

INSTRUCTION MANUAL

DEWALT®

DC308

36 VOLT CORDLESS JIG SAW



Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

⚠ DANGER: Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.

⚠ WARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.

⚠ CAUTION: Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.

CAUTION: Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **may** result in **property damage**.

IF YOU HAVE ANY QUESTIONS OR COMMENTS ABOUT THIS OR ANY DEWALT TOOL, CALL US AT: 1800 654 155 (Aust) or 09 526 2556 (NZ).

GENERAL SAFETY INSTRUCTIONS

⚠ WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

1. WORK AREA

- Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.

- Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2. ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

3. PERSONAL SAFETY

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

- f. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.

4) POWER TOOL USE AND CARE.

- a. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g. **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from intended could result in a hazardous situation.

5) BATTERY TOOL USE AND CARE

- a. **Ensure the switch is in the off position before inserting battery pack.** Inserting the battery pack into power tools that have the switch on invites accidents.

- b. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- c. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- d. **When battery pack is not in use, keep it away from other metal objects like paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- e. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

6) SERVICE

- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Additional Safety Instructions For Australia And New Zealand

- a. **Young children and the infirm.** This appliance is not intended for use by young children or infirm persons without supervision. Young children should be supervised to ensure that they do not play with this appliance.
- b. **Replacement of the supply cord.** If the supply cord is damaged, it must be replaced by the manufacturer or an authorised DeWALT Service Centre in order to avoid a hazard.

Additional Specific Safety Rules for Jig Saws

- **Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring.** Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- **Allow the motor to come to a complete stop before withdrawing the blade from the kerf (the slot created by cutting).** A moving blade may impact the workpiece causing a broken blade, workpiece damage or loss of control and possible personal injury.

- **Keep hands away from moving parts.** Never place your hands near the cutting area.
- **Keep hands away from cutting area.** When sawing, never reach underneath or behind the material being cut for any reason.
- **Never hold work in your hand, lap or against parts of your body when sawing.** The saw may slip and the blade could contact the body causing injury.
- **Keep handles dry, clean, free from oil and grease.** This will enable better control of the tool.
- **Keep blades sharp.** Dull blades may cause the saw to swerve or stall under pressure.
- **Use extra caution when cutting overhead and pay particular attention to overhead wires which may be hidden from view.** Anticipate the path of falling branches and debris ahead of time.
- **Clean out your tool often, especially after heavy use.** Dust and grit containing metal particles often accumulate on interior surfaces and could create an electric shock hazard.
- **Do not operate this tool for long periods of time.** Vibration caused by the operating action of this tool may cause permanent injury to fingers, hands, and arms. Use gloves to provide extra cushion, take frequent rest periods, and limit daily time of use

⚠ WARNING: ALWAYS USE SAFETY GLASSES. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if cutting operation is dusty. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NIOSH/OSHA/MSHA respiratory protection.

⚠ WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber (CCA).

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

- **Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.** Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

⚠ WARNING: Use of this tool can generate and/or disburse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.

⚠ WARNING: Always use eye protection. All users and bystanders must wear eye protection that conforms to ANSI Z87.1.

⚠ CAUTION: When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard. Some tools with large battery packs will stand upright on the battery pack but may be easily knocked over.

⚠ CAUTION: Wear appropriate hearing protection during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

- The label on your tool may include the following symbols. The symbols and their definitions are as follows:

V	volts	A	amperes
Hz	hertz	W	watts
min	minutes	~	alternating current
====	direct current	n ₀	no load speed
ⓘ	Class I Construction (grounded)	⊕	earthing terminal
□	Class II Construction (double insulated)	⚠	safety alert symbol
		.../min	revolutions per minute
		BPM	beats per minute

Important Safety Instructions for Battery Chargers

SAVE THESE INSTRUCTIONS: This manual contains important safety instructions for battery chargers.

- Before using charger, read all instructions and cautionary markings on charger, battery pack, and product using battery pack.

⚠WARNING: Shock hazard. Do not allow any liquid to get inside charger.

⚠CAUTION: Burn hazard. To reduce the risk of injury, charge only DeWALT batteries. Other types of batteries may burst causing personal injury and damage.

⚠CAUTION: Under certain conditions, with the charger plugged in to the power supply, the charger can be shorted by foreign material. Foreign materials of a conductive nature such as, but not limited to, steel wool, aluminum foil, or any buildup of metallic particles should be kept away from charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug charger before attempting to clean.

- **DO NOT attempt to charge the battery pack with any chargers other than the ones in this manual.** The charger and battery pack are specifically designed to work together.
- **These chargers are not intended for any uses other than charging DeWALT rechargeable batteries.** Any other uses may result in risk of fire, electric shock or electrocution.
- **Do not expose charger to rain or snow.**
- **Pull by plug rather than cord when disconnecting charger.** This will reduce risk of damage to electric plug and cord.
- **Make sure that cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.**
- **Do not use an extension cord unless it is absolutely necessary.** Use of improper extension cord could result in risk of fire, electric shock, or electrocution.
- **An extension cord must have adequate wire size (AWG or American Wire Gauge) for safety.** The smaller the gauge number of the wire, the greater the capacity of the cable, that is 16 gauge has more capacity than 18 gauge. When using more than one extension to make up the total length, be sure each individual extension contains at least the minimum wire size.

MINIMUM GAGE FOR CORD SETS

For Cable length (m): 7.5 15 25 30 45 60

Use Cable with minimum rating (Amperes)

Tool Amperes

0 - 3.4	7.5	7.5	7.5	7.5	7.5	7.5
3.5 - 5.0	7.5	7.5	7.5	7.5	10	15
5.1 - 7.0	10	10	10	10	15	15
7.1 - 12.0	15	15	15	15	20	20
12.1 - 20.0	20	20	20	20	25	—

- **Do not place any object on top of charger or place the charger on a soft surface that might block the ventilation slots and result in excessive internal heat.** Place the charger in a position away from any heat source. The charger is ventilated through slots in the top and the bottom of the housing.
- **Do not mount charger on wall or permanently affix charger to any surface.** The charger is intended to use on a flat, stable surface (i.e., table top, bench top).
- **Do not operate charger with damaged cord or plug** — have them replaced immediately.
- **Do not operate charger if it has received a sharp blow, been dropped, or otherwise damaged in any way.** Take it to an authorized service center.
- **Do not disassemble charger; take it to an authorized service center when service or repair is required.** Incorrect reassembly may result in a risk of electric shock, electrocution or fire.
- **Disconnect the charger from the outlet before attempting any cleaning. This will reduce the risk of electric shock.** Removing the battery pack will not reduce this risk.
- **NEVER** attempt to connect 2 chargers together.
- **The charger is designed to operate on standard household electrical power. Do not attempt to use it on any other voltage.**

SAVE THESE INSTRUCTIONS

Introduction

The DC9000-XE charger is designed to charge DeWALT battery packs in approximately 1 hour. This charger requires no adjustment and is designed to be as easy as possible

to operate. Simply place your battery pack into the receptacle of a plugged in charger and it will automatically charge the pack.

Important Safety Instruction for Battery Packs

⚠ WARNING: For safe operation, read this manual and manuals originally supplied with tool before using the charger.

When ordering replacement battery packs, be sure to include catalog number and voltage. Consult the chart on the last page of this manual for compatibility of chargers and battery packs.

The battery pack is not fully charged out of the carton. Before using the battery pack and charger, read the safety instructions below. Then follow charging procedures outlined.

READ ALL INSTRUCTIONS

- **Do not incinerate the battery pack even if it is severely damaged or is completely worn out.** The battery pack can explode in a fire. Toxic fumes and materials are created when lithium ion battery packs are burned.
- **Do not charge or use battery in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Inserting or removing the battery from the charger may ignite the dust or fumes.
- **If battery contents come into contact with the skin, immediately wash area with mild soap and water.** If battery liquid gets into the eye, rinse water over the open eye for 15 minutes or until irritation ceases. If medical attention is needed, the battery electrolyte is composed of a mixture of liquid organic carbonates and lithium salts.
- **Contents of opened battery cells may cause respiratory irritation.** Provide fresh air. If symptoms persists, seek medical attention.

⚠ WARNING: Burn hazard. Battery liquid may be flammable if exposed to spark or flame.

- Charge the battery packs only in DeWALT chargers.
- **DO NOT** splash or immerse in water or other liquids.
- **Do not store or use the tool and battery pack in locations where the temperature may reach or exceed 40° C (105°F) (such as outside sheds or metal buildings in summer).**

⚠ WARNING: Never attempt to open the battery pack for any reason. If battery pack case is cracked or damaged, do not insert into charger. Do not crush, drop or damage battery pack. Do not use a battery pack or charger that has received a sharp blow, been dropped, run over or damaged in any way (i.e., pierced with a nail, hit with a hammer, stepped on). Damaged battery packs should be returned to service center for recycling.

⚠ WARNING: Fire hazard. Do not store or carry battery so that metal objects can contact exposed battery terminals. For example, do not place battery in aprons, pockets, tool boxes, product kit boxes, drawers, etc., with loose nails, screws, keys, etc. **Transporting batteries can possibly cause fires if the battery terminals inadvertently come in contact with conductive materials such as keys, coins, hand tools and the like.** The US Department of Transportation Hazardous Material Regulations (HMR) actually prohibit transporting batteries in commerce or on airplanes (i.e., packed in suitcases and carry-on luggage) UNLESS they are properly protected from short circuits. So when transporting individual batteries, make sure that the battery terminals are protected and well insulated from materials that could contact them and cause a short circuit.

The RBRC™ Seal

The RBRC™ (Rechargeable Battery Recycling Corporation) Seal on the lithium ion battery (or battery pack) indicates that the costs to recycle the battery (or battery pack) at the end of its useful life have already been paid by DeWALT.

RBRC™ in cooperation with DeWALT and other battery users, has established programs in the United States to facilitate the collection of spent lithium ion batteries. Help protect our environment and conserve natural resources by returning the spent lithium ion battery to an authorized DeWALT service center or to your local retailer for recycling. You may also contact your local recycling center for information on where to drop off the spent battery.

RBRC™ is a registered trademark of the Rechargeable Battery Recycling Corporation.

Storage Recommendations

1. The best storage place is one that is cool and dry away from direct sunlight and excess heat or cold.



2. Long storage will not harm the battery pack or charger. Under proper conditions, they can be stored for 5 years or more.

Charger

Your battery pack requires a 1 hour DeWALT charger. Be sure to read all safety instructions before using your charger. Consult the chart on the back of this manual for compatibility of chargers and battery packs.

Charging Procedure

1. Plug the charger into an appropriate outlet before inserting the battery pack.
2. Insert the battery pack into the charger. The charger is equipped with a three-light fuel gauge that will blink according to the state of charge of the battery pack.

	0% - 33%	1 st light blinks
	33% - 66%	1 st light on, 2 nd light blinks
	66% - 99%	1 st , 2 nd lights on, 3 rd light blinks
	100%	1 st , 2 nd , 3 rd lights on

Charger Diagnostics

This charger is designed to detect certain problems that can arise with the battery packs or the charger. Problems are indicated by the three red lights flashing together in different patterns.

PROBLEM POWERLINE

When the charger is used with some portable power sources such as generators or sources that convert DC to AC, the charger may temporarily suspend operation. The three red lights will flash together with **two fast blinks followed by a pause**. This indicates that the power source is out of limits.

BAD BATTERY

The charger can detect a weak or damaged battery. The three red lights will flash together with **rapid blinking**. The battery will no longer charge and should be returned to a service center or a collection site for recycling.

BAD CHARGER

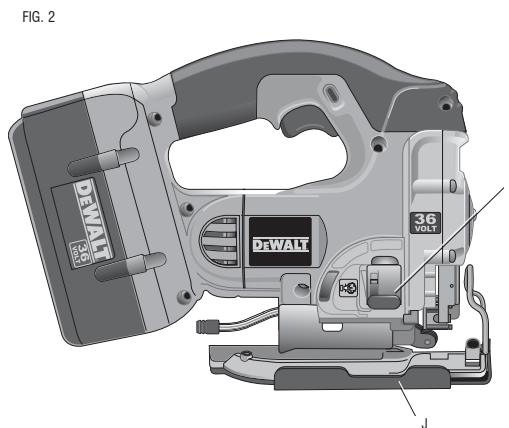
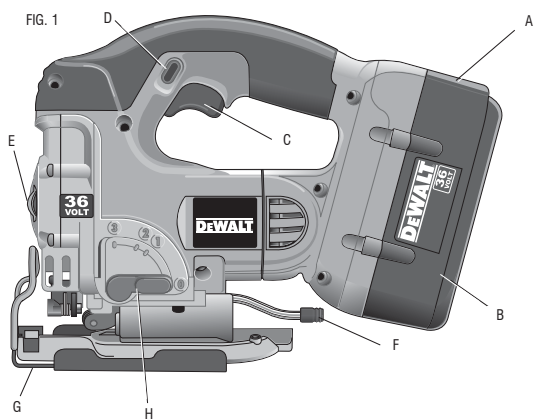
The charger will detect if it is not functioning properly. The three red lights will flash together with **one fast blink followed by a long blink**. The charger will no longer work and should be returned to an authorized service center or replaced.

LEAVING THE BATTERY IN THE CHARGER

The charger and battery pack can be left connected with the red lights glowing indefinitely. The charger will keep the battery pack fresh and fully charged. This charger features an automatic tune-up mode which equals or balances the individual cells in the battery pack to allow it to function at peak capacity. Battery packs should be tuned up weekly or whenever the battery no longer delivers the same amount of work. To use the automatic tune-up mode, place the battery pack in the charger and leave it for at least 8 hours.

Important Charging Notes

1. Longest life and best performance can be obtained if the battery pack is charged when the air temperature is between 18°- 24°C (65°F and 75°F). DO NOT charge the battery pack in an air temperature below +4.5°C (+40°F), or above +40.5°C (+105°F). This is important and will prevent serious damage to the battery pack.
2. The charger and battery pack may become warm to touch while charging. This is a normal condition, and does not indicate a problem. To facilitate the cooling of the battery pack after use, avoid placing the charger or battery pack in a warm environment such as in a metal shed, or an uninsulated trailer.
3. If the battery pack does not charge properly:
 - a. Check current at receptacle by plugging in a lamp or other appliance
 - b. Check to see if receptacle is connected to a light switch which turns power off when you turn out the lights.
 - c. Move charger and battery pack to a location where the surrounding air temperature is approximately 18°- 24°C (65°F - 75°F).
 - d. If charging problems persist, take the tool, battery pack and charger to your local service center.
4. The battery pack should be recharged when it fails to produce sufficient power on jobs which were easily done previously. DO NOT CONTINUE to use under these conditions. Follow the charging procedure. You may also charge a partially used pack whenever you desire with no adverse affect on the battery pack.



5. Foreign materials of a conductive nature such as, but not limited to, steel wool, aluminum foil, or any buildup of metallic particles should be kept away from charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug charger before attempting to clean.
6. Do not freeze or immerse charger in water or any other liquid.

⚠WARNING: Shock hazard. Do not allow any liquid to get inside charger.

⚠CAUTION: Never attempt to open the battery pack for any reason. If the plastic housing of the battery pack breaks or cracks, return to a service center for recycling.

COMPONENTS (Fig. 1, 2)

- | | |
|---------------------------|-------------------------|
| A. Battery release button | F. Bevel lever |
| B. Battery pack | G. Shoe |
| C. Trigger switch | H. Cutting action lever |
| D. Lock-off button | I. Dust blower control |
| E. Blade lever | J. No-mar shoe cover |

Motor

Your DeWALT tool is powered by a DeWALT-built motor. Voltage decrease of more than 10% will cause loss of power and overheating. All DeWALT tools are factory tested; if this tool does not operate, check your battery pack.

OPERATION

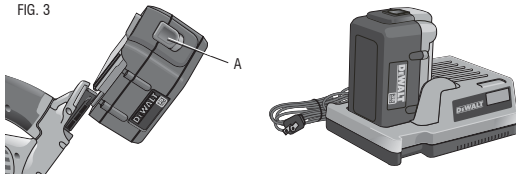
Installing and Removing the Battery Pack (Fig. 3)

NOTE: Make sure your battery pack is fully charged.

⚠ CAUTION: Make certain the lock-off button (Fig. 4, D) is engaged to prevent switch actuation before removing or installing battery.

To install the battery pack into the tool handle, align the base of the tool with the rails inside the tool's handle and slide the battery pack firmly into the handle until you hear the lock snap into place.

FIG. 3



To remove the battery pack from the tool, press the battery release button (A) and firmly pull the battery pack out of the tool handle. Insert it into the charger as described in the charger section of this manual.

Trigger Switch (Fig. 1)

To start the jig saw, squeeze the trigger switch (C).

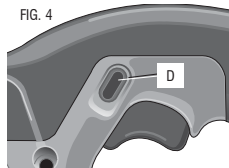
To slow and stop the jig saw, release the trigger switch.

VARIABLE SPEED

As the trigger switch is pressed in, the strokes-per-minute continue to increase. As the trigger is released, the blade strokes-per-minute reduce.

The lock-off button (D) should be depressed whenever the tool is not in use to eliminate the chance of accidental starting (Fig. 4).

FIG. 4



Blade Installation and Removal

⚠ CAUTION: Turn off tool and remove battery before making any adjustments or removing/installing attachments or accessories.

TO INSTALL A BLADE (FIG. 5)

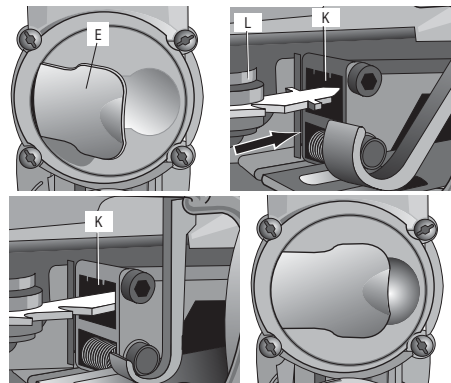
NOTE: This jig saw uses only T-shank jig saw blades.

NOTE: The DT2074 flush cutting blade is for use with DeWALT DW331, DC330 and DC308 jig saws only.

NOTE: When installing flush cutting blades (DT2074), the anti-splinter insert must be removed and the shoe must be in the 0° positive stop position.

1. Lift the keyless blade lever (E) as shown in Figure 5.
2. Insert the T-shank blade into the clamp mechanism (K) while guiding the back of the blade into the groove of the guide rollers (L).

FIG. 5



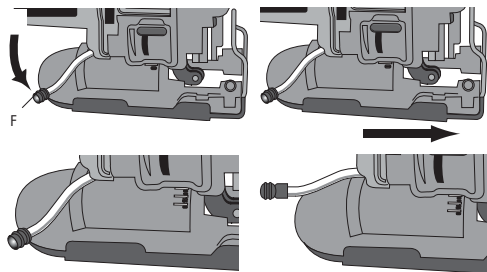
3. The T-shank should be completely inside the clamp mechanism as shown in Figure 5.
4. Release the keyless blade lever.

TO REMOVE A BLADE

1. Lift the keyless blade lever (E).
2. With a slight shake the blade will drop out.

CAUTION: Do not touch used blades, they may be hot. Personal injury may result.

FIG. 6



Beveling the Shoe (Fig. 6)

To unlock the shoe, pull the keyless bevel lever (F) to the side.

To lock the shoe, push the keyless bevel lever back under the body of the jigsaw.

TO BEVEL THE SHOE

1. Unlock the shoe.
2. Slide the shoe (G) forward to release it from the 0° positive stop position.
3. The shoe can be beveled to the left or to the right and has detents at 15°, 30° and 45°. The shoe can be manually stopped at any degree between 0° and 45°.
4. Once the desired bevel angle is achieved, lock the shoe into place.

TO SET SHOE BACK TO 0°

1. Unlock the shoe.
2. Rotate the shoe back to 0°.
3. Slide the shoe back into the 0° positive stop position.
4. Lock the shoe.

Cutting Action – Orbital or Straight (Fig. 7)

This jig saw is equipped four cutting actions, three orbital and one straight. Orbital action has a more aggressive blade motion and is designed for cutting in soft materials like wood or plastic. Orbital action provides a faster cut, but with a less smooth cut across the material. In orbital action, the blade moves forward during the cutting stroke in addition to the up and down motion.

NOTE: Metal or hardwoods should never be cut in orbital action.

To adjust the cutting action, move the cutting action lever (H) between the four cutting positions: 0, 1, 2, and 3. Position 0 is straight cutting. Positions 1, 2, and 3 are orbital cutting. The aggressiveness of the cut increase as the lever is adjusted from one to three, with three being the most aggressive cut.

Dust Blower (Fig. 8)

The dust blower helps clear the cutting area of debris created from the blade.

NOTE: When cutting metal, turn the dust blower off so cutting fluids are not blown away from the blade.

To turn the dust blower on, slide the dust blower control (I) all the way to the top.

To turn the dust blower off, slide the dust blower control all the way to the bottom.

FIG. 7

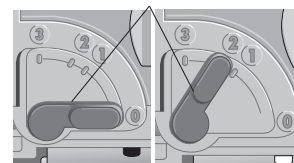
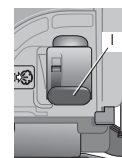


FIG. 8



Removeable No-Mar Shoe Cover (Fig. 9)

The no-mar shoe cover (J) should be used when cutting surfaces that scratch easily, such as laminate, veneer, or paint.

To attach no-mar shoe cover, place the front of the aluminum shoe (G) into the front of the no-mar shoe cover (J) and lower the jig saw. The no-mar shoe will click securely onto the rear of aluminum shoe.

To remove no-mar shoe cover, grasp the no-mar shoe cover from the bottom; holding onto the two rear tabs (M) remove the no-mar shoe cover.

Anti-Splinter Insert (Fig. 10)

NOTE: Do not use the anti-splinter insert with the flush cutting blade.

The anti-splinter insert (N) should be used when trying to minimize tear-out, especially when cutting veneer, laminate, or finished surfaces, such as paint. The anti-splinter insert should be installed into the no-mar shoe cover (J). If the no-mar cover is not used, install anti-splinter insert into shoe (G).

Cutting

⚠ WARNING: The jig saw should not be operated with the shoe removed or serious personal injury may result.

FIG. 11



FIG. 9

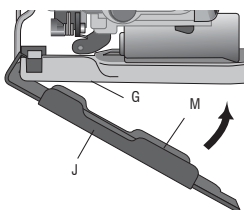
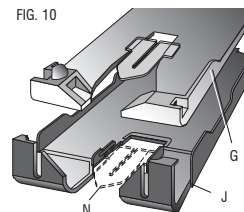


FIG. 10



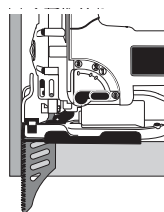
POCKET CUTTING (FIG. 11)

A pocket cut is an easy method of making an inside cut. The saw can be inserted directly into a panel or board without first drilling a lead or pilot hole. In pocket cutting, measure the surface to be cut and mark clearly with a pencil. Next tip the saw forward until the front end of the shoe sits firmly on the work surface and the blade clears the work through its full stroke. Switch the tool on and allow it to attain maximum speed. Grip the saw firmly and lower the back edge of tool slowly until the blade reaches its complete depth. Hold the shoe flat against the wood and begin cutting. Do not remove blade from cut while it is still moving. Blade must come to a complete stop.

FLUSH CUTTING (FIG. 12)

A flush cut is necessary when finishing off cuts up to a wall or an obstacle, such as back-splash. One of the easiest ways to accomplish the flush cut is to use a flush cutting blade (DT2074). The flush cutting blade provides the reach necessary to cut right up to the front edge of the jig saw shoe. Remove the anti-splinter insert and return the shoe to the 0° positive stop position before installing and using the flush cutting blade. For the best cut quality the flush cutting blade should be used in the 0 or 1 orbital position. The flush cutting blade should not be used to start the cut because the flush cutting blade prevents the shoe from being supported by the work surface. Use wood cutting practices explained below.

FIG. 12



WOOD CUTTING

Support the workpiece adequately at all times. Use the higher speed setting for cutting wood. Do not attempt to turn the tool on when blade is against material to be cut. This could stall the motor. Place the front of shoe on the material to be cut and hold the jig saw shoe firmly against the wood while cutting. Don't force the tool; let the blade cut at its own speed. When the cut is complete, turn the jig saw off. Let blade come to a complete stop and then lay the saw aside before loosening the work.

METAL CUTTING

In cutting thin gauge sheet metals, it is best to clamp wood to the bottom of sheet metal; this will insure a clean cut without the risk of vibration or tearing of metal. Always remember to use a finer blade for ferrous metals (for those that have a

high iron content); and use a coarser blade for non-ferrous metals (those that do not have an iron content). Use a high speed setting for cutting soft metals (aluminum, copper, brass, mild steel, galvanized, pipe, conduit sheet metal, etc.). Use lower speed to cut plastics, tile, laminate, hard metals, and cast iron.

MAINTENANCE

Cleaning

⚠ Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the plastic materials used in these parts. Use a cloth dampened only with water and mild soap.

Do not use gasoline, turpentine, lacquer or paint thinner, dry cleaning fluids or similar products. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

CHARGER CLEANING INSTRUCTIONS

⚠ **WARNING:** Disconnect the charger from the AC outlet before cleaning. Dirt and grease may be removed from the exterior of the charger using a cloth or soft non-metallic brush. Do not use water or any cleaning solutions.

Lubrication

NOTE: NEVER spray or in any other way apply lubricants or cleaning solvents inside the tool. This can seriously affect the life and performance of the tool.

DeWALT tools are properly lubricated at the factory and are ready for use. However, it is recommended that, once a year, you take or send the tool to a certified service center for a thorough cleaning and inspection.

ACCESSORIES

Recommended accessories for use with your tool are available at extra cost from your local service center. If you need any assistance in locating any accessory, please contact DeWALT Industrial Tool Co., 20 Fletcher Road, Mooroolbark, VIC 3138 Australia or call 1800 654 155 or (NZ) 09 526 2556.

NOTE: The DT2074 flush cutting blade is for use with DeWALT DW331, DC330 and DC308 jig saws only.

⚠ **CAUTION:** The use of any other accessory not recommended for use with this tool could be hazardous.

Repairs

This charger is not user serviceable. There are no user serviceable parts inside the charger. Servicing at an authorized service center is required to avoid damage to static sensitive internal components.

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustments should be performed by a DeWALT factory service center, a DeWALT authorized service center or other qualified service personnel. Always use identical replacement parts.

Guarantee

Applicable to hand held Power Tools, Lasers and Nailers.

Three Year Limited Warranty

DeWALT will repair, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase. Please return the complete unit, transportation prepaid, to any DeWALT Service Centre, or any authorised service station.

For warranty repair information, call (AUS) 1800 654 155 or (NZ) 09 526 2556.

This warranty does not apply to

- Accessories
- Damage caused where repairs have been made or attempted by others.
- Damage due to misuse, neglect, wear and tear, alteration or modification.

This warranty gives you specific legal rights and you may have other rights under the provisions of the Consumer Guarantee Act 1993 (New Zealand only), Trade Practices Act 1974 and State Legislation (Australia only).

In addition to the warranty, DeWALT tools are covered by our:

FREE ONE YEAR SERVICE CONTRACT

DeWALT will also maintain the tool for free at any time during the first year of purchase. This includes labour, parts and lubrication required to restore the product to sound mechanical and/or electrical condition. Normal wear parts are not covered in this service. Carbon brushes worn more than 50% will be replaced.

NOTE: Three Year Warranty is not applicable to items deemed as consumables. Radial arm saws are covered by a one (1) year warranty only. DeWALT Reserves the right to review its warranty policy prior to launch of any new business development products.

30 DAY NO SATISFACTION GUARANTEE

If you are dissatisfied with any DeWALT power tool, laser or nailer, for any reason, simply return it to the point of purchase with your sales receipt within 30 days for a replacement unit or a full refund.

FREE WARNING LABEL REPLACEMENT: If your warning labels become illegible or are missing, call (AUS) 1800 654 155 or (NZ) 09 526 2556 for a free replacement.



Patent Notification

Manufactured under one or more of the following U.S. patents:

6859013	6133713
6329788	6057608
6175211	6653815

Other patents pending.



DeWALT Battery and Charger Systems																			
Battery		Output Nominal	Chargers/Charge Time																
			240 Volts																
			12 Volts																
Cat. Number	Voltage	Amp Hour	97014	98014	DW9106	DW9107	DW9108	DW9115	DW9116	DW9117	DW9118	DE9116	DE9118	DW911	DC011	DW0245	DE2046	DE9000	DW9109
DW0242	24	2.0	X	X	X	X	X	X	X	X	X	X	X	X	X	60	60	X	X
DE0240-XJ	24	2.0	X	X	X	X	X	X	X	X	X	X	X	X	X	60	60	X	X
DW0240	24	1.7	X	X	X	X	X	X	X	X	X	X	X	X	X	60	60	X	X
DW9096	18	2.4	X	X	X	X	60	X	60	20	X	60	X	60	60	X	X	X	60
DE9095-XJ	18	2.0	X	X	X	X	60	X	60	20	X	60	X	60	60	X	X	X	60
DE9091-XJ	14.4	2.0	45	45	45	45	45	15	45	15	90	45	90	45	45	X	X	X	45
DW9091	14.4	1.7	45	45	45	45	45	15	45	15	90	45	90	45	45	X	X	X	45
DC9071	12	2.4	60	60	60	60	60	15	60	15	60	60	60	60	60	X	X	X	60
DE9074-XJ	12	1.25	45	45	45	30	30	15	30	12	60	30	60	30	30	X	X	X	30
DW9072	12	1.2	45	45	45	30	30	15	30	12	60	30	60	30	30	X	X	X	30
DE9071-XJ	12	2.0	60	60	60	45	45	15	45	15	90	45	90	45	45	X	X	X	45
DW9071	12	1.7	60	60	60	45	45	15	45	15	90	45	90	45	45	X	X	X	45
DW9050	12	1.3	40	40	40	X	X	15	X	X	X	X	X	X	X	X	X	X	X
DW9063	9.6	1.25	45	45	45	30	30	15	30	12	60	30	60	30	30	X	X	X	30
DW9062	9.6	1.3	45	45	45	30	30	15	30	12	60	30	60	30	30	X	X	X	30
DW9061	9.6	1.7	60	60	60	45	45	15	45	15	90	45	90	45	45	X	X	X	45
DW9048	9.6	1.3	40	40	40	X	X	15	X	X	X	X	X	X	X	X	X	X	X
DW9057	7.2	1.25	45	45	45	30	30	15	30	12	60	30	60	30	30	X	X	X	30
DW9046	7.2	1.3	40	40	40	X	X	15	X	X	X	X	X	X	X	X	X	X	X
DC9096	18	2.4	X	X	X	X	60	X	60	20	X	60	X	60	60	X	X	X	60
DC9091	14.4	2.4	60	60	60	60	60	15	60	15	60	60	60	60	60	X	X	X	60
DC9036	36	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	60	X

X Indicates that the battery pack is not compatible with that specific charger.
All charge times are approximate. Actual charge time may vary.
Read the instruction manual for more specific information.
The battery voltage is nominal, it can measure above or below depending on the state of charge.

DeWALT Industrial Tool Co.,
701 East Joppa Road, Baltimore, MD 21286 • 20 Fletcher Road, Mooroolbark, VIC 3138 Australia
(JUL06) Form No. 494583-00 DC308-XE Copyright © 2006 DeWALT

The following are trademarks for one or more DeWALT power tools: the yellow and black color scheme; the "D" shaped air intake grill; the array of pyramids on the handgrip; the kit box configuration; and the array of lozenge-shaped humps on the surface of the tool.