



INSTALLATION INSTRUCTIONS FOR PART 99-5716

APPLICATIONS

Ford/Mercury 2000-2003 99-5716

KIT FEATURES

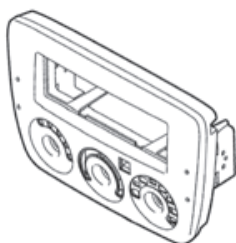
- ISO DIN head unit provisions
- Incorporates factory climate controls into installation

KIT COMPONENTS

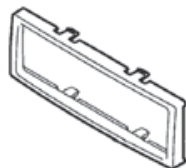
- A) Integrated mounting kit • B) ISO Faceplate • C) Tuner bypass • D) ISO Brackets
- E) (2) #8 x 3/8" Phillips pan head screws



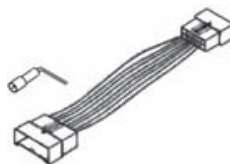
A



B



C



D



E



WIRING & ANTENNA CONNECTIONS (included)

Wiring Harness:

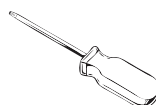
- Included with dash kit

Antenna Adapter:

- 40-FD10

TOOLS REQUIRED

- 86-5618 Head unit removal keys • Torx head screwdriver



REV. 02/21/12

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99-5716

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CAUTION: Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

Note: Refer to the instructions included with the aftermarket radio.



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**Metra recommends MECP
certified technicians**

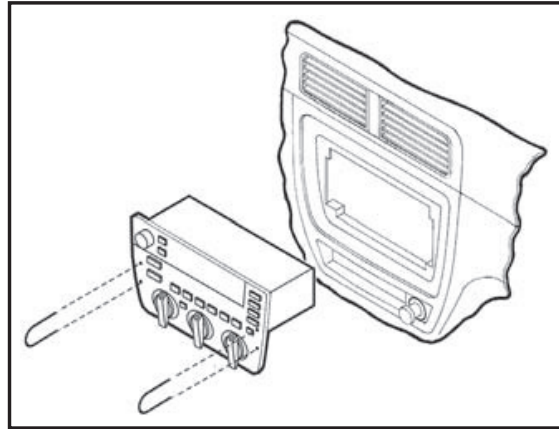


Dash Disassembly 99-5716

Ford Taurus/Mercury Sabel 2000-2003

1. Using the 86-5618 removal keys pull the factory radio/climate control panel from the dash. (Figure A)
2. Disconnect the vacuum hose harness and connectors from the audio system, blower motor switch, A/C dampener door switch, and potentiometer.
3. Remove the panel.

Continued to kit preparation



(Figure A)

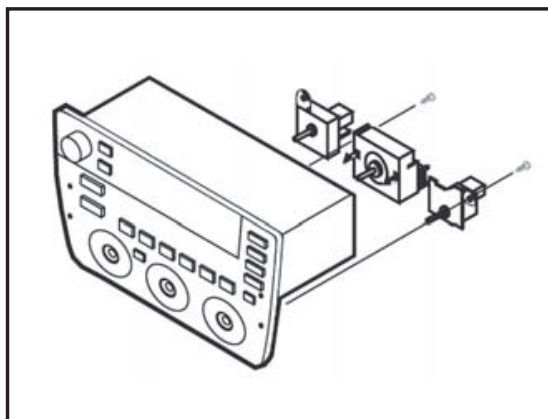


Kit Preparation 99-5716

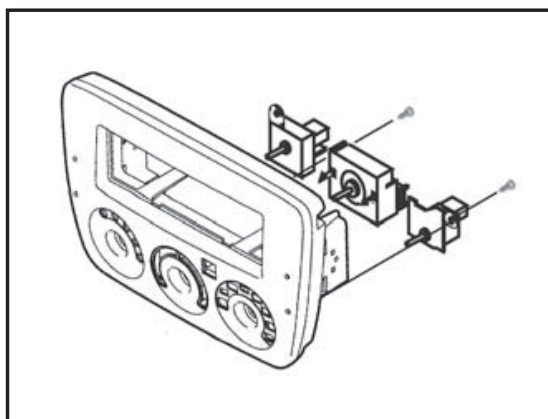
Ford Taurus/Mercury Sabel 2000-2003

1. Turn the factory climate control dials into a vertical position and pull the dials off. (Figure A)
2. Remove (2) 5/16" hex head screws securing the temperature/fan control switches and remove switches. Unclip the climate control switch and remove. (Figure B)
3. Mount switches to the back of the integrated mounting kit with the (2) supplied #8 x 3/8" Phillips pan head screws. (Figure C)
4. Holding the climate control dials in a vertical position insert the dials onto the posts of the mounted switches and secure. (Figure D)

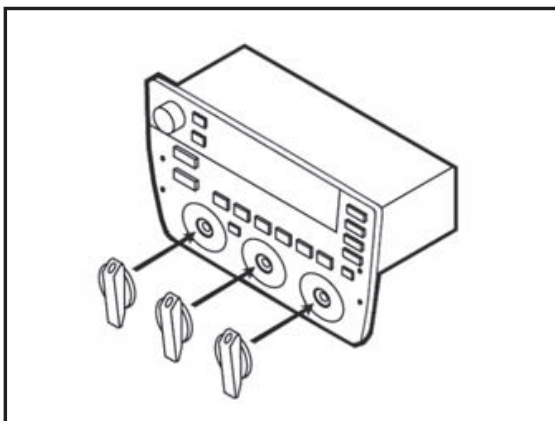
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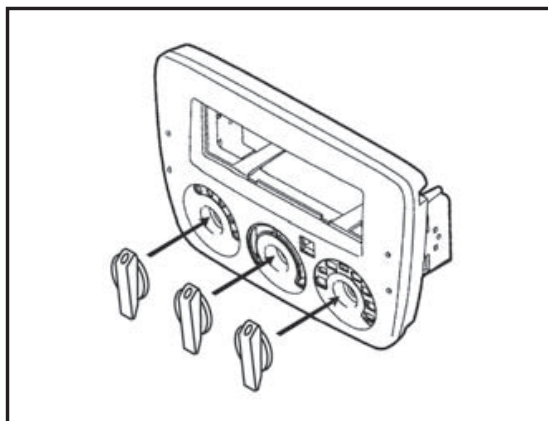
(Figure B)



(Figure C)



(Figure A)



(Figure D)

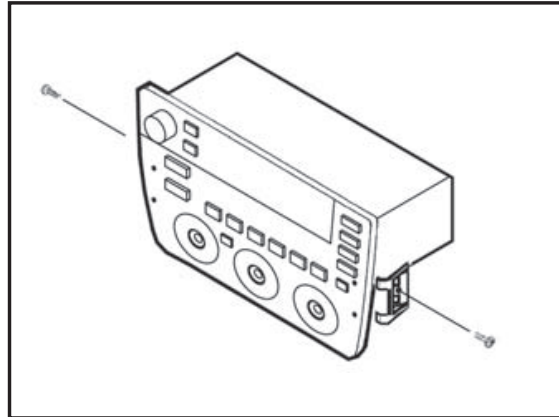


Kit Preparation 99-5716

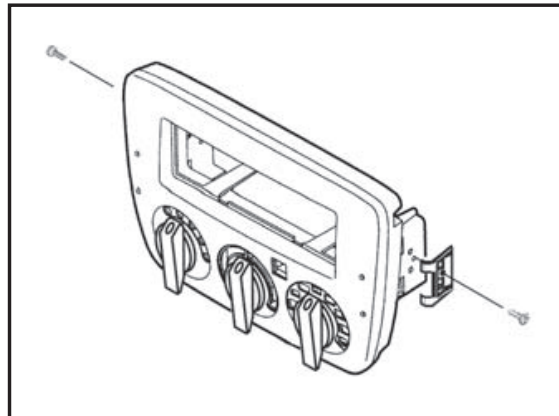
Ford Taurus/Mercury Sabel 2000-2003

5. Remove (2) Torx head screws securing the mounting clips to the sides of the factory radio/climate control panel and remove the clips. (Figure E)
6. Mount the clips to the integrated mounting kit with the same Torx head screws. (Figure F)

Continue to kit assembly



(Figure E)



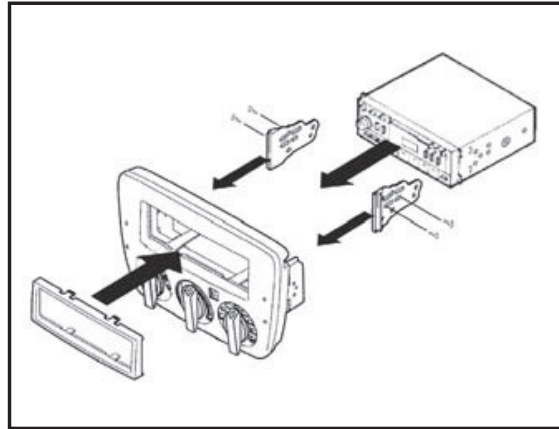
(Figure F)



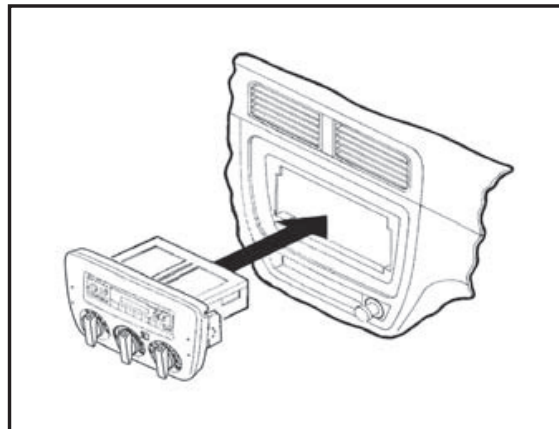
Kit Assembly 99-5716

ISO head unit provision

1. Snap the ISO Faceplate into the radio opening. (Figure A)
2. Attach the ISO Brackets to the inner lip of the radio opening. (Figure A)
3. Slide the head unit into the radio opening, align the holes in the head unit with the holes in the ISO Brackets and mount the unit to the brackets with the screws supplied with the unit. (Figure A)
3. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
4. Reassemble dash in reverse order of disassembly. (Figure B)



(Figure A)



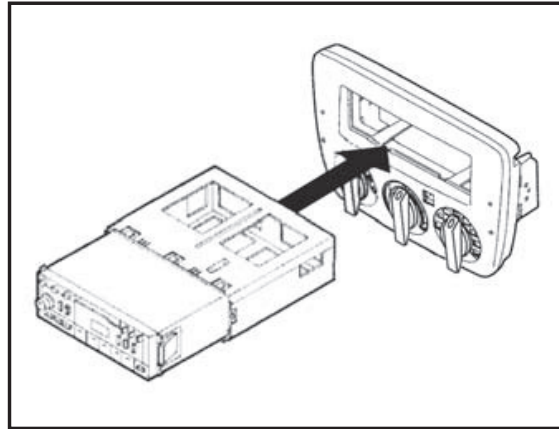
(Figure B)



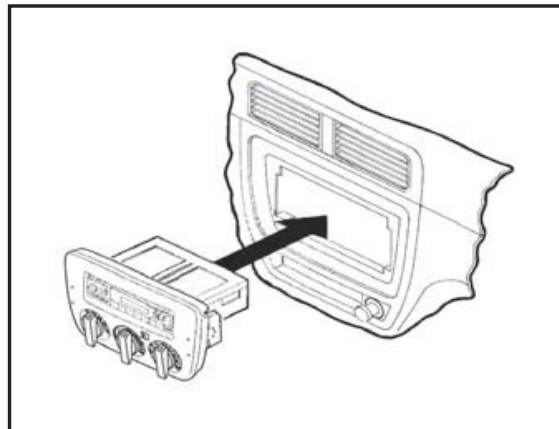
Kit Assembly 99-5716

DIN head unit provision

1. Slide the DIN cage into the Integrated Mounting Kit and secure by bending the metal locking tabs down. (Figure A)
2. Slide the aftermarket head unit into the cage and secure. (Figure A)
3. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
4. Reassemble dash in reverse order of disassembly. (Figure B)



(Figure A)



(Figure B)



Kit Assembly 99-5716

Trunk provision

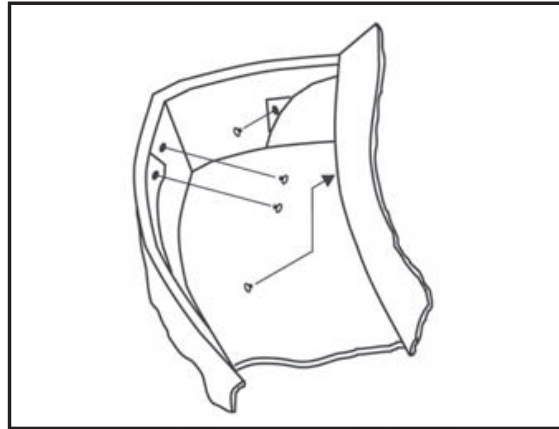
1. Open the trunk, remove (4) pop-clips from the driver's side trunk liner. Remove liner. (Figure A)
2. Locate the factory tuner on the wall of the trunk and disconnect the speaker and antenna plugs. (Figure B)

Note: It is not necessary to remove the tuner.

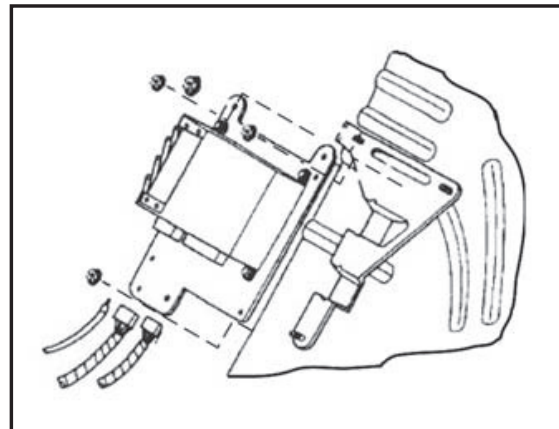
3. Plug the 70-5715 into the unit speaker plug and the antenna extension lead into the unit antenna plug.
4. Slide the extension harness through the space in the back seat between the seat back and seat bottom.
5. Unclip the rocker trim, tuck the extension harness under the carpet and stretch the harness to the back of the dash.

Note: Replace the rocker trim when completed.

6. Splice speaker leads on the extension harness into the rear of the aftermarket head unit.
7. Plug the factory wiring harnesses into the switch connectors (previously mounted in Step 2) and audio connectors on the back of the integrated mounting kit.



(Figure A)



(Figure B)



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99-5716

2000-2003

FORD TAURUS/MERCURY SABLE

With Manual A/C



**LED
LIGHT
SOURCE**

Electroluminescent light source duplicates OEM technology to provide a factory look and maintenance free durability that outlasts bulbs.

La fuente de luz electroluminiscente duplica la tecnología del fabricante de equipo original para proveer un aspecto de fábrica y durabilidad libre de mantenimiento que dura más que los focos.

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DEFROST
SWITCH**

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Interruptor de desempañador LED, grabado a láser para un aspecto de fabricante de equipo original

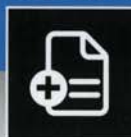
TURBO KIT

**AUTOMOTIVE
INSTALL KIT**



**KIT DE
INSTALACIÓN
AUTOMOTRIZ**

**STEP BY STEP
INSTRUCTIONS**



**INSTRUCCIONES
PASO A PASO**

**ALL BRACKETS
INCLUDED**



**SE INCLUYEN
TODOS LOS
SOPORTES**

**HEAVY DUTY
ABS PLASTIC**



**PLÁSTICO
ABS RESISTENTE**

**FACTORY STYLE
TEXTURES**



**TEXTURAS
ESTILO DE
FÁBRICA**



TRIM PLATE

WIRING

Turbo Kits



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2000-2003

FORD TAURUS/MERCURY SABLE

With Manual A/C

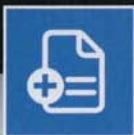


**AUTOMOTIVE
INSTALL KIT**



**KIT DE
INSTALACIÓN
AUTOMOTRIZ**

**STEP BY STEP
INSTRUCTIONS**



**INSTRUCCIONES
PASO A PASO**

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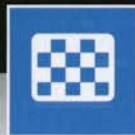
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TODOS LOS
SOPORTES**

**HEAVY DUTY
ABS PLASTIC**



**PLÁSTICO
ABS RESISTENTE**

**FACTORY STYLE
TEXTURES**



**TEXTURAS
ESTILO DE
FÁBRICA**

**WIRE
HARNESS**



Utilizes the factory heating
and A/C switches

Utiliza los interruptores
de calefacción y aire
acondicionado de fábrica.

**WIRE
HARNESS**



Comes complete with
wire harness and antenna
extension

Incluye el arnés de
cableado y la extensión
de la antena



**LED
LIGHT
SOURCE**

Electroluminescent light source duplicates
OEM technology to provide a factory look
and maintenance free durability that
outlasts bulbs.

La fuente de luz electroluminiscente
duplica la tecnología del fabricante de
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DEFROST
SWITCH**

Laser etched, LED defroster switch
for an OEM look

Interruptor de desempañador LED,
grabado a láser para un aspecto de
fabricante de equipo original

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*WARNING: This product contains chemicals,
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cause cancer and birth defects or other
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