

## Solid-state Frequency Converter Mobile w/ Wheels Instruction Manual





### **Safety Information**

- Read this user manual before using frequency converter.
- ➤ Keep this user manual near the frequency converter for reading at any time.
- > Careful in transporting the frequency converter to avoid impact.
- ➤ Do not put the frequency converter on uneven or inclined surface.
- Do not block the venting holes or slits to keep the frequency converter well-cooling effect, the back of the frequency converter should keep 10 cm (4 inches) away from the wall.
- > Double check the frequency converter and power supply specifications are matched and well-wired before power connection to avoid any careless damage.
- Frequency converters have different installations according to different capacities and voltage levels, choose an appropriate configuration and cable diameter.
- ➤ Do not overload the frequency converter to prevent the electric shock or cause fires.
- Please follow all applicable local and national electrical and building code.
- In case of abnormal phenomenon happens, follow this user manual in troubleshooting or contact the manufacturer.
- Please keep frequency converter clean and do not put heavy objects on top of it.
- > Prevent any liquids and sundries into the frequency converter, in order to avoid poor contact or short circuit, electric shock, or fire.
- Unplug the power cord in stormy weather.
- Avoid placing in direct sunlight, raining or humid place.
- **\rightarrow** Keep it away from the source of ignition and heat to prevent overheat.
- > Unplug the power cord during moving or maintaining the frequency converter.



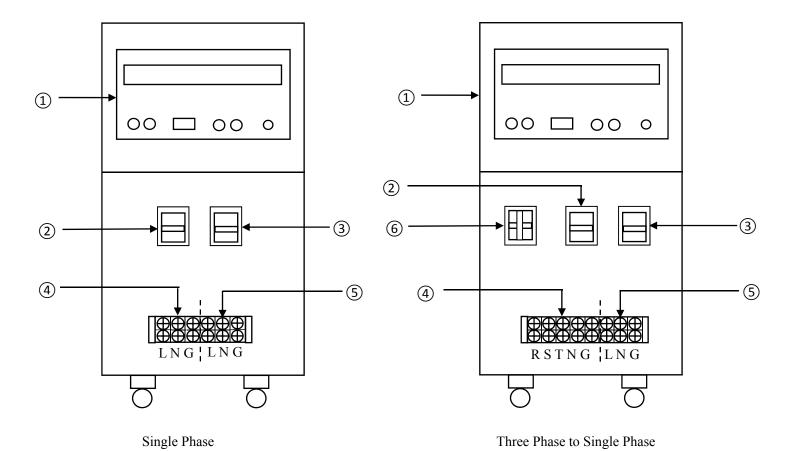
#### **Product Features**

- Frequency converter is suitable for use with resistive, capacitive, inductive and non-linear loads.
- Compatible with 50 Hz & 60 Hz input frequency.
- Adjustable single phase 0-300v AC, three phase 0-520v AC output voltage.
- Adjustable 40.0 to 120 Hz output frequency, customize 499.9Hz.
- Precise 4 LED digital display output frequency, voltage, ampere and wattage.
- Isolated operation, no harmonic distortion (EMI, EMC).
- Pure sine wave output.
- IGBT/PWM technology enhances compact size, low noise and high reliability.
- Capable to simulate global voltage, frequency power supplies.
- Frequency converters are equipped with electronic circuit/instant trip breaker/buzzer alarm for over voltage, over current, over temperature, output short circuit protection.

#### Checklist

Every frequency converter has functional testing before leaving factory, the frequency converter is wooden packaged, includes:

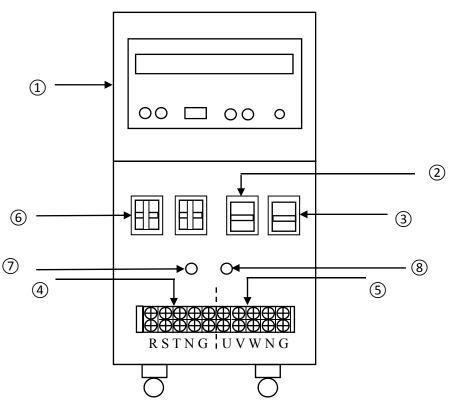
- 1 unit frequency converter
- Operation manual



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Three Phase

- ① Operation Panel
- (2) Input Air-switch
- 3 Output Air-switch
- 4 Input Terminals
- (5) Output Terminals
- 6 Low/High Voltage Switch (For 30kVA and Above)
- 7 Low/High Voltage Indicator (For 3-Phase 3kVA to 20kVA)
- (8) Phase/Line Voltage Switch (For 3-Phase 3kVA to 20kVA)



### Wiring Precaution

- Whether the capacity of the frequency converter in accordance with your loads.
- Whether the frequency converter damaged during transportation, if so, do not connect it to power source.
- Shut down power before wiring, check the input voltage before installation.
- Make sure the specification of the cable in accordance with the frequency converter before wiring. The cable diameter should follow the voltage level and capacity of the frequency converter.
- Please refer to electrician wiring regulations, or following the "Cable Diameter Reference" table.
- Avoid sharing the power switch of the frequency converter with other appliances.
- Use O-type wiring terminals, make sure it's well-wired, tighten screws to avoid poor contact and prevent electric shock.
- Make sure the power source is correct to match single phase or three phase frequency converter.
- For grounding, refer to the next page.
- Make sure all switches on "OFF" status before connecting the frequency converter to power source.
- Make sure the power source, frequency converter and loads are matching before power on.
- > Internal semiconductor components are sensitive to static electricity, be careful in touching the metal control panel.

#### **Grounding System**

- In addition to safety consideration, well-grounded system also can avoid the power system interferes equipment normal operation.
- For Ground Cable should be separated with Neutral Cable, unless special applications.
- For Ground Cable should be 8AWG cable at least or the diameter is basically the same.
- Ground Cable is for specified frequency converter only, poor ground will cause interference to other machines.
- > Use ground rods in grounding for the best.
- Ground Types:

Item	Application	Resistance value		
1	Low voltage power supply system or high voltage electrical equipment of three-phase four-wire multi-grounded systems grounding	$10\Omega$ or less		
2	Ungrounded high-voltage electrical equipment grounding system.	$25\Omega$ or less		
3	Low voltage power supply system of three-phase three-wire ungrounded system.	$50\Omega$ or less		
4	<ol> <li>Low voltage electrical equipment grounding</li> <li>Inner system grounding</li> <li>Frequency converter secondary grounding</li> <li>Low voltage electrical equipment metal body grounding.</li> </ol>	<ol> <li>round voltage less than 150V is 100Ω or less.</li> <li>round voltage 151V to 300V is 50Ω or less.</li> <li>round voltage higher than 301V is 10Ω or less.</li> </ol>		



### **Cable Diameter Reference Table**

	1	Ø 2W / 220	V	1Ø 2W / 0-300V						
			Input		Max. O/I	Current	Output			
	apacity	L	N	G	Low	Hi	L	N	G	
	2kVA	≥2.5	5mm <sup>2</sup>	2.5mm <sup>2</sup>	16.8A	8.4A	≥:	2.5mm <sup>2</sup>	2.5mm <sup>2</sup>	
	3kVA	≥4mm <sup>2</sup>		2.5mm <sup>2</sup>	25A	12.5	≥4mm <sup>2</sup>		2.5mm <sup>2</sup>	
	5kVA	≥6	mm <sup>2</sup>	6mm <sup>2</sup>	41.6A	20.8A	≥6mm <sup>2</sup>		6mm <sup>2</sup>	
1	10kVA	≥10	0mm <sup>2</sup>	10mm <sup>2</sup>	83.2A	41.6A	$\geq$ 16mm <sup>2</sup>		10mm <sup>2</sup>	
1	15kVA	≥16mm <sup>2</sup>		10mm <sup>2</sup>	125A	62.5A	≥25mm <sup>2</sup>		10mm <sup>2</sup>	
2	20kVA	$\geq$ 25mm <sup>2</sup>		10mm <sup>2</sup>	166.6A	83.3A	≥	35mm <sup>2</sup>	10mm <sup>2</sup>	
3	30kVA	≥35	5mm <sup>2</sup>	10mm <sup>2</sup>	250A	125A	>	50mm <sup>2</sup>	10mm <sup>2</sup>	

	3Ø 4V	W / 38	60V			1Ø 2W / 0-300V				
G ''			Ir	put		Max. O/	P Current		Outpu	t
Capacity	R	S	T	N	G	Low	Hi	L	N	G
10kVA		≥4	mm <sup>2</sup>		6mm <sup>2</sup>	83.2A	41.6A	≥1	16mm <sup>2</sup>	10mm <sup>2</sup>
15kVA		≥6	5mm <sup>2</sup>		6mm <sup>2</sup>	125A	62.5A	≥2	25mm <sup>2</sup>	10mm <sup>2</sup>
20kVA		≥6	5mm <sup>2</sup>		6mm <sup>2</sup>	166.6A	83.3A	≥3	35mm <sup>2</sup>	10mm <sup>2</sup>
30kVA	≥10mm <sup>2</sup>			10mm <sup>2</sup>	250A	125A	$\geq 50 \text{mm}^2$		10mm <sup>2</sup>	
45kVA	≥16mm <sup>2</sup>				10mm <sup>2</sup>	375A	187.5A	$\geq$ 75mm <sup>2</sup>		10mm <sup>2</sup>
50kVA		≥1	6mm <sup>2</sup>		10mm <sup>2</sup>	416.6A	208.3A	$\geq$ 83mm <sup>2</sup>		10mm <sup>2</sup>
60kVA		≥2.	5mm <sup>2</sup>		10mm <sup>2</sup>	500A	250A	$\geq 100 \text{mm}^2$		10mm <sup>2</sup>
75kVA		≥3	0mm <sup>2</sup>		10mm <sup>2</sup>	625A	312.5A	≥1	50mm <sup>2</sup>	10mm <sup>2</sup>
90kVA	$\geqslant$ 35mm <sup>2</sup>				10mm <sup>2</sup>	750A	375A	≥1	80mm <sup>2</sup>	10mm <sup>2</sup>
100kVA	≥50mm <sup>2</sup>				$10 \text{mm}^2$	833.3A	416.7A	≥2	$00\text{mm}^2$	10mm <sup>2</sup>
120kVA	≥70mm <sup>2</sup>			10mm <sup>2</sup>	1000A	500A	≥250mm <sup>2</sup>		10mm <sup>2</sup>	
150kVA		≥9.	5mm <sup>2</sup>		10mm <sup>2</sup>	1250A	625A	≥3	00mm <sup>2</sup>	10mm <sup>2</sup>

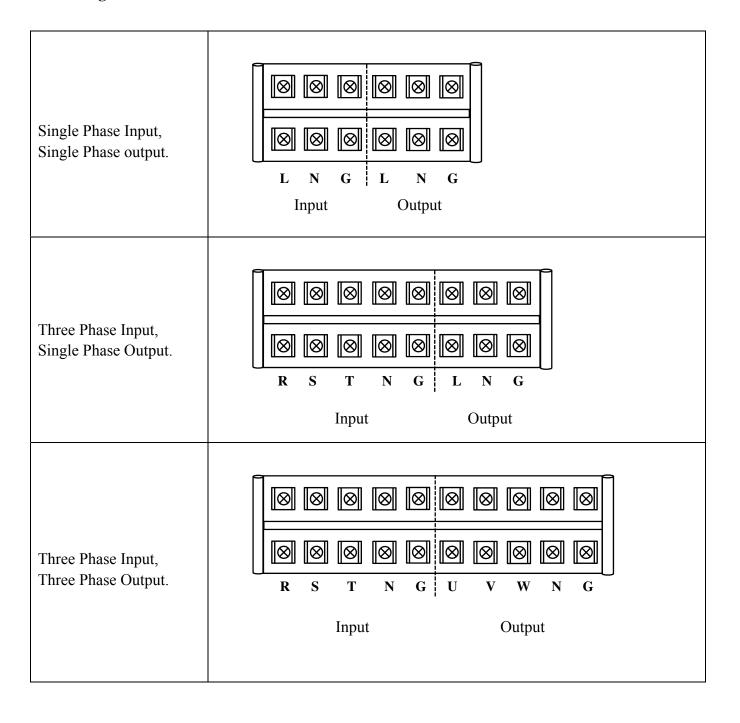


		3Ø 4V	W/ 380	V			3Ø 4W / 0-520V						
Capa	ocity			In	put		Max. O/	P Current			Oı	ıtput	
Сар	R		S	T	N	G	Low	Hi	U	V	W	N	G
3k <sup>3</sup>	VA		≥1.	5mm <sup>2</sup>		2.5mm <sup>2</sup>	8.4A	4.2A	≥2mm <sup>2</sup>			6mm <sup>2</sup>	
10k	:VA		≥4	mm <sup>2</sup>		2.5mm <sup>2</sup>	27.6A	13.8A		$\geqslant \epsilon$	6mm <sup>2</sup>		6mm <sup>2</sup>
15k	:VA		≥6	mm <sup>2</sup>		6mm <sup>2</sup>	41.6A	20.8A		≥8	8mm <sup>2</sup>		6mm <sup>2</sup>
20k	:VA		≥6	mm <sup>2</sup>		6mm <sup>2</sup>	55.6A	27.8A		≥1	0mm <sup>2</sup>		6mm <sup>2</sup>
30k	:VA	≥10mm <sup>2</sup>			6mm <sup>2</sup>	83.2A	41.6A	≥16mm <sup>2</sup>			6mm <sup>2</sup>		
45k	«VA	≥16mm <sup>2</sup>			10mm <sup>2</sup>	125A	62.5A	$\geq$ 25mm <sup>2</sup>			10mm <sup>2</sup>		
60k	:VA		≥25	5mm <sup>2</sup>		10mm <sup>2</sup>	166.6A	83.3A	$\geq$ 35mm <sup>2</sup>			10mm <sup>2</sup>	
75k	:VA		≥30	0mm <sup>2</sup>		10mm <sup>2</sup>	208.3A	104.2A	$\geqslant$ 42mm <sup>2</sup>			10mm <sup>2</sup>	
90k	:VA		≥35	5mm <sup>2</sup>		10mm <sup>2</sup>	250A	125A		$\geq$ 50mm <sup>2</sup>			10mm <sup>2</sup>
1001	kVA		≥50	0mm <sup>2</sup>		10mm <sup>2</sup>	277.7A	138.8A		≥70mm <sup>2</sup>			10mm <sup>2</sup>
1201	kVA		≥70	Omm <sup>2</sup>		10mm <sup>2</sup>	333.3A	166.6A		≥9	5mm <sup>2</sup>		10mm <sup>2</sup>
1501	kVA	≥95mm <sup>2</sup>			10mm <sup>2</sup>	416.6A	208.3A	≥120mm <sup>2</sup>			10mm <sup>2</sup>		
2001	kVA	≥120mm <sup>2</sup>			10mm <sup>2</sup>	555.5A	277.7A	≥185mm <sup>2</sup>			10mm <sup>2</sup>		
3001	kVA		≥18	0mm <sup>2</sup>		10mm <sup>2</sup>	833.3A	416.6A		≥24	l0mm <sup>2</sup>		10mm <sup>2</sup>

Note: user can choose different cables according to the input and output conditions, when the input or output cable length exceeds 20 meters, the cable diameter should be doubled.

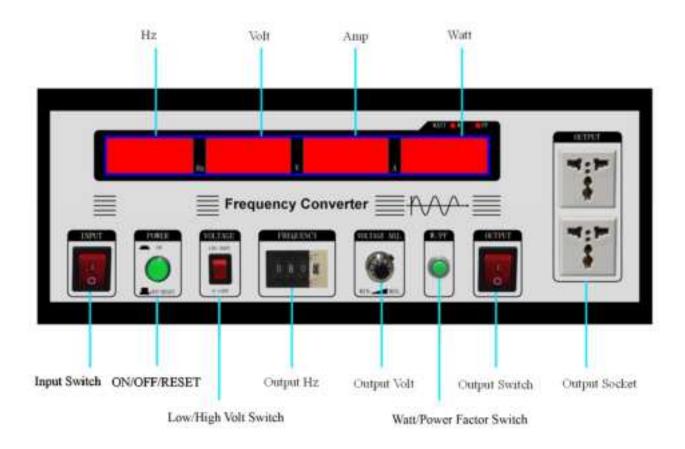


### **Wiring Terminals**





# **Chapter V. Operation Panel**



<sup>\*</sup>Some models may differ slightly in layout\*



### Chapter VI. Operation Guide

Proper operating procedures allow you to use the frequency converter more smoothly and avoid unnecessary troubles.

- 1. Make sure the POWER ON switch is on OFF position.
- 2. Make sure the switches, rotary buttons, displays are not loosen or damaged.
- 3. Make sure the power supply is matching with the frequency converter specifications (110V, 220V etc.) before turning the input POWER ON switch to ON position.
- 4. Set the output frequency by "FREQUENCY SET" switch. Note, press OFF/RESET for setting hundreds frequency (1xx.x).
- 5. Choose the Low/High Voltage output voltage according to the loads, for  $\leq$ 150V change 0-150V (low) and 1-300V (high) base on required voltage.
- 6. Press to POWER ON switch (ON).
- 7. Connect loads cable and turn on the AC OUTPUT switch to obtain required standard AC power supplies.
- 8. Frequency converter has overcurrent (overload), over temperature, short circuit, instantaneous power off protection and warning indicators. In case of above phenomenon happens, the protection circuit cut off output immediately and trigger warning buzzer.
- 9. Press OFF / RESET switch to cut off the output.

Caution: For 30kVA frequency converter (and above), to switch Low/High voltage, if the frequency converter is connected loads, the frequency converter must be powered off and turn off the output switch before switching the voltage.



# **Chapter VII. Specification**

## Single Phase Input, Single Phase Output

				,	,		,		•				
	Capaci	ty	500VA	1kVA	2kVA	3kVA	5kVA	10kVA	15kVA	20kVA			
Innut	Voltage	(Optional)		1 Phase 2 Wire: 110V/220V/230V/240 ± 10%									
Input	Fre	quency				50Hz or 60	)Hz ± 5%						
	V	oltage			0-	-150V (Low V	Voltage range)						
	V	onage			0-	-300V (High	Voltage range)						
	Fre	quency		4	40.0Hz to 120	)Hz (Higher t	han 120Hz is	customized)					
	Current	Low-grade	4.2A	8.4A	16.8A	25A	41.6A	83.2A	125A	166.6A			
	Current	High-grade	2.1A	4.2A	8.4A	12.5A	20.8A	41.6A	62.5A	83.3A			
	Load stat	oilization Rate	≤±1%										
Output	Frequen	ncy Stability	≤±0.01%										
	Harmonic Distortion		Pure Sine Wave ≤2%										
	Freque	ency meter	4 digit, digital frequency meter, resolution 0.1Hz/Step										
	Vo	ltmeter		4 digit, digital voltage meter, resolution 0.1V									
	An	nmeter	4 digit, digital ammeter, resolution 0.1A										
	Wa	tt meter		4 digit, digital Watt meter, resolution 0.1W									
	D ( (				With over	load, short cii	cuit, over tem	perature					
	Protecti	on		Instantaneous power failure protection and alarm device									
337 1	E		Temperature			I	0 - 40 deg. ℃						
Worl	King Envi	ironment	Humidity			0 - 90%	(Non conden	sation)					



# Three Phase Input, Single Phase Output

	Capac	eity	10kVA	15kVA	20kVA	30kVA	45kVA	50kVA	60kVA			
			3 Phase	3 Phase 4 Wire: Wye Type 190/110, 200/115, 208/120, 220/128, 230/132, 240/139V±10%								
	Voltag	ge (Optional)	3 Phase	3 Phase 4 Wire: Wye Type $380/220$ , $400/230$ , $415/240$ , $440/254$ , $460/265$ , $480/277V \pm 10\%$								
Input				3 Phase 4 Wire: Della Type 220, 230, 240, 380, 400, 415, 440V ± 10%								
	Fr	equency			5	0Hz or 60Hz ±	= 5%					
		. 7 1,			0-150	V (Low Voltag	ge range)					
	,	Voltage			0-300	V (High Volta	ge range)					
	Fr	equency		40	.0Hz to 120Hz	(Higher than 1	20Hz is custom	nized)				
	C	Low-grade	83.2A	125A	166.6A	250A	375A	416.6A	500A			
	Current	High-grade	41.6A	62.5A	83.3A	125A	187.5A	208.3A	250A			
	Load stabilization Rate		≤±1%									
Output	Freque	ency Stability	≤±0.01%									
	Harmo	nic Distortion	Pure Sine Wave ≤2%									
	Frequ	uency meter		4 digit, digital frequency meter, resolution 0.1Hz/Step								
	V	oltmeter			4 digit, digital	voltage meter	r, resolution 0.1	V				
	A	mmeter		4 digit, digital ammeter, resolution 0.1A								
	W	att meter		4 digit, digital Watt meter, resolution 0.1W								
	_				With overload	, short circuit,	over temperatu	re				
	Protec	tion		Instantaneous power failure protection and alarm device								
117	1.:		Temperature			0 - 40	deg. °C					
Wo	rking En	vironment	Humidity			0 - 90% (No	n condensation)	ı				



# Three Phase Input, Single Phase Output

	Capacit	y	75kVA	90kVA	100kVA	120kVA	150kVA				
			3 Phase 4 Wire:	3 Phase 4 Wire: Wye Type 190/110, 200/115, 208/120, 220/128, 230/132, 240/139V±10%							
Input	Voltage	e(Optional)	3 Phase 4 Wire: Wye Type 380/220, 400/230, 415/240, 440/254, 460/265, 480/277V ± 10%								
Input			3 Phase 4 Wire: Della Type 220, 230, 240, 380, 400, 415, 440V ± 10%								
	Fre	equency			50Hz or 60Hz ±	= 5%					
	V	oltage		0-	-150V (Low Voltag	ge range)					
	V	onage		0-	-300V (High Voltag	ge range)					
	Fre	equency		40.0Hz to 120Hz (Higher than 120Hz is customized)							
	Current	Low-grade	625A	750A	833.3A	1000A	1250A				
	Current	High-grade	312.5A	375A	416.6A	500A	625A				
Output	Load stabilization Rate		≤±1%								
	Frequer	ncy Stability	≤±0.01%								
	Harmon	ic Distortion	Pure Sine Wave ≤2%								
	Freque	ency meter	4 digit, digital frequency meter, resolution 0.1Hz/Step								
	Vo	ltmeter	4 digit, digital voltage meter, resolution 0.1V								
	Ar	mmeter	4 digit, digital ammeter, resolution 0.1A								
	Drotaatio		With overload, short circuit, over temperature								
	Protection		Instantaneous power failure protection and alarm device								
***	11 5 1	,	Temperature		0 - 4	10 deg. ℃					
Wo:	rking Envii	conment	Humidity		0 - 90% (N	on condensation)					



# Three Phase Input, Three Phase Output

	Capac	eity	3kVA	10kVA	15kVA	20kVA	30kVA	45kVA	60kVA			
			3 Phase	3 Phase 4 Wire: Wye Type 190/110, 200/115, 208/120, 220/128, 230/132, 240/139V±10%								
T 4	Voltag	ge (Optional)	3 Phase	3 Phase 4 Wire: Wye Type $380/220$ , $400/230$ , $415/240$ , $440/254$ , $460/265$ , $480/277V \pm 10\%$								
Input				3 Phase 4 Wire: Della Type 220, 230, 240, 380, 400, 415, 440V ± 10%								
	Fr	requency			5	0Hz or 60Hz	± 5%					
					0-260	V (Low Volta	age range)					
	,	Voltage			0-520	V (High Volt	age range)					
	Fr	equency		40	.0Hz to 120Hz	(Higher than	120Hz is custo	mized)				
	G .	Low-grade	8.4A	27.6A	41.6A	55.6A	83.2A	125A	166.6A			
	Current	High-grade	4.2A	13.8A	20.8A	27.8A	41.6A	62.5A	83.3A			
0.4.4		bilization Rate	≤±1%									
Output	Frequency Stability		≤±0.01%									
	Harmon	nic Distortion	Pure Sine Wave ≤2%									
	Frequ	iency meter	4 digit, digital frequency meter, resolution 0.1Hz/Step									
	V	oltmeter		4 digit, digital voltage meter, resolution 0.1V								
	A	mmeter		4 digit, digital ammeter, resolution 0.1A								
	W	att meter	4 digit, digital Watt meter, resolution 0.1W									
	D	.•			With overload	, short circuit	t, over temperat	ure				
	Protection		Instantaneous power failure protection and alarm device									
***	1'	. ,	Temperature	Temperature 0 - 40 deg. ℃								
Wo	rking En	vironment	Humidity			0 - 90% (No	on condensation	1)				



# Three Phase Input, Three Phase Output

	Capac	ity	75kVA	100kVA	120kVA	150kVA	200kVA	300kVA			
			3 Phase 4 V	Vire: Wye Type	190/110, 200/11	5, 208/120, 220	0/128, 230/132, 2	40/139V±10%			
Input	Voltage (Optional)		3 Phase 4 W	3 Phase 4 Wire: Wye Type $380/220$ , $400/230$ , $415/240$ , $440/254$ , $460/265$ , $480/277V \pm 10\%$							
I I			3	Phase 4 Wire:	Della Type 220,	230, 240, 380, 4	400, 415, 440V ±	10%			
	Fr	equency			50Hz 01	$60$ Hz $\pm 5\%$					
	,	Voltage			0-260V (Lo	w Voltage range	e)				
	,	voltage			0-520V (Hig	sh Voltage range	e)				
	Fr	equency		40.0Hz	to 120Hz (Highe	er than 120Hz is	s customized)				
	Current	Low-grade	208.3A	277.7A	333.3A	416.6A	555.5A	833.3A			
	Current	High-grade	104.2A	138.8A	166.7A	208.3A	277.7A	416.6A			
Output	Load sta	bilization Rate		≤±1%							
Output	Freque	ency Stability	≤±0.01%								
	Harmonic Distortion		Pure Sine Wave ≤2%								
	Frequ	iency meter	4 digit, digital frequency meter, resolution 0.1Hz/Step								
	Vo	oltmeter		4 digit, digital voltage meter, resolution 0.1V							
	A	mmeter		4 digit, digital ammeter, resolution 0.1A							
	Wa	att meter	4 digit, digital Watt meter, resolution 0.1W								
	D		With overload, short circuit, over temperature								
	Protection		Instantaneous power failure protection and alarm device								
117	1		Temperature	Temperature 0 - 40 deg. ℃							
Wo	rking Env	rironment	Humidity		0 - 90	)% (Non conde	nsation)				



# **Chapter VIII. Troubleshooting**

Please pay attention to internal high voltage components, only qualified electricians can maintain the frequency converter.

Turn off the frequency converter before proceeding troubleshooting procedures if it's not necessary to do live troubleshooting.

Phenomenon	Inspection methods	roubleshooting
No input power	<ol> <li>put switch is turn on or not?</li> <li>put voltage is right or not?</li> <li>The fuse is burn down or not?</li> </ol>	<ol> <li>Turn the power supply input switch.</li> <li>onnect to correct voltage power supply.</li> <li>heck the fuse and replace the fuse with same specification if necessary.</li> </ol>
Output power outage	<ul><li>1. Is t power off or momentary power off?</li><li>2. Is it overload?</li></ul>	<ol> <li>Press he activate switch (ON) to reboot.</li> <li>ake sure the loads are within the capacity of the frequency converter.</li> </ol>
No output voltage	<ul><li>1. Is he fuse burn down or not?</li><li>2. Is t overloaded?</li></ul>	<ol> <li>heck the fuse and replace the fuse with same specification if necessary.</li> <li>eplace a larger capacity frequency converter.</li> </ol>
Voltmeter, ammeter and power show "0" when the output frequency is normal.		<ol> <li>Turn the power switch to "OFF" position.</li> <li>hange output voltage switch to zero.</li> <li>Turn the power switch to "ON" position.</li> </ol>
Voltmeter, ammeter and power show "0" and alarm rings when the output frequency is normal.		<ol> <li>Check and decrease the loads' current.</li> <li>Press he shutdown/reset button (OFF/RESET).</li> <li>Re-operatio</li> </ol>
High temperature	<ol> <li>Is it overload?</li> <li>ooling fan is slowdown or not worked.</li> </ol>	<ol> <li>Dec ase loads.</li> <li>eplace a new cooling fan.</li> </ol>
Emergency		Please advise:  1. Fr uency converter model & serial number.  2. ate & Time of the failure.  3. oads.  4. etailed description of the failure.



### Chapter IX. Maintenance

Frequency converters do not require daily maintenance, a regular maintenance is benefited of longer lifetime, the maintain times is in accordance with the environmental conditions.

#### **Preventive Measures:**

- > Do not put any liquid objects on the top of the frequency converter.
- ➤ If the frequency converter is installed in a harsh environment, such as windy and dusty, pay more attention to make the frequency converter clean or do more frequent maintenances.

#### **Maintenances:**

- > Turn off the power switch.
- Clean inner dusts.
- Wipe the cabinet, cover and venting holes with a soft towel and detergent.
- Visual inspection of all power lines and terminals, see if there is collision, loose, hot corrosion, moisture, insect bites or rat bites, do some repairs or replaces if necessary.

**Note**: DO NOT do any maintenance if you are not a qualified electrician, and make sure the frequency converter is discharged completely before proceeding any maintenance.

### Chapter X. Storage

The environment of the frequency converter being placed has direct affect to its function and lifetime, the environment should follow the conditions:

#### **Moving:**

- Please shut down and disconnect all cables before moving the frequency converter
- Do not move the frequency converter upside down.
- ► Handle the frequency converter with care in moving to avoid impact.

#### **Placement:**

- ➤ Do not put the frequency converter on uneven or inclined place.
- Avoid direct sunlight, rain or humid place.
- **\rightarrow** Keep it away from fire and high temperature place to prevent overheating.
- Avoid oil mist, salt, corrosive gases erosion.
- Avoid dust, cotton and small metal objects intrusion.
- ➤ Keep the frequency converter in a well-ventilated place, keep the frequency converter's back away from the wall at least 10cm to ensure sufficient ventilation.
- $\triangleright$  Operating temperature 0 40°C, humidity 0 90% (non-condensing).

THESE INSTRUCTIONS MAY NOT COVER ALL DETAILS OR VARIATIONS OF THIS PRODUCT FOR YOUR EQUIPMENT OR INSTALLATION REQUIREMENTS. SHOULD FURTHER INFORMATION NOT COVERED BY THESE INSTRUCTIONS BE REQUIRED, PLEASE CONTACT LARSON ELECTRONICS BY EMAIL AT <u>SALES@LARSONELECTRONICS.COM</u> OR BY PHONE AT 1-877-348-9680 FOR FURTHER ASSISTANCE.

PLEASE VISIT LARSONELECTRONICS.COM FOR WARRANTY AND RETURN INFORMATION.