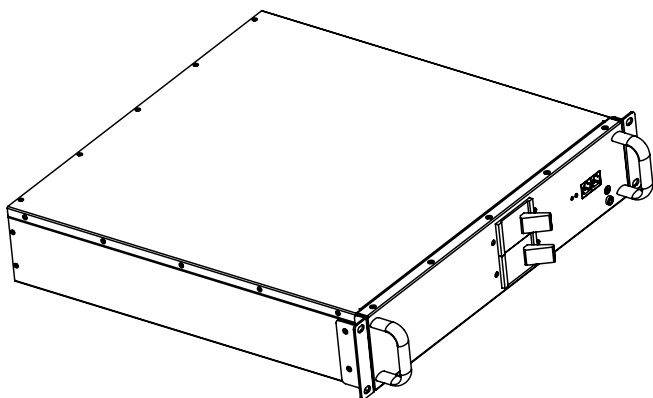




ELEMENT

Energy Storage System

ELEMENT ESS Battery Module Combiner User Manual

READ AND SAVE THESE INSTRUCTIONS

Battery Module Combiner

950-0049



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INTRODUCTION

The ELEMENT ESS Battery Module Combiner is designed for use with ELEMENT ESS Battery Modules to connect in parallel up to six ELEMENT ESS Battery Modules. The ELEMENT ESS Battery Module Combiner comes equipped with six sets of cables for connection with ELEMENT ESS Battery Modules. Two (unpopulated) DC Fuse positions are available for DC loads.

1. AUDIENCE, MESSAGES, WARNINGS, GENERAL SAFETY, PERSONAL PROTECTIVE EQUIPMENT

1.1 Audience

Configuration, installation, service, and operating tasks should only be performed by qualified personnel in consultation with local authorities having jurisdiction and authorized dealers. Qualified personnel should have training, knowledge, and experience in the:

- Installation of electrical equipment
- Application of electrical codes, safety and installation standards
- Analysis and reduction of hazards involved in performing electrical work
- Installation and configuration of batteries

1.2 Warning, Caution, Notice, and Note Messages

Messages labelled on the Battery Module Combiner and in this manual are formatted according to this structure.



Additional information concerning important procedures and features of the Battery Module Combiner. Read all the instructions before installation, operation, and maintenance.



Important information regarding hazardous conditions.

WARNING

Important information regarding hazardous conditions that may result in personal injury or death.

CAUTION

Important information regarding hazardous conditions that may result in personal injury.

NOTICE

Important information regarding conditions that may damage the equipment but not result in personal injury.

NOTE

Ad hoc information concerning important procedures and features unrelated to personal injury or equipment damage.

1.3 Warnings and General Safety



Do not dispose of the product in a fire or the garbage.



This product is made of recyclable materials and should be recycled.



⚠ WARNING

ELECTRIC SHOCK AND FIRE HAZARD

Do not lay tools or other metal parts across battery terminals or internal components.

Failure to follow these instructions may result in death or serious injury.

⚠ CAUTION

ELECTRIC SHOCK HAZARD

- Do not touch the energized surfaces of any electrical component in the Battery Module Combiner or Battery Module system.
- Before servicing, follow all procedures to fully de-energize the Battery Module Combiner and Battery Module system.
- Follow “Safe Handling Procedures” when working with the Battery Module Combiner or Battery Module system.

Failure to follow these instructions may result in injury.

1.4 Safe Handling Procedures

Before using the Battery Module Combiner with Battery Modules, read all instructions and cautionary markings on the units and all appropriate sections of this manual.

- Use personal protective equipment when working with the Battery Module Combiner.
- Dispose of or recycle a Battery Module Combiner following local regulations.
- Do not modify, re-manufacture, or attempt to insert foreign objects into the Battery Module Combiner.

- Do not immerse or expose the Battery Module Combiner to water, other liquids, fire, explosion, or other hazards.
- Only use the Battery Module Combiner with ELEMENT ESS Battery Modules or with batteries that Discover Battery specifies as compatible.
- Do not lift or carry while in operation.
- Take precautions when handling electrical cables.
- Do not submerge the Battery Module Combiner.
- Do not install the Battery Module Combiner with the faceplate down.
- Do not use the Battery Module Combiner with Battery Modules or a Power Conversion system that exceeds the specifications of the Battery Module Combiner. Using Battery Modules or a Power Conversion system that exceeds breaker, cable, and fuse specifications may present a fire risk or other hazards.
- Do not short-circuit the Battery Module Combiner or allow metallic conductive objects to contact cable ends and terminals.
- Do not drop the Battery Module Combiner.
- If the Battery Module Combiner is damaged, take it to a service center for inspection.

1.5 Personal Protective Equipment

When handling or working near a battery:

- Use Personal Protective Equipment, including clothing, glasses, insulated gloves, and boots.
- Do not wear rings, watches, bracelets, or necklaces when handling or working near the battery.

2. ITEMS SHIPPED IN THE BOX

Table 2-1, ELEMENT ESS Battery Module Combiner contents

ITEMS	DESCRIPTION
1	ELEMENT ESS Battery Module Combiner
6 Sets	Positive (Red) and Negative (Black) Battery Module Cables with Amphenol RadLok Connectors
1	CAT5 Cable
24	Cable Strap
4	Mounting Screw (M6)
1	Chassis Ground Wire
4	Cage Nut
1 Set	Spares: Cover Screws M3 (2) and M4 (2), Mounting Screws M6 (2), Cable Straps (2)

3. SPECIFICATIONS

3.1 Electrical Specifications

The ELEMENT ESS Battery Module Combiner is designed for use with ELEMENT ESS Battery Modules.

Table 3-1. Element ESS Battery Module Combiner Electrical Specifications

Electrical Specifications	ELEMENT ESS Battery Module Combiner 950-0049
DC Battery Voltage Max	60 V
DC Battery Current Max	600 A
DC Power Conversion Voltage Max	60 V
DC Power Conversion Current Max	500 A
DC Power Conversion Breaker (2-Pole)	2 x 250 A, 65 VDC, Slow Time Delay, 25 kAIC
DC Fuses for Battery Module Cables	6 x 100 A, Fast 20 kAIC For instructions, refer to 12. REPLACING A FUSE .

3.2 Mechanical Specifications

Table 3-2. Element ESS Battery Module Combiner Mechanical Specifications

Mechanical Specifications	ELEMENT ESS Battery Module Combiner 950-0049
Height	(2U) 89.0 mm (3.5 inch)
Body Width	440 mm (17.32 inch)
Body Width (with side flange)	482.6 mm (19.0 inch)
Depth	459.7 mm (18.1 inch)
Weight	9.6 kg (21.16 lbs) 18.6 kg (41 lbs) with battery cables
Large Knockout: Power Conversion Cables	2 x 2.0 inch (50.8 mm)
Medium Knockout: Battery Module Cables	8 x 1.5 inch (38.1 mm)
Small Knockout: (Optional use)	2 x 1.0 inch (25.4 mm)
Positive Terminals: Power Conversion Cables ⁽¹⁾	2 x 7/16 inch (approx. 11.0 mm)
Negative Terminals: Power Conversion Cables ⁽¹⁾	2 x 7/16 inch (approx. 11.0 mm)
Positive Terminals: Battery Module Cables ⁽²⁾	8 x M6 (6.0 mm, 0.236 inch)
Negative Terminals: Battery Module Cables ⁽²⁾	8 x M6 (6.0 mm, 0.236 inch)
Battery Module Cables	6 x AWG3 (0.04 in ² , 2.26 mm ²)
Case Material	Zinc plated steel
IP Rating	IP20

(1) For the Power Conversion terminals, configure DC fuses and DC cables to match the requirements of the Power Conversion equipment (inverter-charger / MPPT controller).

(2) Six positive terminals for Battery Modules are populated with DC fuses and DC battery cables. The remaining two positive terminals are open and available. Correspondingly, six negative terminals for Battery Modules are populated with DC battery cables and the remaining two negative terminals are open and available.

3.2.1 Dimensions

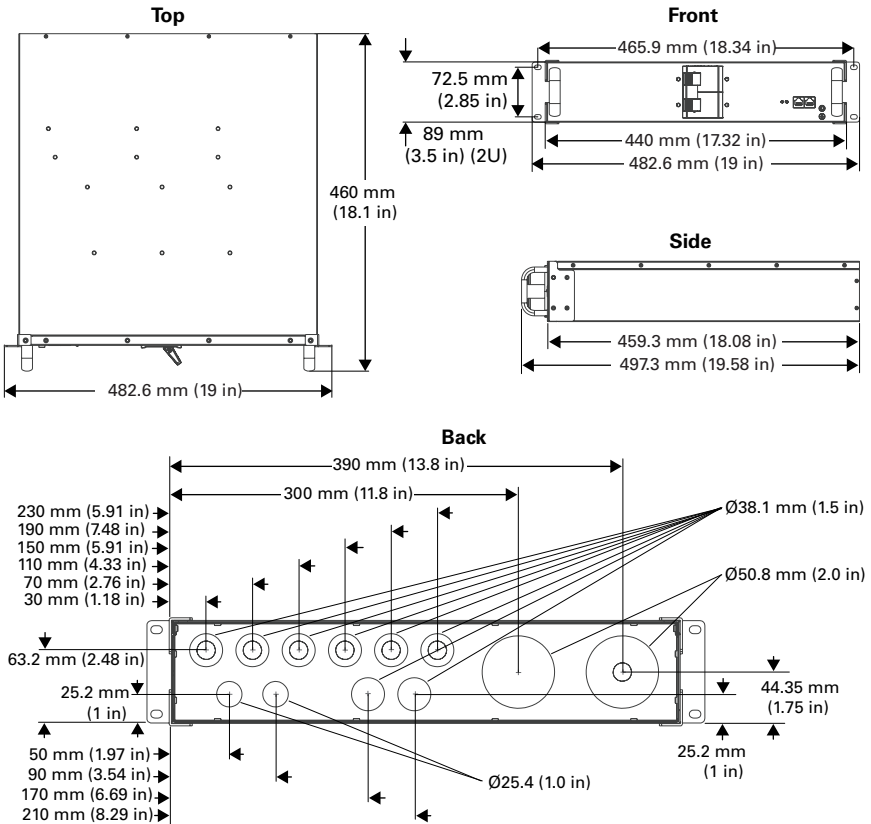


Figure 1. Battery Module Combiner Dimensional Drawings

NOTICE

Install cable strain relief to protect cables from wear. Follow local codes and standards for cables passed through knockouts.

4. HANDLING

Before handling

- Keep the Battery Module Combiner away from water, heat and fire.
- Disconnect all cables from Battery Modules, inverter-chargers, MPPT controllers, and other power sources.
- Protect Battery Module Combiner terminals from short-circuiting and touch.
- Do not lift or carry the Battery Module Combiner while in use or operation.
- Do not lift or carry the Battery Module Combiner by the attached cables.

5. FEATURES

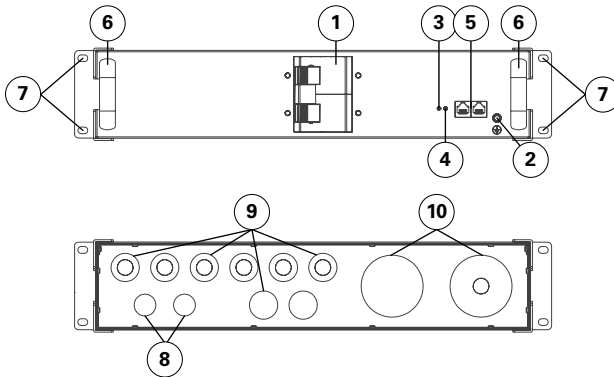


Figure 2. Battery Module Combiner (front, back)

Item	Description
1	Battery Module DC Breaker 2 x 250 A (Breakers are ganged together)
2	Equipment Ground Point
3	At-a-glance LED
4	Remote Power Off Key
5	LYNK Port x 2
6	Handles x 2
7	Mounting Points x 4
8	Small Knockouts: 2 x 1.0 inch (25.4 mm) (Optional use)
9	Medium Knockouts: 8 x 1.5 inch (38.1 mm) (Battery Module Cables)
10	Large Knockouts: 2 x 2.0 inch (50.8 mm) (Power Electronic Cables)

6. THEORY OF OPERATION

The ELEMENT ESS Battery Combiner features two 250 A DC breakers ganged together to function as a manual disconnect and protect the Battery Modules' electronic components from high, externally generated currents. DC Fuses protect the cables to the Battery Modules. Two (unpopulated) DC Fuse positions are available for DC loads. A solid Green LED indicates that one or more Battery Modules are switched ON. The LYNK Port networks the Battery Module Combiner with the Battery Modules and a LYNK Gateway device to enable closed-loop communication with Power Conversion equipment. The Remote Power Off key inverts the state (ON/OFF) of the connected Battery Modules.

6.1 Ingress Protection IP20

Ingress protection rates the degree of protection provided by mechanical casings and electrical enclosures against intrusion, dust, accidental contact, and water under specified conditions. The IP20 rating indicates that the product is touch-proof and resistant to dust or objects larger than 12 mm. However, it has no protection against liquids, so it is susceptible to damage if it comes into contact with water sprays.

IP codes guide suitability for use under different environmental conditions. IP ratings do not indicate fitness for purpose or confer a performance guarantee.

6.2 LYNK Network Communication

The Battery Module Combiner has two LYNK Ports. One is used to network with the Battery Modules and enables the ON/OFF switching of multiple Battery Modules with a touch of the Remote Power Off key.

The second LYNK Port connects a LYNK II Gateway and enables the Battery Modules to engage in closed-loop communication with compatible Power Conversion systems. Refer to the [805-0033 LYNK II Installation and Operation Manual](#) for the setup of LYNK II.

For instructions on the setup of closed-loop communication with Power Conversion equipment, refer to the LYNK II application note specific to the brand of Power Conversion equipment (inverter-charger / MPPT controller) used. Refer to discoverbattery.com.

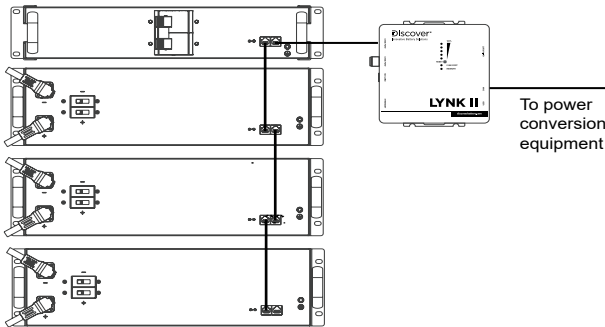


Figure 3. Battery Module Combiner connected to the Battery Module Network and a LYNK II Gateway

NOTE

Connect the LYNK II communication gateway to the first or last device connected, whether it be a Battery Module or the Battery Module Combiner.

6.2.1 LYNK Port RJ45 Pin Assignment

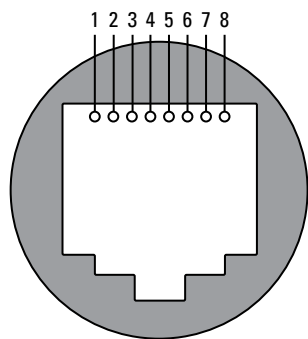


Figure 4. LYNK Port Communication RJ45 pin assignment

Pin Number	Function
1 (1)	Reserved. Do not use.
2 (1)	Reserved. Do not use.
3 (1)	Reserved. Do not use.
4	CAN Low
5	CAN High
6 (1)	Reserved. Do not use.
7	CAN Ground
8	CAN Ground

(1) Do not populate. Do not terminate to power. Do not terminate to ground. Do not terminate to CAN_L or CAN_H.

NOTICE

- Use a straight-through cable. Do not use a cross-over cable.
- Isolate unused pins. Crossing pin functions may cause system damage.
- Do not terminate unused wires to ground, power, or other functions.
- Mixing the LYNK Network with other networks may result in equipment malfunction and damage.

6.3 Remote Power Off Key Operation

Briefly pressing the Battery Module Combiner’s Remote Power Off key will invert the state of the connected Battery Modules.

The Remote Power Off Key on the Battery Module Combiner will function correctly when:

- The Battery Module Combiner’s cables are connected to all the Battery Modules.
- The Battery Module Combiner is networked with all Battery Modules using the LYNK ports on each.

If the states of the Battery Modules are not synchronized, switch all the Battery Modules to OFF.

1. Press and hold the Remote Power Off Key for five or more seconds to trigger all the Battery Modules to switch ON.
2. Release the Remote Power Off Key, and all the Battery Modules are switched OFF.

The Remote Power Off key is now programmed to switch all Battery Modules to ON.

NOTICE

The Remote Power Off Key does not disconnect the Battery Modules from the Power Conversion system. Use the DC Breaker installed in the Battery Module Combiner to disconnect the Battery Modules from the Power Conversion system.

6.4 At-a-glance LED Status

WARNING

ELECTRIC SHOCK AND FIRE HAZARD

- Always assume the Battery Module Combiner is energized, even if the At-a-glance LED shows that the Battery Modules are OFF.
- Even if the Battery Module Combiner LED is OFF, the combiner may be energized with power from the Power Conversion System (inverter-charger / MPPT controller).
- Verify the terminal voltage with a voltmeter before handling any components in the Energy Storage System.

Failure to follow these instructions may result in death or serious injury.

The Battery Module Combiner's At-a-glance LED indicates the state of the Battery Modules.

Table 6-1, At-a-glance LED States

LED	Description
No LED light	None of the Battery Modules are switched ON.
Solid Green	One or more connected Battery Modules are switched ON.

NOTE

The At-a-glance LED does not communicate the breaker position. Visually inspect the breaker position.

7. PREPARING THE BATTERY MODULE COMBINER FOR INSTALLATION

7.1 Tools

- Insulated tools sized to match nuts, bolts, and cables in use
- RMS type Voltmeter
- Post cleaner and wire brush
- Personal protective equipment

7.2 Terminal Connections

⚠ CAUTION

ELECTRICAL AND FIRE HAZARD

Failure to torque up to specification may increase resistance and lower voltage, leading to burnout of the terminals. Torquing up over the specification may damage the equipment.

Failure to follow these instructions may result in injury or equipment damage.

All cable lugs must be in direct contact with the busbar terminal deck and secured to the correct terminal point using the specified torque.

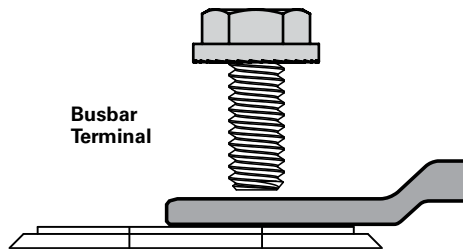


Figure 5. Busbar Terminal Installation

Connections to terminals must meet the following requirements:

1. **Connect the cable to the terminal.** All cable lugs must be in direct contact with the busbar terminal deck. Do not put washers between the terminal deck and the cable lug.
2. **Use the Proper Torque.** Use a torque wrench to adjust terminal hardware with the proper torque, 8 to 10 Nm (5.9 to 7.4 ft/lbs) for Battery Module cables, and 21 to 26 Nm (15.5 to 19.2 ft/lbs) for 7/16 inch Power Conversion equipment (inverter-charger / MPPT controller) terminals. Periodically check to ensure that torque values meet specifications.

7.3 Removing Unused Battery Module Cables

⚠ CAUTION

ELECTRICAL AND FIRE HAZARD

Failure to torque all cable terminals to the correct specification may increase resistance and lower voltage, leading to burnout of the terminal connections. Torque all M6 Battery Module cable terminals to 8 to 10 Nm (5.9 to 7.4 ft-lb). Exceeding 10 Nm (7.4 ft-lb) of torque will damage the terminal.

Failure to follow these instructions may result in injury or equipment damage.

The ELEMENT ESS Battery Module Combiner is pre-wired to be connected to six Battery Modules. The Battery Module Combiner has six fuses to protect each pair of pre-installed Battery Module cables. There are two open fuse positions (unpopulated) available for DC loads. If your system will use fewer than six Battery Modules, remove the pairs of cables not being used before installation and mounting of the Battery Module Combiner.

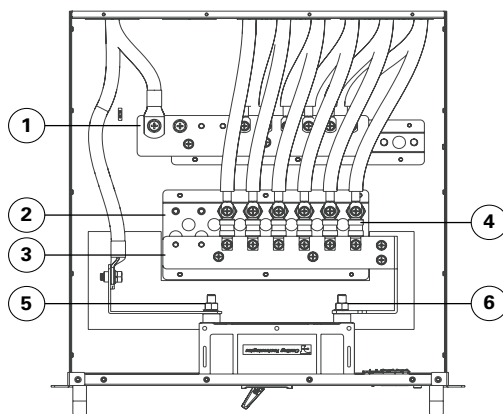


Figure 6. Battery Module Combiner with the top removed

Item	Description
1	Negative Busbar 10 Connection Points: 6 Battery Module M6 (Fuse - Populated), 2 DC Loads M6 (Fuse - Unpopulated), 2 Power Conversion equipment 7/16 inch (Fuse - Unpopulated)
2	Isolated Fuse Mounting Plate with 8 Connection Points: 6 Battery Module M6 (Fuse - Populated), 2 DC Loads M6 (Fuse - Unpopulated)
3	Positive Busbar with DC Breaker and 8 Connection Points: 6 Battery Module M6 (Fuse - Populated), 2 DC Loads M6 (Fuse - Unpopulated)
4	DC Fuses are attached to the Positive Busbar inline with the Battery Module/DC Loads and the DC Breaker: 6 Battery Module M6 (Fuse - Populated), 2 DC Loads M6 (Fuse - Unpopulated),
5	DC Breaker Connection (Power Conversion side). The DC Breaker is mounted in line with the positive DC line connecting the ELEMENT Battery Modules with the DC input/output of the Power Conversion equipment.
6	DC Breaker Connection (ELEMENT Battery Module Side). The DC Breaker is mounted in line with the positive DC line connecting the ELEMENT Battery Modules with the DC input/output of the Power Conversion equipment.

1. Disconnect the Battery Module Combiner from all sources of energy and ensure the Battery Module Combiner is de-energized.
2. Use a Phillips screwdriver to remove the 20 screws along the borders of the top and the side edges and remove the top cover.
3. Identify the Positive (+) and Negative (-) busbars hosting the Battery Module cables and the positive and negative AWG 3 gauge wires connected to the busbars.
4. Unscrew the bolt from an AWG 3 Battery Module cable connected to the negative busbar and remove the negative cable.
5. Unscrew the bolt from the AWG 3 Battery Module cable connected to the terminal with the fuse, and remove the positive cable.

6. Return the M6 bolts to their positions using the following torque: 8 to 10 Nm (5.9 to 7.4 ft-lb).
 - Note that it is not necessary to remove the unused fuse.
7. Repeat to reduce the number of positive and negative Battery Module cables to match the number of Battery Modules in the system.
8. Replace the Battery Module Combiner cover and secure it using the torque values below.
 - M3 screws: 1.9 Nm (1.4 ft-lb)
 - M4 screws: 4.4 Nm (3.25 ft-lb)

7.4 Installing Cables for the Power Conversion System

⚠ CAUTION

ELECTRICAL AND FIRE HAZARD

Failure to torque the 7/16-inch Power Conversion terminals to the specification may increase resistance and lower voltage, leading to burnout of the terminal connections. Torque all 7/16 inch connections to 21 to 26 Nm (15.5 to 19.2 ft-lb). Exceeding 26 Nm (19.2 ft-lb) of torque will damage the terminal connection.

Failure to follow these instructions may result in injury or equipment damage.

The ELEMENT ESS Battery Module Combiner is supplied with 7/16 inch terminals for attaching up to two Power Conversion equipment (inverter-charger / MPPT controller) cable sets (Power Conversion cables are not included with the Battery Module Combiner).

Refer to the Power Conversion equipment manual for cable sizing, torque specifications, and connection information.

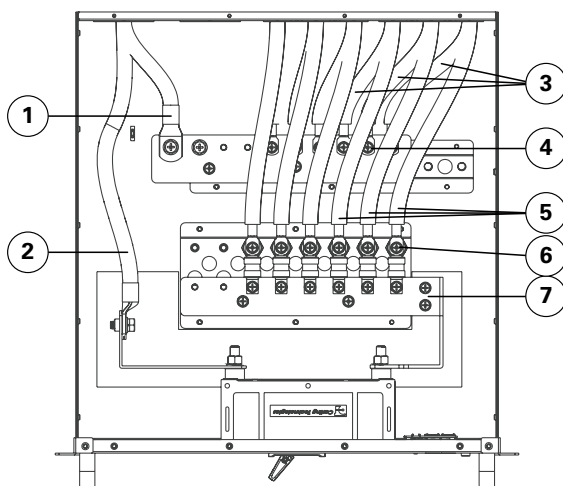


Figure 7. Battery Module Combiner Cable Connections

Item	Description
1	Negative cable line to Power Conversion equipment (inverter-charger / MPPT controller) (Power Conversion cables not included with Battery Module Combiner)
2	Positive cable line to Power Conversion equipment (inverter-charger / MPPT controller) (Power Conversion cables are not included with Battery Module Combiner)
3	Negative cables to Battery Modules
4	Negative cable M6 terminals and negative busbar
5	Positive cable lines to Battery Modules
6	Positive busbar M6 terminal points for Battery Modules and DC fuses
7	Positive busbar M6 terminal points for DC fuses

1. Disconnect the Battery Module Combiner from all sources of energy and ensure the Battery Module Combiner is de-energized.
2. Use a Phillips screwdriver to remove the twenty M3 and M4 screws along the borders of the top and the side edges and remove the top cover.
3. Using power cables that meet the requirements of the Power Conversion equipment (inverter-charger / MPPT controller), pass the cables through the large knockouts and attach the red positive (+) cable to the positive 7/16 inch terminal (2) and the black negative (-) cable to the negative 7/16 inch terminal (1).
 - Apply 21 to 26 Nm (15.5 to 19.2 ft-lb) torque to tighten the 7/16 inch terminal connections.
4. Secure all positive and negative battery cable M6 terminals using a torque of 8 to 10 Nm (5.9 to 7.4 ft/lbs).
5. In line with the positive cable(s), install a DC-rated fuse that meets the local electrical code and protects the cable from overload by the inverter-charger / MPPT controller. The fuse should be as close as possible to the Battery Module Combiner and be installed in the positive cable. Applicable codes may limit how far the protection can be from the Battery Modules.
6. Replace the cover and screw down using the following torque values.
 - M3 screws: 1.9 Nm (1.4 ft-lb)
 - M4 screws: 4.4 Nm (3.25 ft-lb)

8. MOUNTING THE BATTERY MODULE COMBINER

The Battery Module Combiner is designed to be installed indoors in a vertical stack with up to six ELEMENT ESS Battery Modules in a standard nineteen-inch four-post metal rack. It is supplied with cables for connection to six Battery Modules.

The Battery Module Combiner must be supported and secured using heat-resistant non-flammable materials.

The following instructions are for installing the Battery Module Combiner with Battery Modules in a standard nineteen-inch four-post metal rack (not included with the Battery Module Combiner or Battery Modules).

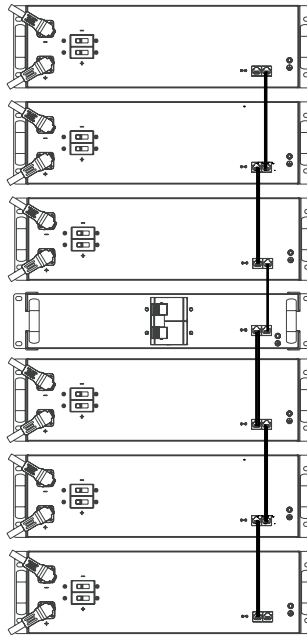


Figure 8. Six batteries with Battery Module Combiner

NOTICE

- Do not install the Battery Module Combiner with the faceplate down.
- Support and secure the Battery Module Combiner using heat-resistant non-flammable materials.
- The Battery Module Combiner is rated IP20 for indoor installations.

NOTE

1U of rack space equals 44.5 mm (1 ¾ inch).

8.1 Location

Install the Battery Module Combiner in a location that meets the following requirements:

1. **Do not install in direct sunlight.** Avoid installing the Battery Module Combiner and Battery Modules in an area with direct sunlight.
2. **Moderate temperatures.** Ambient temperatures should be between 0°C and 40°C (32°F and 104°F). Ambient temperatures of 15°C to 20°C (59°F to 68°F) are ideal for extending LiFePO₄ battery life.
3. **Ventilated.** Do not install in zero-clearance compartments. Maintain at least 1U (44.5 mm / 1 ¾ inch) space around the Battery Module Combiner and Battery Modules for airflow and heat dissipation.
4. **Proper orientation.** Do not install the Battery Module Combiner or Battery Modules face-down.
5. **Install indoors.** Install the Battery Module Combiner and Battery Modules indoors.

8.2 Spacing

When installed in a standard nineteen-inch four-post metal rack, provide 1U (44.45 mm, 1.75 inch) spacing on all sides of the Battery Module Combiner to allow for airflow and heat dissipation.

Alternatively, if the Battery Module Combiner is installed on a shelf, maintain at least 1U of clearance space above and on both sides of the Battery Module Combiner as well as under the shelf to allow for airflow and heat dissipation.

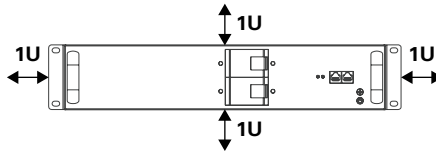


Figure 9. Spacing around the Battery Module Combiner

8.3 Support

Support the weight of the Battery Module Combiner by installing metal L-shaped rails (not included with Battery Module Combiner) between the front and back posts on both the left and right sides. The flanges attached to the front face of the Battery Module Combiner have holes for attaching the Battery Module Combiner to the front post of the rack system using M6 screws and cage nuts.

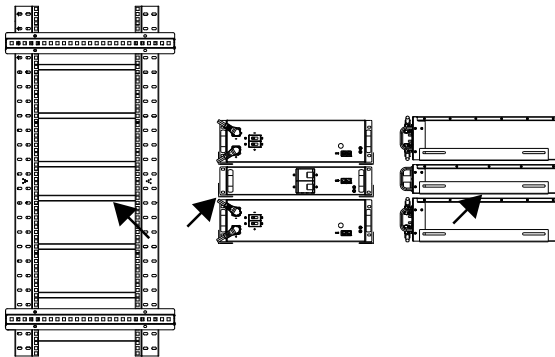


Figure 10. Rack with L-shaped rails

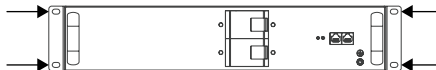


Figure 11. Mounting Points

9. CONNECTING THE BATTERY MODULE COMBINER

The instructions below describe how to connect the Battery Module Combiner once mounted.

9.1 Grounding the Battery Module Combiner

Ground the Battery Module Combiner and all Battery Modules to the rack chassis and ground the chassis to earth.

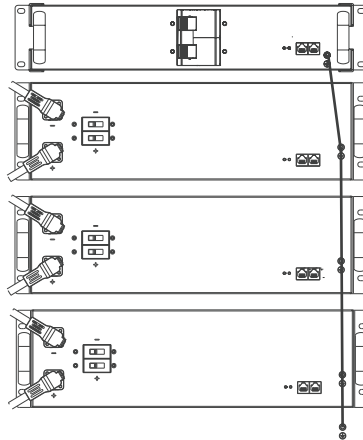


Figure 12. Grounding the Battery Module Combiner

1. Ground the Battery Module Combiner and all Battery Modules to the rack chassis using a #6 gauge or larger diameter wire.
2. Ground the rack chassis to earth with a #4 gauge or larger diameter wire.

NOTE

Refer to the applicable code and check with the authority having jurisdiction to confirm local requirements.

9.2 Connecting the Battery Modules

Amphenol RadLok connectors attached to the DC Battery Cables mate with the battery terminal receiving pins on the faceplate of the ELEMENT ESS Battery Module.

- Positive (+) Red: Amphenol RadLok C10-730186-200
- Negative (-) Black: Amphenol RadLok C10-730186-100

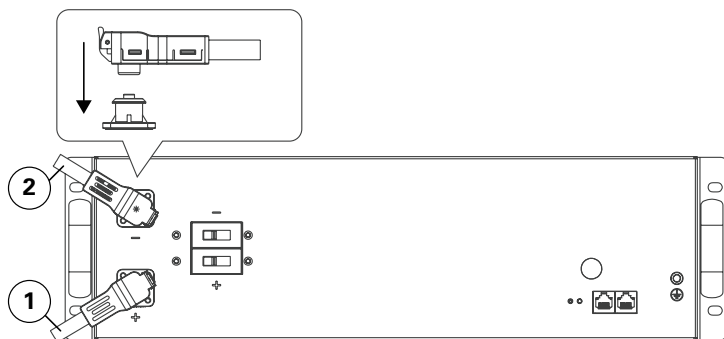


Figure 13. Connect Amphenol RadLok connectors to the Battery Module

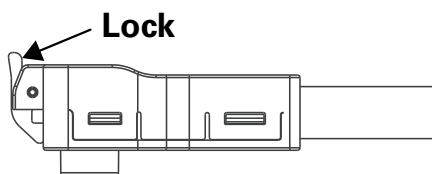


Figure 14. Engage the Connector's Lock

1. Attach all the red, positive (+) cables from the Battery Module Combiner to the red, positive (+) terminals on the Battery Modules using the red Amphenol RadLok connectors.
 - Engage the mating locks on all the Amphenol RadLok connectors.
2. Attach all the black, negative (-) cables from the Battery Module Combiner to the negative (-) black terminals on the Battery Modules using the black Amphenol RadLok connectors.
 - Engage the mating locks on all the Amphenol RadLok connectors.

NOTICE

Failure to securely engage the mating lock on a terminal connection will increase resistance and lower voltage, leading to burnout of the terminals.

NOTE

Without exception, a product experiencing terminal burnout will void the warranty.

9.3 Connecting the DC Power Conversion Cables

After the DC Battery Module cables are connected, connect the DC Power Conversion cables (previously installed to the Battery Module Combiner) to the Power Conversion equipment (inverter-charger / MPPT controller).

Refer to the manual of the inverter-charger / MPPT controller for the appropriate cable sizing, torque specifications, and connection information.

9.4 Networking the Battery Modules to the Battery Combiner Module

Using a CAT5 cable, connect the last Battery Module in the Battery Modules network with the Battery Module Combiner using one of the LYNK Ports on the faceplate.

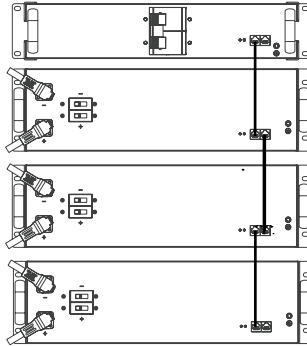


Figure 15. Networking the Battery Modules with the Battery Combiner Module

10. CLOSED-LOOP COMMUNICATION WITH POWER CONVERSION EQUIPMENT

For closed-loop communication with the Power Conversion equipment (inverter-charger / MPPT controller), network the Battery Module Combiner with a LYNK II Gateway. Connect the LYNK II Gateway to the Power Conversion System (refer to the [805-0033 LYNK II Installation and Operation Manual](#)).

For instructions on the setup of closed-loop communication with Power Conversion equipment, refer to the LYNK II application note specific to the brand of Power Conversion equipment in use.

11. ROUTINE INSPECTION

Periodically inspect the battery system:

1. Ensure that all DC cables are secure and fasteners are tight.
2. Ensure all networking cables and connectors are secure and tight.
3. Ensure that the installation location is clean and free from debris.
4. Inspect for cracks in the Battery Modules.
5. Replace any damaged Battery Modules.
6. Replace any damaged cables.

12.REPLACING A FUSE

CAUTION

ELECTRIC SHOCK

- Do not touch the energized surfaces of any electrical component in the battery system.
- Before servicing the Battery Module Combiner, follow all procedures to fully de-energize the battery system and use safe handling procedures when handling the battery.

Failure to follow these instructions may result in injury.

Table 12-1 ELEMENT ESS Battery Module Combiner - Battery Module Cable Fuse Specifications

Service Part	ELEMENT ESS Battery Module Combiner 950-0049
DC Fuse	CHNBEL LET-200-100 A, Fast 20 kAIC
Fuse Terminal Torque	8 to 10 Nm (5.9 to 7.4 ft/lbs) DO NOT EXCEED 10 Nm (7.4 ft-lb)

This task should be performed by qualified personnel:

- Use only insulated tools
- Wear personal protective equipment
- The battery system must be de-energized
- Battery cables must be disconnected
- Battery terminals must be protected from short-circuiting and touch

Refer to sections [7.2 Terminal Connections](#), [7.3 Removing Unused Battery Module Cables](#), [7.4 Installing Cables for the Power Conversion System](#), and [9.2 Connecting the Battery Modules](#).

Ensure that the Power Conversion system is de-energized and all loads are disconnected from the Battery Module Combiner.

1. De-energize the Power Conversion equipment.
2. Switch the Battery Module Combiner Breaker to the OFF (Open) position.
3. Switch all Battery Modules to OFF.
4. Disconnect all the Amphenol RadLok connectors from all the Battery modules to isolate the Battery Module Combiner.
5. Protect the Battery Module terminals from short-circuiting and touch by covering them with terminal covers or electrically rated tape.
6. Disconnect the Power Conversion cables attached to the Battery Module Combiner.
7. Access the top of the Battery Module Combiner and remove the cover.
8. Remove the nuts holding the fuse and replace it with a new fuse paying strict attention to orientation and the fuse ratings in [Table 12-1 ELEMENT ESS Battery Module Combiner - Battery Module Cable Fuse Specifications](#).
9. Torque the nut holding the new fuse to 8 to 10 Nm (5.9 to 7.4 ft/lbs). DO NOT EXCEED 10 Nm (7.4 ft-lb).
10. Reinstall the Battery Module Combiner into the system by following steps 1 - 7 in reverse order.

13. OPTIONAL ACCESSORIES

The following components are available for use with the ELEMENT ESS Battery Module Combiner.

Table 13-1, Accessories

Accessory	Part Number
ELEMENT ESS Battery Module	48-48-5120 900-0062
ELEMENT ESS Battery Module - Heated	48-48-5120-H 900-0067
LYNK II Communication Gateway	950-0025
ELEMENT ESS Quick Stack Rack	950-0050
ELEMENT ESS Battery Terminal Connector Set	950-0054

14. RELATED INFORMATION

Find information about Discover Battery at discoverbattery.com.