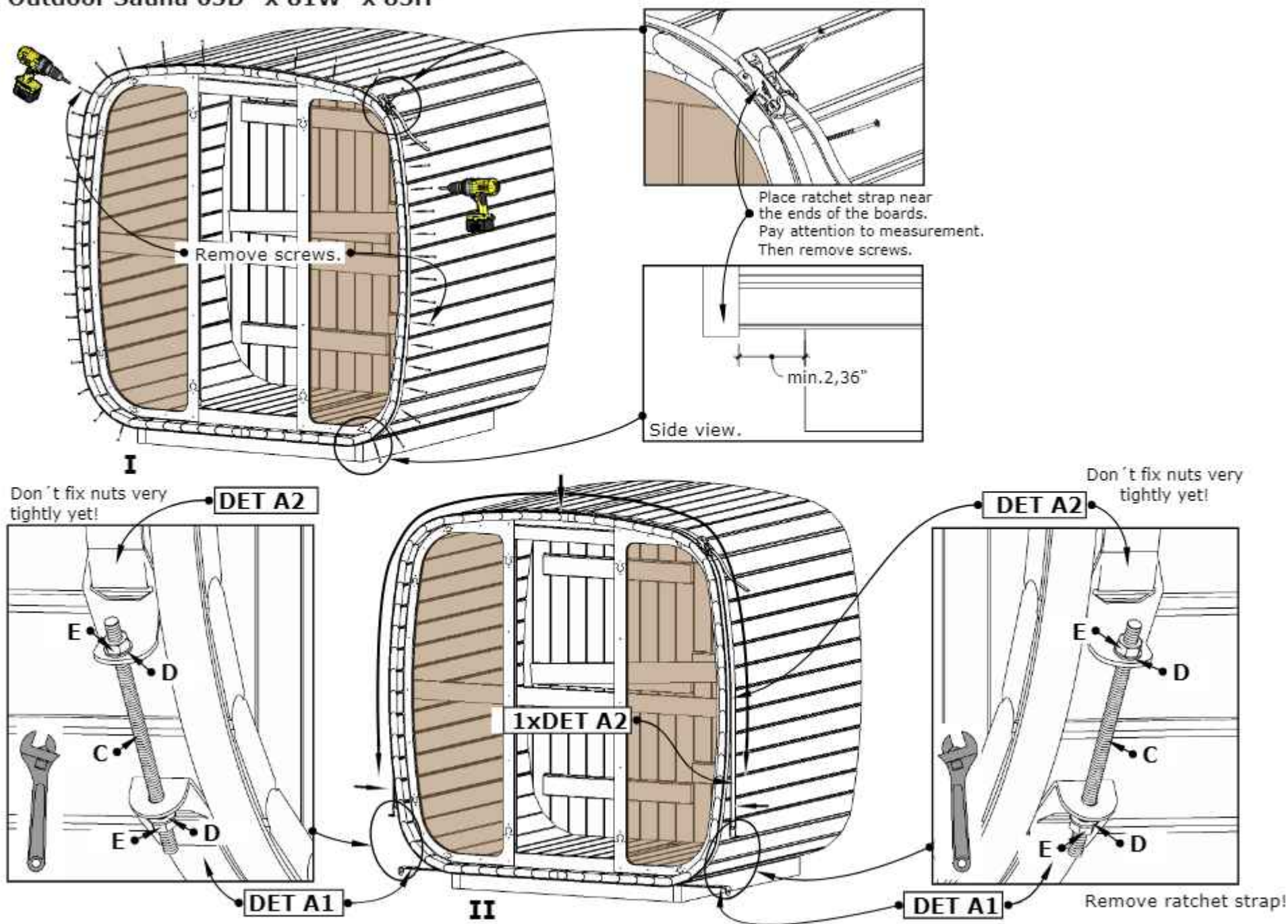
III



IV

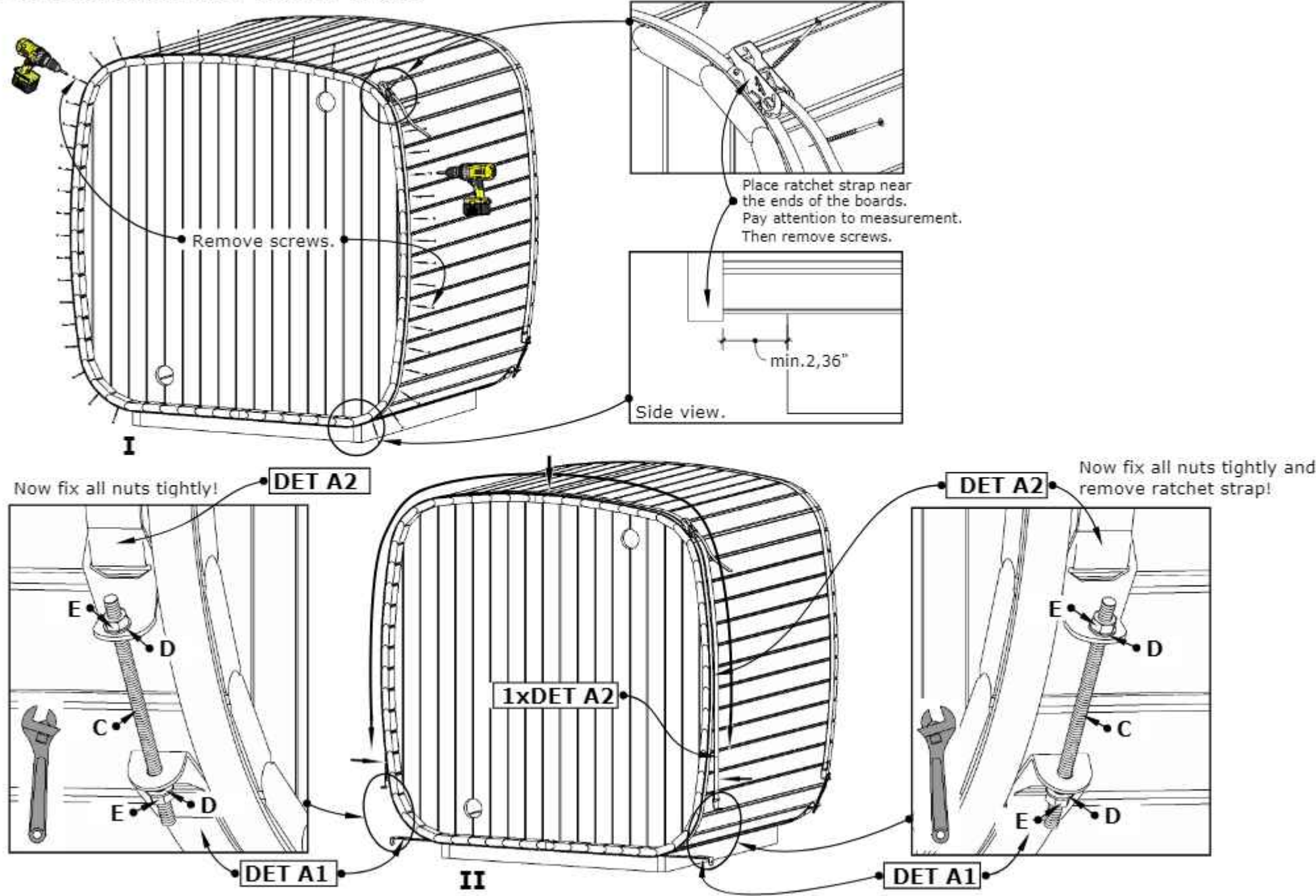


# CL5G Outdoor Sauna 63D" x 81W" x 83H"



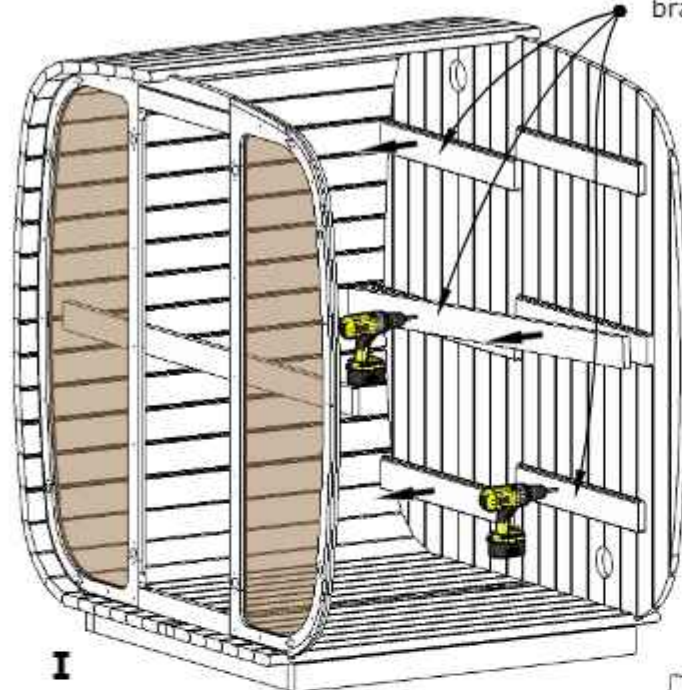


CL5G Outdoor Sauna 63D" x 81W" x 83H"

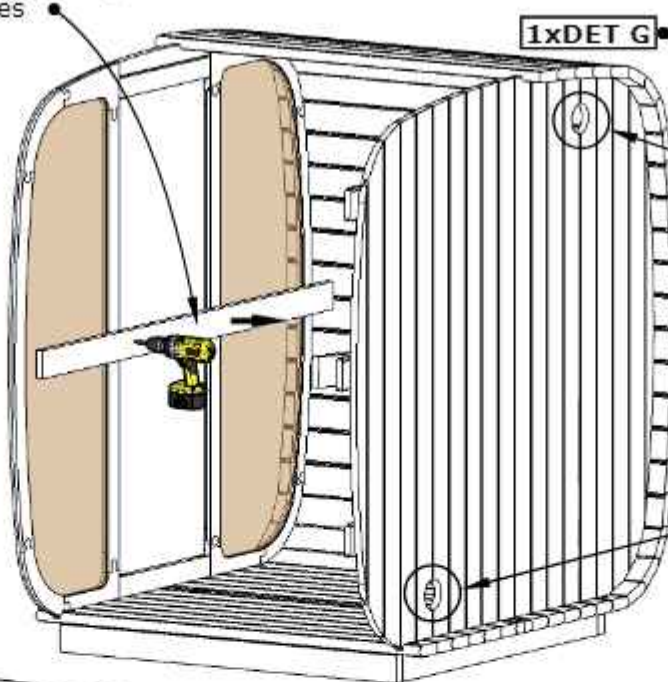


# CL5G Outdoor Sauna 63D" x 81W" x 83H"

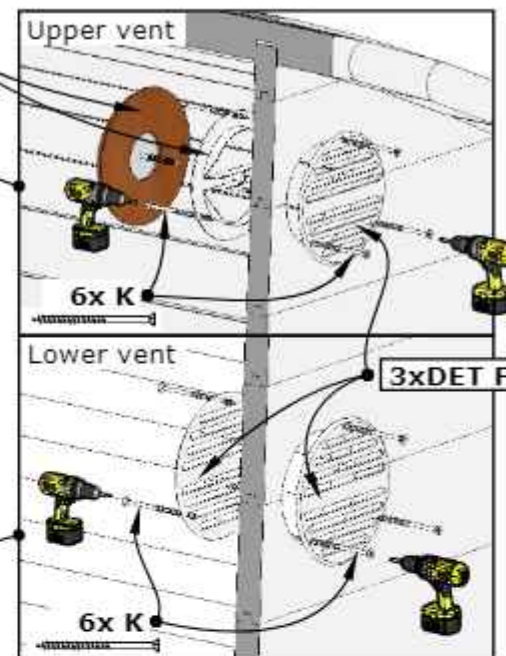
Remove all temporary  
braces



**I**



1xDET G



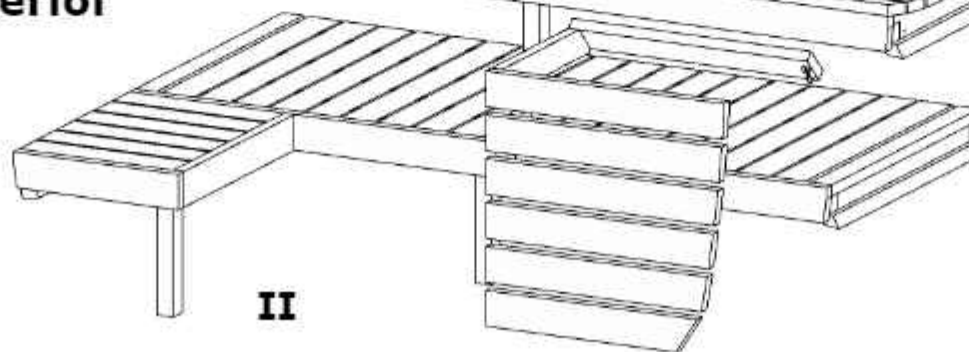
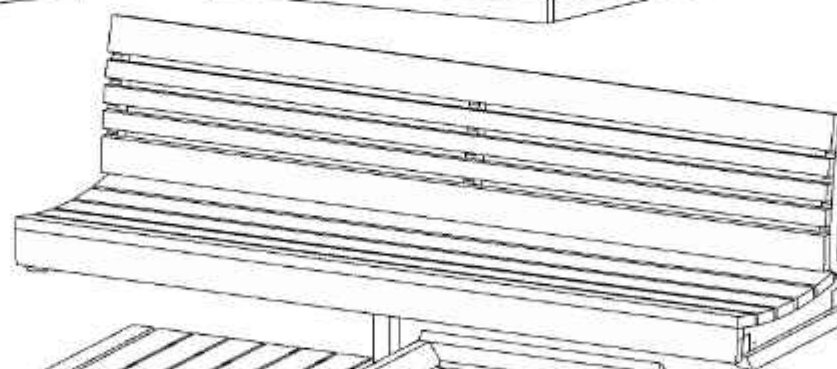
6x K

Lower vent

3xDET F

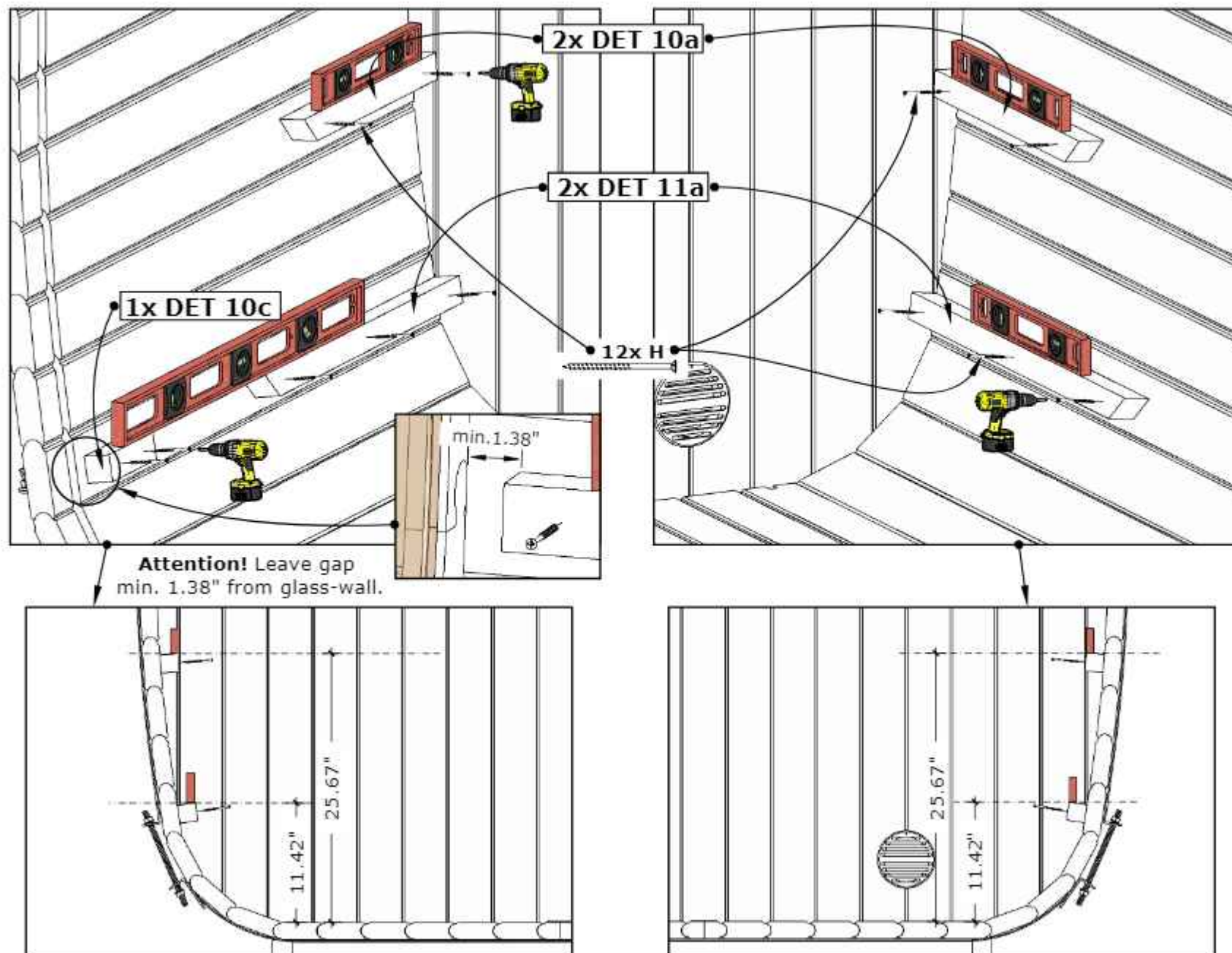
6x K

**Interior**

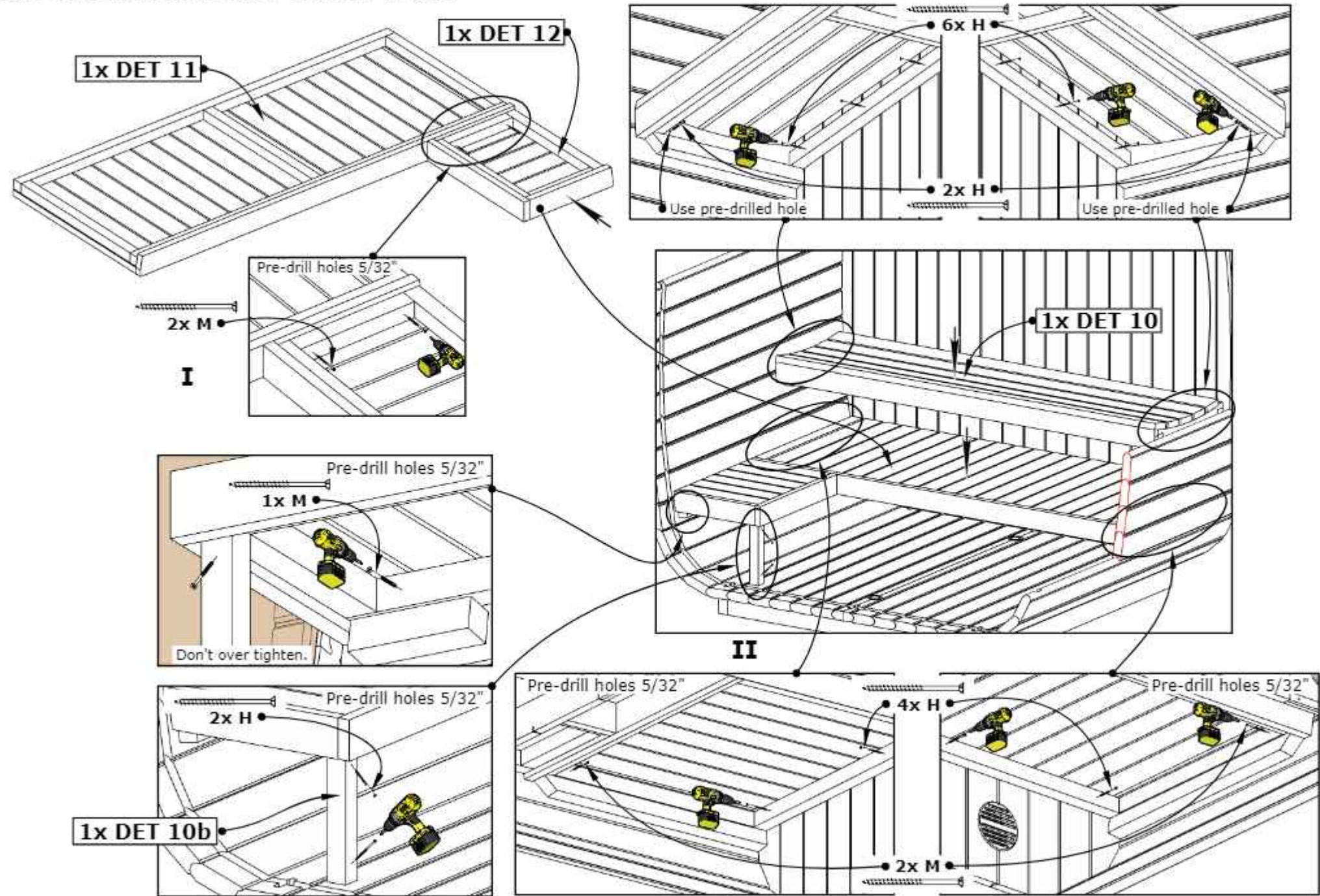


**II**



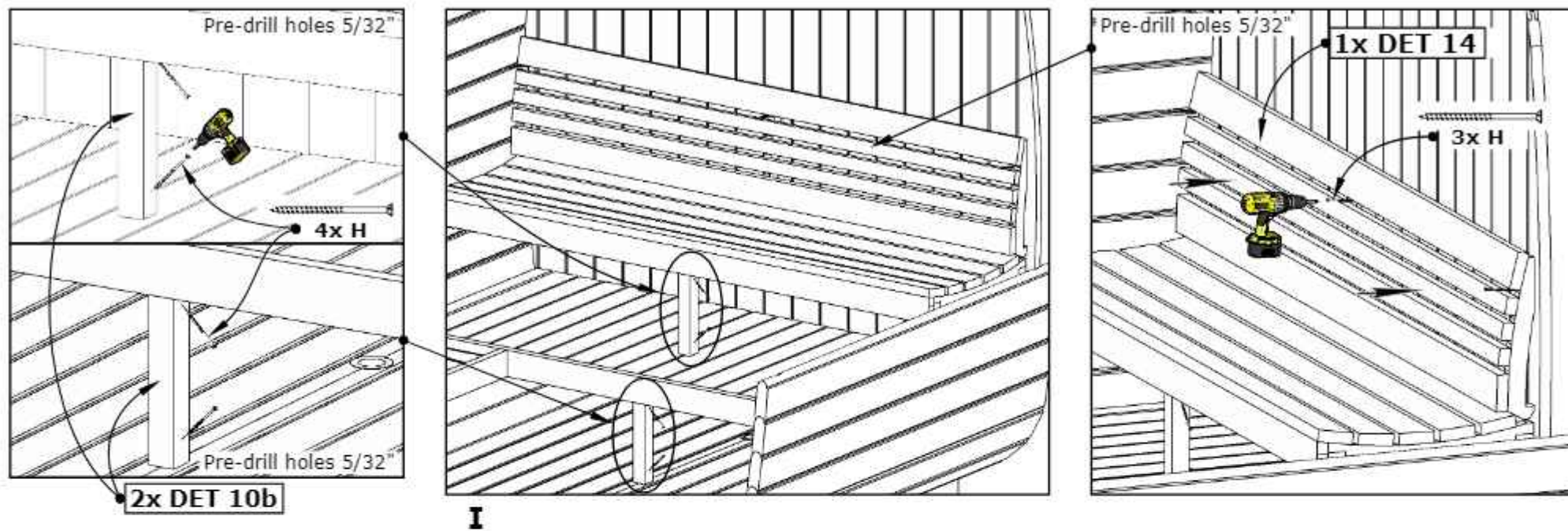


CL5G Outdoor Sauna 63D" x 81W" x 83H"

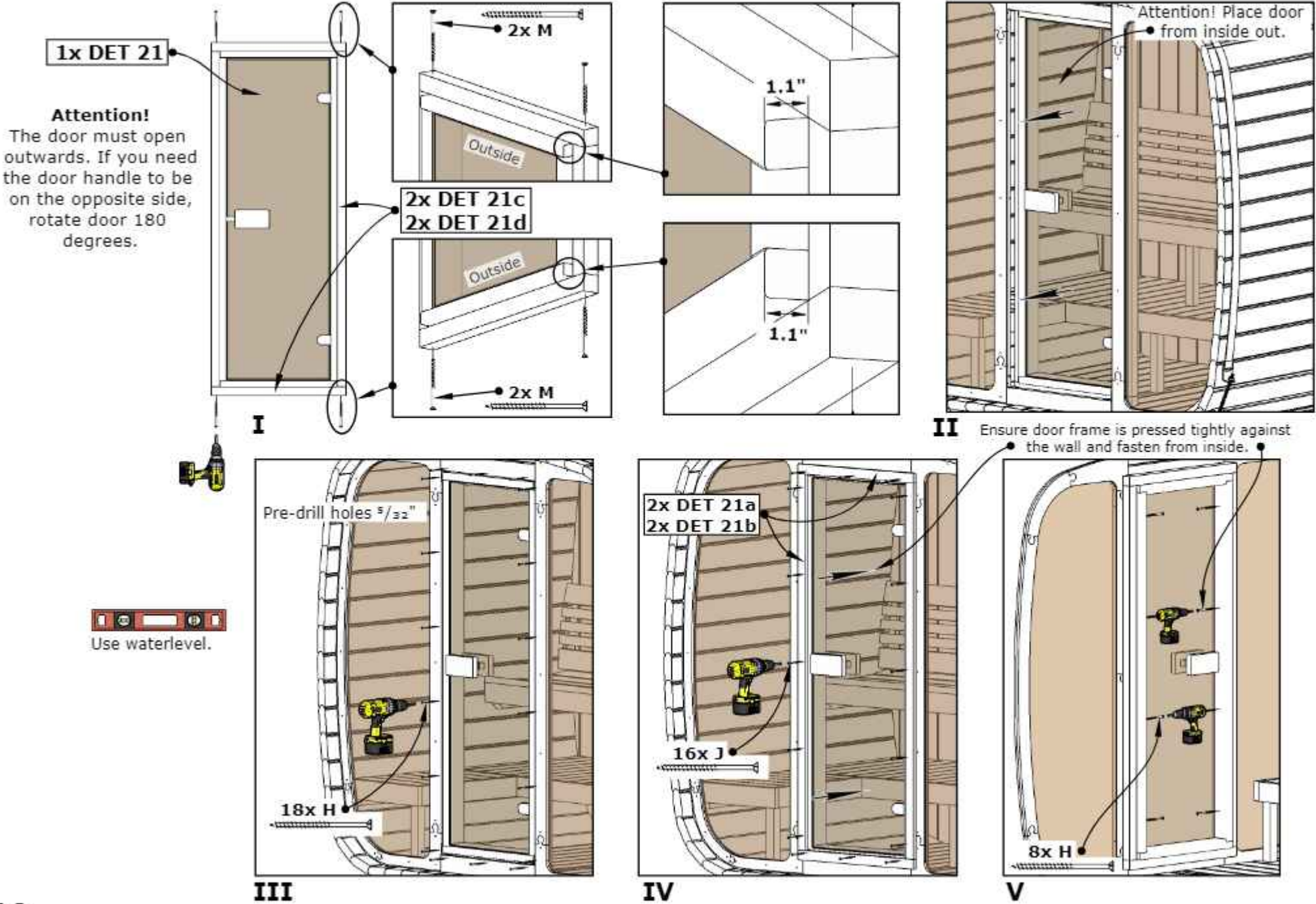




## CL5G Outdoor Sauna 63D" x 81W" x 83H"



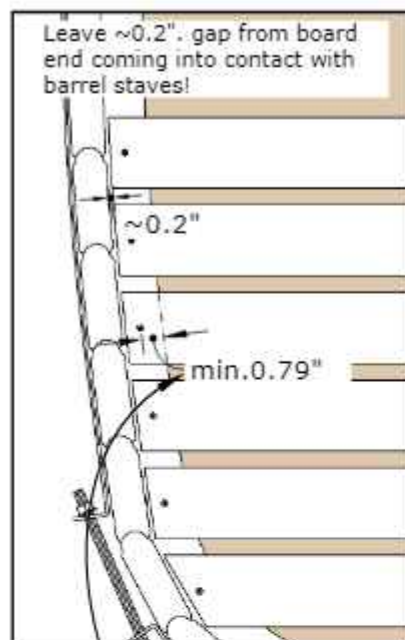
CL5G Outdoor Sauna 63D" x 81W" x 83H"



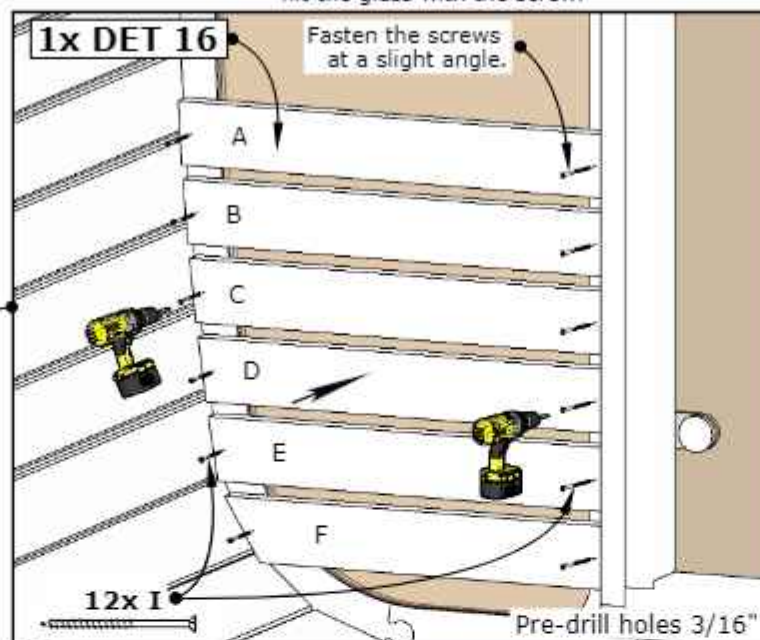


## CL5G Outdoor Sauna 63D" x 81W" x 83H"

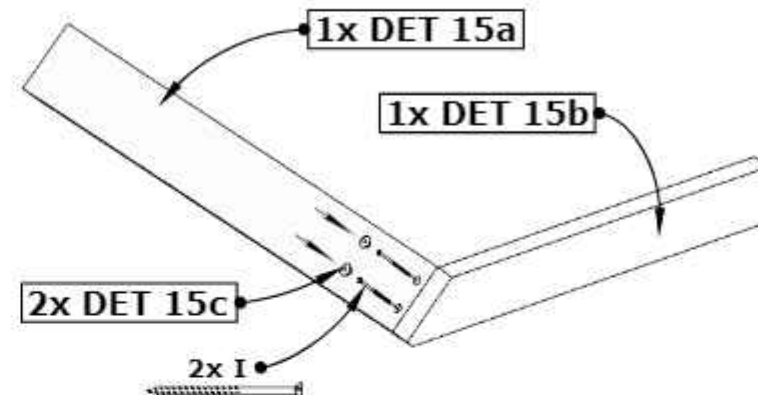
Please be careful!!! Do not hit the glass with the screw.



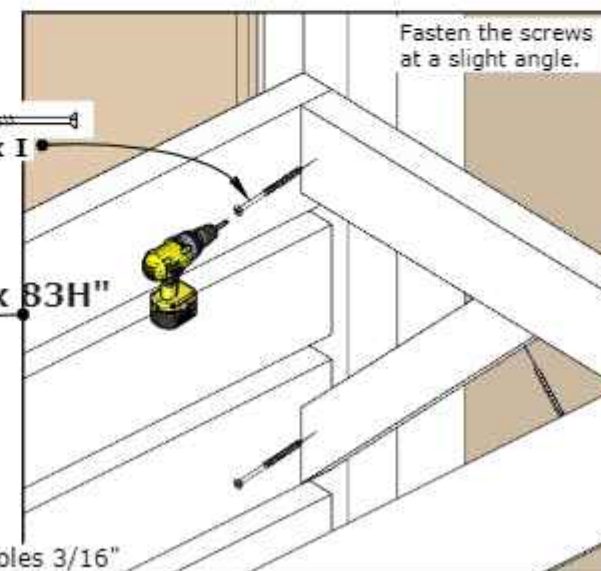
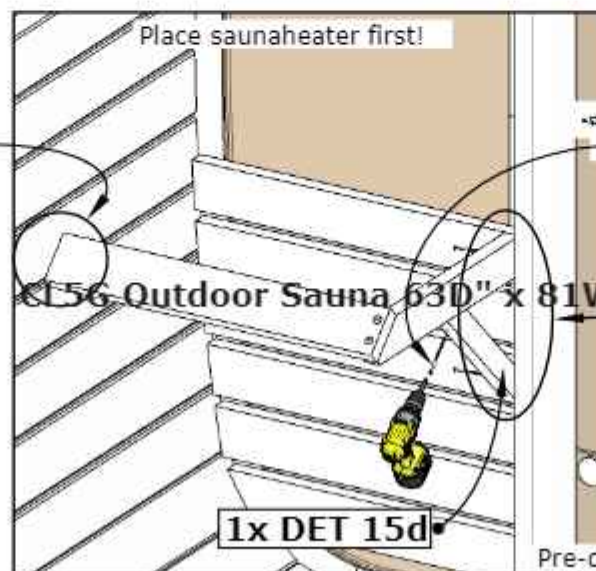
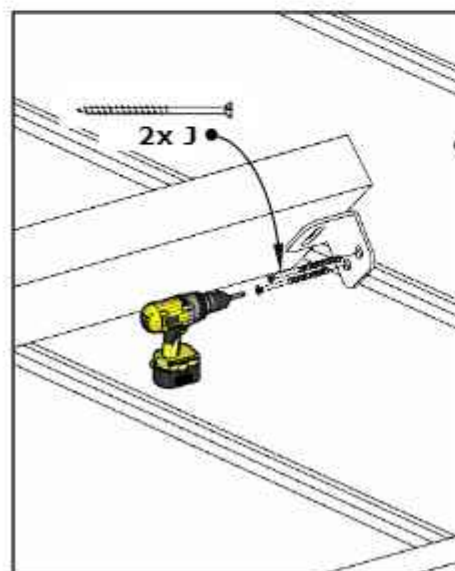
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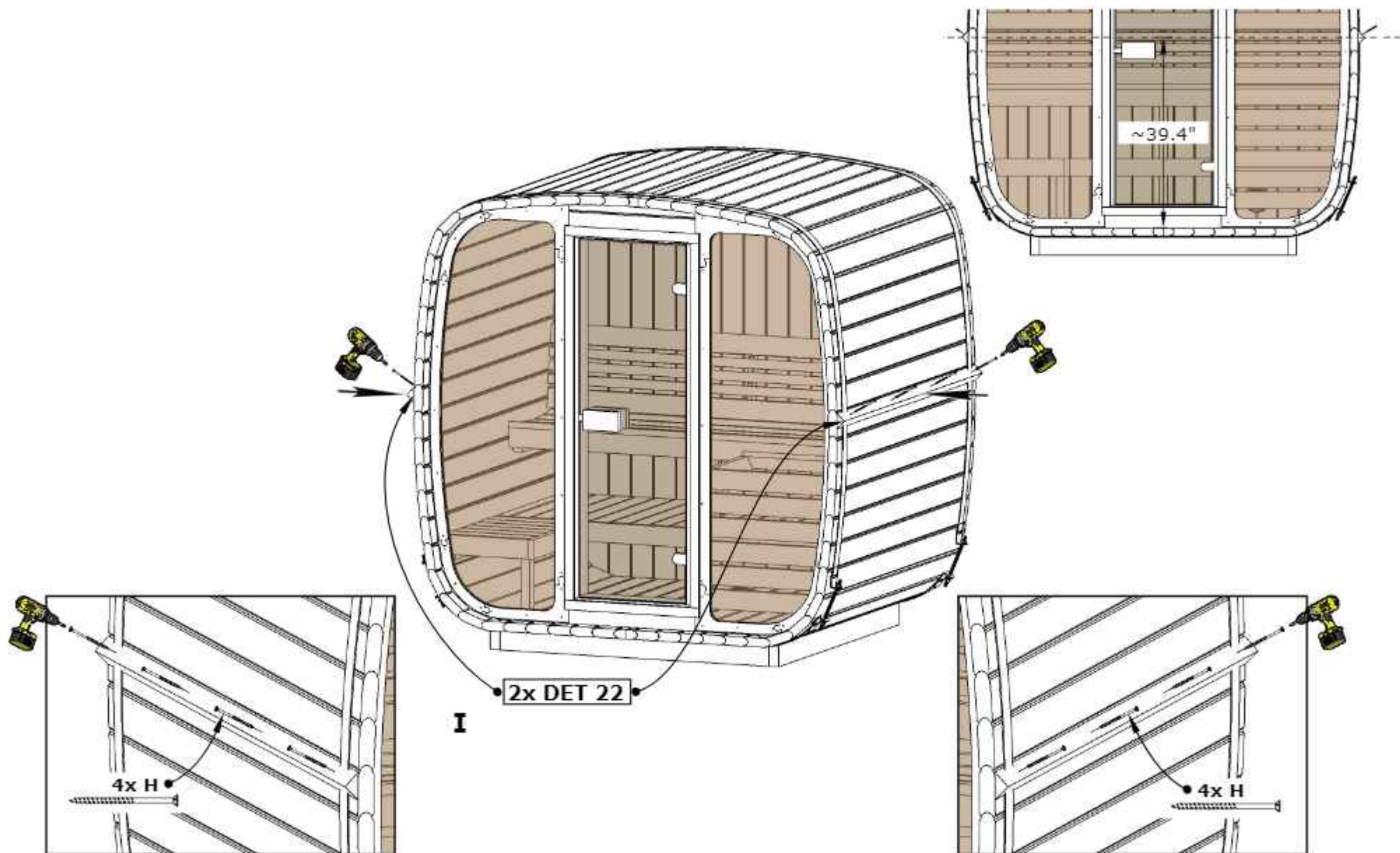
**ATTENTION!**  
HEATER GUARD MAY NOT MEET THE SAFETY DISTANCES OF ALL HEATERS AND SHOULD NOT BE USED IF THE HEATER DOES NOT FIT!



If Your sauna heater is smaller, You can cut DET 15b to length from the non-tapered end to better fit your heater.



CL5G Outdoor Sauna 63D" x 81W" x 83H"

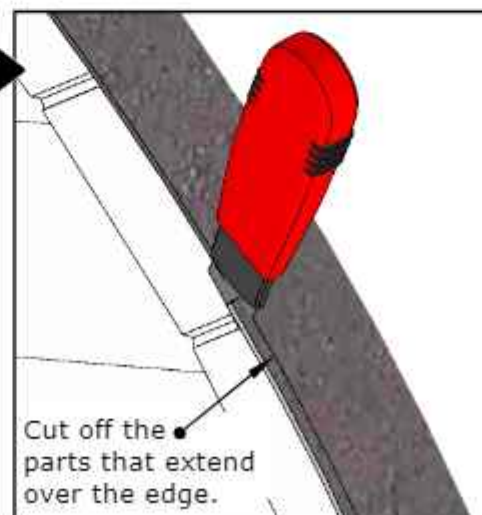
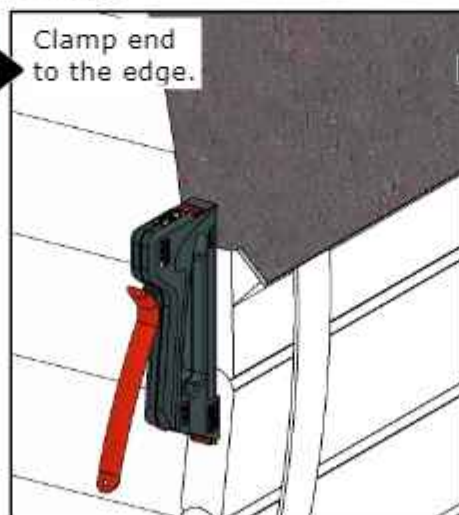
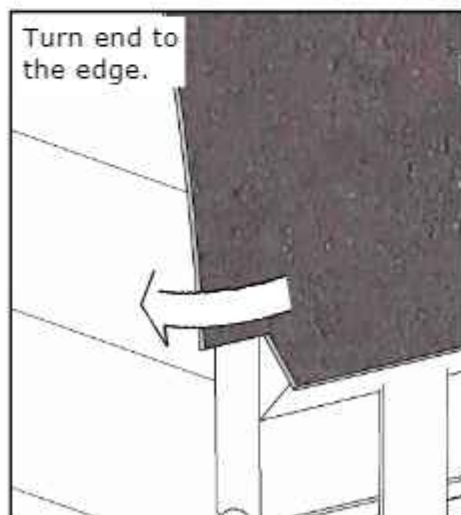
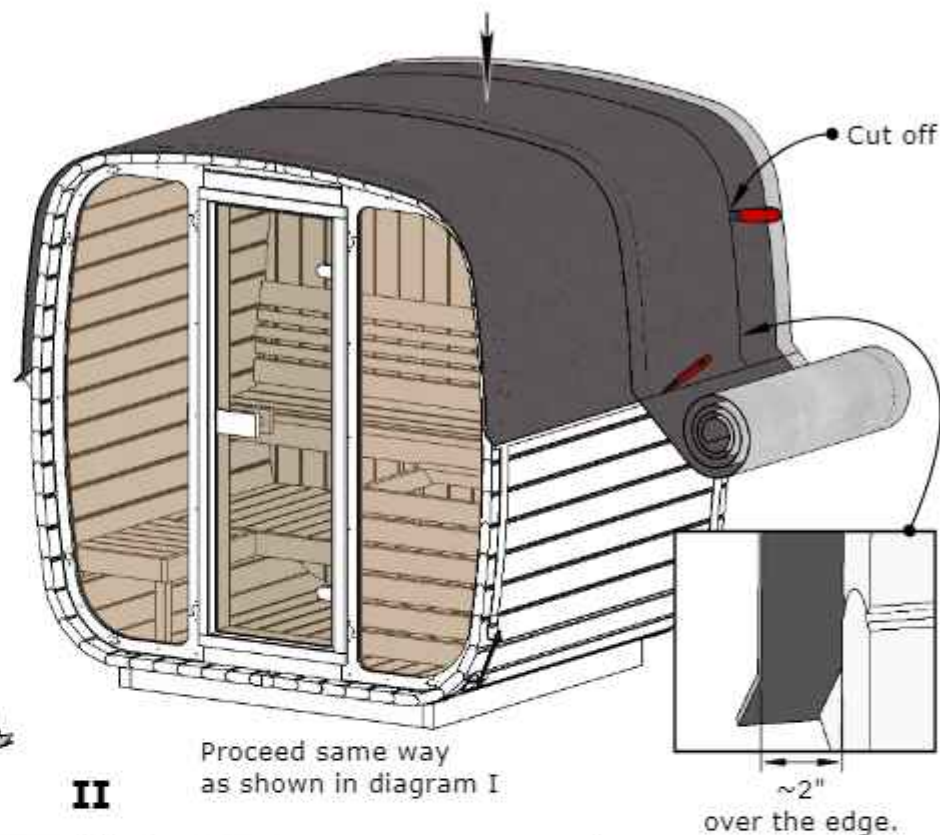
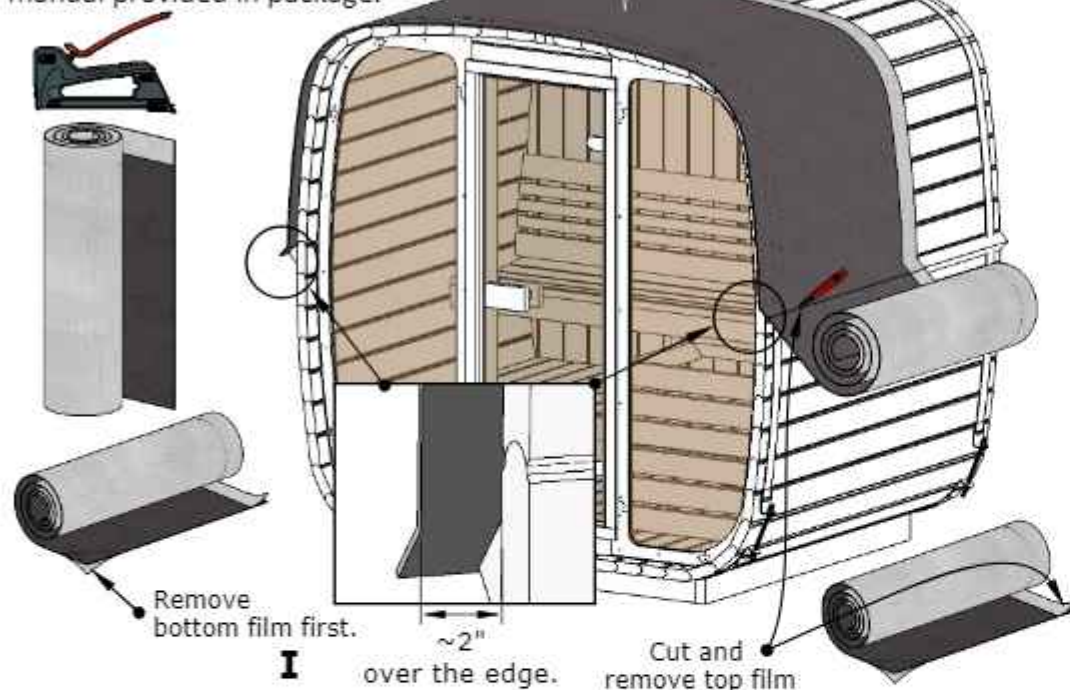




## CL5G Outdoor Sauna 63D" x 81W" x 83H"

Underlay felt installation manual.

**Attention!** Refer to underlay installation manual provided in package.

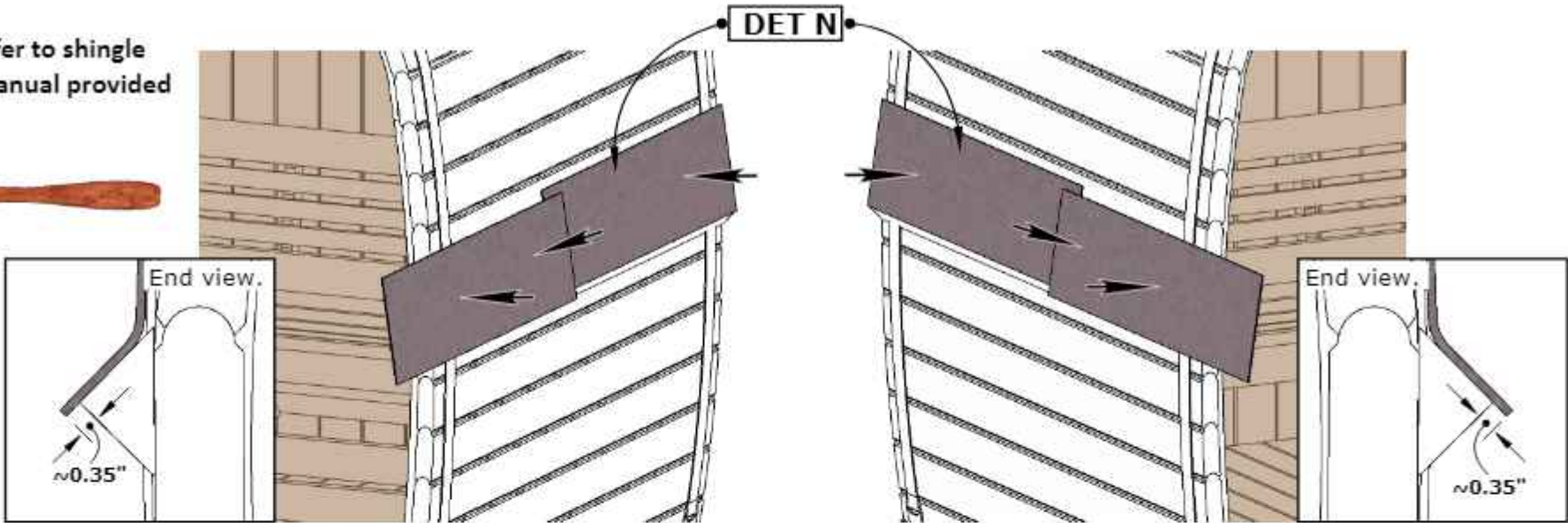


III



CL5G Outdoor Sauna 63D" x 81W" x 83H"

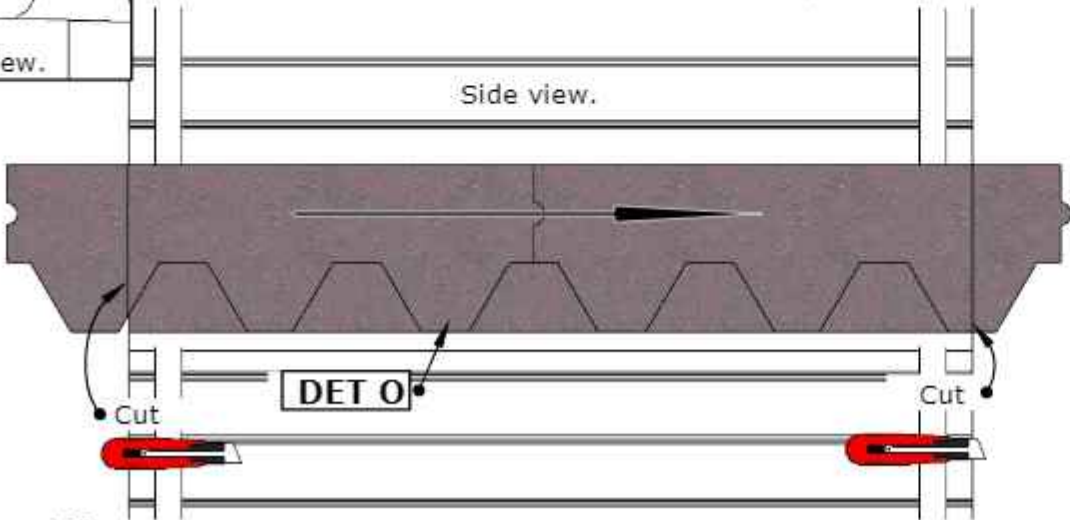
Attention! Refer to shingle installation manual provided in package.



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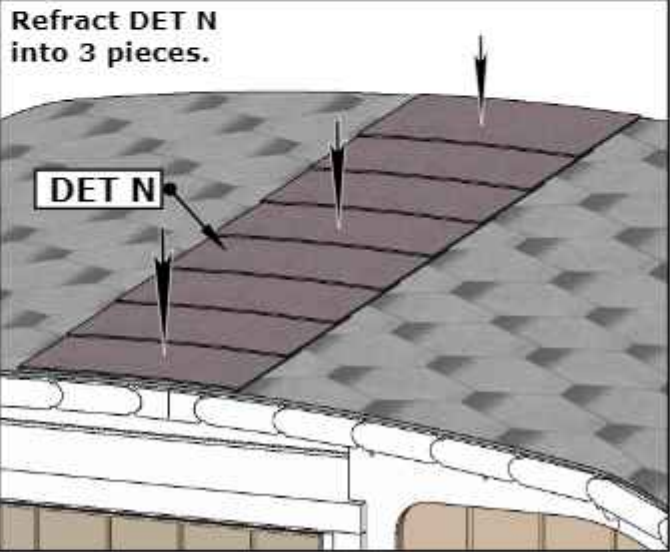


Attention! Refer to shingle installation manual provided in package.



II

Attention! Refer to shingle installation manual provided in package.



III

CL5G Outdoor Sauna 63D" x 81W" x 83H"

