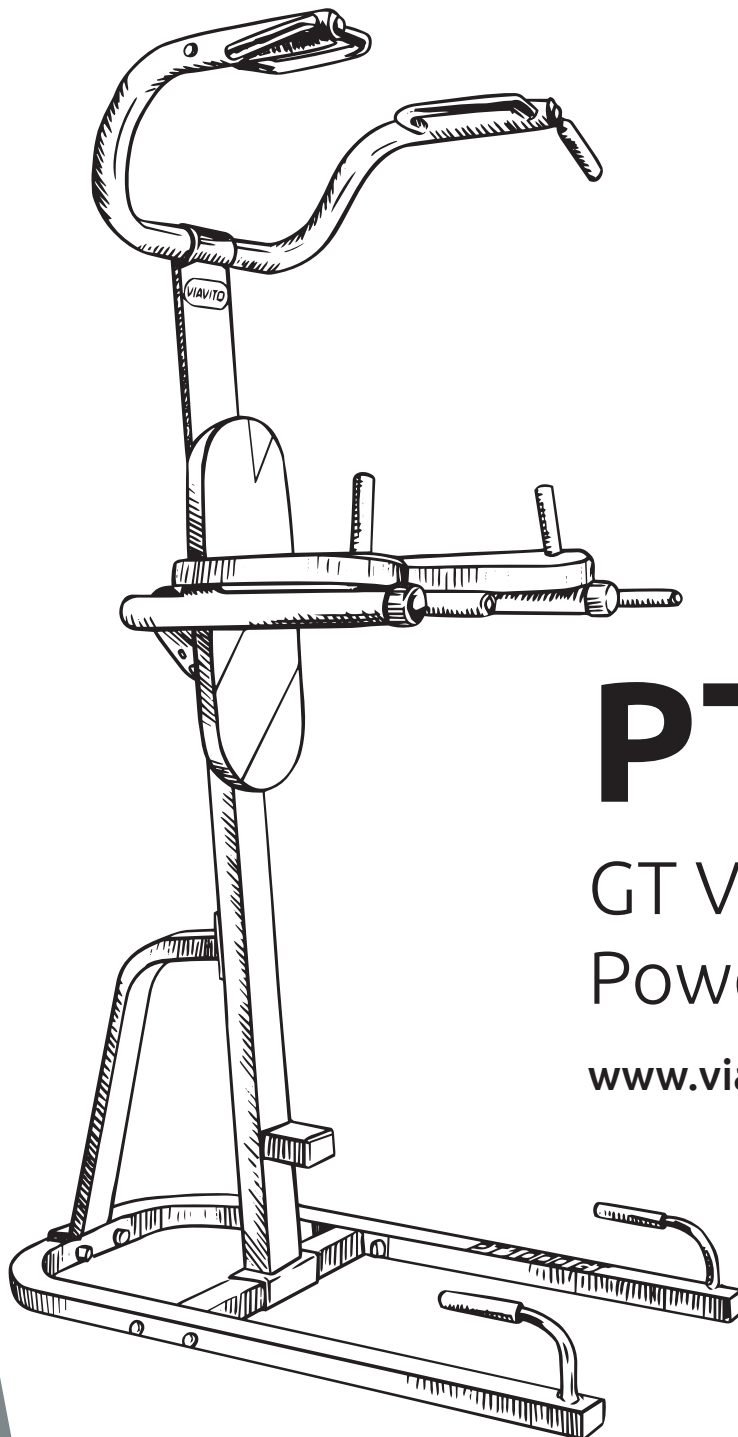


# VIAVITO®

## Owner's Manual.



# PT1000

GT VKR  
Power Tower

[www.viavito.com](http://www.viavito.com)

Manual version 1.1



Congratulations  
on purchasing your  
very own **PT1000**  
GT VKR Power  
Tower.

You have chosen a high-quality, safe and innovative piece of exercise equipment as your training partner and we are certain it will keep you motivated on the way to achieving your personal fitness goals.

Please take the time to read this owner’s manual as it will help you to get the most out of your new piece of equipment.

For more information, or if you require any assistance please email us at **support@viavito.com**

**Safety Standards:**

The weight bench conforms to the following standard:  
EVS-EN ISO 20957-1-2013



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## Safety Information

- Please read all the instructions carefully before using this product.
- Retain this manual for future reference.
- The specifications of this product may vary slightly from the illustrations and are subject to change without notice.

This exercise machine is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you operate your machine. In particular, note the following safety precautions:

- 01** It is the responsibility of the owner to ensure that all users of the power tower are adequately informed of all precautions.
- 02** The power tower is intended for home use only. Do not use the power tower in any commercial, rental, or institutional setting.
- 03** Keep the power tower indoors, away from moisture and dust. Do not put the power tower in a garage or covered patio, or near water.
- 04** Use the power tower only on a level surface. Cover the floor beneath the exercise rack to protect the floor.
- 05** Children and pets shall not play unsupervised on or near the power tower.
- 06** Damaged or worn parts may be dangerous for users and the integrity of the power tower. Replace worn or damaged components immediately and do not use the power tower until any issues have been resolved. Use only spare parts supplied by Viavito.
- 07** Always wear appropriate workout clothing when exercising. Sports shoes are required when using this equipment.
- 08** The power tower is not designed to be used with weights. Do not use weights or other forms of resistance with the power tower.
- 09** If you feel pain or dizziness at any time while exercising, stop immediately and begin cooling down.
- 10** Choking hazard! Keep small parts and polybags away from children.
- 11** Make sure there is enough clearance around the power tower (at least 0.6m in all directions).
- 12** Only use the power tower for its intended purpose. It is not suitable for therapeutic or medical purposes.
- 13** Check all the bolts, nuts and other connections before using the power tower for the first time and ensure that it has been built correctly and is safe to be used.



- 14** Unauthorized repairs or altering the power tower's design or functions may be dangerous and will void the warranty.
- 15** Periodically check all bolts, nuts and other connections to make sure that they are secure and in good working condition.
- 16** WARNING! Inappropriate use of this machine such as while under the influence of drugs or alcohol, not in line with instructions or excessive usage, may result in serious injury or death.
- 17** Disabled persons should not use this equipment without a qualified person or physician in attendance.
- 18** The power tower is designed to support a maximum user weight of 120kg.
- 19** WARNING! Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. Viavito takes no responsibility for personal injury or property damage sustained by or through the use of this product.

**Viavito assumes no responsibility for the personal injury and/or property damage sustained by or through the use of this product.**

**SAVE THESE INSTRUCTIONS.**

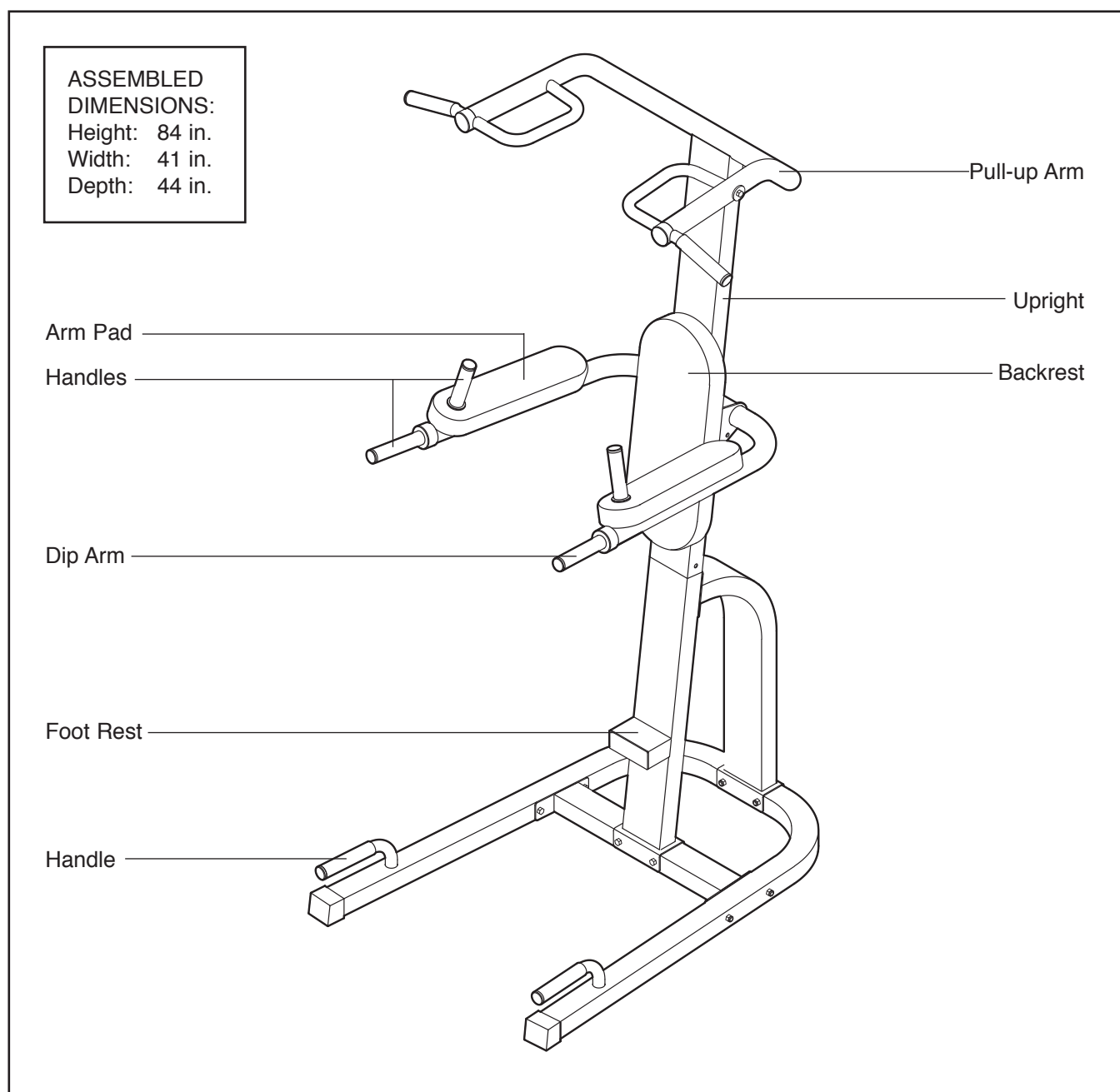
## Warning Decal Placement



## Assembly

### Product Overview

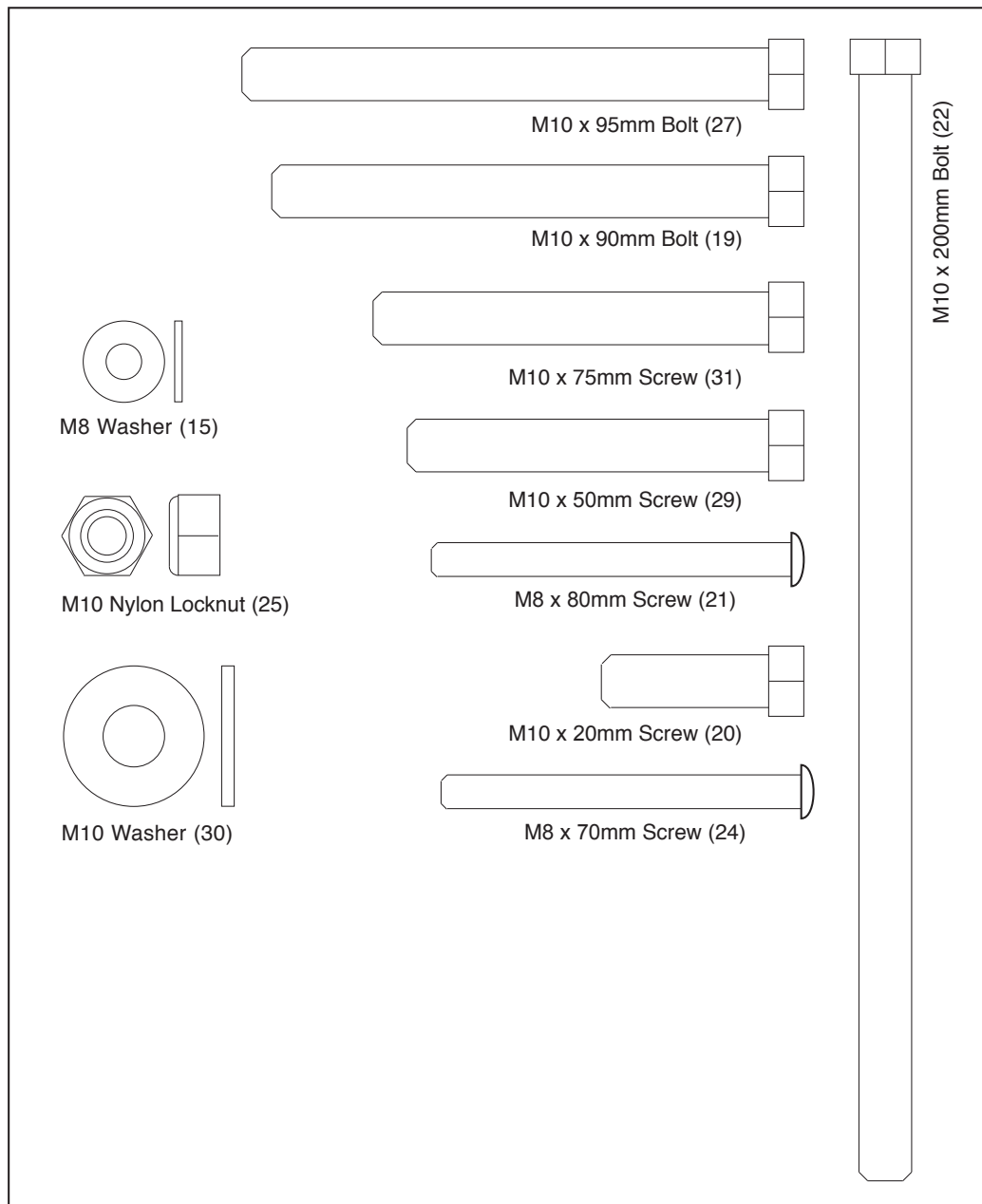
Thank you for selecting the Viavito PT1000 GT VKR power tower. This manual will guide you through the assembly process.



## Part Identification Chart

See the drawings below to identify small parts used in assembly. The number in brackets by each drawing is the key number of the part from the Parts List (on page 25).

**Note: Some small parts may have been pre-attached. If a part is not in the parts bag, please check if it has been pre-attached.**

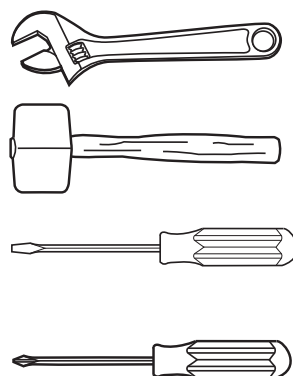


## Before You Begin

**Before beginning assembly, carefully read the following information and instructions:**

- Assembly requires two people.
- For help identifying small parts, use the **Part Identification Chart** (page 7).
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.
- Tighten all parts as you assemble them, unless instructed to do otherwise.
- As you assemble the power tower, make sure all parts are oriented as shown in the drawings.

- The following tools (not included) are required for assembly:



- 2 adjustable wrenches
- 1 rubber mallet
- 1 standard screwdriver
- 1 Phillips screwdriver

Assembly will be more convenient if you have a socket set, a set of open-end or closed-end wrenches, or a set of ratchet wrenches.

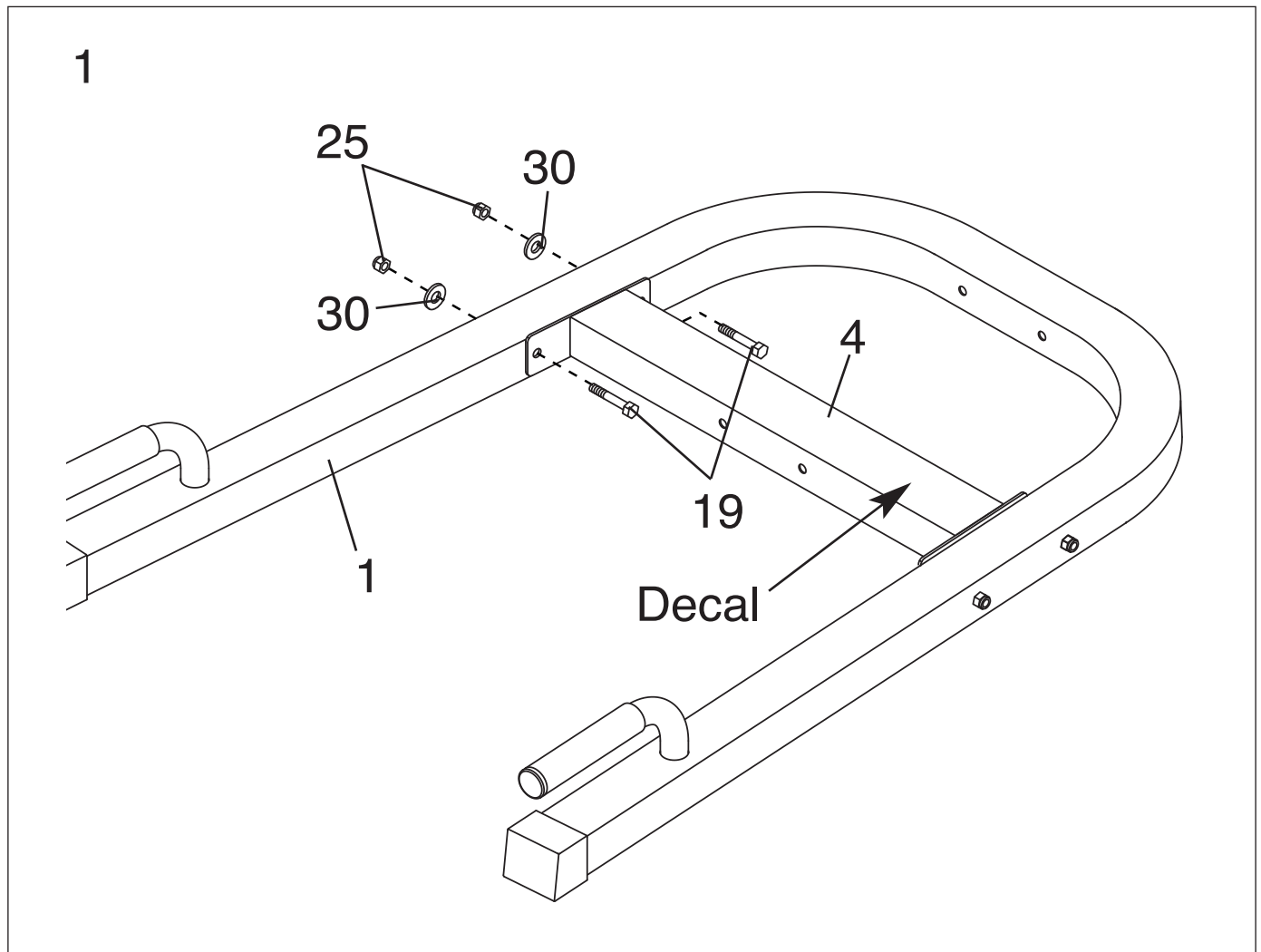
Important: Some of the parts described in the assembly steps may be pre-assembled.

## Assembly Instructions

### Step One.

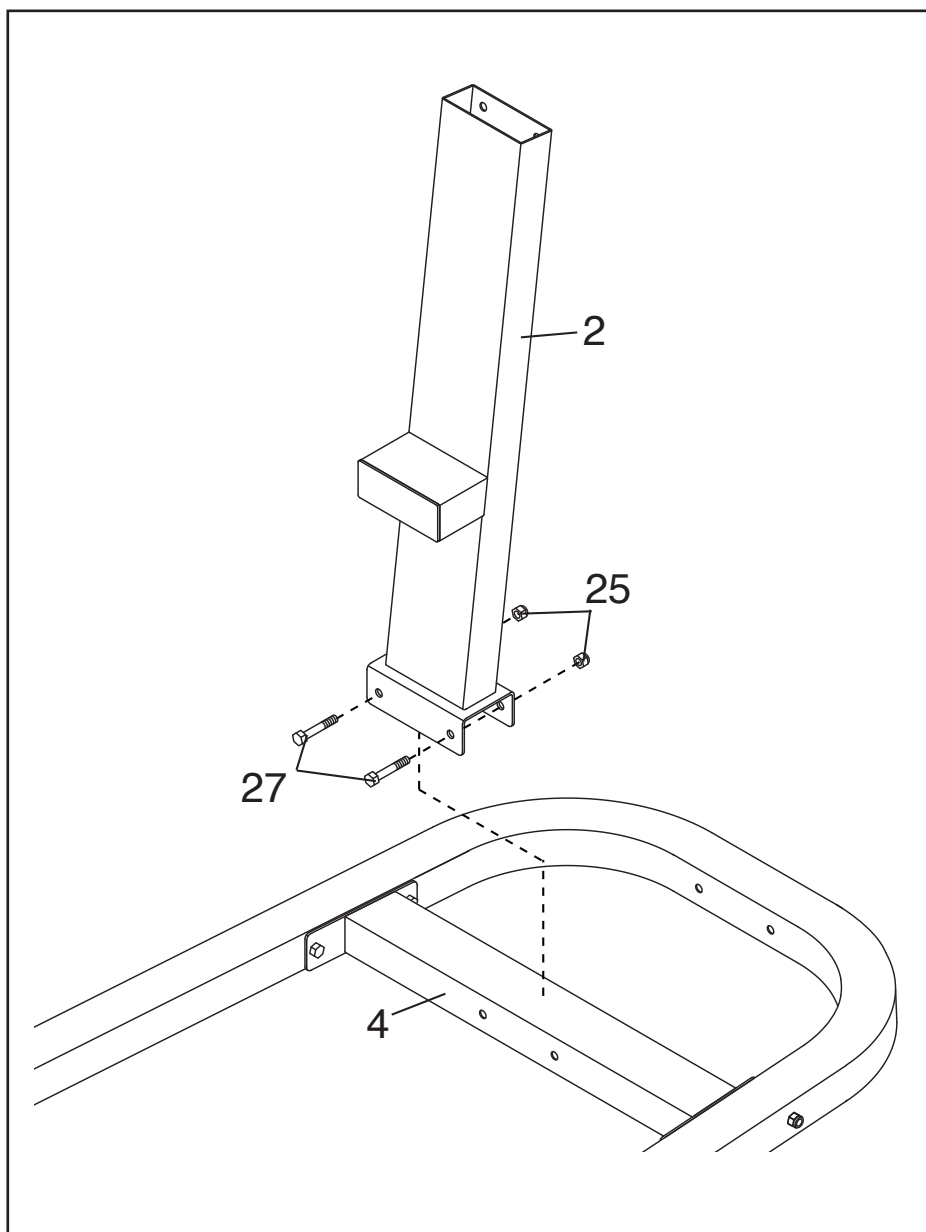
**01** Attach one side of the Center Base (4) to the Base Frame (1) with two M10 x 90mm Bolts (19), two M10 Washers (30) and two M10 Nylon Locknuts (25). **Make sure the warning decal is in the position shown. Do not tighten the Locknuts yet.**

**02** Repeat this step for the other side of the Center Base (4).



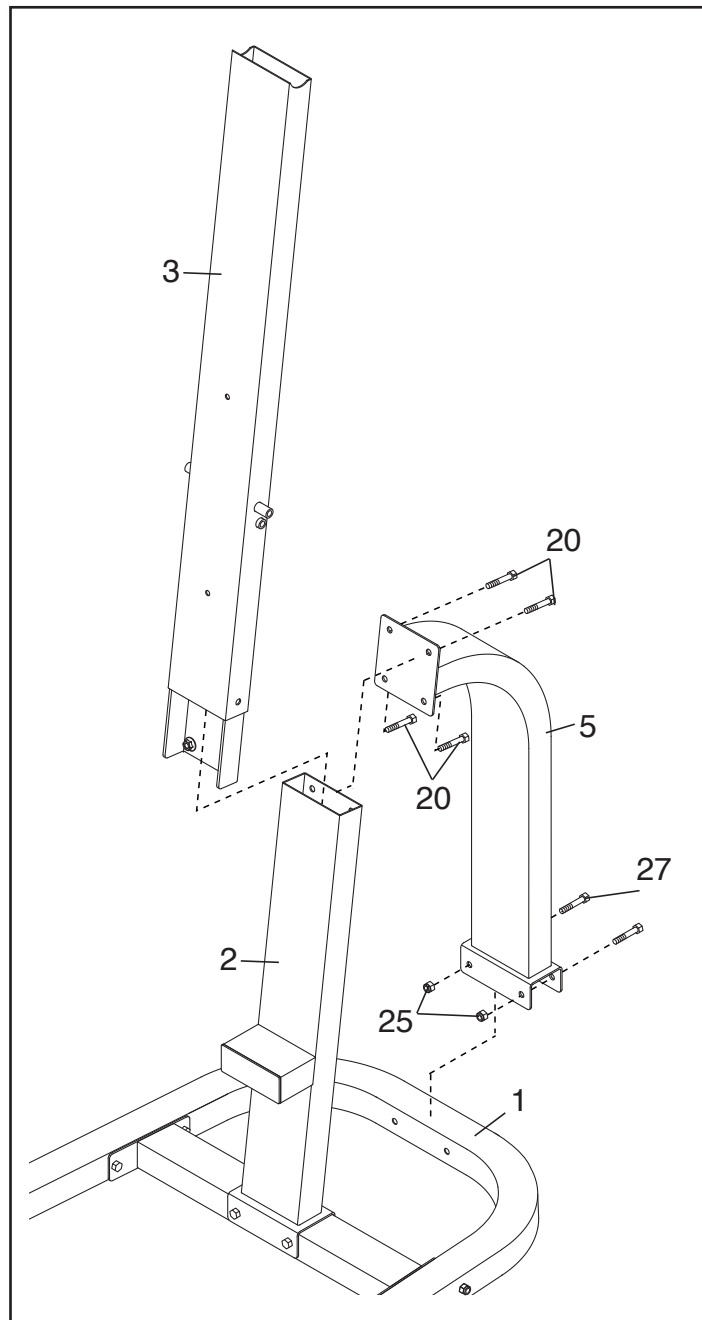
## Step Two.

- 01** Attach the Upright Base (2) to a Center Base (4) with two M10 x 95mm Bolts (27) and two M10 Nylon Locknuts (25). **Do not fully tighten the Locknuts yet.**



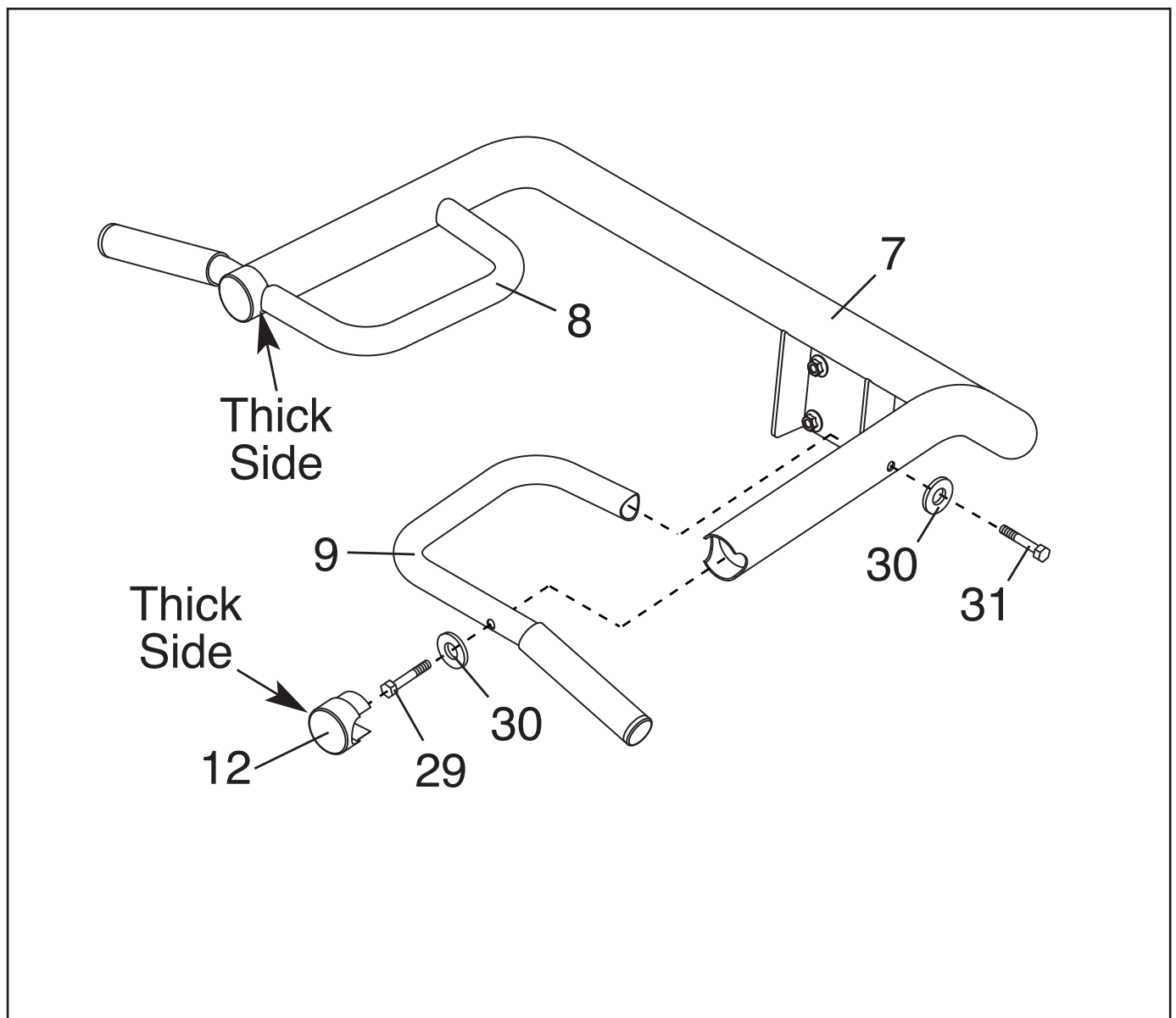
## Step Three.

- 01** Attach the Support (5) to the Base Frame (1) with two M10 x 95mm Bolts (27) and two M10 Nylon Locknuts (25). **Do not fully tighten the Locknuts yet.**
- 02** Insert the Upright (3) into the Upright Base (2). Attach the Upright and Support (5) to the Upright Base with four M10 x 20mm Screws (20).
- 03** Tighten the M10 Nylon Locknuts (25) used in steps 1-3.



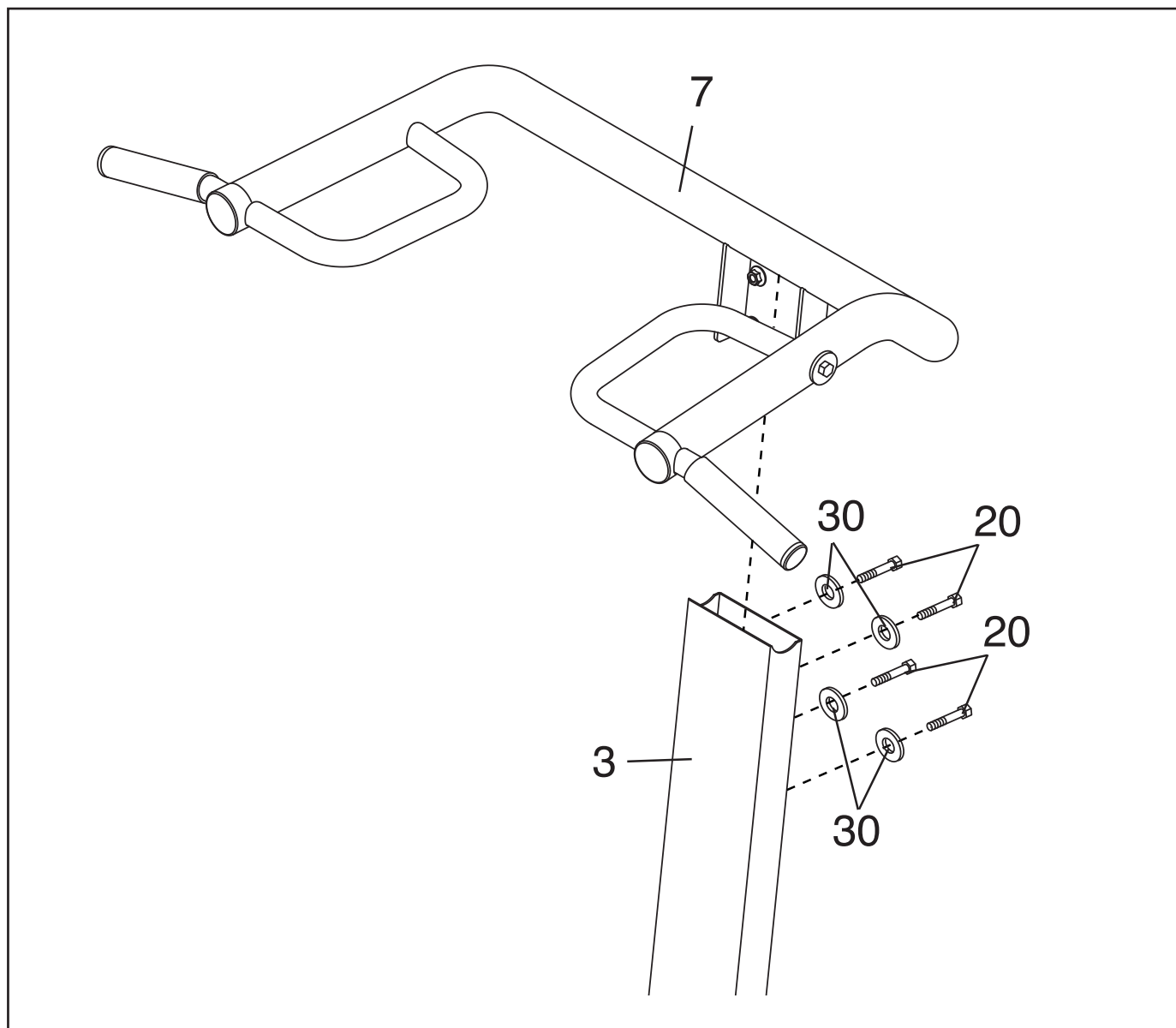
## Step Four.

- 01** Attach the Left Handle (9) to the Pull-up Arm (7) with an M10 x 50mm Screw (29), an M10 x 75mm Screw (31) and two M10 Washers (30).
- 02** Press a 50mm Round Inner Cap (12) into the Pull-up Arm(7). **Make sure that the thick side of the Cap is on the side shown.**
- 03** Attach the Right Handle (8) in the same manner.



## Step Five.

- 01** Insert the Pull-up Arm (7) into the Upright (3). Attach the Pull-up Arm to the Upright with four M10 x 20mm Screws (20) and four M10 Washers (30).

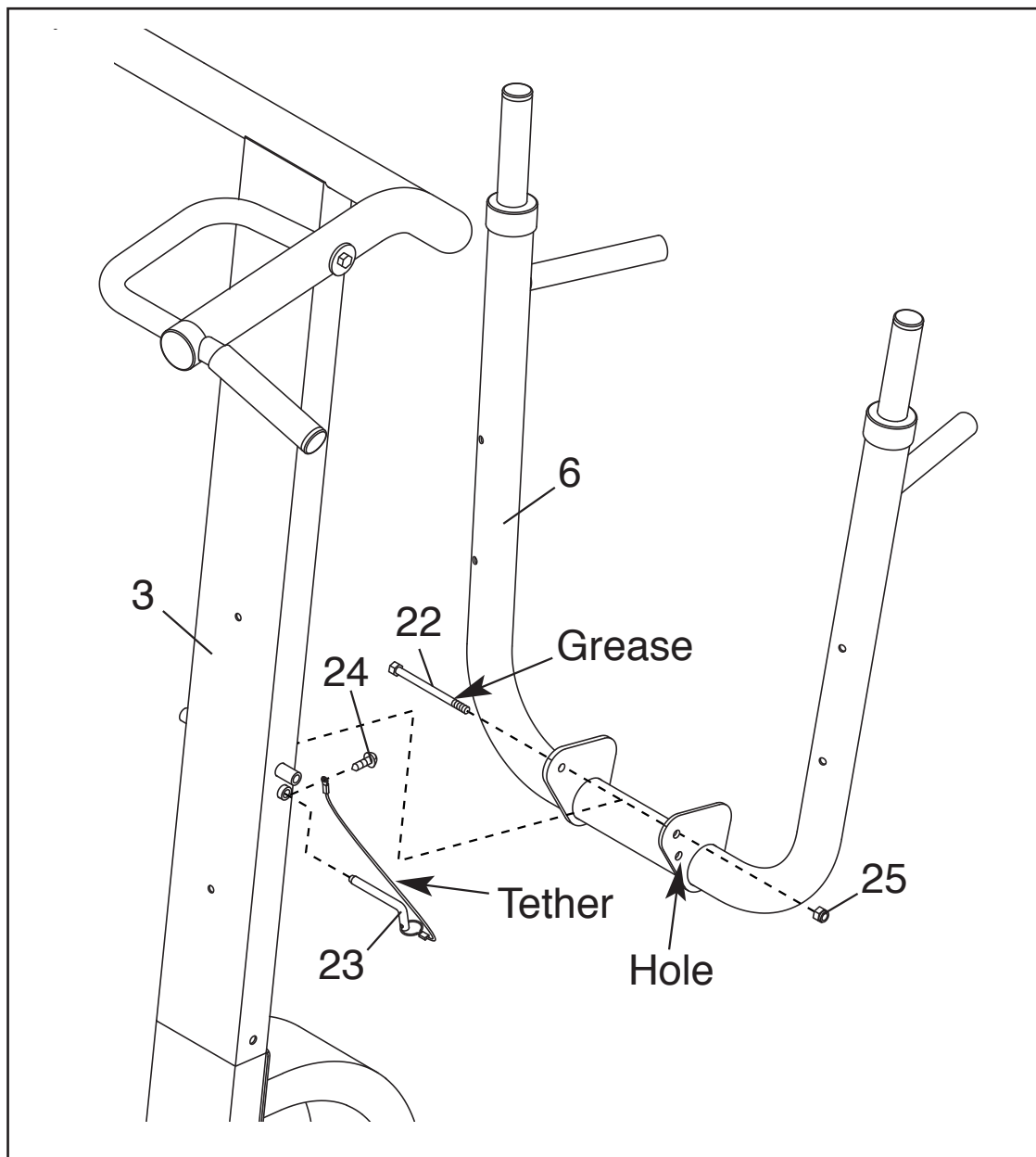


## Step Six.

**01** Lubricate the M10 x 200mm Bolt (22) with the included grease. Attach the Dip Arm (6) to the Upright (3) with the Bolt and an M10 Nylon Locknut (25).

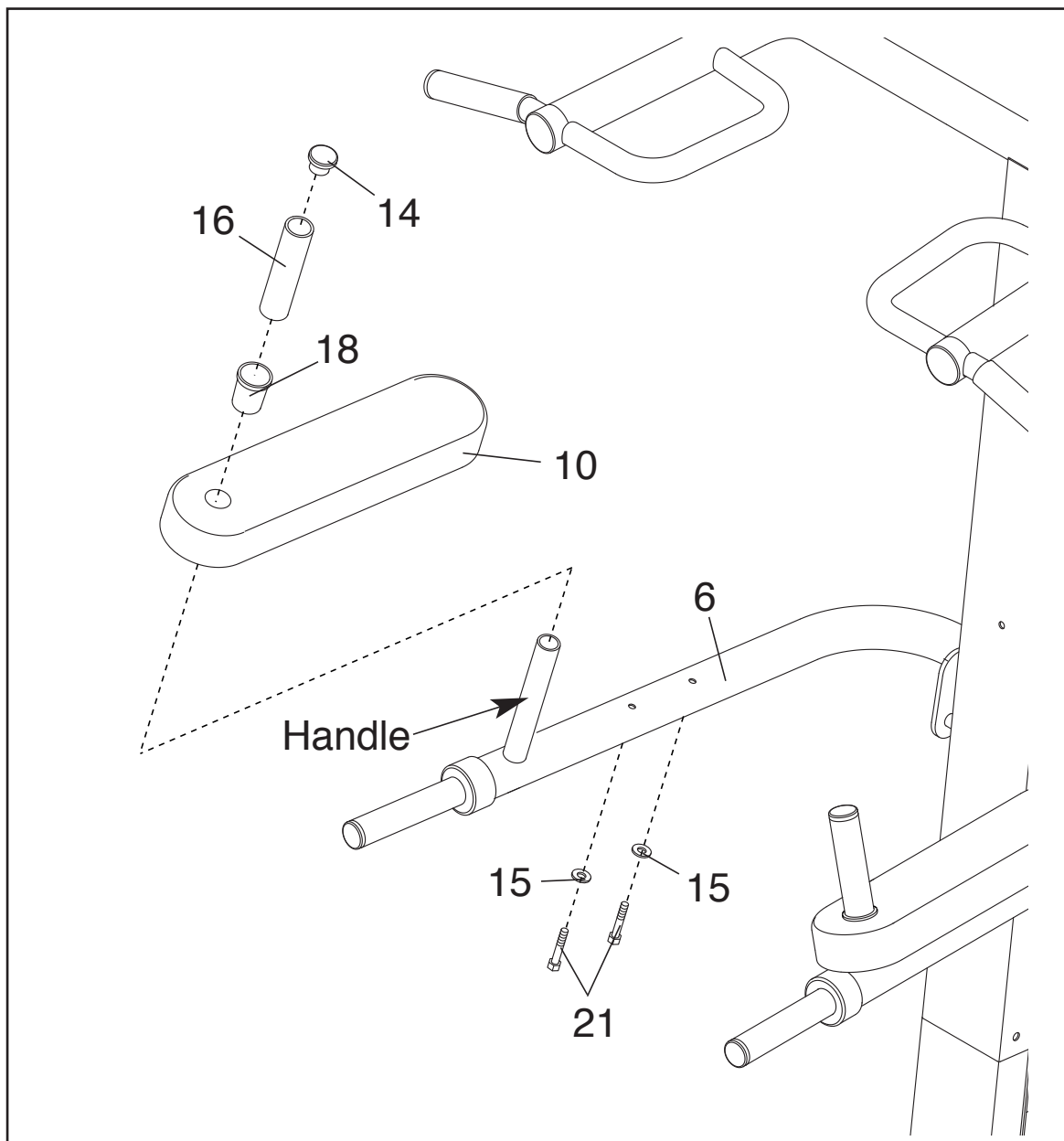
**Do not overtighten the Locknut; the Dip Arm must be able to pivot easily.**

**02** Attach the tether on the Pin (23) to the Upright (3). Insert the Pin into the hole in the Dip Arm (6) and into the Upright.



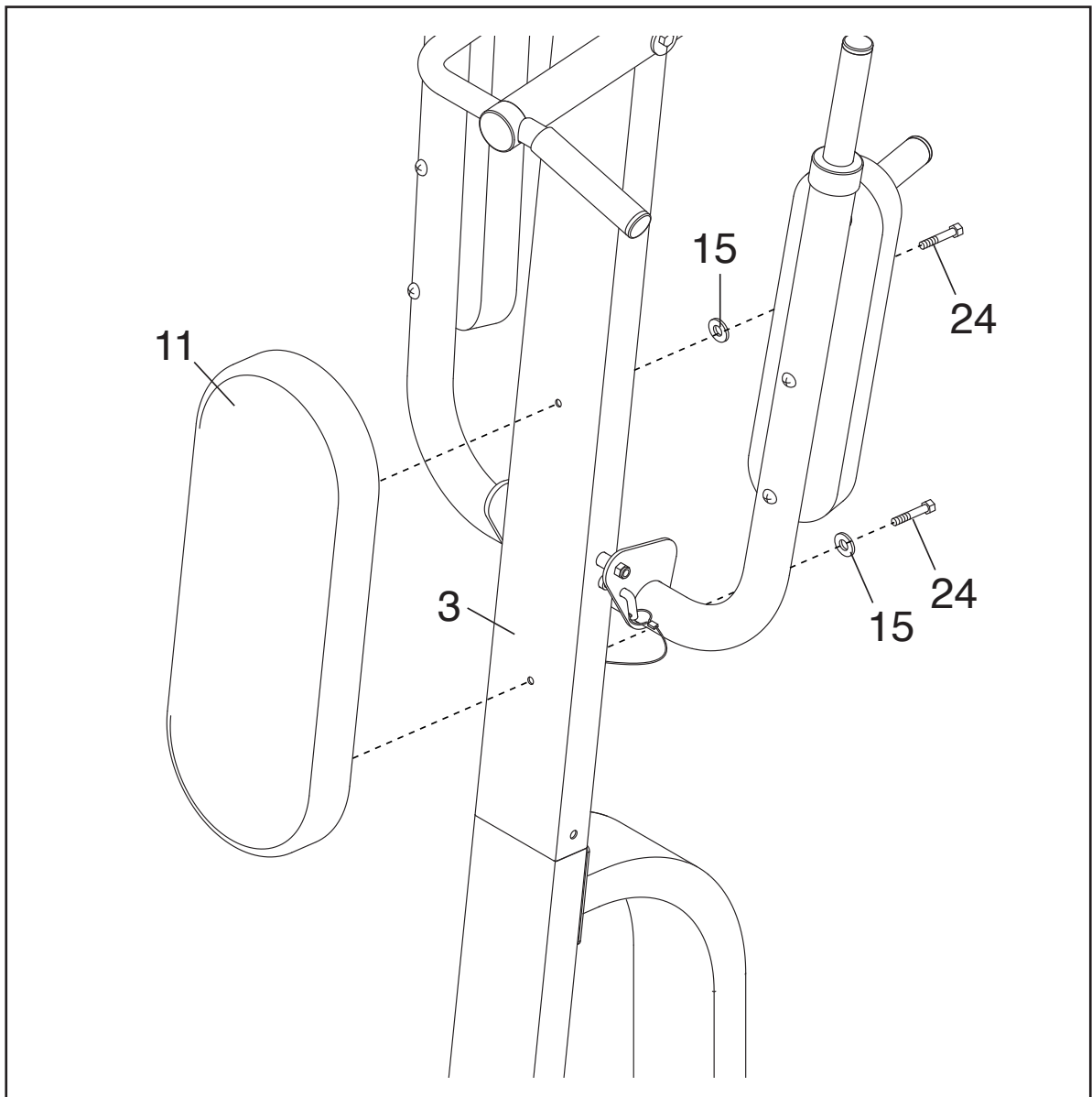
## Step Seven.

- 01** Attach an Arm Pad (10) to the Dip Arm (6) with two M8 x 80mm Screws (21) and two M8 Washers (15).
- 02** Wet a Short Foam Grip (16) and the indicated handle on the Dip Arm (6) with soapy water. Press a Bushing (18), the Short Foam Grip and a 28mm Round Inner Cap (14) onto the handle on the Dip Arm (6).
- 03** Repeat this step for the other side of the Dip Arm (6).



## Step Eight.

- 01** Attach the Backrest (11) to the Upright (3) with 8 two M8 x 70mm Screws (24) and two M8 Washers (15).
- 02** Make sure that all parts have been properly tightened before the power tower is used.



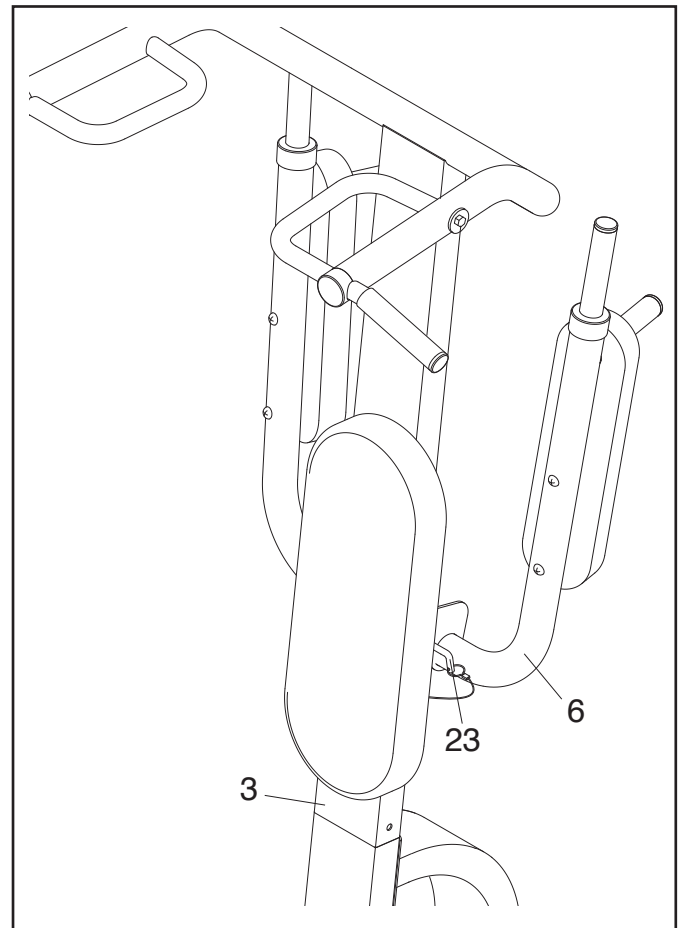
## Adjustments

This section explains how to adjust the power tower. See the **CONDITIONING GUIDELINES** on page 18 for important information about how to get the most benefit from your exercise program.

Make sure all parts are properly tightened each time the power tower is used. Replace any worn parts immediately. The power tower can be cleaned with a damp cloth and a mild, non-abrasive detergent. Do not use solvents.

### ADJUSTING THE DIP ARM

To adjust the Dip Arm (6) to the up or down position, remove the Pin (23). Move the Dip Arm to the new position and reinsert the Pin in to the Arm. Note: The Pin must be inserted into the Dip Arm and Upright (3) when the Dip Arm is in the up position, as shown in the drawing. The Pin will be behind the Upright when the Dip Arm is in the down position.





## Conditioning Guidelines

The following guidelines will help you to plan your exercise program and exercise safely. Remember that proper nutrition and adequate rest are essential for successful results.

**WARNING: Before beginning this or any other exercise program consult your doctor. This is especially important for pregnant women and new mothers, all people over the age of 35, and those with medical problems such as heart disease, high or low blood pressure, injuries, joint problems, obesity and asthma.**

### Why exercise?

Exercise has been proven essential for good health and general wellbeing. Regular exercise will:

- Relieve tension and stress
- Provide enjoyment and fun
- Stimulate the mind
- Help maintain stable weight
- Control appetite
- Boost self-image
- Improve muscle tone and strength
- Improve flexibility
- Lower blood pressure
- Relieve insomnia

## Beginner's Guide to Exercise

If you're beginning an exercise program for the first time or starting a new exercise program, you must check with your doctor that you are fit to do so, particularly if:

- You have been diagnosed with heart problems, high blood pressure or other medical conditions.
- You have not exercised for over a year.
- You are over 35 and do not currently exercise.
- You are pregnant or are a new mother.
- You have diabetes.
- You have chest pain, or experience dizziness or fainting spells.
- You are recovering from an injury or illness.

### Workout tips

- Always perform a warm-up and stretching exercises before your workout and a cool-down and stretching exercises at the end.
- Start slowly and build up your time, speed and resistance gradually; doing too much too soon can lead to injuries.
- If you are sore or tired, give yourself a few extra days to recover.

### How to begin

- Start with two or three 15-minute sessions per week with a rest day between workouts.
- Warm up for 5 to 10 minutes with gentle movements incorporating the whole body such as walking while swinging your arms in a circle and then stretch the muscles you'll use during your workout.
- Increase the intensity to slightly harder than comfortable and exercise for as long as you can. You may only be able to exercise for a few minutes at a time, but that will change quickly when you exercise regularly.
- End each workout with a 5-minute cool-down. You should then stretch the muscles you've just worked to develop flexibility, reduce muscle soreness and prevent injury.
- Increase your workout time by a few minutes each week until you can work continuously for 30 minutes per session.

### How hard should you work?

Always be aware of how you feel when you exercise. If you feel dizzy or light-headed, stop immediately and rest.

## Stretching Guide

### Tips for stretching

- Begin with small mobility exercises of all the joints e.g. simply rotate the ankles, bend the knees and roll your hips. Gradually make the movements larger and faster. This will allow the body's natural lubrication (synovial fluid) to protect the surface of your bones at these joints.
- Always warm up the body before stretching, as this increases blood flow around the body, creating warmth which makes the muscles more supple.
- Start with your legs, and steadily work up the body.
- Each stretch should be held for at least 10 seconds (working up to 20 to 30 seconds) and usually repeated about 2 or 3 times.
- Do not stretch until it hurts. If there's any pain, ease off.
- Don't bounce. Stretching should be gradual and relaxed.
- Don't hold your breath during a stretch.
- Stretch after exercising to prevent muscles from tightening up.
- Stretch at least three times a week to maintain flexibility.

### Warm-up and cool-down

A successful cardio-vascular exercise program consists of a full-body warm-up, aerobic exercise, and a cool-down. Do the entire program at least two and preferably three times a week, resting for a day between workouts. After several months, you can increase your workouts to four or five times per week.

### Warm-up

The purpose of warming up is to prepare your body for exercise and to minimise injuries. Warm up for five minutes before strength-training or exercising aerobically. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running on the spot. Try to incorporate moves that take the joints through their full range of motion.

### Stretching

Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretching develops flexibility and reduces muscles soreness.

Stretches should be held for 15 to 30 seconds.

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**Do not bounce or over-stretch.** Take your time on each stretch. Gradually take each stretch a little deeper on every out breath to your personal maximum.



Side Stretch



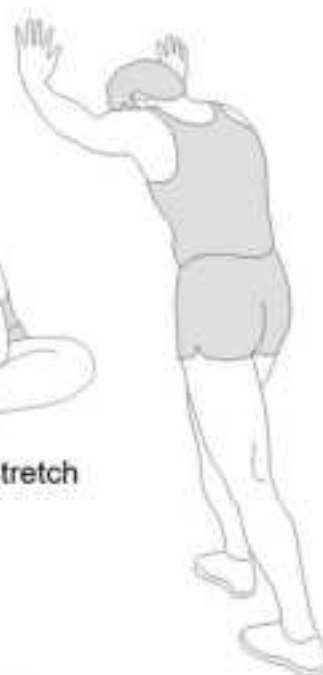
Toe Touch



Inner Thigh Stretch



Hamstring Stretch



Calf-Achilles Stretch

## COOL-DOWN

The purpose of cooling down is to return the body to its normal or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate, allows blood to return to the heart and helps prevent muscle soreness caused by the build-up of lactic acid in the muscles.



# Customer Support.

## Contact Information

Should you require any assistance regarding this product please gather the following information and then contact us using the details below:

- Serial No. - This can be found on a label on the product itself
- Original purchase date
- Place of purchase
- Information about the place and conditions of use
- Precise description of the issue or defect.

**IMPORTANT! Please retain your sales receipt. Viavito Customer Care may request proof of purchase to validate eligibility for warranty service. Warranty cover starts from the date shown on the proof of purchase.**

The best way to contact us is via the website: **www.viavito.com**

Viavito

94 Cleveland Street

London

W1T 6NW

Email: **support@viavito.com**



<https://www.facebook.com/MyViavito>



<https://instagram.com/Viavito>



<https://twitter.com/MyViavito>



## Manufacturer's Warranty

Viavito warrants this product to be free of defects of material and workmanship, under normal use and conditions, for a period of 12 months from the date of the original purchase.

Warranty extensions may apply to this product subject to registering this product with Viavito. To qualify for this, please complete the warranty registration form on the Viavito website at **www.viavito.com**. Full details of warranty extensions and the Viavito Manufacturer's Warranty are available online at **www.viavito.com**.

### Terms.

This warranty extends only to the original purchaser and is not transferable.

The warranty does not cover:

- 01** Normal wear and tear
- 02** Any changes to upgrade this product from its normal state or use other than as described in the user manual
- 03** Damage resulting from:
  - a) Transport
  - b) Abuse, misuse, failure to follow instructions or improper or abnormal use
  - c) Non-home use - including commercial, professional, or rental purposes
  - d) Repairs not provided by Viavito
  - e) Accidents, lightning, water, fire, or any other causes beyond the control of Viavito
  - f) Improper location including, but not limited to, humid, dusty, or outdoor environments.

Viavito is not responsible or liable for direct, indirect, or consequential losses arising out of or in connection with the use of this product or damages with respect to any loss of property, revenue, profits, enjoyment or use, nor for any costs of removal or installation of this product.

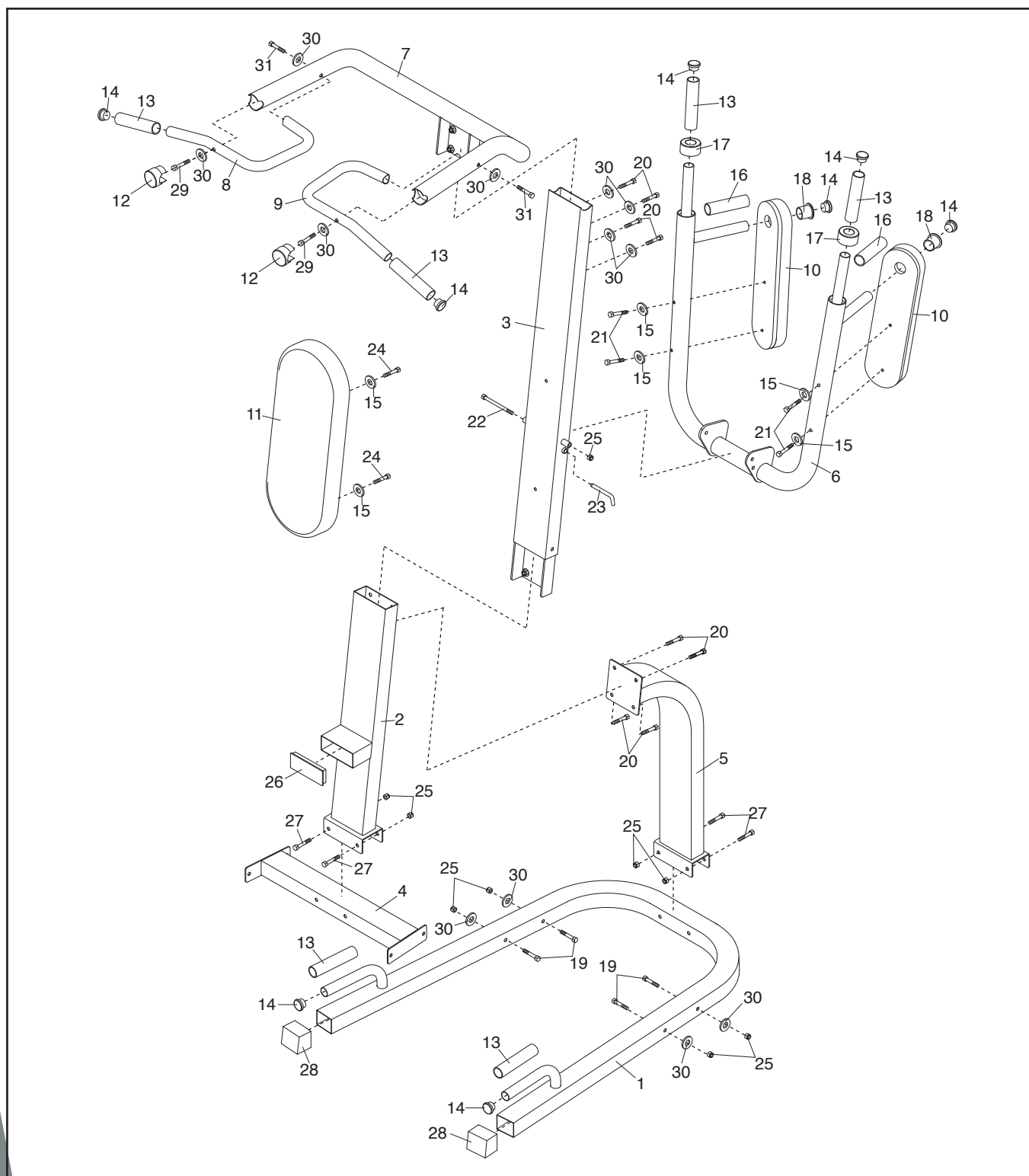
This warranty covers products purchased as new inside the United Kingdom.

In the event of the machine requiring a repair, this may need to be performed at a Viavito authorised repair centre.

**This warranty is in addition and does not in any way affect your statutory rights.**

## Technical Information

### Exploded Diagram

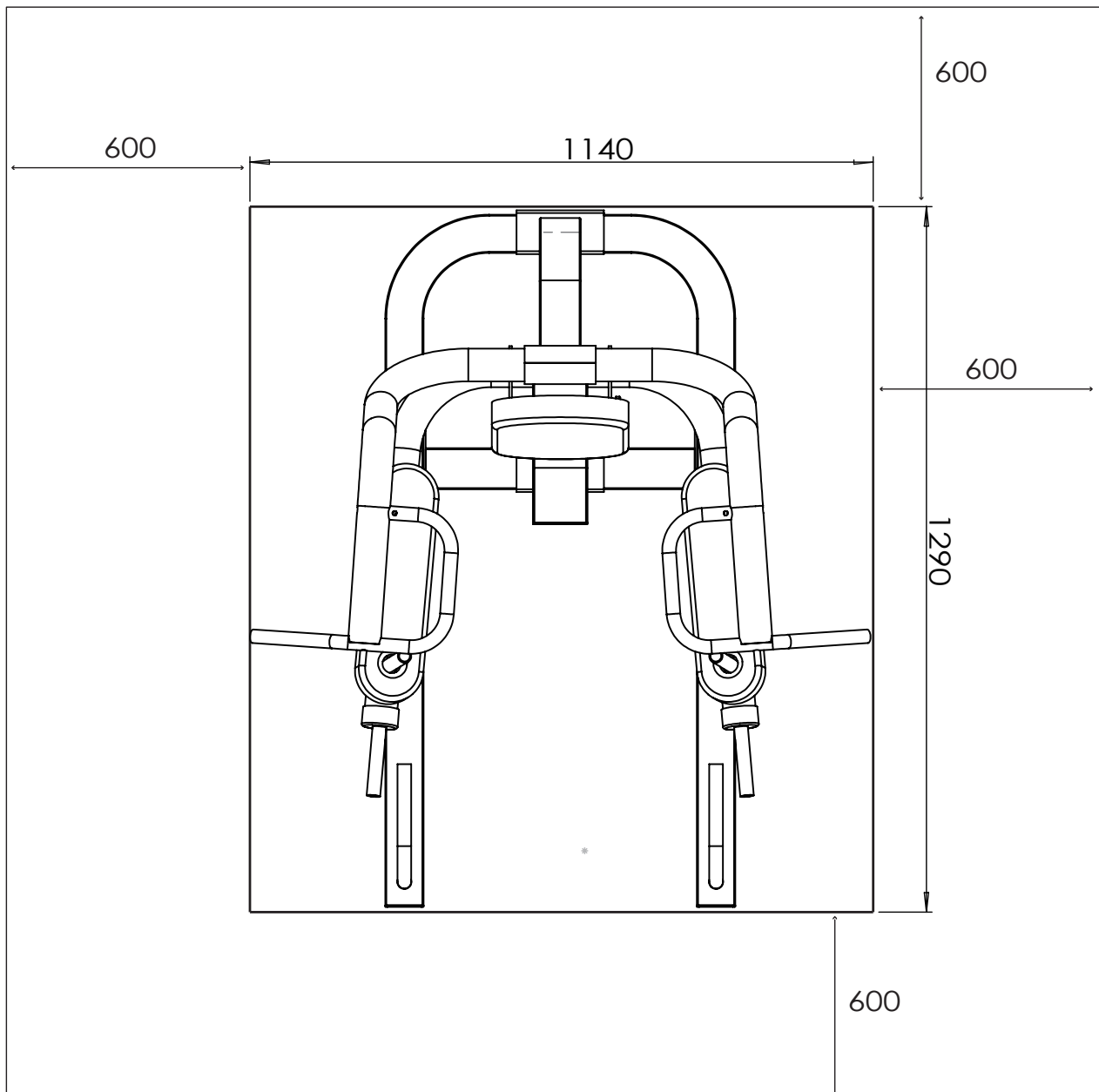


## Parts List

KEY NO.	DESCRIPTION	Q'TY
1	Base Frame	1
2	Upright Base	1
3	Upright	1
4	Center Base	1
5	Support	1
6	Dip Arm	1
7	Pull-up Arm	1
8	Right Handle	1
9	Left Handle	1
10	Arm Pad	2
11	Backrest	1
12	50mm Round Inner Cap	2
13	Long Foam Grip	6
14	28mm Round Inner Cap	8
15	M8 Washer	6
16	Short Foam Grip	2
17	50mm Round Arm Cap	2
18	Bushing	2
19	M10 x 90mm Bolt	4
20	M10 x 20mm Screw	8
21	M8 x 80mm Screw	8
22	M10 x 200mm Bolt	1
23	Pin	1
24	M8 x 70mm Screw	2
25	M10 Nylon Locknut	9
26	50mm x 127mm Inner Cap	1
27	M10 x 95mm Bolt	4
28	70mm x 50mm Outer Endcap	2
29	M10 x 50mm Screw	2
30	M10 Washer	8
31	M10 x 75mm Screw	2

## Annex 1: Space Required

For safety reasons, minimum clearance for the equipment is 0.6m in all directions.



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