

## 2003 BMW X5 44i

1997-2005 AUTOMATIC TRANSMISSIONS Servicing - A5S 325Z & A5S 360R/390R

### 1997-2005 AUTOMATIC TRANSMISSIONS

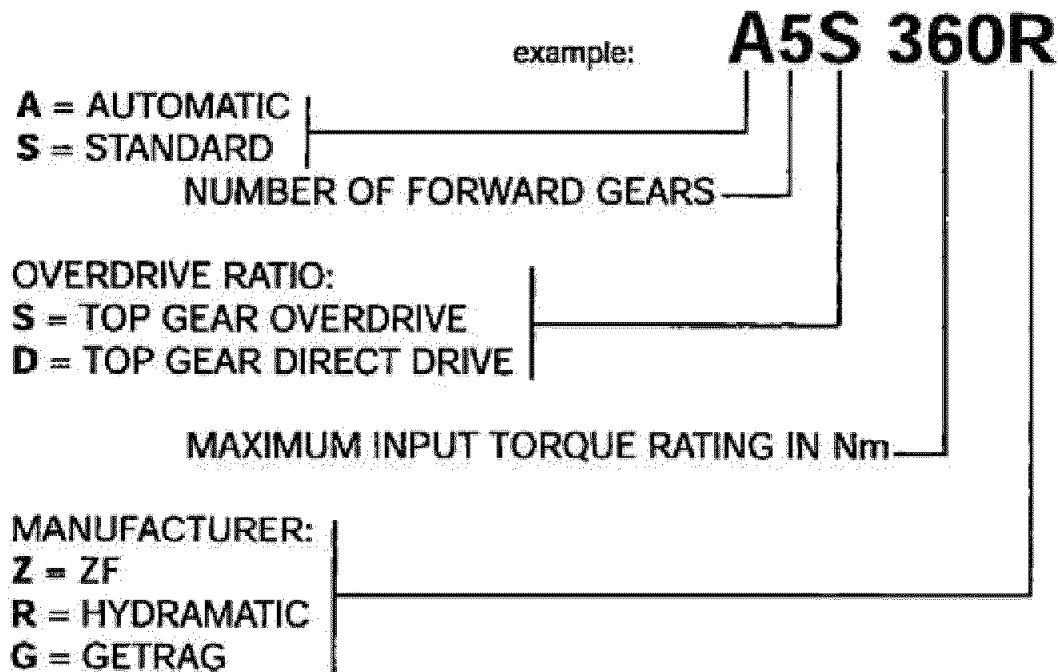
#### Servicing - A5S 325Z & A5S 360R/390R

## APPLICATION

For transmission application, see **AUTOMATIC TRANSMISSION APPLICATION** table. For transmission application and oil recommendation, see **Fig. 1 -Fig. 5** . Also see **LUBRICATION** .

### AUTOMATIC TRANSMISSION APPLICATION

Application	Transmission Model
3-Series (E46)	A5S 325Z (5HP19), A5S 360R/390R (GM5)
525i (E39)	A5S 325Z (5HP19)
528i (E39)	A5S 360R/390R (GM5)
530i (E39)	A5S 325Z (5HP19)
X3 (E83)	A5S 360R/390R (GM5)
X5 3.0L (E53)	A5S 360R/390R (GM5)
Z4 (E85)	A5S 325Z (5HP19)

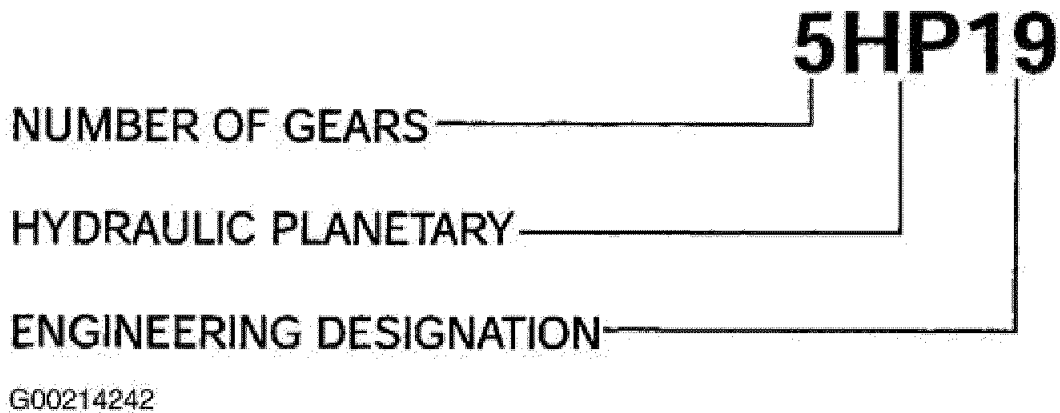


Each manufacturer has it's own internal identification for it's products. For example: the A5S 360R is the GM 5L40E, and the A5S 325Z is the ZF 5HP 19.

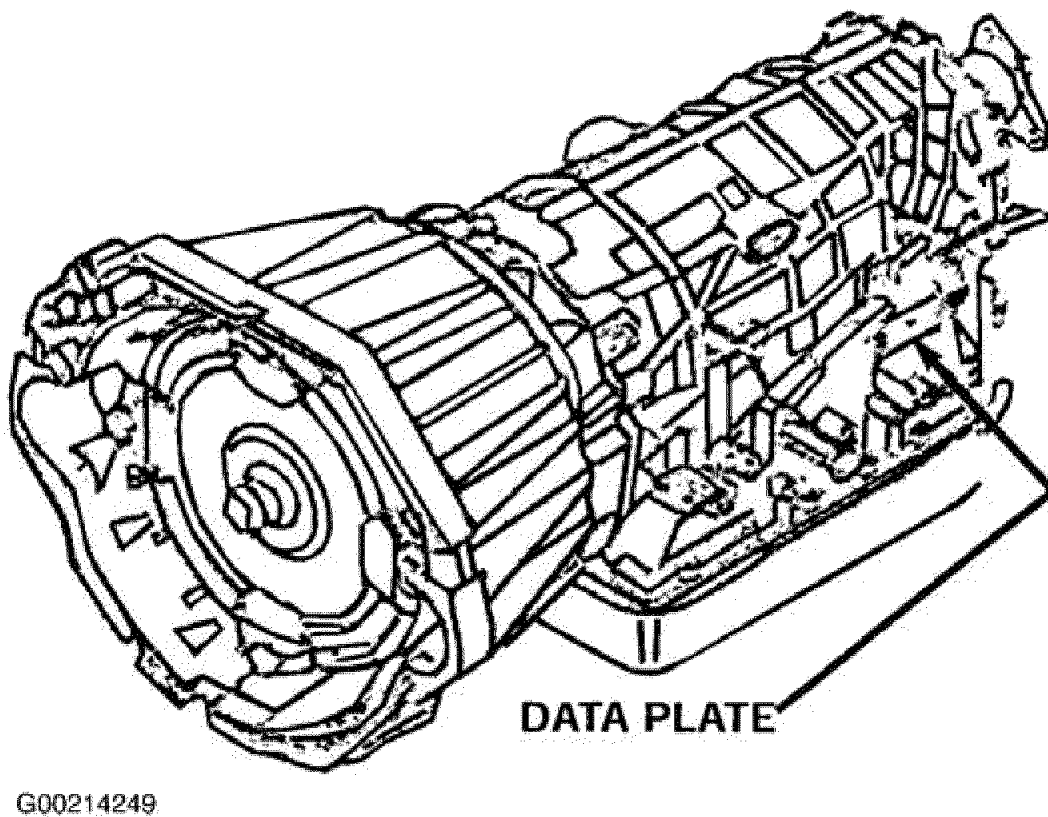
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**Fig. 1: BMW Transmission Identification Code (1 Of 2)**

Courtesy of BMW OF NORTH AMERICA, INC.



**Fig. 2: BMW Transmission Identification Code (2 Of 2)**  
Courtesy of BMW OF NORTH AMERICA, INC.



**Fig. 3: BMW Transmission Specification Plate**

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Courtesy of BMW OF NORTH AMERICA, INC.

GM TRANSMISSION AND OIL APPLICATION CHART (2000-2002)

	2000	2001	2002
E46 322i(CI)	GM5 (A5S360R) 7/98 3/00		
E46 329i(CI)	GM5 (A5S 360R) 6/98 5/00		
E46 325xi/xiT		8/00	GM5 (A5S 360R)
E46 325iT		8/00 3/01	GM5 (A5S 360R)
E46 330xi		8/00	GM5 (A5S 360R)
E39 528iIT	GM5 (A5S 360R) 9/99 8/00		
E39 525iIT		8/00 3/01	GM5 (A5S 360R)
E39 530i		8/00 3/01	GM5 (A5S 360R)
E53 X5 (3.0i)		4/00	GM5 (A5S 360R)
E36 Z3 (2.3i / 2.8i / coupe)	THM-R1 (A4S 270R) 10/95 & (A4S 310R) 8/99		
E36 Z3 (2.5i / 3.0i / coupe)		8/00	GM5 (A5S 360R)

USE OF ANY OTHER OIL WILL CAUSE A NON-WARRANTABLE TRANSMISSION FAILURE !

APPROVED OILS:	UNICAL DEXRON III - D - *MULTI - PURPOSE ATF CASTROL DEXRON III - MERCON TEXACO ATF MERCON - DEXRON III LIFETIME FILL AS OF 1995 VEHICLE PRODUCTION	USE ONLY TEXACO ETL 7045E (REPLACES TEXACO ETL 7045) BMW PART NUMBER 83 22 0 026 922 25 LITER CONTAINER LIFETIME FILL	USE ONLY TEXACO ETL 8072 B BMW PART NUMBER 83 22 0 024 359 25 LITER CONTAINER LIFETIME FILL
FILL CAPACITY:	TRANSMISSION MODEL	WITH TORQUE CONVERTER	WITHOUT TORQUE CONVERTER
	THM-R1 (A4S 270R)	8.8 LITERS	7.8 LITERS
	THM-R1 (A4S 310R)	8.8 LITERS	7.8 LITERS
	5L40-E/GM5 (A5S 360R)	9.0 LITERS	8.0 LITERS
	5L40-E/GM5 (A5S 390R)	9.0 LITERS	8.0 LITERS
	5L40-E/GM5 (A5S 390R) FOR X5	9.6 LITERS	8.6 LITERS

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**Fig. 4: BMW GM Transmission & Oil Application Chart (2000-02)**  
Courtesy of BMW OF NORTH AMERICA, INC.

## 2003 BMW X5 44i

1997-2005 AUTOMATIC TRANSMISSIONS Servicing - A5S 325Z & A5S 360R/390R

ZF TRANSMISSION AND OIL APPLICATION CHART (2000-2002)			
	2000	2001	2002
E46 325iCi	5HP19 (A5S 325Z) 3.00 8.00		
E46 325iCiCi		5HP19 (A5S 325Z) 8.00	
E46 325iT		3/01 5HP19 (A5S 325Z)	
E46 330iCiCi	8.00	5HP19 (A5S 325Z)	
E39 325iT		3/01 5HP19 (A5S 325Z)	
E39 330i		3/01 5HP19 (A5S 325Z)	
E39 540iT	1/97	5HP24 (A5S 440Z)	
E53 X5 (4.4i)	11.00	5HP24 (A5S 440Z)	
E53 X5 HP (4.6i)		9/01 5HP24 (A5S 440Z)	
E39 740iL	1/97	5HP24 (A5S 440Z)	2/02
E39 760iL	1/95	5HP30 (A5S 560Z)	9/02
USE OF ANY OTHER OIL WILL CAUSE A NON-WARRANTABLE TRANSMISSION FAILURE !			
APPROVED OILS:	UNICAL DEXRON III "MULTI-PURPOSE ATF" CASTROL DEXRON II - MERCON TEXACO ATF MERCON - DEXRON II		
	USE ONLY SHELL LA 2634 BMW PART NUMBER 83 22 9 407 765 5 LITER BLACK - LIFETIME FILL		
	USE ONLY ESSO ATF LT 71141 BMW PART NUMBER 83 22 9 407 807 20 LITER BLUE - LIFETIME FILL		
FILL CAPACITY:	TRANSMISSION MODEL	WITH TORQUE CONVERTER	WITHOUT TORQUE CONVERTER
	4HP22	7.5 LITERS	3.0 LITERS
	4HP24	8.1 LITERS	3.1 LITERS
	5HP18 (A5S 310Z)	7.8 LITERS	3.2 LITERS
	5HP19 (A5S 325Z) FOR 2.5 L	8.9 LITERS	6.2 LITERS
	5HP19 (A5S 325Z) FOR 3.0 L	8.7 LITERS	6.1 LITERS
	5HP24 (A5S 440Z) FOR 4.4 L	9.0 LITERS	6.35 LITERS
	5HP24 (A5S 440Z) FOR 4.6 L	9.9 LITERS	6.5 LITERS
	5HP30 (A5S 560Z)	13.1 LITERS	5.5 LITERS

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**Fig. 5: BMW ZF Transmission & Oil Application Chart (2000-02)**

Courtesy of BMW OF NORTH AMERICA, INC.

## LUBRICATION

**NOTE:** Transmission is sealed at factory for life of transmission. If any leaks are found, factory recommends replacing transmission assembly.

## SERVICE INTERVALS

Transmission fluid replacement is not necessary, except for some newer model vehicles with Condition Based Service. See [AUTOMATIC TRANSMISSION](#) overview article.

## CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z)

**CAUTION:** It is absolutely essential to use the approved automatic transmission fluid in this automatic transmission. Failure to comply with this requirement will result in serious damage to the automatic transmission. See [RECOMMENDED FLUID](#) .

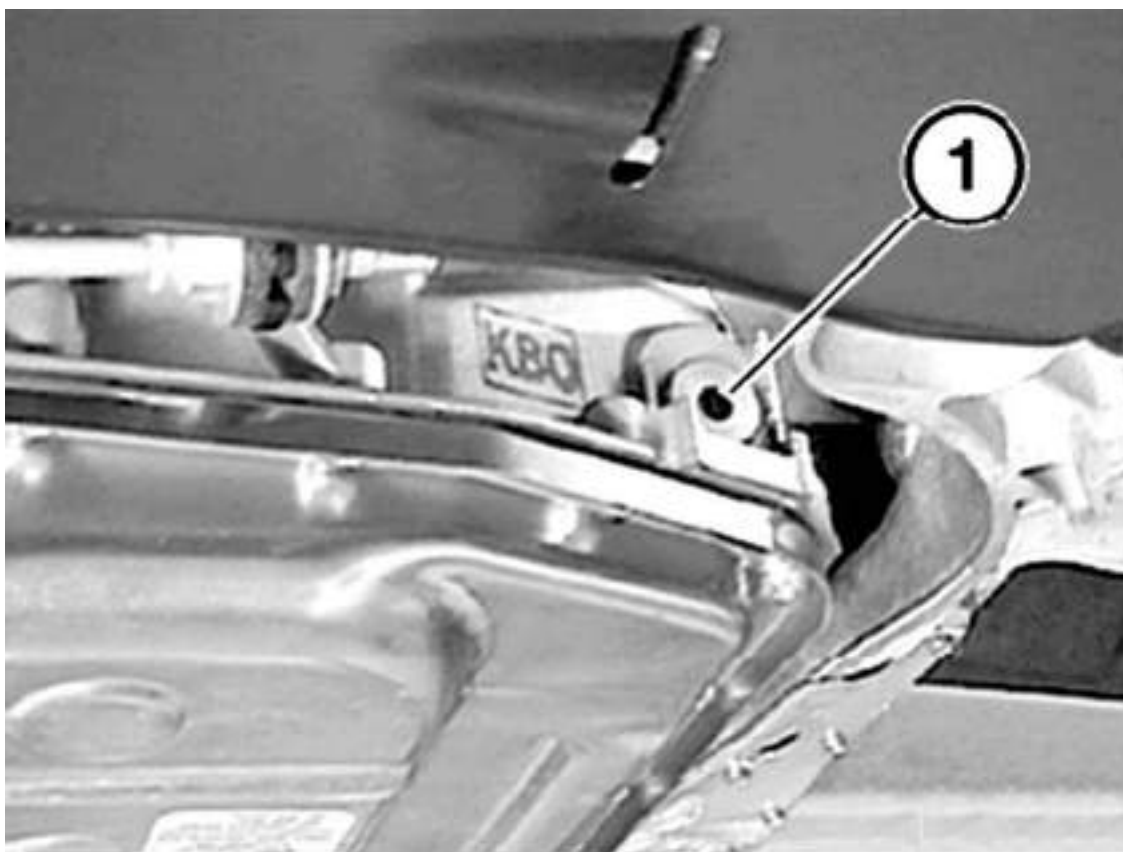
**NOTE:** Before releasing filler plug (1), make sure temperature of automatic transmission fluid is at least 30 °C.

**NOTE:** Numbers in text refer to numbers in figures.

#### **Add ATF After Repairs**

Selector lever to setting "P". The vehicle must be horizontal and should be secured to prevent it from rolling away. Connect BMW Diagnosis and Information System (DIS) or BMW MoDiC to car.

Release filler plug (1). See **Fig. 6** . Top up automatic transmission fluid until it flows over. Screw in filler plug (1) by hand. Start engine and run at idle speed. Operate brake and shift through all gears at idle speed several times (hold gears for 3 sec. in each case).



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**Fig. 6: Locating Filler Plug**

Courtesy of BMW OF NORTH AMERICA, INC.

Release filler plug (1) again. Top up automatic transmission fluid until it flows over. Increase temperature of automatic transmission fluid to 40-50°C. Check temperature of automatic transmission fluid with MoDiC or DIS. Screw in filler plug (1).

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Installation: replace filler plug (1). Tighten to specification. See **TORQUE SPECIFICATIONS** .

### Check Fluid Level

Connect BMW Diagnosis and Information System (DIS) and/or BMW MoDiC to vehicle and perform fluid level check in accordance with instructions.

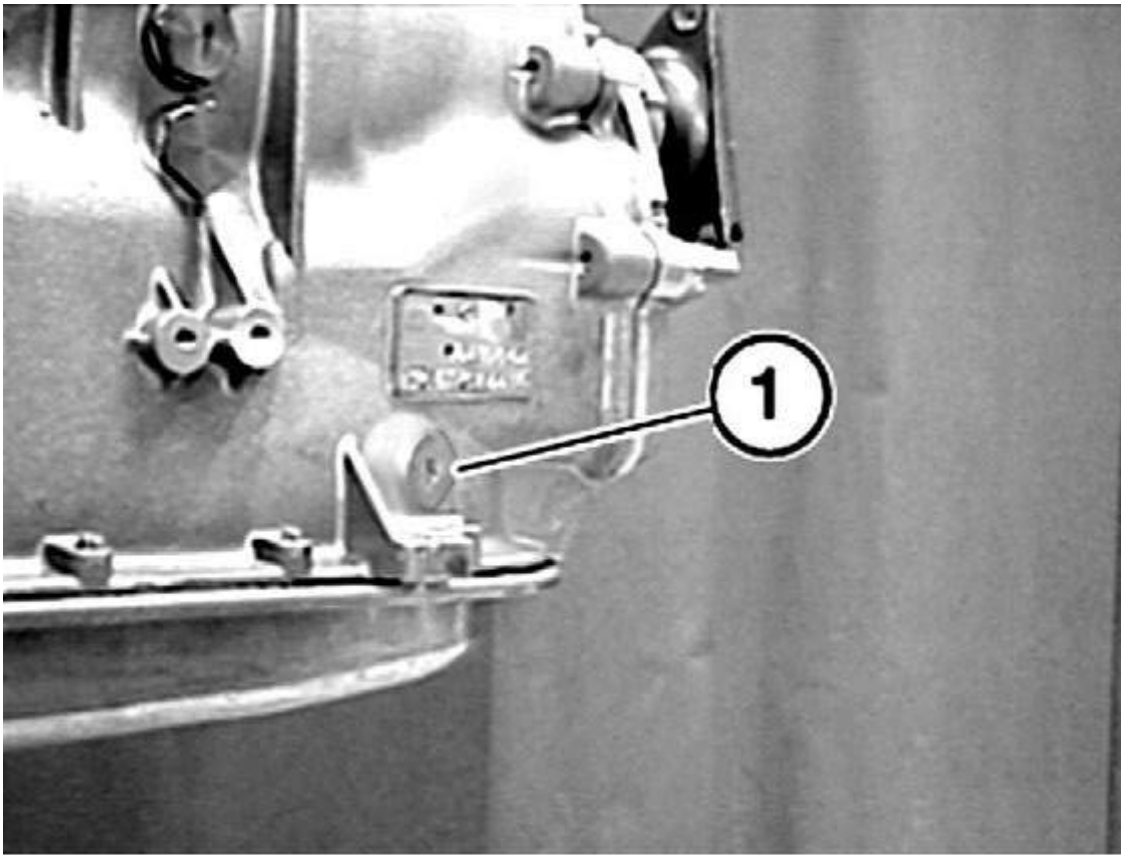
### CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R/390R, A4S 200R/310R)

**NOTE:** Numbers in text refer to numbers in figures.

**CAUTION:** Use only the approved transmission fluid in this automatic transmission. See **RECOMMENDED FLUID** . Failure to comply with this requirement will result in serious damage to the automatic transmission. Refer also to adhesive label on transmission fluid sump.

Move selector lever to park position "P". The vehicle must be horizontal and secured against rolling off.

Connect BMW Diagnosis and Information System (DIS) or BMW MoDiC to vehicle. Release filler plug (1). See **Fig. 7** . Top up automatic transmission fluid until overflowing. Screw in filler plug (1) by hand. Start engine and run at idle speed. Actuate brake and shift through all gears at idle speed. Open filler plug (1) again. Increase temperature of transmission fluid to 30-50°C. Interrogate temperature of transmission fluid with MoDiC or DIS. Top up automatic transmission fluid until overflowing. Screw in filler plug (1).



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**Fig. 7: Removing Filler Plug**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: check sealing ring on filler plug (1) for damage and, if necessary, replace sealing ring and filler plug. Tighten to specification. See **TORQUE SPECIFICATIONS** .

**RECOMMENDED FLUID**

**A5S 360R/390R (GM5)**

**330xi (6/00 To Present)**

The transmission oil pan will be labeled with either Texaco ETL-7045 or Dexron III. Fill or top off with the proper fluid only. Do not mix Texaco ETL-7045 and Dexron fluids.

**A5S 325Z (5HP19)**



## 2003 BMW X5 44i

1997-2005 AUTOMATIC TRANSMISSIONS Servicing - A5S 325Z & A5S 360R/390R

**330i & 330Ci (6/00 To Present) & 325i & 325Ci (9/00 To Present)**

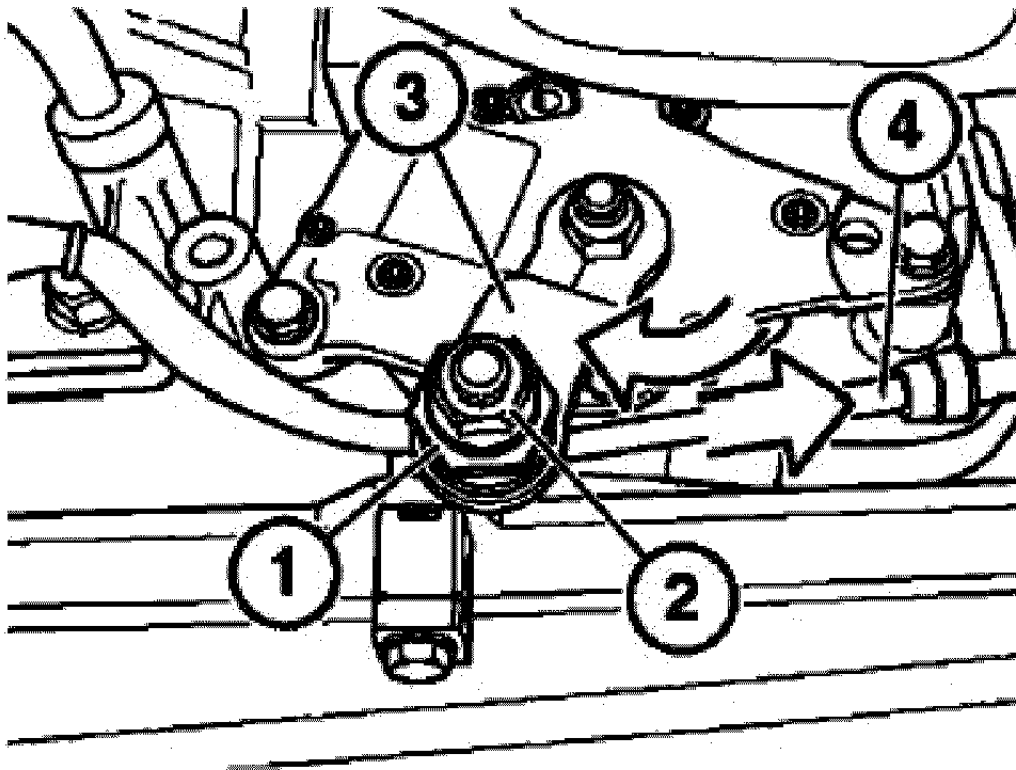
No fluid changes are necessary. Never mix any other oil with this transmission when doing repair or when topping off. Use ESSO (LT 711441) BMW part No. (83 22 9 407 807).

## ADJUSTMENTS

### GEARSHIFT SELECTOR LEVER CABLE (A5S 325Z)

**NOTE:**        **Numbers in text refer to numbers in figures.**

Check cable for ease of movement. Move selector lever to "P" setting. Grip clamp bushing (1). Loosen nut (2). Press selector lever (3) forward (park position). Press cable (4) in direction of arrow and release again. Grip clamping piece (1). Tighten nut (2) to 88 INCH lbs. (10 N.m). See **Fig. 8** . Move selector lever to "P" position. Check whether parking lock is engaged by rotating shaft or pushing car.



- 1. Clamp Bushing
- 2. Nut
- 3. Selector Lever
- 4. Cable

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**Fig. 8: Adjusting Selector Lever Cable (A5S 325Z)**  
Courtesy of BMW OF NORTH AMERICA, INC.

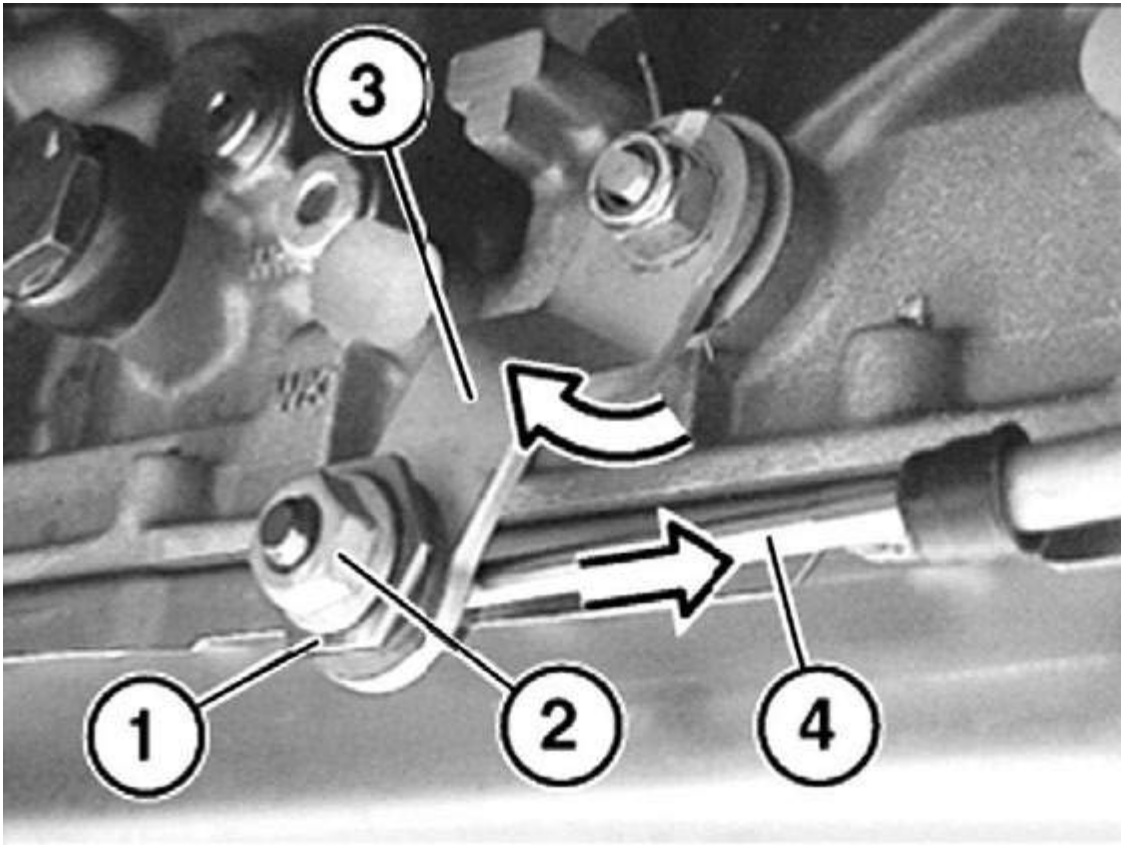
**ADJUSTING SELECTOR LEVER (A5S 360R/390R, A4S 200R, 6HP26Z/19Z)**

**NOTE:** Numbers in text refer to numbers in figures.

Check cable for ease of movement. Move selector lever to "P" position.

Grip clamping sleeve (1). See **Fig. 9**. Slacken nut (2). Press selector lever (3) forwards into park position. Press cable (4) in direction of arrow and release again. Grip clamping sleeve (1). Tighten down nut (2) to

specification. See **TORQUE SPECIFICATIONS** .



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**Fig. 9: Adjusting Selector Lever**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: move selector lever to "P" position. Check whether parking gear is engaged by turning propeller shaft.

## **PROGRAMMING**

### **CONTROL UNIT**

Turn off ignition. Connect MoDiC or DIS Tester. Turn on ignition. Select "Programming". For subsequent procedure, follow MoDiC or DIS instructions. Installation location of control unit, refer to DIS Tester.

## **REMOVAL & INSTALLATION**

**CAUTION:** It is absolutely essential to use the approved automatic transmission fluid

in this automatic transmission. Failure to comply with this requirement will result in serious damage to the automatic transmission.

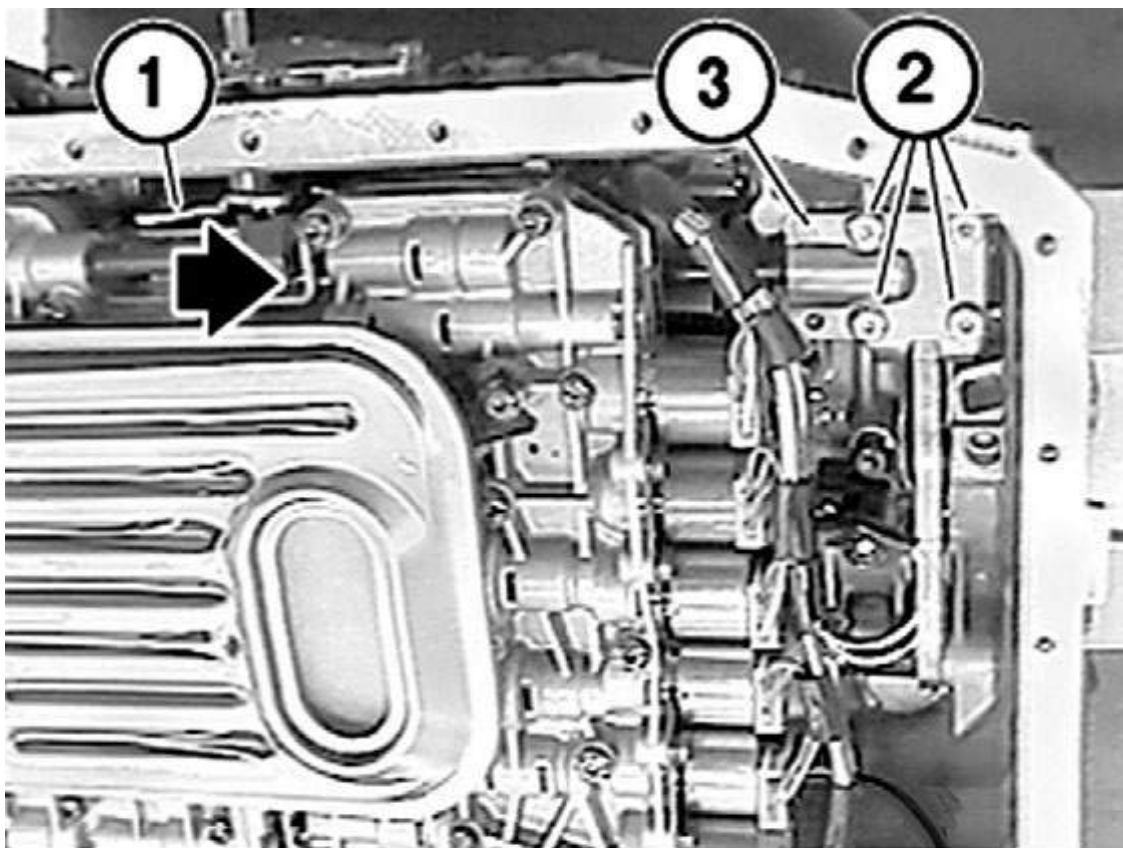
### REMOVING AND INSTALLING OR REPLACING PARKING LOCK (A5S 325Z)

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z) .

Remove and install transmission oil sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z) .

Push in detent disk (1) in direction of arrow up to stop. See **Fig. 10** . Unfasten screws (2). Remove guide bracket (3). Upon installation, tighten fasteners to specification. See TORQUE SPECIFICATIONS .

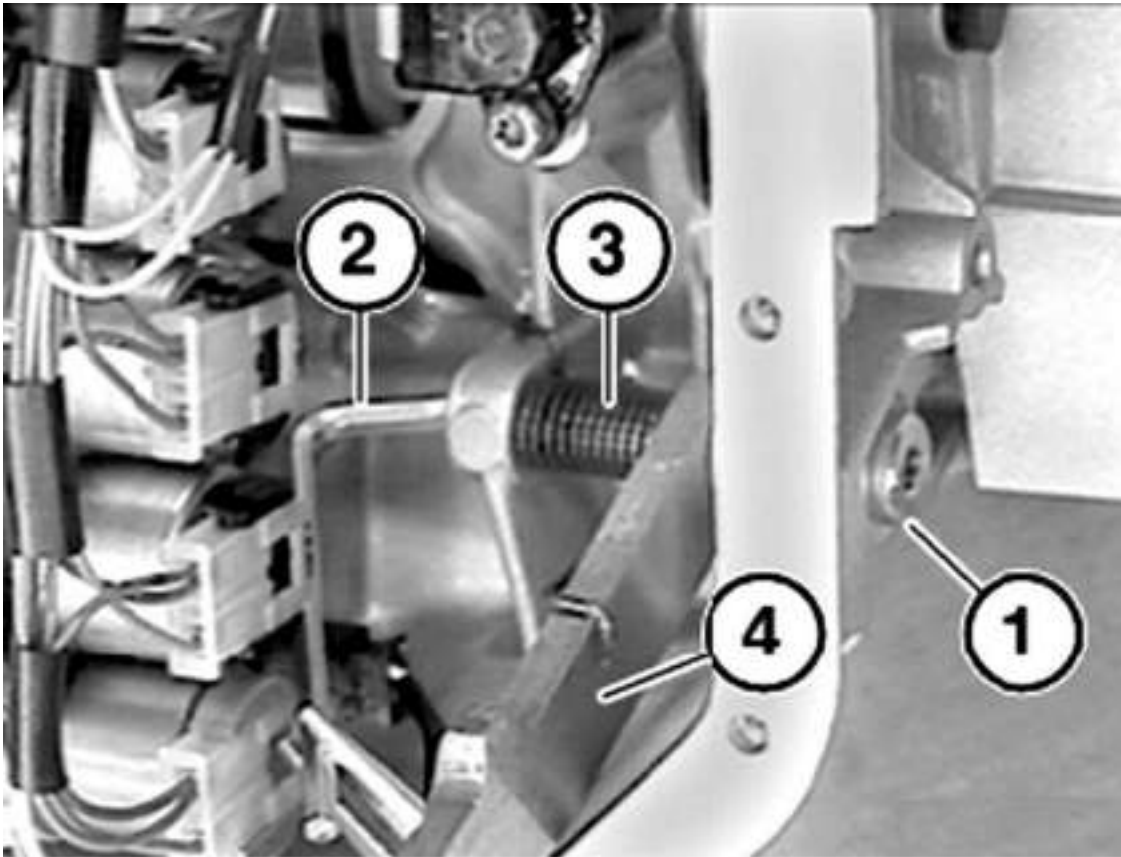


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**Fig. 10: Removing Guide Bracket**

Courtesy of BMW OF NORTH AMERICA, INC.

Unscrew bolt (1). See **Fig. 11** . With an offset tool (2) (e.g. hexagon socket screw key 5 A/F), push out guide pin of locking pawl (4). Remove spring (3) and locking pawl (4). Upon installation, tighten fasteners to specification. See **TORQUE SPECIFICATIONS** .



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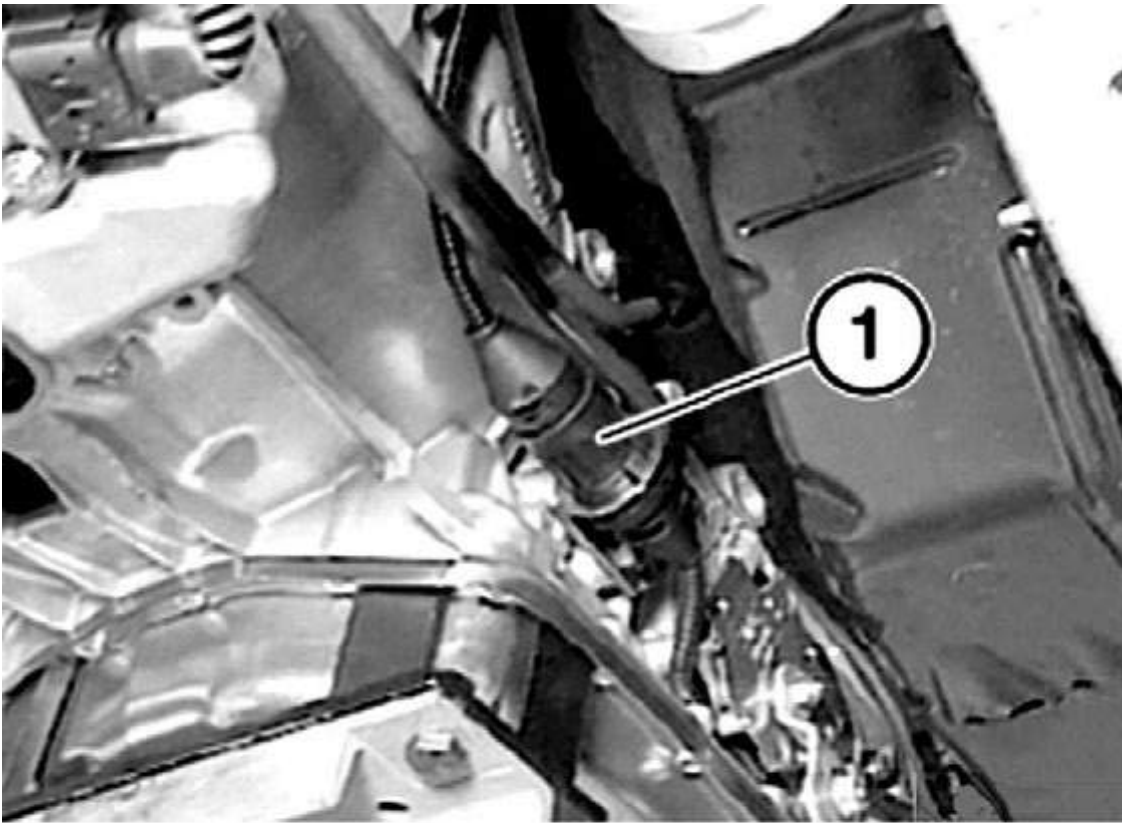
**Fig. 11: Removing Spring & Locking Pawl**  
Courtesy of BMW OF NORTH AMERICA, INC.

Installation: check function of parking lock. Move selector lever into "P" setting. Check whether parking lock is engaged by rotating Cardan shaft or by pushing car.

#### **REMOVING AND INSTALLING/REPLACING POSITION SWITCH (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

Move selector lever into "P" setting. Unlock cable plug (1) and disconnect. See **Fig. 12** .

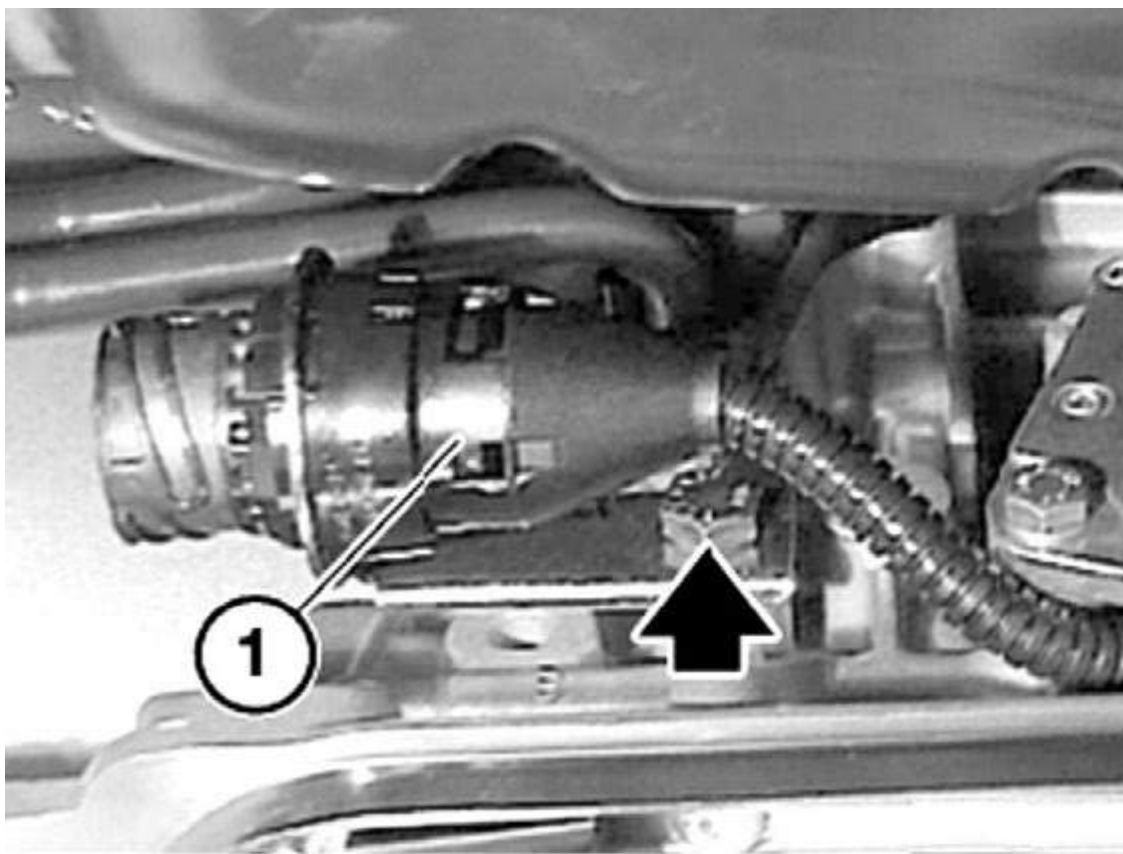


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**Fig. 12: Locating Cable Plug**

Courtesy of BMW OF NORTH AMERICA, INC.

Release screw. Remove cable plug (1) with retaining bracket. See **Fig. 13** .

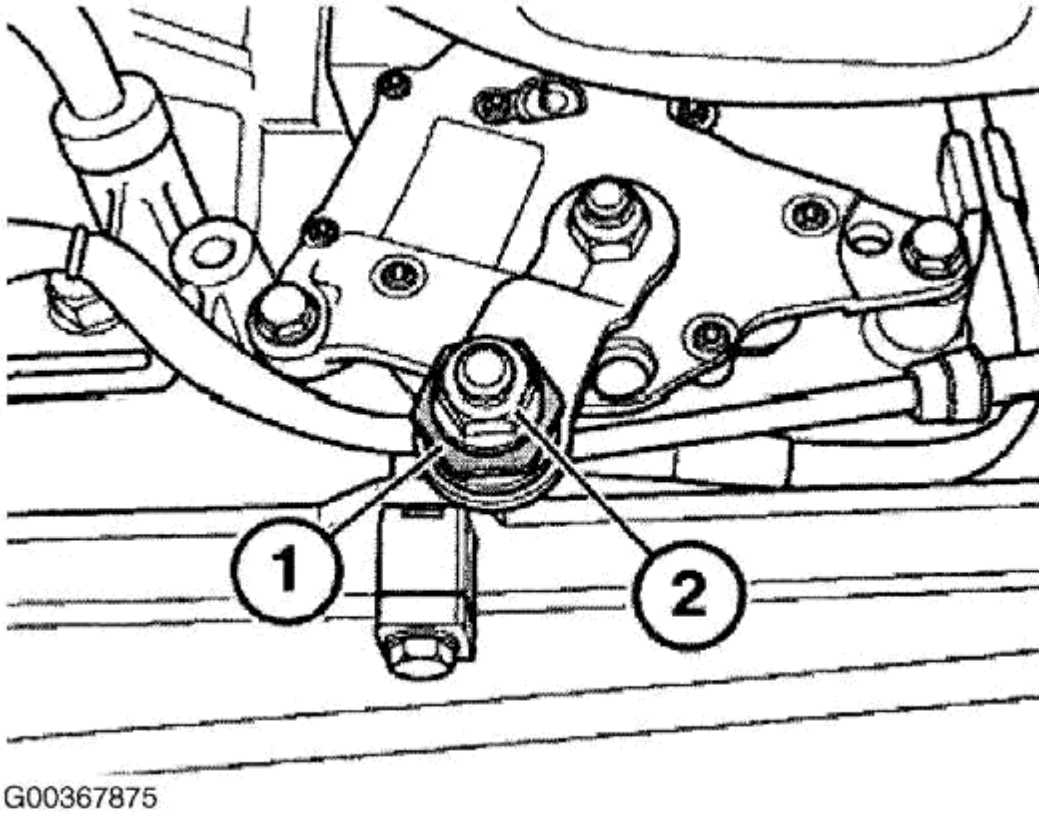


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**Fig. 13: Removing Cable Plug**

Courtesy of BMW OF NORTH AMERICA, INC.

Grip clamping sleeve (1). See **Fig. 14** . Loosen nut (2). Installation: adjust selector lever. See **GEARSHIFT SELECTOR LEVER CABLE** .

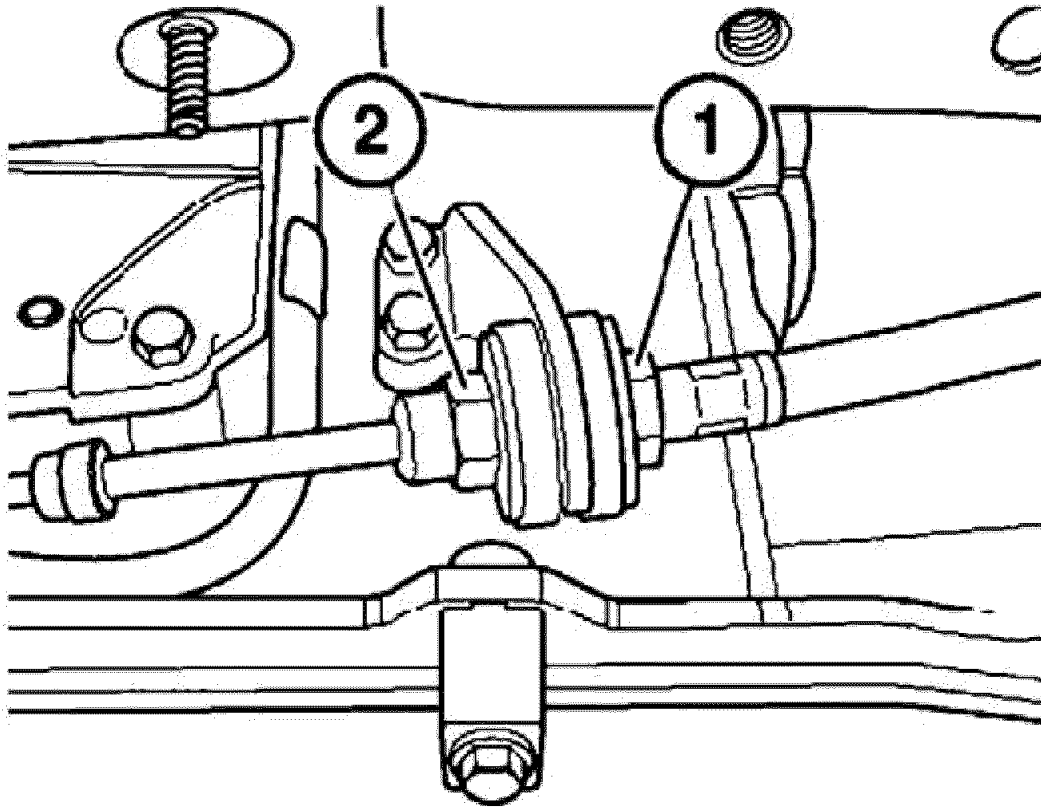


**Fig. 14: Locating Shift Lever Nut**

Courtesy of BMW OF NORTH AMERICA, INC.

Grip cable at hexagon head (1). Unscrew nut (2). See **Fig. 15** . Remove cable from bracket. Upon installation, tighten to specification. See **TORQUE SPECIFICATIONS** .

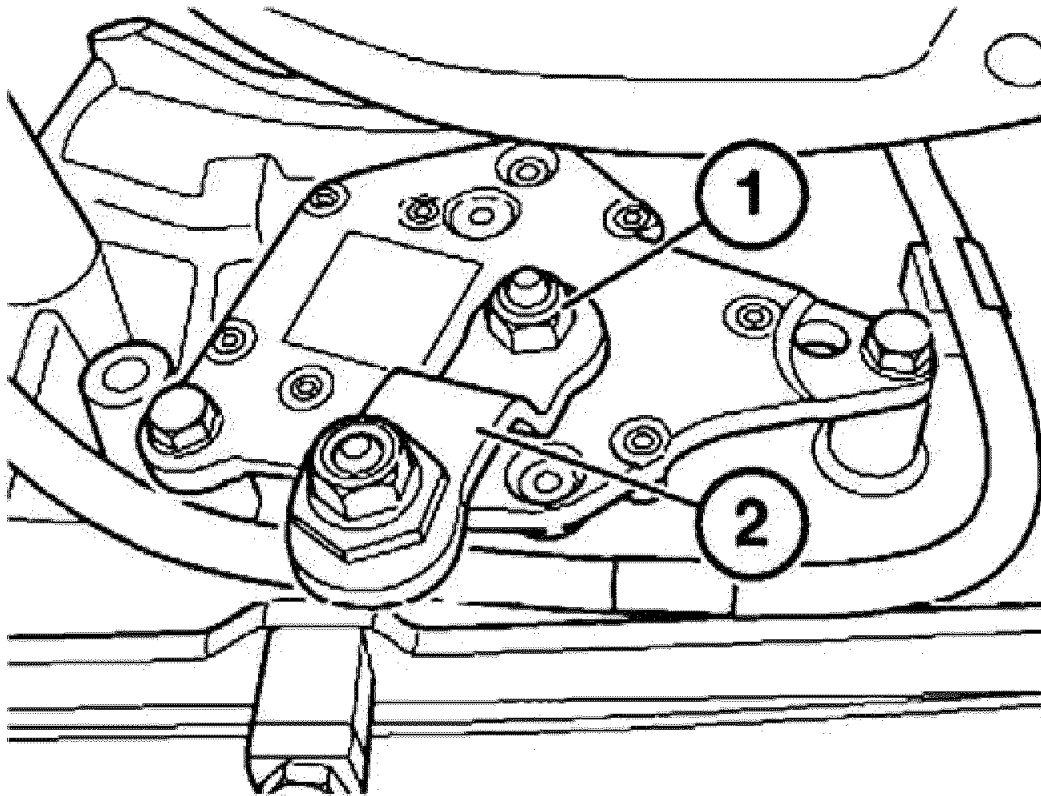




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**Fig. 15: Removing Cable From Bracket**  
Courtesy of BMW OF NORTH AMERICA, INC.

Unscrew nut (1). See **Fig. 16** . Remove gearshift lever (2). Upon installation, tighten to specification. See **TORQUE SPECIFICATIONS** .

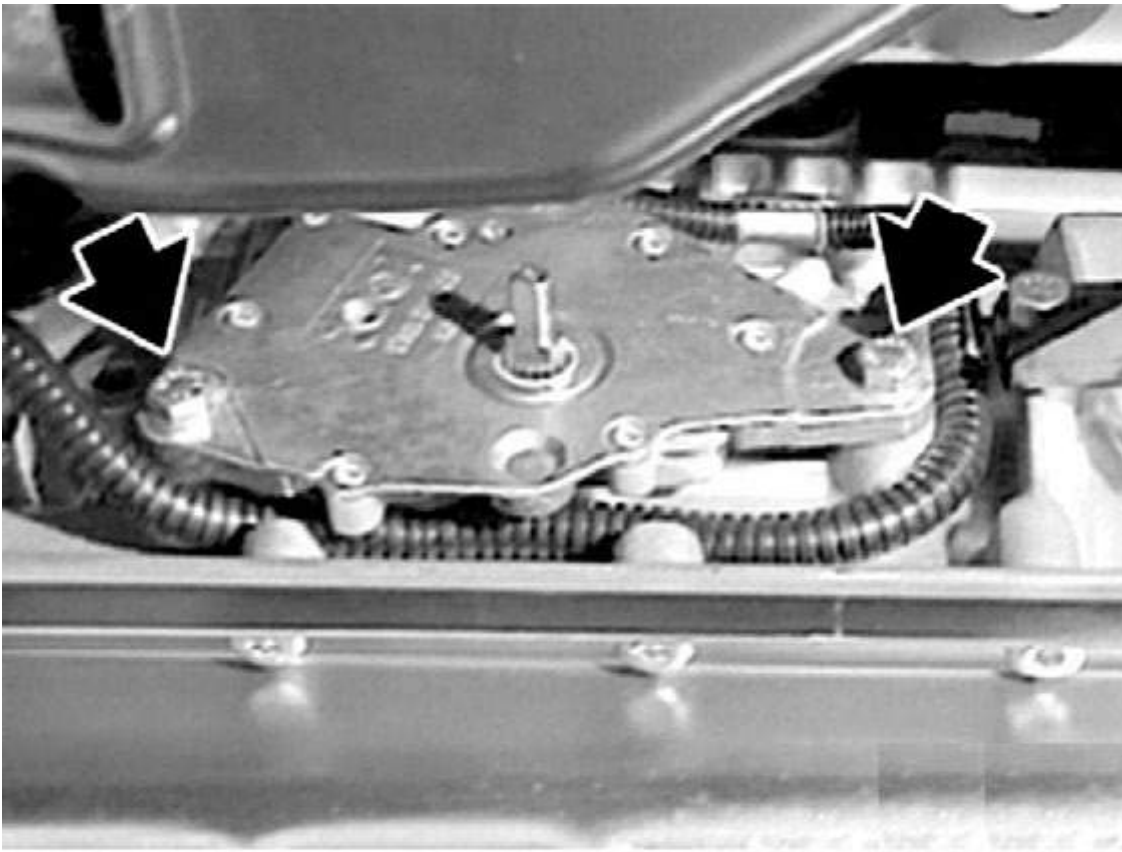


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**Fig. 16: Removing Gearshift Lever**

Courtesy of BMW OF NORTH AMERICA, INC.

Unfasten screws. Detach position switch from manual shift valve shaft. See **Fig. 17** . Upon installation, pay attention to locating pin and cable routing.



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**Fig. 17: Detaching Position Switch**

Courtesy of BMW OF NORTH AMERICA, INC.

To install, reverse removal procedure.

#### **REMOVING AND INSTALLING/REPLACING SHIFT UNIT (A5S 325Z)**

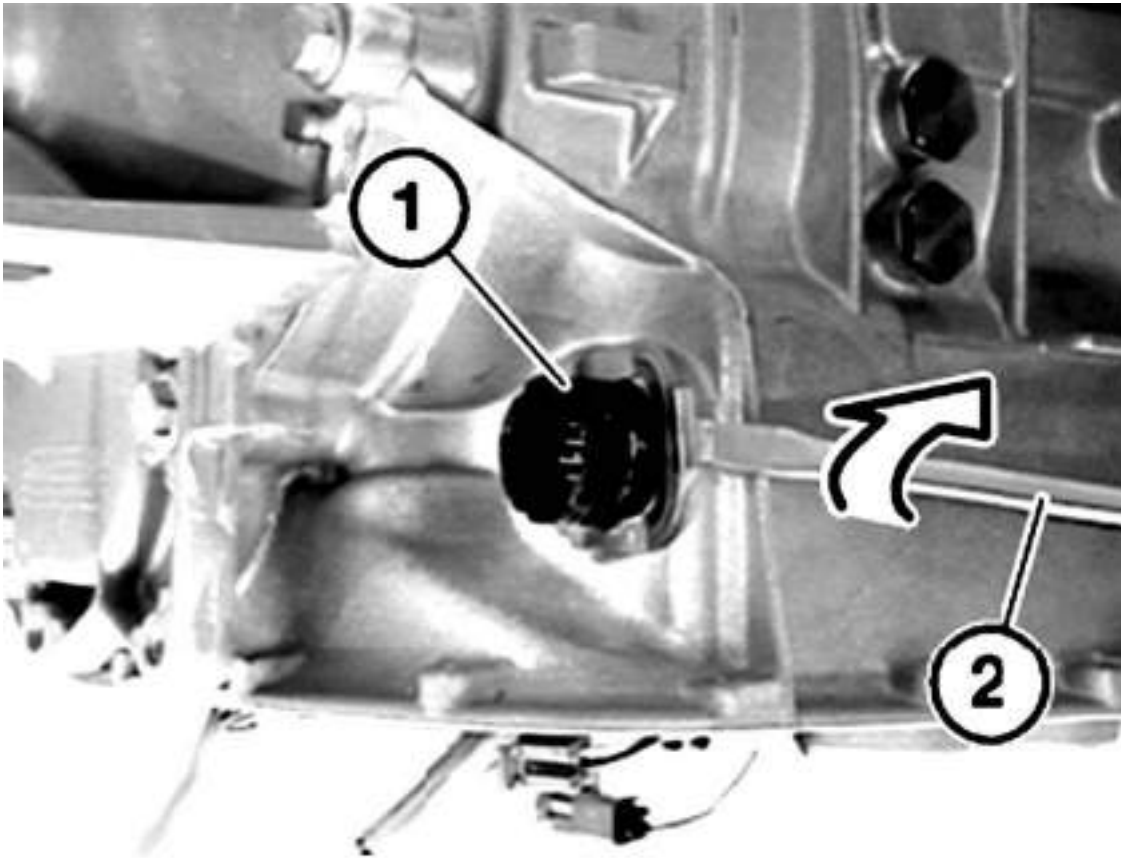
**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z)** .

Remove and install transmission sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)** .

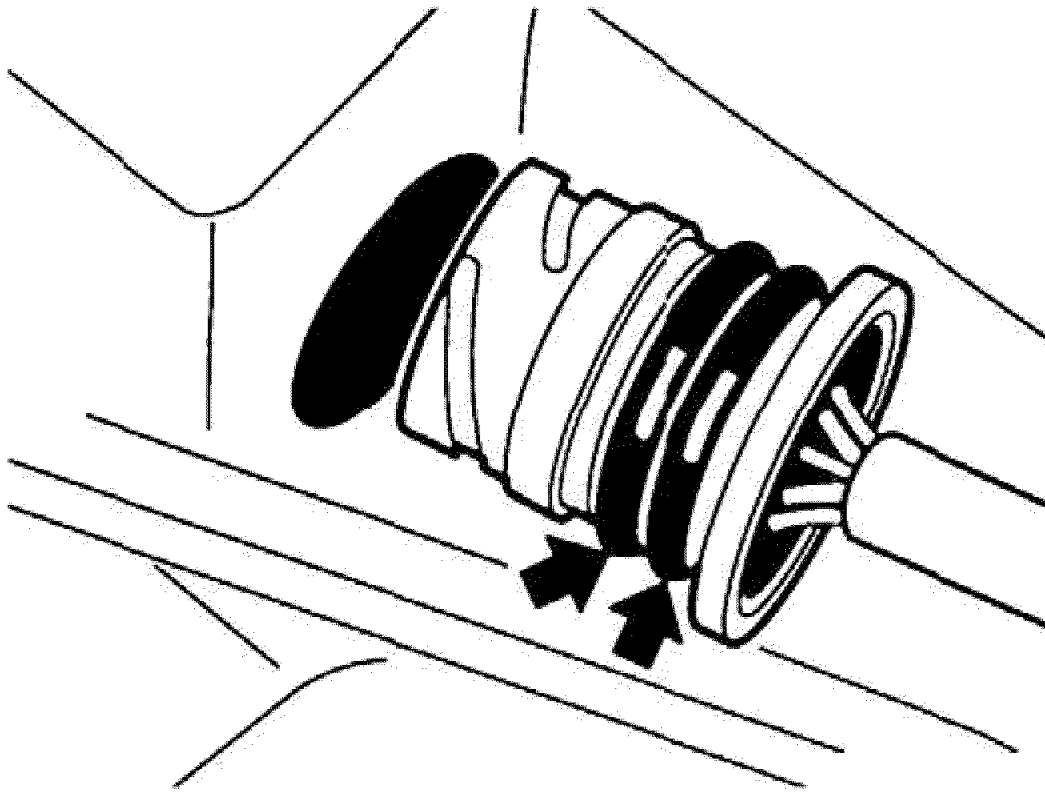
Remove and install/replace transmission fluid screen. See **REMOVING AND INSTALLING/REPLACING TRANSMISSION OIL SCREEN (A5S 325Z)** .

Remove retaining clip with screwdriver (2). See **Fig. 18** . Insert transmission plug (1) in transmission. Upon installation: to facilitate assembly, coat O-ring with Vaseline. See **Fig. 19** .



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**Fig. 18: Removing Retaining Clip**  
Courtesy of BMW OF NORTH AMERICA, INC.

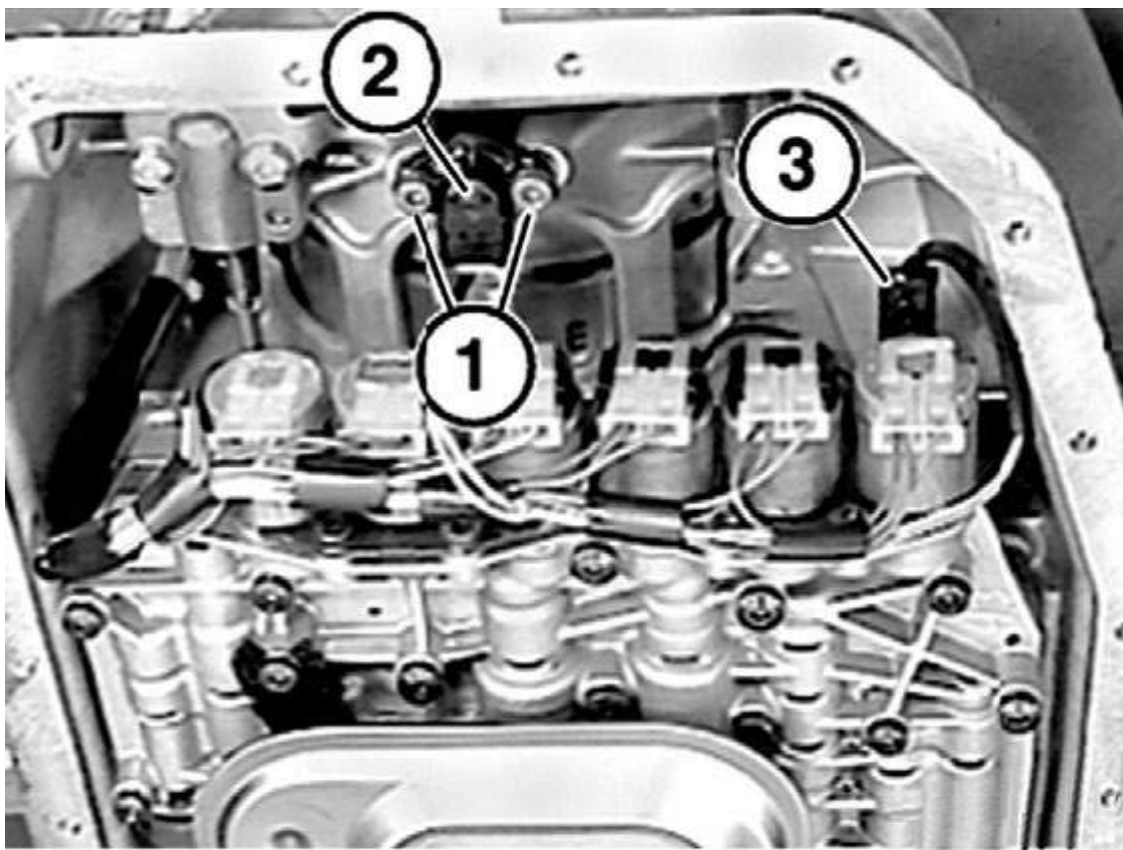


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**Fig. 19: Locating O-Ring**

Courtesy of BMW OF NORTH AMERICA, INC.

Release screws (1). See **Fig. 20** . Remove pulse generator (2). Pull off connector (3).

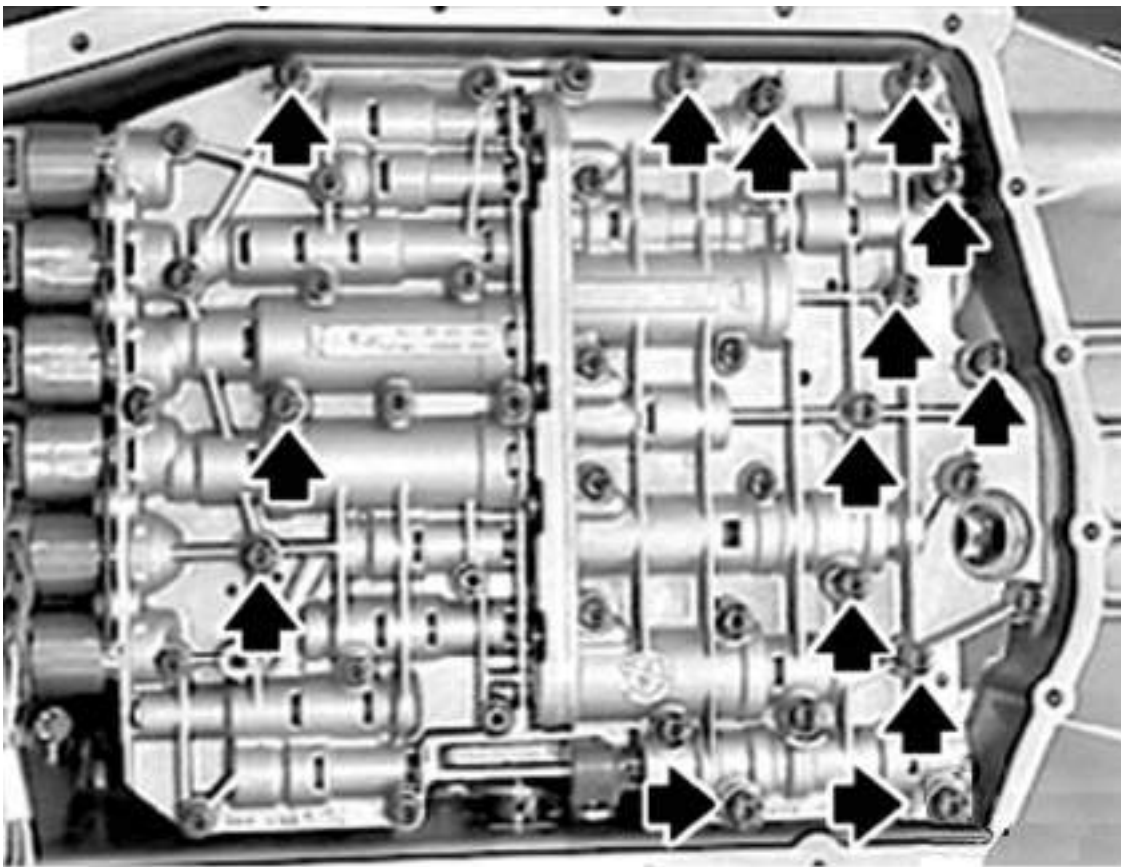


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**Fig. 20: Removing Pulse Generator**

Courtesy of BMW OF NORTH AMERICA, INC.

Unfasten screws. See **Fig. 21** . Take off valve body. Upon installation, tighten fasteners to specification. See **TORQUE SPECIFICATIONS** .



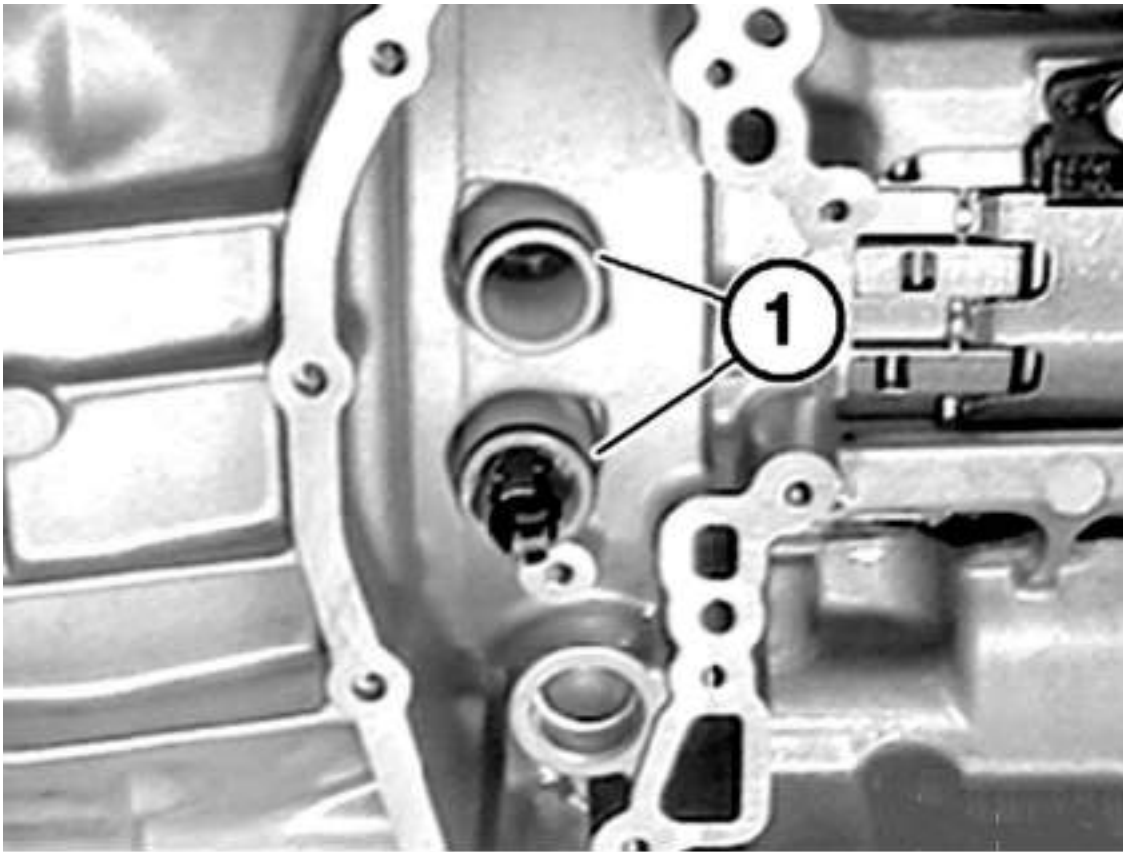
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**Fig. 21: Removing Valve Body**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: coat O-rings (1) with automatic transmission fluid. See **Fig. 22** .

**CAUTION:** Journal (1) of detent disk must be located in groove (2) of slide valve. See **Fig. 23** .

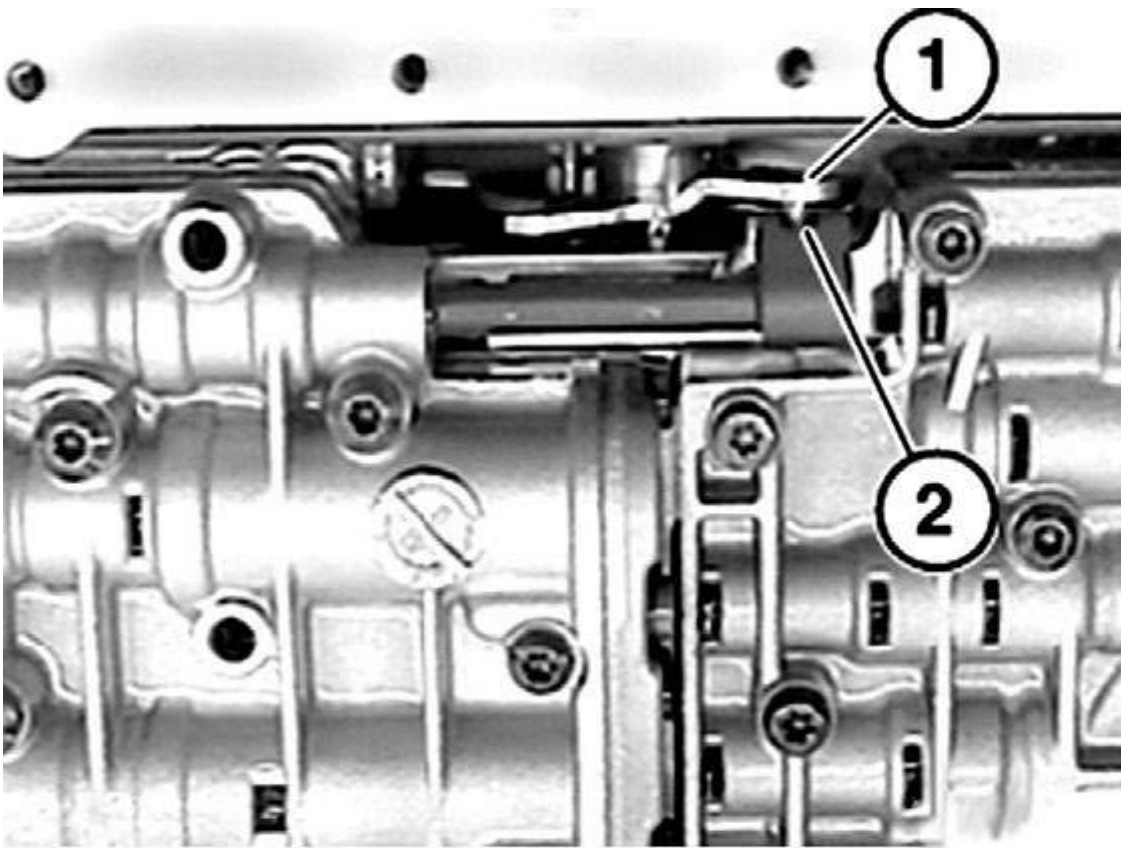


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**Fig. 22: Locating O-Rings**

Courtesy of BMW OF NORTH AMERICA, INC.





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**Fig. 23: Locating Detent Disk**

Courtesy of BMW OF NORTH AMERICA, INC.

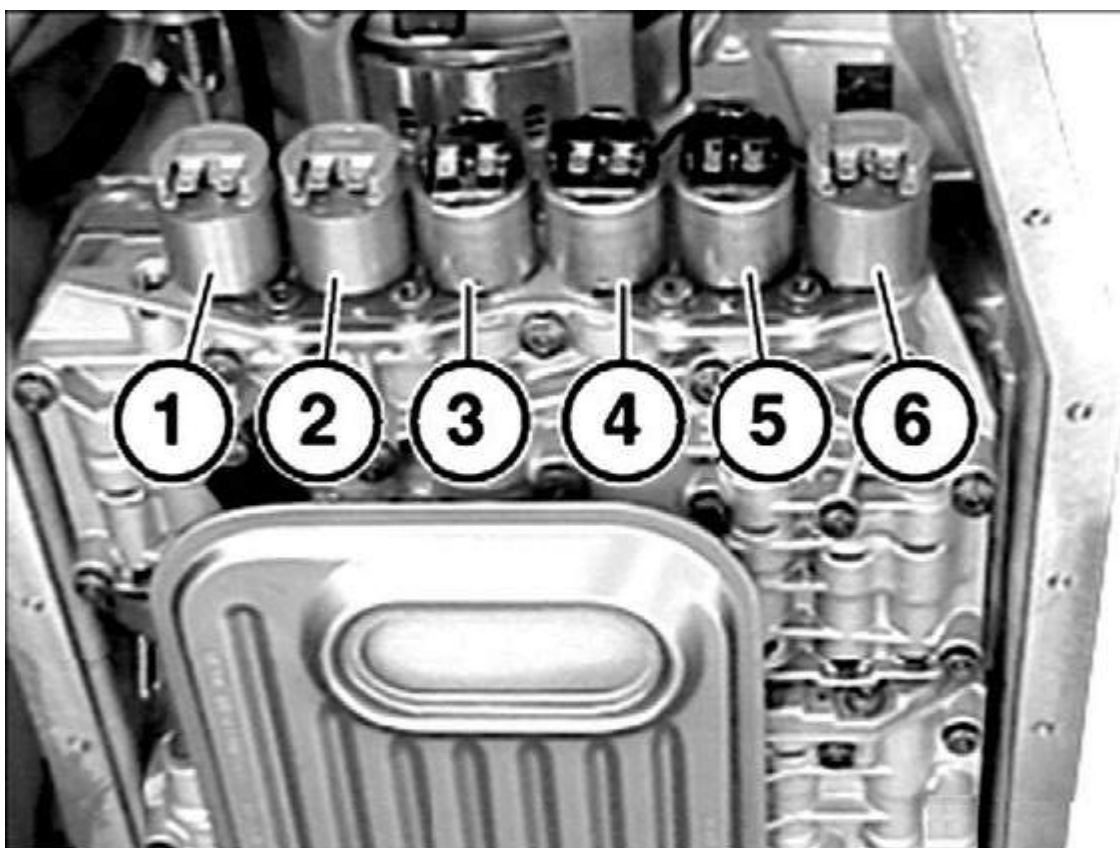
### **REPLACING SOLENOID VALVE OR PRESSURE REGULATOR (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z) .

Remove and install transmission oil sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z) .

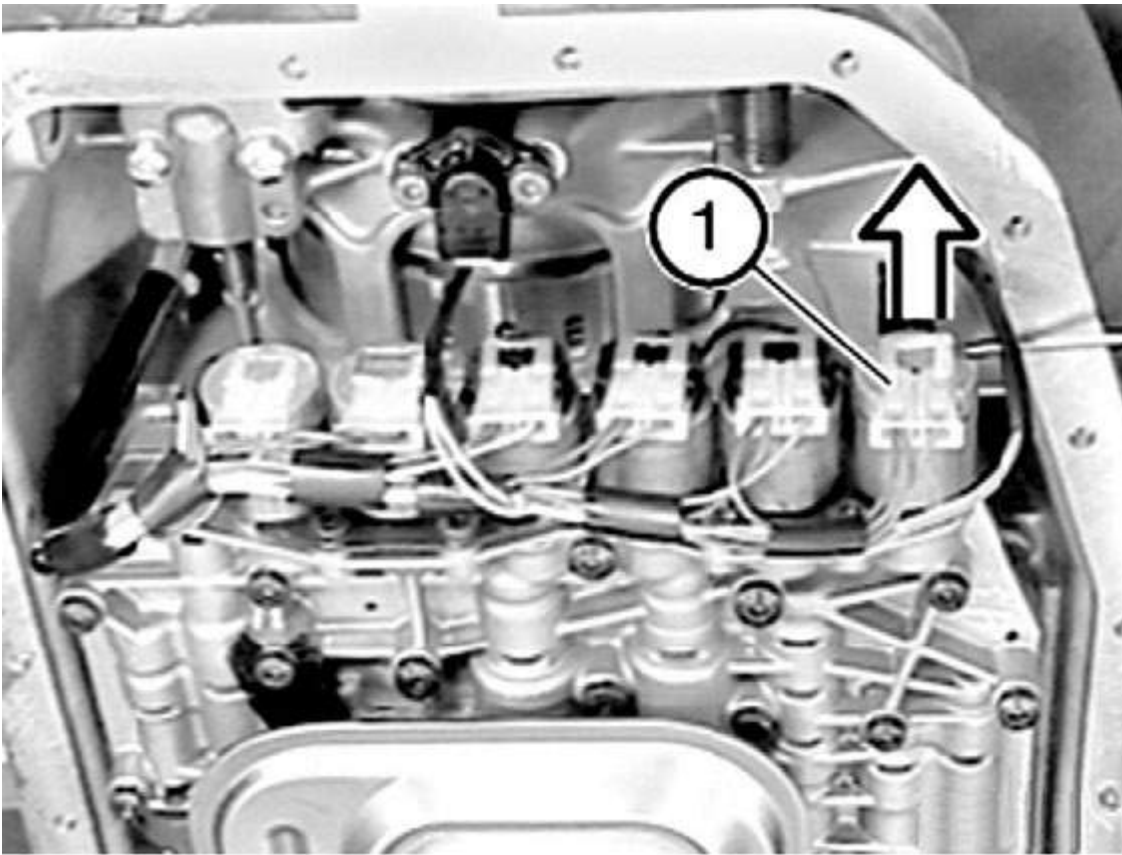
To locate solenoid valve and pressure regulator components, see Fig. 24 .



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**Fig. 24: Locating Solenoid Valve & Pressure Regulator Valve Components**  
Courtesy of BMW OF NORTH AMERICA, INC.

Detach plug (1) from solenoid valve or pressure regulator. See **Fig. 25** .

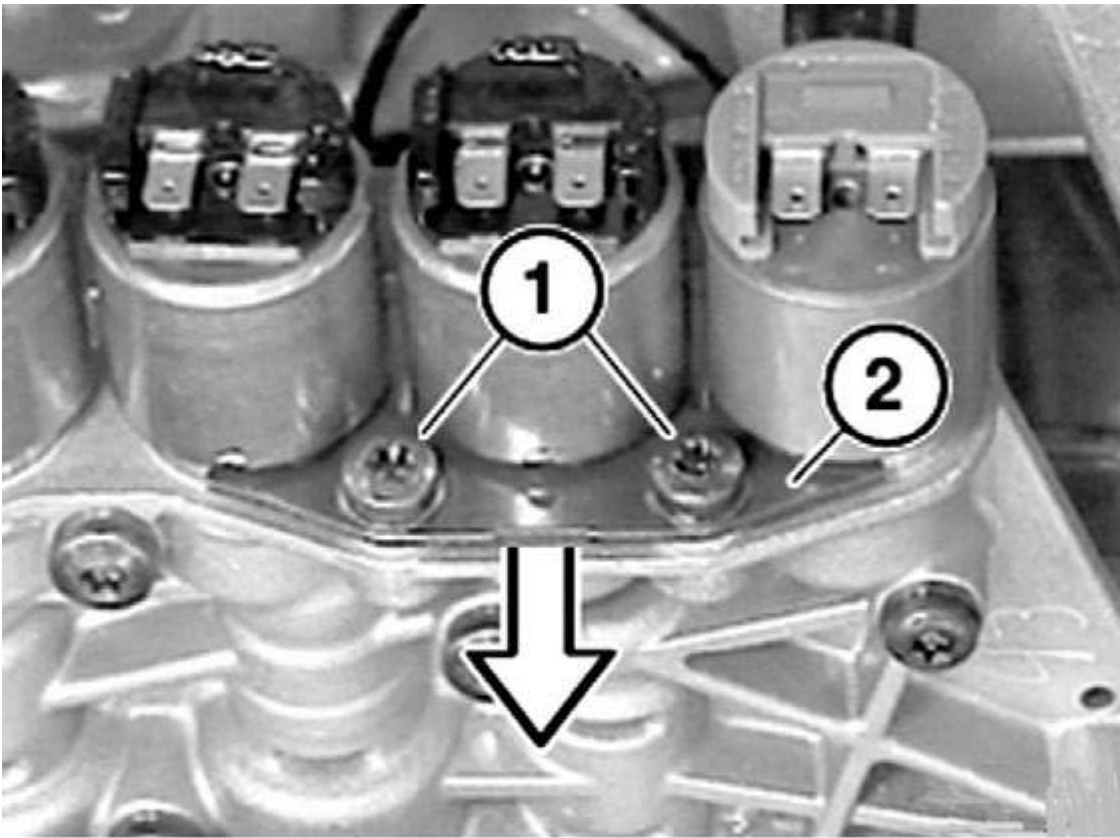


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**Fig. 25: Detaching Plug**

Courtesy of BMW OF NORTH AMERICA, INC.

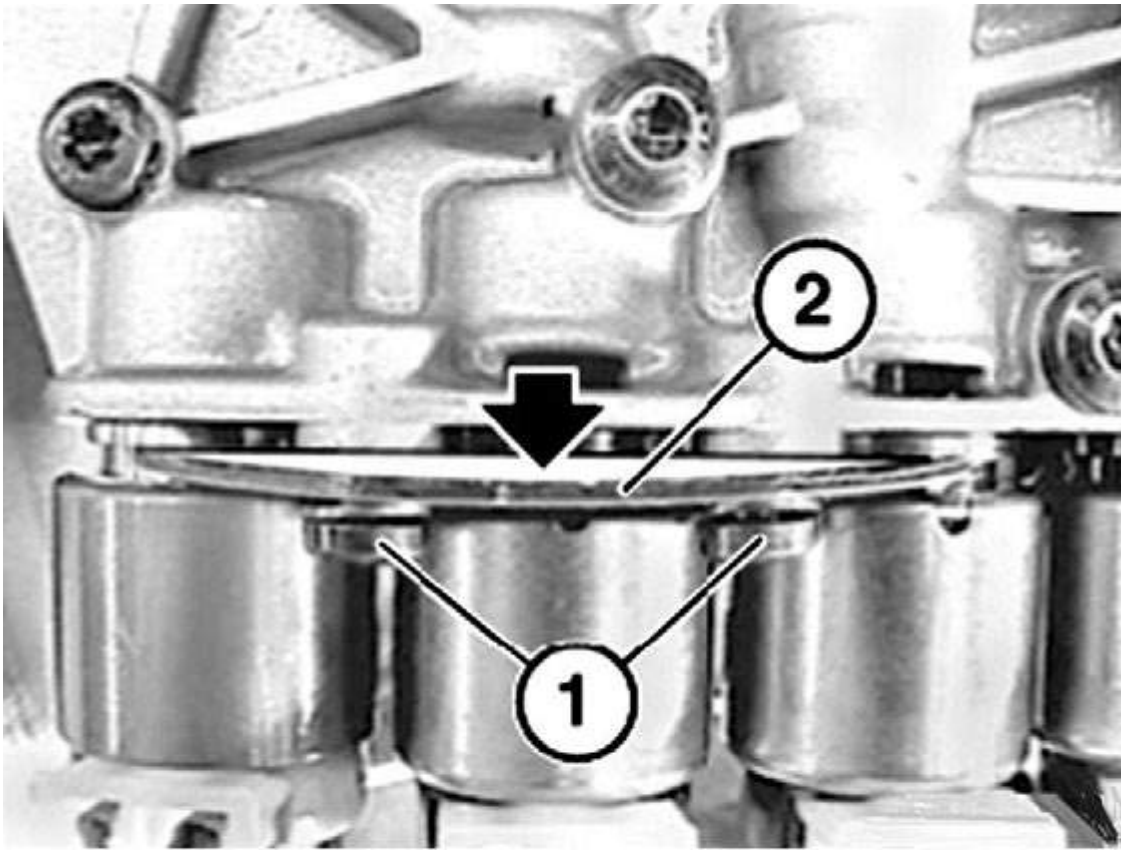
Release screws (1). See **Fig. 26** . Remove retaining plate (2). Withdraw solenoid valve (1, 2 or 3) or pressure regulator (2, 3 or 4). Upon installation: coat new solenoid valve with ATF.



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**Fig. 26: Removing Solenoid Valve Or Pressure Regulator**  
Courtesy of BMW OF NORTH AMERICA, INC.

Installation: note installation position of retaining plate (2). See **Fig. 27** . Curved surface of retaining plate (2) must point to solenoid valve or pressure regulator. Install screws (1). Tighten to specification. See **TORQUE SPECIFICATIONS** .



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**Fig. 27: Installing Retaining Plate**

Courtesy of BMW OF NORTH AMERICA, INC.

**REMOVING AND INSTALLING/REPLACING SELECTOR UNIT (A5S 360R/390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

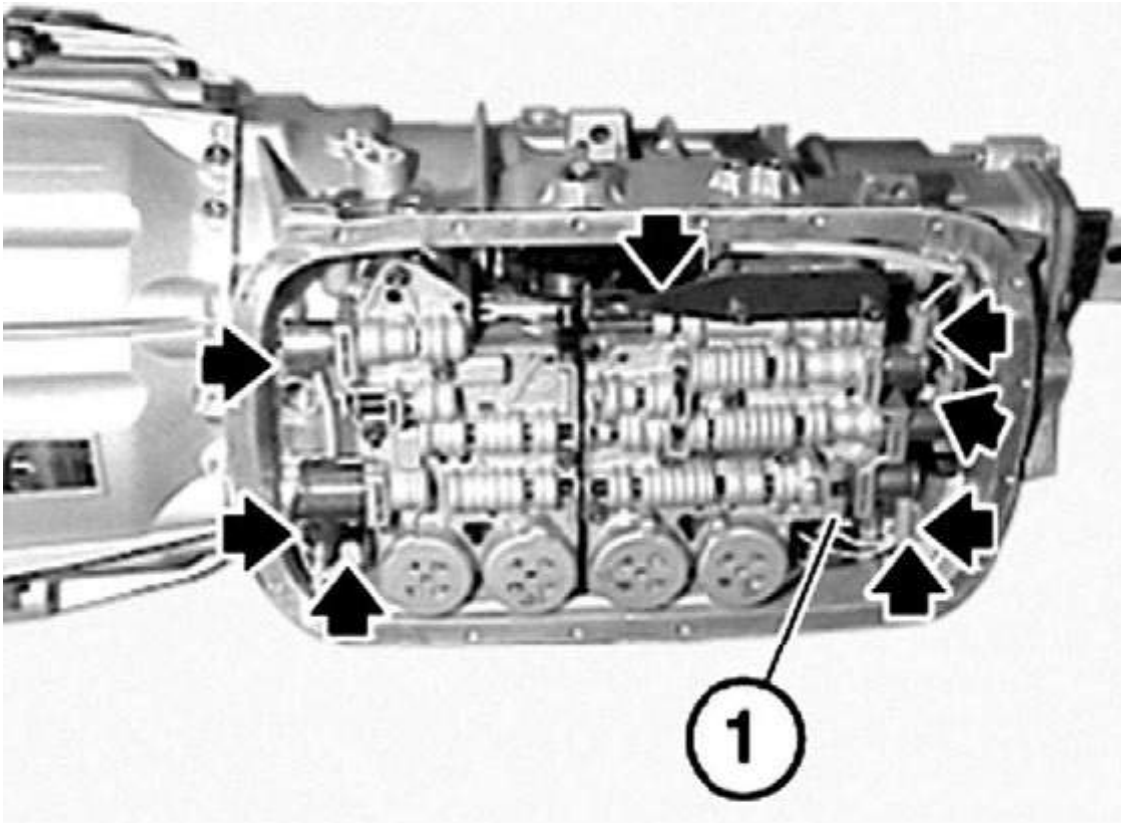
Remove and install transmission fluid sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R) .

Remove and install/replace transmission fluid screen. See REMOVING AND INSTALLING/REPLACING TRANSMISSION SCREEN (A5S 360R / 390R, A4S 200R) .

**NOTE:** As of model year 2001 (04/2000), the temperature sensor is integrated in the

**wiring harness.**

Disconnect all plug connections on shift unit. See **Fig. 28** . Unclip temperature sensor (1) from holder.

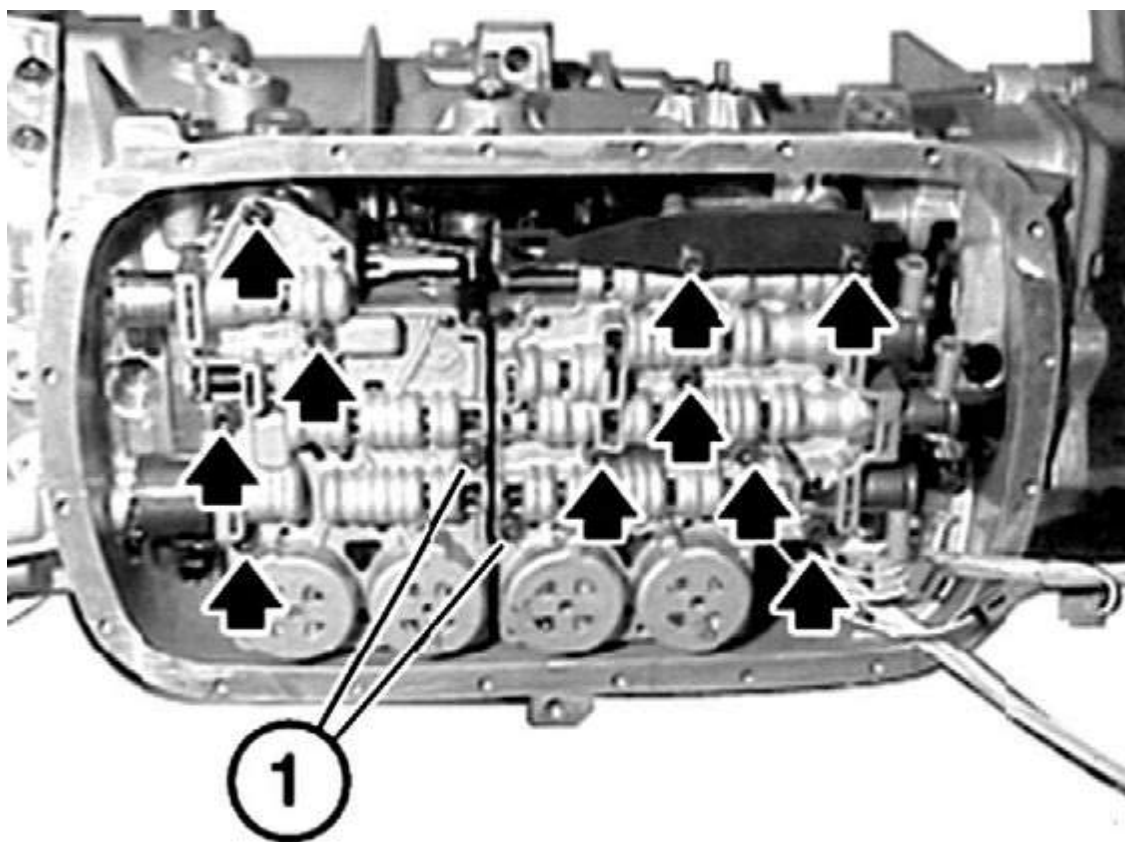


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**Fig. 28: Locating Plug Connections & Temperature Sensor**  
Courtesy of BMW OF NORTH AMERICA, INC.

**NOTE:**

DO NOT release screws (1). See **Fig. 29** . Release all other screws, with outside Torx E8, on shift unit and remove shift unit.

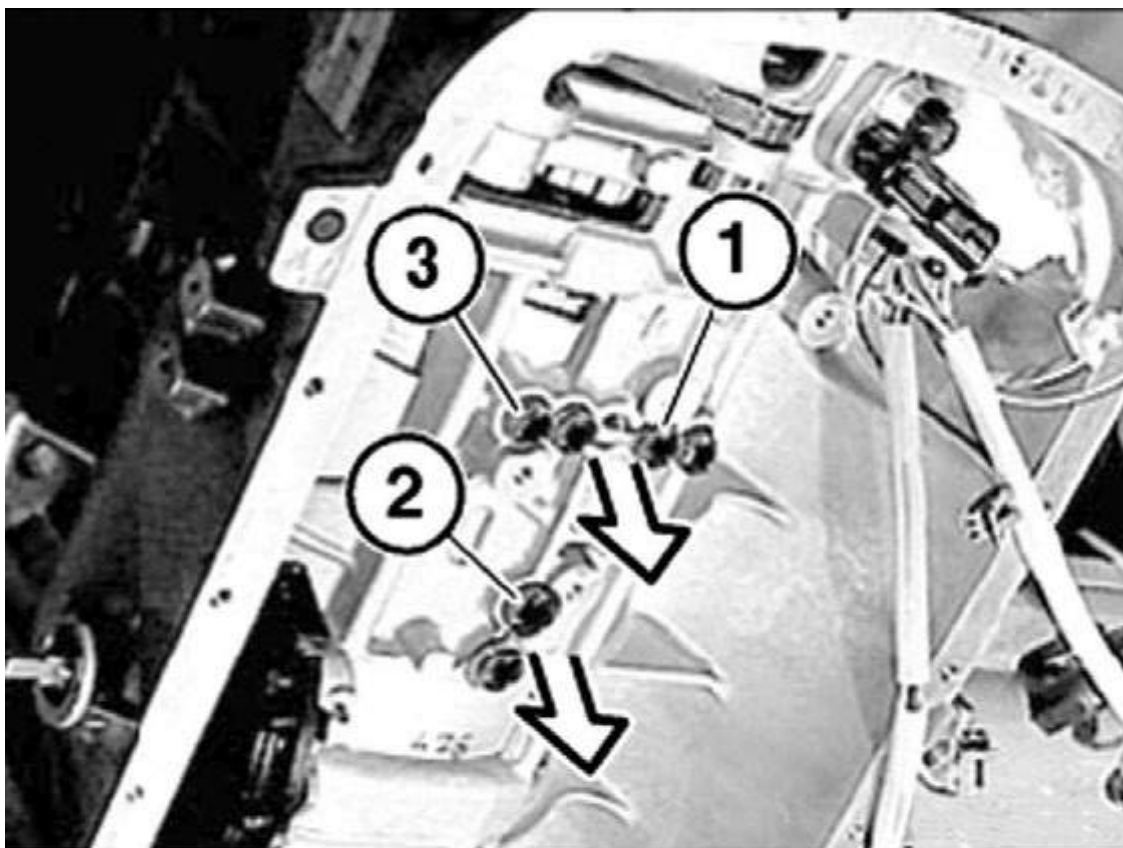


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**Fig. 29: Removing Shift Unit**

Courtesy of BMW OF NORTH AMERICA, INC.

Pull out seals (1), (2) and (3). See **Fig. 30** . Coat new seals with automatic transmission fluid and install.



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**Fig. 30: Locating Seals**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: blow out tapped holes with compressed air gun. Insert set screws (1) from seal set into tapped holes. See **Fig. 31** .

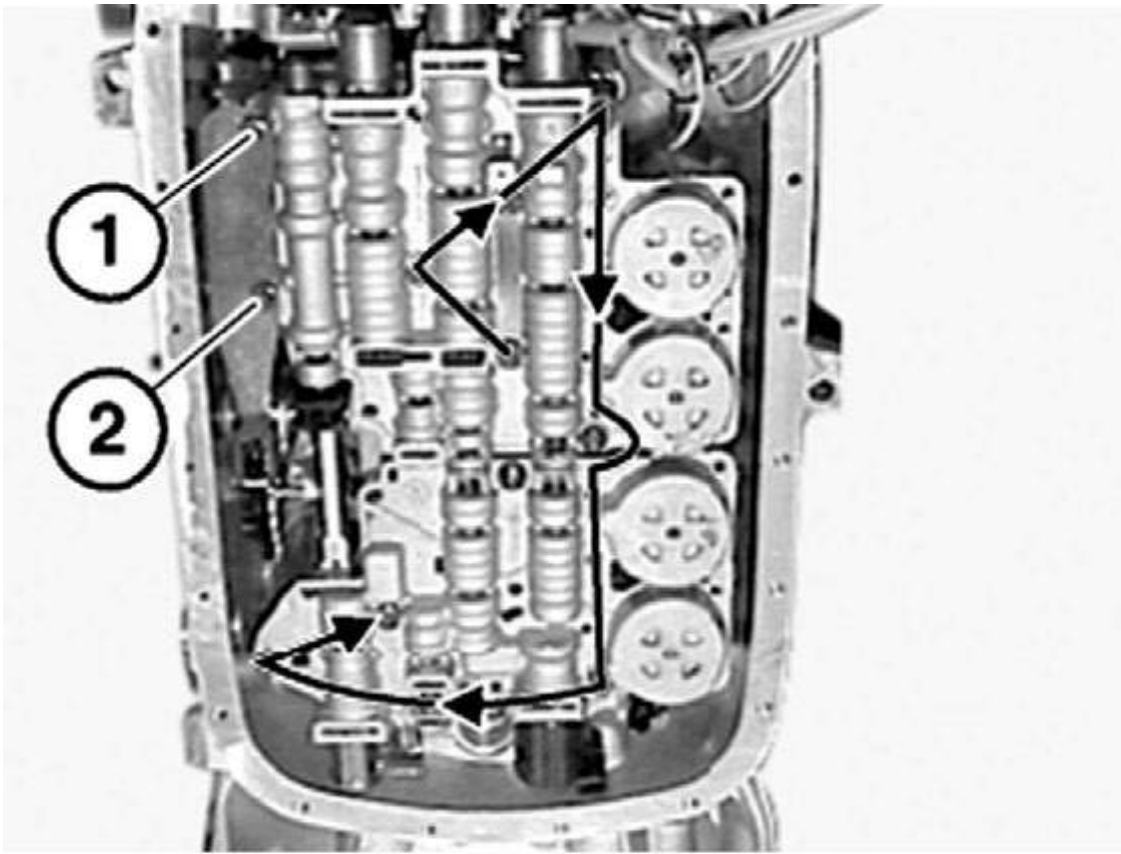




G00382352

**Fig. 31: Inserting Set Screws****Courtesy of BMW OF NORTH AMERICA, INC.**

Length of screws: (1) = (2) = 68 mm, all others = 58 mm. Install shift unit with aid of both set screws and secure in place with screws. See **Fig. 32** . Remove both set screws. Tighten all screws until hand-tight. When tightening screws: follow sequence without fail. Tighten to specification. See **TORQUE SPECIFICATIONS** . Do not tighten screws (1) and (2) yet.

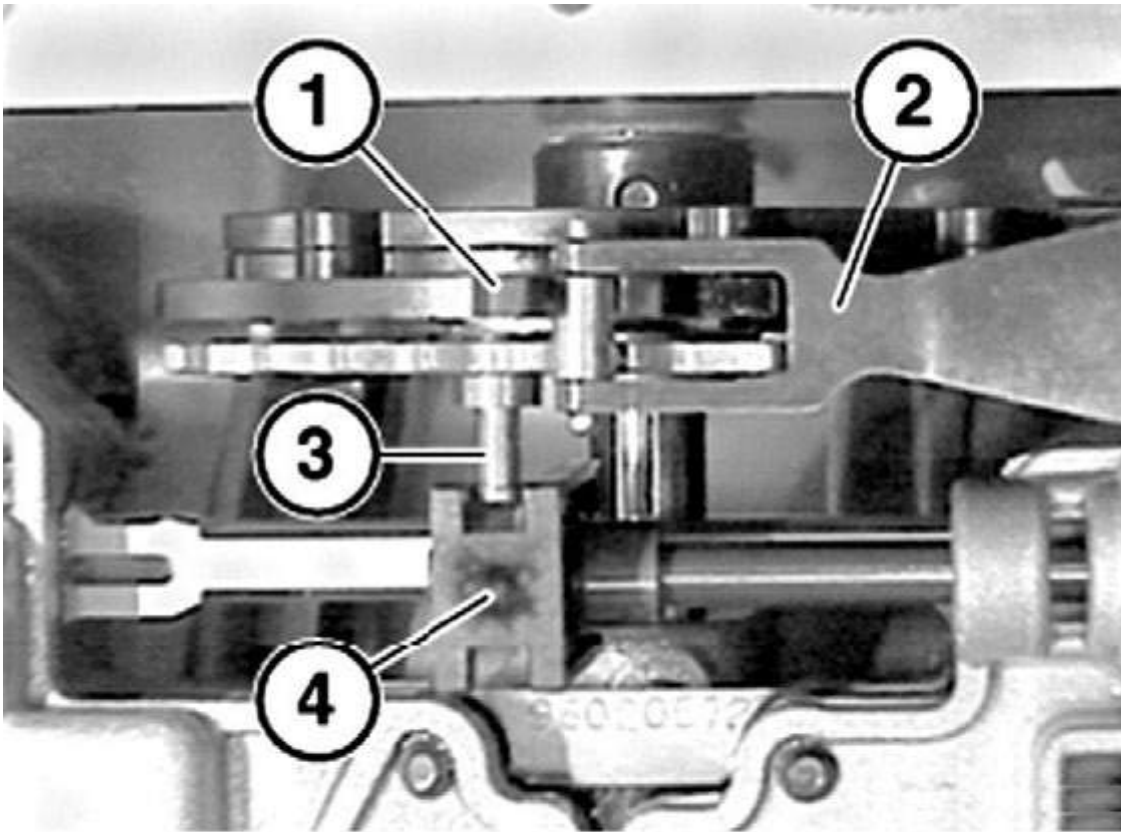


G00382353

**Fig. 32: Locating Set Screws**

Courtesy of BMW OF NORTH AMERICA, INC.

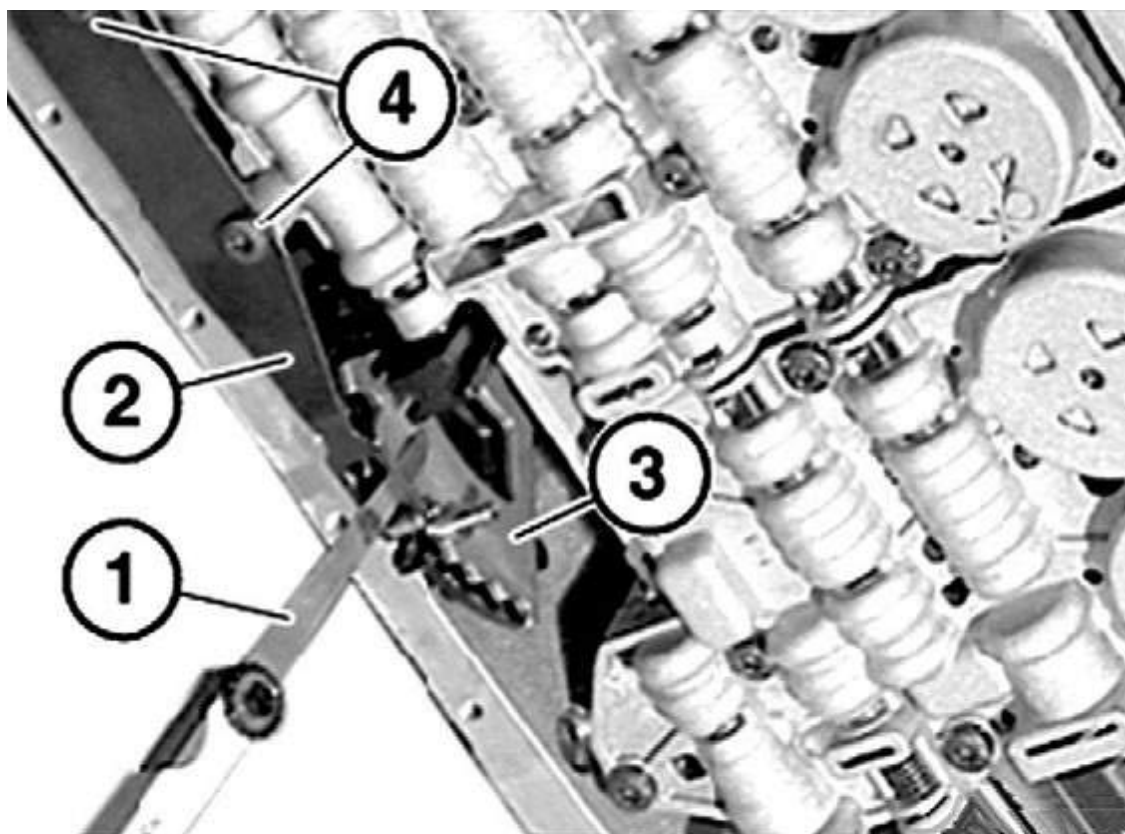
Suspend guide (1) of transmission switch in detent spring (2). See **Fig. 33** . Journal (3) of detent disk must be located in groove (4) of slide valve.



G00382354

**Fig. 33: Suspending Guide Of Transmission Switch In Detent Spring**  
Courtesy of BMW OF NORTH AMERICA, INC.

Insert feeler gauge (1) between detent spring (2) and detent disk (3) and set gap of 0.80 mm by moving detent spring (2). See **Fig. 34** . Tighten down screws (4). See **TORQUE SPECIFICATIONS** .



G00382355

**Fig. 34: Setting Gap Between Detent Spring & Detent Disk**

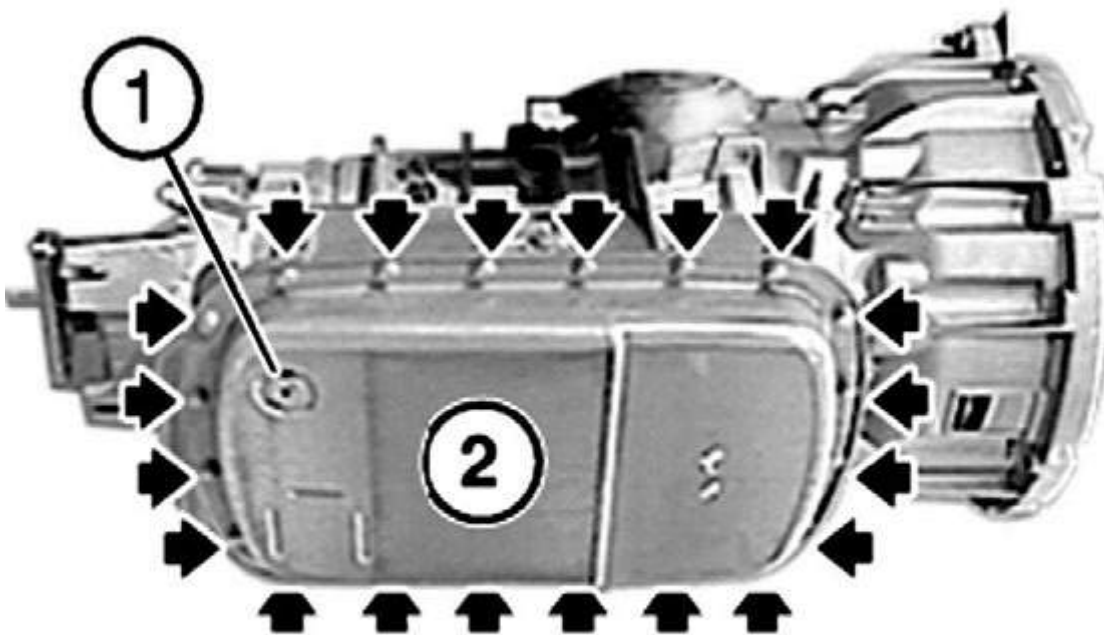
Courtesy of BMW OF NORTH AMERICA, INC.

**REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R)** .

Open drain plug (1). See **Fig. 35** . Drain off automatic transmission fluid. Unscrew all bolts. Remove oil sump (2). Detach gasket from oil sump (2). Clean sealing faces. Upon installation, replace sealing ring on drain plug. Tighten drain plug to specification. See **TORQUE SPECIFICATIONS** .



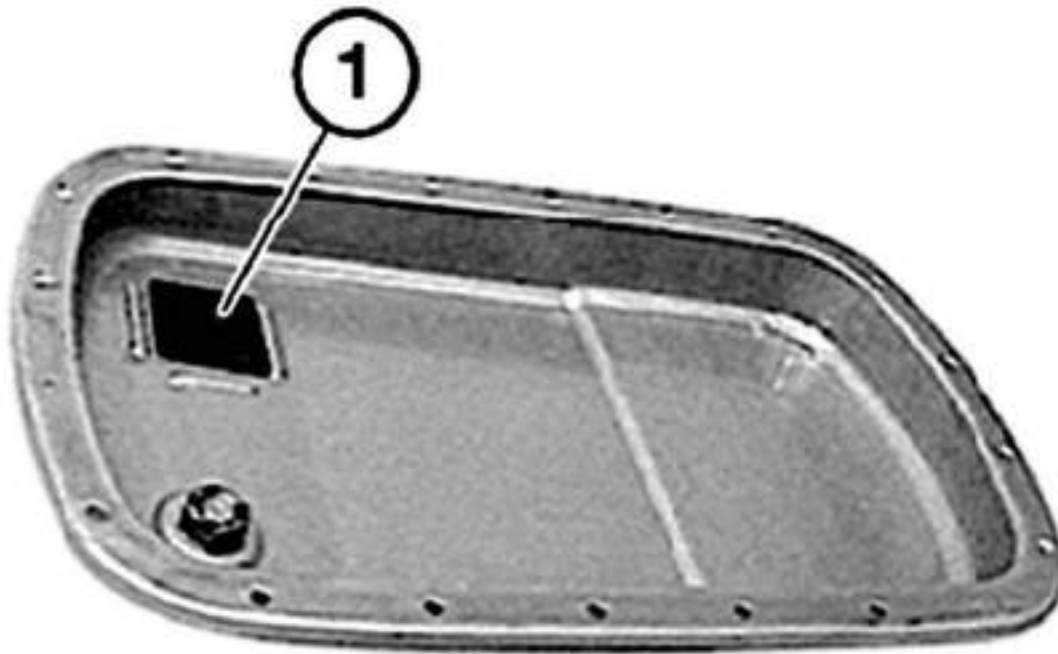
G00382344

**Fig. 35: Locating Drain Plug**

Courtesy of BMW OF NORTH AMERICA, INC.

**CAUTION:** Tighten down screws, not in diagonal sequence but rather in order, one time to specified torque.

Fit new gasket on oil sump. Clean magnets (1) and reinstall in oil sump. See **Fig. 36** . Install oil sump. Insert all screws until contact is made with screw head in each case. Tighten to specification. See **TORQUE SPECIFICATIONS** .



G00382345

**Fig. 36: Installing Oil Sump**

Courtesy of BMW OF NORTH AMERICA, INC.

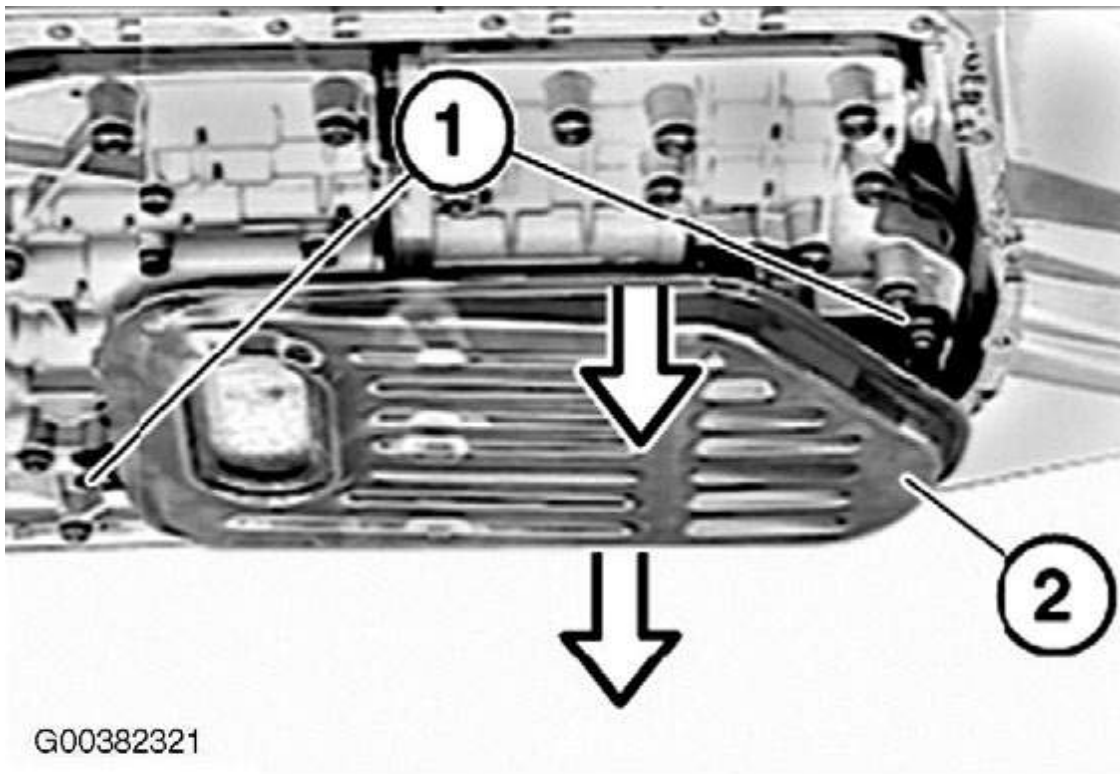
**REMOVING AND INSTALLING/REPLACING TRANSMISSION OIL SCREEN (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z) .

Remove and install transmission oil sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z) .

Release screws (1). See Fig. 37 . Pull transmission oil screen (2) towards bottom and remove.



**Fig. 37: Removing Transmission Oil Screen**  
Courtesy of BMW OF NORTH AMERICA, INC.

Installation: coat sealing ring with ATF. Tighten fasteners to specification. See **TORQUE SPECIFICATIONS** .

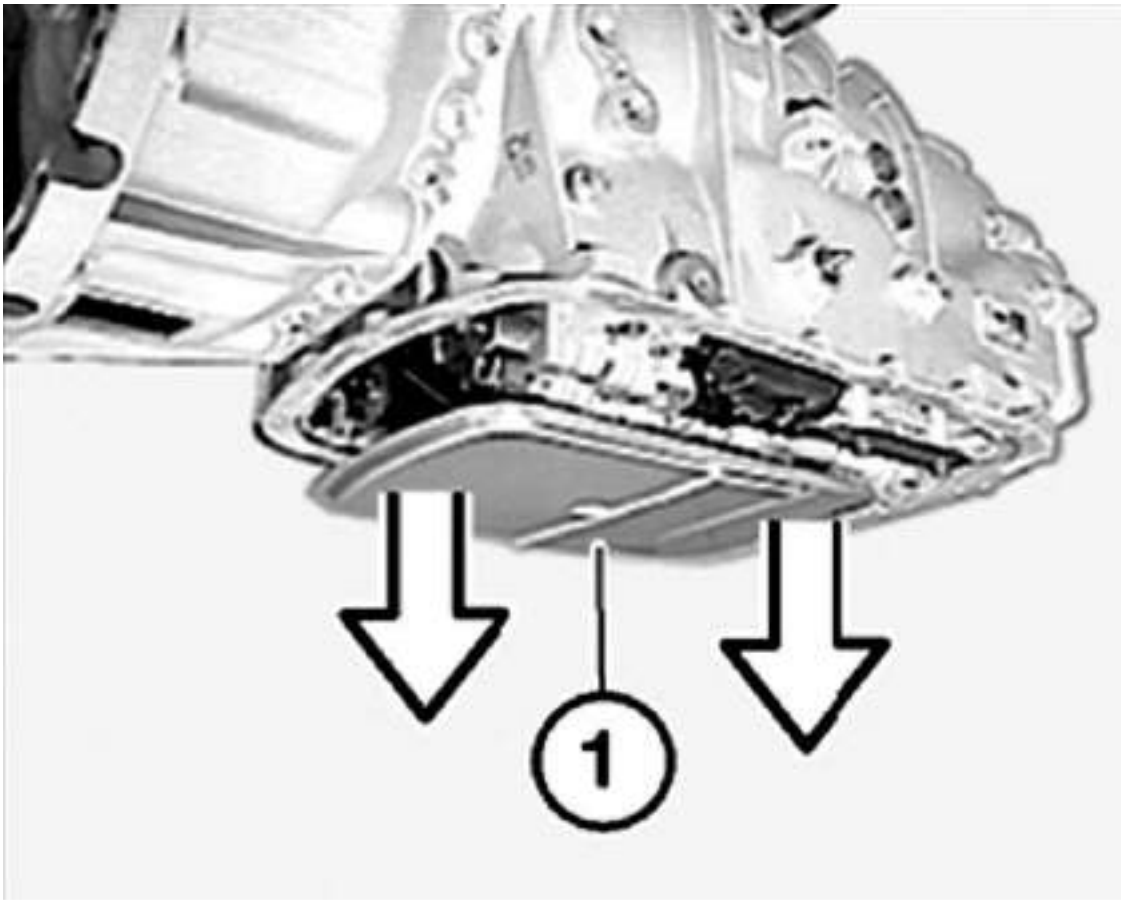
**REMOVING AND INSTALLING/REPLACING TRANSMISSION SCREEN (A5S 360R / 390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R)** .

Remove transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R)** .

Pull off transmission fluid screen (1) towards bottom and remove. See **Fig. 38** .

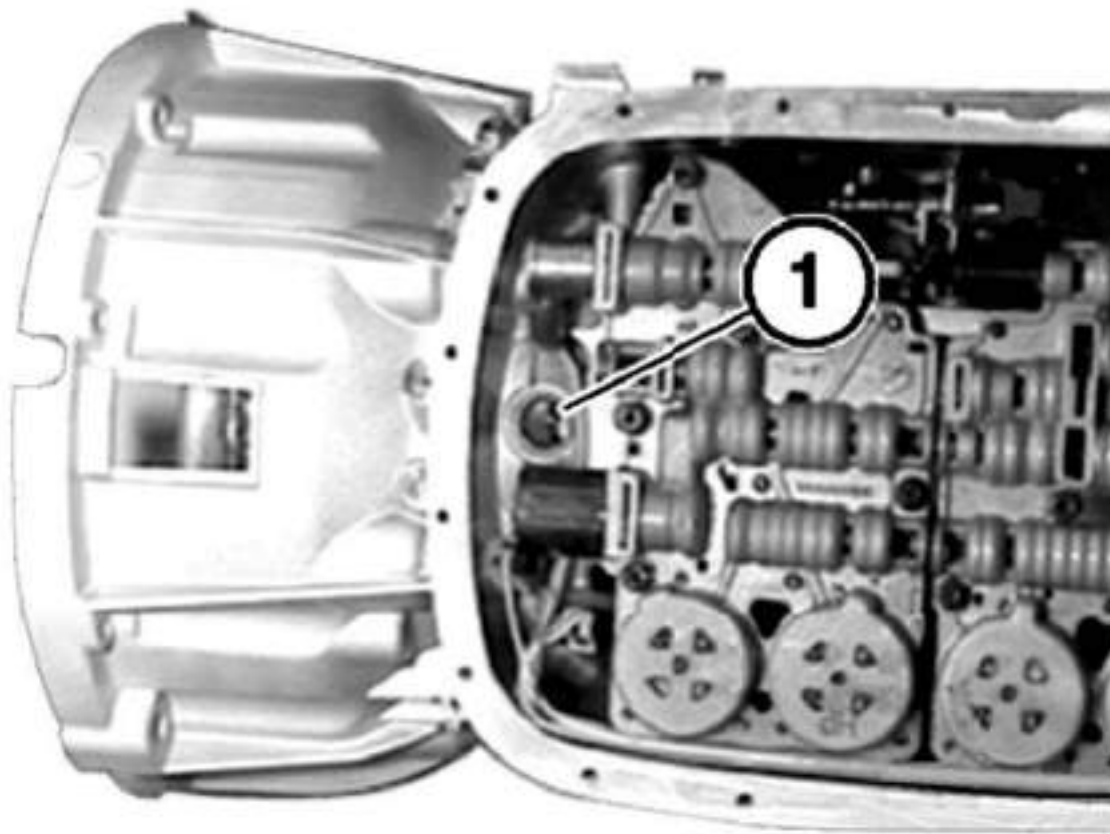


G00382346

**Fig. 38: Pulling Off Transmission Fluid Screen**  
Courtesy of BMW OF NORTH AMERICA, INC.

If the sealing ring (1) has remained in the pump housing, it must be removed and the transmission fluid screen replaced. See **Fig. 39** .





G00382347

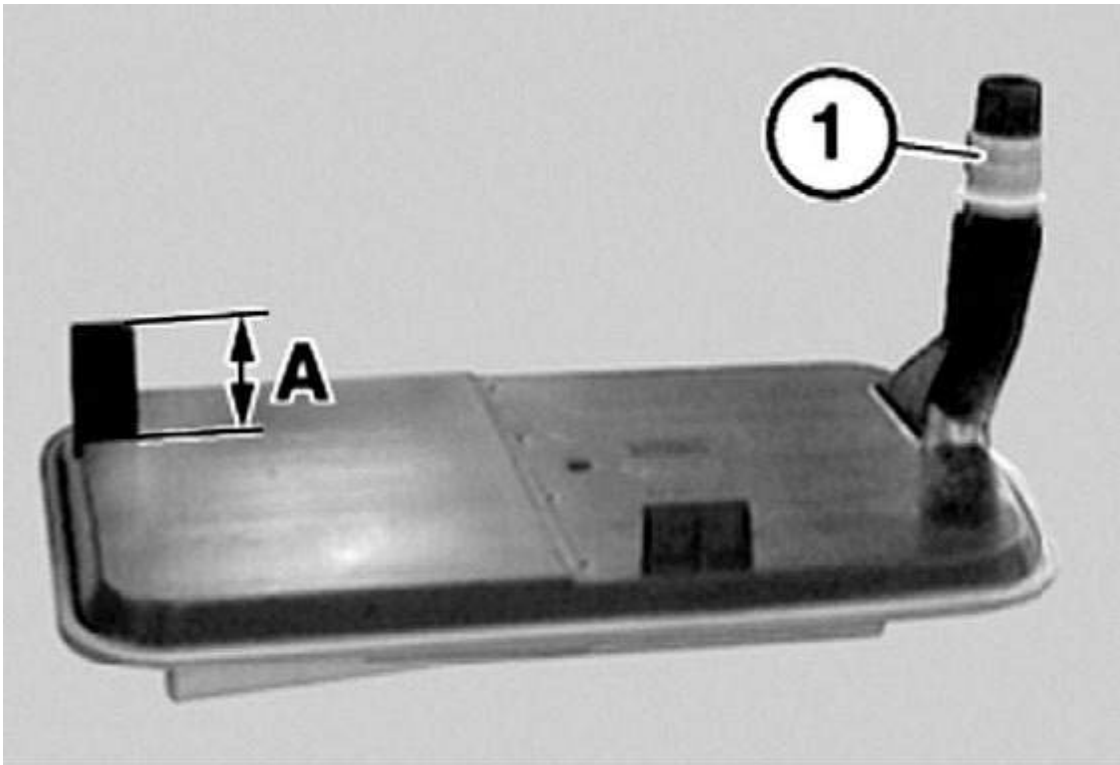
**Fig. 39: Locating Sealing Ring**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: different transmission fluid screens are used in petrol/gasoline and diesel engines. Therefore check specified measurement A prior to installation. See **Fig. 40** . Measurement A: Gasoline engine:

- M52TU = 38-40 mm
- M43TU = 29-31 mm

Diesel engine: M57 = 29-31 mm. Position (1): Two gaskets are fitted.



G00382348

**Fig. 40: Identifying Transmission Screen**

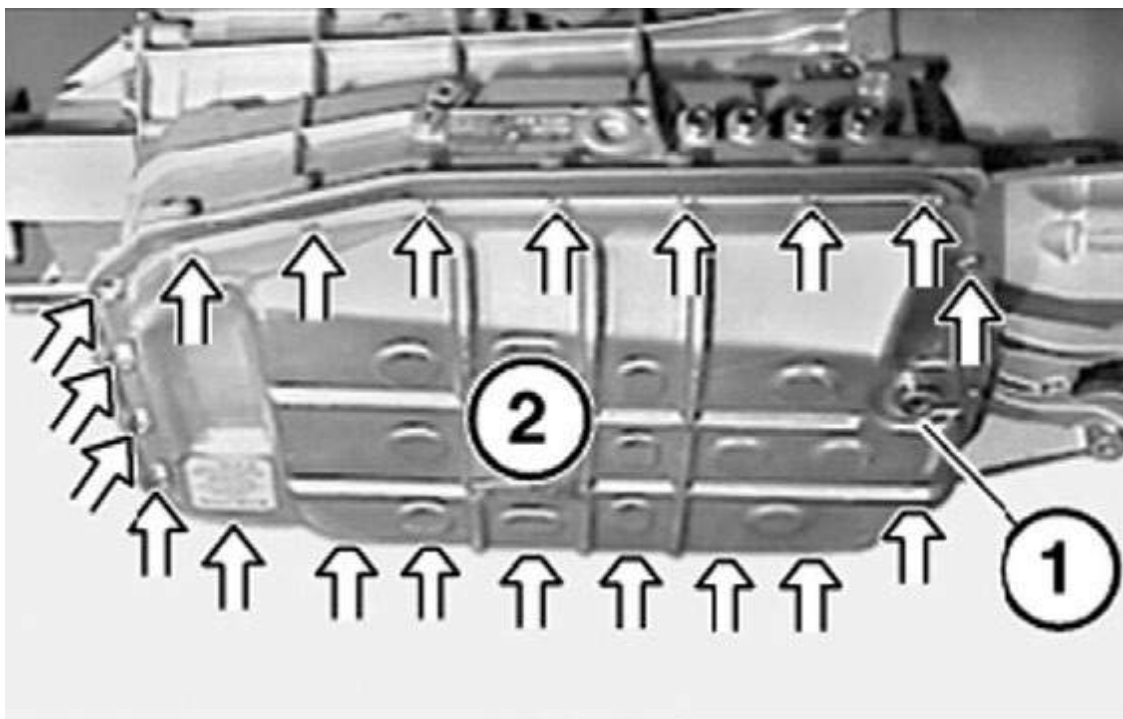
Courtesy of BMW OF NORTH AMERICA, INC.

**REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

**CAUTION:** It is absolutely essential to use the approved automatic transmission fluid in this automatic transmission. Failure to comply with this requirement will result in serious damage to the automatic transmission.

Release drain plug (1). See **Fig. 41** . Drain automatic transmission fluid. Unscrew all bolts. Remove oil sump (2). Upon installation, tighten fasteners to specification. See **TORQUE SPECIFICATIONS** .

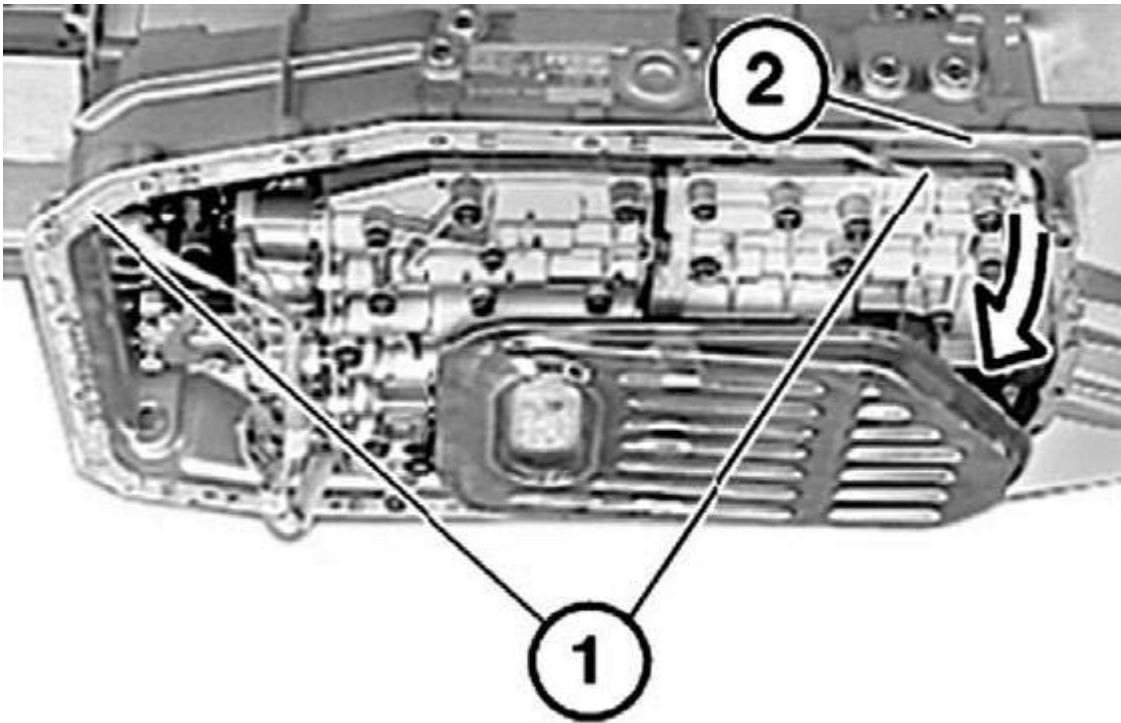


G00382300

**Fig. 41: Removing Oil Sump**

Courtesy of BMW OF NORTH AMERICA, INC.

Remove gasket (1). See **Fig. 42** . Clean sealing surface (2). Upon installation, replace seal.



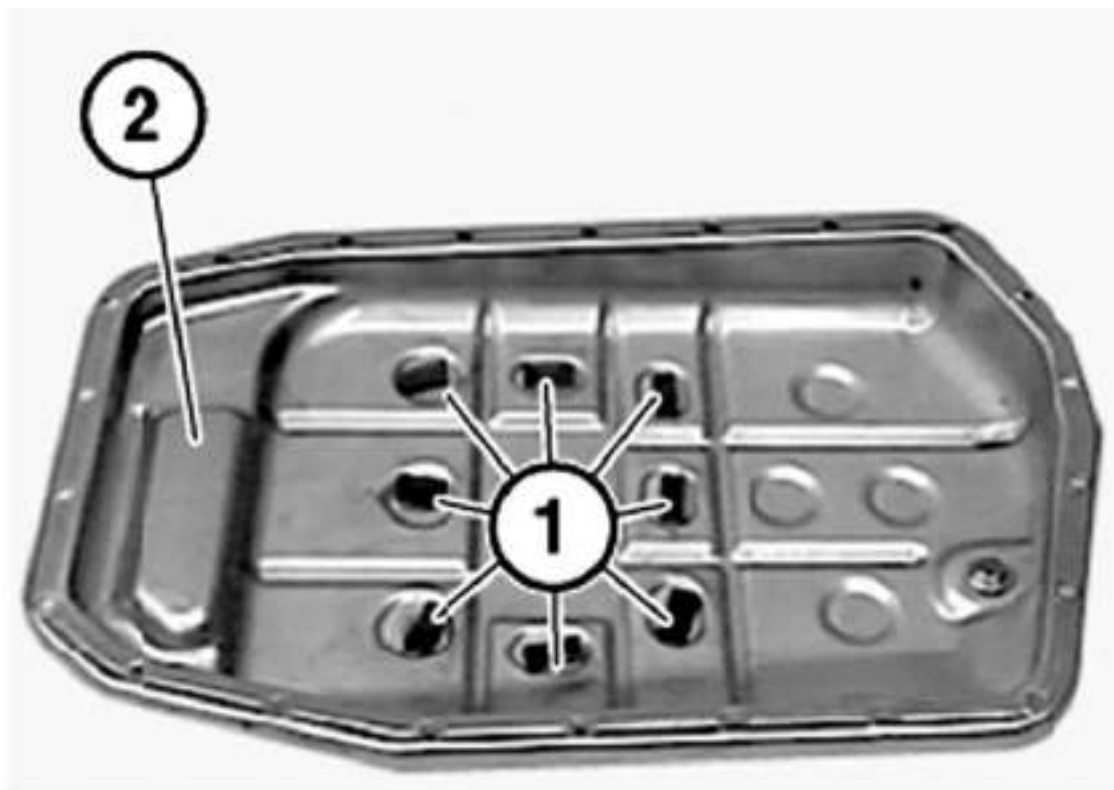
G00382301

**Fig. 42: Locating Gasket**

Courtesy of BMW OF NORTH AMERICA, INC.

**CAUTION:** Using torque wrench, do not tighten screws diagonally but once one after the other. DO NOT tighten screws further.

Clean magnets (1) and insert in oil sump again (2). See **Fig. 43** . Install oil sump (2). Insert all screws until contact is made with screw head in each case. Tighten to specification. See **TORQUE SPECIFICATIONS** .



G00382302

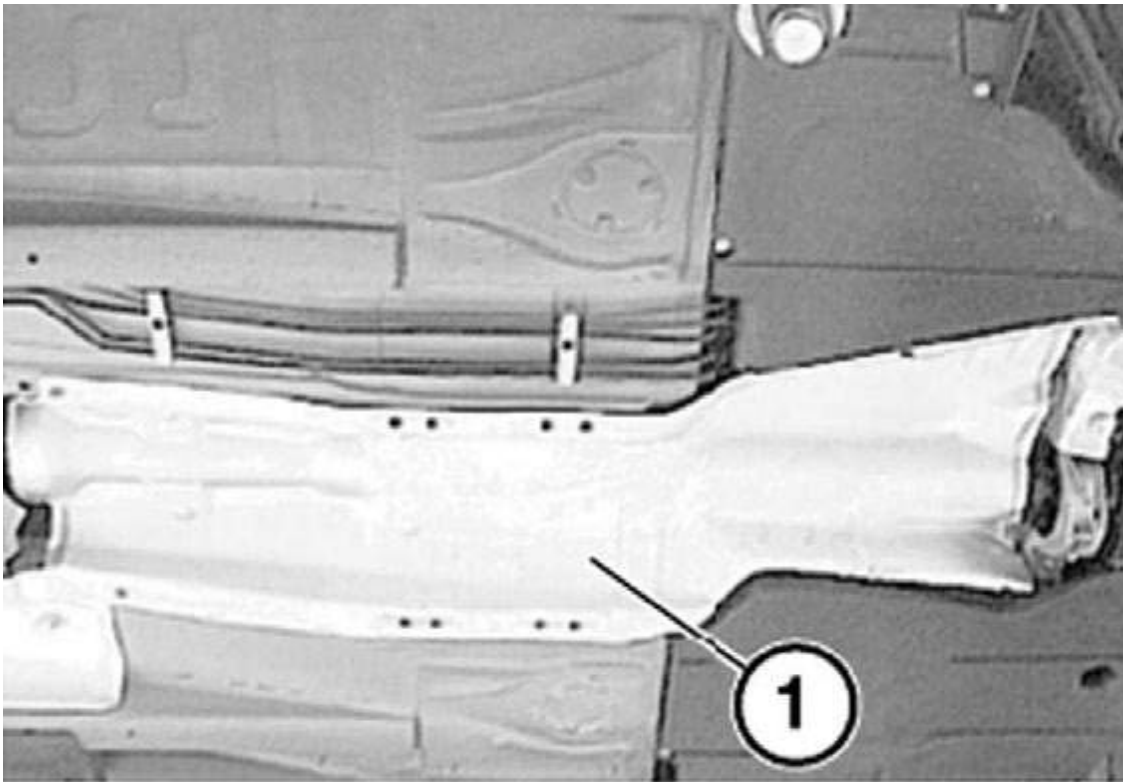
**Fig. 43: Locating Magnets**

Courtesy of BMW OF NORTH AMERICA, INC.

### REMOVING & INSTALLING TRANSMISSION EXTENSION (A5S 325Z)

**NOTE:** Numbers in text refer to numbers in figures.

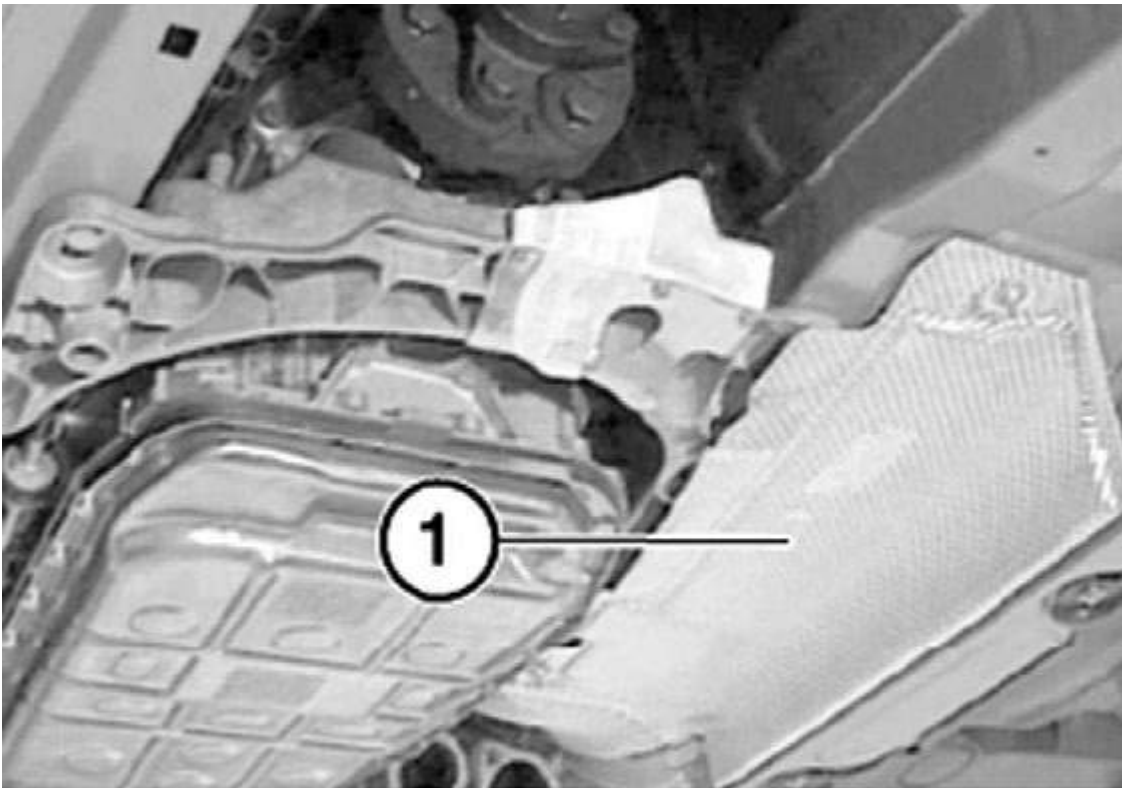
Remove heat shield (1). See **Fig. 44** .



G00367851

**Fig. 44: Removing First Heat Shield**  
Courtesy of BMW OF NORTH AMERICA, INC.

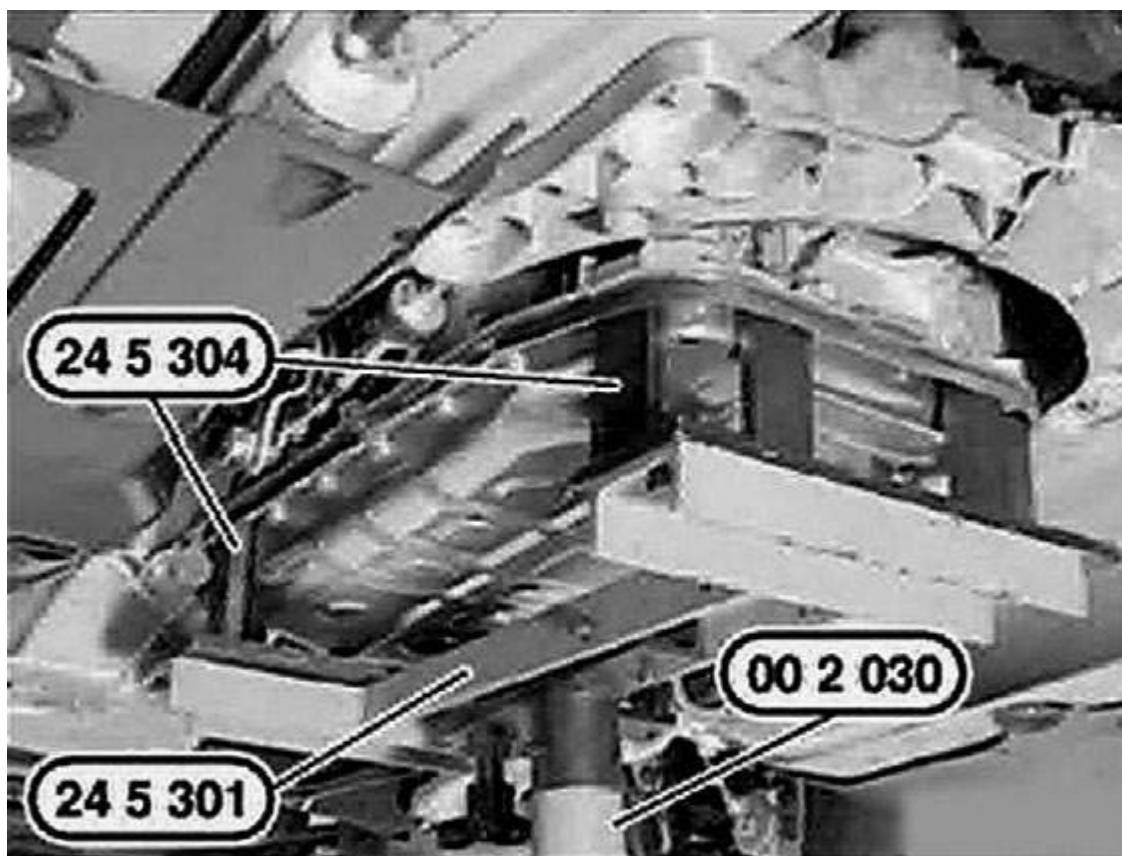
Remove heat shield (1). See **Fig. 45** .



G00367852

**Fig. 45: Removing Second Heat Shield**  
Courtesy of BMW OF NORTH AMERICA, INC.

Support transmission with Special Tool (00 2 030 / 24 5 301 / 24 5 304). See **Fig. 46** .

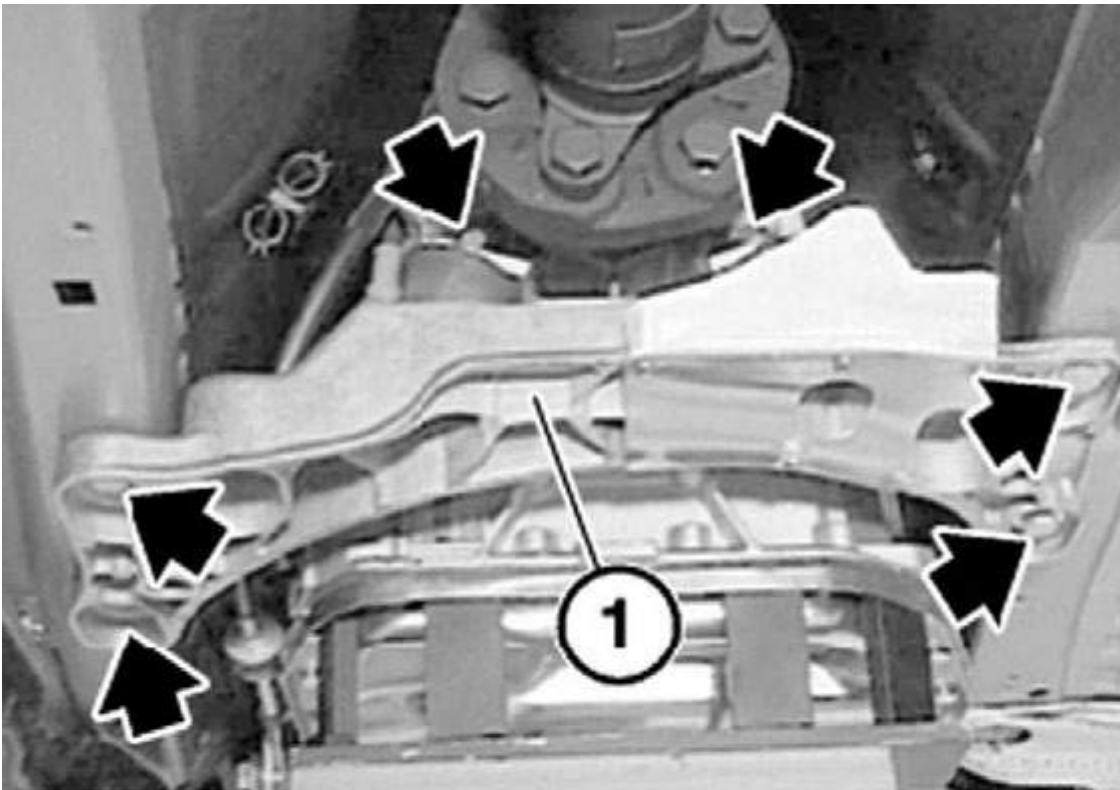


G00367901

**Fig. 46: Supporting Transmission With Special Tool**  
Courtesy of BMW OF NORTH AMERICA, INC.

Release screws and remove cross-member (1). See **Fig. 47** . Upon installation, tighten screws to specification.  
See **TORQUE SPECIFICATIONS** .



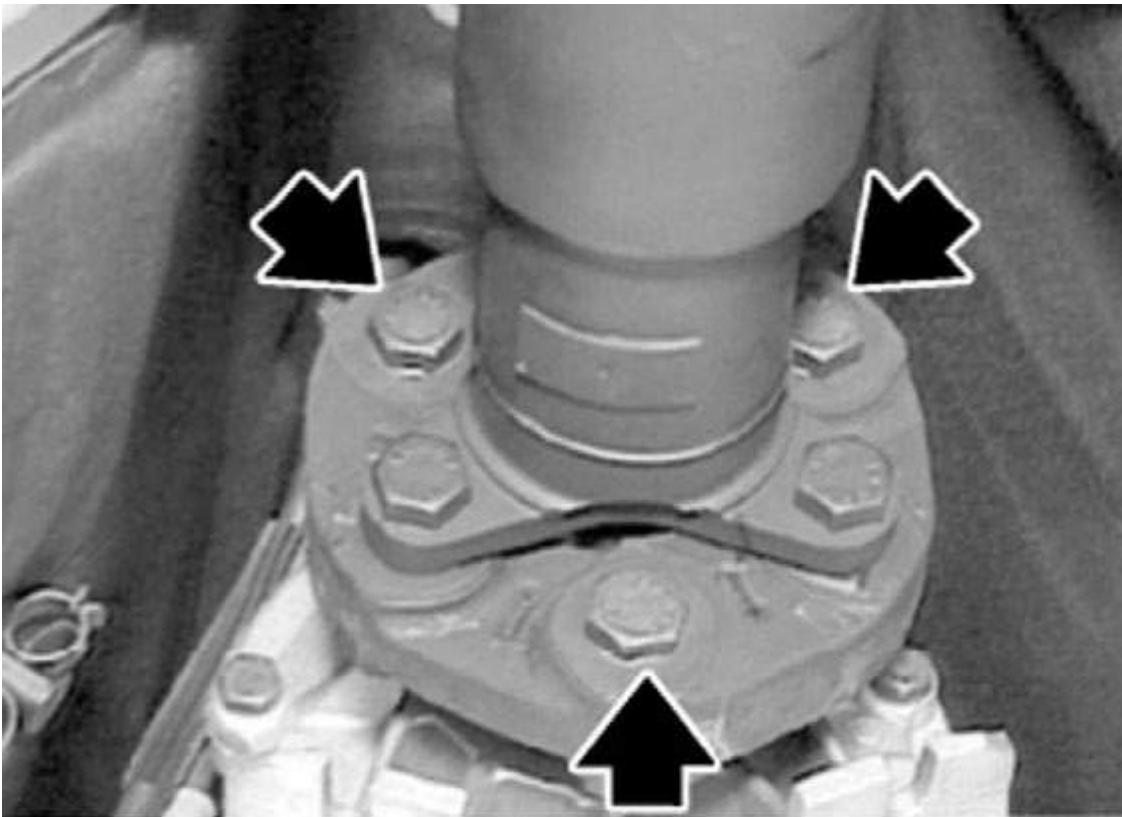


G00367856

**Fig. 47: Removing Cross-Member**

Courtesy of BMW OF NORTH AMERICA, INC.

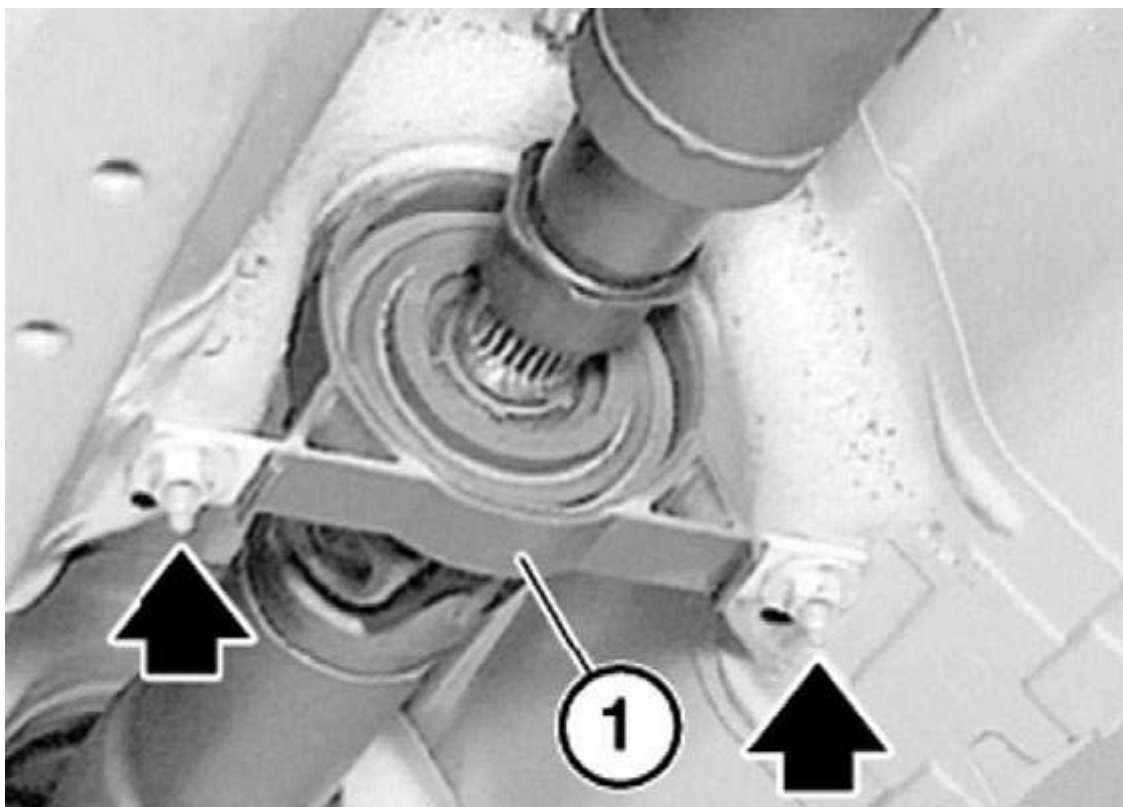
Unfasten screws. See **Fig. 48** . Upon installation, replace self-locking nuts. Tighten to specification. See **TORQUE SPECIFICATIONS** .



G00367857

**Fig. 48: Locating Flexible Disk To Propeller Shaft Screws**  
Courtesy of BMW OF NORTH AMERICA, INC.

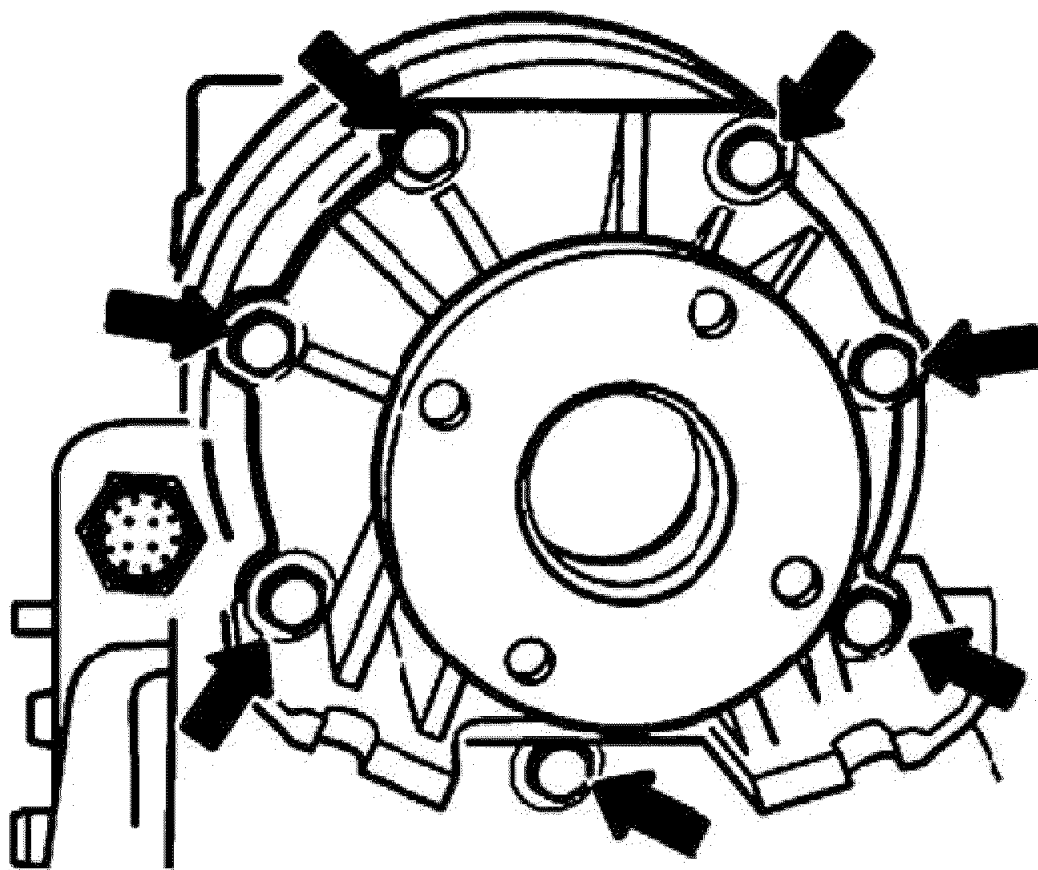
Grip propeller shaft and release nuts. See **Fig. 49** . Bend propeller shaft downwards at center mount (1), detach from transmission output flange and tie back to one side on underbody of vehicle. Upon installation, tighten screws to specification. See **TORQUE SPECIFICATIONS** .



G00367858

**Fig. 49: Detaching Propeller Shaft From Transmission Output Shaft**  
Courtesy of BMW OF NORTH AMERICA, INC.

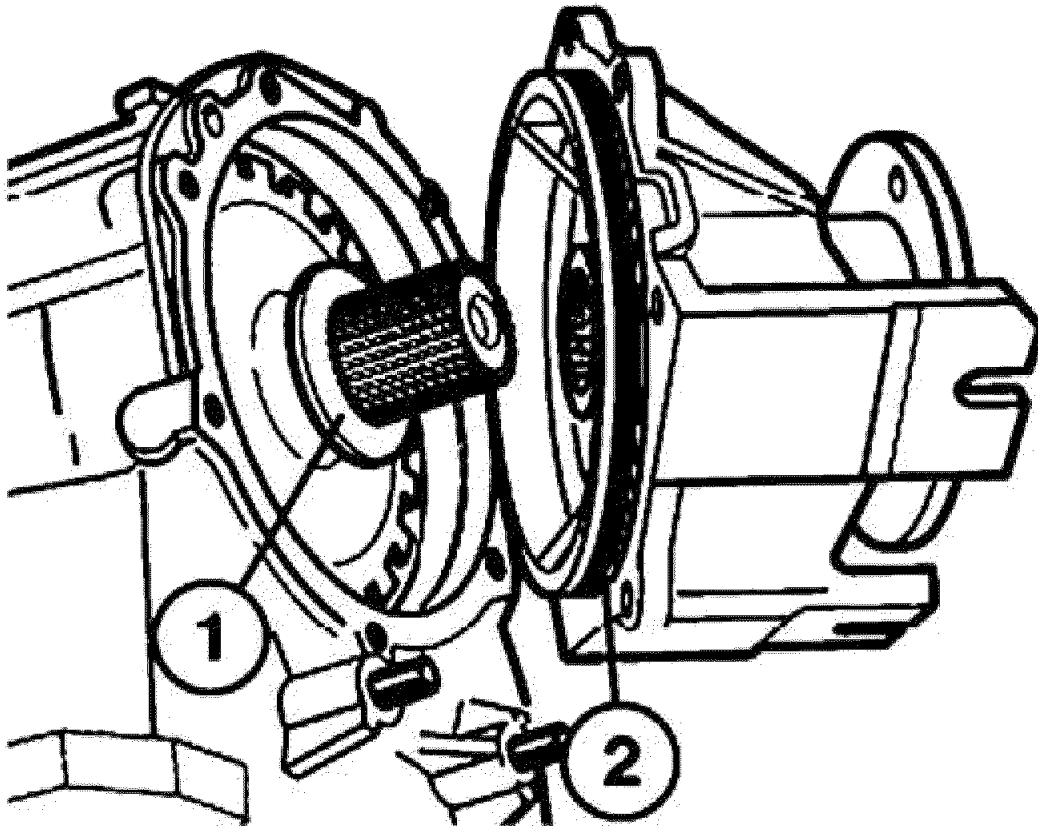
Unfasten screws. See **Fig. 50** . Upon installation, tighten screws to specification. See **TORQUE SPECIFICATIONS** .



G00382303

**Fig. 50: Locating Transmission Extension Screws**  
Courtesy of BMW OF NORTH AMERICA, INC.

Remove transmission extension. Upon installation, install shim (1). Replace O-ring (2). See **Fig. 51** .



G00382304

**Fig. 51: Locating Shim & O-Ring**

Courtesy of BMW OF NORTH AMERICA, INC.

To install, reverse removal procedure.

**REMOVING AND INSTALLING OR REPLACING TRANSMISSION EXTENSION HOUSING (A5S 360R / 390R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

Remove complete exhaust system.

Remove heat shields. See **Fig. 44** and **Fig. 45** .

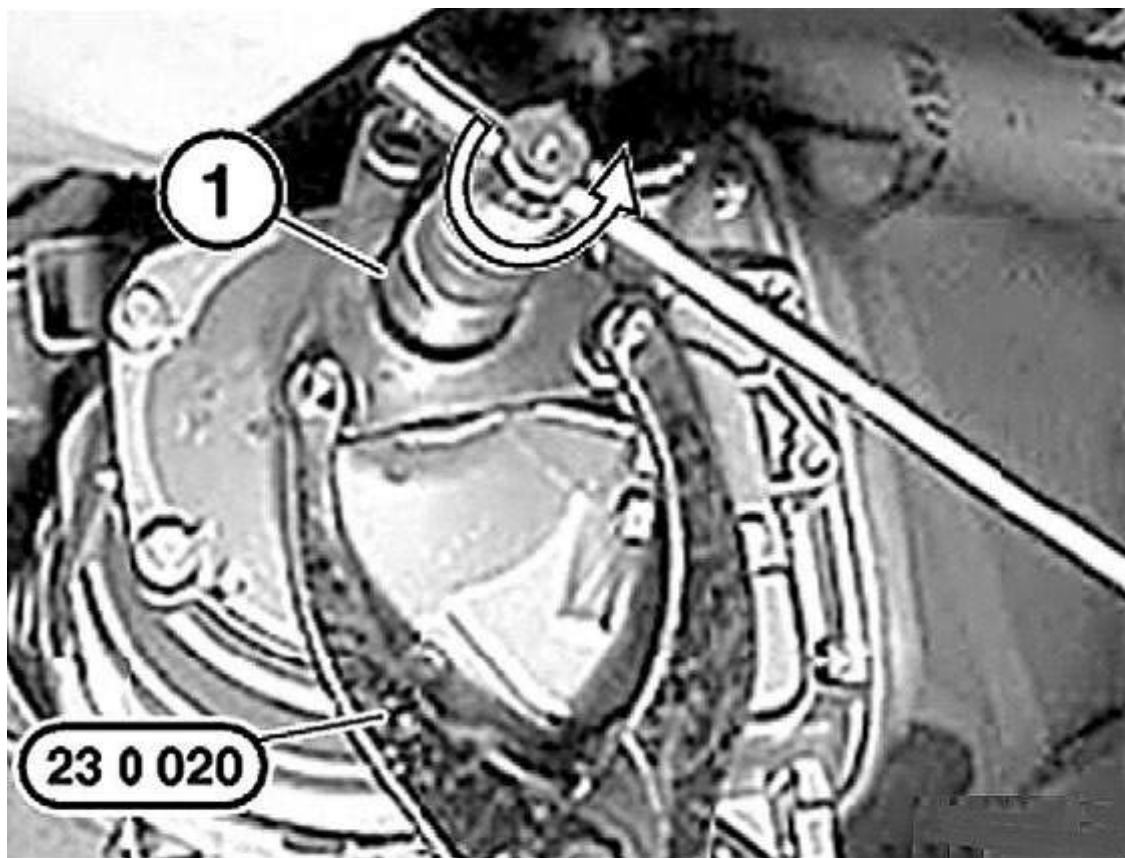
Support transmission with special tools 00 2 030 / 24 5 301 / 24 5 305. See **Fig. 46** .

Release screws. Remove cross-member (1). See **Fig. 47** . Upon installation, tighten screws to specification. See **TORQUE SPECIFICATIONS** .

Release screws. See **Fig. 48** . Upon installation, replace self-locking nuts. Tighten to specification. See **TORQUE SPECIFICATIONS** .

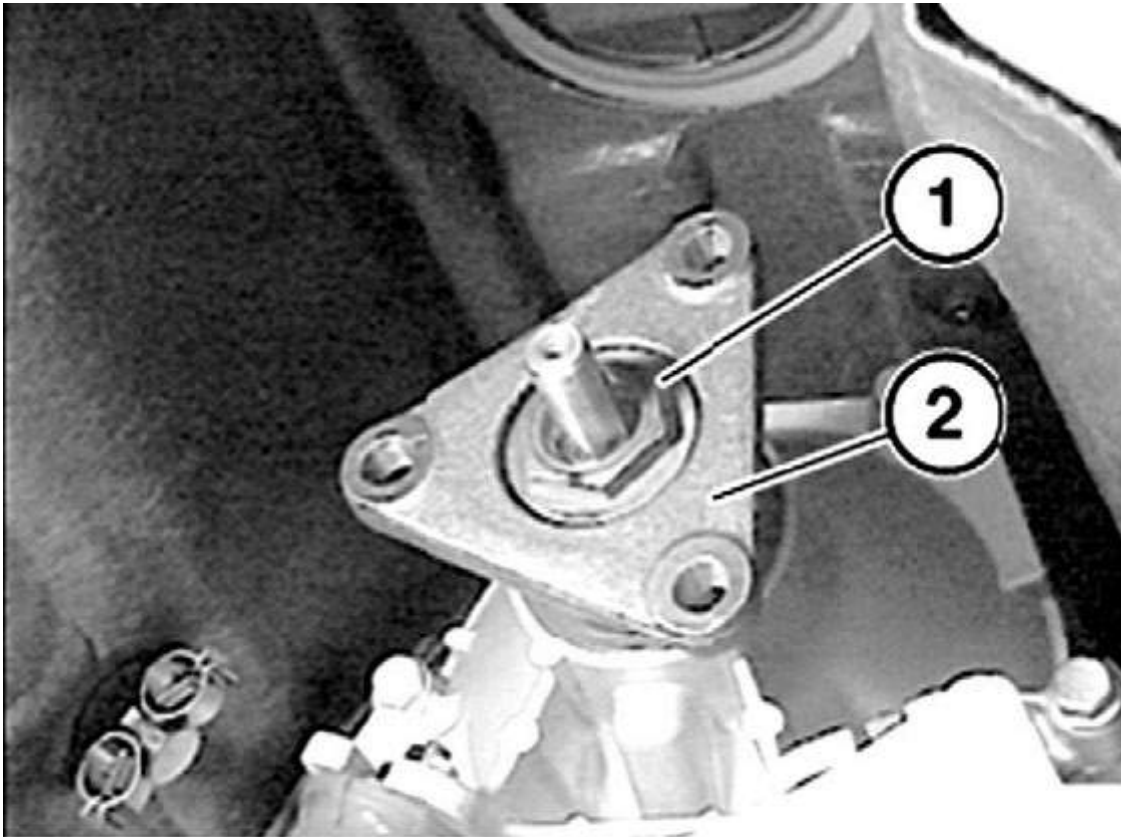
Grip propeller shaft and release nuts. See **Fig. 49** . Bend propeller shaft downwards at center bearing (1). Detach propeller shaft from transmission output flange and tie back to side on vehicle underbody. Upon installation, tighten nuts to specification. See **TORQUE SPECIFICATIONS** .

Version 1 without spring washer: grip output flange (1) with Special Tool (23 0 020). See **Fig. 52** . Release hexagon nut. Detach output flange (1). Upon installation, replace sealing ring in output flange (1). Install hexagon nut with screw retaining compound. Tighten to specification. See **TORQUE SPECIFICATIONS** .



**Fig. 52: Detaching Output Flange (Version 1)**  
Courtesy of BMW OF NORTH AMERICA, INC.

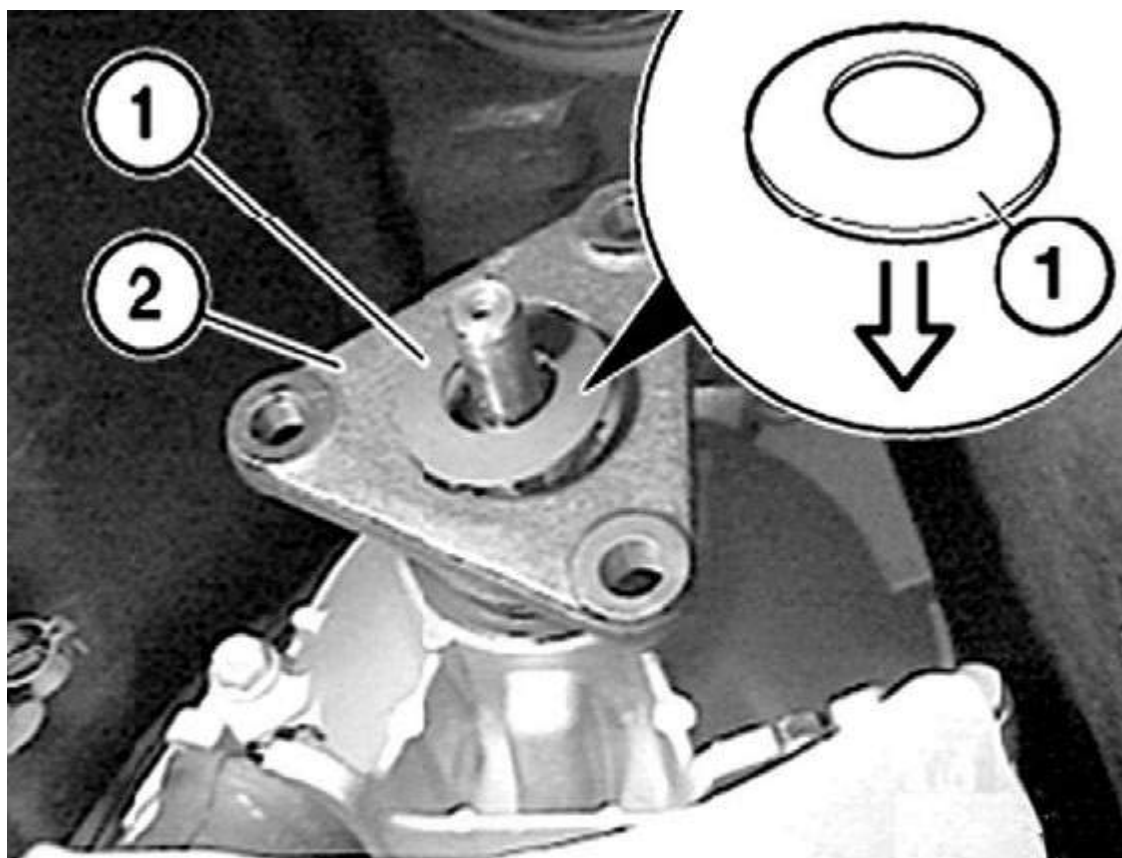
Version 2 with spring washer: release hexagon nut (1) on output flange (2). See **Fig. 53** . Upon installation, install hexagon nut with screw retaining compound and tighten to specification. See **TORQUE SPECIFICATIONS** .



G00382357

**Fig. 53: Releasing Hexagon Nut On Output Flange**  
Courtesy of BMW OF NORTH AMERICA, INC.

Version 2 with spring washer: remove spring washer (1). See **Fig. 54** . Remove output flange (2). Upon installation: note installation direction of spring washer (1). Replace sealing ring in output flange (2).

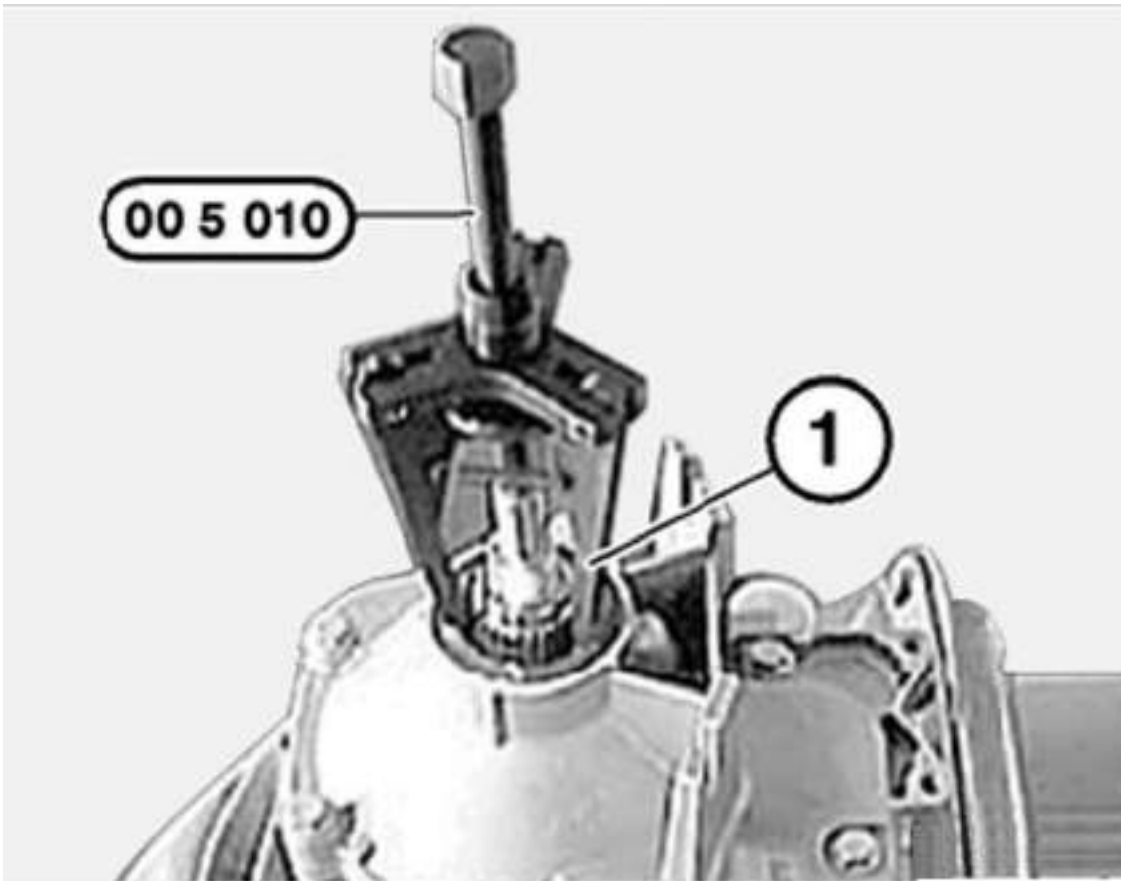


G00382358

**Fig. 54: Removing Output Flange (Version 2)**  
Courtesy of BMW OF NORTH AMERICA, INC.

Withdraw radial seal (1) with Special Tool (00 5 010). See **Fig. 55** .



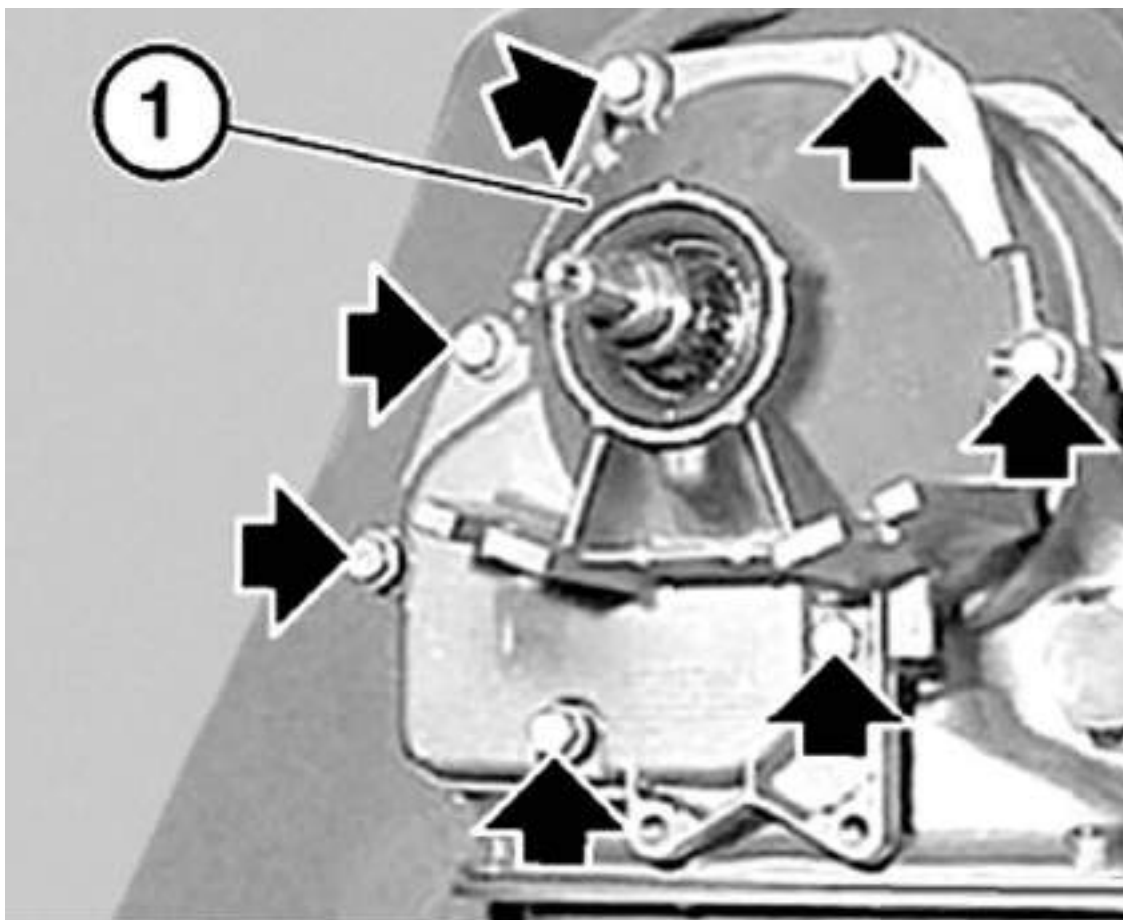


G00382359

**Fig. 55: Removing Radial Seal**

Courtesy of BMW OF NORTH AMERICA, INC.

Release screws on transmission extension housing (1). See **Fig. 56** . Carefully pull off transmission extension housing (1). Upon installation, tighten screws to specification. See **TORQUE SPECIFICATIONS** .

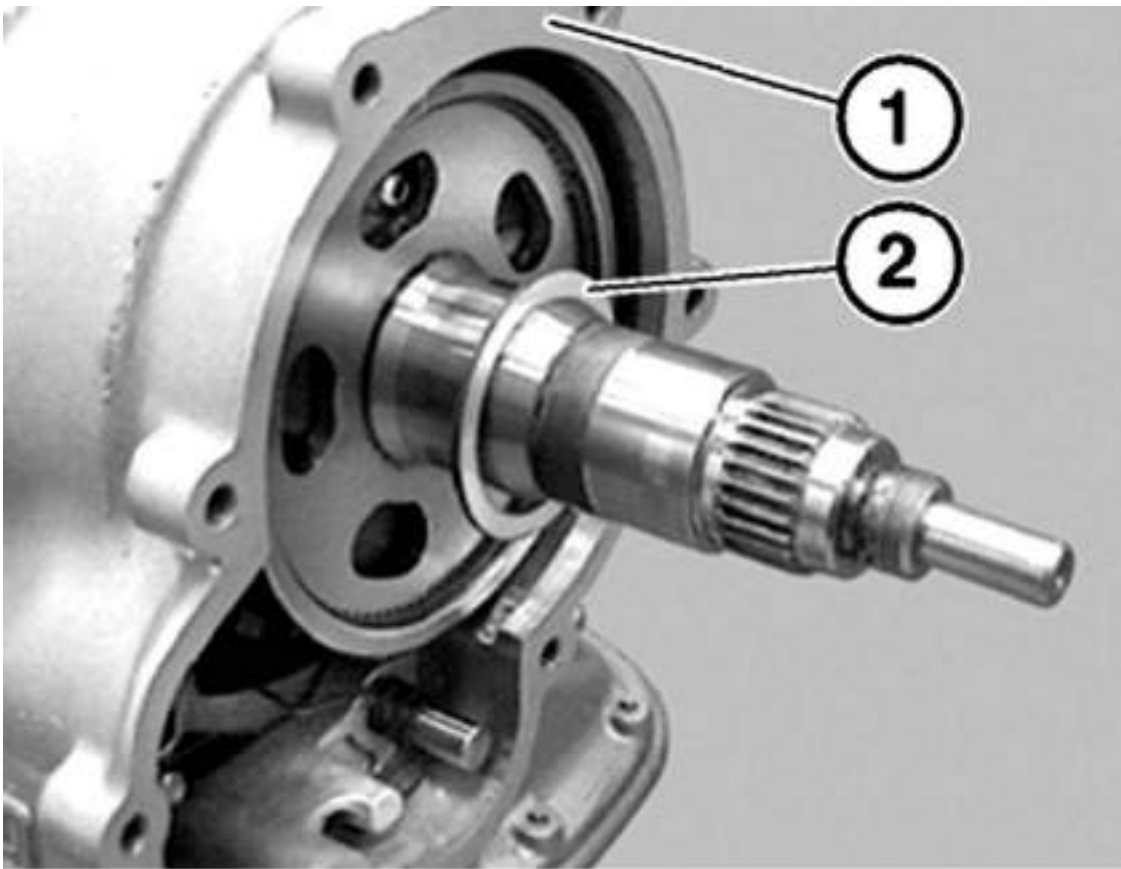


G00382360

**Fig. 56: Locating Screws On Transmission Extension Housing**  
Courtesy of BMW OF NORTH AMERICA, INC.

**CAUTION:** Existing shim (2) remains fitted and is not recalculated.

Replace gasket between transmission housing (1) and end cover. See **Fig. 57** .

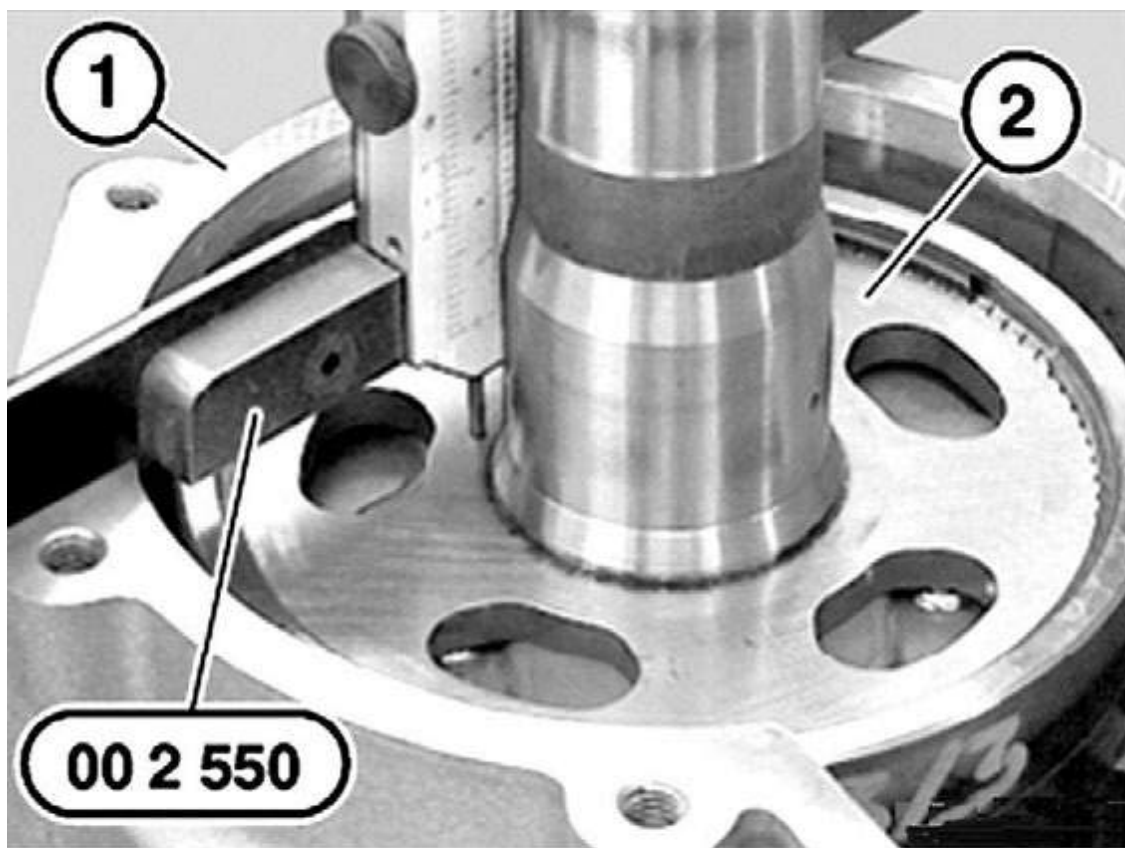


G00382361

**Fig. 57: Replacing Gasket Between Transmission Housing & End Cover**  
Courtesy of BMW OF NORTH AMERICA, INC.

**CAUTION:** If shim is lost: Calculate new shim.

Calculate measurement between contact face (1) and parking gear (2) with Special Tool (00 2 550). See **Fig. 58** . Calculate the new shim with this measurement from the following figure. See **Fig. 59** .



G00382362

**Fig. 58: Measuring Between Contact Face & Parking Gear**  
Courtesy of BMW OF NORTH AMERICA, INC.

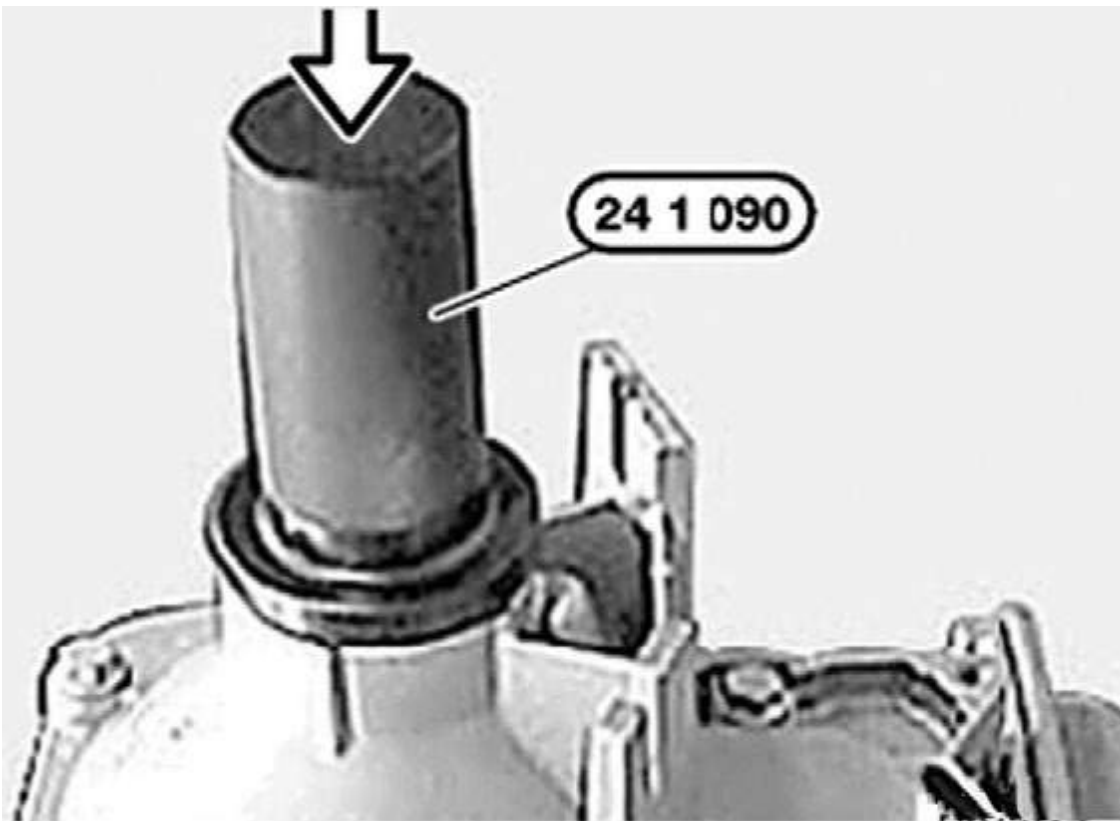
Calculated measurement in mm	Shim
15,99 - 16,27	0.95/1.05
16,27 - 16,47	1.15/1.25
16,47 - 16,67	1.35/1.45
16,67 - 16,87	1.55/1.65
16,87 - 17,07	1.75/1.85
17,07 - 17,27	1.95/2.05
17,27 - 17,47	2.15/2.25
17,47 - 17,67	2.35/2.45
17,67 - 17,87	2.55/2.65
17,87 - 18,07	2.75/2.85

G00382363

**Fig. 59: Calculating Shim Measurement**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: coat sealing lips of new radial seal with automatic transmission fluid. Drive in radial seal with Special Tool (24 1 090) until flush. See **Fig. 60** .



G00382364

**Fig. 60: Driving In Radial Seal**

Courtesy of BMW OF NORTH AMERICA, INC.

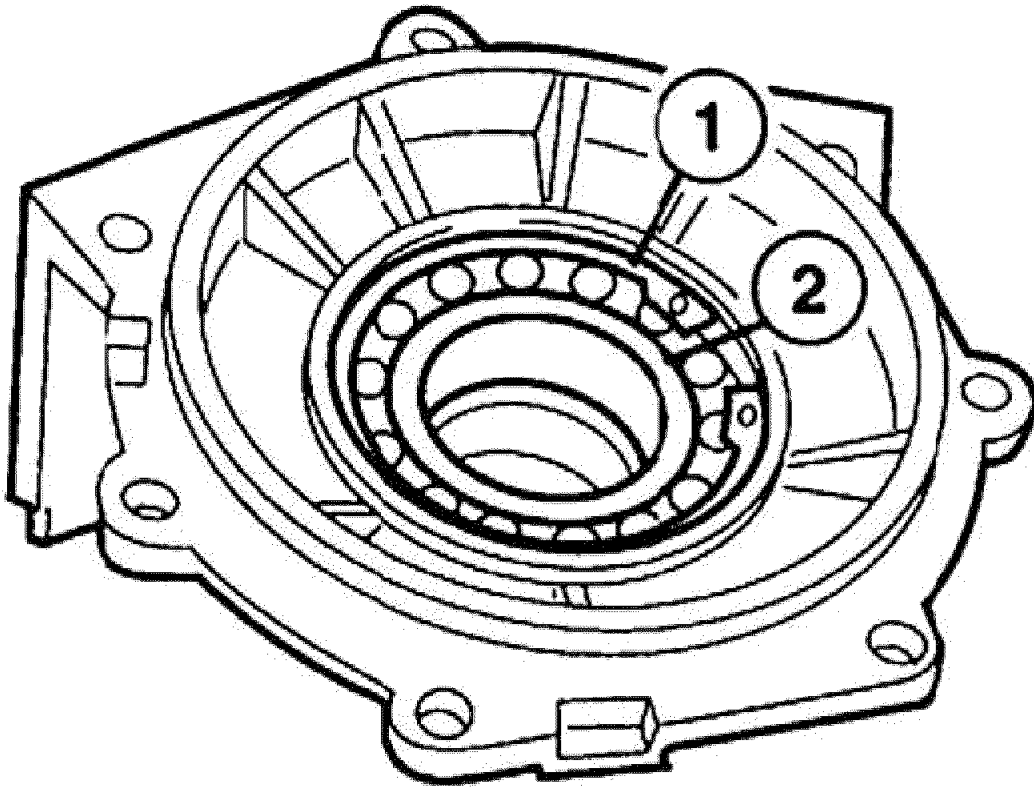
#### **REPLACING BEARING ON TRANSMISSION EXTENSION (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

**CAUTION:** After completion of work, check transmission oil level. Use only approved transmission fluid. Failure to comply with this instruction will result in serious damage to the transmission. End play must be checked and, if necessary, adjusted. See REPLACING OUTPUT FLANGE (A5S 325Z) .

Remove output flange. See REMOVING & INSTALLING TRANSMISSION EXTENSION (A5S 325Z) .

Lift out circlip (1). See Fig. 61 . Remove ball ring (2).

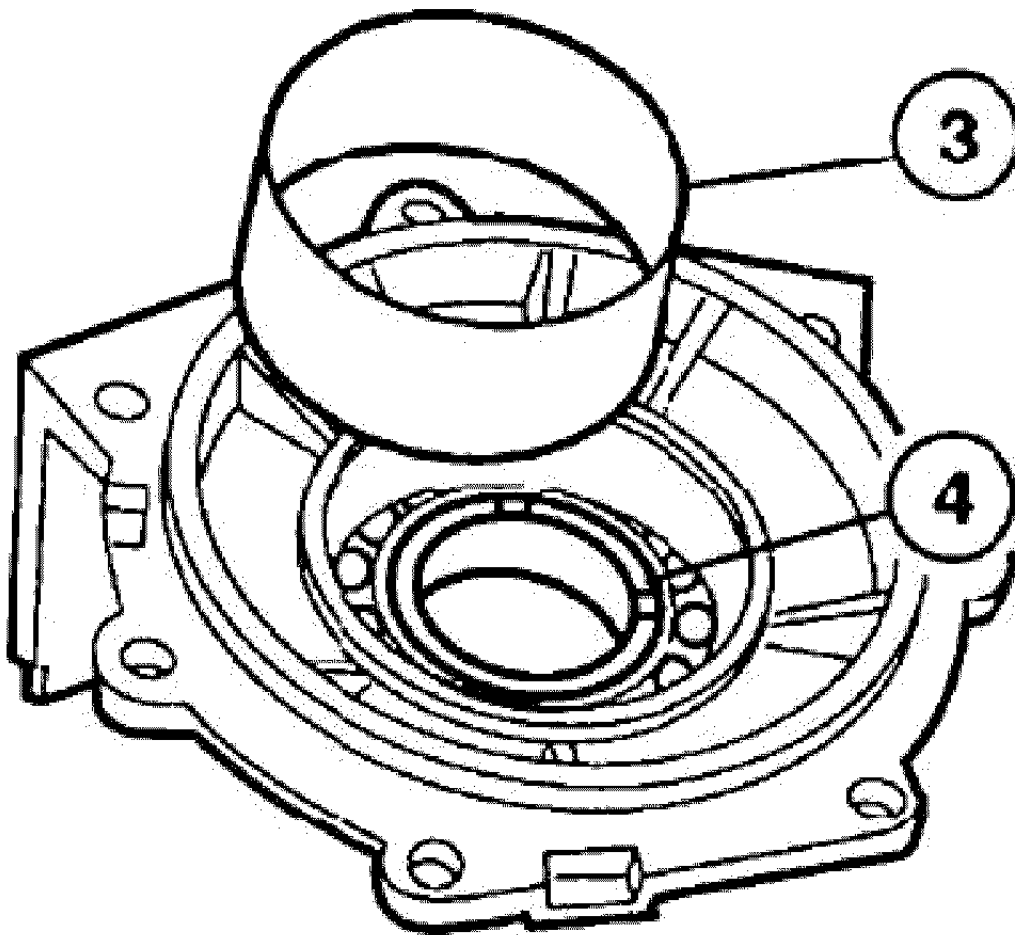


G00382311

**Fig. 61: Locating Circlip**

Courtesy of BMW OF NORTH AMERICA, INC.

Heat transmission extension in area of bearing race to approx. 80°C (hot air blower). See **Fig. 62** . Remove bearing race (3). Installation: install first ball ring (4), then bearing race.



G00382312

**Fig. 62: Removing Bearing Race**

Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING OUTPUT FLANGE (A5S 325Z)****NOTE:** Numbers in text refer to numbers in figures.

Remove output flange from mounting. See **REPLACING RADIAL SEAL FOR OUTPUT FLANGE (A5S 325Z)** . Installation: coat sealing lip of radial seal and sealing surface of output flange with ATF.

Installation: an end float of 0.15 - 0.35 mm is required between parking interlock gear and end face of output flange. End play is adjusted with shim (1). See **Fig. 92** . Replace sealing ring.

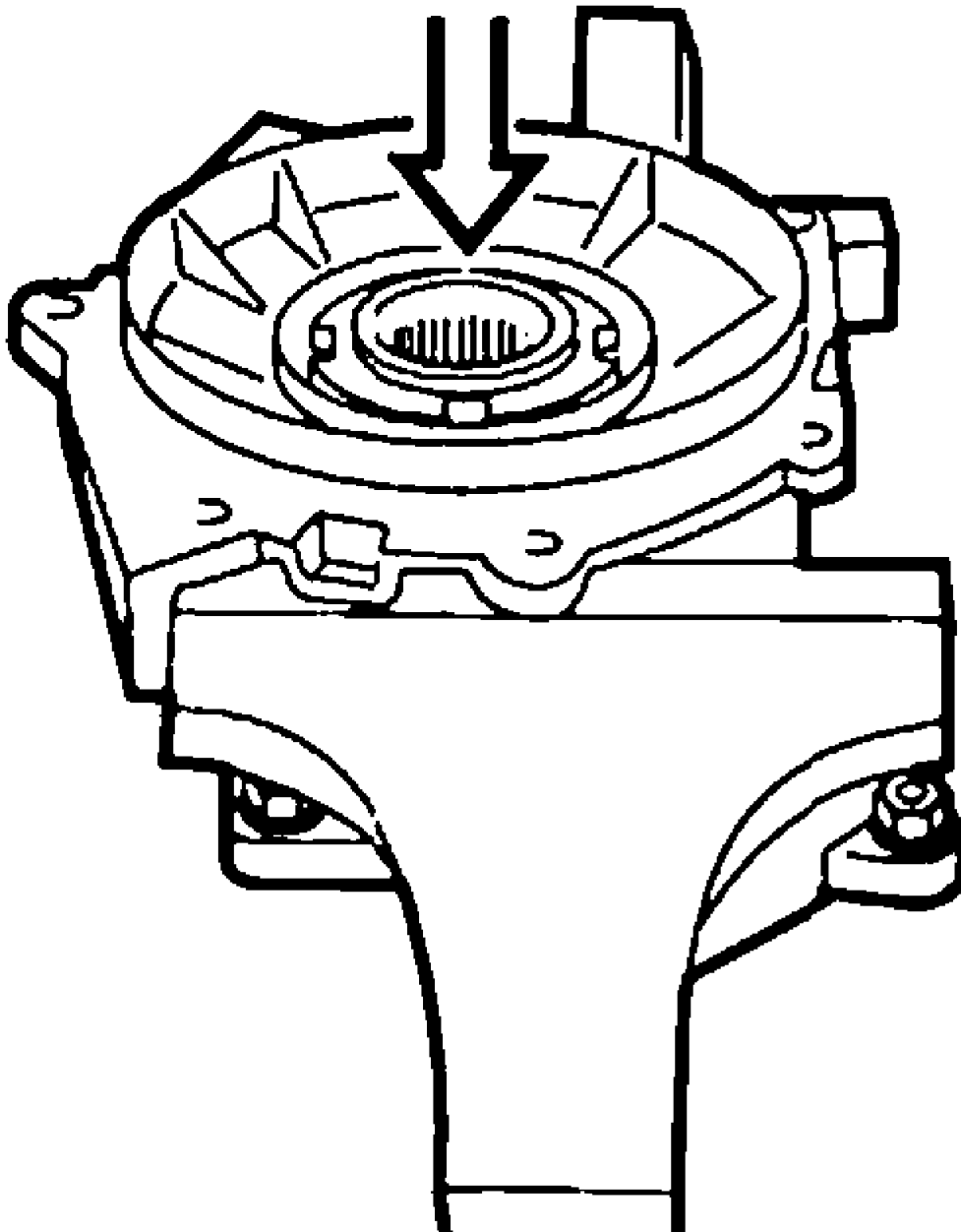


## 2003 BMW X5 44i

1997-2005 AUTOMATIC TRANSMISSIONS Servicing - A5S 325Z & A5S 360R/390R

**NOTE:**      **Output flange must be free.**

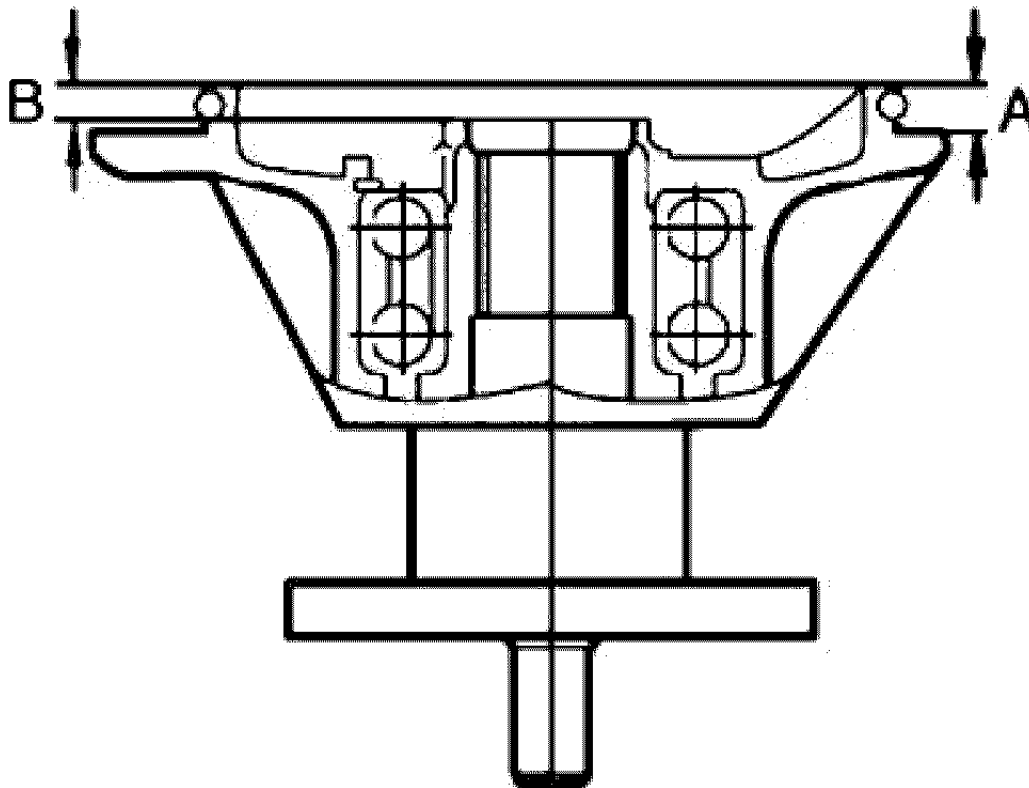
Determining thickness of shim: clamp transmission extension in a vise. Press output flange in direction of arrow. See **Fig. 63** .



G00382313

Determine distance (A) from shoulder to sealing surface and distance (B) from shoulder to end face of output flange. See **Fig. 64** . Example:

- A = 10.00 mm
- B = 7.50 mm

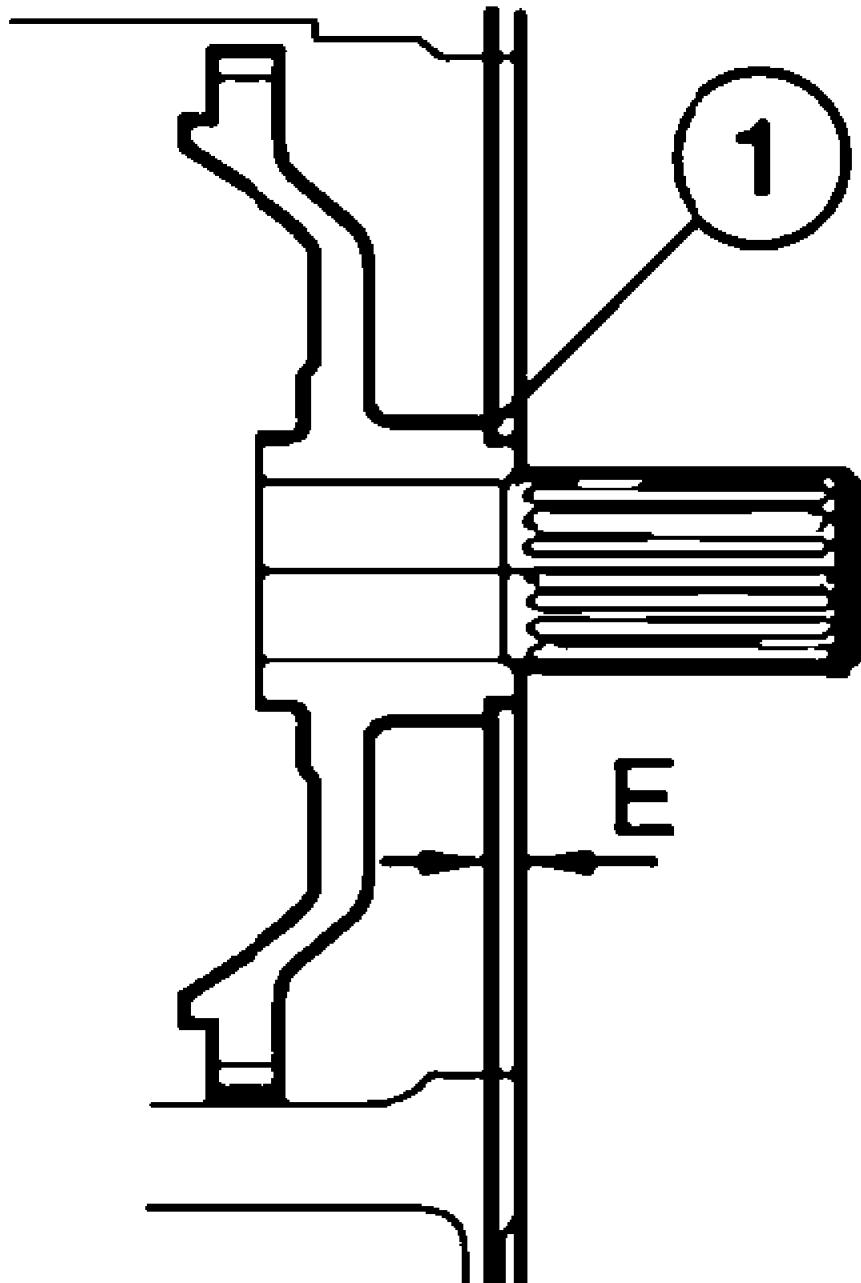


G00382314

**Fig. 64: Locating Distance A & B**

Courtesy of BMW OF NORTH AMERICA, INC.

Remove shim from sprag wheel. Press sprag wheel inwards. Determine distance (E) from sealing surface on transmission housing to shoulder (1) on parking lock gear. See **Fig. 65** . Example: E = 4.00 mm.



G00382315

Courtesy of BMW OF NORTH AMERICA, INC.

**NOTE:** Shims are available in 0.2 mm increments from 0.8 to 2.8 mm.

Calculate shim thickness:

1.  $A - B = C$
2.  $E - C$  - end play = shim thickness
3. If necessary: round distance to an amount divisible by 2. Pay attention to distance for end play (0.15 - 0.35 mm) in so doing. Example:
  - $10 - 7.5 = 2.5$
  - $4 - 2.5 - 0.25 = 1.15$  3. 1.2

Install shim (example: 1.20 mm).

#### **REPLACING OUTPUT FLANGE (A5S 360R / 390R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

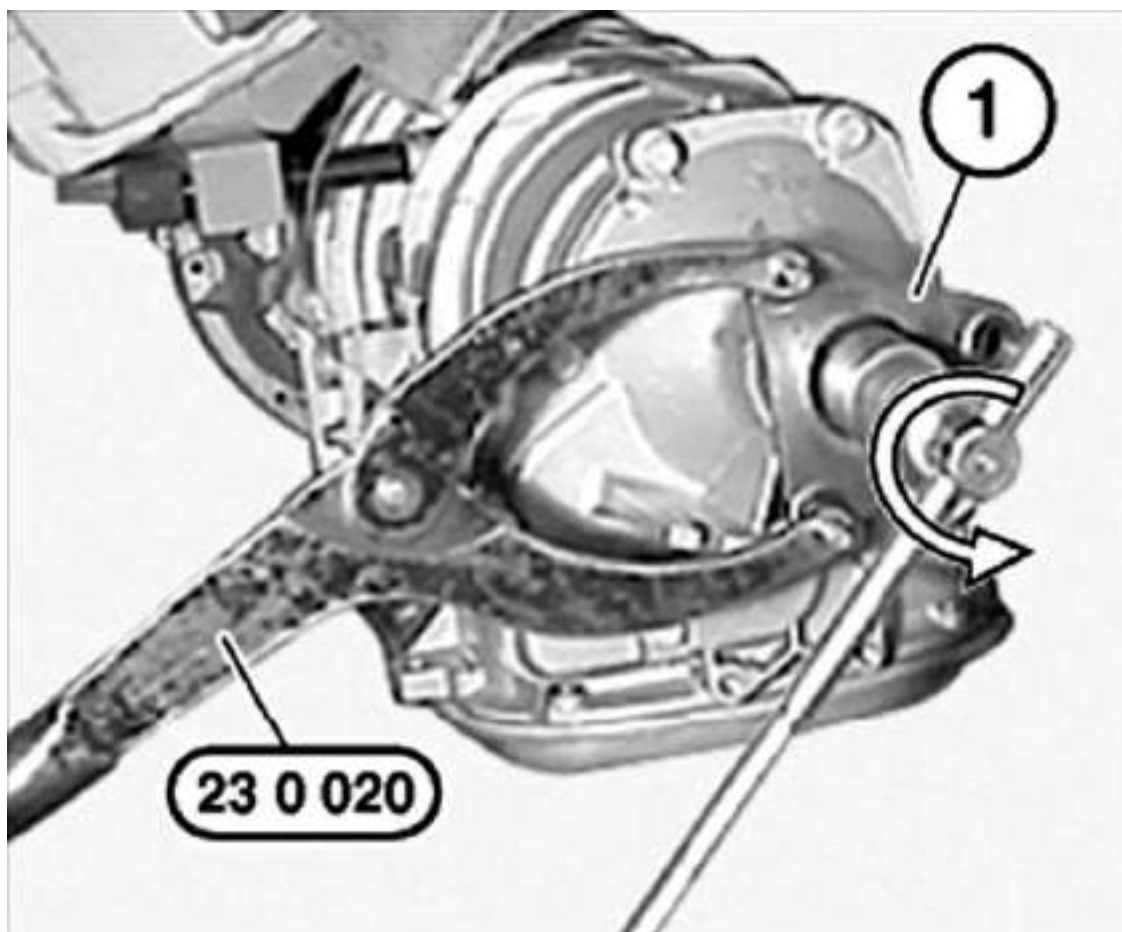
Remove complete exhaust system.

Remove heat shield (1). See **Fig. 44** .

Release screws. See **Fig. 48** . Upon installation: replace self-locking nuts and tighten to specification. See **TORQUE SPECIFICATIONS** .

Grip propeller shaft. Release nuts. See **Fig. 49** . Bend propeller shaft downwards at center bearing (1). Detach propeller shaft from transmission output flange and tie back to side on vehicle underbody. Upon installation, tighten nuts to specification. See **TORQUE SPECIFICATIONS** .

Grip output flange (1) with Special Tool (23 0 020). See **Fig. 66** . Release hexagon nut. Detach output flange (1). Upon installation, install hexagon nut with screw retaining compound and tighten to specification. See **TORQUE SPECIFICATIONS** .

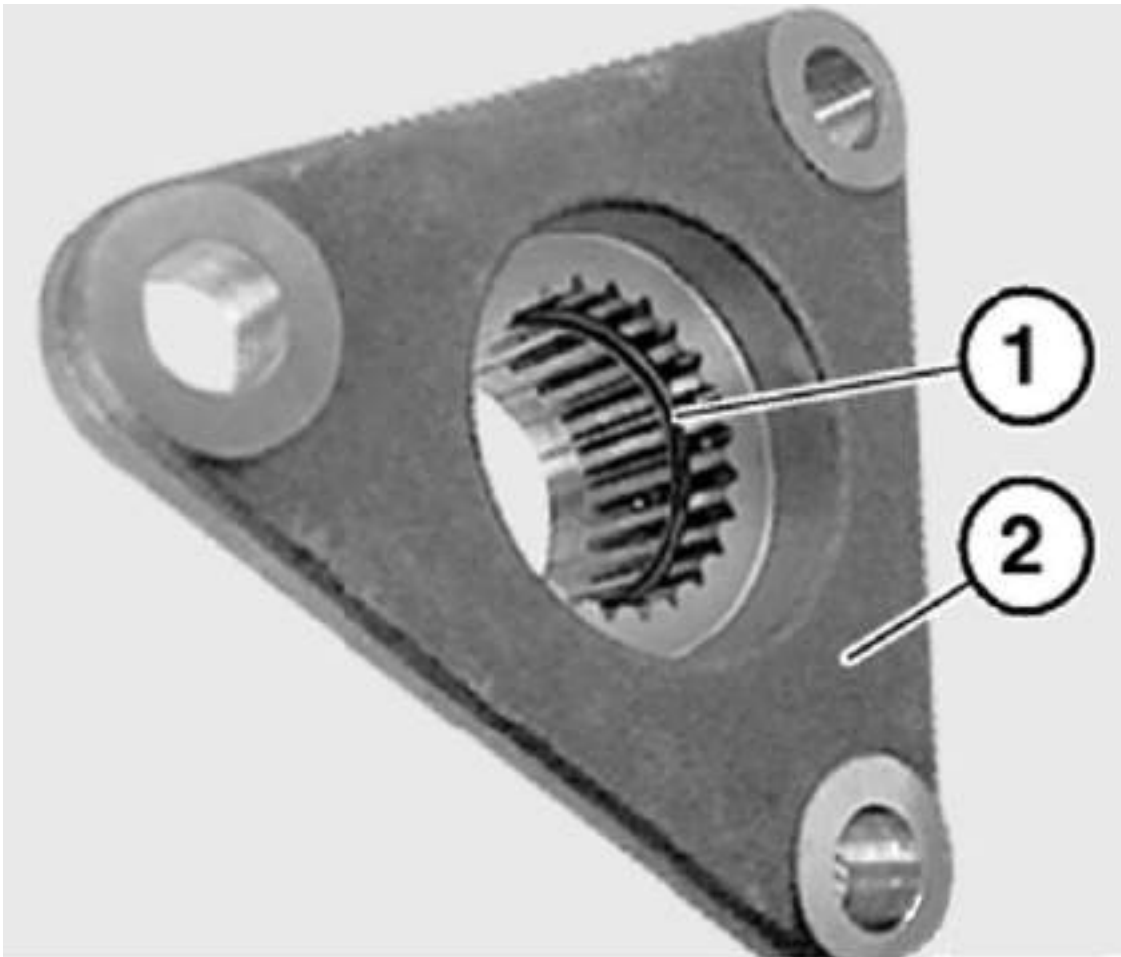


G00382365

**Fig. 66: Detaching Output Flange**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: replace inner sealing ring (1) on output flange (2). See **Fig. 67** .



G00382366

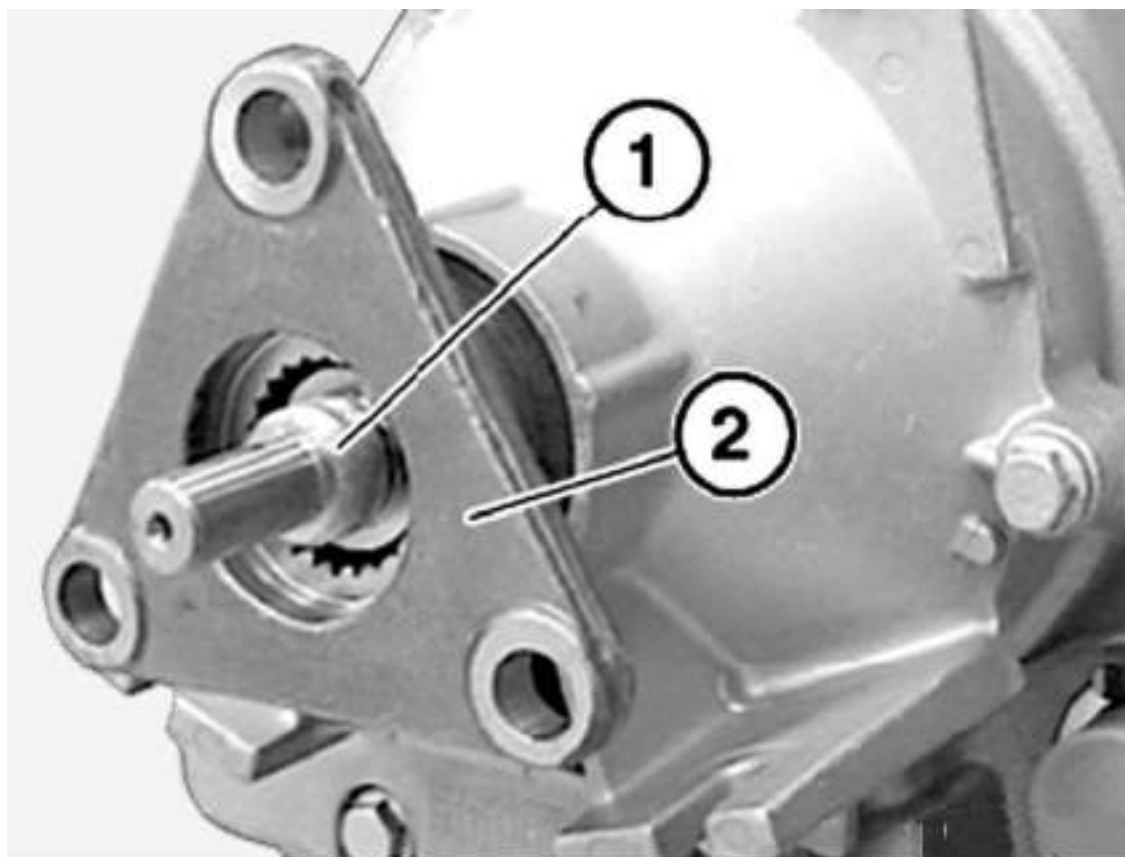
**Fig. 67: Replacing Inner Sealing Ring**  
Courtesy of BMW OF NORTH AMERICA, INC.

**CAUTION:** There are two different output flanges; DO NOT mix them up.

Version 1 (without spring washer) Identifying features:

- There is no spring washer fitted between the flange nut and output flange to secure the output flange (2) on the flange nut (1). See **Fig. 68** .
- When this output flange is replaced, the add-on kit detailed below must be retrofitted.

**CAUTION:** Only the modified version (Version 2) is still available as a replacement.



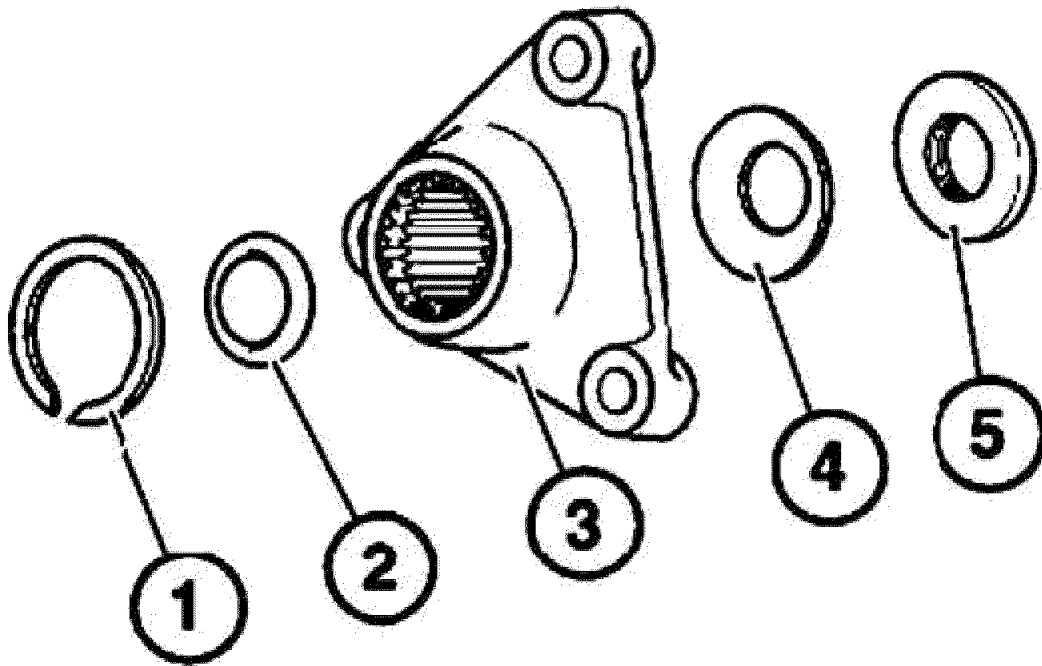
G00382367

**Fig. 68: Identifying Version 1**

Courtesy of BMW OF NORTH AMERICA, INC.

For retrofit kit, see **Fig. 69** . Install add-on kit for output flange.





- 1 Snap ring
- 2 Sealing ring
- 3 Output flange
- 4 Spring washer
- 5 Flange nut

G00382368

**Fig. 69: Identifying Retrofit Kit**

Courtesy of BMW OF NORTH AMERICA, INC.

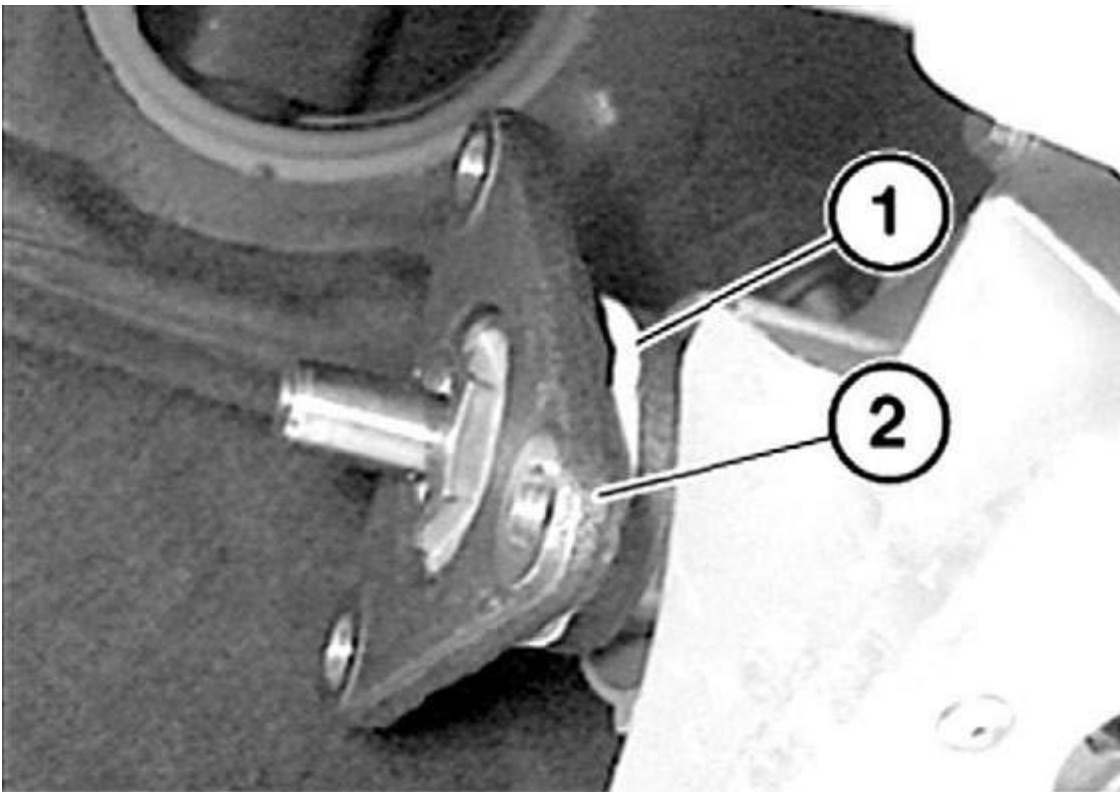
**CAUTION:** If the version 2 output flange is replaced by a version 2 model, the snap ring supplied in the add-on kit must not be replaced because the fitted snap ring is difficult to remove. See Fig. 69 The fitted snap ring must be

left in the transmission

**NOTE:** In series production, the output flange with spring washer is fitted from transmission serial number 7912 and has no color marking.

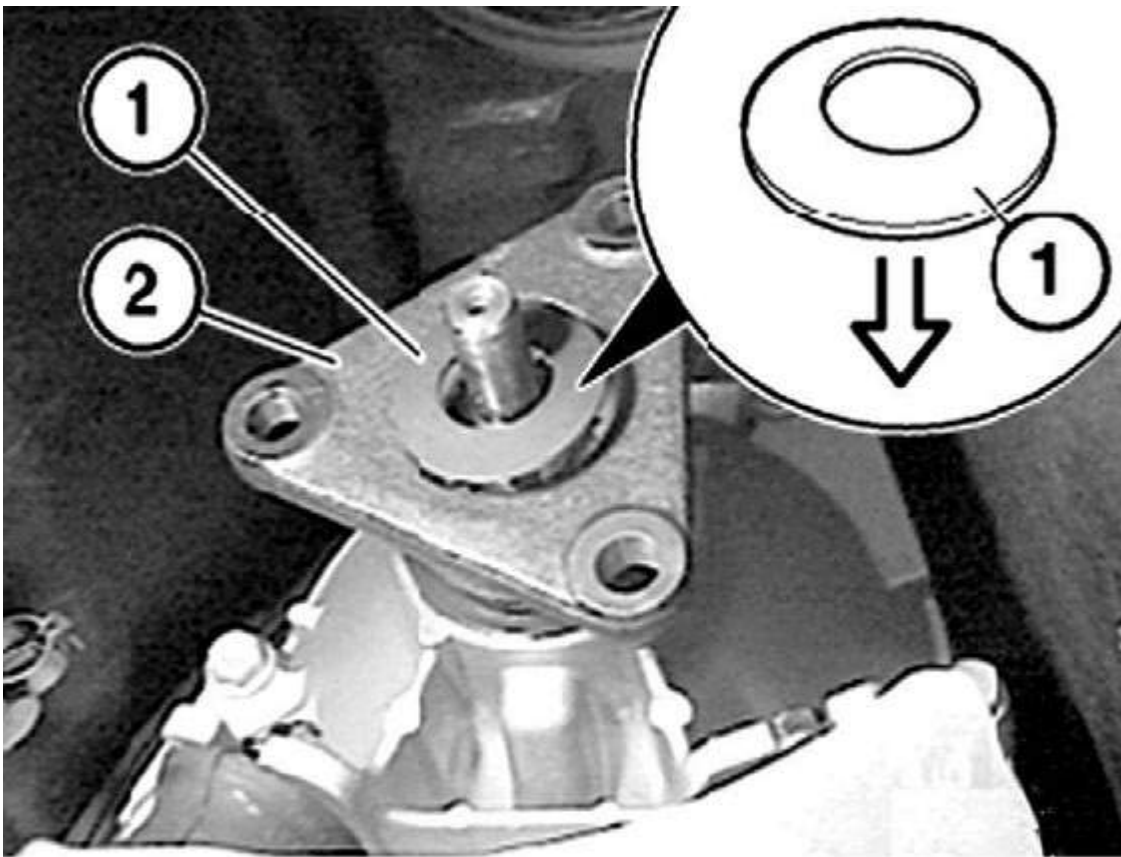
Version 2 (with spring washer) Identifying features:

1. As the substitute, the output flange with spring washer (2) is identified with a white marking (1) around its circumference. See **Fig. 70** .
2. The spring washer (1) is fitted between flange nut and output flange (2). See **Fig. 71** .



G00382369

**Fig. 70: Identifying Version 2**  
Courtesy of BMW OF NORTH AMERICA, INC.



G00382370

**Fig. 71: Locating Spring Washer**

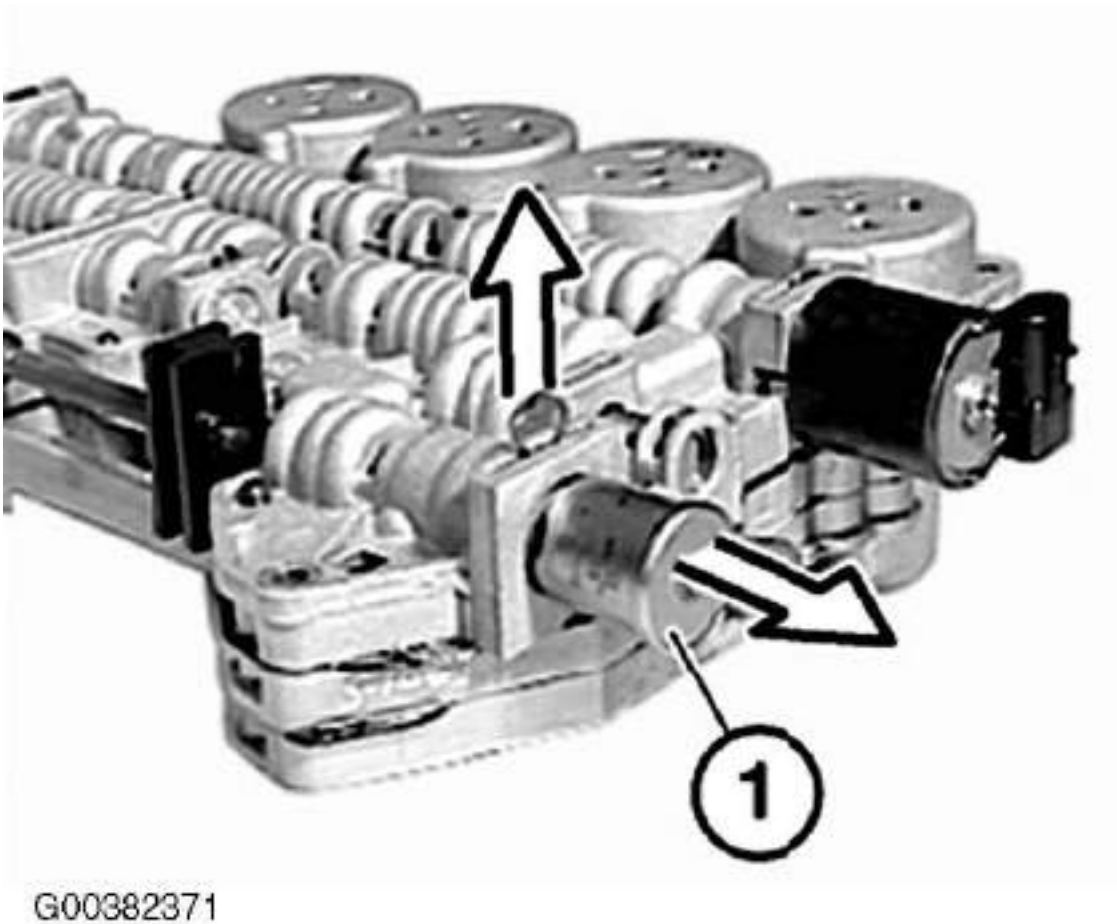
Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING PRESSURE REGULATOR FOR CONVERTER LOCKUP CLUTCH (A5S 360R / 390R, A4S 200R)**

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

Remove shift unit. See REMOVING AND INSTALLING/REPLACING SELECTOR UNIT (A5S 360R / 390R, A4S 200R) .

Remove retaining spring. Pull out pressure regulator (1) for converter lockup clutch. See Fig. 72 .



**Fig. 72: Removing Pressure Regulator**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: coat new pressure regulator (1) for converter lockup clutch with automatic transmission fluid.

**REPLACING PRESSURE REGULATOR FOR MAIN PRESSURE (A5S 360R/390R, A4S 200R)**

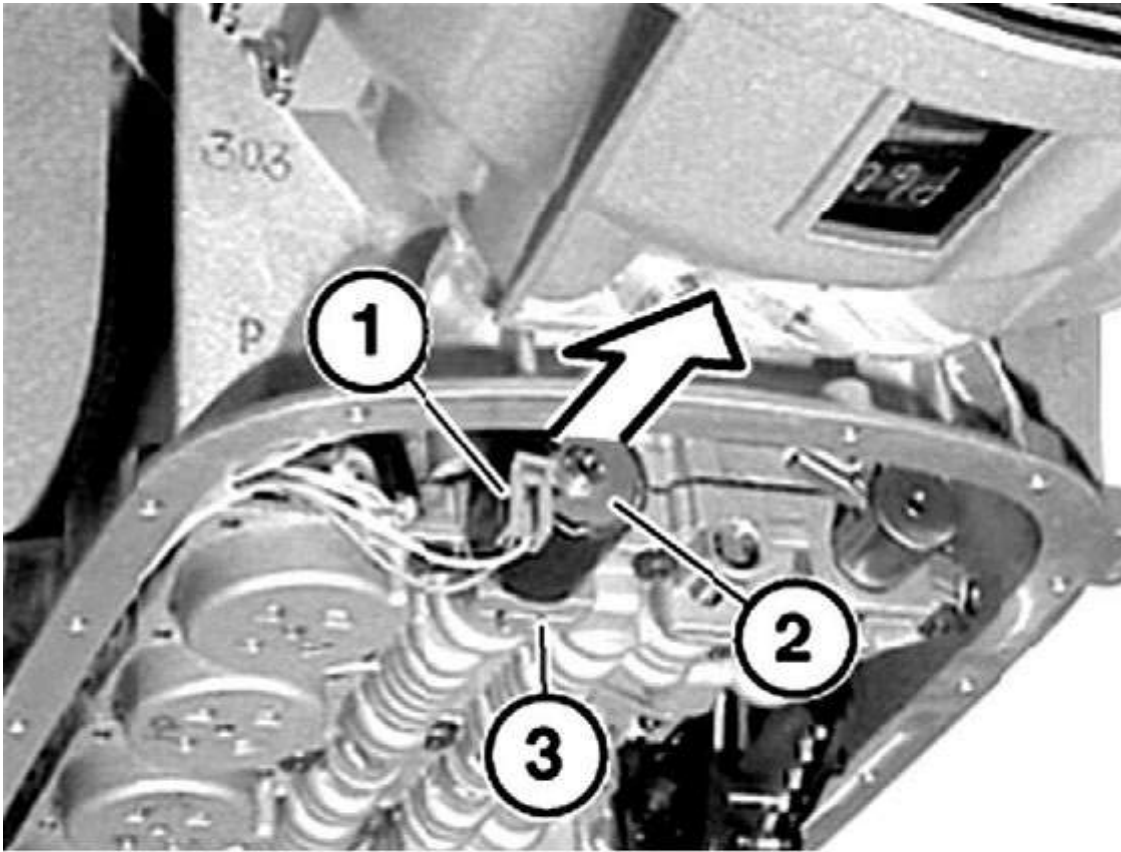
**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

Remove transmission sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R) .

Remove transmission fluid screen. See REMOVING AND INSTALLING/REPLACING TRANSMISSION SCREEN (A5S 360R / 390R, A4S 200R) .

Disconnect plug (1) from pressure regulator (2) for main pressure. See **Fig. 73** . Remove retaining spring (3). Remove pressure regulator (2) for main pressure. Upon installation: coat new pressure regulator (2) for main pressure with automatic transmission fluid.



G00382372

**Fig. 73: Removing Pressure Regulator For Main Pressure**  
Courtesy of BMW OF NORTH AMERICA, INC.

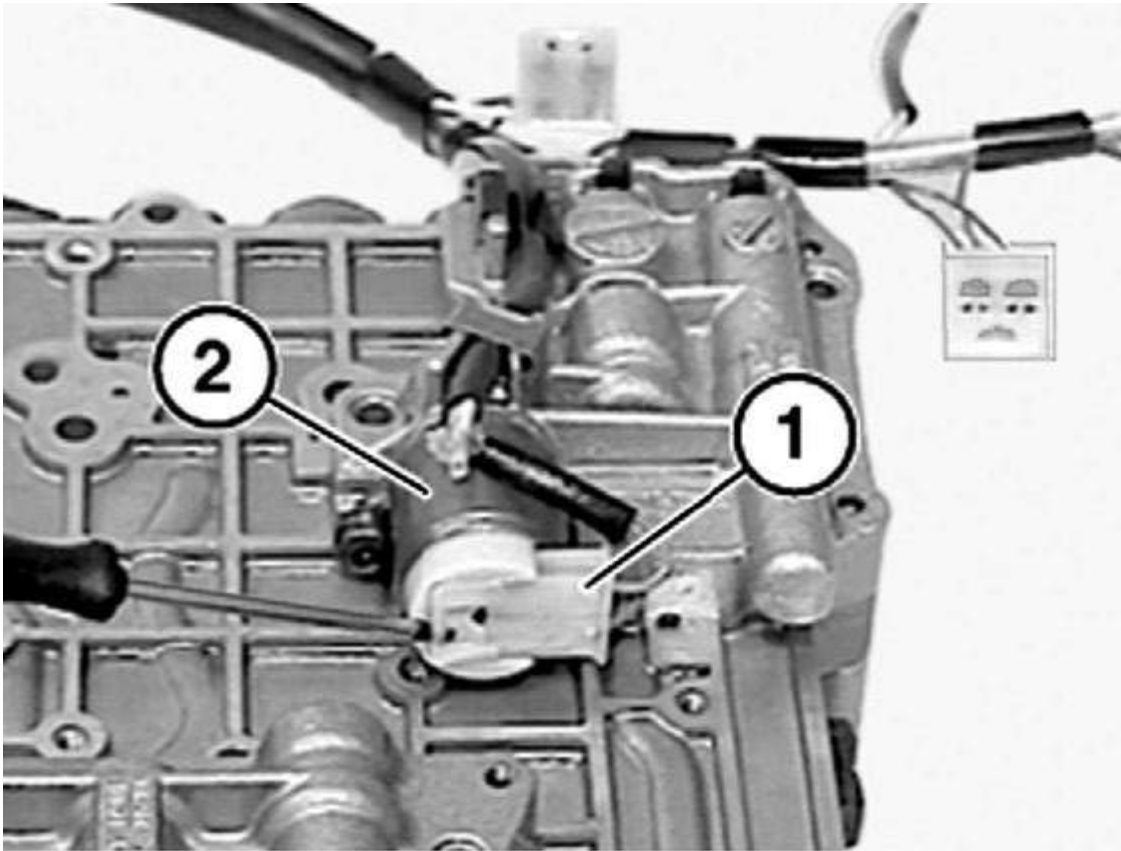
#### REPLACING PRESSURE REGULATOR FOR SYSTEM PRESSURE (A5S 325Z)

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z) .

Remove and install shift unit. See REMOVING AND INSTALLING/REPLACING SHIFT UNIT (A5S 325Z) .

Disconnect plug (1) from pressure regulator (2) for system pressure. See **Fig. 74** .



G00382332

**Fig. 74: Disconnecting Plug From Pressure Regulator**  
Courtesy of BMW OF NORTH AMERICA, INC.

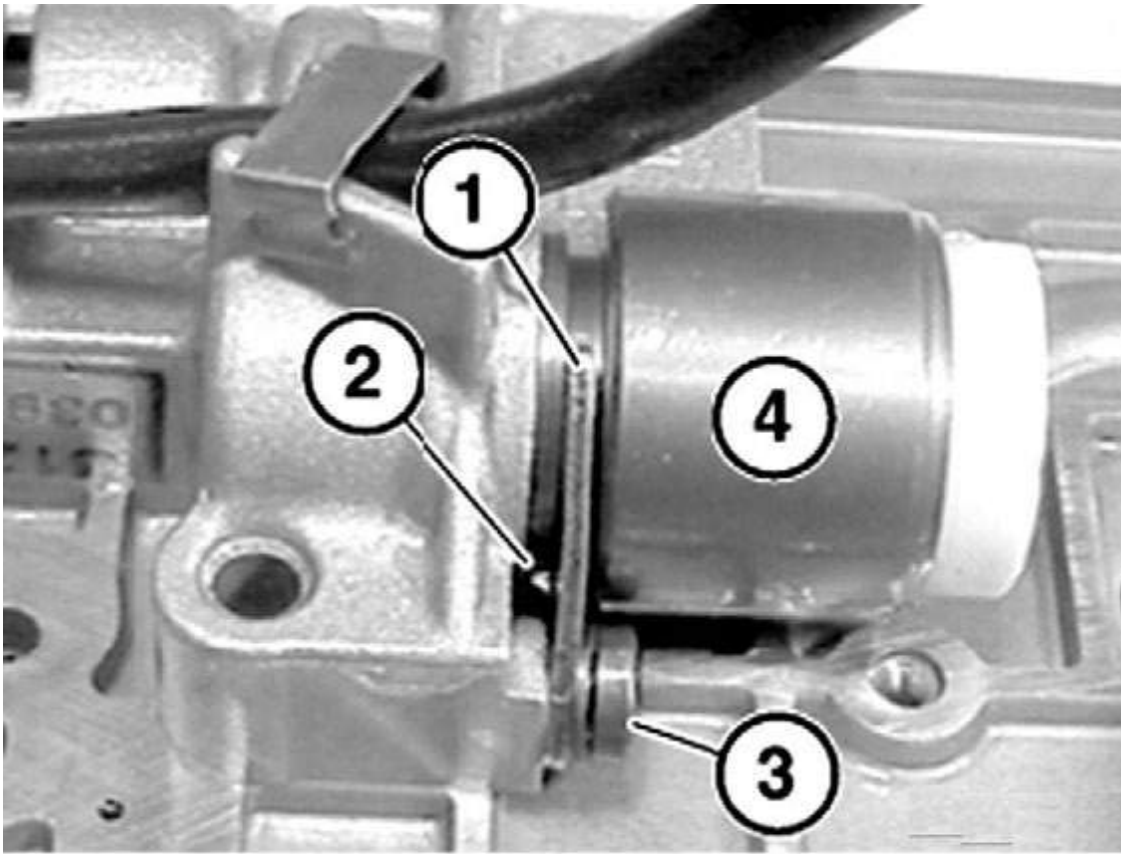
Unscrew bolt (1). See **Fig. 75** . Remove retaining plate (2). Remove pressure regulator (3) for system pressure. Upon installation: coat new pressure regulator (3) for system pressure with ATF.



G00382333

**Fig. 75: Removing Pressure Regulator For System Pressure**  
Courtesy of BMW OF NORTH AMERICA, INC.

Slide in pressure regulator (4). See **Fig. 76** . Install retaining plate (1) with lug (2) as illustrated. Install screw (3). Tighten fasteners to specification. See **TORQUE SPECIFICATIONS** .



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**Fig. 76: Installing Pressure Regulator**  
Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING PULSE GENERATOR (OUTPUT SPEED) (A5S 325Z)**

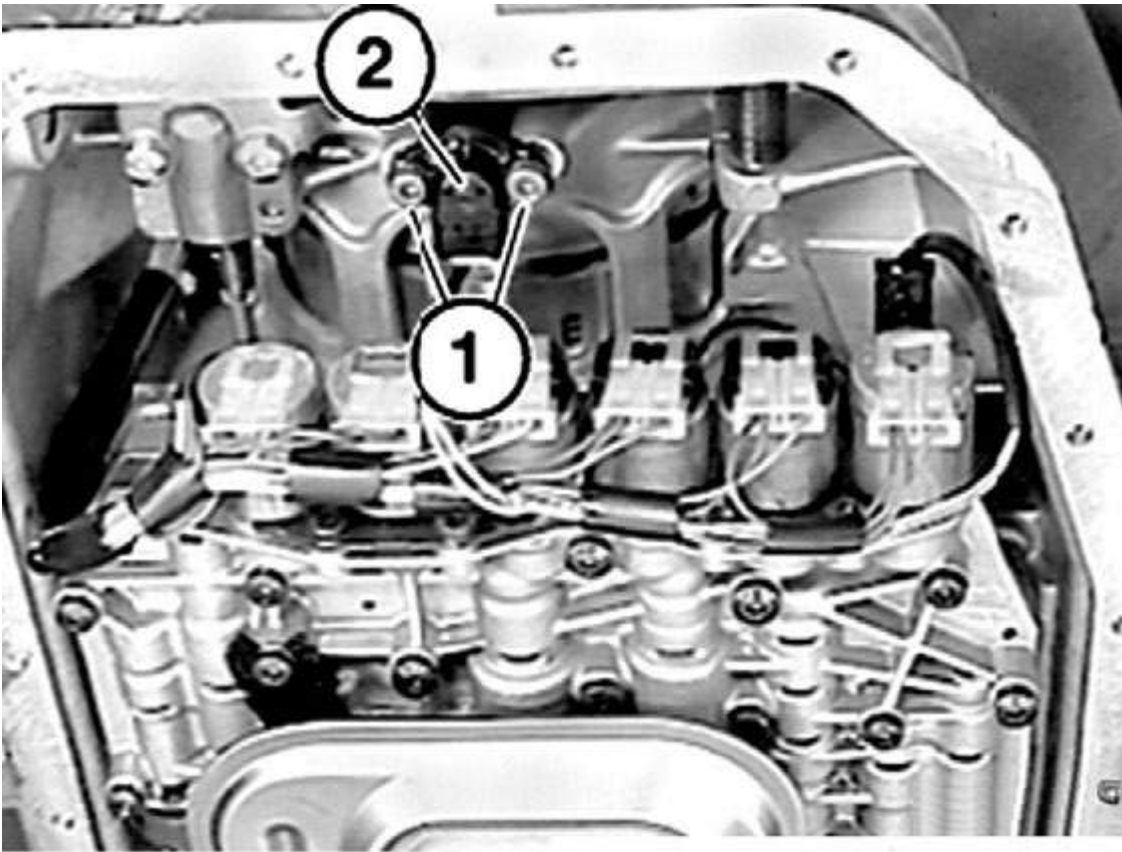
**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z)** .

Remove and install transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)** .

Unscrew bolt (1). See **Fig. 77** . Remove pulse generator (2). Upon installation, tighten bolt to specification. See **TORQUE SPECIFICATIONS** .

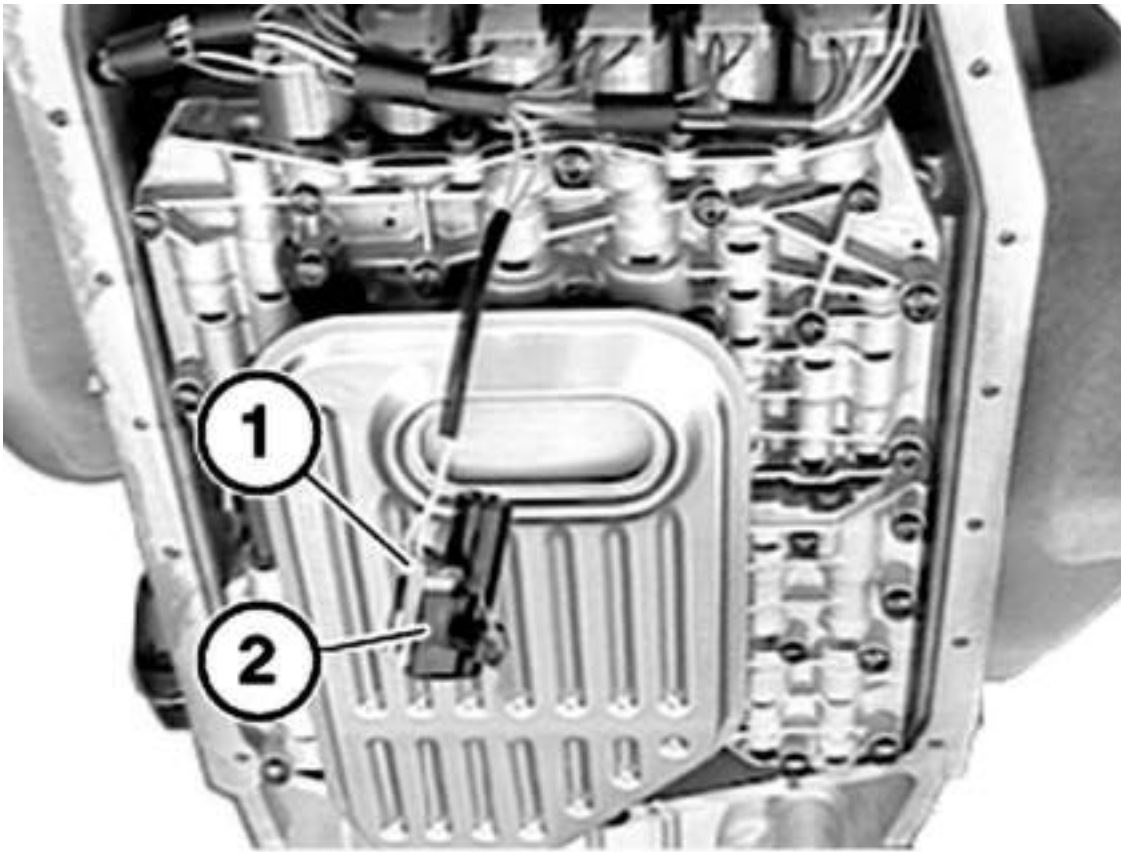




G00382335

**Fig. 77: Removing Pulse Generator**  
Courtesy of BMW OF NORTH AMERICA, INC.

Detach plug (1) from pulse generator (2). See **Fig. 78** .



G00382336

**Fig. 78: Detaching Plug From Pulse Generator**  
Courtesy of BMW OF NORTH AMERICA, INC.

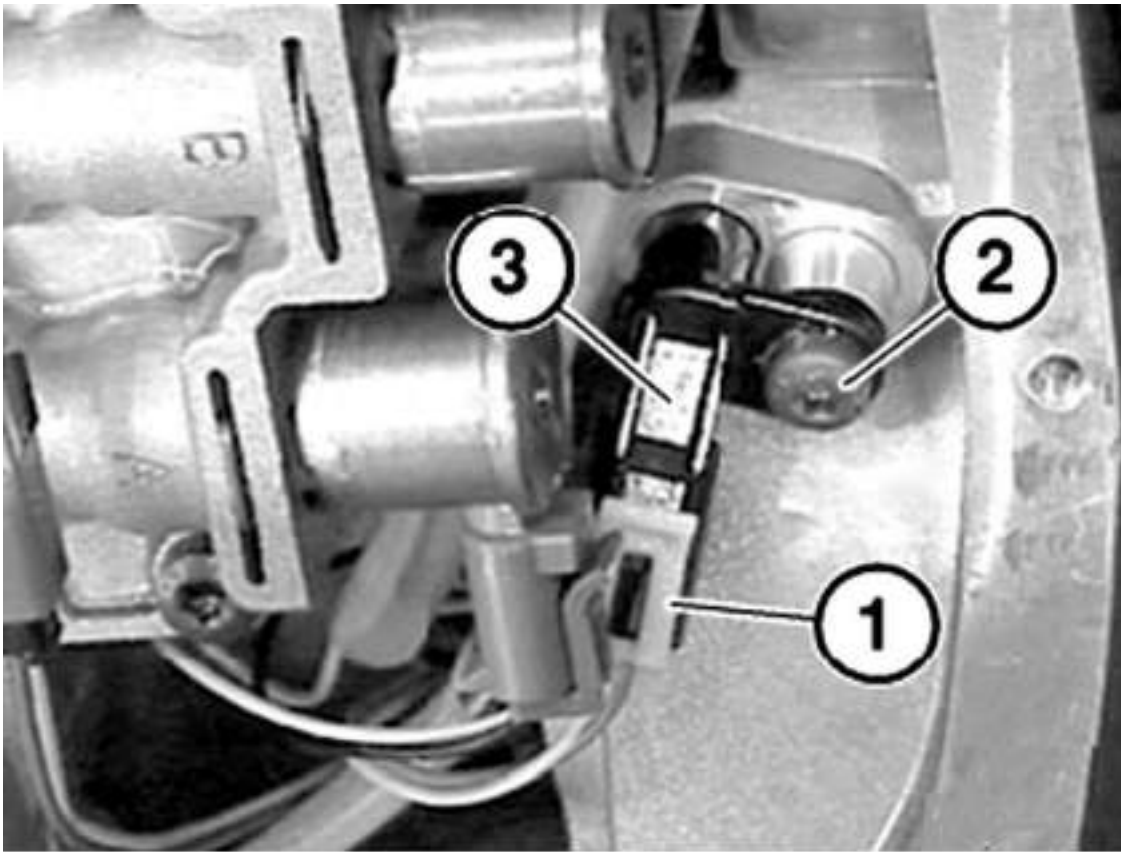
**REPLACING PULSE GENERATOR (OUTPUT SPEED) (A5S 360R / 390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R)** .

Remove transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)** .

Pull off plug (1). See **Fig. 79** . Unscrew bolt (2). Withdraw pulse generator (3). Upon installation, tighten bolt to specification. See **TORQUE SPECIFICATIONS** . Read out fault memory of EGS control unit. Check stored fault messages, eliminate faults and then clear fault memory.



G00382375

**Fig. 79: Removing Output Speed Pulse Generator**  
Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING PULSE GENERATOR (TURBINE SPEED) (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

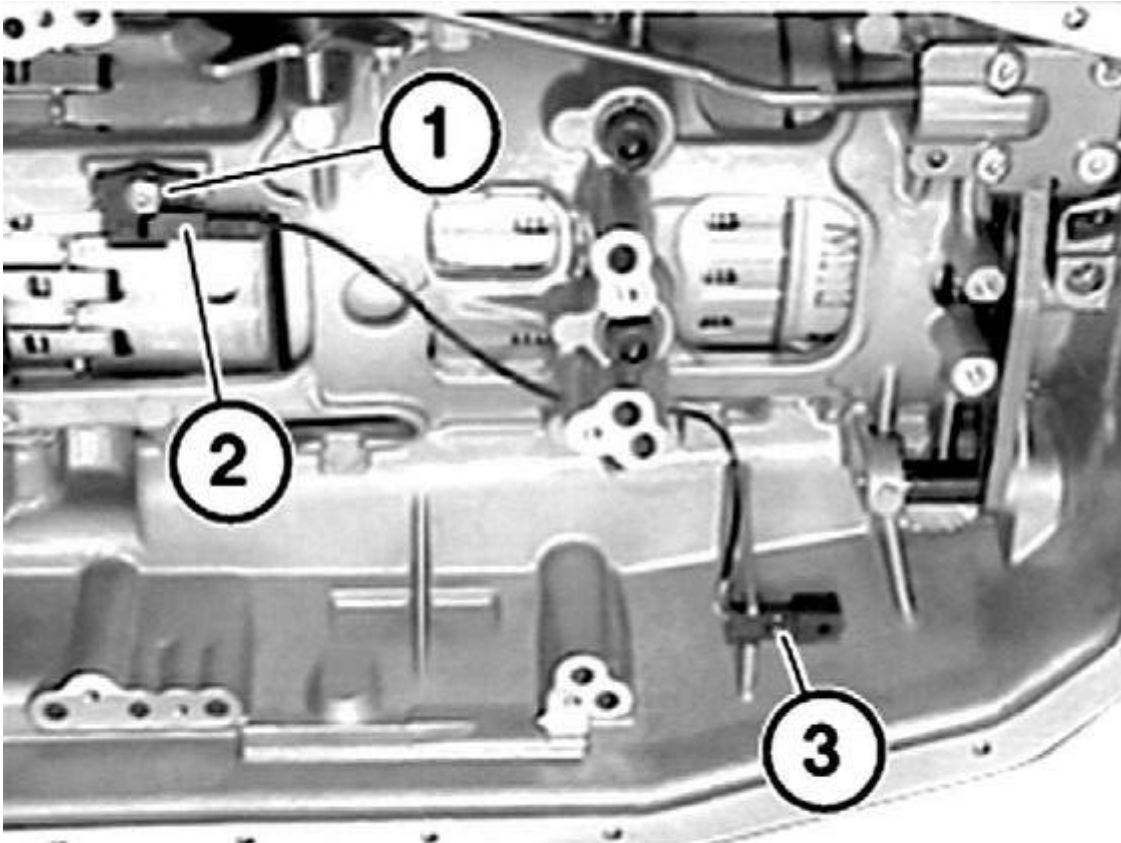
**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z)** .

Remove and install transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)** .

Remove and install transmission oil screen. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)** .

Remove and install shift unit. See **REMOVING AND INSTALLING/REPLACING SHIFT UNIT (A5S 325Z)** .

Unscrew bolt (1). See **Fig. 80** . Withdraw pulse generator (2). Pull off connector (3). Upon installation, tighten bolt to specification. See **TORQUE SPECIFICATIONS** .



G00382337

**Fig. 80: Removing Pulse Generator**

Courtesy of BMW OF NORTH AMERICA, INC.

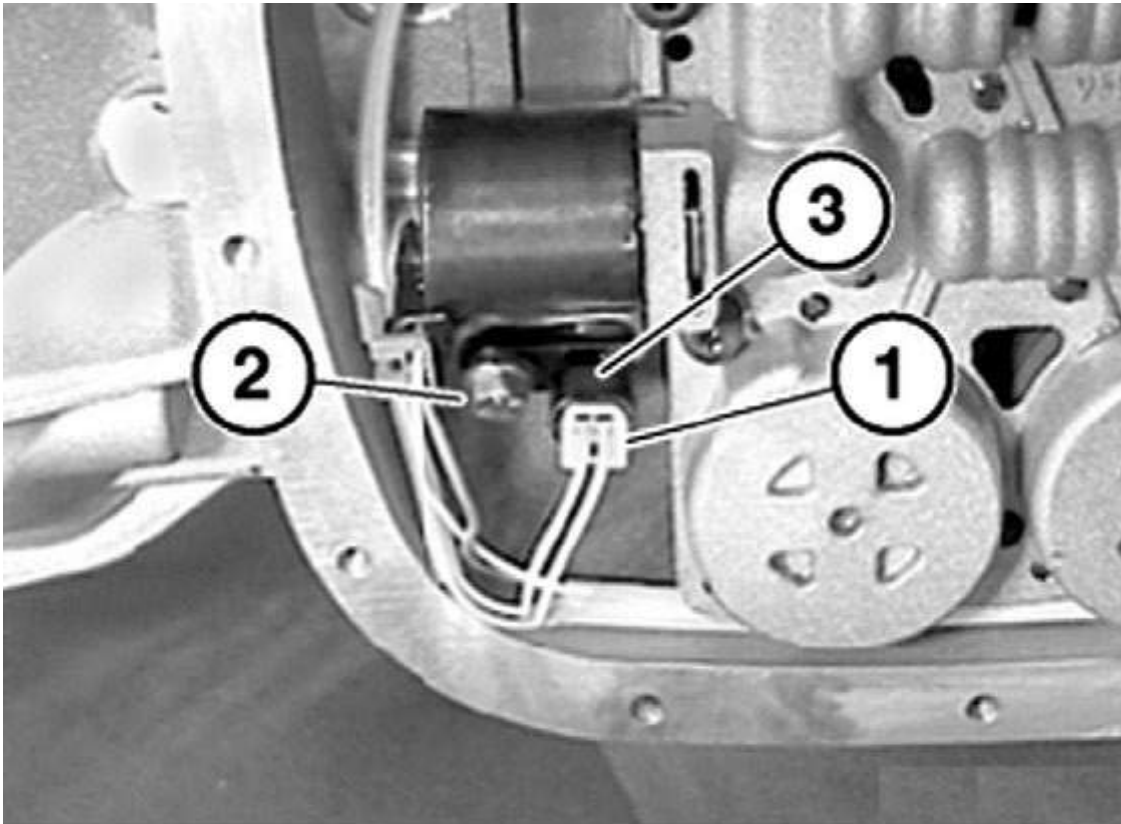
#### **REPLACING PULSE GENERATOR (TURBINE SPEED) (A5S 360R / 390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R)** .

Remove transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R)** .

Pull off plug (1). See **Fig. 81** . Release screw (2). Withdraw pulse generator (3). Upon installation, tighten screw to specification. See **TORQUE SPECIFICATIONS** . Read out fault memory of EGS control unit. Check stored fault messages, eliminate faults and then clear fault memory.



G00382374

**Fig. 81: Removing Turbine Speed Pulse Generator**  
Courtesy of BMW OF NORTH AMERICA, INC.

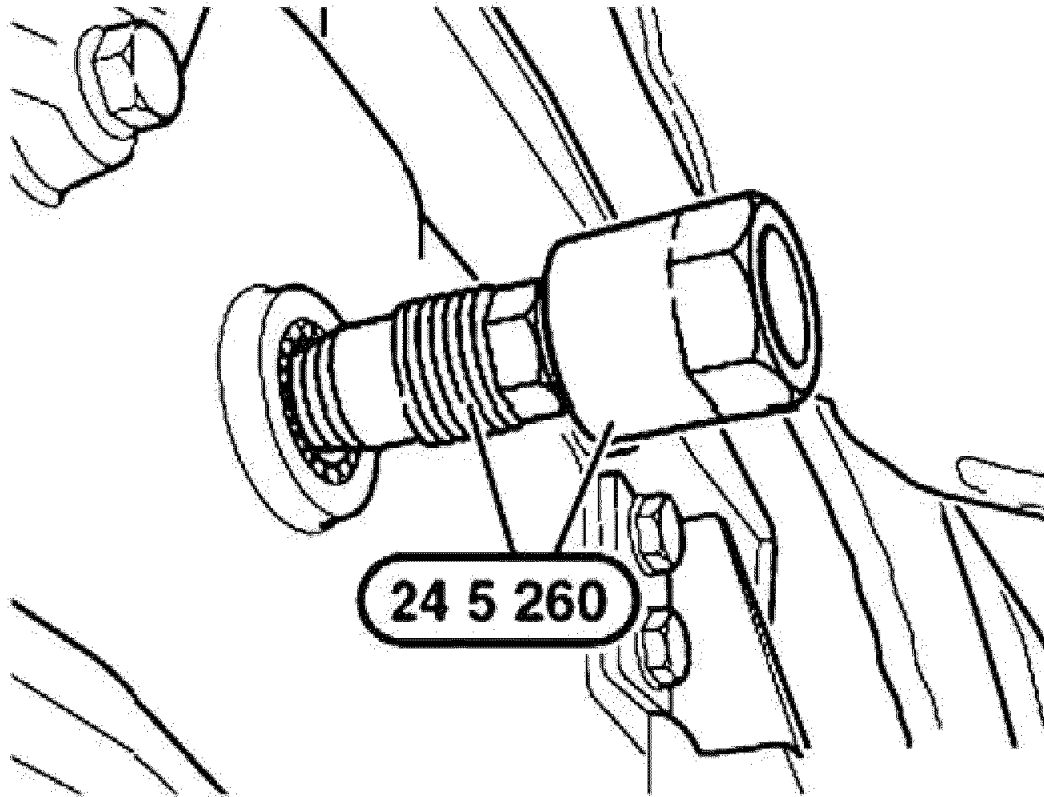
#### REPLACING RADIAL SEAL ON MANUAL SHIFT VALVE SHAFT (A5S 325Z)

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z)** .

Remove position switch from the manual shift valve shaft. See **REMOVING AND INSTALLING/REPLACING POSITION SWITCH (A5S 325Z)** .

Remove radial seal with Special Tool (24 5 260) from transmission housing. See **Fig. 82** .

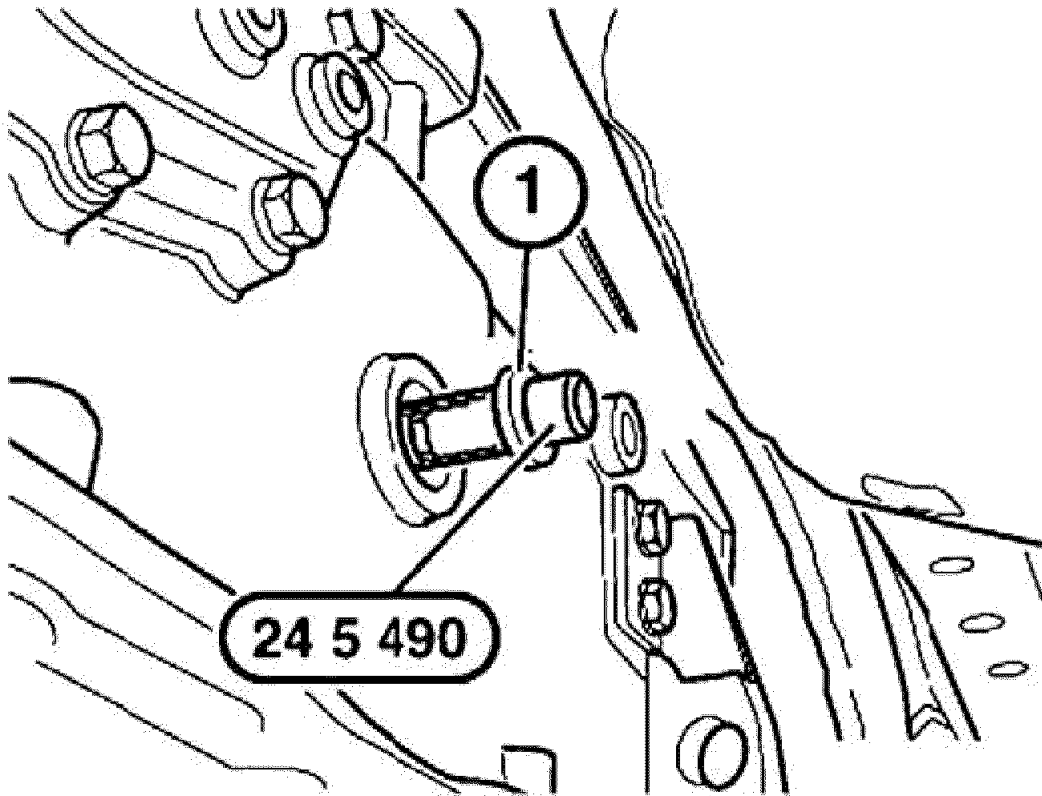


G00382340

**Fig. 82: Removing Radial Seal**

Courtesy of BMW OF NORTH AMERICA, INC.

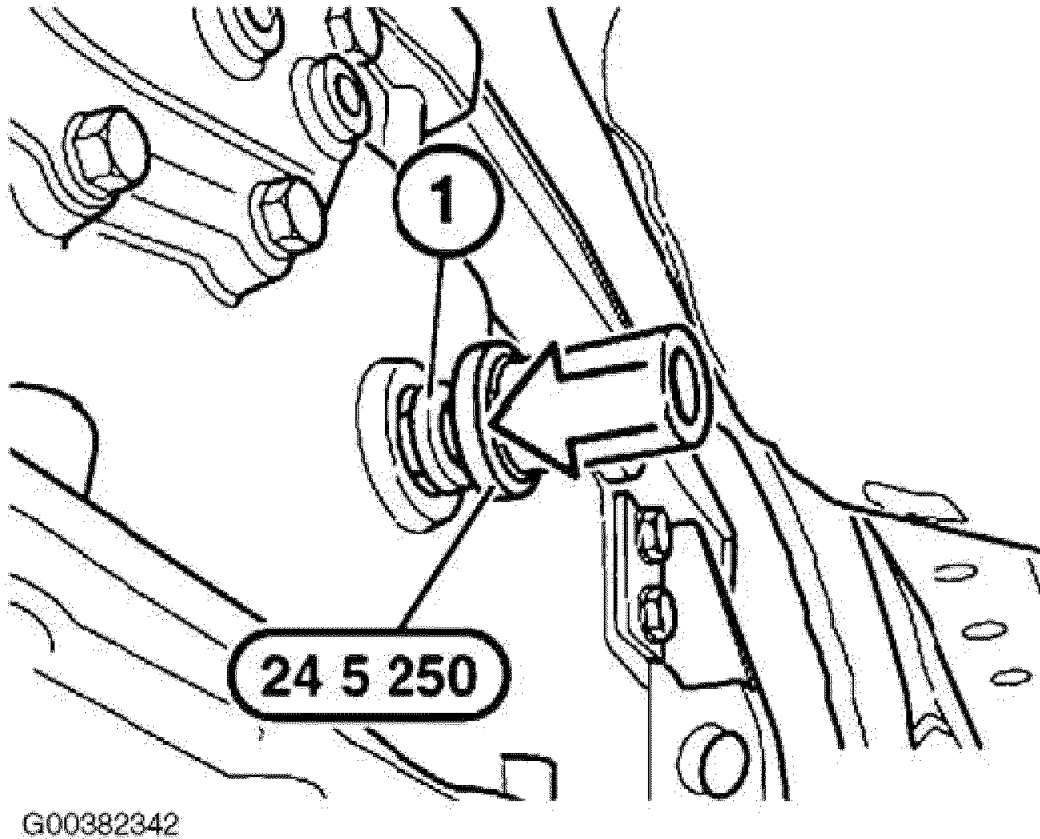
Installation: fit Special Tool (24 5 490) to the manual shift valve shaft. See **Fig. 83** . Coat sealing lip of new radial seal (1) with transmission oil. Slide radial seal onto manual shift valve shaft.



G00382341

**Fig. 83: Sliding Radial Seal Onto Manual Shift Valve Shaft**  
Courtesy of BMW OF NORTH AMERICA, INC.

Installation: press radial seal into transmission case with Special Tool (24 5 250). See **Fig. 84** . Pull Special Tool (24 5 490) off manual shift valve shaft.



**Fig. 84: Pressing Radial Seal Into Transmission Case**  
 Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING RADIAL SHAFT SEAL FOR MANUAL SHIFT VALVE SHAFT (A5S 360R / 390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

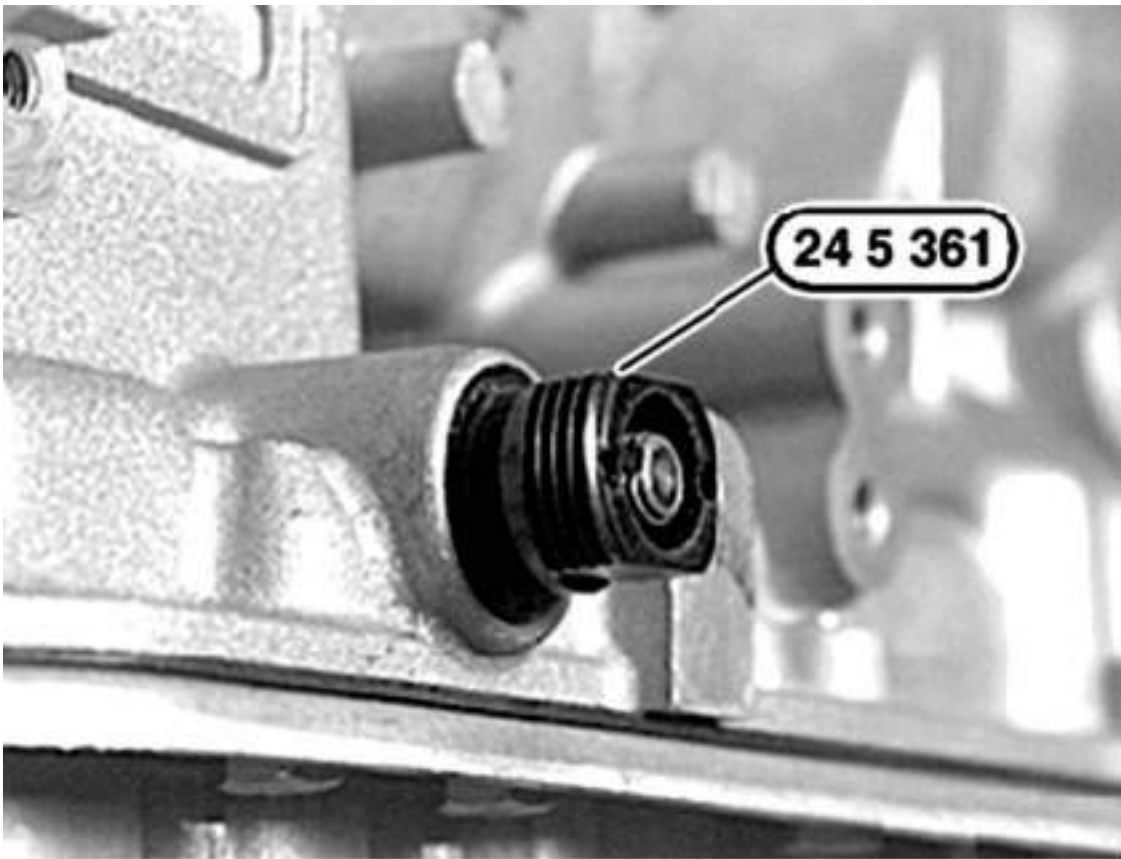
**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R)** .

Grip clamping sleeve (1). Loosen nut (2). See **Fig. 99** . Upon installation, tighten nut to specification. See **TORQUE SPECIFICATIONS** .

Unscrew nut (1). Remove selector lever (2). See **Fig. 100** . Upon installation, tighten nut to specification. See **TORQUE SPECIFICATIONS** .



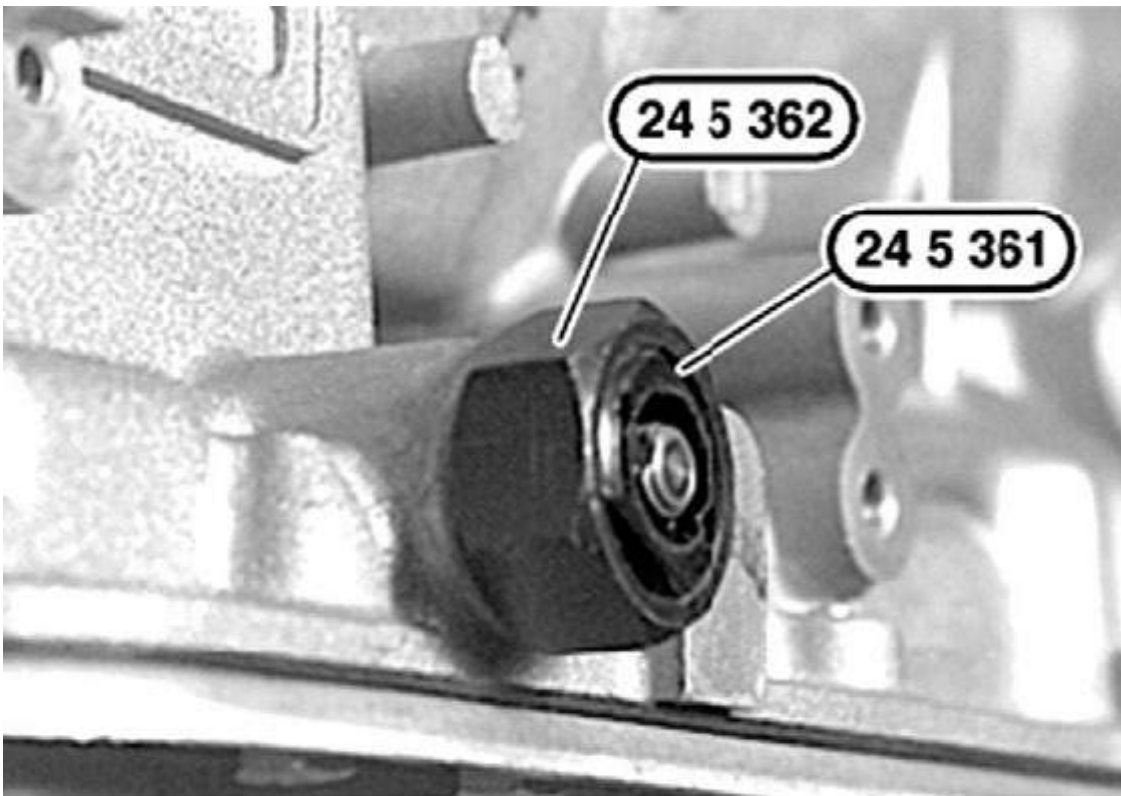
Screw Special Tool (24 5 361) into radial shaft seal. See **Fig. 85** .



G00382381

**Fig. 85: Screwing Special Tool Into Radial Shaft Seal**  
Courtesy of BMW OF NORTH AMERICA, INC.

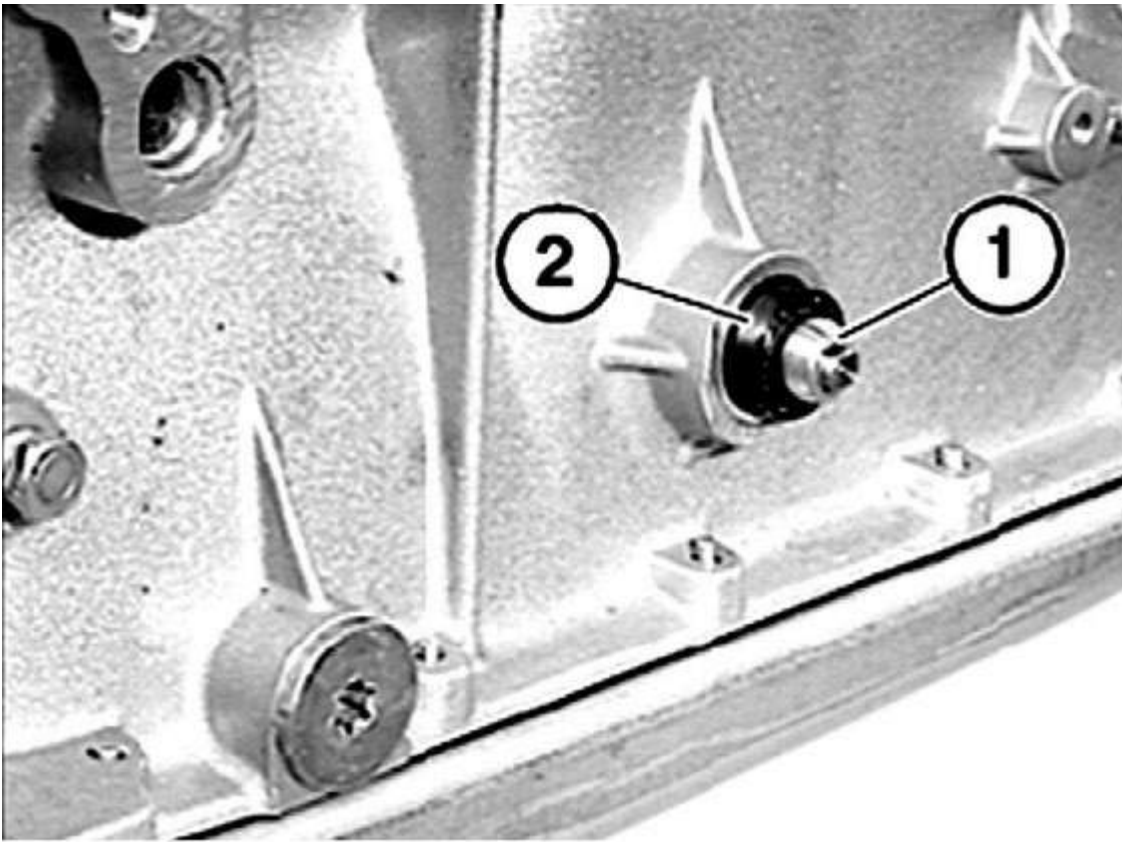
Screw Special Tool (24 5 362) onto Special Tool (24 5 361) and tighten down. See **Fig. 86** . This pulls the radial shaft seal out of the transmission housing.



G00382382

**Fig. 86: Removing Radial Shaft From Transmission Housing**  
Courtesy of BMW OF NORTH AMERICA, INC.

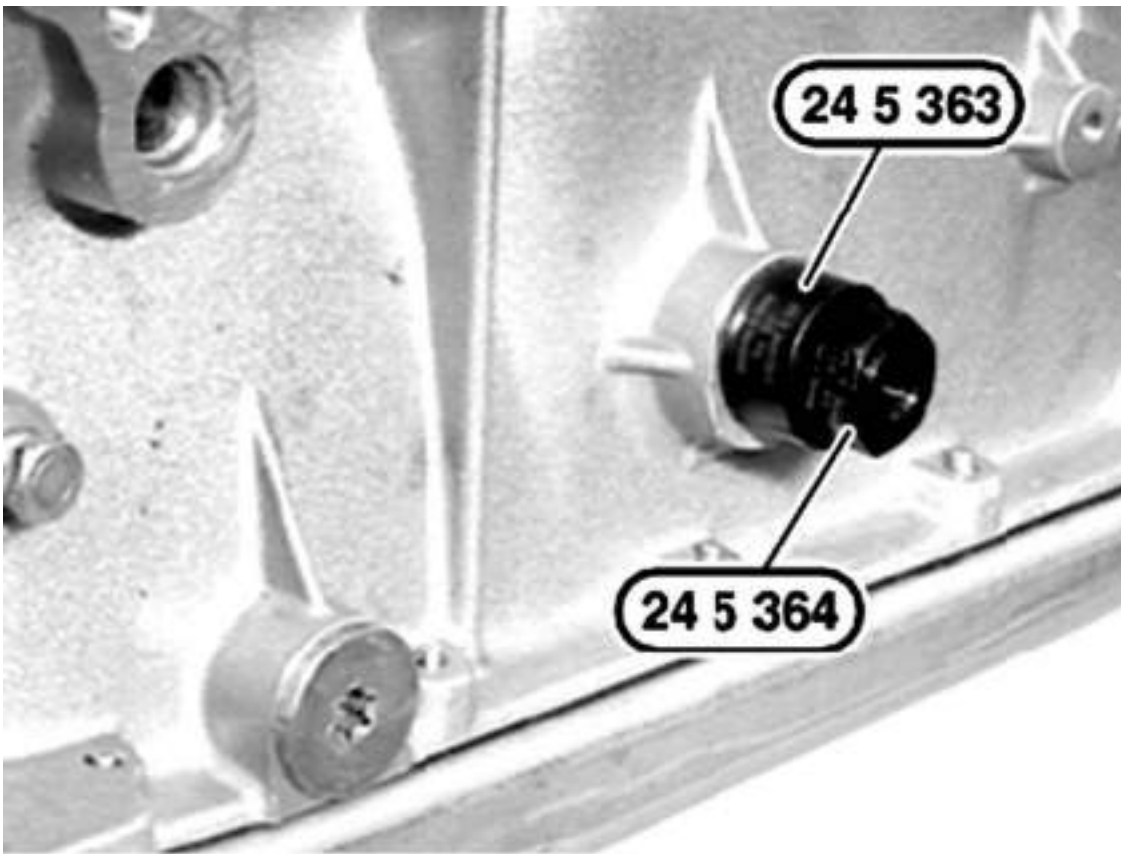
Screw adapter sleeve (1) from seal set onto manual shift valve shaft. See **Fig. 87** . Moisten sealing lips of radial shaft seal (2) with automatic transmission fluid. Push radial shaft seal (2) onto manual shift valve shaft. Press radial shaft seal (2) as far as possible into transmission housing. Grip radial shaft seal (2) firmly. Unscrew adapter sleeve (1) from manual shift valve shaft.



G00382383

**Fig. 87: Removing Adapter Sleeve From Manual Shift Valve Shaft**  
Courtesy of BMW OF NORTH AMERICA, INC.

Pull radial shaft seal into transmission housing up to stop with Special Tools (24 5 363) and (24 5 364). See **Fig. 88** . Upon installation, adjust selector lever. See **ADJUSTING SELECTOR LEVER (A5S 360R / 390R, A4S 200R, 6HP26Z/19Z)** .

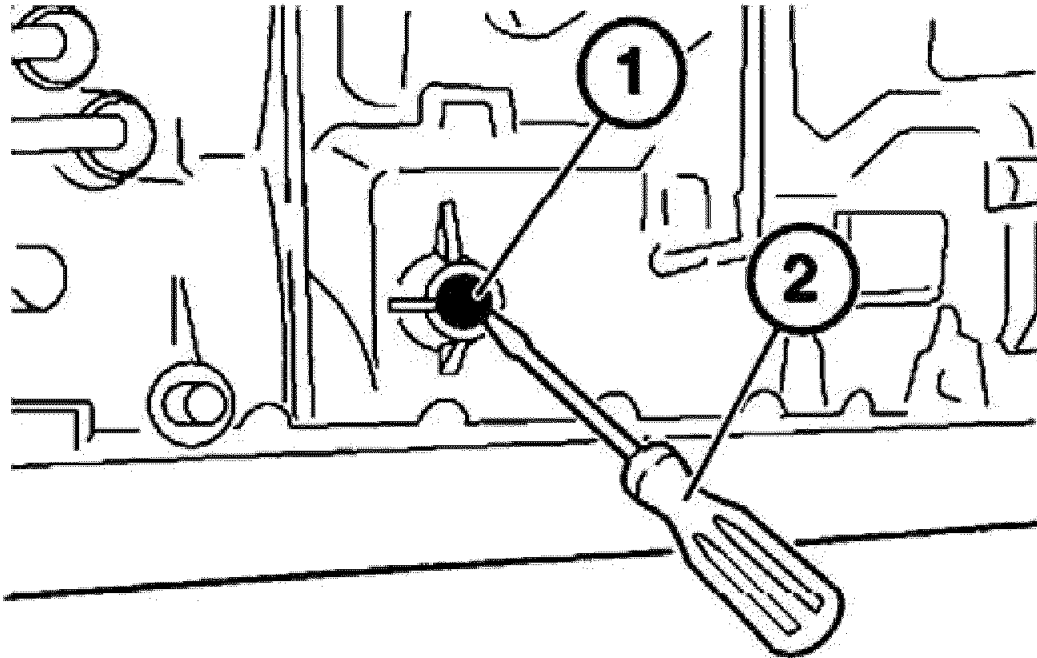


G00382384

**Fig. 88: Pulling Radial Shaft Seal Into Transmission H**  
Courtesy of BMW OF NORTH AMERICA, INC.

**E46 4WD: Selector Shaft Sealing Cap On Left Transmission Side Leaking**

Lever out sealing cap (1) with a screwdriver (2). See **Fig. 89** .



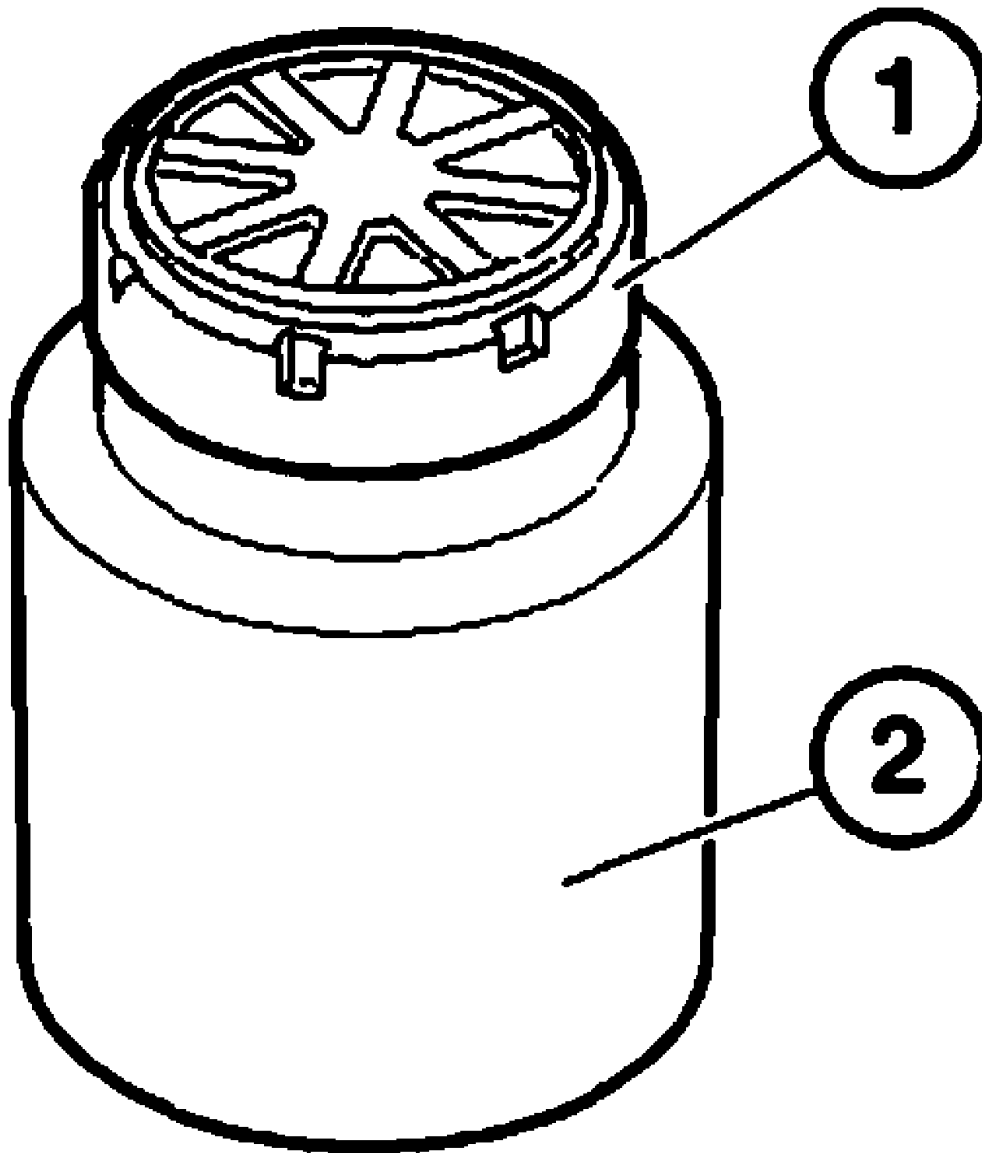
G00382385

**Fig. 89: Levering Out Sealing Cap**

Courtesy of BMW OF NORTH AMERICA, INC.

**NOTE:** Drift (2) for driving in sealing cap is contained in repair kit.

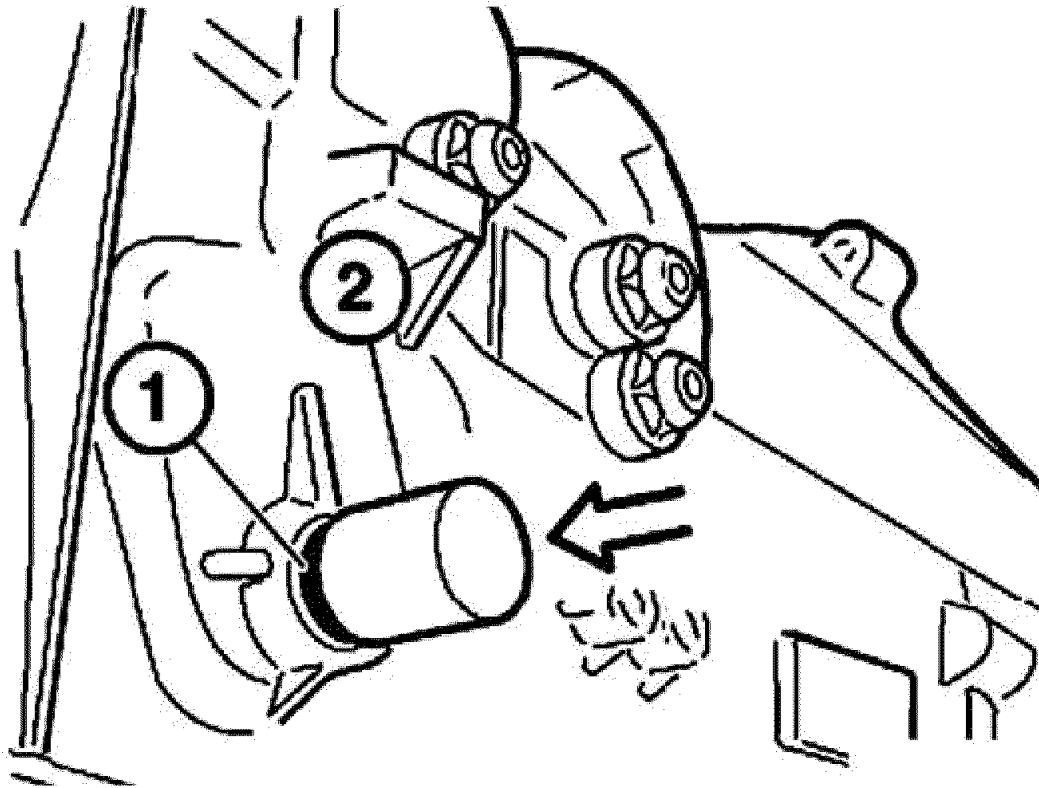
Place new sealing cap (1) on drift (2). See **Fig. 90** .



G00382386

**Fig. 90: Placing New Sealing Cap On Drift**  
Courtesy of BMW OF NORTH AMERICA, INC.

Drive in new sealing cap (1) with drift (2) as far as it will go. See **Fig. 91**.



G00382387

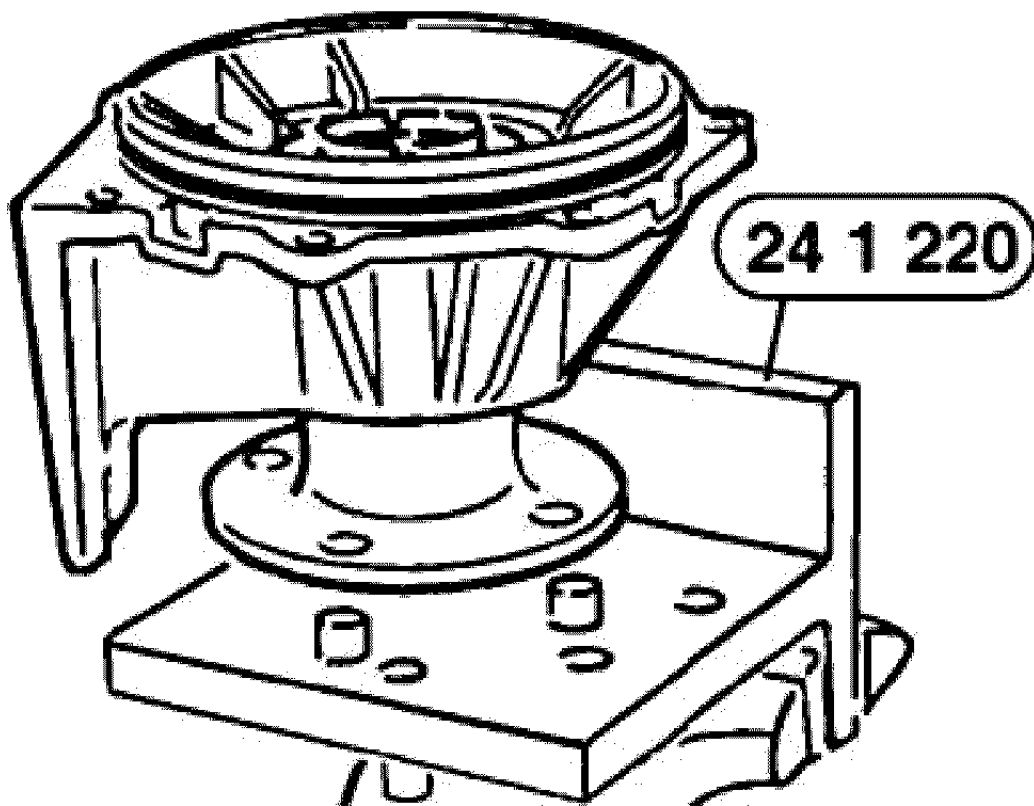
**Fig. 91: Driving In New Sealing Cap**  
Courtesy of BMW OF NORTH AMERICA, INC.

#### REPLACING RADIAL SEAL FOR OUTPUT FLANGE (A5S 325Z)

**NOTE:** Numbers in text refer to numbers in figures.

Remove transmission extension. See **REMOVING & INSTALLING TRANSMISSION EXTENSION (A5S 325Z)** .

Clamp Special Tool (24 1 220) in vise. Fit transmission extension to the special tool. See **Fig. 92** .

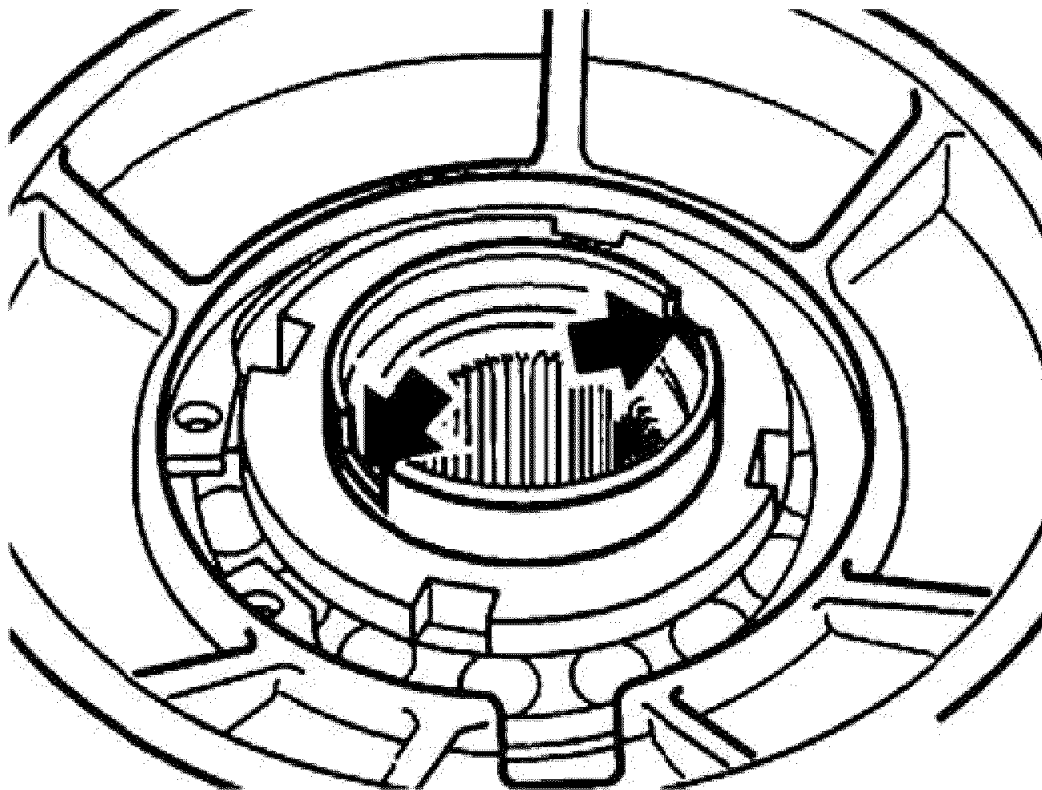


G00382305

**Fig. 92: Fitting Transmission Extension To Special Tool**  
Courtesy of BMW OF NORTH AMERICA, INC.

Knock back cotter pin in grooved nut. See **Fig. 93** . Upon installation, peen grooved nut to secure.



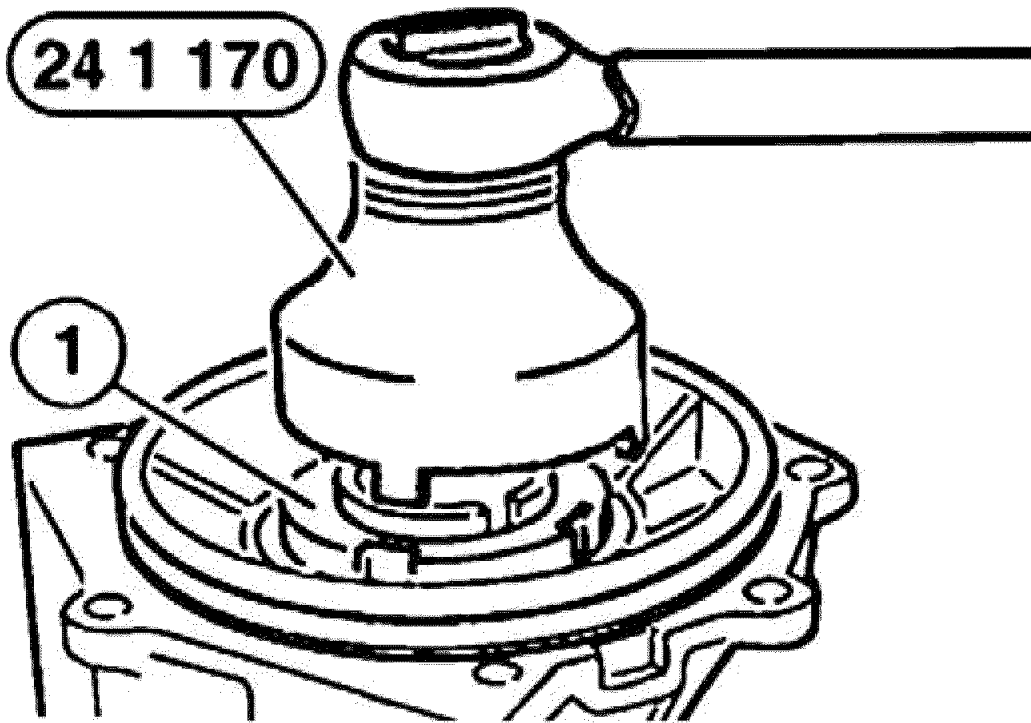


G00382306

**Fig. 93: Knocking Back Cotter Pin**

Courtesy of BMW OF NORTH AMERICA, INC.

Unfasten grooved nut (1) with Special Tool (24 1 170). See **Fig. 94** . Upon installation, tighten to specification. See **TORQUE SPECIFICATIONS** .

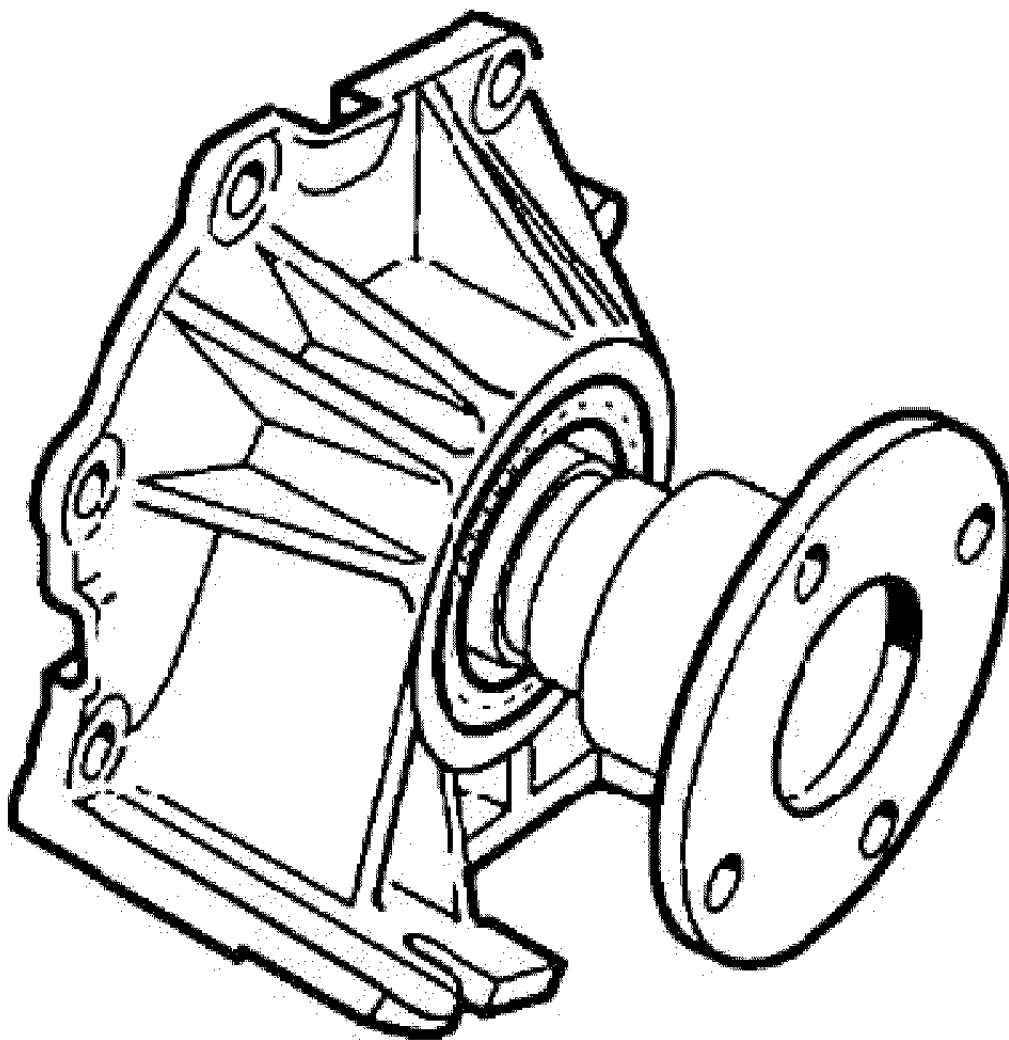


G00382307

**Fig. 94: Unfastening Grooved Nut**

Courtesy of BMW OF NORTH AMERICA, INC.

Remove transmission extension from special tool. Remove output flange from mounting. See **Fig. 95** .  
Installation: coat sealing lip of radial seal and sealing surface of output flange with transmission oil.

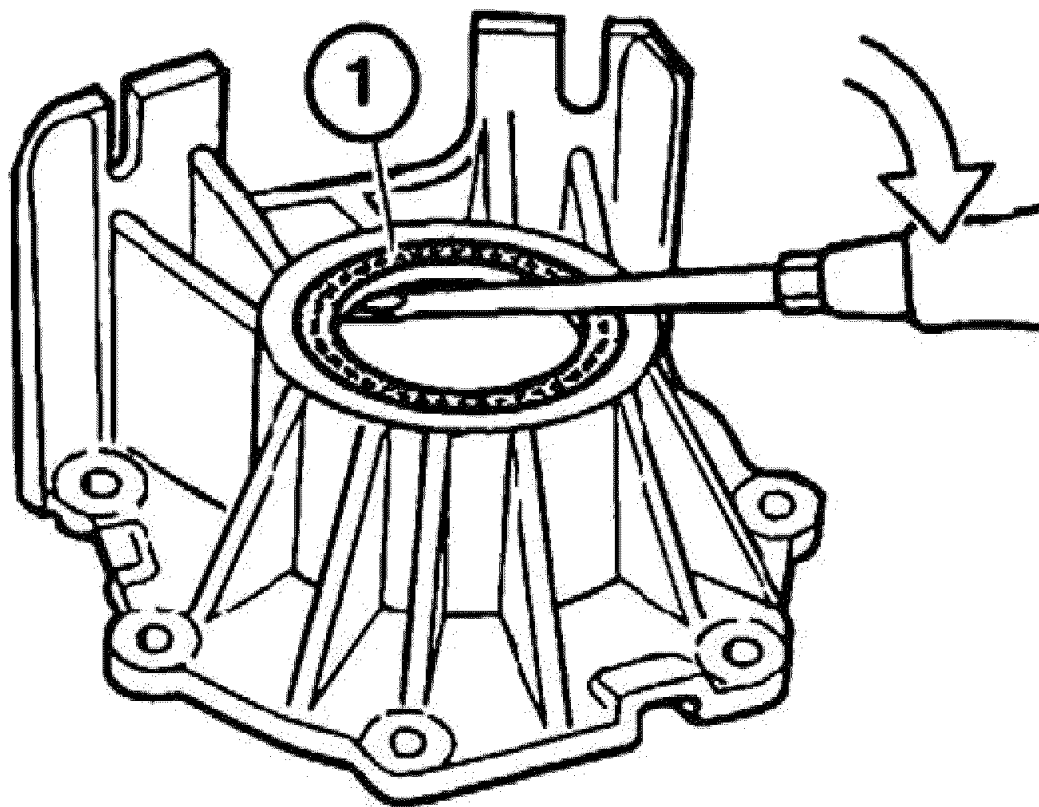


G00382308

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**Fig. 95: Removing Output Flange From Mounting**  
Courtesy of BMW OF NORTH AMERICA, INC.

Lift out radial seal (1). See **Fig. 96** .

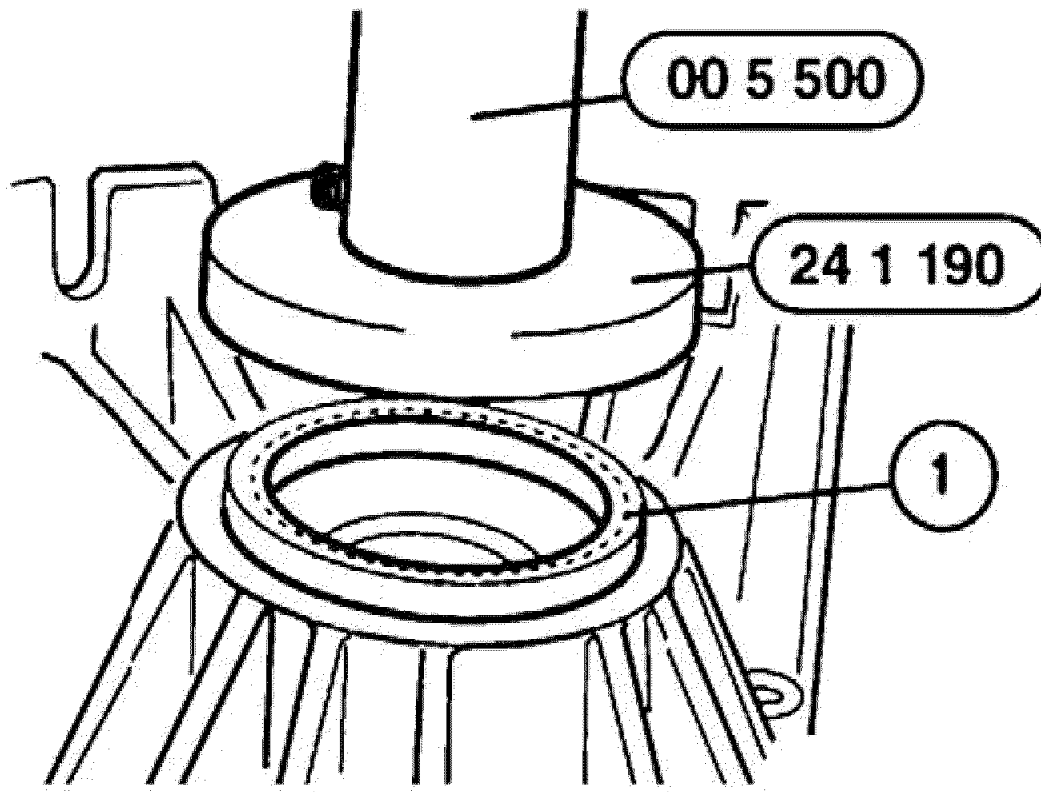


G00382309

**Fig. 96: Lifting Out Radial Seal**

Courtesy of BMW OF NORTH AMERICA, INC.

Installation: drive in new radial seal (1) flush using Special Tool (00 5 500 / 24 1 190). See **Fig. 97** .



G00382310

**Fig. 97: Driving In Radial Seal**

Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING RADIAL SEAL FOR OUTPUT FLANGE (A5S 360R / 390R)**

To replace radial seal for output flange, see REMOVING AND INSTALLING OR REPLACING TRANSMISSION EXTENSION HOUSING (A5S 360R / 390R) .

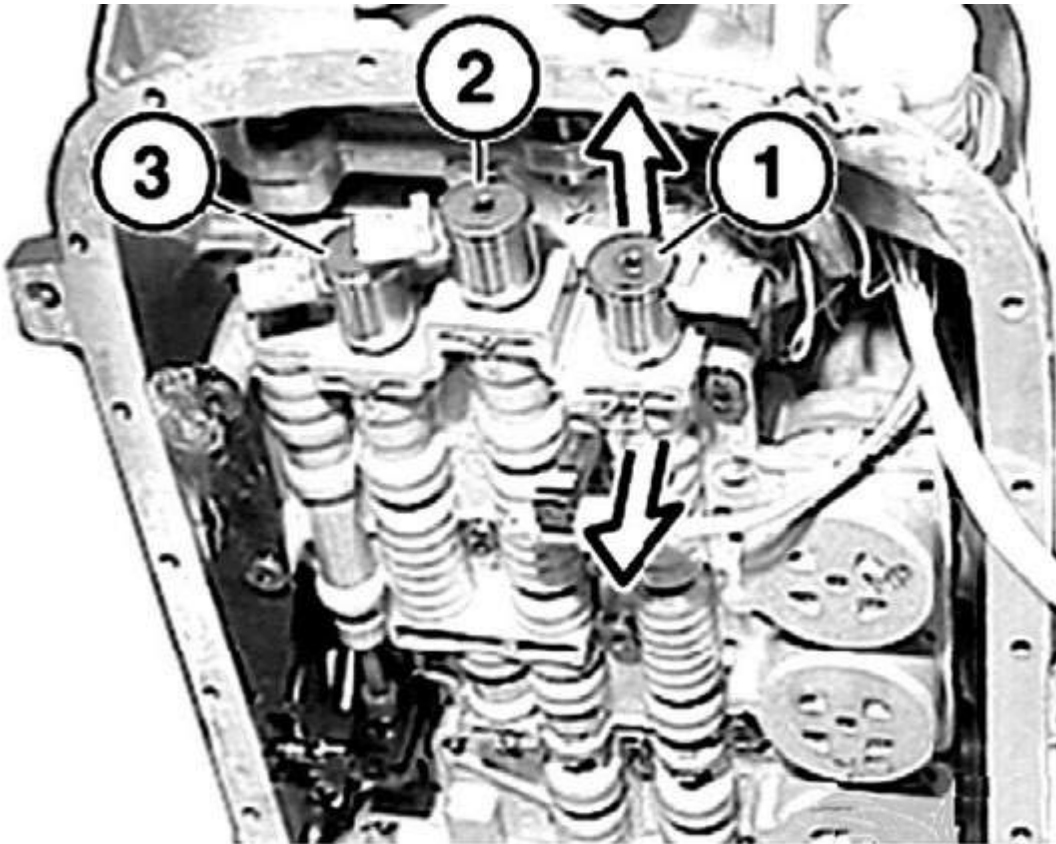
**REPLACING SOLENOID VALVE 1, 2 OR 3 (A5S 360R / 390R, A4S 200R)**

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

Remove transmission oil sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R) .

**CAUTION:** Note position of wiring harness.

Disconnect plug from solenoid valve. Remove retaining spring and withdraw solenoid valve (1, 2 or 3). See **Fig. 98** . Upon installation: coat new solenoid valve with automatic transmission fluid.



Allocation of solenoid valves (SV):

- |   |                  |
|---|------------------|
| 1 | SV switching 1-2 |
| 2 | SV switching 2-3 |
| 3 | SV switching 4-5 |

G00382373

**Fig. 98: Removing Solenoid Valve (1, 2 Or 3)**

Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING TRANSMISSION SWITCH (A5S 360R / 390R, A4S 200R)**

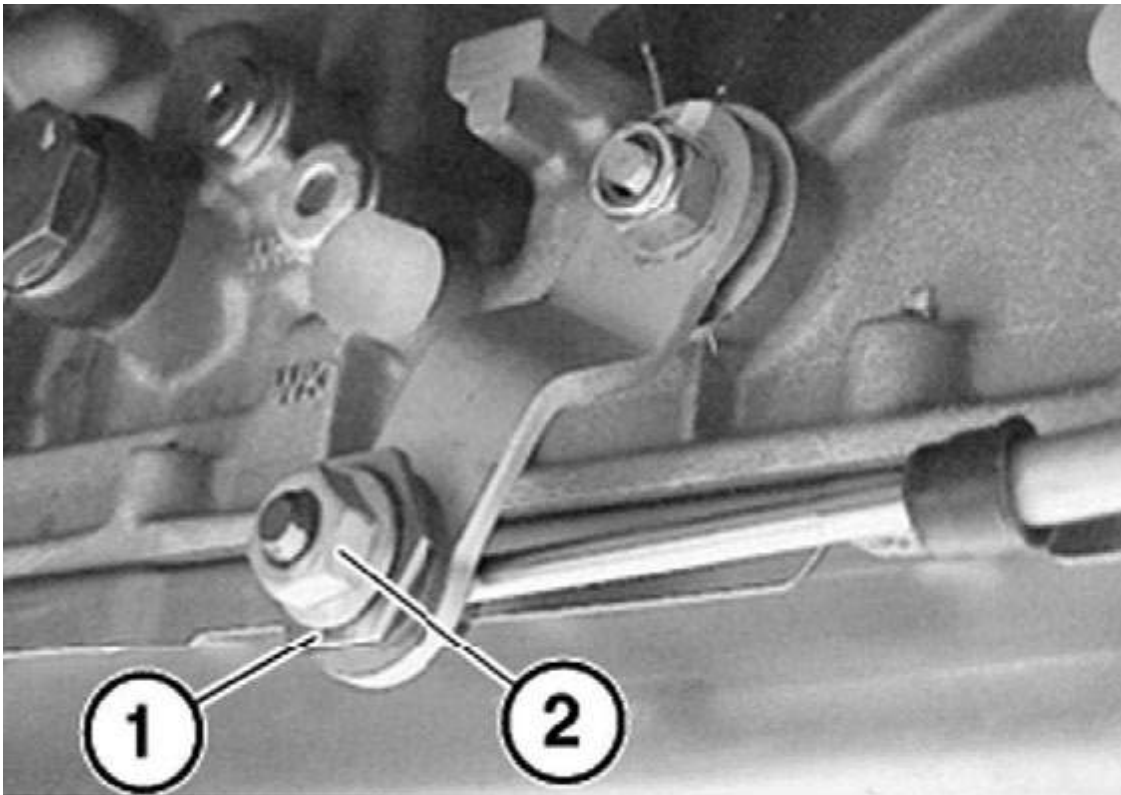
**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R) .

Move selector lever to position "D". Remove transmission oil sump. See REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R) .

Remove and install selector unit. See REMOVING AND INSTALLING/REPLACING SELECTOR UNIT (A5S 360R / 390R, A4S 200R) .

Grip clamping sleeve (1). Slacken nut (2). See Fig. 99 .

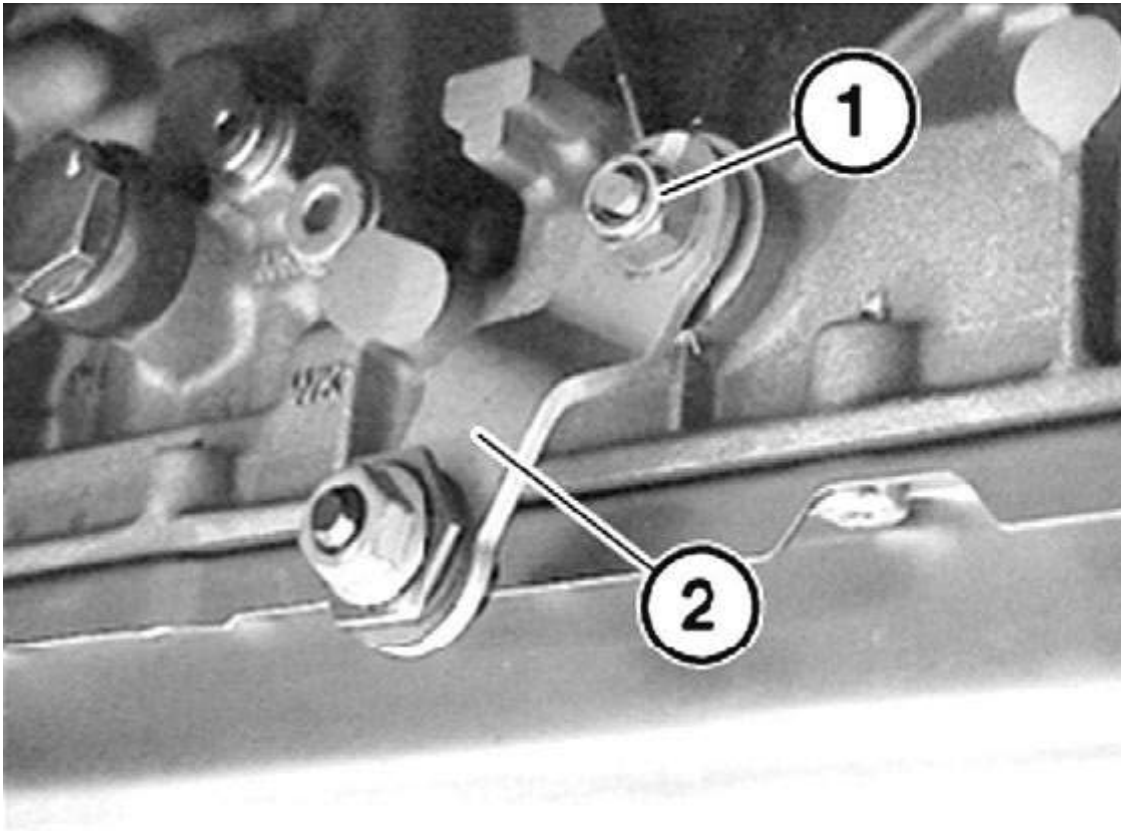


G00367853

**Fig. 99: Releasing Selector Lever Nut**

Courtesy of BMW OF NORTH AMERICA, INC.

Release nut (1). See **Fig. 100** . Remove selector lever (2). Upon installation, tighten fasteners to specification. See **TORQUE SPECIFICATIONS** . Adjust selector lever. See **ADJUSTING SELECTOR LEVER (A5S 360R / 390R, A4S 200R, 6HP26Z/19Z)** .



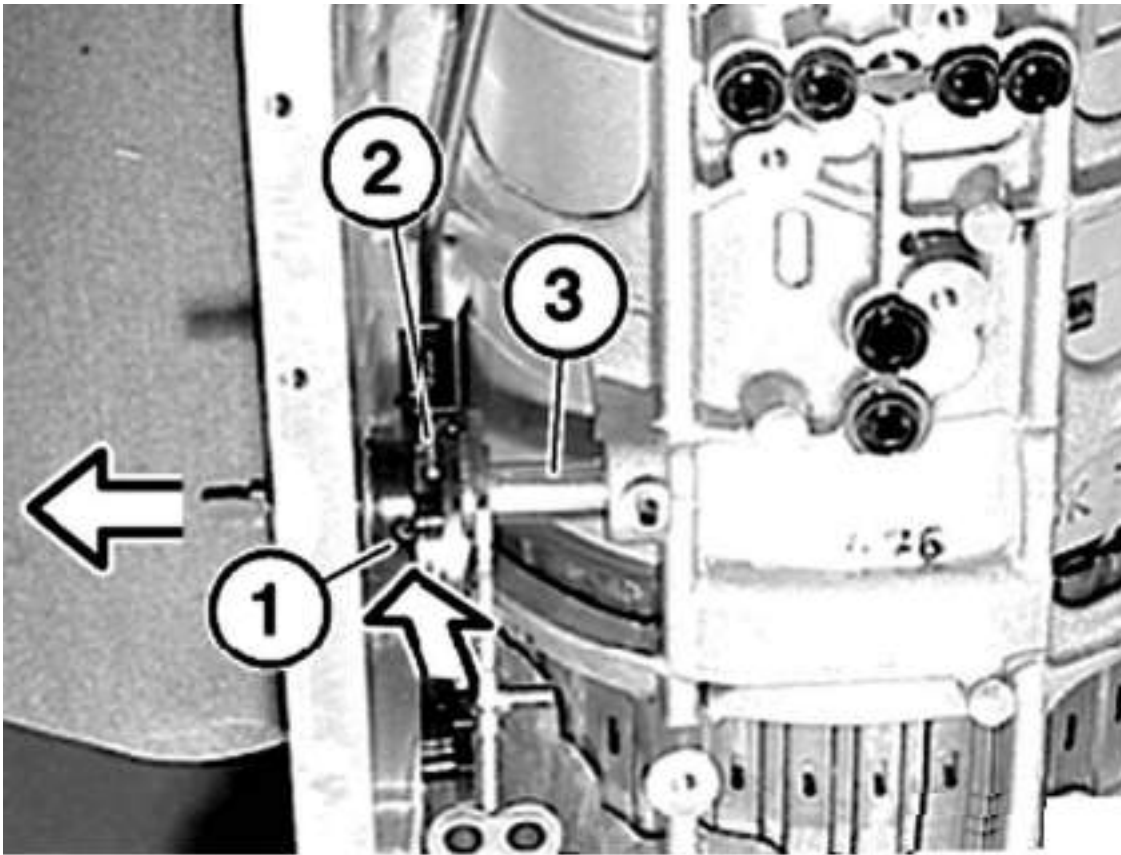
G00382377

**Fig. 100: Removing Selector Lever**

Courtesy of BMW OF NORTH AMERICA, INC.

Drive spring pin (1) out of transmission switch (2). See **Fig. 101** . Withdraw manual shift valve shaft (3) from transmission only so far that transmission switch (2) can be removed. DO NOT remove parking gear rack. DO NOT move parking gear rack more than 10 mm; if necessary, secure with pointed pliers. Release notched disk on parking gear rack. Remove transmission switch (2) with detent disk.

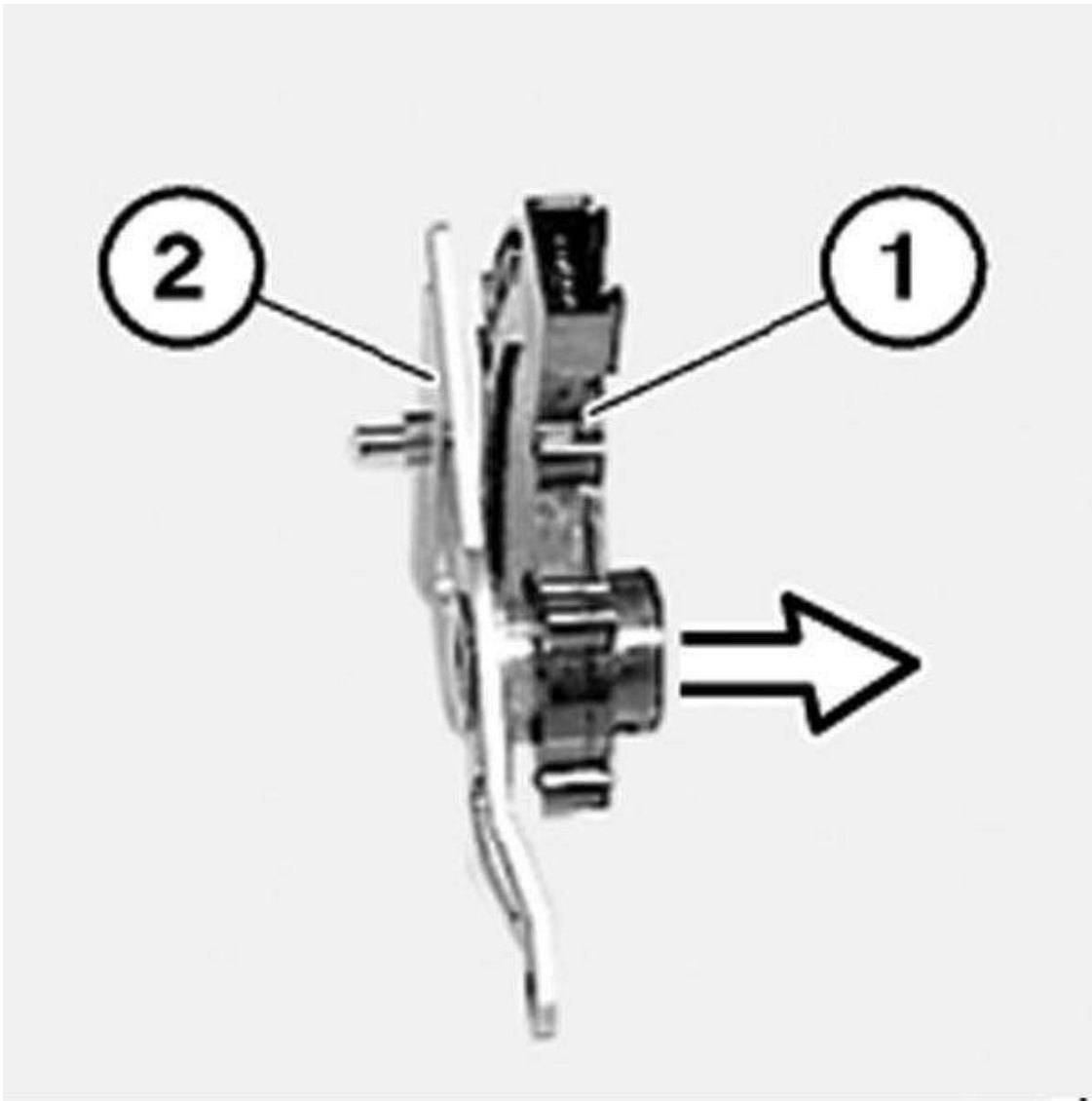




G00382378

**Fig. 101: Removing Transmission Switch**  
Courtesy of BMW OF NORTH AMERICA, INC.

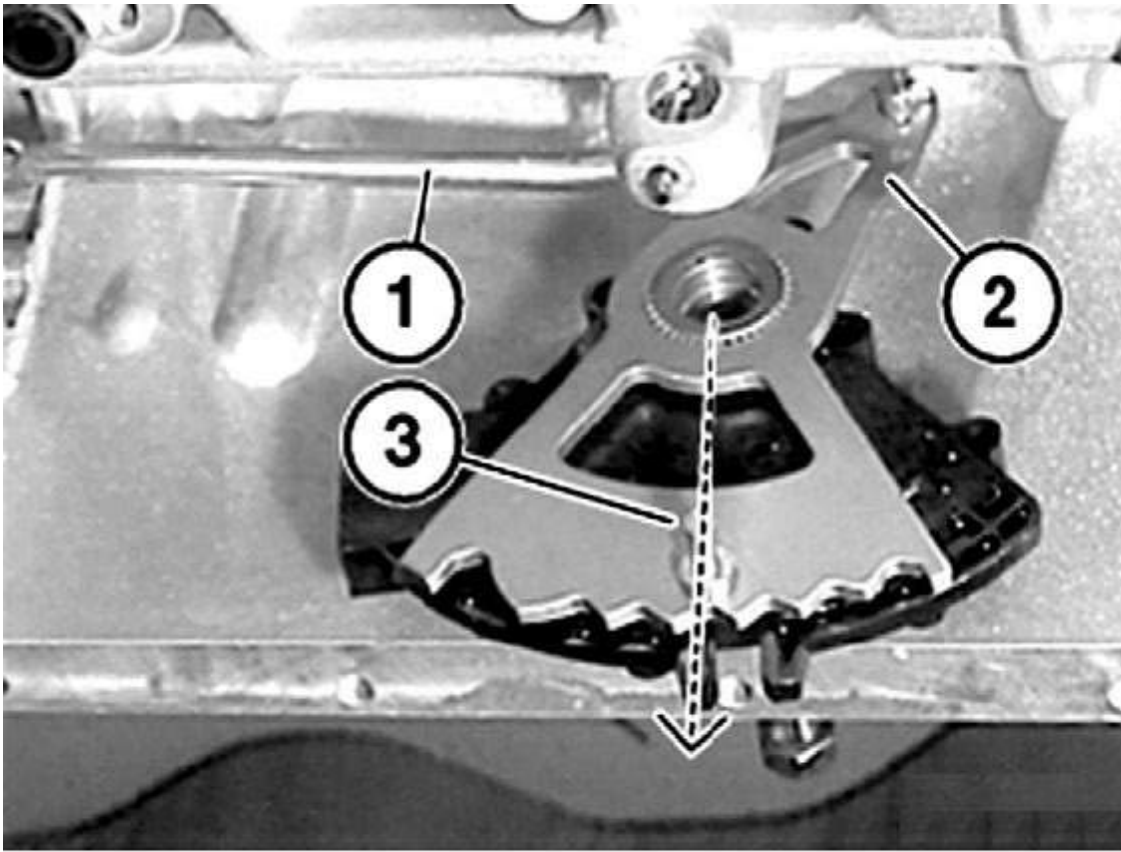
Remove transmission switch (1) from detent disk (2). See **Fig. 102** . Upon installation: bore holes for spring pin in transmission switch (1) must overlap with bore holes of detent disk (2) and manual shift valve shaft.



G00382379

**Fig. 102: Removing Transmission Switch From Detent Disk**  
Courtesy of BMW OF NORTH AMERICA, INC.

Installation: attach parking gear rack (1) from rear in detent disk (2). See **Fig. 103** . Slide in manual shift valve shaft. Drive in spring pin. During entire installation work, journal (3) must be aligned vertically to manual shift valve shaft. After installation of detent spring, ensure that parking lock functions correctly. Press journal (3) forwards into "P" position, rotate propeller shaft and check that locking pawl engages.



G00382380

**Fig. 103: Installing Parking Gear Rack In Detent Disk**  
Courtesy of BMW OF NORTH AMERICA, INC.

#### **REPLACING WIRING HARNESS IN AUTOMATIC TRANSMISSION (A5S 325Z)**

**NOTE:** Numbers in text refer to numbers in figures.

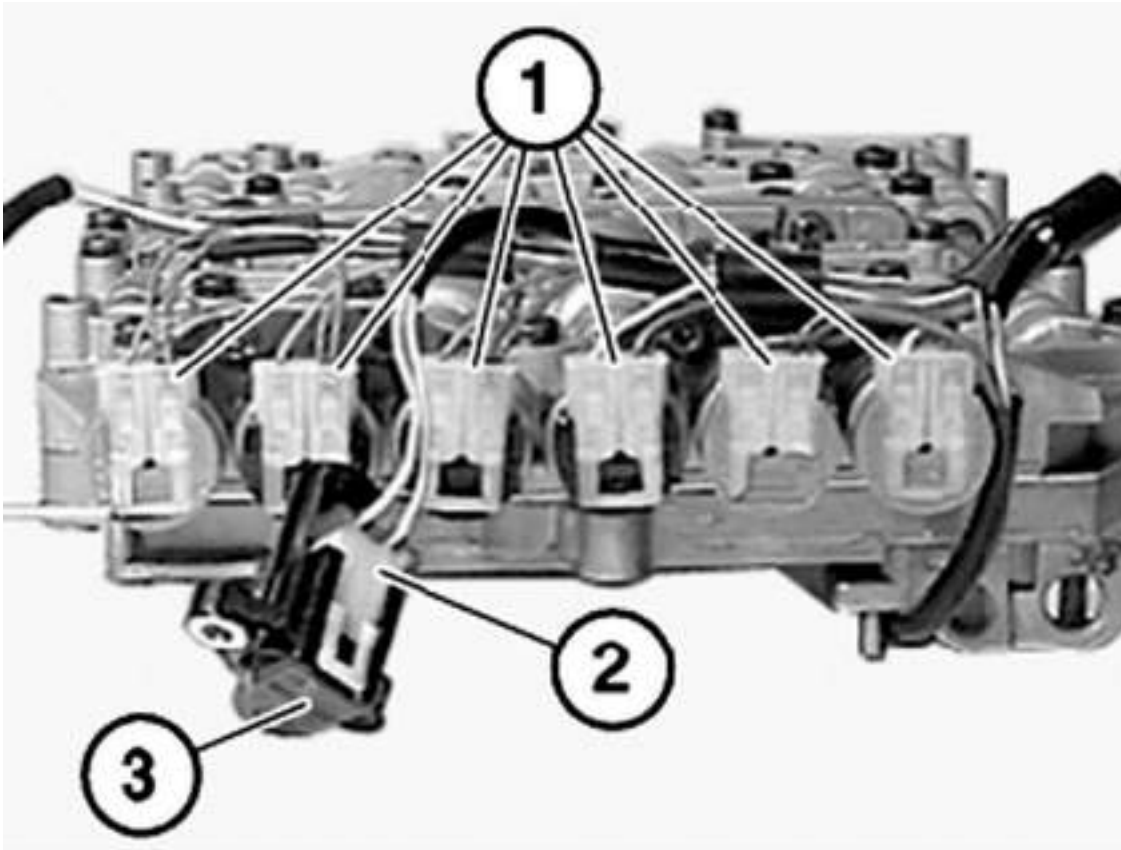
**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 325Z)** .

Remove and install transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION OIL SUMP (A5S 325Z)** .

Remove and install transmission oil screen. See **REMOVING AND INSTALLING/REPLACING TRANSMISSION OIL SCREEN (A5S 325Z)** .

Remove and install shift unit. See **REMOVING AND INSTALLING/REPLACING SHIFT UNIT (A5S 325Z)** .

Disconnect plug (1) from solenoid valve. See **Fig. 104** . Detach plug (2) from pulse generator (3).

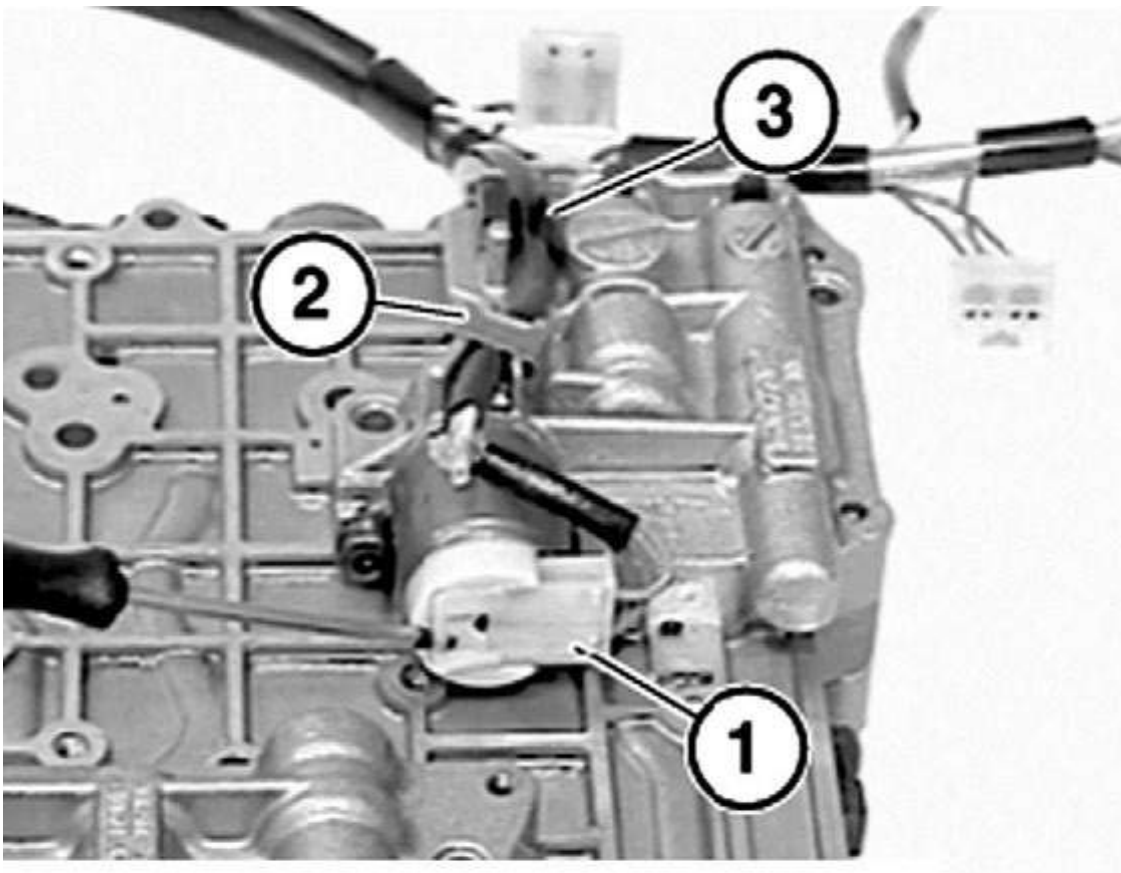


G00382338

**Fig. 104: Disconnecting Plugs**

Courtesy of BMW OF NORTH AMERICA, INC.

Remove connector (1). See **Fig. 105** . Remove retaining clip (2). Remove wiring harness from cable guide (3).



G00382339

**Fig. 105: Removing Wiring Harness**

Courtesy of BMW OF NORTH AMERICA, INC.

**REPLACING WIRING HARNESS IN AUTOMATIC TRANSMISSION (A5S 360R/390R, A4S 200R)**

**NOTE:** Numbers in text refer to numbers in figures.

**NOTE:** After completing work, top up ATF level. Check/top up fluid level in automatic transmission. See **CHECKING/TOPPING UP FLUID LEVEL IN AUTOMATIC TRANSMISSION (A5S 360R / 390R, A4S 200R / 310R)** .

Remove transmission oil sump. See **REMOVING AND INSTALLING/SEALING OR REPLACING TRANSMISSION FLUID SUMP (A5S 360R / 390R, A4S 200R)** .

Remove transmission plug at rear right.

Pull off transmission fluid screen (1) towards bottom and remove. See **Fig. 38** .

## 2003 BMW X5 44i

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**NOTE:** If the sealing ring (1) has remained in the pump housing, it must be removed and the transmission fluid screen replaced. See [Fig. 39](#) .

Disconnect all plug connections on shift unit. Unclip temperature sensor (1) from holder. See [Fig. 28](#) .

**NOTE:** As of model year 2001 (04/2000), the temperature sensor is integrated in the wiring harness.

Remove retaining clip with screwdriver (2). See [Fig. 18](#) . Insert transmission plug (1) in transmission. Remove wiring harness from automatic transmission.

Installation: to facilitate installation, coat sealing rings with petroleum jelly. See [Fig. 19](#) . Make sure transmission plug is in correct position.

## TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Bowden Cable On Shift Tower/Transmission	11 (15)
Center Mount-To-Body	15 (21)
Cross Member-To-Body	15 (21)
Flange Nut, Output Flange Without Spring Washer	22 (30)
Flange Nut, Output Flange With Spring Washer	44 (60)
Flexible Disk-To-Propeller Shaft & Transmission Output Flange	
M10 8.8 Thread	35 (48)
M10 10.9 Thread	47 (64)
M14 Thread	103 (140)
M12 10.9 Thread	74 (100)
Flexible Disk-To-Transmission Output Flange (Screw With Rolled-On Shim Only)	
Stage 1	37 (50)
Stage 2	Additional 90°
Oil Filler Plug	
A5S 360R	13 (18)
A5S 325Z	22 (30)
Oil Drain Plug (A5S 325Z)	26 (35)
Plug	15 (20)
Rubber Mounts-To-Cross Member Or Transmission	15 (21)
Slotted Nut/Output Flange	89 (120)
Transmission Extension	
A5S 325Z	18 (25)
A5S 360R	16 (22)
	INCH Lbs. (N.m)

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Clamping Screw On Shift Lever	89 (10)
Guide Plate/Parking Lock Mechanism	89 (10)
Oil Strainer	53 (6)
Pulse Generator, Output Speed	53 (6)
Pulse Generator, Turbine Speed	71 (8)
Pulse Sender	97 (11)
Retaining Plate For Solenoid Valves & Pressure Regulator On Shift Unit	53 (6)
Selector Lever On Transmission	89 (10)
Transmission Oil Sump	
A5S 325Z	53 (6)
A5S 360R	89 (10)
Valve Body-To-Transmission	
A5S 325Z	71 (8)
A5S 360R	97 (11)