




DUNE BUGGY CHARGER PORT REPLACEMENT PROCEDURES

Tools Required: (Not included)

- A. Phillips head screwdriver
- B. Flat head screwdriver
- C. 4mm open wrench
- D. 19mm open wrench

WARNING

 **CAUTION:** To avoid potential shock or other injury, turn power switch OFF and disconnect charger before removing or installing the batteries. Failure to follow these steps in the correct order may cause irreparable damage.

Step 1

Remove the 4 phillip screws at the back of the battery cover of your unit



Figure 1

Step 2

Remove two 4mm hex screws on the right side of the battery tray



Figure 2

Step 3

Remove two 4mm hex screws on the left side of the battery cover and 1 phillip screw located in the middle left side of the battery cover and remove the cover away from the unit carefully disconnect the wires connected to the power switch and charger port.

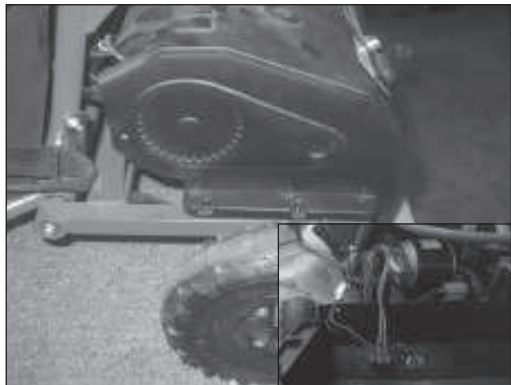


Figure 3

Step 4

Disconnect the black wire from the charger port that connects to the power switch, using a flat screw driver remove the silicone at the back of the charger port to have access to the secure nut.

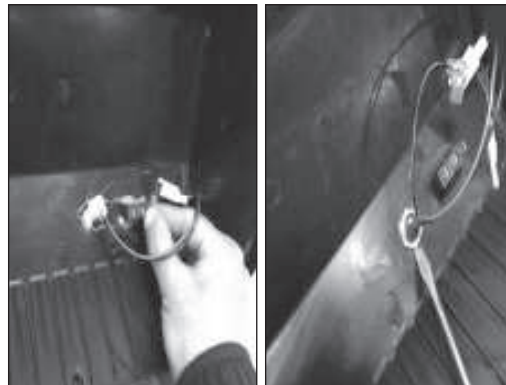


Figure 4

Step 5

Using a 19mm open wrench loosen up the nut in a counter clock motion.



Figure 5

Step 6

Using a small pointy object depress the locking pins on the prongs and push them out of the connector and remove the old charger port from the cover.



Figure 6

Step 7

Reverse the procedures to install.

ATTENTION: Charge battery 12 hours before using