



Installation Guide for 2017-19 Ford Super Duty LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX TAIL LIGHTS** for your 2017-19 Ford Super Duty
DO NOT USE DIELECTRIC GREASE!



Table of Contents



PART I REMOVE TAIL LIGHTS

- **INSTALLATION TOOLS**
- **STEP 1.** Remove tail lights bolts
- **STEP 2.** Unplug sockets and remove tail lights
- **STEP 3.** Remove lightbulbs from the sockets

PART II INSTALL ALPHAREX TAIL LIGHTS

- **STEP 1.** Plug the sockets and install tail lights
- **STEP 2.** Complete Installation

Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.

PART I REMOVE TAIL LIGHTS

INSTALLATION TOOLS

PREPARE THESE TOOLS FOR INSTALLATION



1/4 Ratchet



1/4 Extension

8mm



Socket

Whenever working on your vehicle, always make sure your vehicle is OFF and parked.



STEP 1. REMOVE TAIL LIGHTS BOLTS

Open the trunk gate and begin by removing the bolts securing the tail light.



Take out the top and bottom 8mm bolts from each side of the tail lights.



Carefully pull the tail light outward to remove it.



STEP 2. UNPLUG SOCKETS AND REMOVE TAIL LIGHTS

Prior to removing the tail lights, unplug the sockets.



STEP 3. REMOVE LIGHTBULBS FROM THE SOCKETS

Extract the lightbulbs from each socket and remove them before proceeding with the installation.



Repeat the steps for the other side to fully remove the tail lights.



PART II INSTALL ALPHAREX TAIL LIGHTS



STEP 1. PLUG THE SOCKETS AND INSTALL TAIL LIGHTS

Connect the wire connectors directly into the sockets on the new ALPHAREX tail lights.

DO NOT USE DIELECTRIC GREASE!





Twist and secure the socket into the new tail lights. **DO NOT USE DIELECTRIC GREASE!**
Follow the reverse of the removal process to install the new tail lights into the vehicle.



Utilize a ratchet to tighten the 2 X 8mm bolts on each side. Note: When using a power wrench, be cautious not to overtighten the bolts.



STEP 2. COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX **17-19 Ford Super Duty LED TAIL LIGHTS**.

