# Millimar P2010 MB / P2010 TB / P2010 UB / P2010 FB

## **Inductive Probe**



#### **FEATURES**

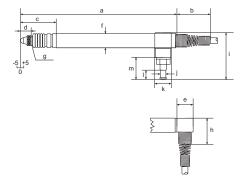
- Models with or without compressed air (pneumatic) lifter or vacuum retraction
- Measuring pin mounted in ball-bearing guide
- High linearity over the entire measuring range
- Excellent electromagnetic shielding (EMC)
- All probes can be easily converted from axial to radial by mounting a slip-on cap (included)
- Chemical resistance data: resistant to oil, gasoline, water and aliphatics. Moderately resistant to acids, bases, solvents and ozone
- Package contains: instruction manual, cap for radial cable output, spanner for preliminary stroke setting



## TECHNICAL DATA

Order no.		5324030	5324031	5324033	5324034				
Product type		P2010 MB	P2010 TB	P2010 UB	P2010 FB				
Measuring range	mm	± 5							
Measuring range	inch	± .197"							
Distance to upper stop	mmmm	+5.3							
Distance to upper stop	inchinch		+ .2	20"					
Distance to lower stop	mmmm		-5	5.3					
Distance to lower stop	inchinch	20"							
Lifter / retraction		Compressed air retraction (max. 1 bar)							
Measuring force	N	Depending upon air pressure							
Sensitivity deviation	%	0.3							
Repeatability f <sub>w</sub>	μm	0.2							
Repeatability f <sub>w</sub>	inch	8 μ"							
Hysteresis f <sub>u</sub>	μm			1					
Hysteresis f <sub>u</sub>	inch		40	μ"					
Linearity deviation within +/-2.0 mm	μm		4	1					
Linearity deviation within +/079"	inch		160	) μ"					
Linearity deviation within +/-5.0 mm	μm		2	0					
Linearity deviation within +/197"	inch	200 μ"							
IP protection category		IP 64							
Cable length	m	2.5							
Temperature coefficient	μm/°C	0.15							
Compatibility		Mahr VLDT	Tesa	Marposs	Federal				

Order no.	g	Dimension f	j	k	- 1	m	а	b	С	d	е	f	h	i
		inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
5324030	M 2.5		3.6	9	8.3	12.5	125.7	28	34	6	9.2	8	14	26.5
5324031	M 2.5		3.6	9	8.3	12.5	125.7	28	34	6	9.2	8	14	26.5
5324033	M 2.5		3.6	9	8.3	12.5	125.7	28	34	6	9.2	8	14	26.5
5324034	4/48 UNF	0.375	3.6	9	8.3	12.5	125.7	28	34	6	9.2		14	26.5







# Millimar P2104 MA / P2104 TA / P2104 UA / P2104 FA

## **Inductive Probe**



#### **FEATURES**

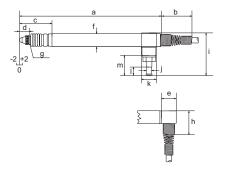
- Models with pneumatic lifter or vacuum retraction
- Measuring pin mounted in ball-bearing guide
- High linearity over the entire measuring range
- Excellent electromagnetic shielding (EMC)
- All probes can be easily converted from axial to radial by mounting a slip on cap (included)
- Chemical resistance data: resistant to oil, gasoline, water and aliphatics. Moderately resistant to acids, bases, solvents and ozone
- Package contains: instruction manual, cap for radial cable output, spanner for preliminary stroke setting



### **TECHNICAL DATA**

Order no.		5324070	5324071	5324073	5324074				
Product type		P2104 MA	P2104 TA	P2104 UA	P2104 FA				
Measuring range	mm	± 2							
Measuring range	inch	h ± .079"							
Distance to upper stop	mmmm		+8.4	. 10.4					
Distance to upper stop	inchinch		.33	.41"					
Distance to lower stop	mmmm		-2.2	0					
Distance to lower stop	inchinch		09	0"					
Lifter / retraction			Vacuur	n lifter					
Measuring force	N								
Increase in measuring force	N/mm	m 0.1 N/mm							
Sensitivity deviation	%	0.3							
Repeatability f <sub>w</sub>	μm	0.2							
Repeatability f <sub>w</sub>	inch	8 μ″							
Hysteresis f <sub>u</sub>	μm		1						
Hysteresis f <sub>u</sub>	inch		20	μ"					
Linearity deviation within +/-0.5 mm	μm		0.	5					
Linearity deviation within +/020"	inch		20	μ"					
Linearity deviation within +/-1.0 mm	μm		2	2					
Linearity deviation within +/039"	inch		80	μ"					
Linearity deviation within +/-2.0 mm	μm		4	ļ.					
Linearity deviation within +/079"	inch	160 μ"							
IP protection category			IP (	64					
Cable length	m	2.5							
Temperature coefficient	μm/°C		0.1	15					
Compatibility		Mahr VLDT Tesa Marposs							

Order no.	g	Dimension f	j	k	- 1	m	a	b	С	d	е	f	h	i
		inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
5324070	M 2.5		3.6	9	8.3	12.5	128.7	28	37	6	9.2	8	14	26.5
5324071	M 2.5		3.6	9	8.3	12.5	128.7	28	37	6	9.2	8	14	26.5
5324073	M 2.5		3.6	9	8.3	12.5	128.7	28	37	6	9.2	8	14	26.5
5324074	4/48 UNF	0.375	3.6	9	8.3	12.5	128.7	28	37	6	9.2		14	26.5





# Millimar P2104 MB / P2104 TB / P2104 UB / P2104 FB

## **Inductive Probe**



#### **FEATURES**

- Models with pneumatic lifter or vacuum retraction
- Measuring pin mounted in ball-bearing guide
- High linearity over the entire measuring range
- Excellent electromagnetic shielding (EMC)
- All probes can be easily converted from axial to radial by mounting a slip on cap (included)
- Chemical resistance data: resistant to oil, gasoline, water and aliphatics. Moderately resistant to acids, bases, solvents and ozone
- Package contains: instruction manual, cap for radial cable output, spanner for preliminary stroke setting



#### **TECHNICAL DATA**

Order no.		5324080	5324081	5324083	5324084				
Product type		P2104 MB	P2104 TB	P2104 UB	P2104 FB				
Measuring range	mm		±	2					
Measuring range	inch		± .0	79″					
Distance to upper stop	mmmm		+8.4 .	10.4					
Distance to upper stop	inchinch		.33	.41"					
Distance to lower stop	mmmm		-2.2	0					
Distance to lower stop	inchinch		09	0"					
Lifter / retraction		Compressed air retraction (max. 1 bar)							
Measuring force	N	Depending upon air pressure							
Sensitivity deviation	%	0.3							
Repeatability f <sub>w</sub>	μm	0.2							
Repeatability f <sub>w</sub>	inch	8 μ"							
Hysteresis f <sub>u</sub>	μm	1							
Hysteresis f <sub>u</sub>	inch		20	μ"					
Linearity deviation within +/-0.5 mm	μm		0	.5					
Linearity deviation within +/020"	inch		20 μ"						
Linearity deviation within +/-1.0 mm	μm		2	2					
Linearity deviation within +/039"	inch		80 μ"						
Linearity deviation within +/-2.0 mm	μm	4							
Linearity deviation within +/079"	inch		160 μ"						
IP protection category			IP	64					
Cable length	m	2.5							
Temperature coefficient	μm/°C		0.	15					
Compatibility		Mahr VLDT	Tesa	Marposs	Federal				

Order no.	g	Dimension f	j	k		m	a	b	С	d	е	f	h	i
		inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
5324080	M 2.5		3.6	9	8.3	12.5	128.7	28	37	6	9.2	8	14	26.5
5324081	M 2.5		3.6	9	8.3	12.5	128.7	28	37	6	9.2	8	14	26.5
5324083	M 2.5		3.6	9	8.3	12.5	128.7	28	37	6	9.2	8	14	26.5
5324084	4/48 UNF	0.375	3.6	9	8.3	12.5	128.7	28	37	6	9.2		14	26.5

