

SITE PREPARATION | PRÉPARATION DU SITE | PREPARACIÓN DEL LUGAR | VORBEREITUNG DES AUFSTELLUNGORTES | VOORBEREIDING VAN HET TERREIN | PREPARAZIONE DEL LUOGO DI ASSEMBLAGGIO | PREPARAÇÃO DO LOCAL

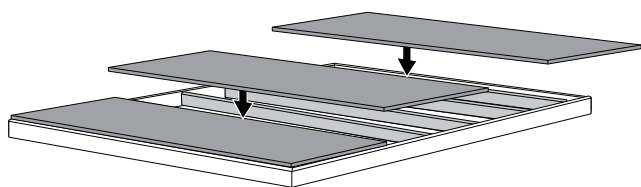
Level the ground surface | Nivelez la surface du sol | Nivela la superficie del suelo | Ebnen Sie die Bodenoberfläche | Maak de bodem vlak | Livellare la superficie del terreno | Nivela a superfície do solo



Recommendation: Construct a wooden or concrete base as a foundation | Recommandation: fabriquez une base en bois ou en béton en guise de fondation | Recomendación: construya una base de madera o de cemento a modo de cimiento | Empfehlung: Bauen Sie als Fundament eine Grundfläche aus Holz oder Beton | Aanbeveling: maak een houten of betonnen ondergrond als fundering | Raccomandazione: Costruire una base di legno o di cemento come fondamenta | Recomendação: Construa uma base de madeira ou de cimento como fundação

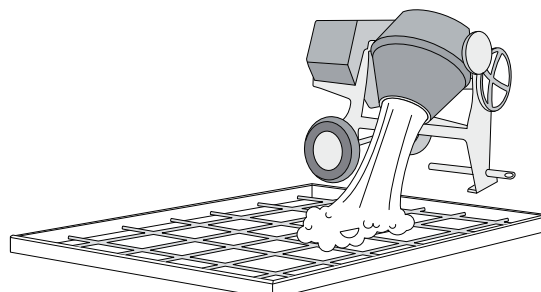
Option | Opción | optie | opzione | opção

A



Option | Opción | optie | opzione | opção

B



External floor measurements are: | Les mesures externes de la étage sont: | Las medidas del suelo externo son: | Die Außen-Bodenmaße betragen: | De afmetingen van de externe vloer zijn: | Le dimensioni esterne del pavimento sono: | As medidas externas do chão são:



BEFORE STARTING ASSEMBLY | AVANT DE COMMENCER LE MONTAGE | **ANTES DE EMPEZAR EL ARMADO** | VOR MONTAGEBEGINN | **VOORDAT U BEGINT TE MONTEREN** | PRIMA DI INIZIARE L'ASSEMBLAGGIO | **ANTES DE INICIAR A MONTAGEM**

Read the care and safety guidelines at the end of this manual | Check to ensure that there are no missing or damaged parts BEFORE starting or arranging assembly | Remove all parts from the package(s) and spread them out on a clean work surface | Review all assembly instructions | Assemble all the parts according to the directions in this manual. Do not skip any steps.

Lisez les instructions de précaution et de sécurité à la fin de ce manuel | Assurez-vous qu'il n'y a pas de pièces manquantes ou endommagées AVANT de commencer ou d'organiser l'assemblage | Retirez toutes les pièces du/des paquet(s) et étalez-les sur une surface de travail propre | Lisez toutes les instructions de montage | Assemblez toutes les pièces selon les instructions de ce manuel. Ne sautez aucune étape.

Lea las instrucciones de precauciones y seguridad que están al final de este manual | Asegúrese de que no faltan piezas ni están dañadas ANTES de comenzar o disponer el montaje | Saque todas las piezas del paquete o paquetes y póngalas sobre una superficie de trabajo limpia | Revise todas las instrucciones de montaje | Monte todas las piezas según las instrucciones de este manual. No se saltee ningún paso.

Lesen Sie die Sicherheitsrichtlinien am Ende des Benutzerhandbuchs durch | Prüfen Sie bitte VOR dem Zusammenbau, dass keine Teile beschädigt sind oder fehlen | Nehmen Sie alle Teile aus der Verpackung und breiten Sie sie auf einer sauberen Arbeitsfläche aus | Gehen Sie noch einmal die komplette Aufbauanleitung durch | Bauen Sie alle Teile entsprechend der Anleitung in diesem Handbuch zusammen. Lassen Sie dabei keinen Arbeitsschritt aus.

Lees de richtlijnen voor zorg en veiligheid achterin deze handleiding | Controleer dat er geen onderdelen mankeren, of beschadigd zijn, VOORDAT u met de montage begint | Haal alle onderdelen uit het pakket (of uit de pakketten) en leg ze op een schoon werkoppervlak | Bekijk alle montagehandleidingen | Monteer alle onderdelen volgens de aanwijzingen van deze handleiding. Sla geen stappen over.

Leggere le linee guida di assistenza e sicurezza alla fine di questo manuale | Assicurarsi che non ci siano parti mancanti o danneggiate PRIMA di iniziare l'assemblaggio | Estrarre tutti i componenti dall'imballo e posizionarli su una superficie di lavoro pulita | Consultare tutte le istruzioni di montaggio | Assemblare tutti i componenti secondo le istruzioni contenute nel manuale. Non saltare nessuna fase.

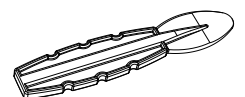
Leia as diretrizes de cuidados e segurança que constam da parte final deste manual | Verifique para se assegurar de que não há peças em falta ou danificadas ANTES de começar a preparar a montagem | Retire todas as peças da embalagem e espalhe-as numa superfície de trabalho limpa | Reveja todas as instruções de montagem | Monte todas as peças de acordo com as instruções do manual. Não salte quaisquer passos.

REQUIRED TOOLS | OUTILS EXIGÉS | **HERRAMIENTAS NECESARIAS** | BENÖTIGTE WERKZEUGE | **BENODIGD GEREEDSCHAP** | ATTREZZATURA OCCORRENTE | **FERRAMENTAS NECESSÁRIAS**



SPATULA | SPATULE | **ESPÁTULA** | SPACHTEL | **SPATEL** | SPATOLA | **ESPÁTULA**

- Use spatula (part “SG8”) for easier insertion of panel into profile.
- Utilisez la spatule (partie “SG8”) pour une meilleure insertion du panneau dans le profil.
- Utilice una espátula (pieza “SG8”) para una mejor inserción del panel en el perfil.
- Benutzen Sie den Spachtel (Bezeichnung “SG8”), um die Platten leichter in die Nut einführen zu können.
- Gebruik spatel (onderdeel SG8) voor het gemakkelijk invoeren van het paneel in het profiel.
- Utilizzare la spatola (parte SG8) per inserire il pannello più facilmente nel profilo.
- Utilize uma espátula (peça “SG8”) para facilitar a inserção do painel no perfil.



SG8 x2



ASSEMBLY REQUIRES TWO PEOPLE | LE MONTAGE DOIT ÊTRE EFFECTUÉ PAR DEUX PERSONNES | **SE NECESITAN DOS PERSONAS PARA ARMARLO** | ZWEI PERSONEN ZUR MONTAGE NOTWENDIG | **MONTAGE VEREIST TWEE PERSONEN** | L'ASSEMBLAGGIO RICHIEDE DUE PERSONE | **A MONTAGEM EXIGE DUAS PESSOAS**

PARTS LIST

NO.	PART.	Qty.
CW4-3		1
CW4-1		1
CW3L		1
CR1-2		1
CW2-2		2
CF1-2		1
CA4		2
CS1		2
CP1		1
CP2		2
CP3		2
CP5		4
CP4		1
CP6		2
CA1R		1
CA1L		1
CA3		1
CA2		1
CA2R		1
CA2L		1
CPA1		1
CPA2		1
CP7		4

NO.	PART.	Qty.
CA1		1
SG10		1
SG101		1
SG102		2
SG103		2
CR1-1		2
CR1-3		1
CW1-2		1
CF1-1		2
CW1-1		3
CW2-1		4
CW3-1		4
CW1-3		1
CW1-4		1
CD1-4		1
CD1-1		1
CD1-6		1
CD1-5		1
CD1-2		1
CD1-3		1
M01		4
M03-6L		1
M03-7		1

NO.	PART.	Qty.
SG6		4
SG2		4
SG7-2		1
SG7-1		1
SG8		2
SG9		5
SG1		2
BY		2
SG12		2
Drill		1
DC		2
SG13		2
SG14		4
M04		1
Z410		90
Z420		120
Z425		4
ZW413		28
CW3R		1

- Use spatula  (part"SG8") for easier insertion of panel into profile
- Please ensure the panels are all installed on position before screwing

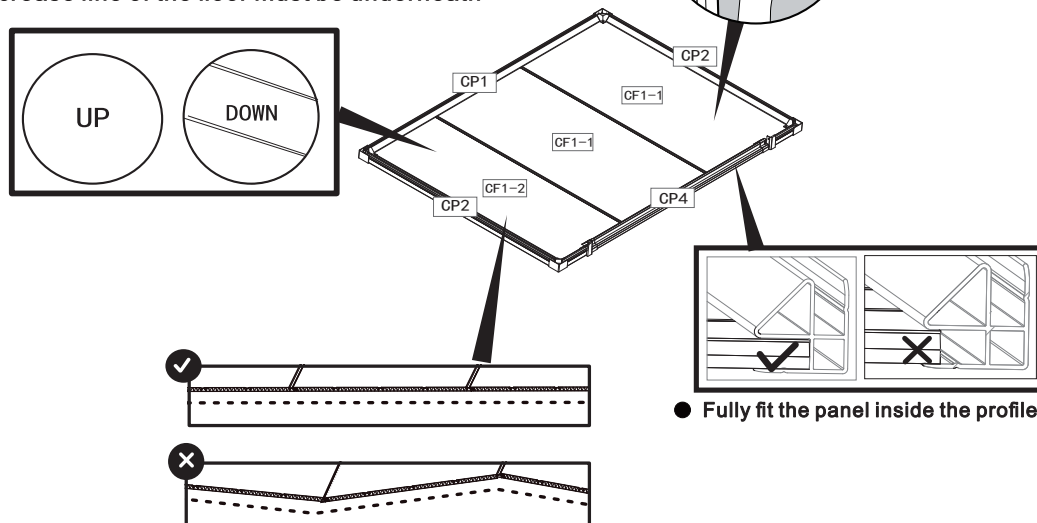


FLOOR ASSEMBLY



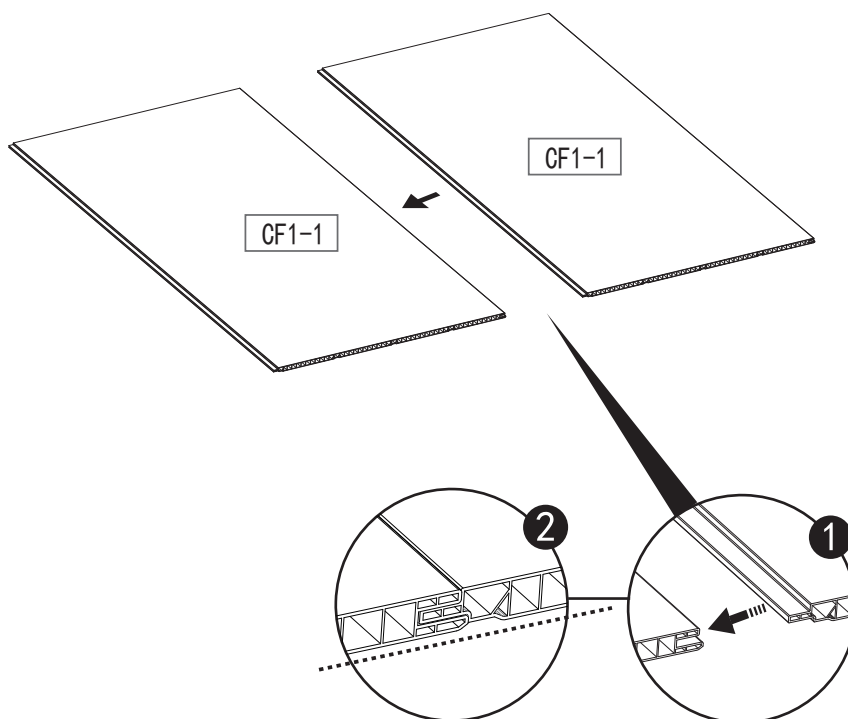
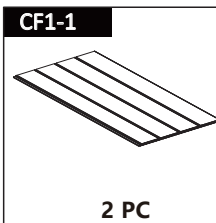
● Use spatula (part "SG8") for easier insertion of panel into profile

Note: The crease line of the floor must be underneath

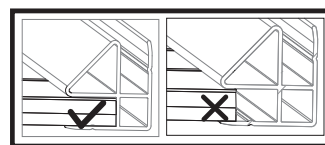


● Fully fit the panel inside the profile

Step 1



Step 2



● Fully fit the panel inside the profile

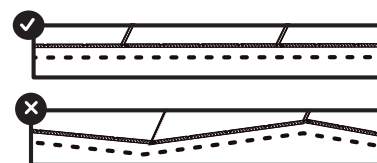
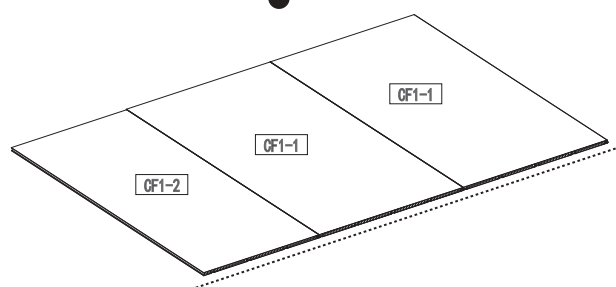
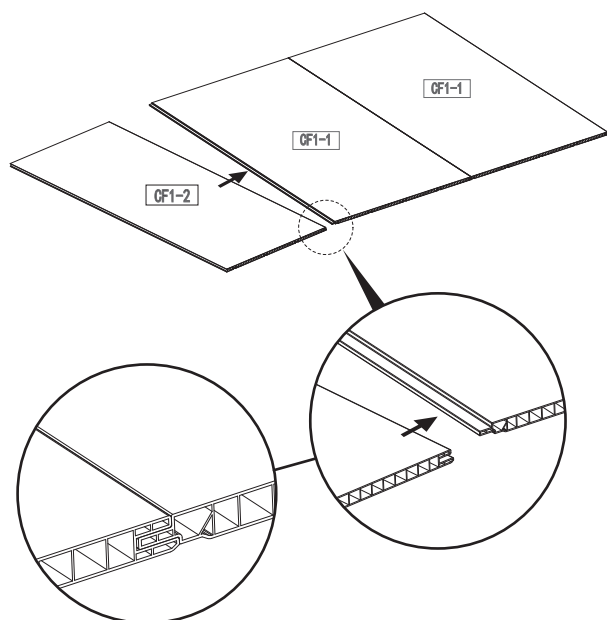


CF1-2

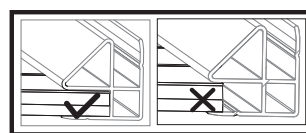


1 PC

SG8



Step 3



● Fully fit the panel inside the profile

SG8



CP1



1 PC

CP2

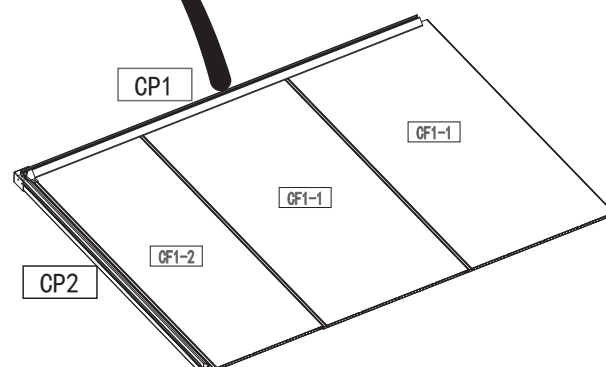
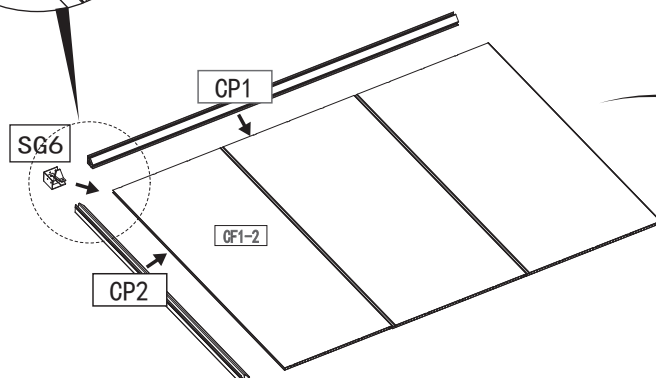
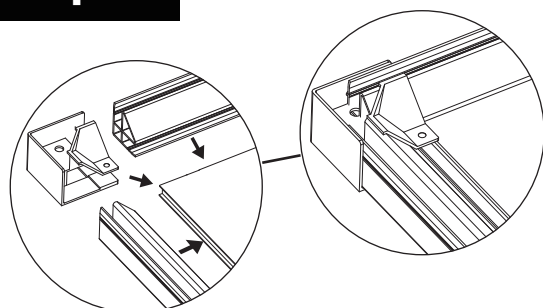


1 PC

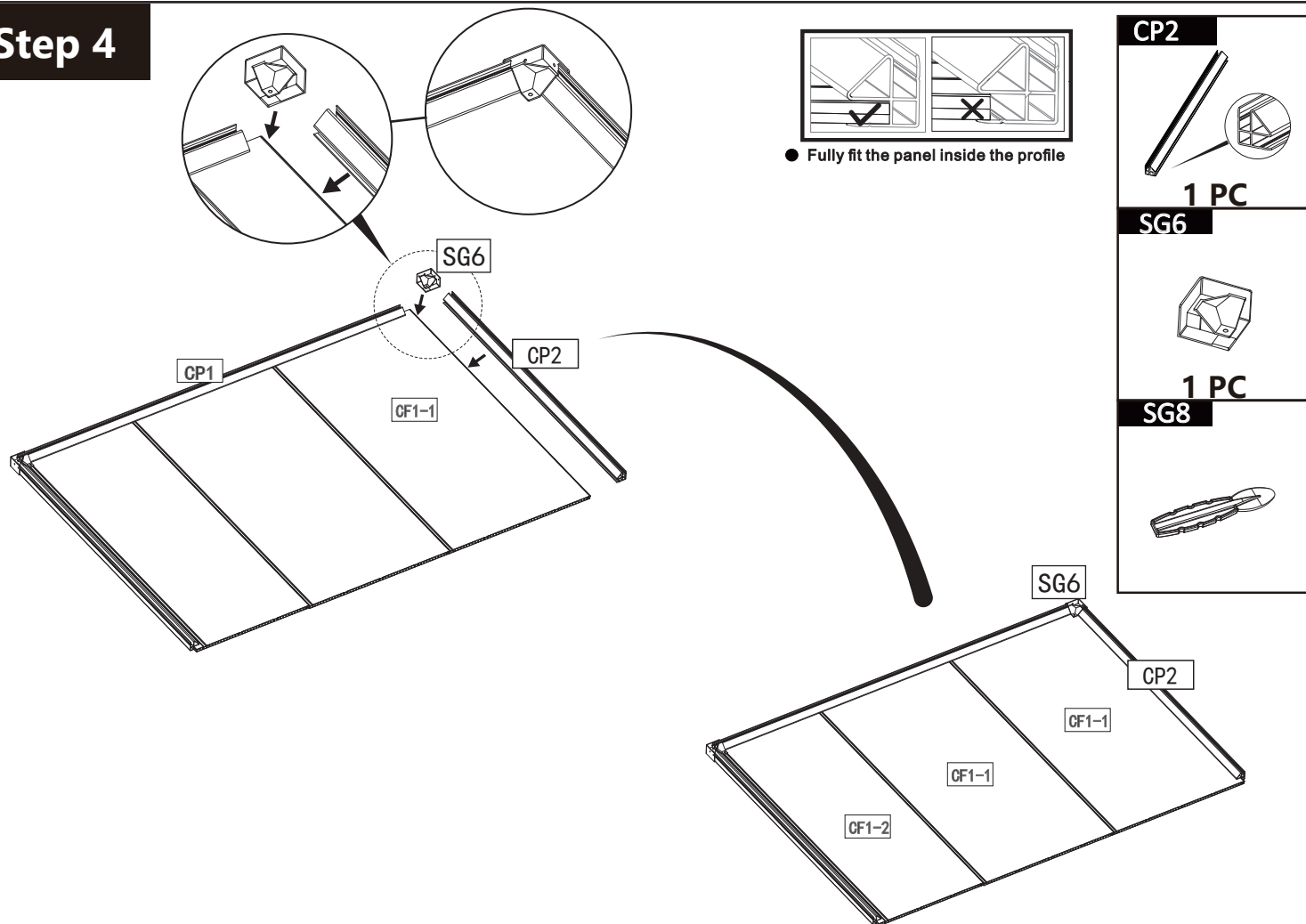
SG6



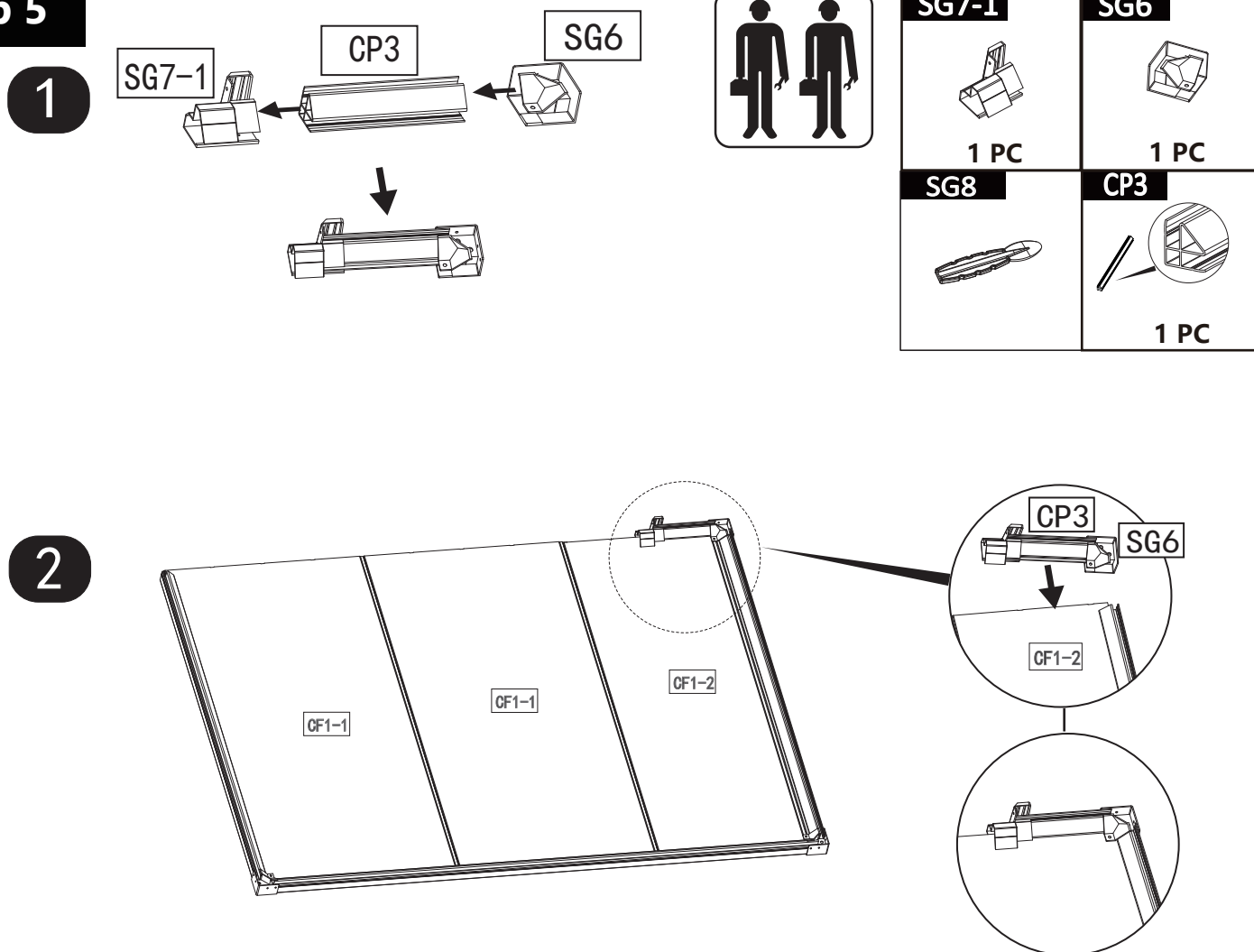
1 PC



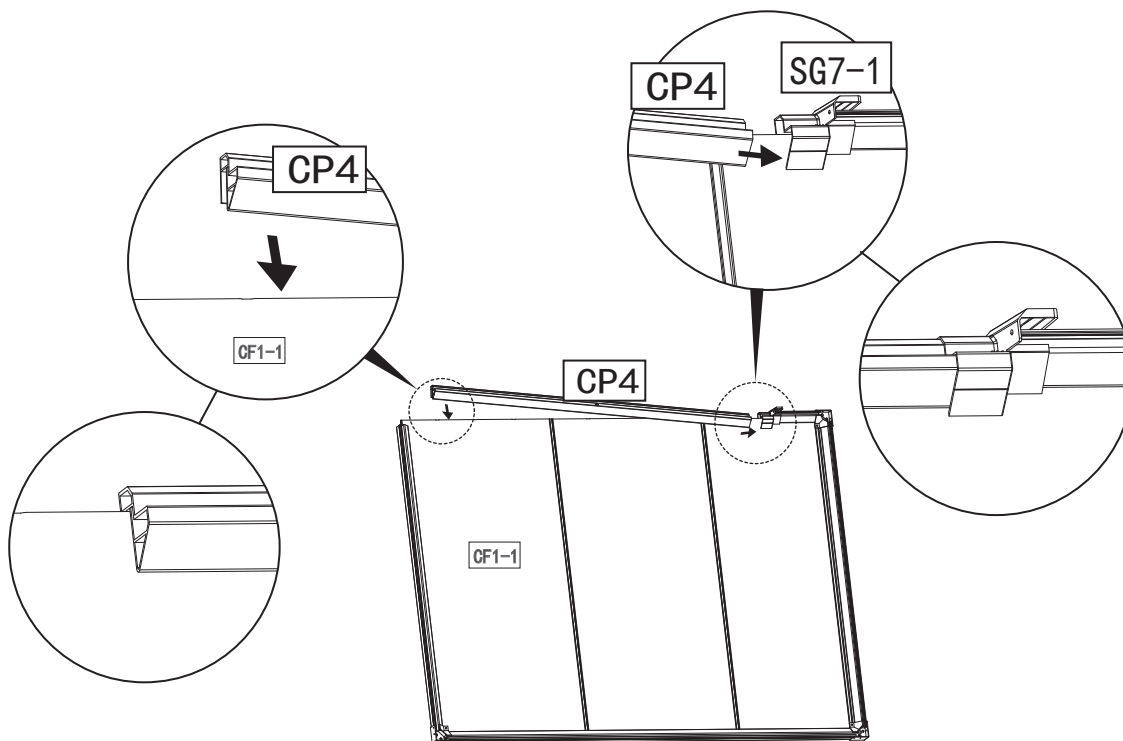
Step 4



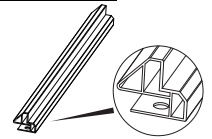
Step 5



Step 6



CP4



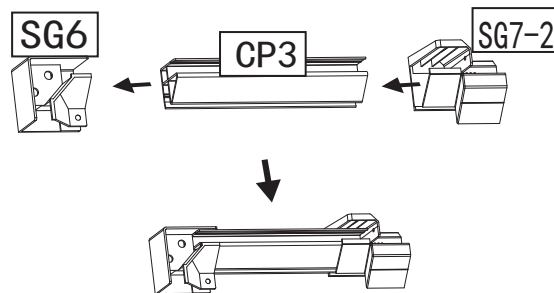
1 PC

SG8



Step 7

1



SG6

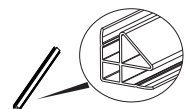


1 PC

SG8

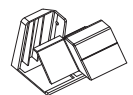


CP3



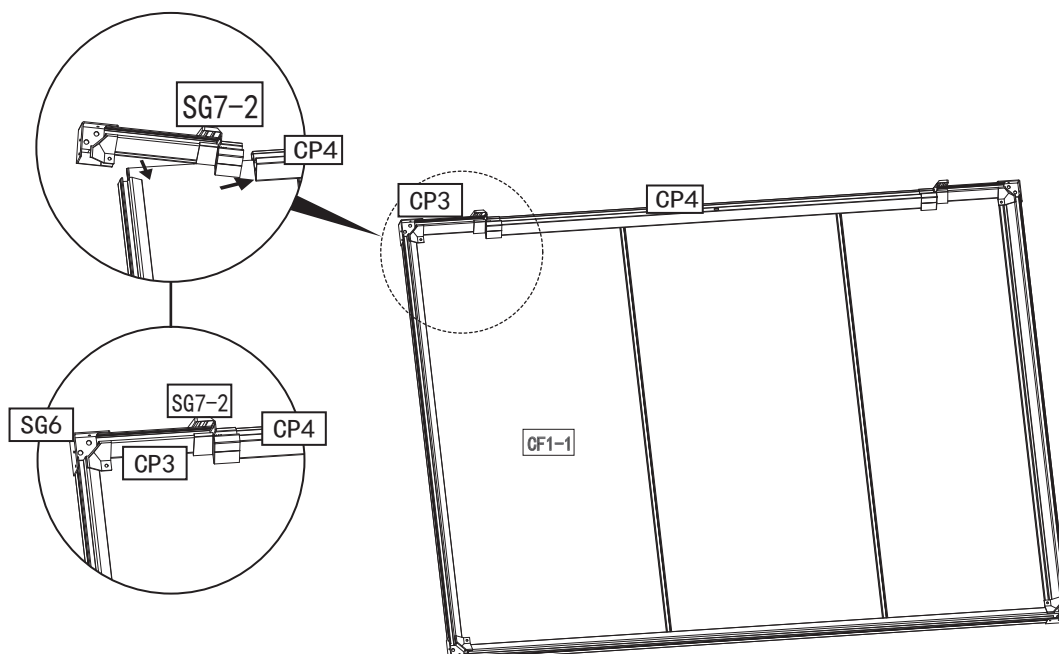
1 PC

SG7-2

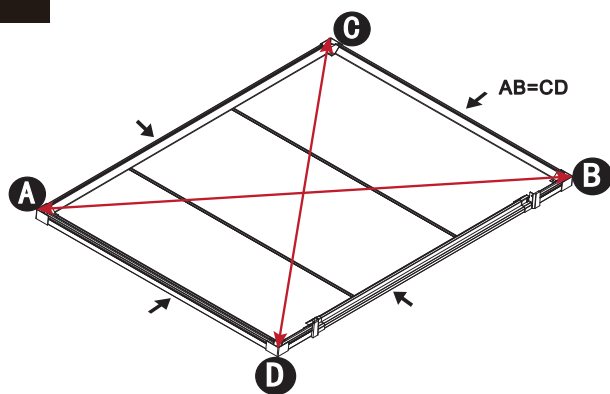


1 PC

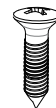
2



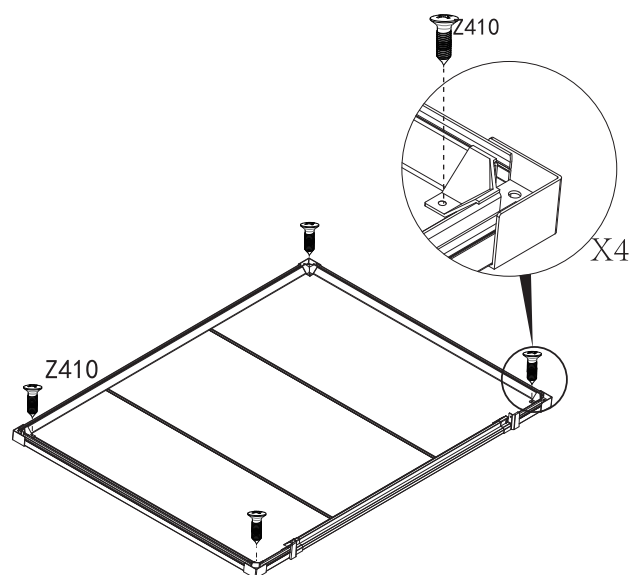
Step 8



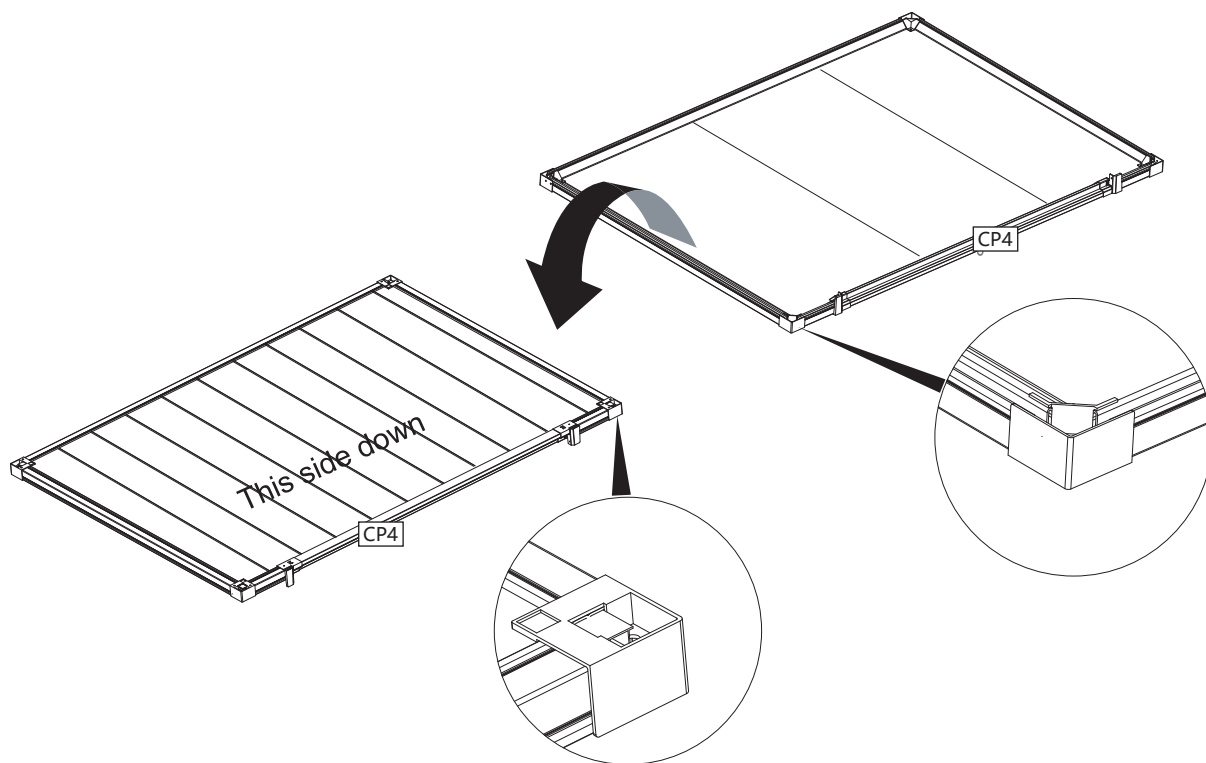
Z410



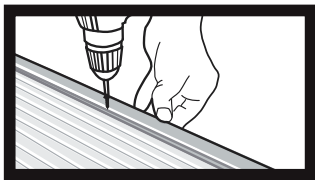
4 PC



Step 9



Step 10

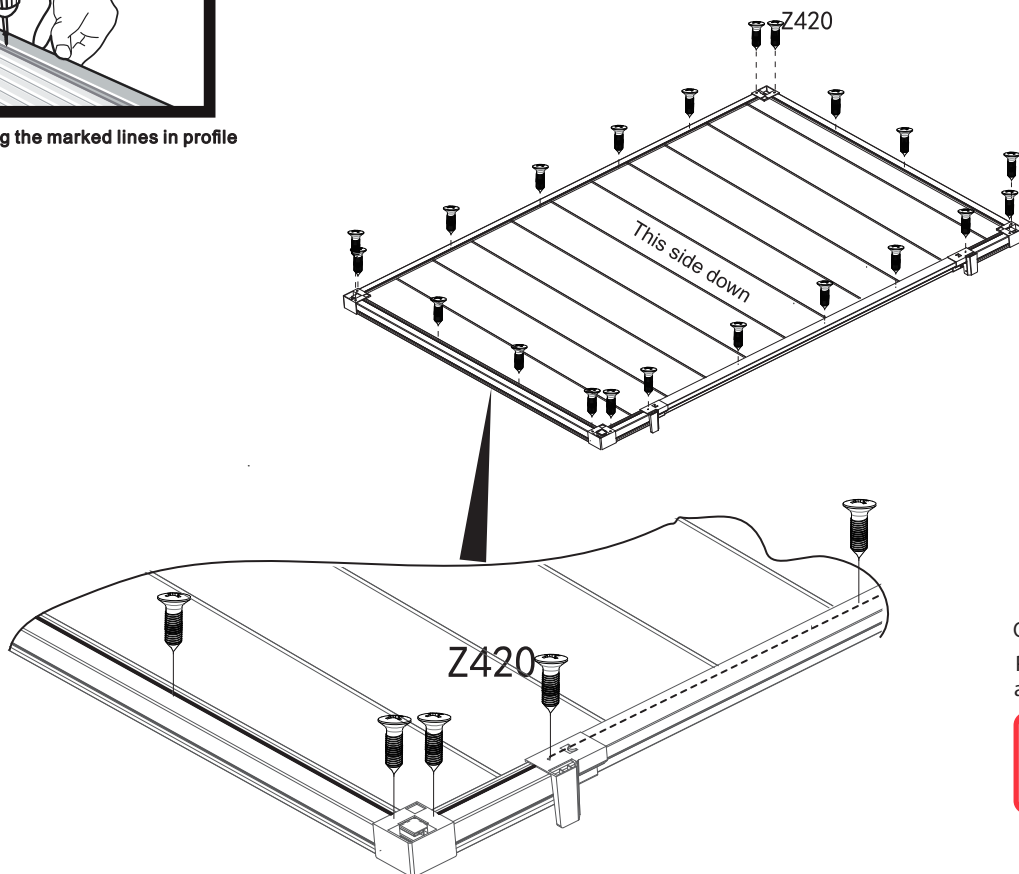


Screw along the marked lines in profile

Z420



21 PC

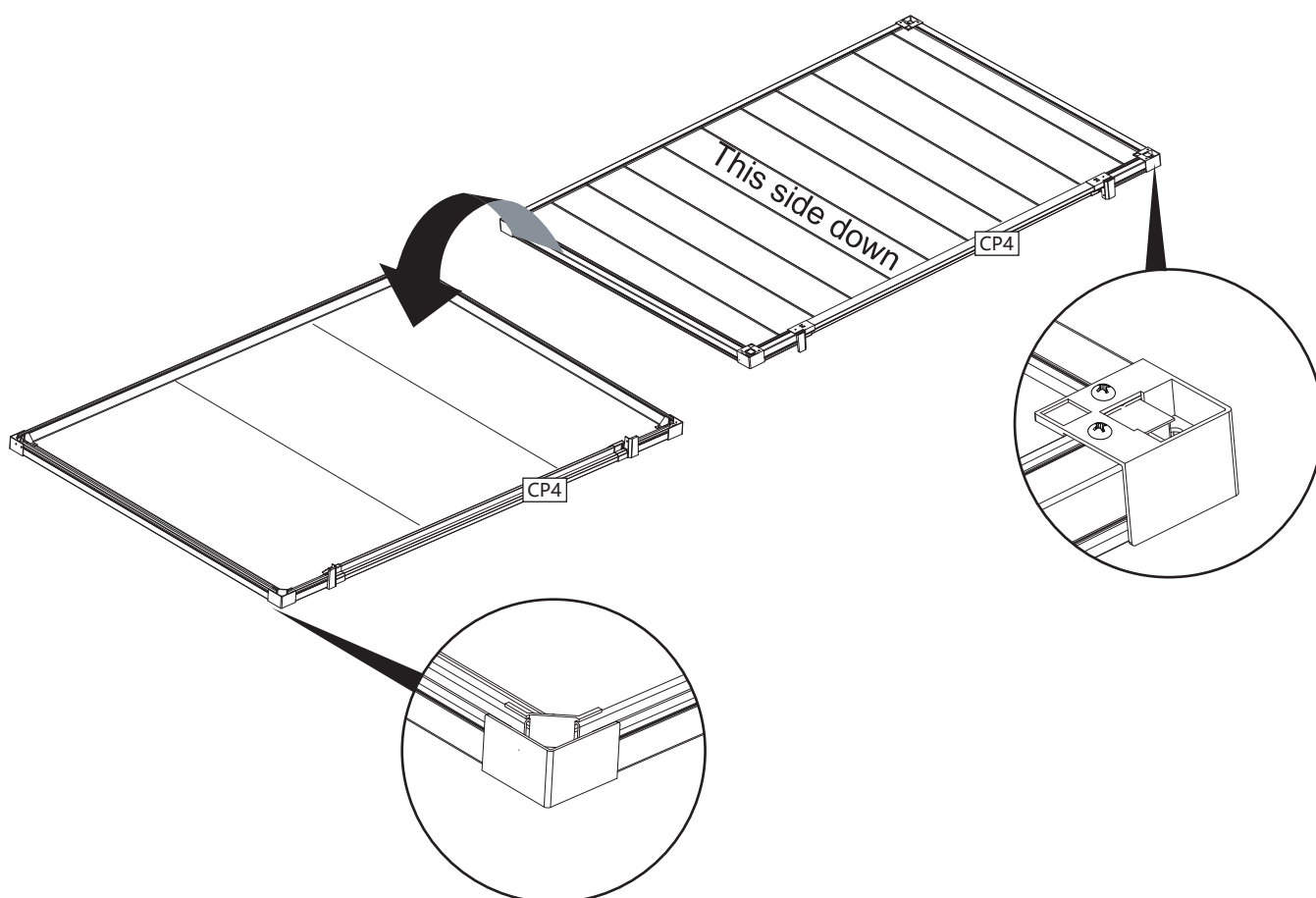


Caution:

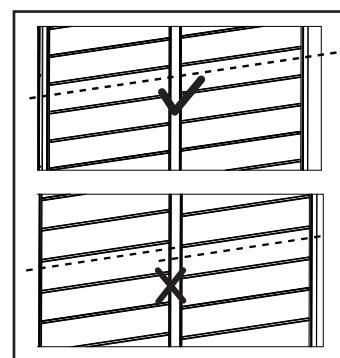
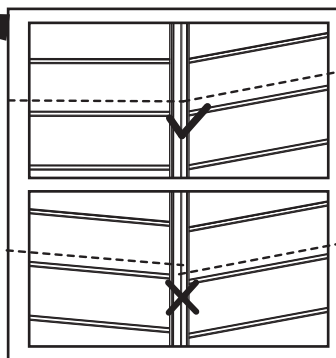
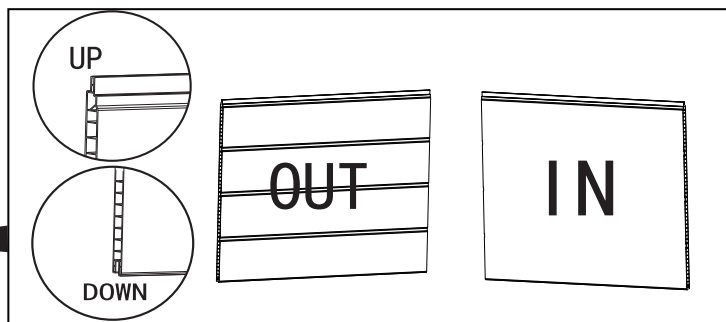
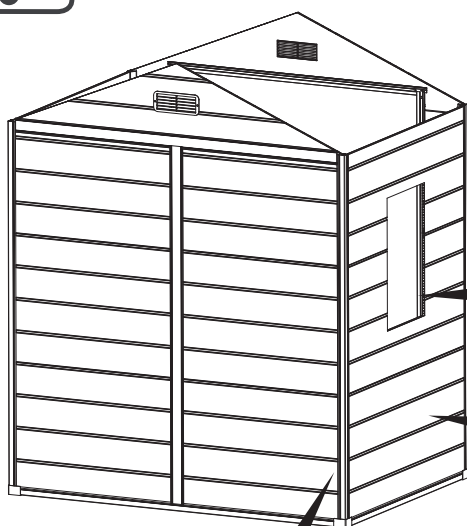
Please use Drill to predrill a hole at depth 1mm before screw.



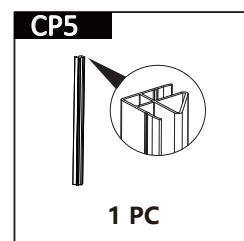
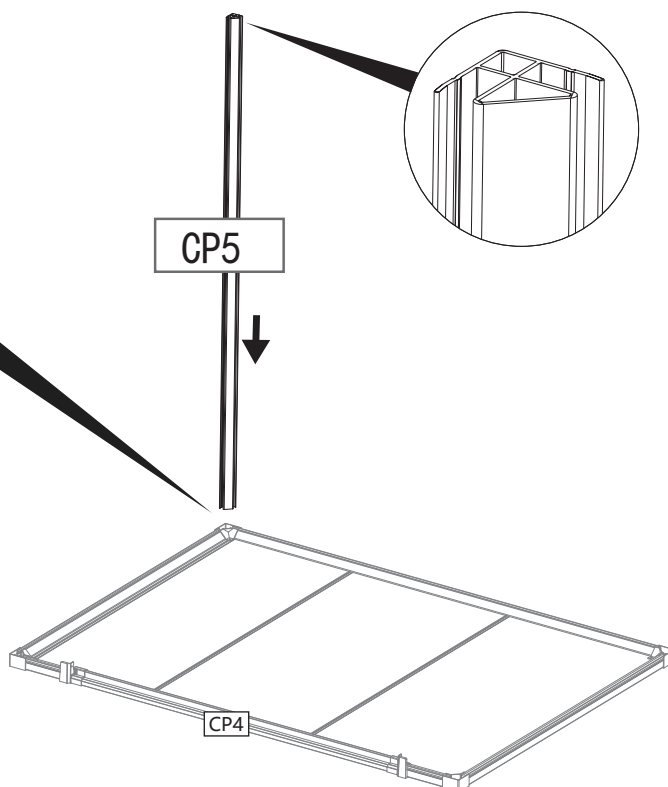
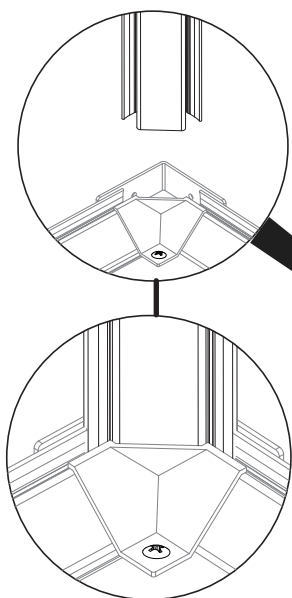
Step 11



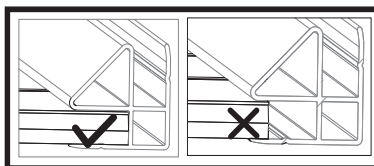
FLOOR ASSEMBLY



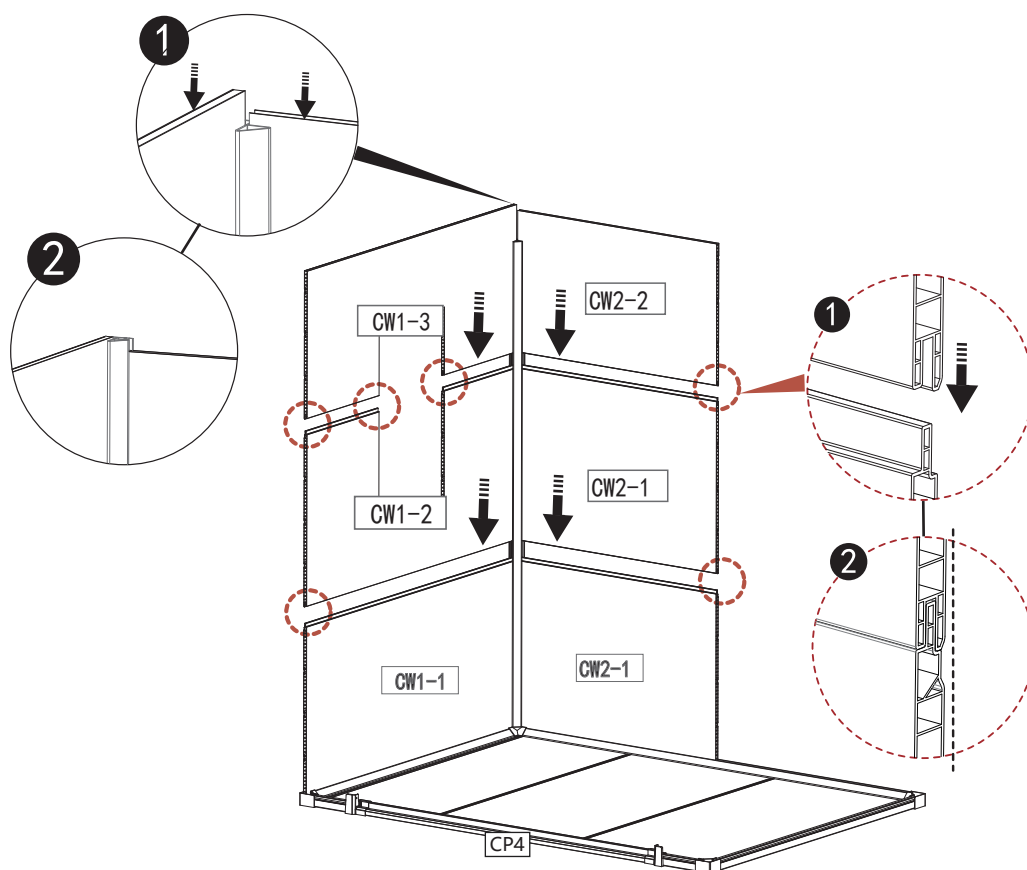
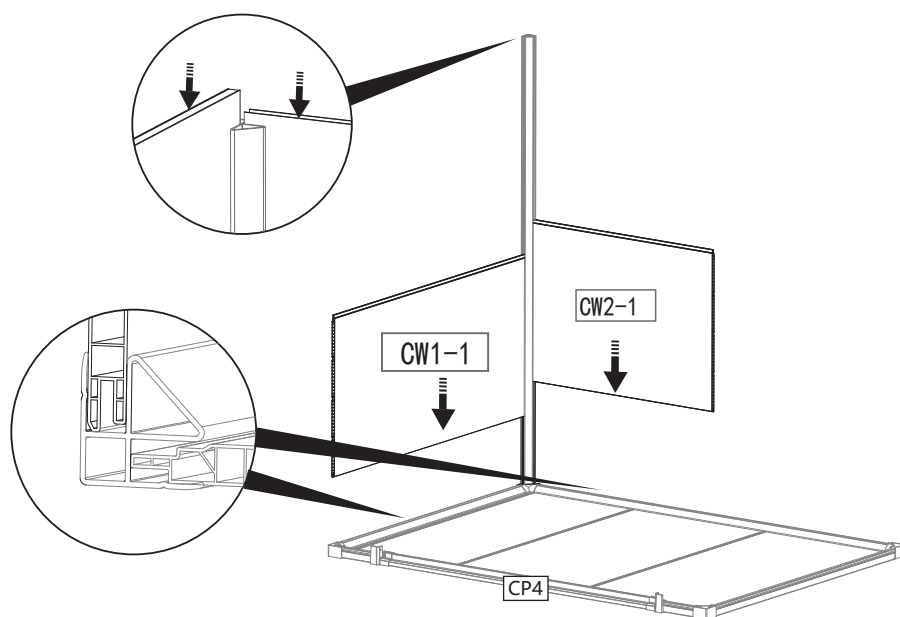
Step 12

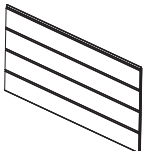
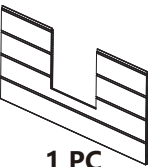
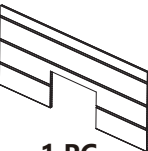
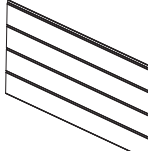
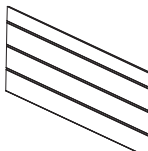
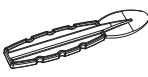


Step 13

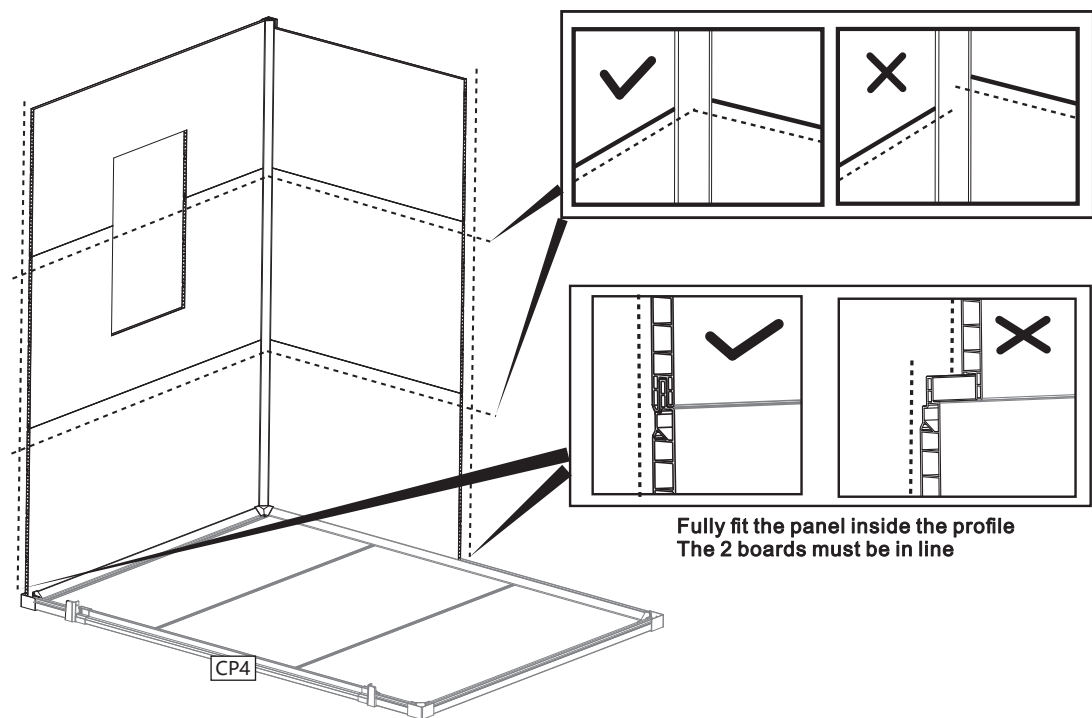


● Fully fit the panel inside the profile



CW1-1		1 PC
CW1-2		1 PC
CW1-3		1 PC
CW2-1		2 PC
CW2-2		1 PC
SG8		

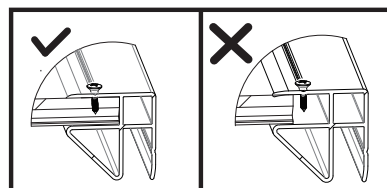
Step 14



Step 15

Caution:

Please use Drill  to predrill a hole at depth 1mm before screw.

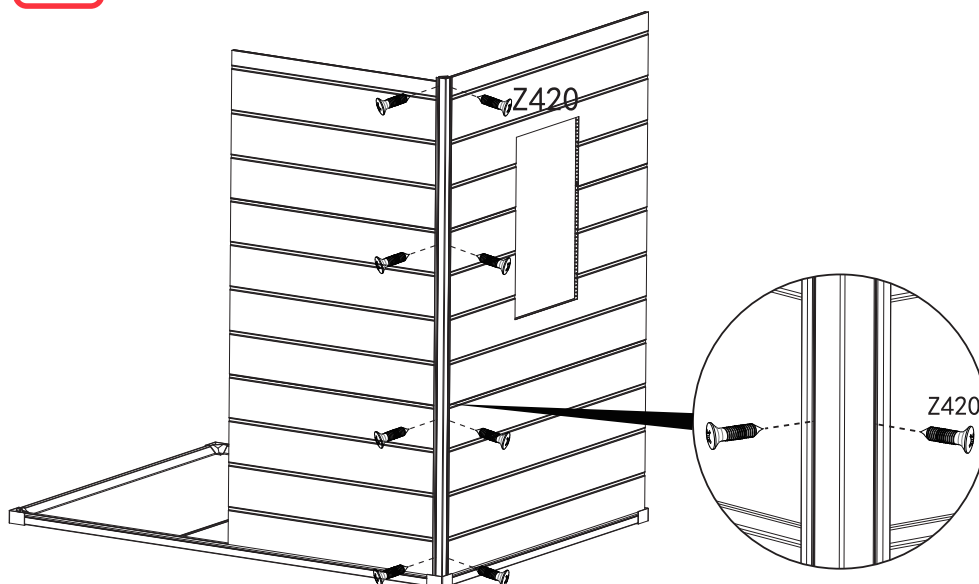


Screw along the marked lines in profile

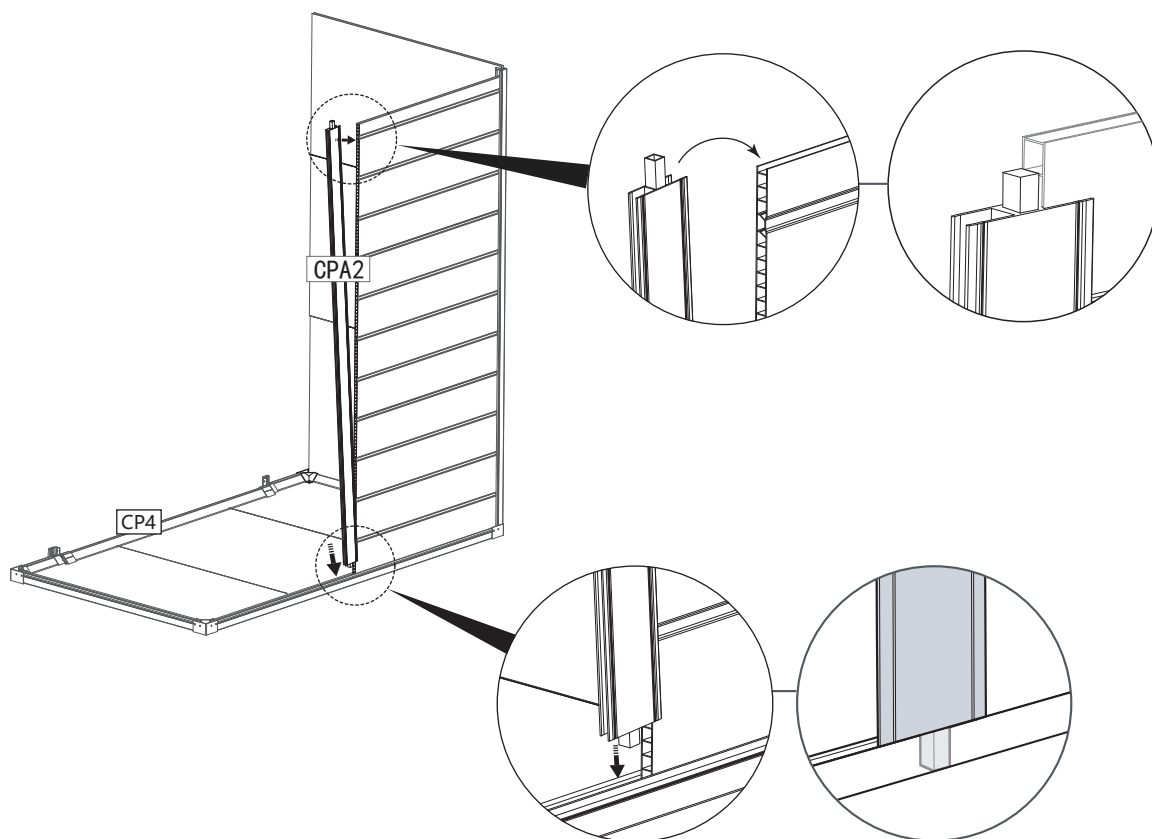
Z420



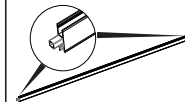
8 PC



Step 16



CPA2

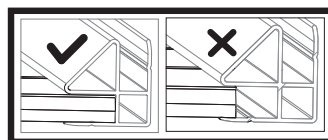


1 PC

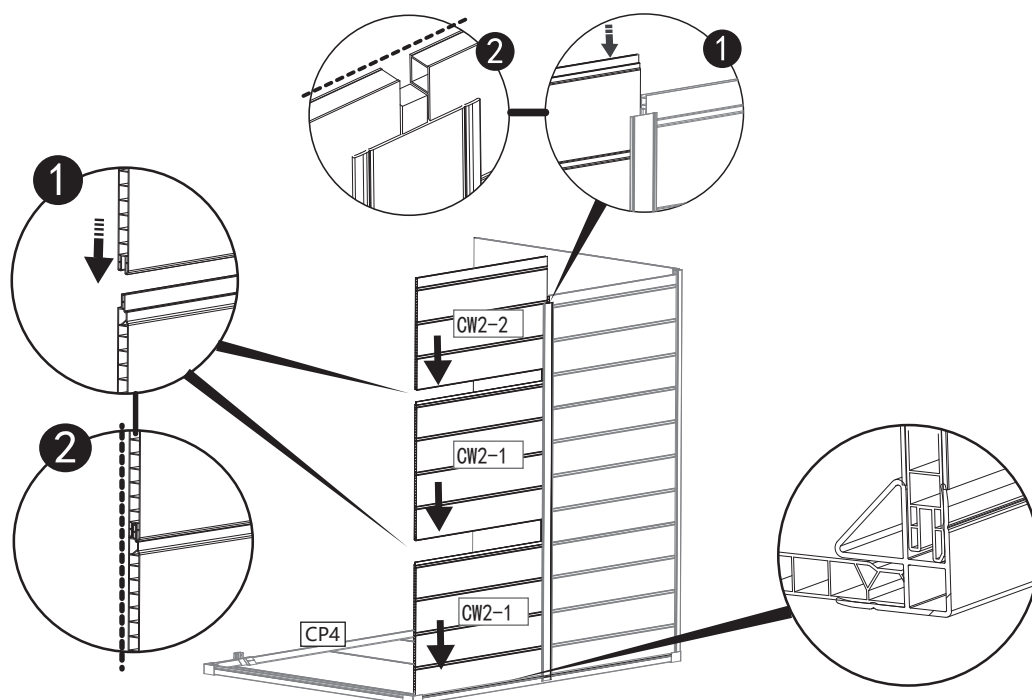
SG8



Step 17



Fully fit the panel inside the profile

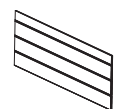


CW2-1



2 PC

CW2-2

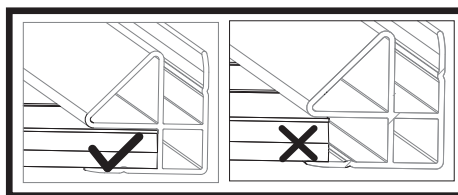
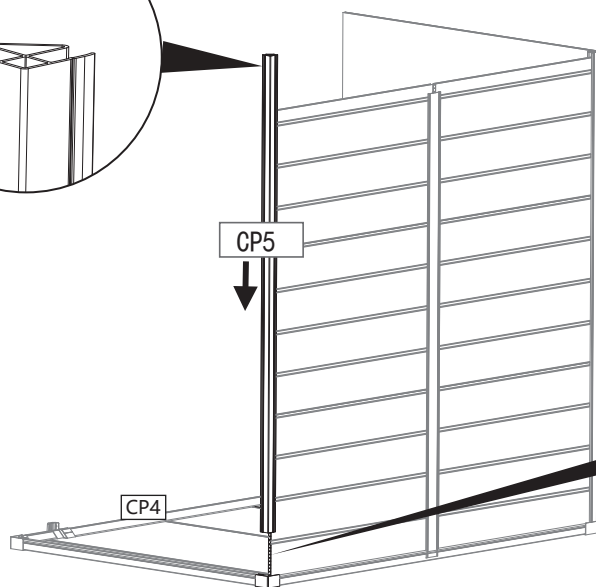
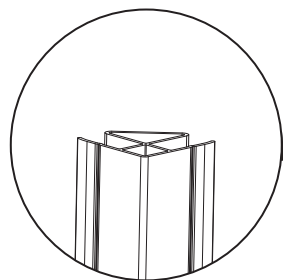


1 PC

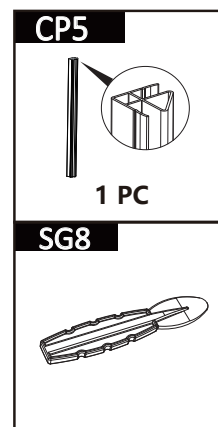
SG8



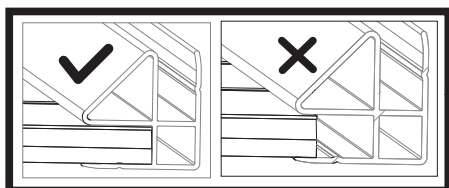
Step 18



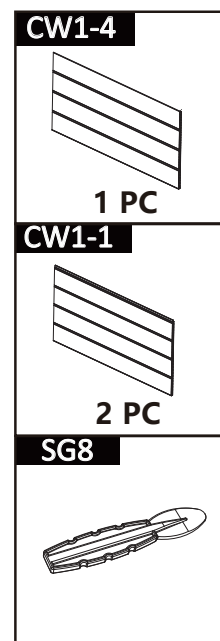
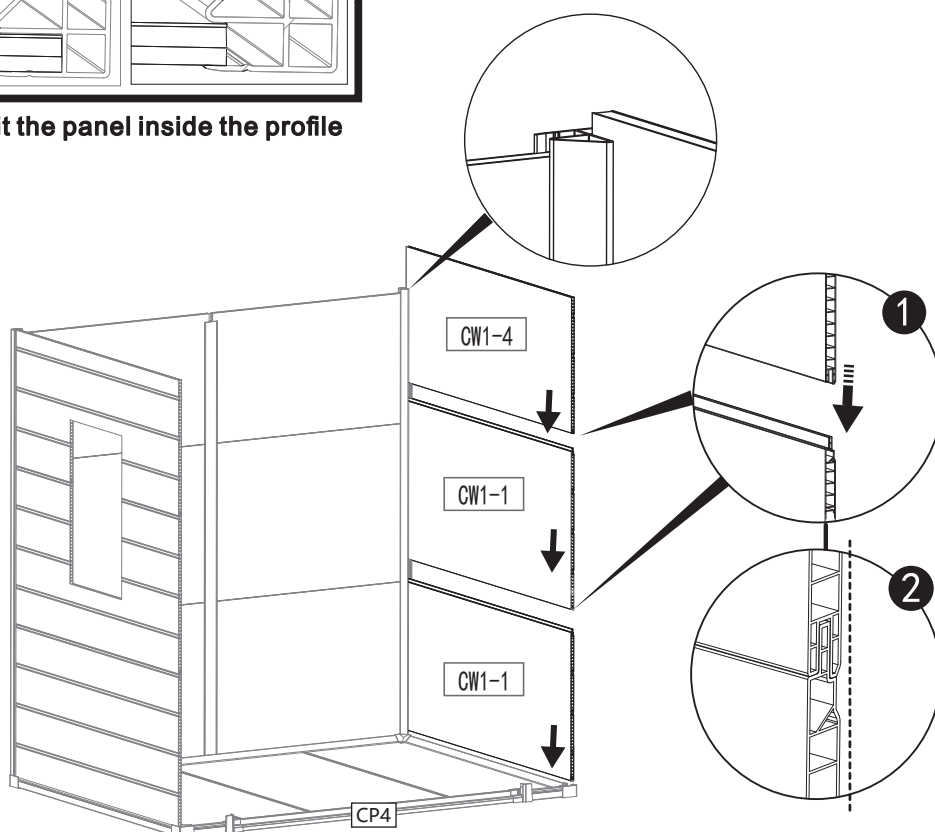
● Fully fit the panel inside the profile



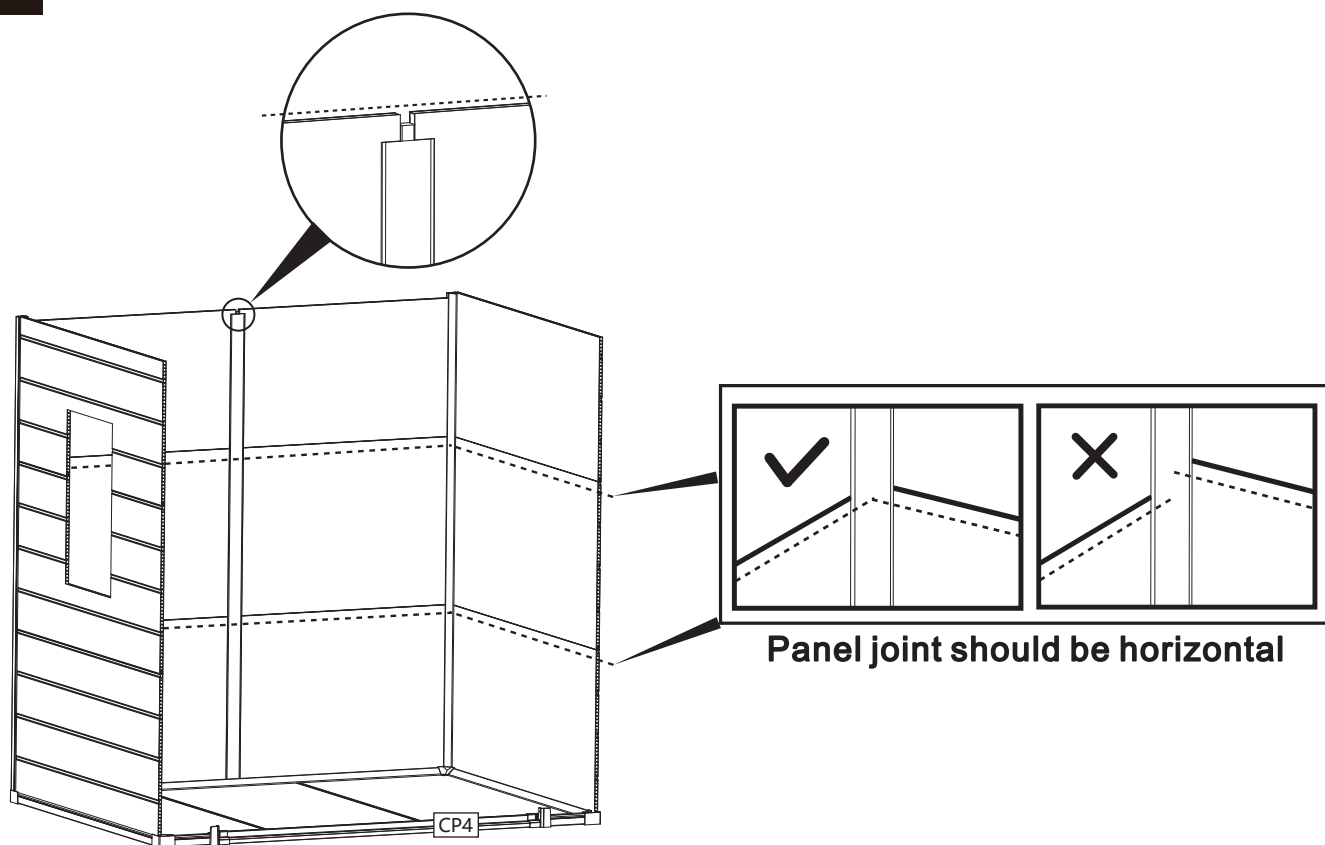
Step 19



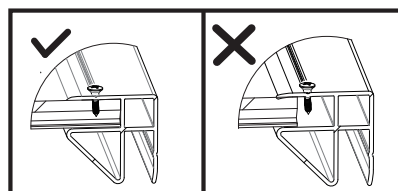
Fully fit the panel inside the profile



Step 20



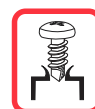
Step 21



Screw along the marked lines in profile

Caution:

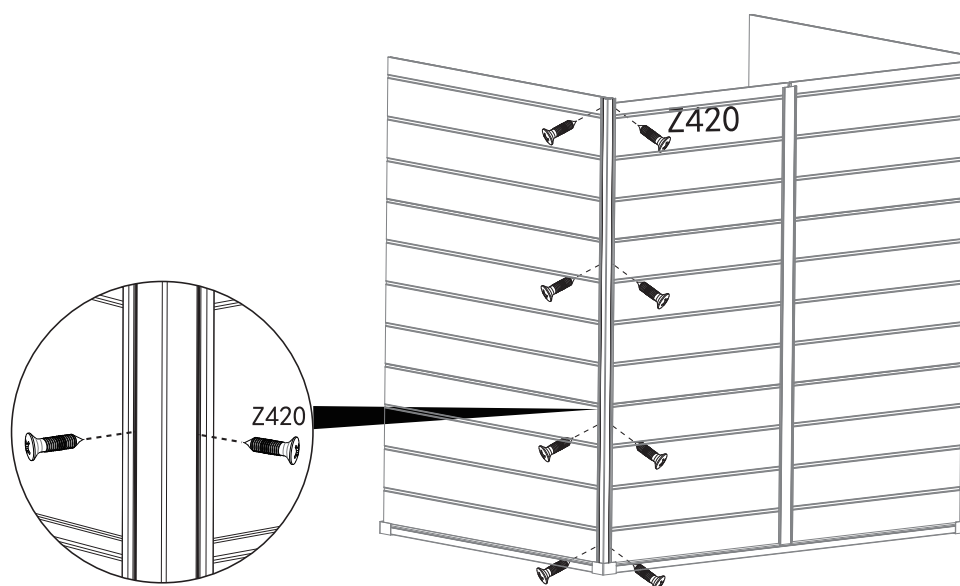
Please use Drill  to predrill a hole at depth 1mm before screw.



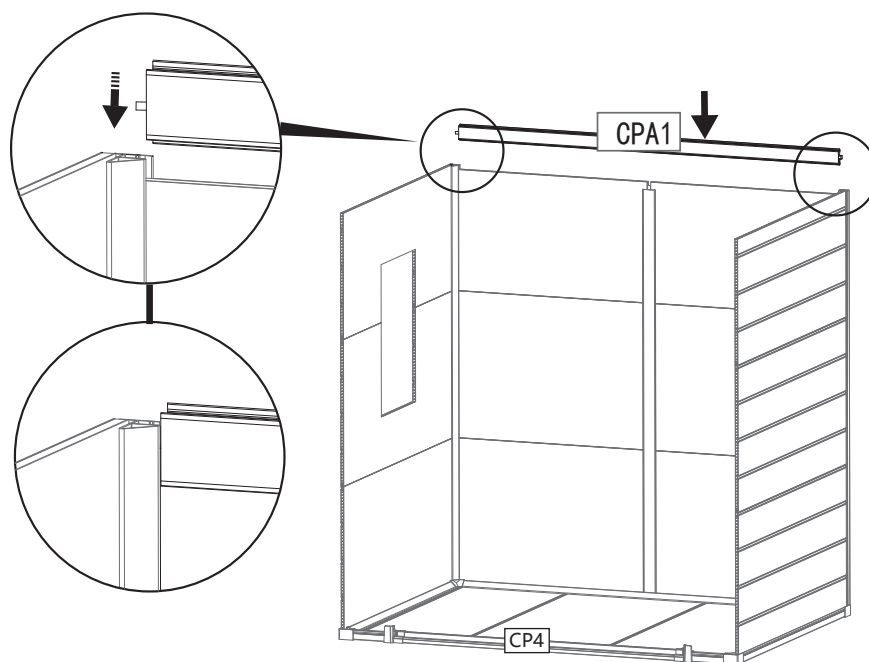
Z420



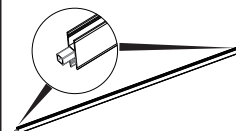
8 PC



Step 22

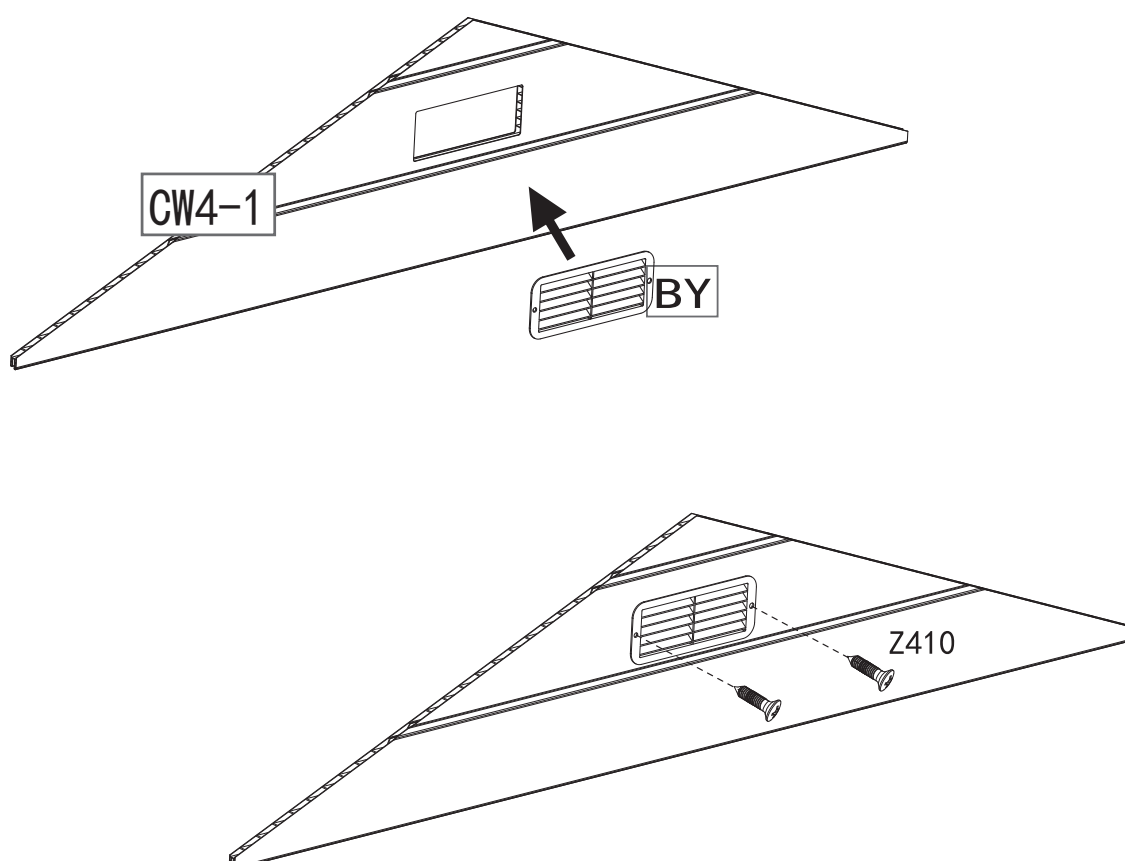


CPA1

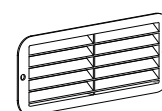


1 PC

Step 23

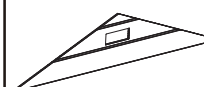


BY



1 PC

CW4-1



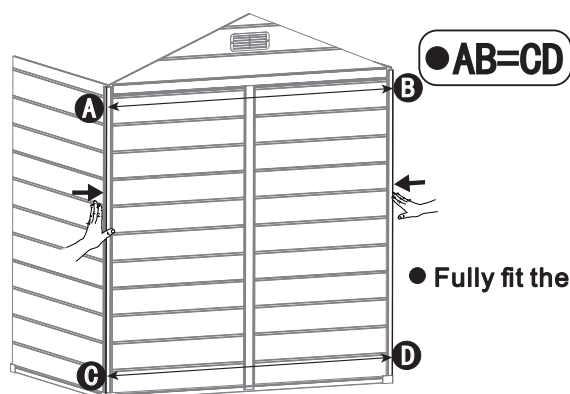
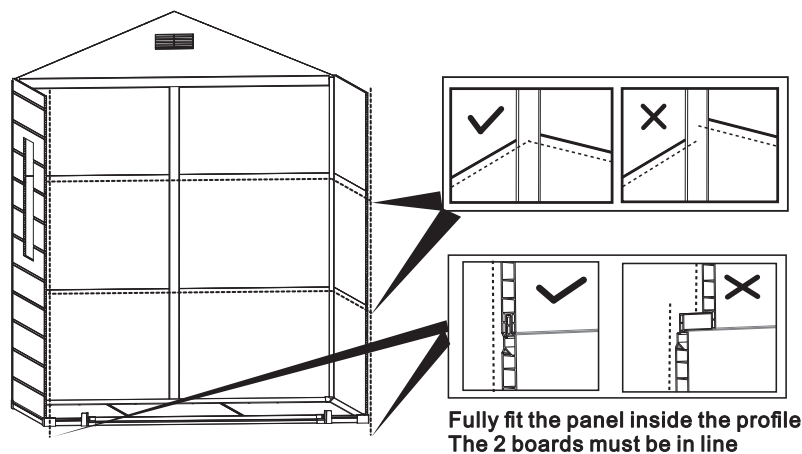
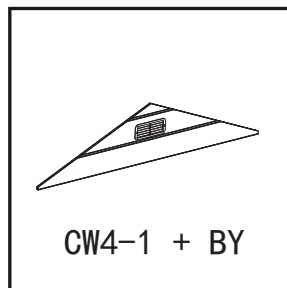
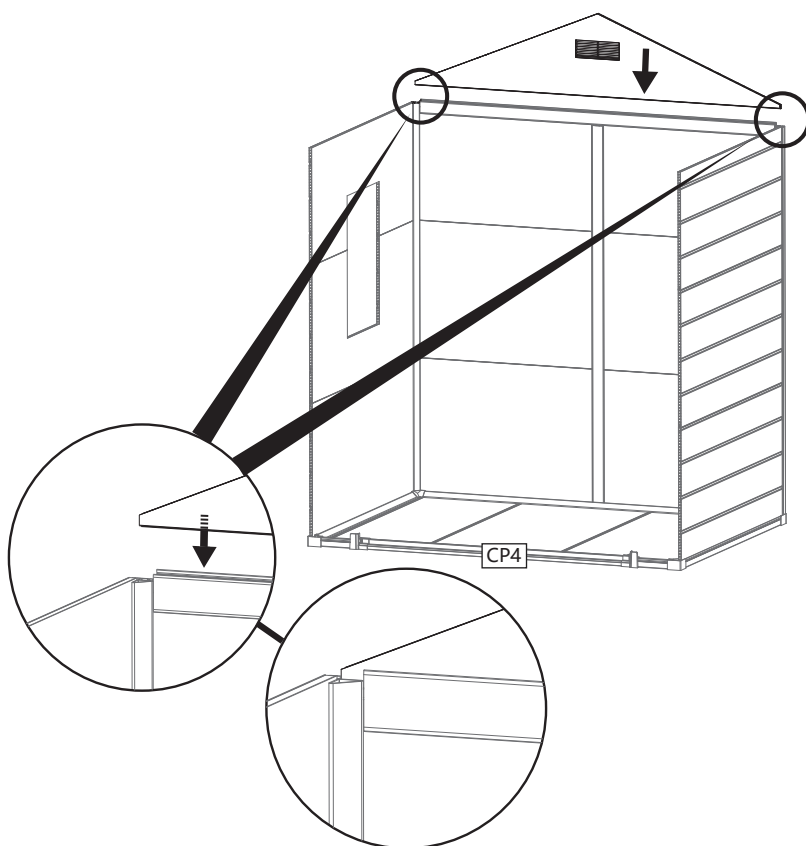
1 PC

Z410



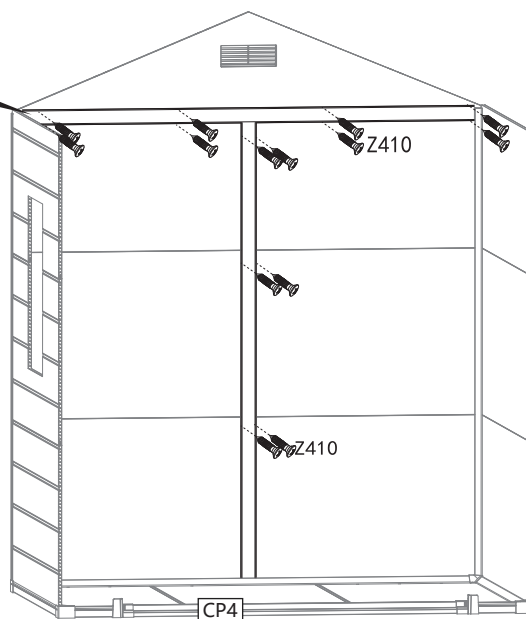
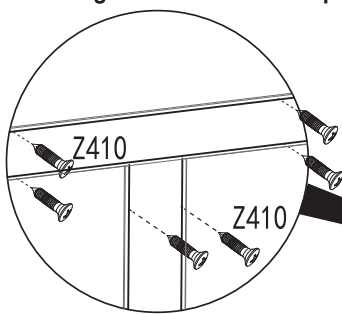
2 PC

Step 24



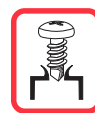
Step 25

Screw along the marked lines in profiles



Caution:

Please use Drill  to predrill a hole at depth 1mm before screw.



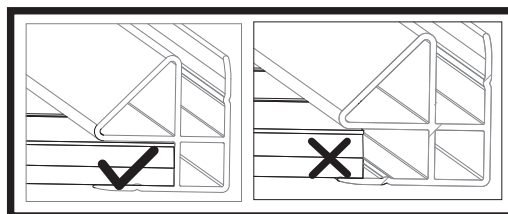
Z410



14 PC

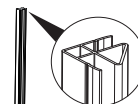


Step 26

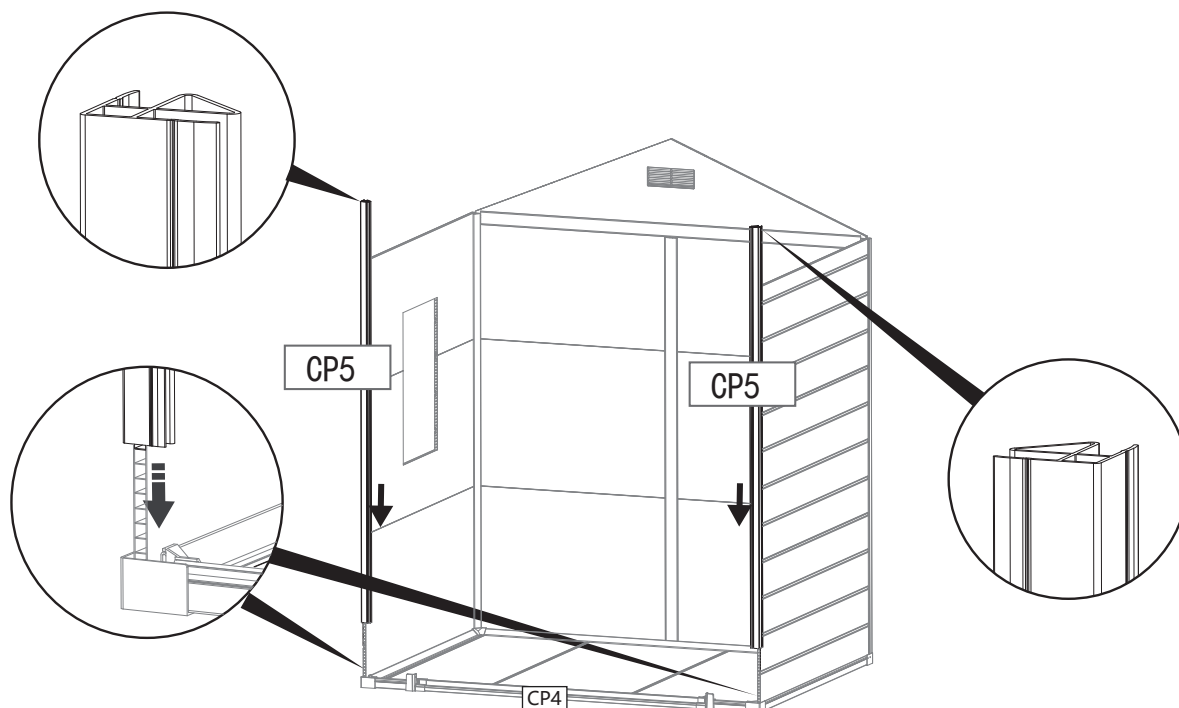


● Fully fit the panel inside the profile

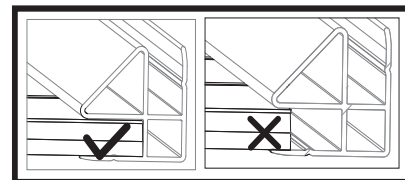
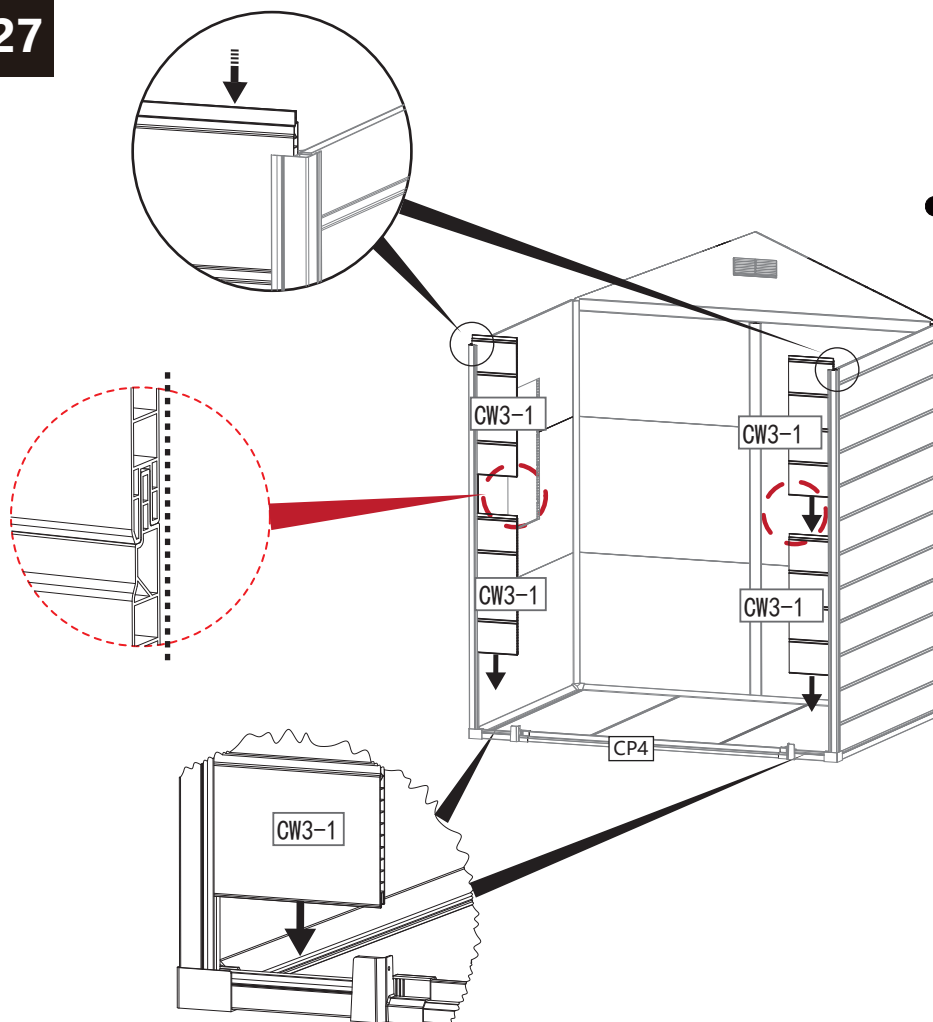
CP5



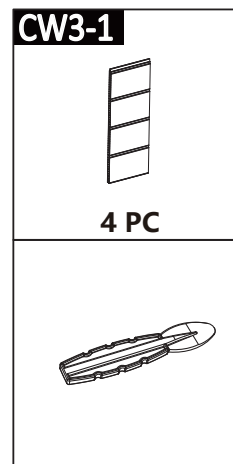
2 PC



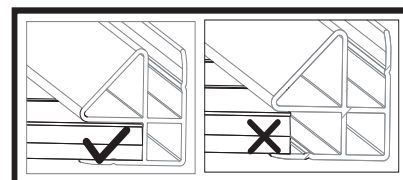
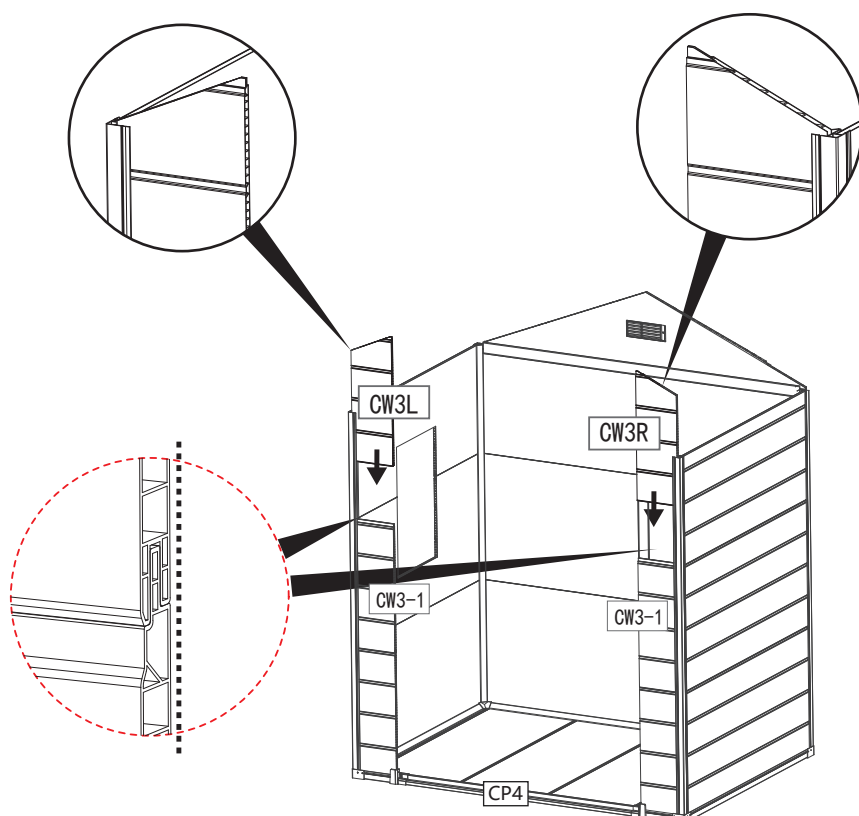
Step 27



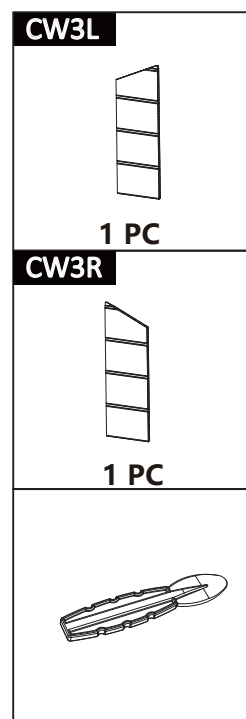
● Fully fit the panel inside the profile



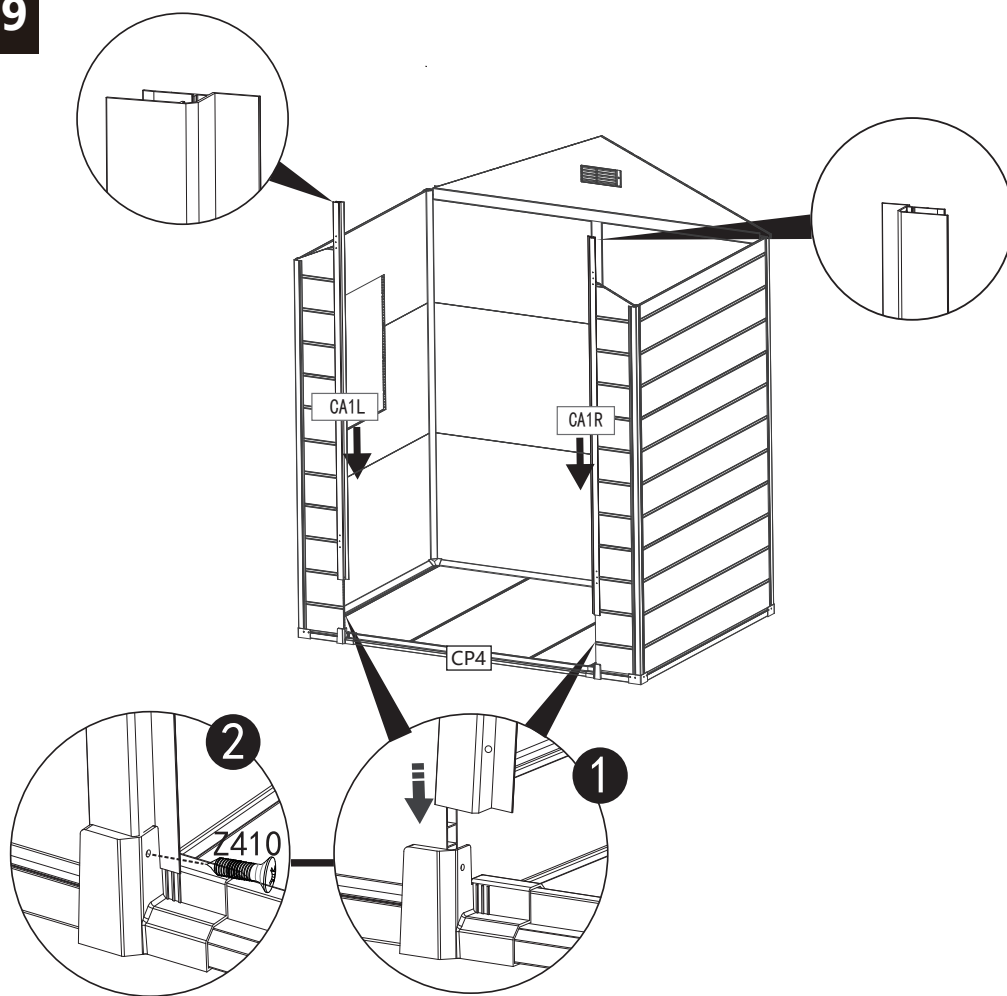
Step 28



● Fully fit the panel inside the profile



Step 29



CA1L



1 PC

CA1R



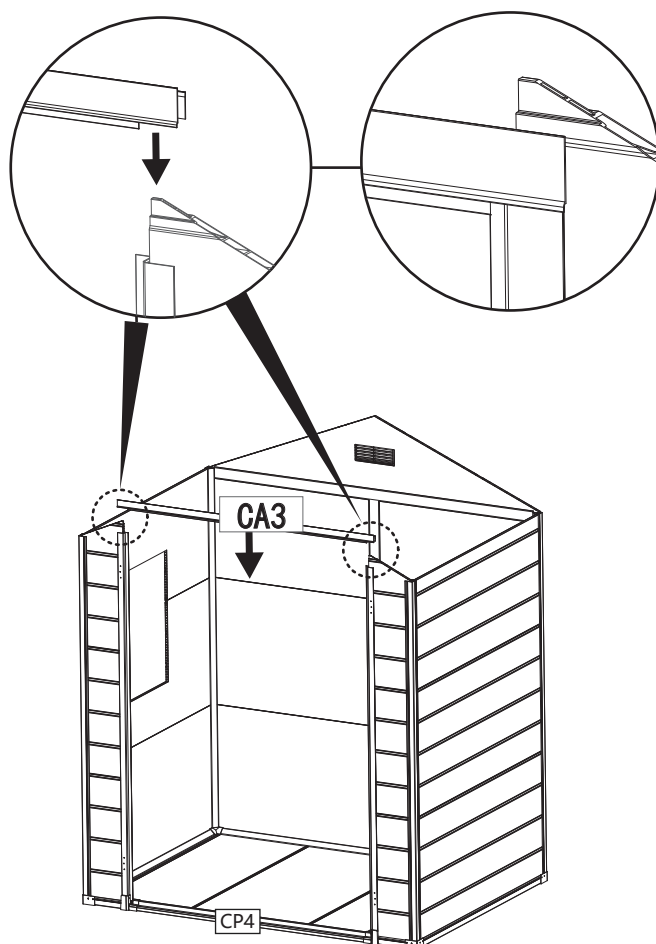
1 PC

Z410

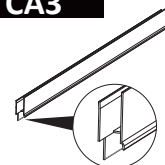


2 PC

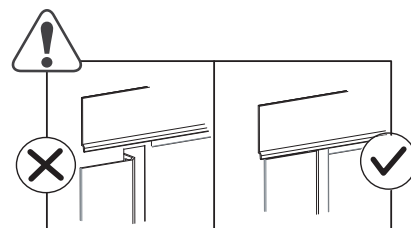
Step 30



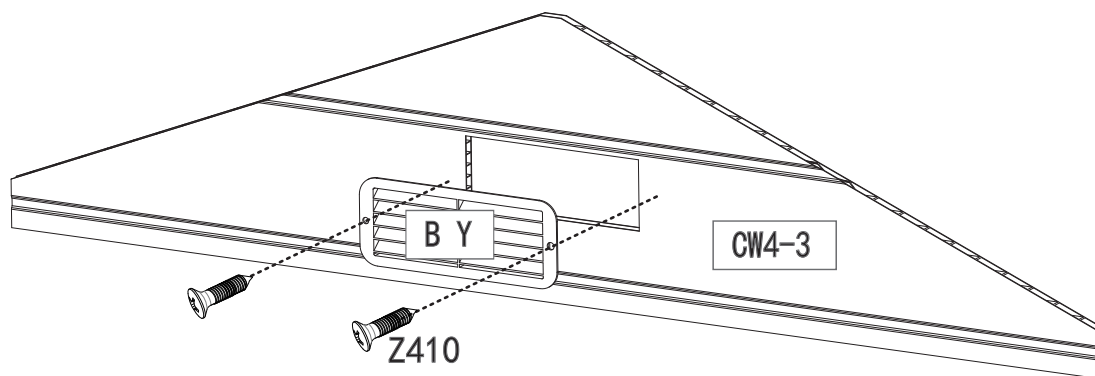
CA3



1 PC



Step 31

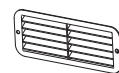


CW4-3



1 PC

BY



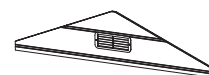
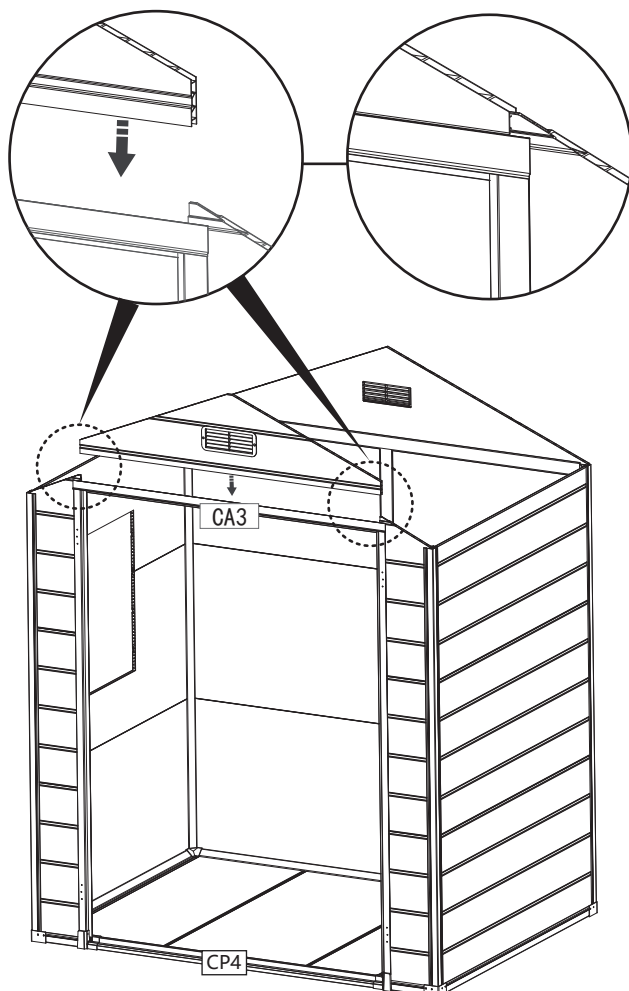
1 PC

Z410



2 PC

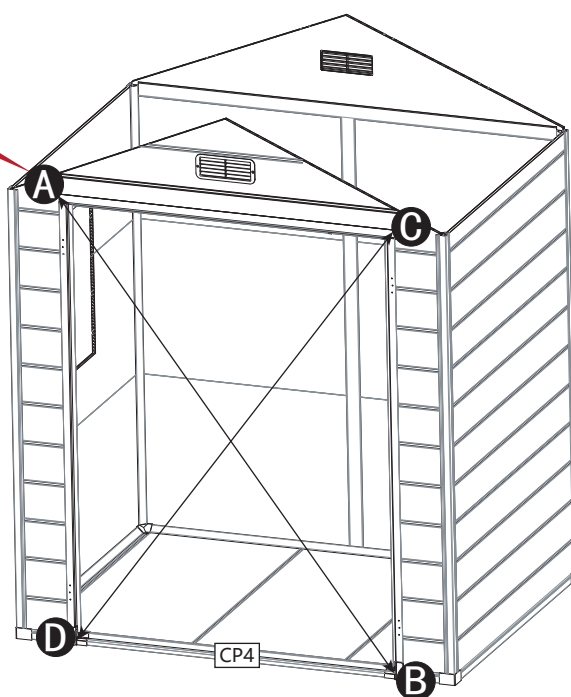
Step 32



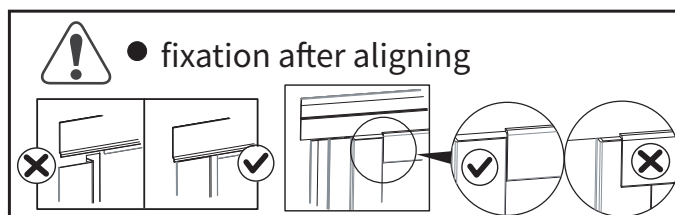
CW4-3+BY

Step 33

AB=CD



Step 34



ZW413

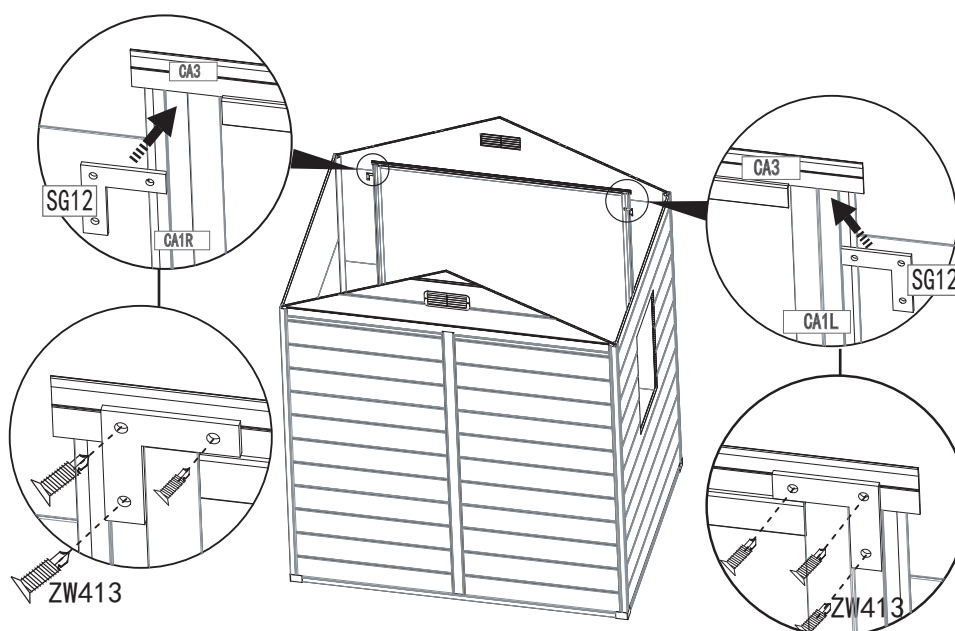


6 PC

SG12



2 PC



Step 35

Caution:

Please use Drill  to predrill a hole at depth 1mm before screw.

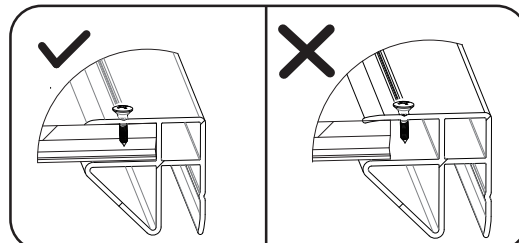
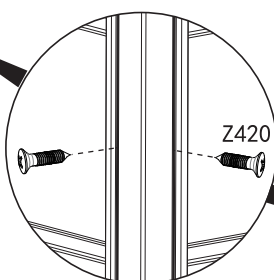
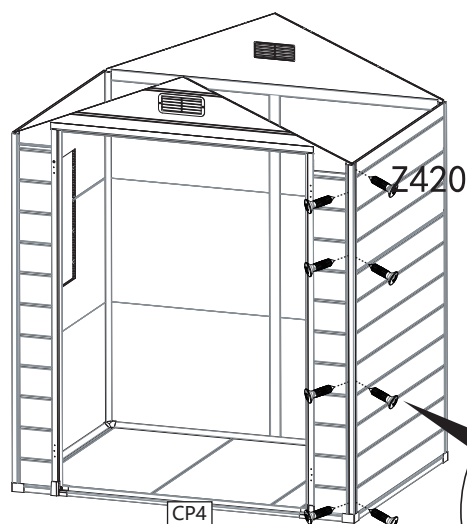


Z420

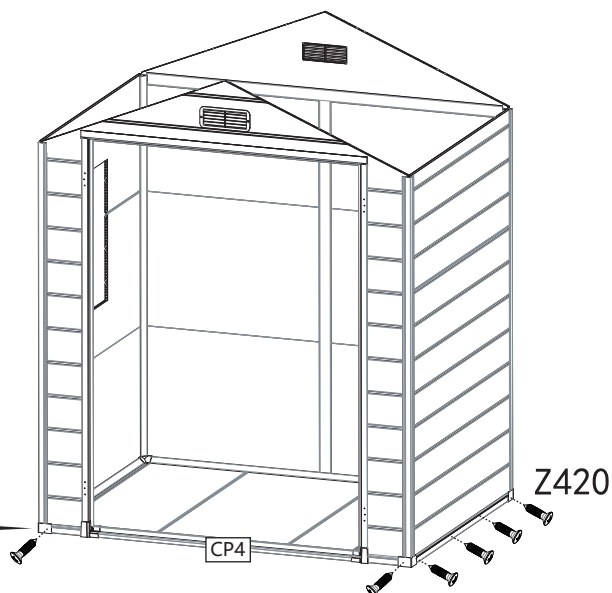
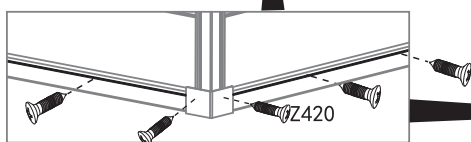
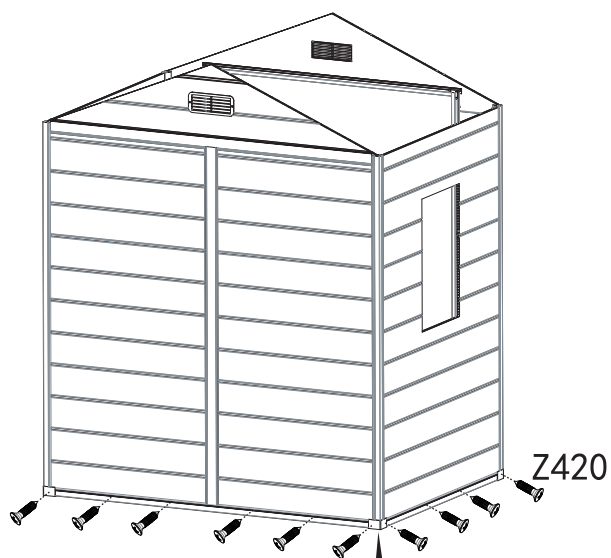


32 PC

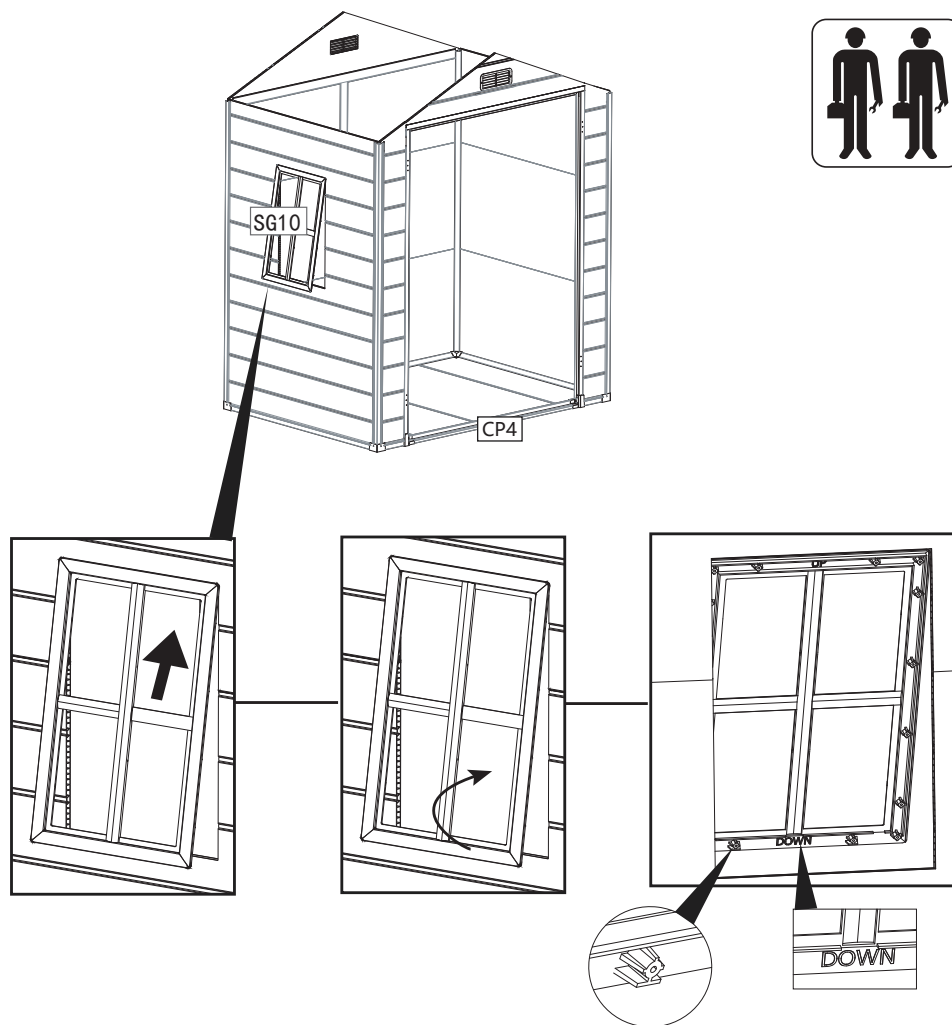
Screw when the boards are in position



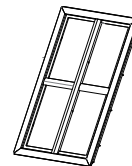
Fully fit the panel inside the profile
Screw along the marked lines in profiles



Step 36



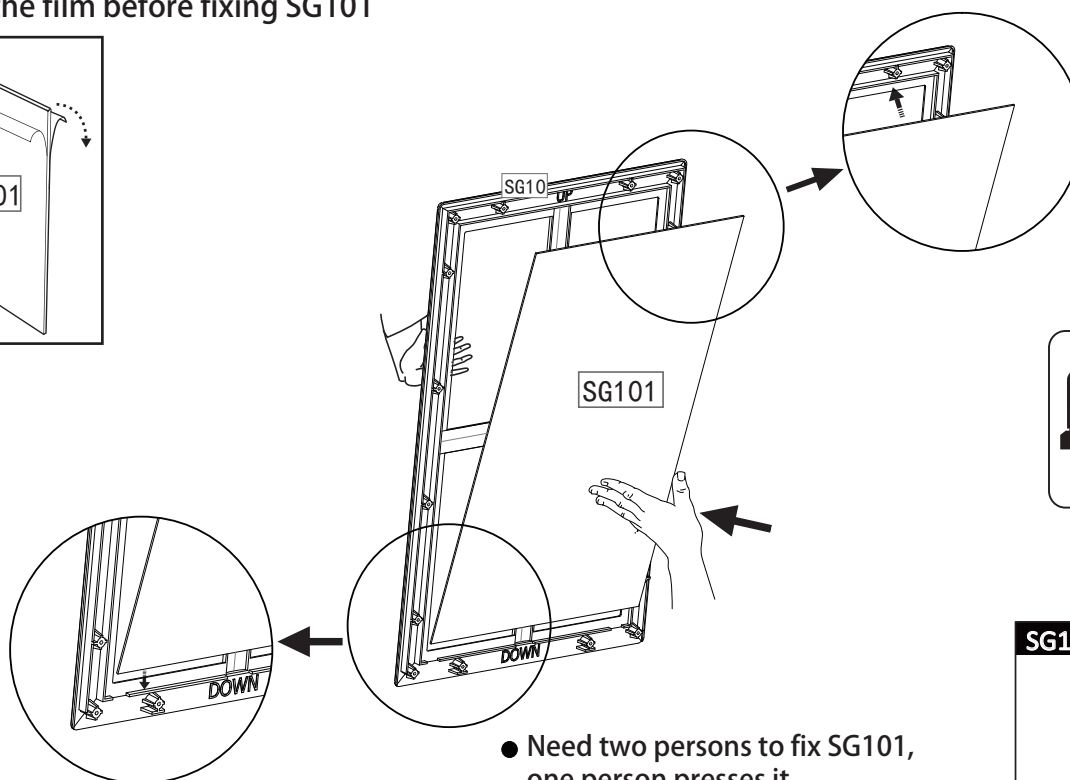
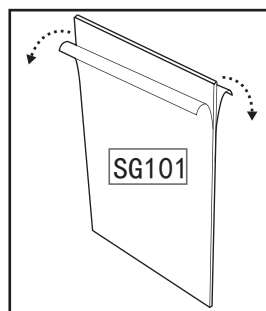
SG10



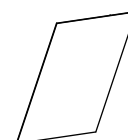
1 PC

Step 37

- Remove the film before fixing SG101



SG101

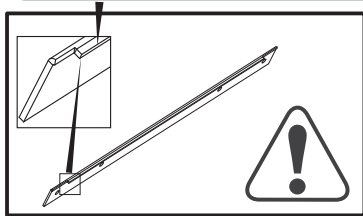


1 PC

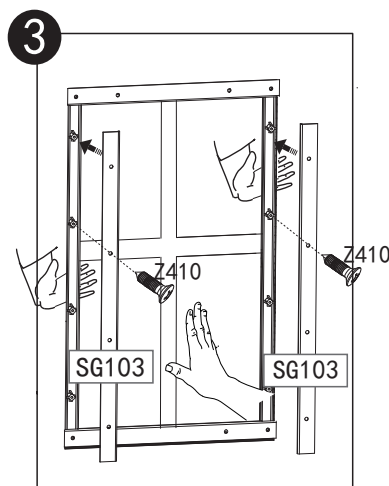
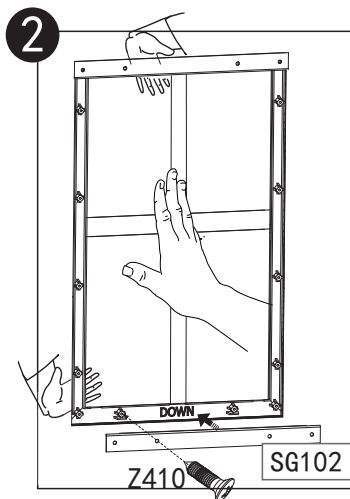
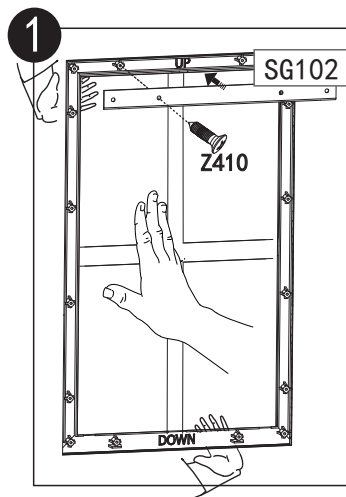
- Need two persons to fix SG101, one person presses it, and the other person assembles it.

Step 38

The press plate boss section shall be pressed against SG101



- Press tightly to avoid falling down
- Please note the side with bending edge be pressed to SG101
- It's better to fix just one screw on each SG102&SG103 before each one adjust into right location.

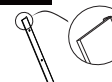


SG102



2 PC

SG103



2 PC

Z410



4 PC

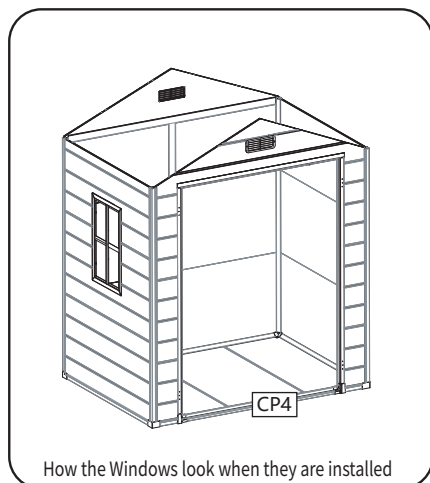
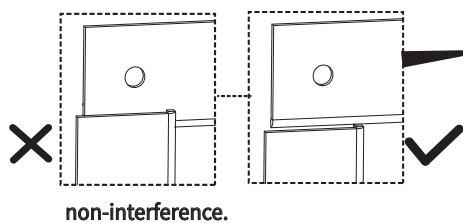


Step 39

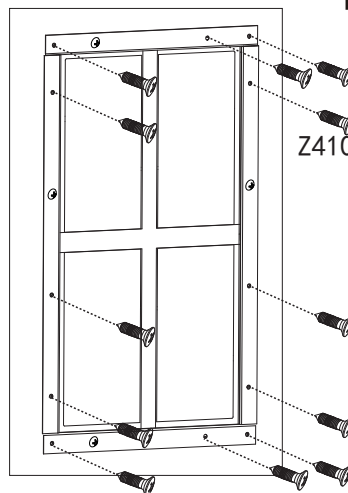
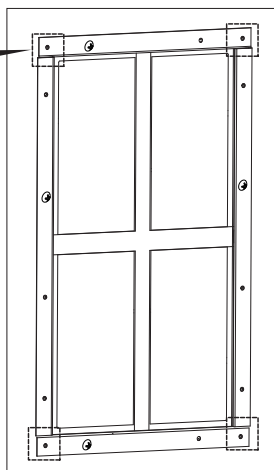
Z410



12PC

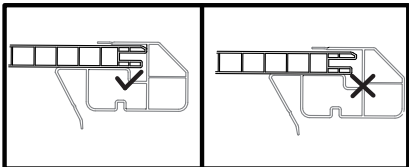


How the Windows look when they are installed

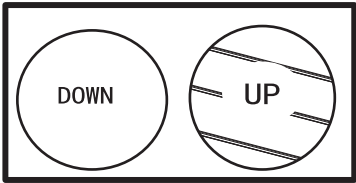
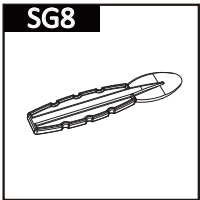


- Adjust SG102&SG103 in right location, then fix all screws

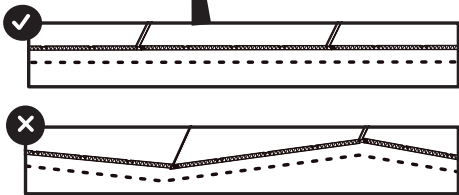
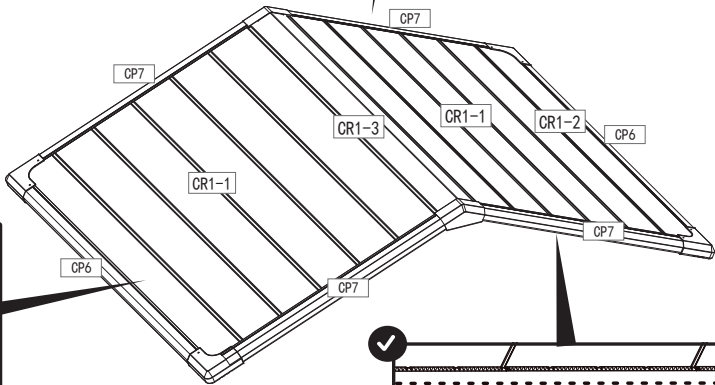
ROOF PARTS



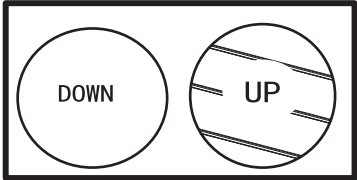
Fully fit the panel inside the profile



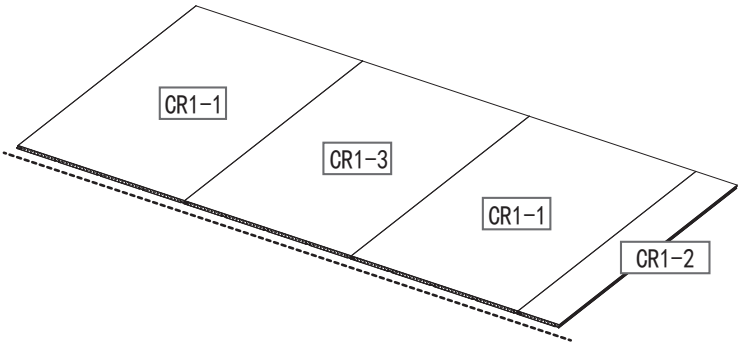
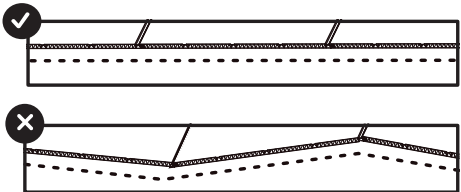
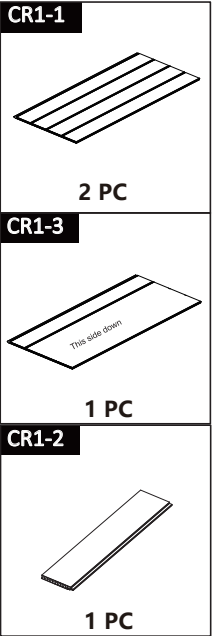
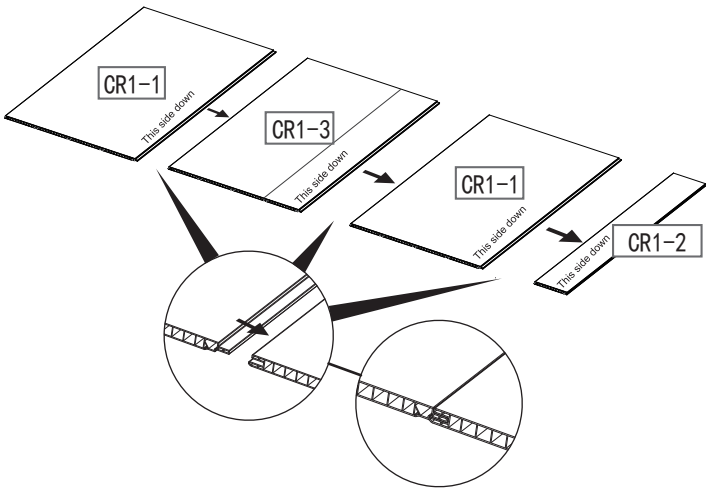
The stripes should be upwards



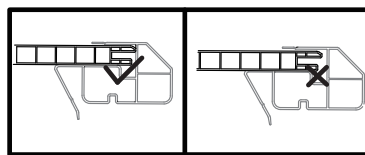
Step 40



The stripes should be upwards



Step 41



Fully fit the panel inside the profile



SG8



CP6



2 PC

CP7

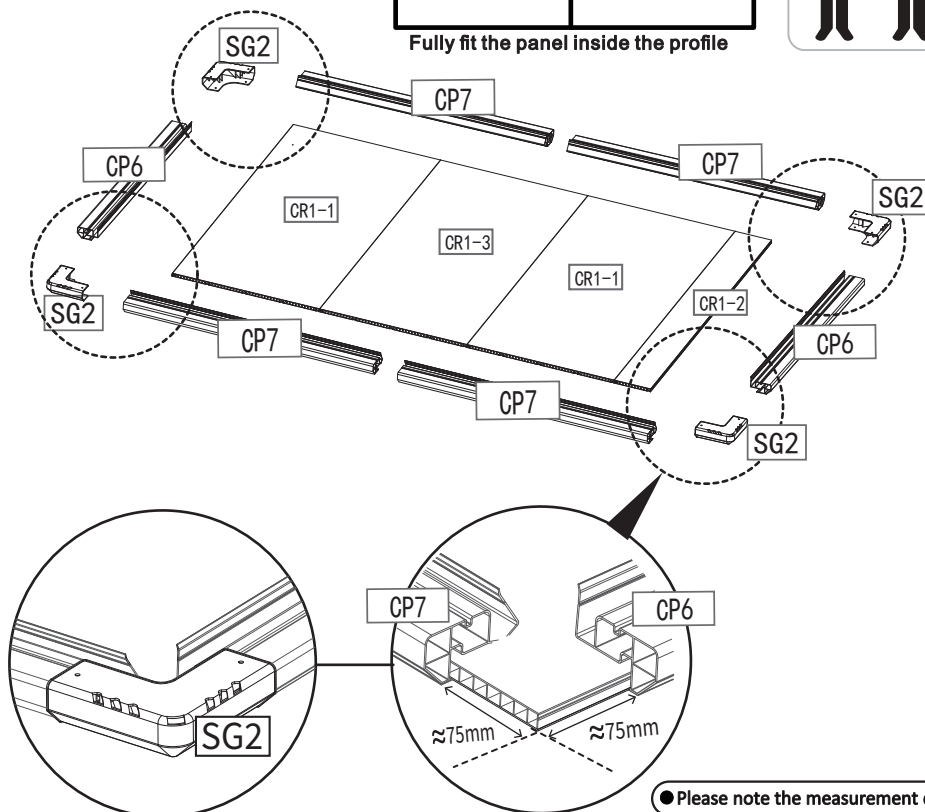


4 PC

SG2



4 PC



● Please note the measurement dimensions

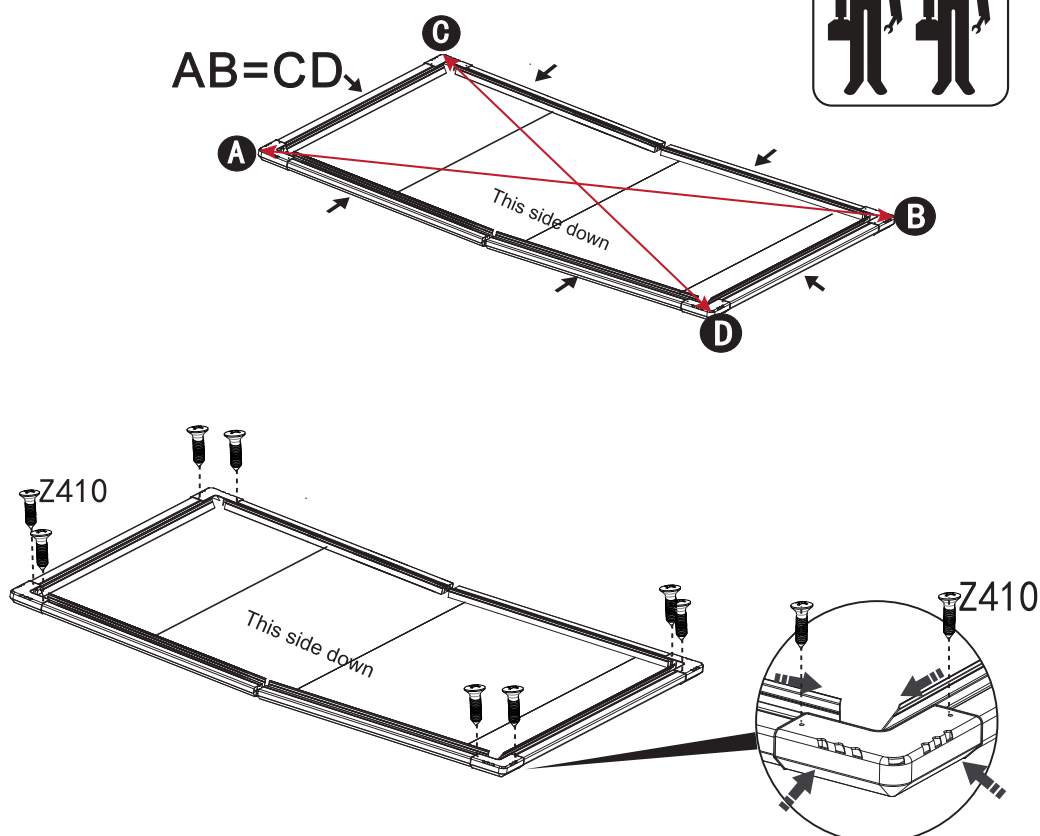
Step 42



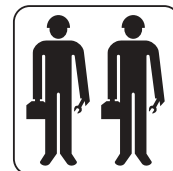
Z410



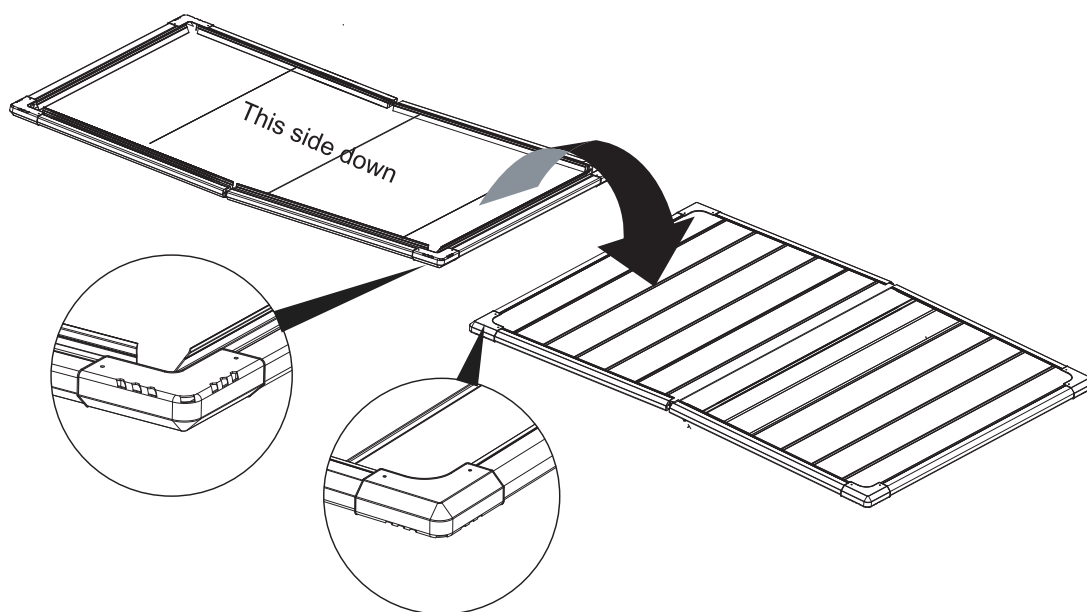
8 PC



Step 43



Turn the roof boards over



Step 44

Caution:

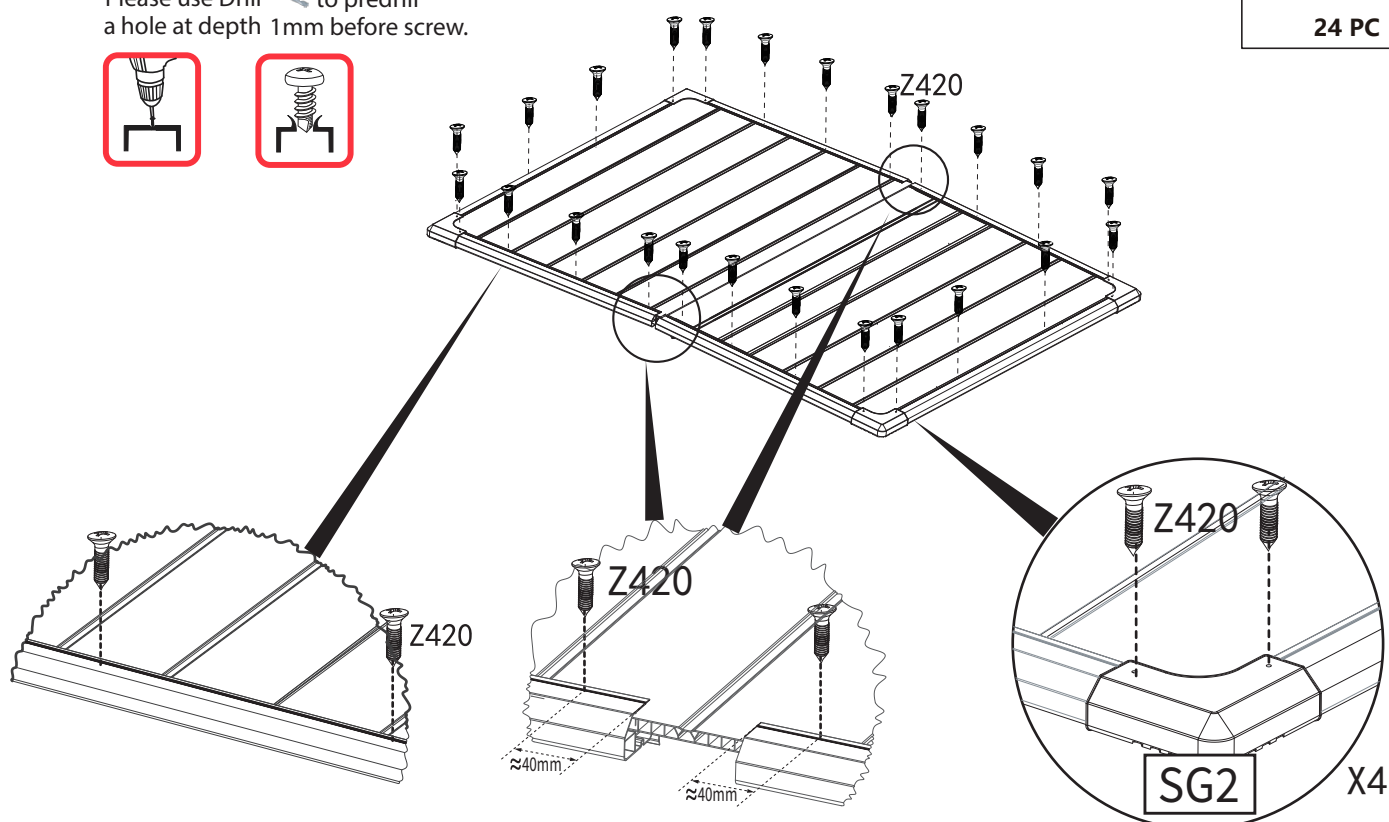
Please use Drill  to predrill a hole at depth 1mm before screw.



Z420

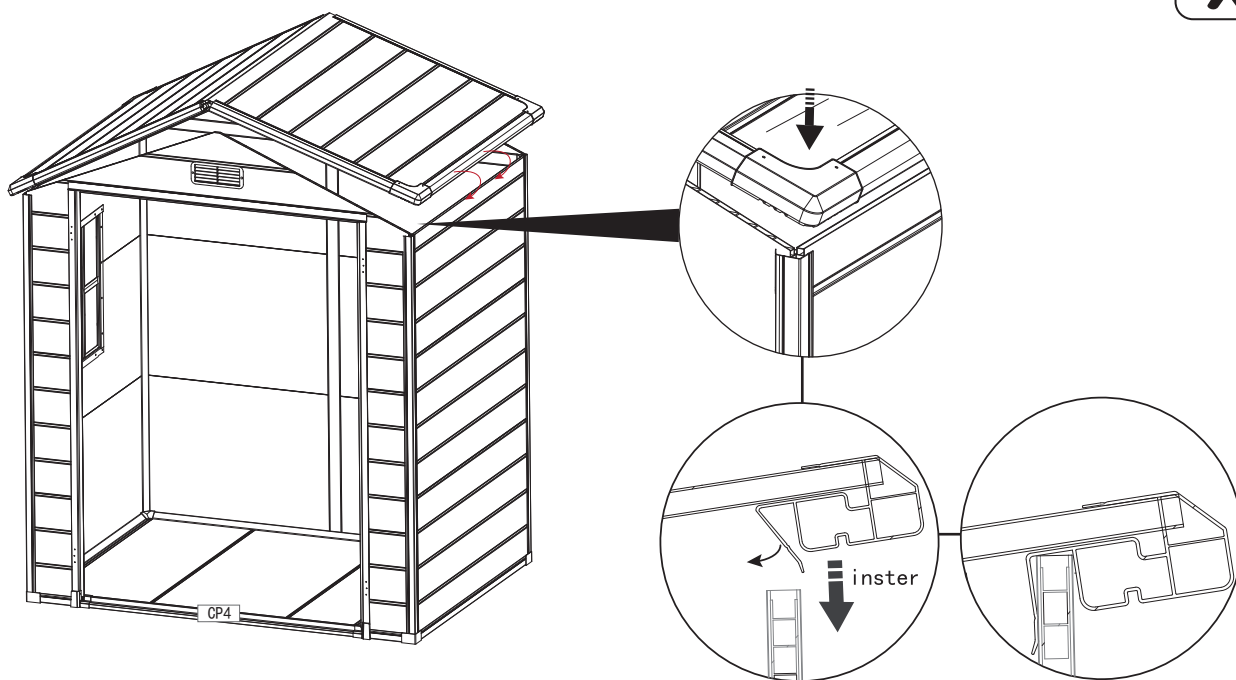


24 PC



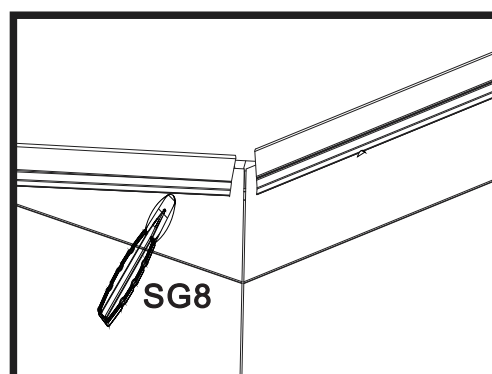
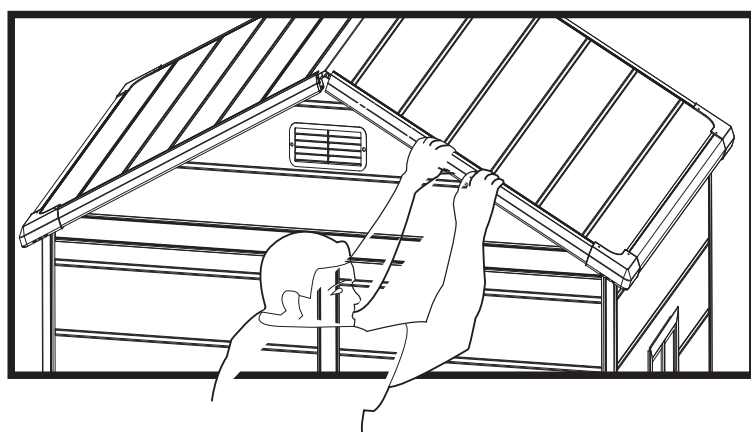
- The distance from the profile edge to the first screw is about 40mm.

Step 45

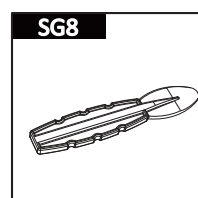


Fully fit the panel inside the profile

Step 46



Fully fit the panels inside the profiles of roof

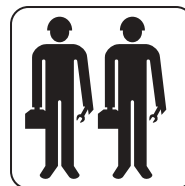


Step 47

Z420

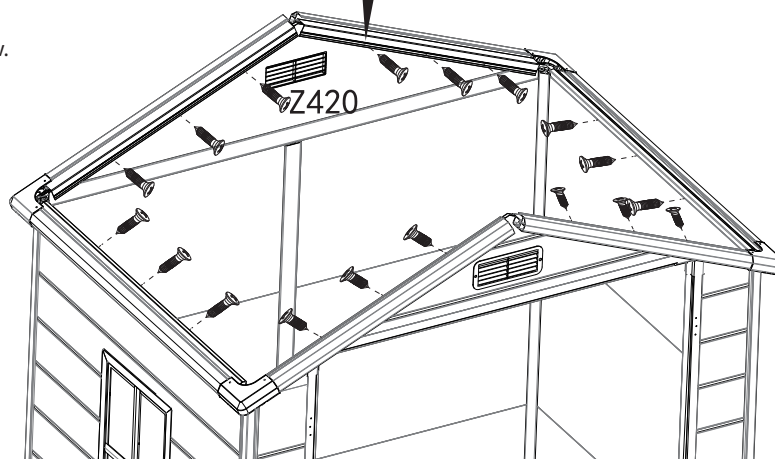
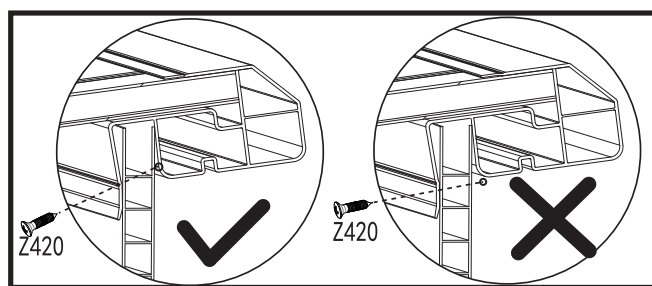


18 PC



Caution:

Please use Drill  to predrill a hole at depth 1mm before screw.



Step 48

Z425

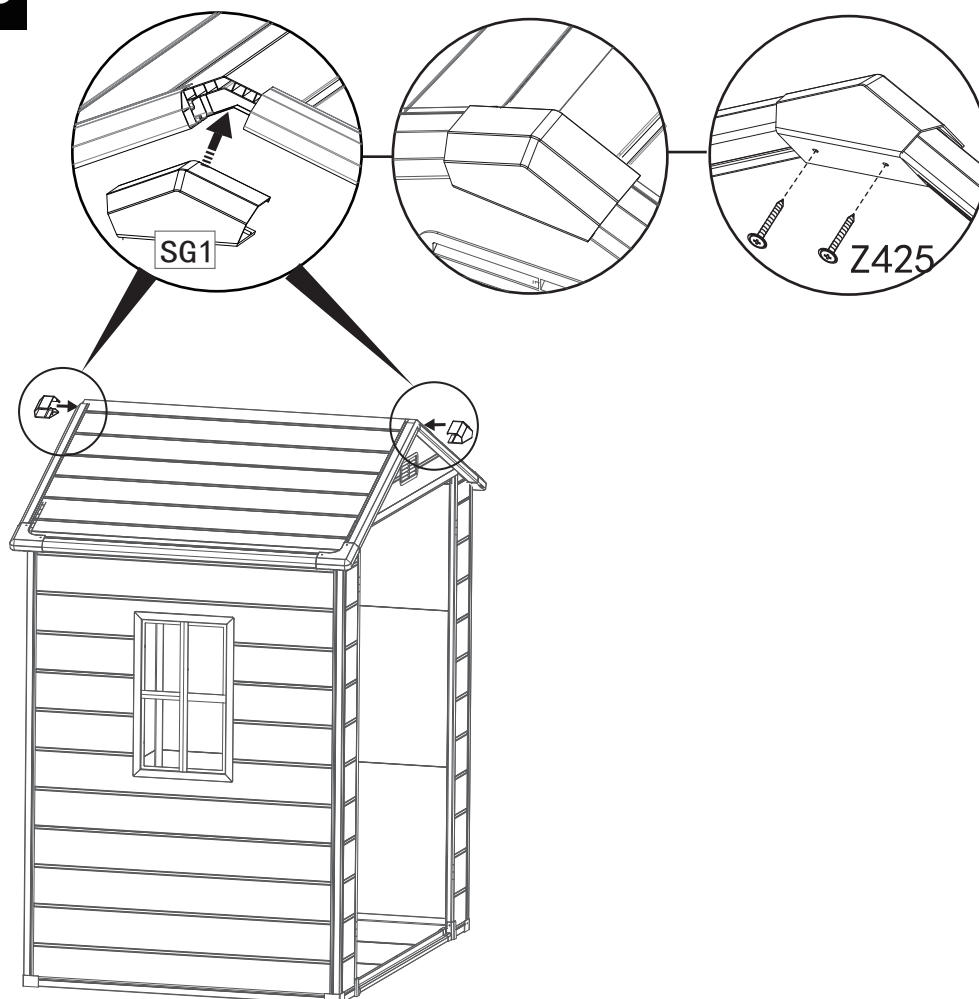


4 PC

SG1



2 PC



DOOR SECTION



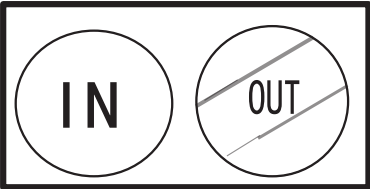
Door mount this is above

UP

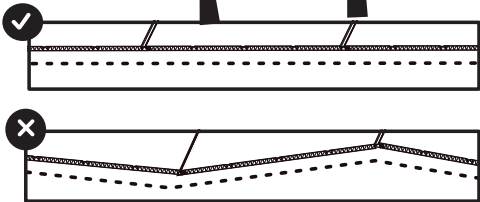
RIGHT DOOR

UP

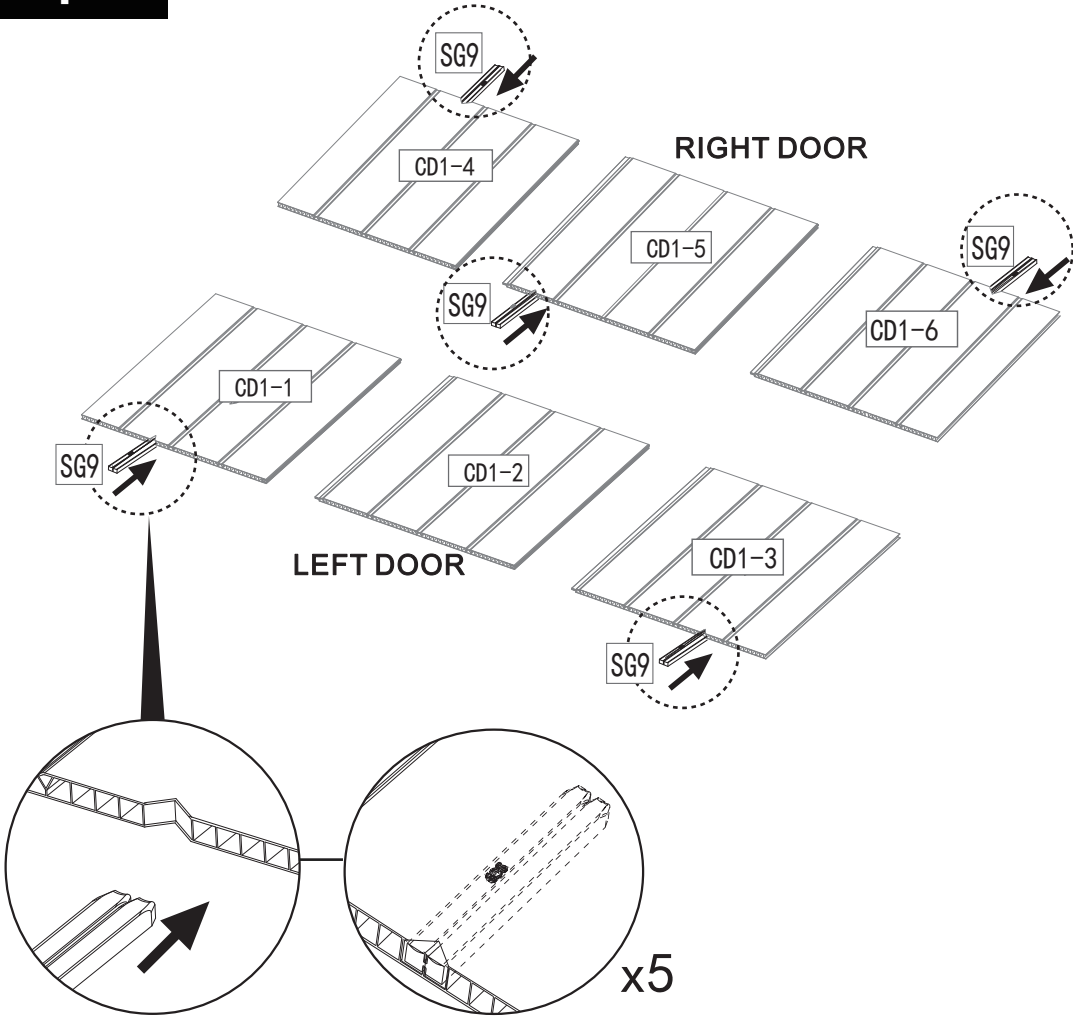
LEFT DOOR



The stripes should be outside

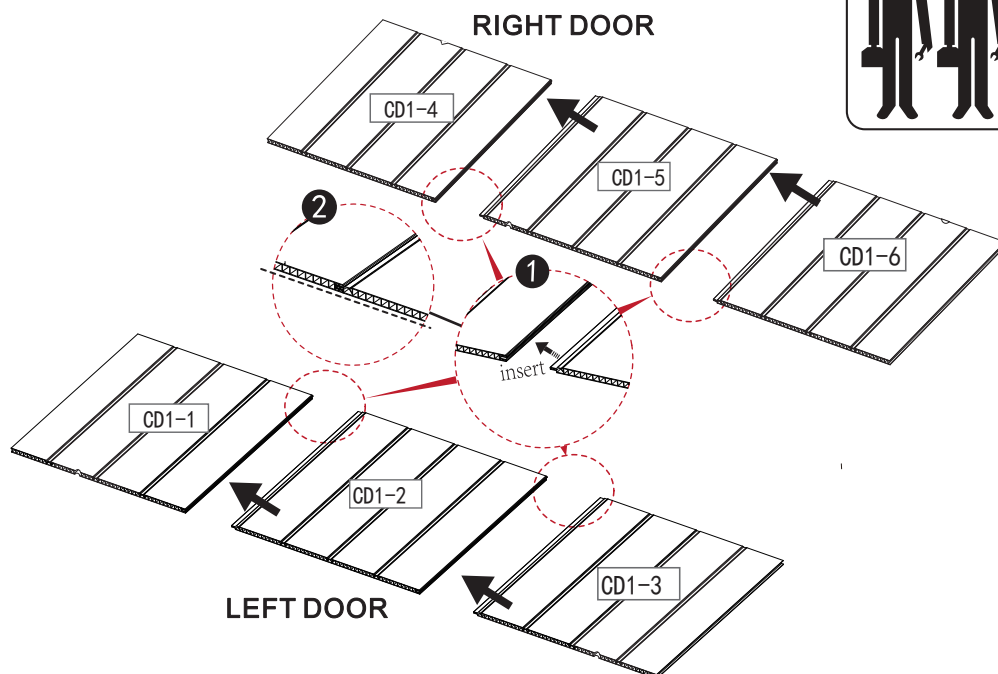


Step 49

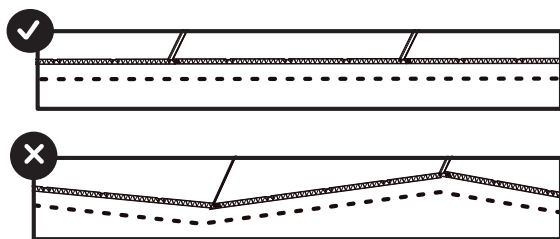


CD1-1 1 PC	CD1-2 1 PC
CD1-4 1 PC	CD1-5 1 PC
CD1-3 1 PC	
CD1-6 1 PC	
SG9 5 PC	

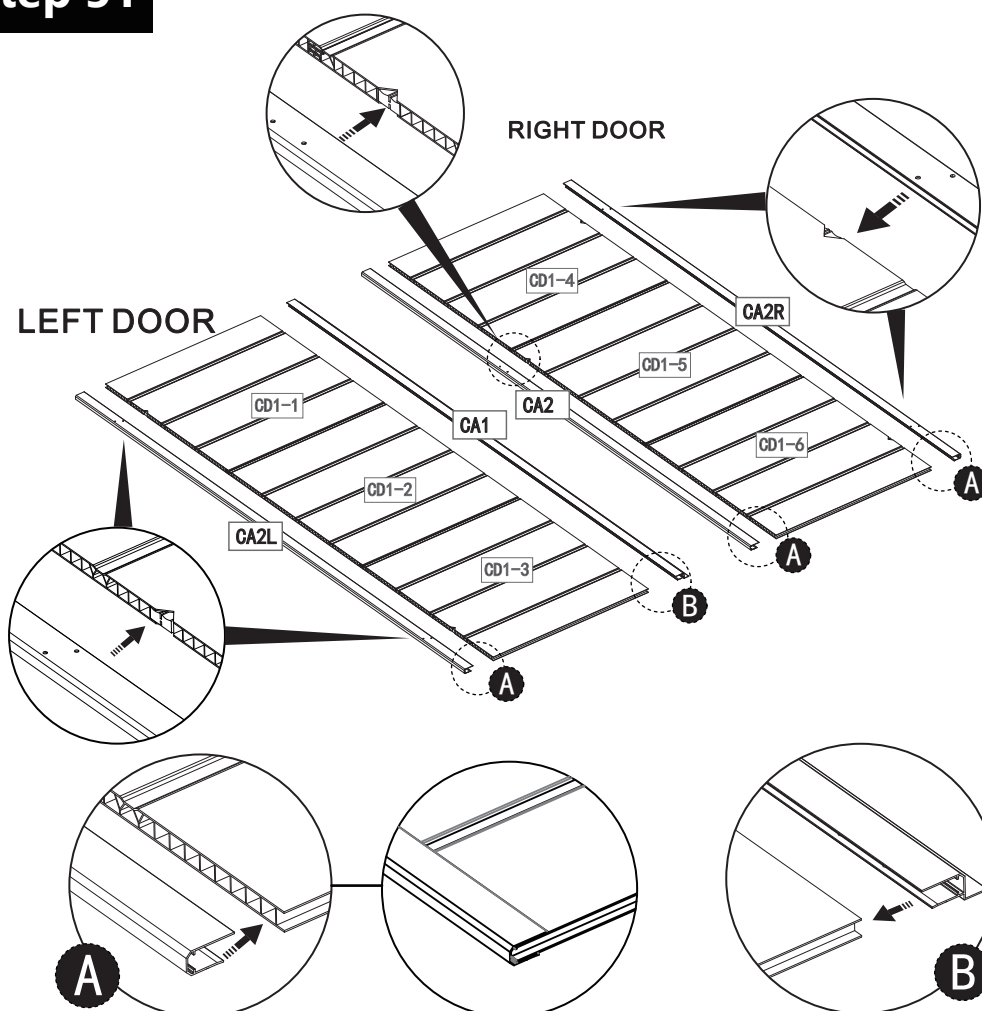
Step 50



CD1-1 + SG9	CD1-2 + SG9
CD1-4 + SG9	CD1-5 + SG9
CD1-3 + SG9	
CD1-6 + SG9	



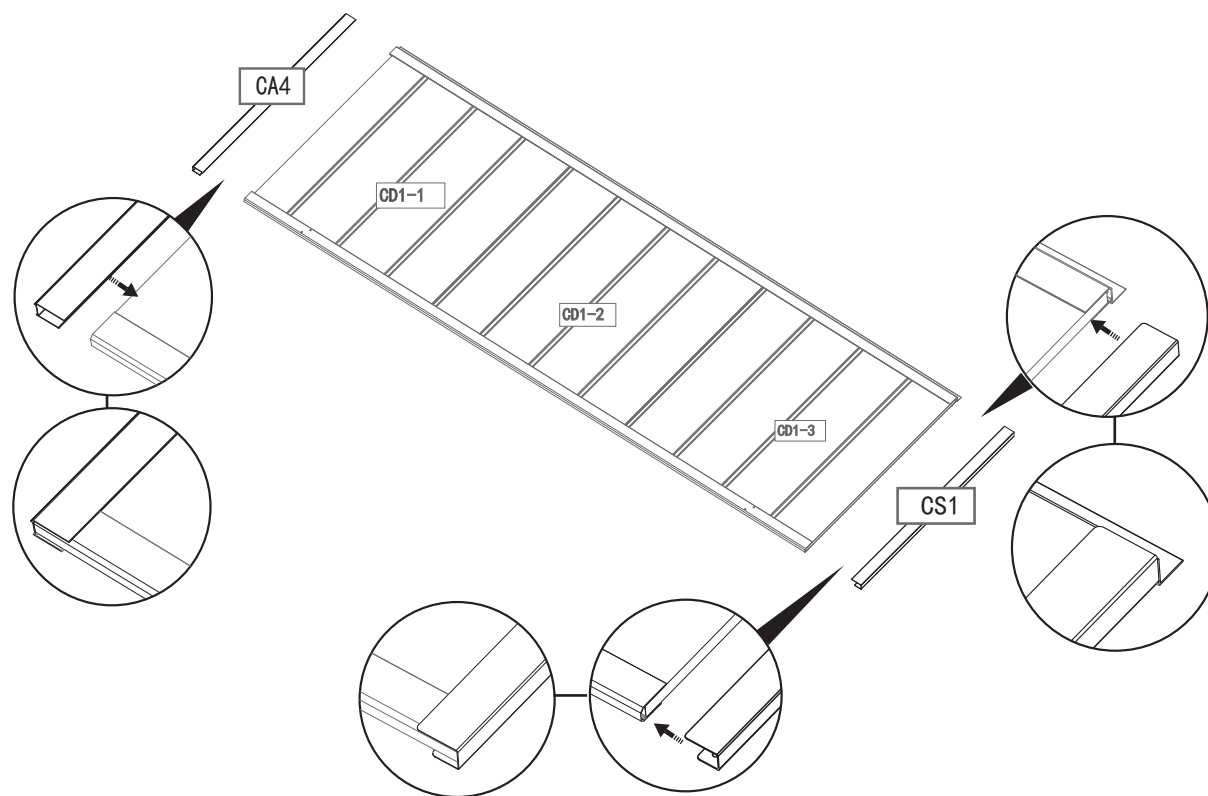
Step 51



SG8	CA2R
	1 PC
	CA2
	1 PC
	CA2L
	1 PC
	CA1
	1 PC

Step 52

LEFT DOOR



CA4



1 PC

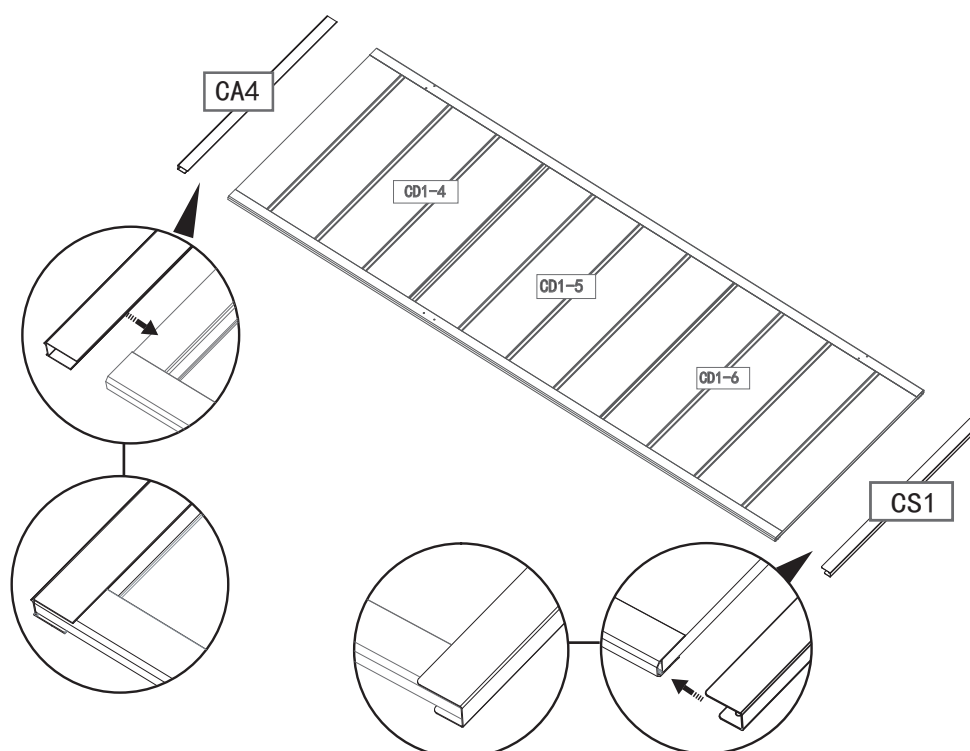
CS1



1 PC

Step 53

RIGHT DOOR



CA4



1 PC

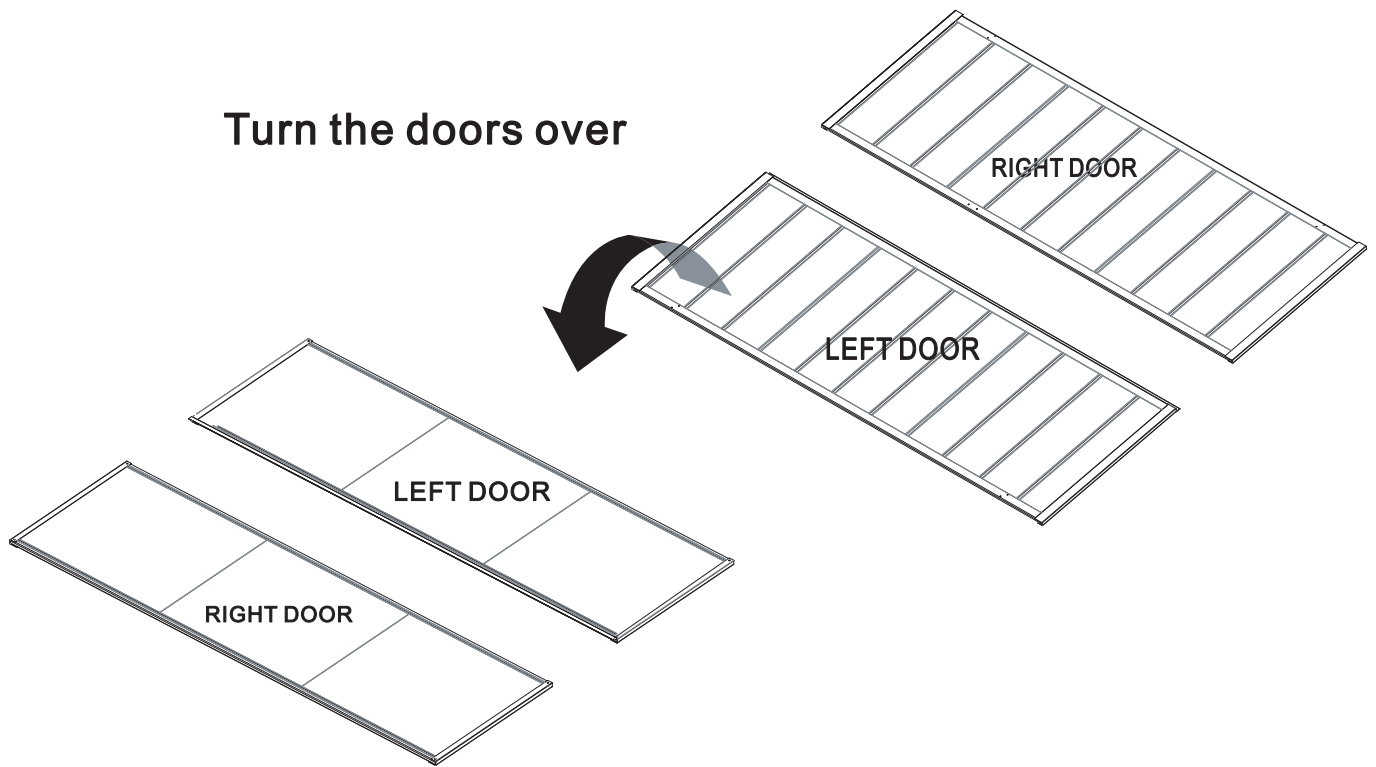
CS1



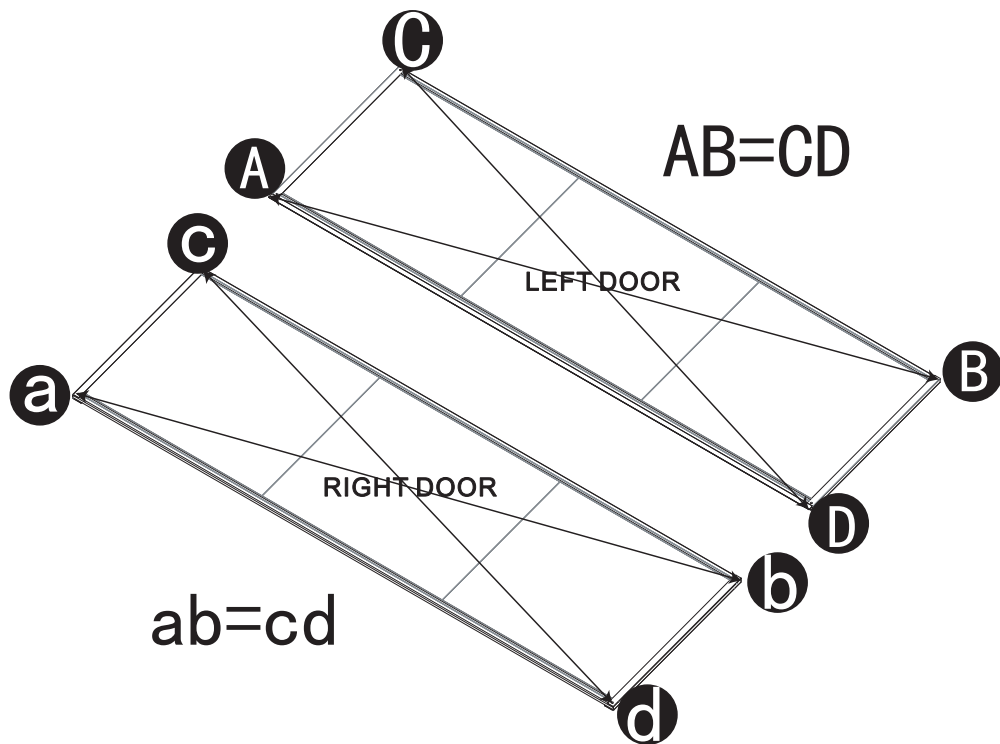
1 PC

Step 54

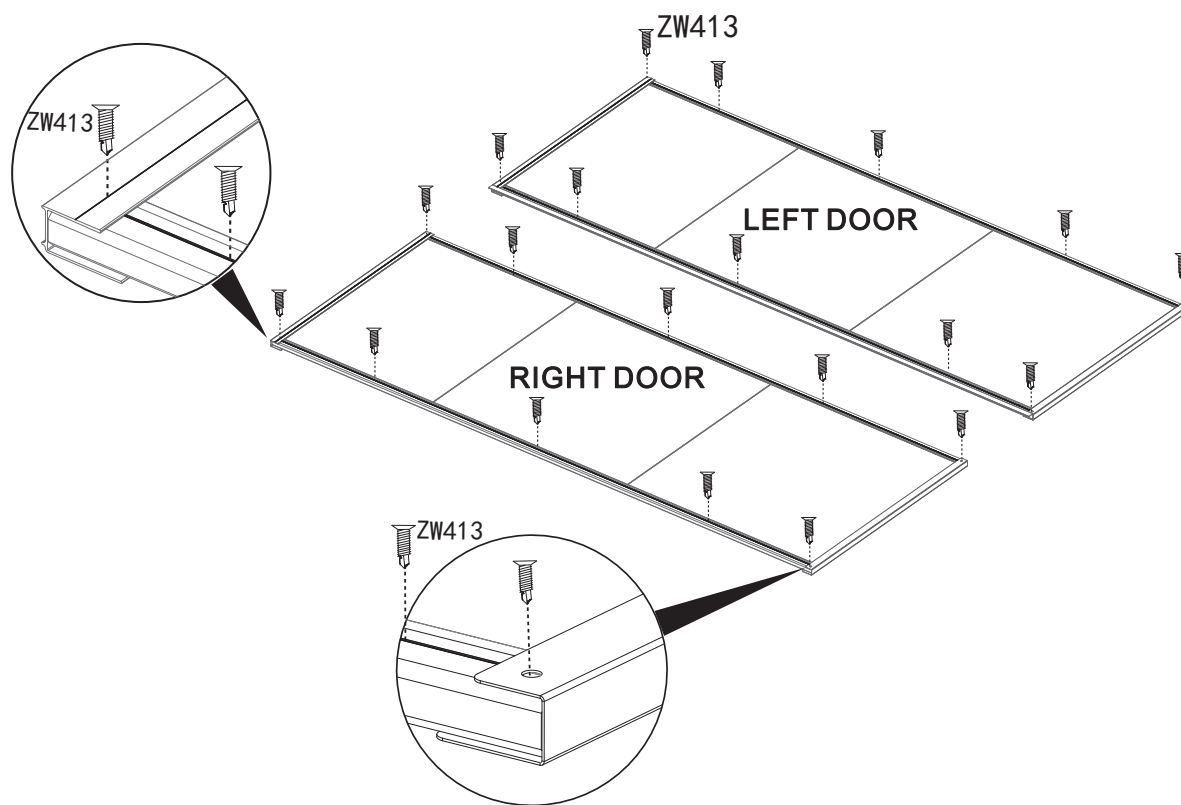
Turn the doors over



Step 55



Step 56

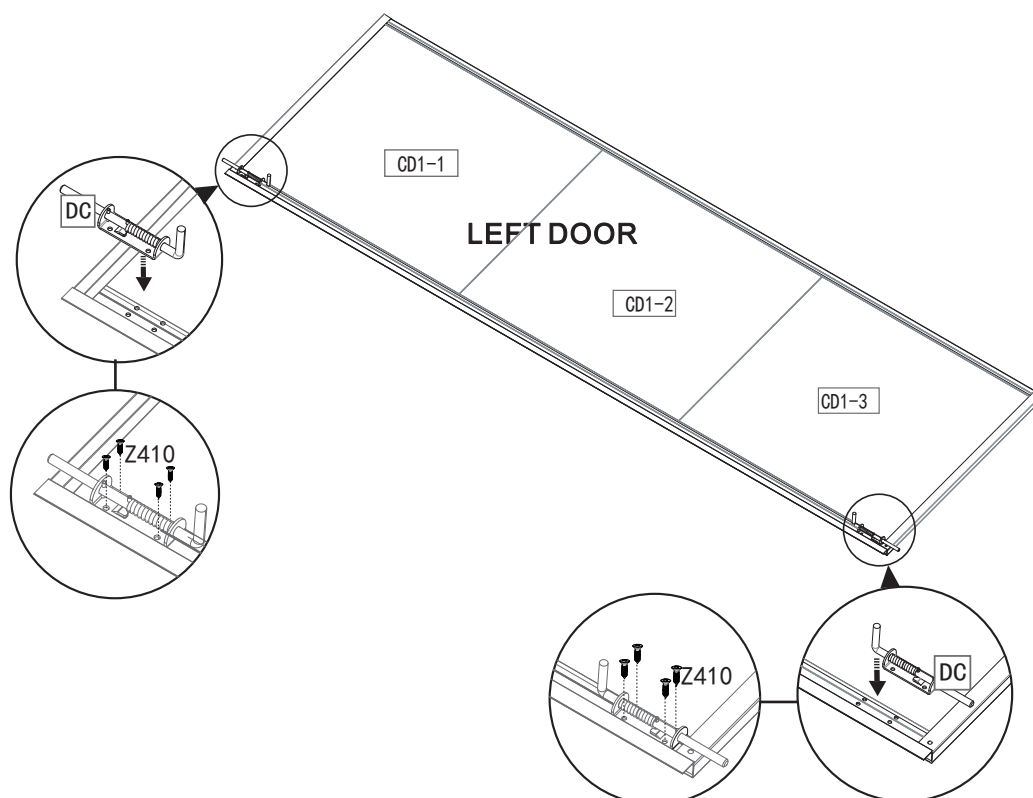


ZW413

20PC



Step 57

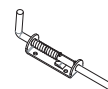


DC

2 PC

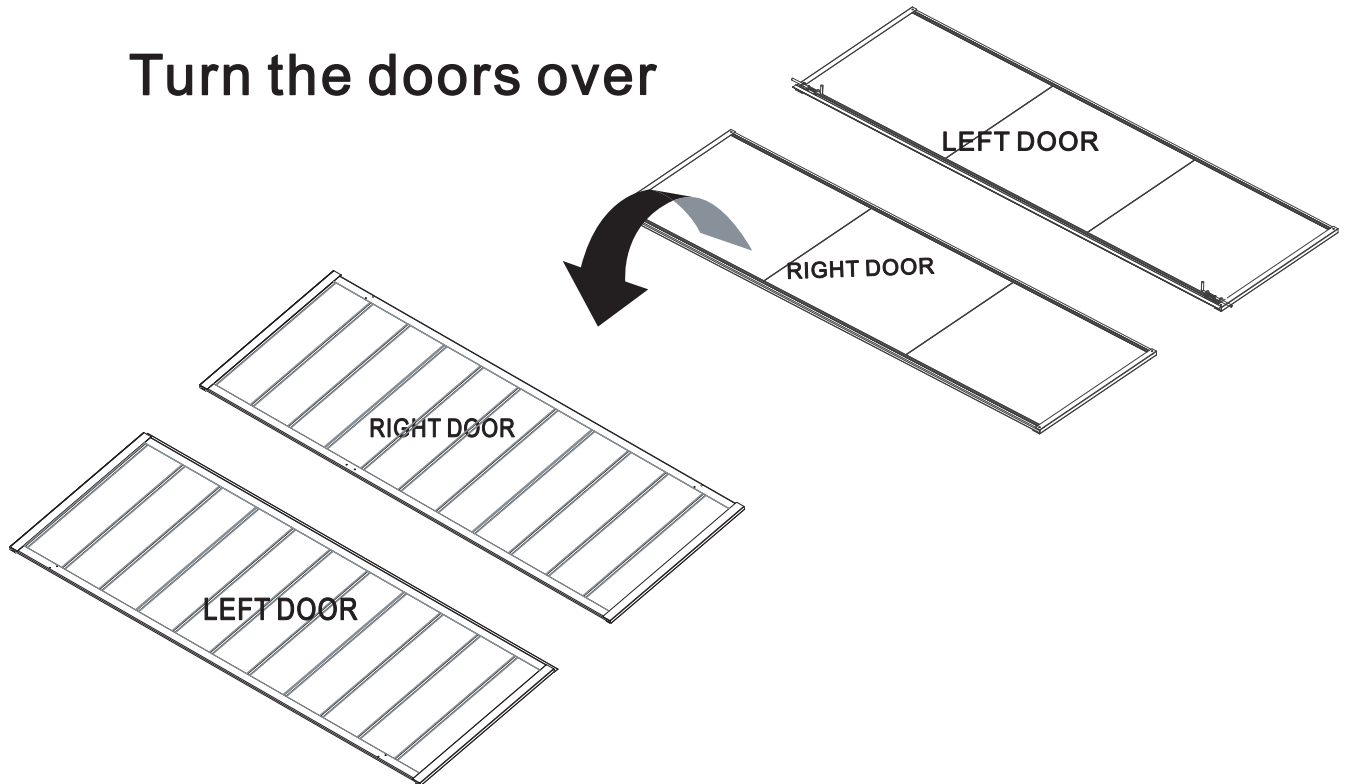
Z410

8 PC

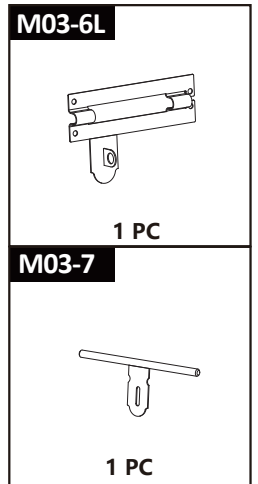
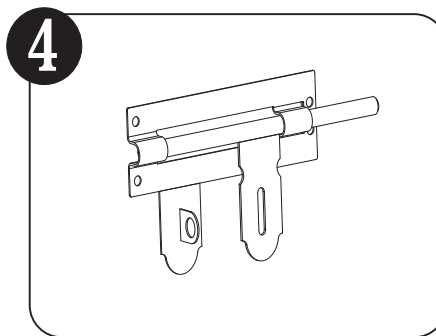
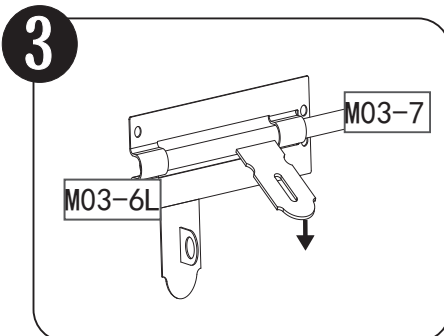
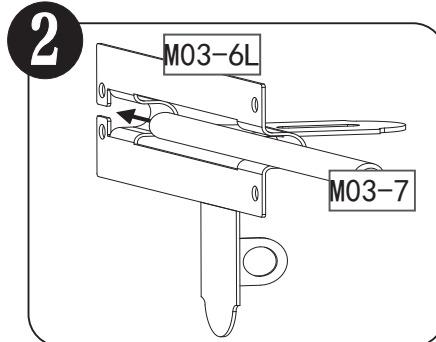
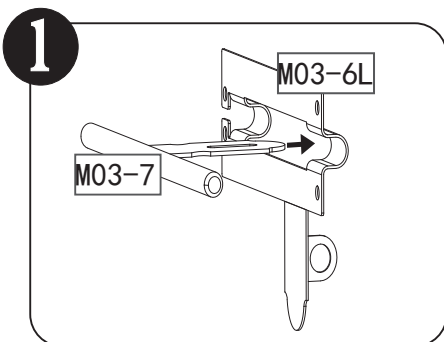


Step 58

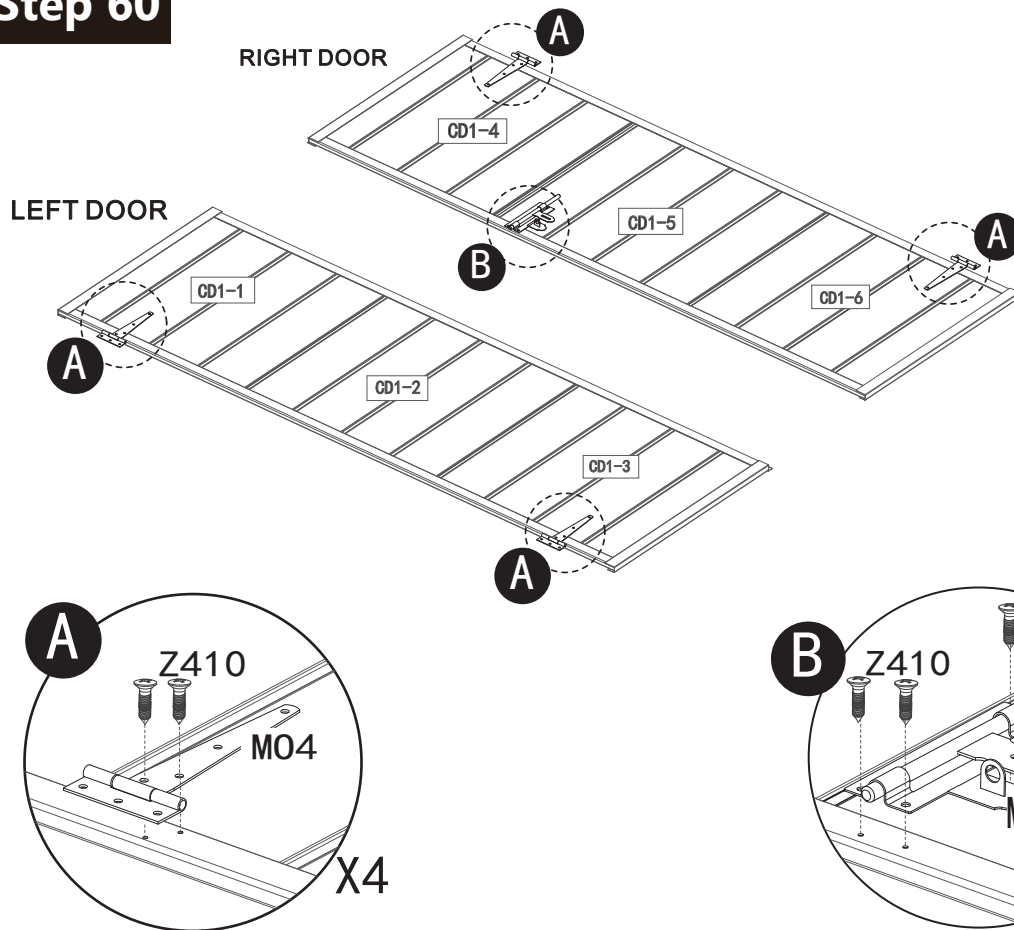
Turn the doors over



Step 59



Step 60

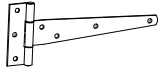


Z410

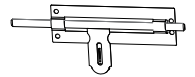


12 PC

MO1



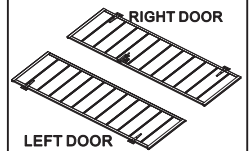
4 PC



M03-6L + M03-7

Don't fasten the screws in this step, to adjust the positions of doors

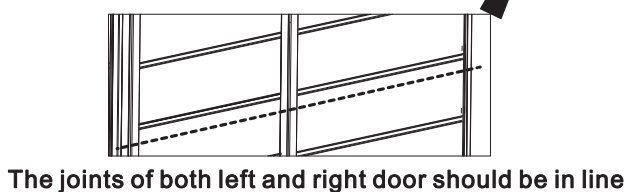
Step 61



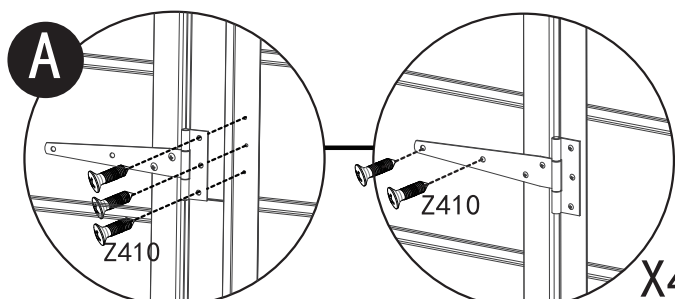
Z410



20 PC

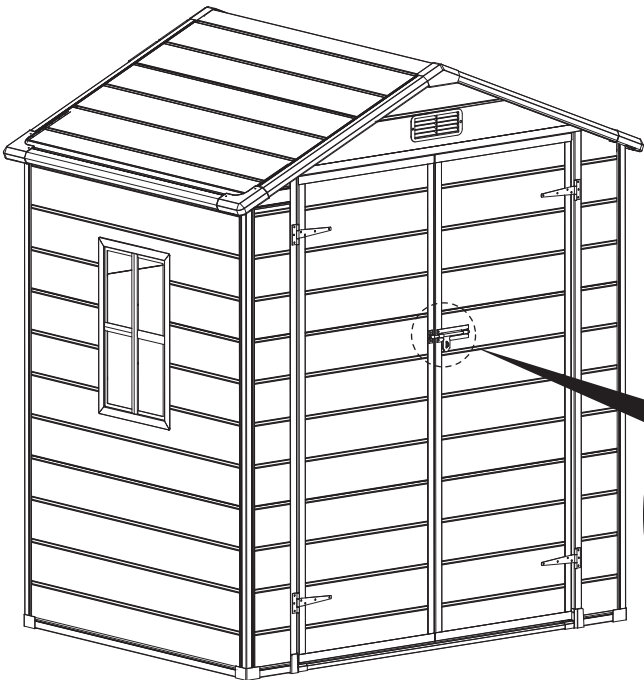


The joints of both left and right door should be in line



Nail the door after place adjustment and fasten all the screws.

Step 62



ZW413



2 PC

M04

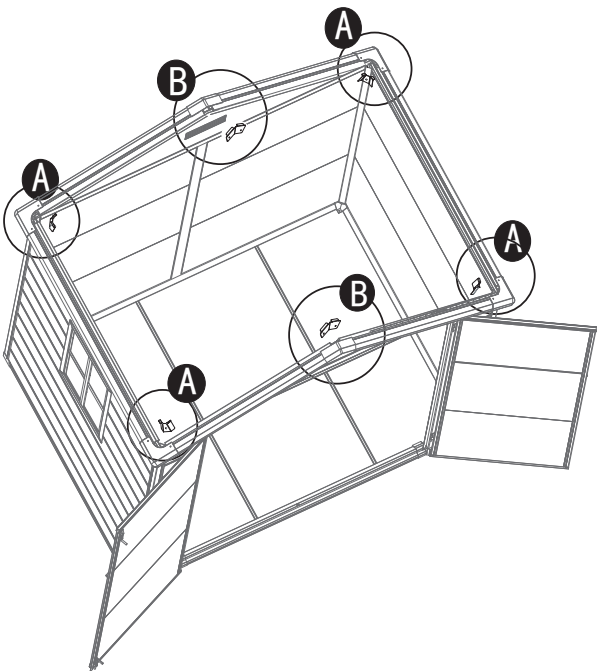


1 PC

M04

ZW413

Step 63



SG14



4 PC

SG13

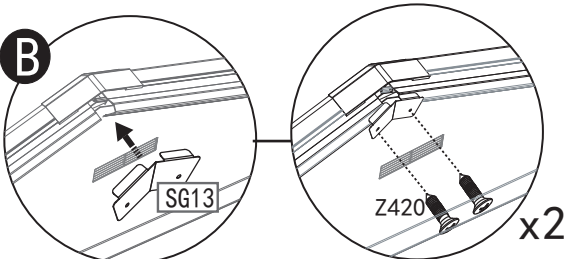
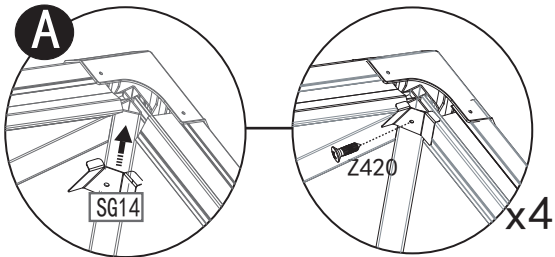


2 PC

Z420

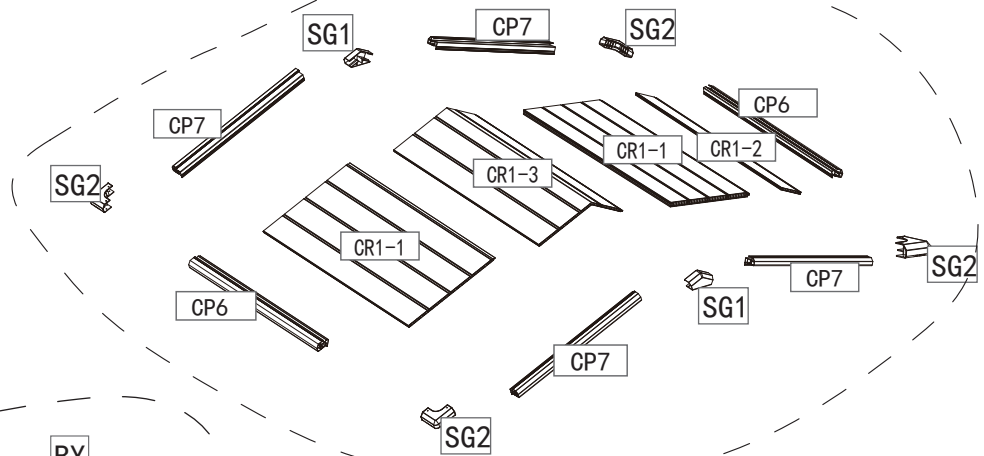


8 PC

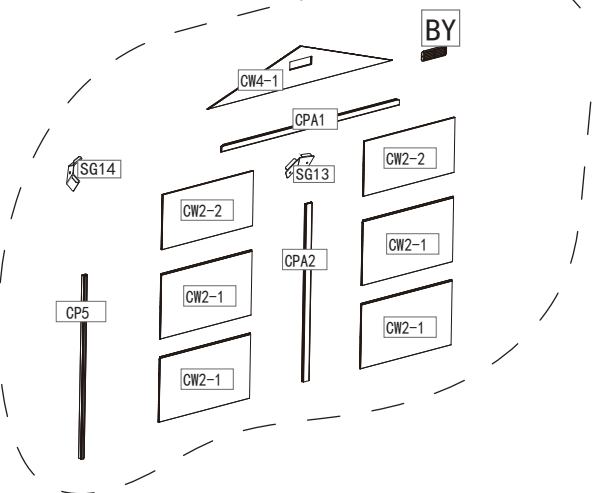


PARTS SCHEMATIC

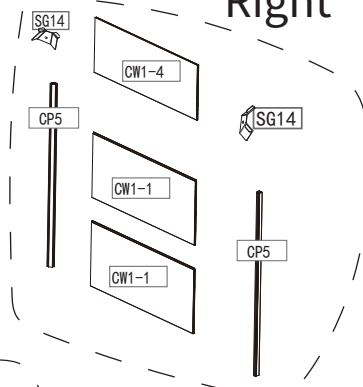
ROOF PARTS



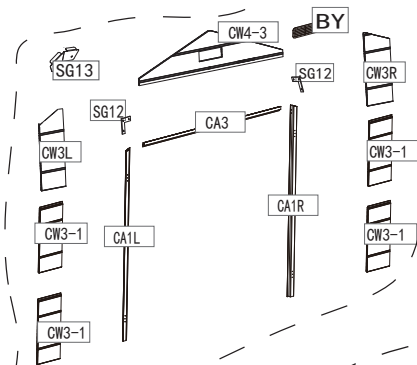
Rear side



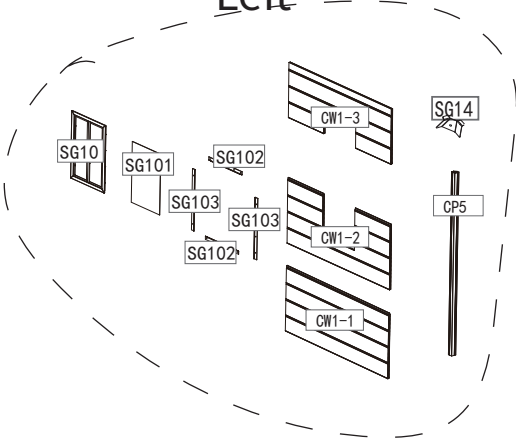
Right



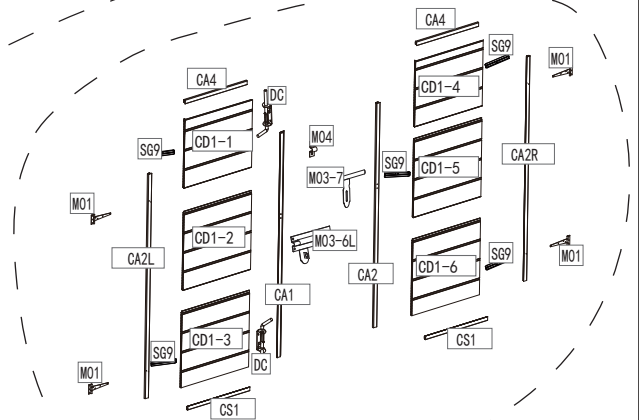
Front



Left



DOOR PARTS



FLOOR PARTS

