

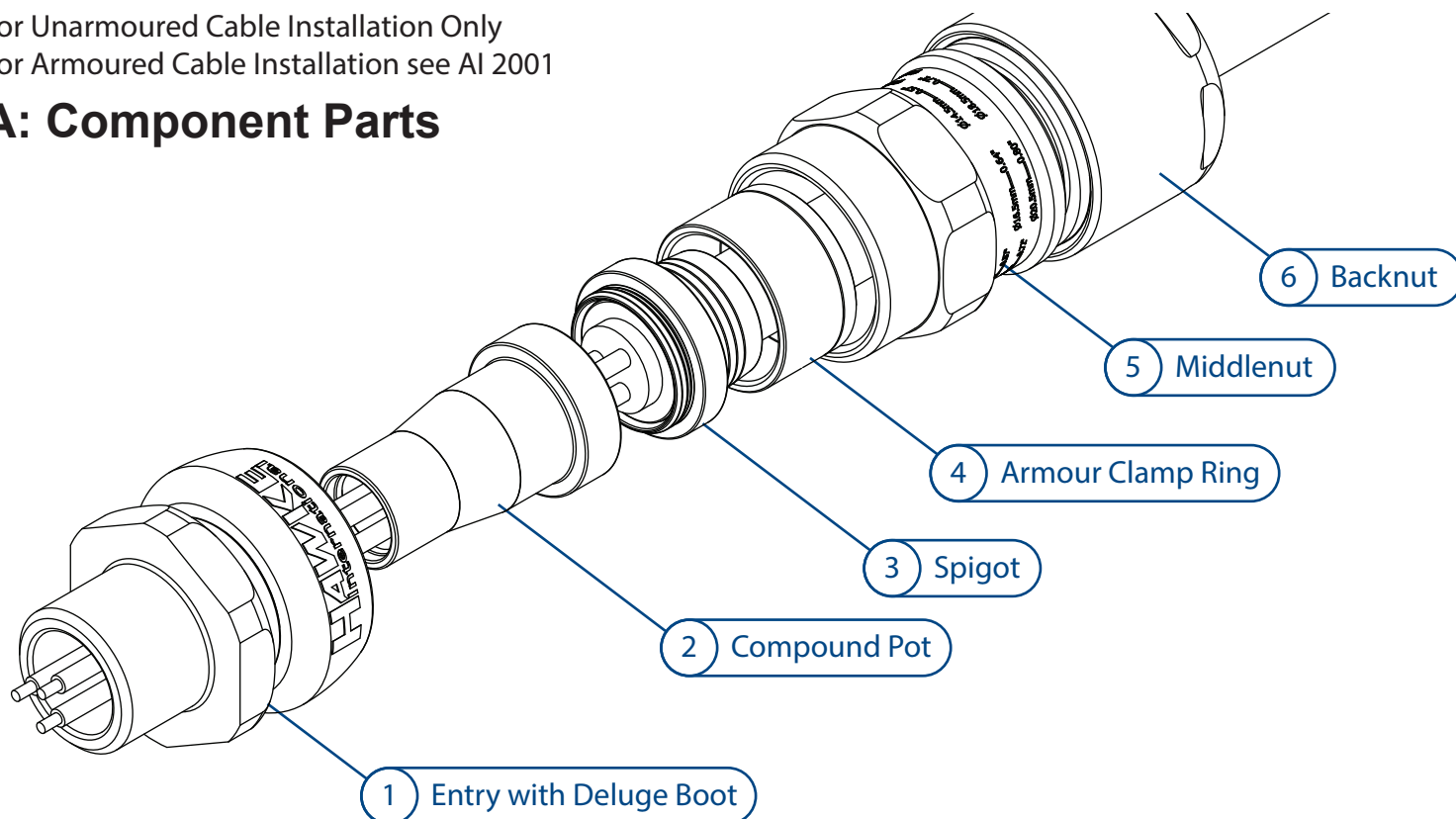
# Cable Gland Assembly Instructions

## ICG 653 UNIV X



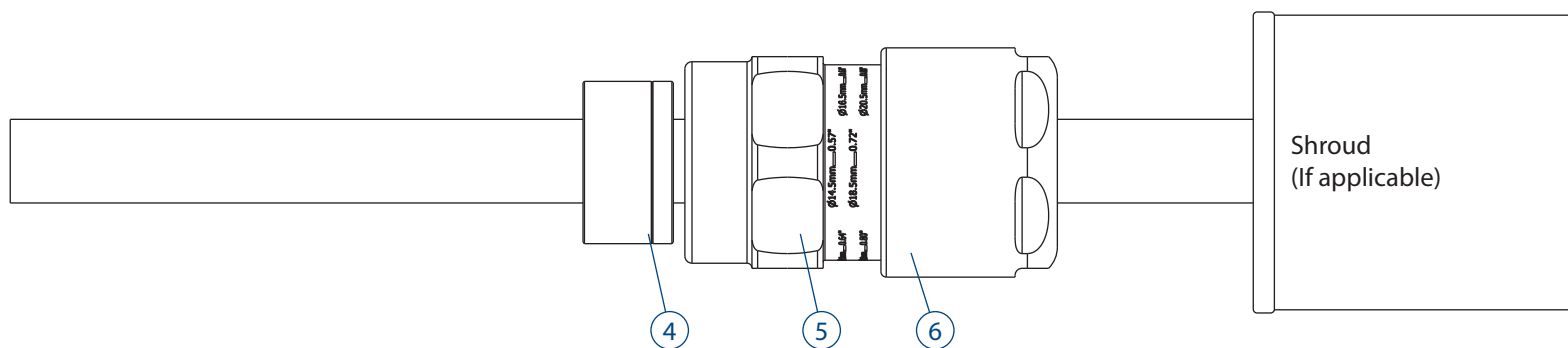
For Unarmoured Cable Installation Only  
For Armoured Cable Installation see AI 2001

### A: Component Parts



### B: Cable Preparation

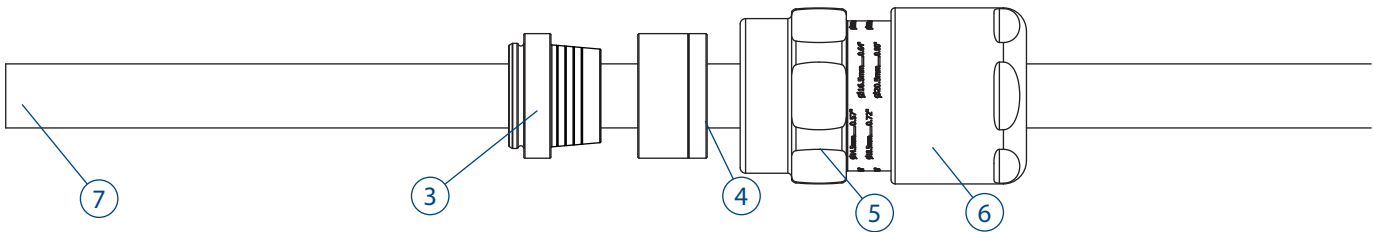
Slide shroud (if included), backnut ⑥, middenut ⑤ and armour clamp ring ④ onto cable.  
Orientation of armour clamping ring is unimportant.  
Cut cable length to suit equipment.  
For preparation of Drain Wires see separate AI2028.



# C: Installing Cable Gland

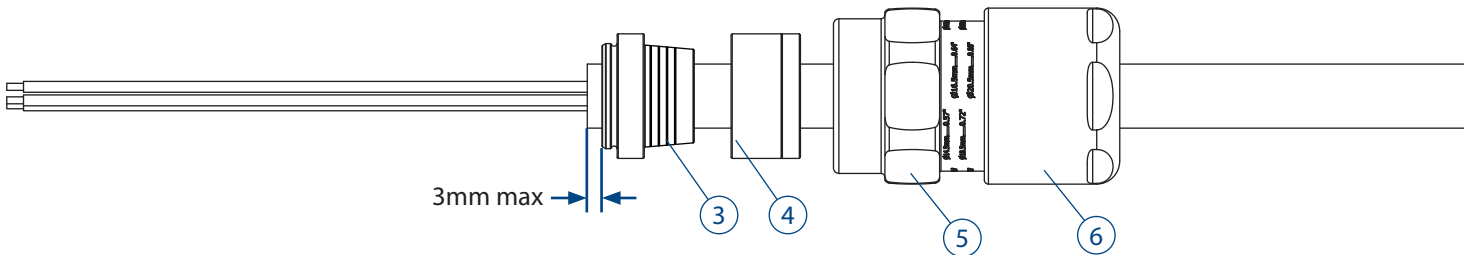
## STEP 1: Slide Spigot Over Cable

Check cut end of cable inner sheath for any sharp edges ⑦. If necessary clean up with a knife or apply electrical tape to smooth corners. Slide spigot ③ over cable taking care not to damage rubber resin dam.



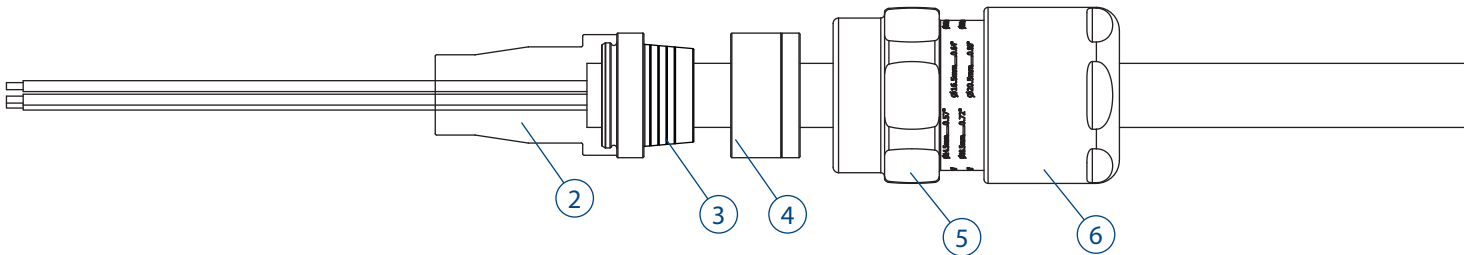
## STEP 2: Strip Cable To Expose Cores

Strip core length to suit installation. Position spigot ③ as shown below.



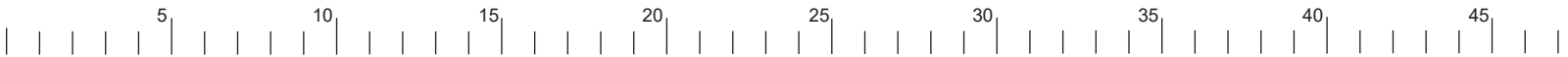
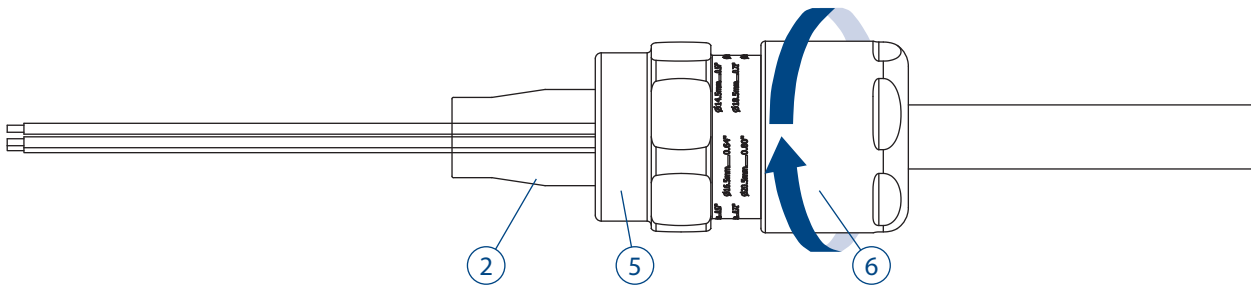
## STEP 3: Fit Compound Pot

Clip pot over the spigot ③.



## STEP 4: Support Spigot With Middenut and Backnut

Slide middenut ⑤ up to spigot ③, so that the armour clamping ring ④ is seated between spigot ③ and middenut ⑤. Hand tighten the backnut ⑥ so the assembly cannot slide down the cable.



STEP 5: Pot gland with compound

Gland assembly is now ready for compound. Refer to the correct instructions depending on compound type. These instructions are supplied with the compound.

# HAWKESEAL

2-Part Epoxy Putty  
See AI 2034

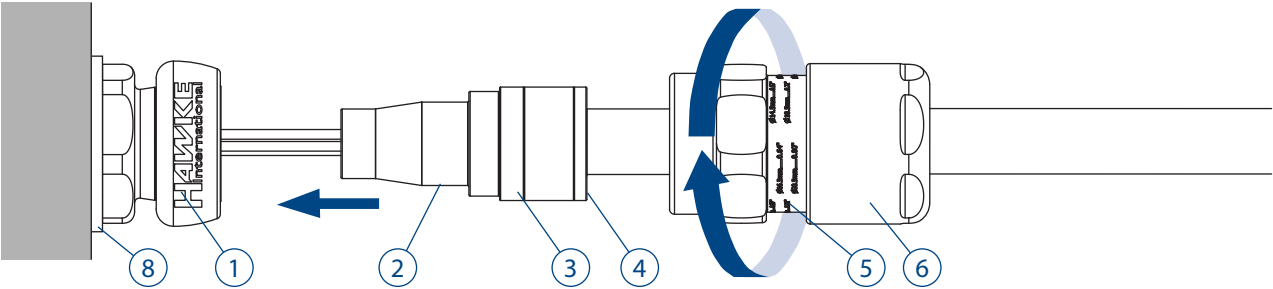


# EXPRESS

2-Part Pouring Epoxy Resin  
See AI 2035

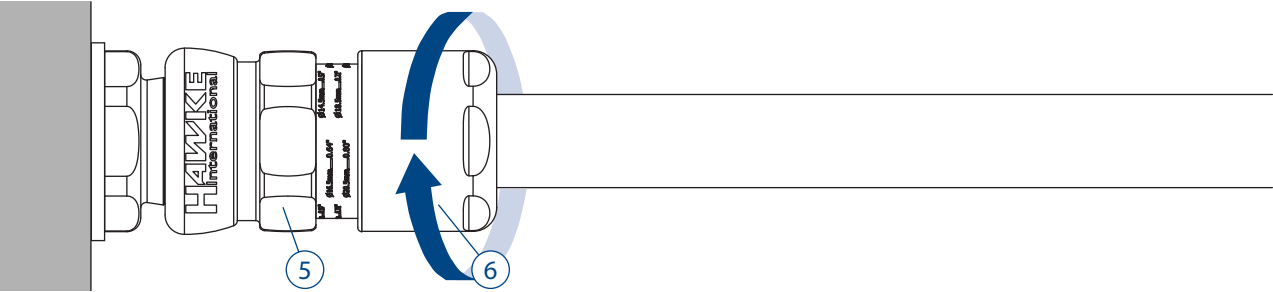
STEP 7: Fit to Enclosure

Now potting the gland is complete, first loosen the backnut ⑥.  
Use a wrench to fit entry ① into enclosure. If required, use the appropriate IP washer ⑧.  
Slide cable through entry ① until pot ② is seated in the entry.  
Hand tighten the middle nut ⑤ to entry and add 1/5 - 1/4 turn with a wrench.



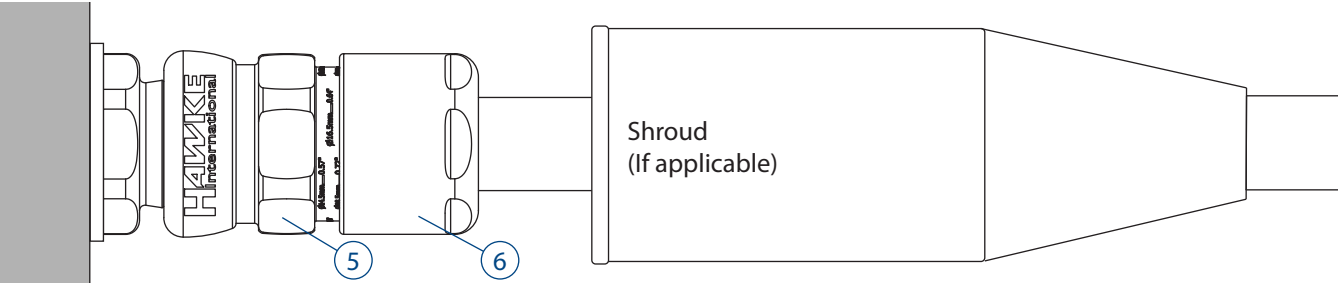
STEP 8: Install Backnut

Tighten the backnut ⑥ until a seal is formed around the cable.  
Use a wrench/spanner to grip the middle nut ⑤.  
While preventing the middle nut ⑤ turning, use a second wrench to apply one further full turn to the backnut ⑥.



STEP 9: Inspect Backnut

Use the middle nut ⑤ guide as an indication that the backnut ⑥ is in the correct position to suit cable diameter.  
A diameter scale below is provided to assist in this process.  
Slide shroud over cable gland if applicable.



Technical Information

# ICG 653 UNIV X



TECHNICAL DATA

**Cable Gland Type:** ICG 653 UNIV X  
**Equipment Type:** Group II Barrier Cable Glands  
**Ingress Protection:** IP66, IP67, IP68\*, IP69, NEMA 4X  
\*30m for 7 days with thread sealant;  
10m for 24hrs no thread sealant, Os-C size only  
**Operating Temp:** -60°C to +80°C

CERTIFICATION DETAILS

Ex db IIC Gb / Ex eb IIC Gb / Ex tb IIIC Db  
ATEX: CML18ATEX1268X  
IECEX: CML18.0131X

INSTALLATION NOTES

- 1. All cable glands must be installed by a suitably trained and competent individual.
- 2. Entry threads are in accordance with Metric BS3643 or NPT B1.20.1
- 3. Installer must check material compatability with enclosure and environment.
- 4. To maintain IP66/IP67/IP69, Hawke certified sealing washer or other approved sealing method must be used.
- 5. Sealing face surface must be smooth and free from damage
- 6. Wall thicknesses depended on thread length or retention type (locknut etc). Exd must maintain the requirements of IEC/EN 60079-1
- 7. All entries must be installed perpendicular to the mounting surface

ACCESSORIES

Hawke offer the following accessories to enable correct sealing and ground of cable gland.

- Shroud:** For additional corrosion protection
- Locknut:** To secure gland into position
- Sealing Washer:** For additional ingress protection
- Earth Tag:** For external bonding point
- Serrated Washer:** To prevent vibration loosening locknuts

SCHEDULE OF LIMITATIONS

- 1. When the gland is used for increased safety, the entry thread shall be suitably sealed to maintain the ingress protection rating of the associated enclosure.
- 2. Compound cross section must be minimum 20% of total area over a depth of 20mm

TORQUE VALUES

All torque values below were generated on metallic mandrels. For cable, it is recommended that the assembly instructions are followed.

Torque Figures N/m									
Gland Size	Os	O	A	B	C	C2	D	E	F
Middlenut Torque	6	6	8	8	10	15	15	28	35
Backnut Torque	12	12	20	30	35	45	56	60	75

## CABLE GLAND SELECTION TABLE

Size Ref.	Entry Thread Size		Cable Acceptance Details						Max Length	Hexagon Dimensions	
			Inner Sheath	Cores			Outer Sheath				
	Metric	NPT	Max. Dia	Max. Over Cores	ATEX Max. No. of Cores	Max .No. Fibre Optic	Min.	Max.		Across Flats	Across Corners
Os	M16/M20	½"	8.1	8.0	12	48	5.5	12.0	58.4	24.0	26.5
O	M16/M20	½"	11.7	8.8	12	48	9.5	16.0	58.4	24.0	26.5
A	M20	½" - ¾"	14.0	10.8	15	72	12.5	20.5	60.6	30.0	32.5
B	M25	¾" - 1"	19.9	15.9	30	144	16.9	26.0	67.3	36.0	39.5
C	M32	1" - 1¼"	26.2	21.9	42	-	22.0	33.0	73.2	46.0	50.5
C2	M40	1¼" - 1½"	32.3	26.7	60	-	28.0	41.0	78.3	55.0	60.6
D	M50	1½" - 2"	44.2	37.7	80	-	36.0	52.6	97.5	65.0	70.8
E	M63	2" - 2½"	56.0	49.0	100	-	46.0	65.3	93.5	80.0	88.0
F	M75	2½" - 3"	68.0	59.8	120	-	57.0	78.0	104.5	95.0	104.0

EU Declaration of Conformity in accordance with European Directive 2014/34/EU

Provisions of the Directive fulfilled by the Equipment:

Group II Category 2GD Ex eb IIC Gb, Ex db IIC Gb, Ex tb IIIC Db - IP66

Notified Body for EU-Type Examination: CML B.V. 2776 Amsterdam, NLD

EU-type Examination Certificate: CML18ATEX1268X

Notified Body for production: SGS-Baseefa 1180 Buxton UK

Harmonised Standards used: EN 60079-0:2018, EN60079-1:2014, EN60079-7:2015, EN60079-31:2014

On behalf of the aforementioned company, I declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the above listed directives.

A. Reid  
Technical Manager