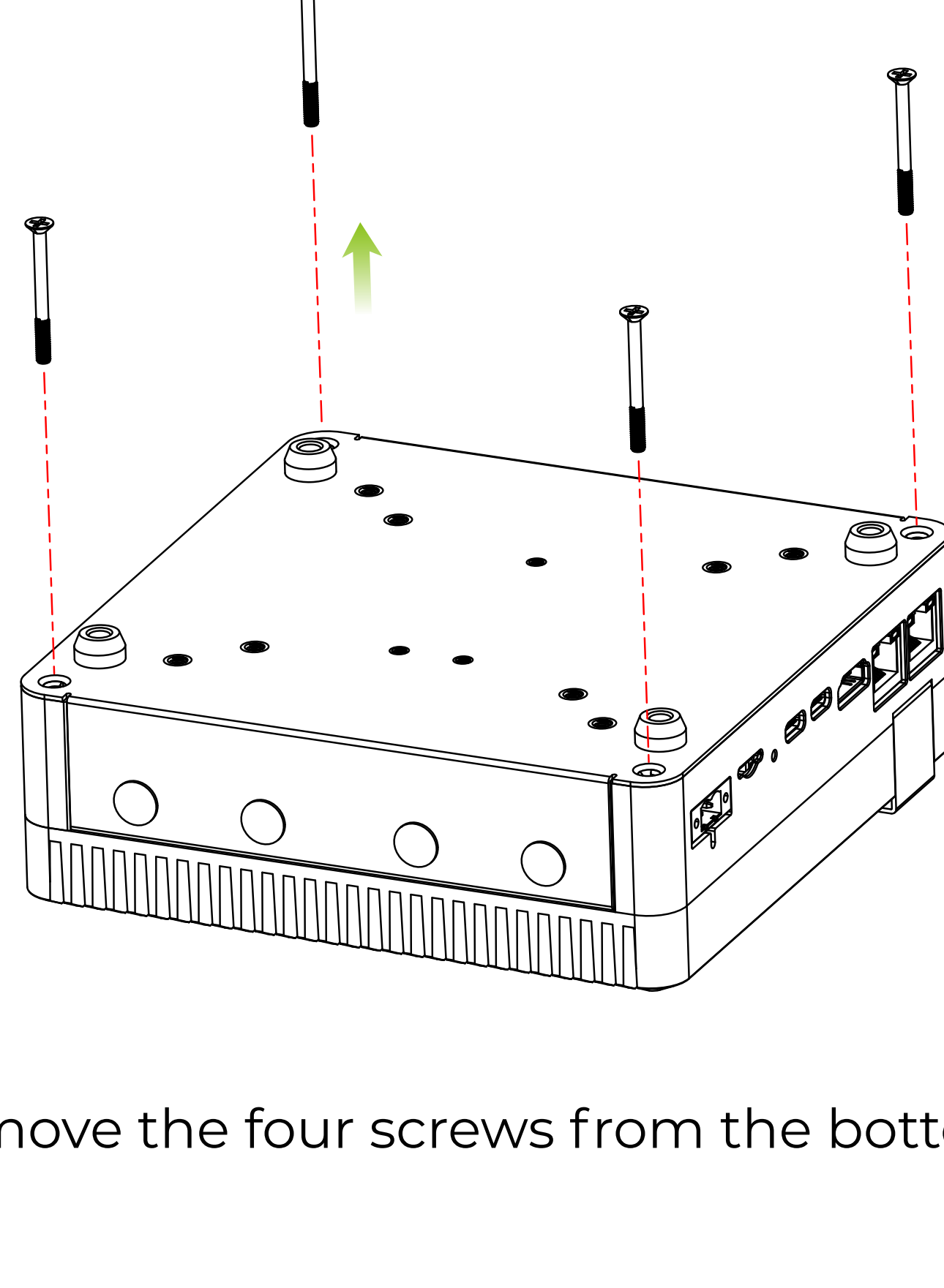


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Assembly Guide

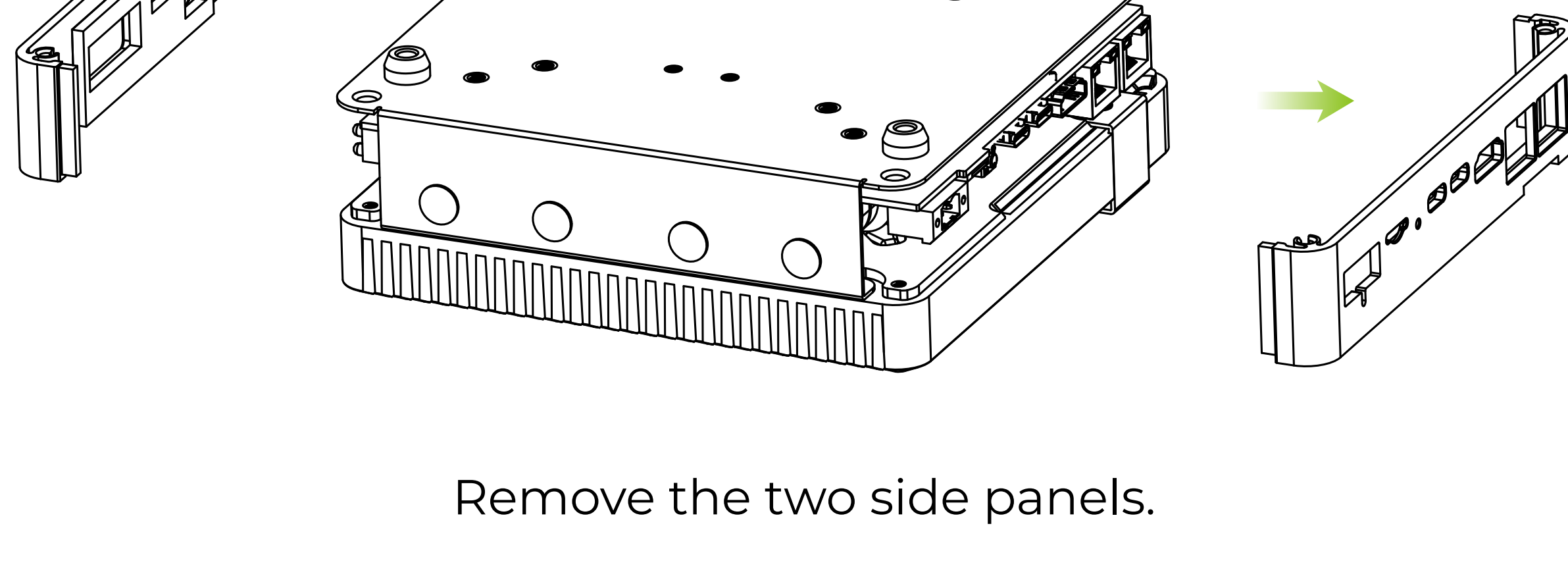
①	②	③	④	⑤
KM3.0 x L32.0	120°-KM3.0 x L5.0	CM3.0 x L4.0	CM2.0 x L3.0	Stud-M3 x 6.5+M2 x 2.0

Step 1



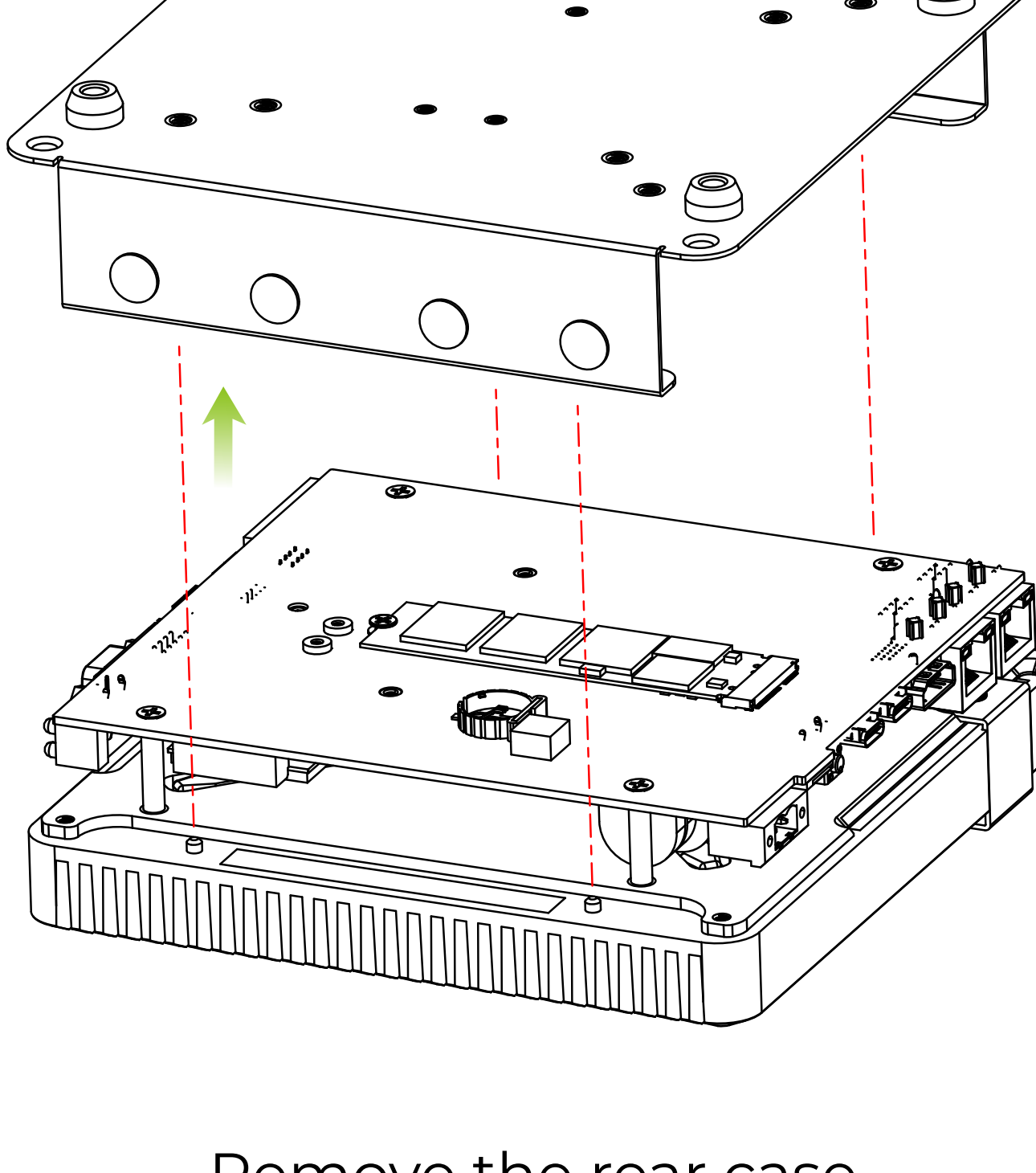
Remove the four screws from the bottom.

Step 2



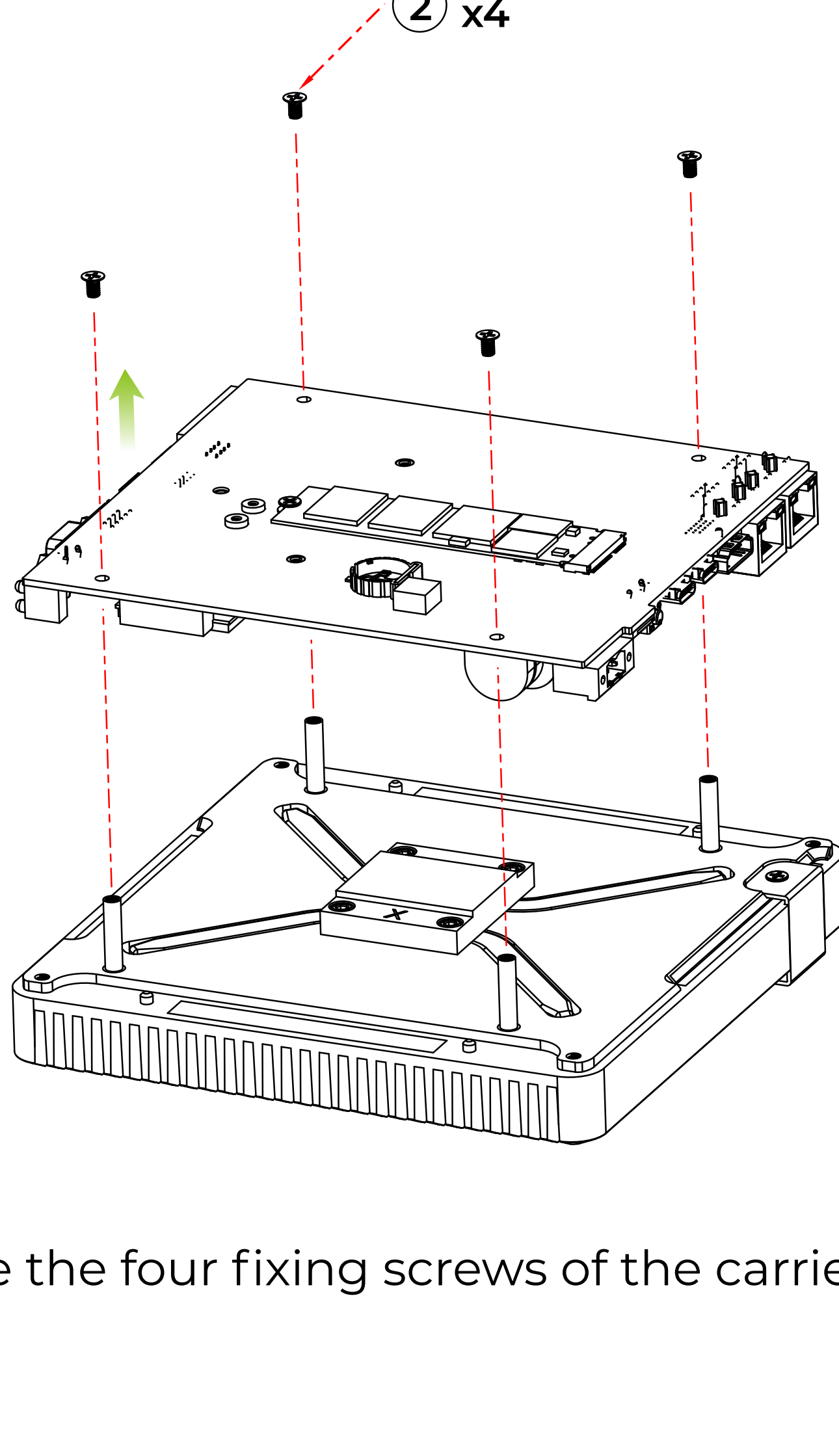
Remove the two side panels.

Step 3



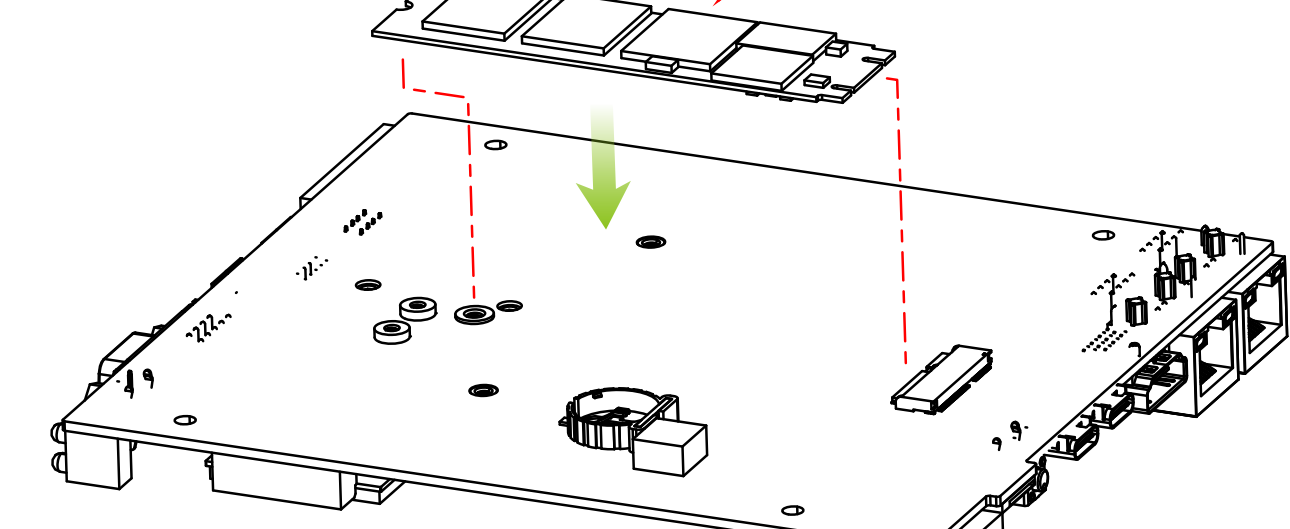
Remove the rear case.

Step 4



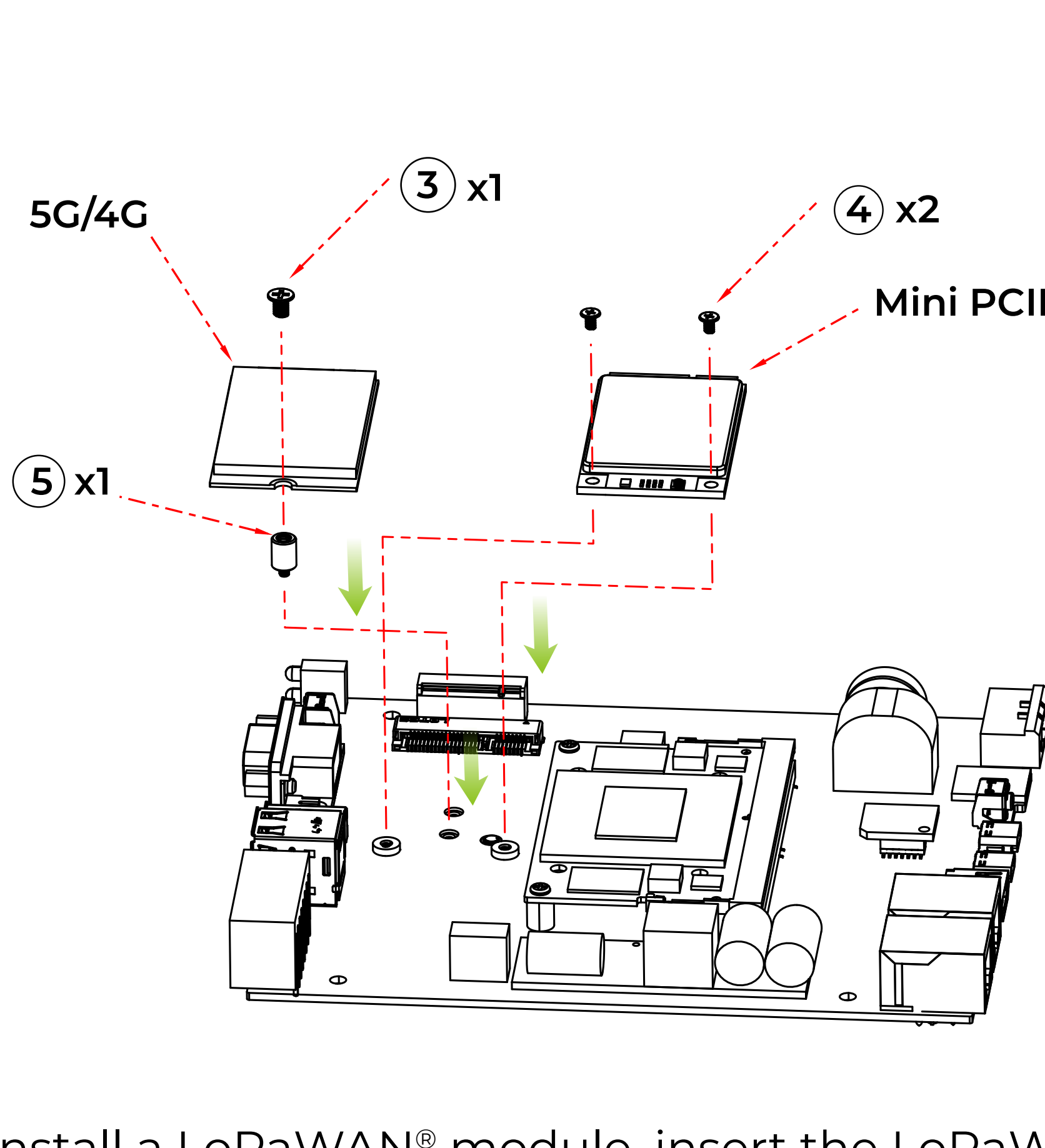
Remove the four fixing screws of the carrier board.

Step 5



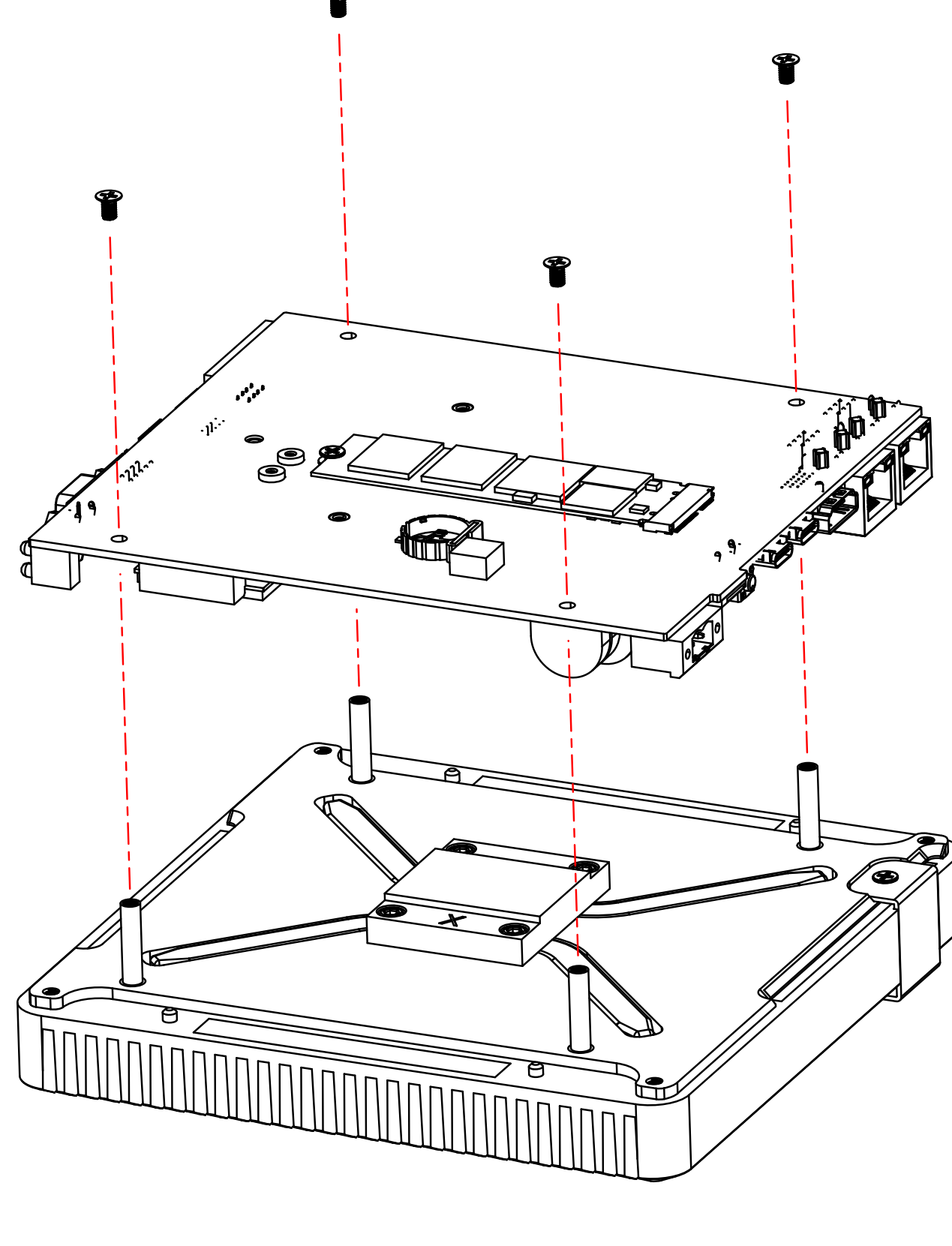
If you need to replace the SSD, remove the screws, and gently remove the SSD module.

Step 6



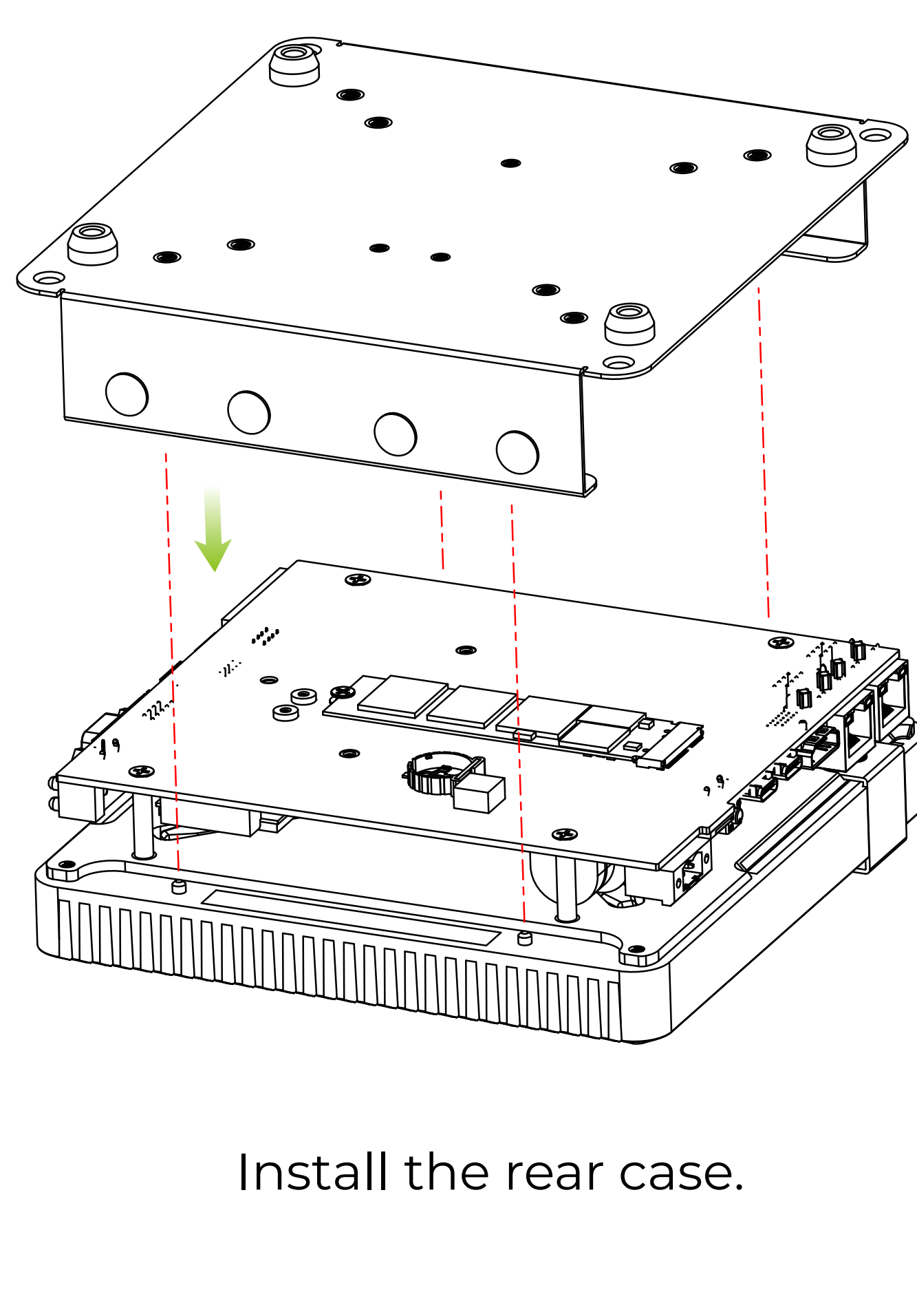
If you need to install a LoRaWAN® module, insert the LoRaWAN® module into the Mini PCIe interface (lower interface) and lock it with two screws. If you need to install a 4G/5G module, insert the 4G/5G module into the M.2 Key B interface (upper interface) and lock it with one screw. Please note that only one module can be installed at a time on these two interfaces

Step 7



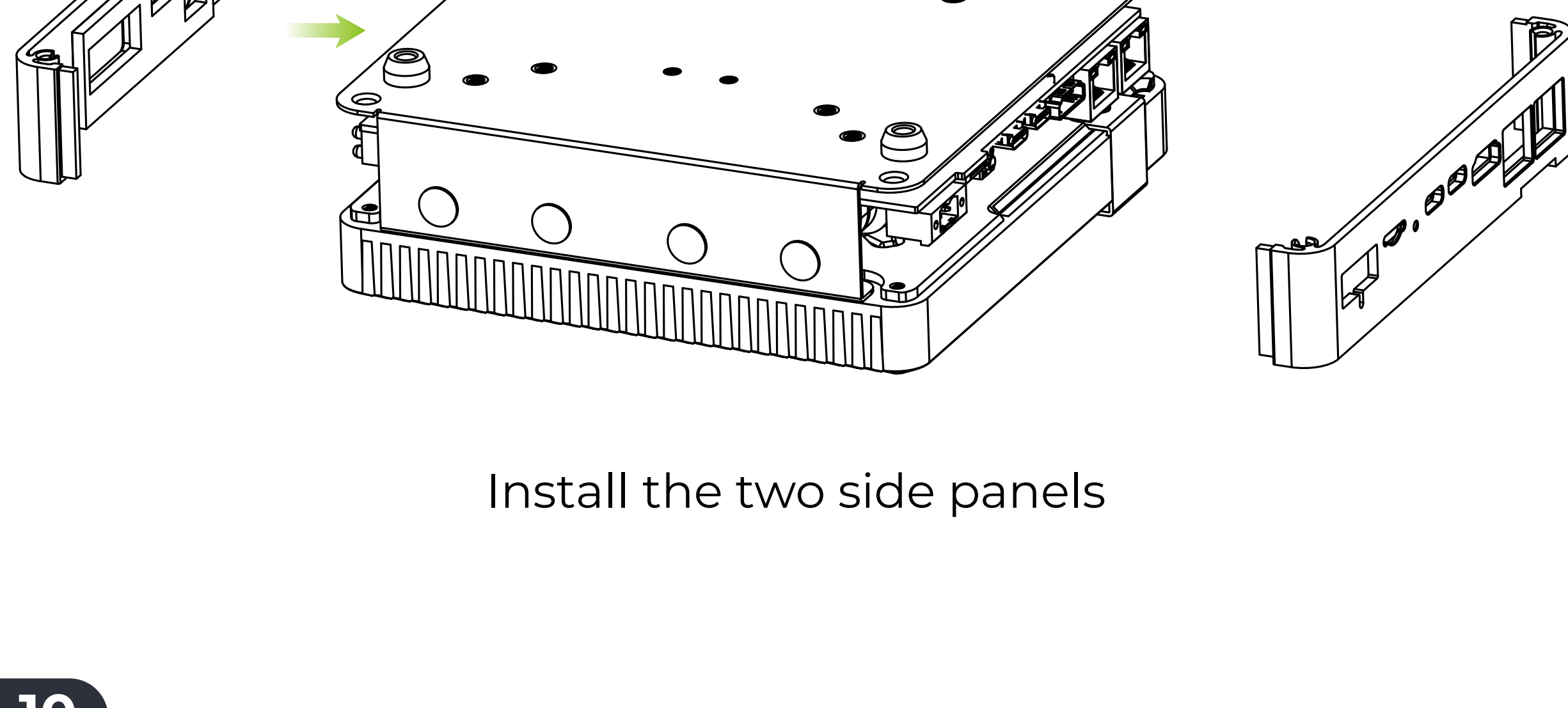
Install the carrier board and lock it with four screws.

Step 8



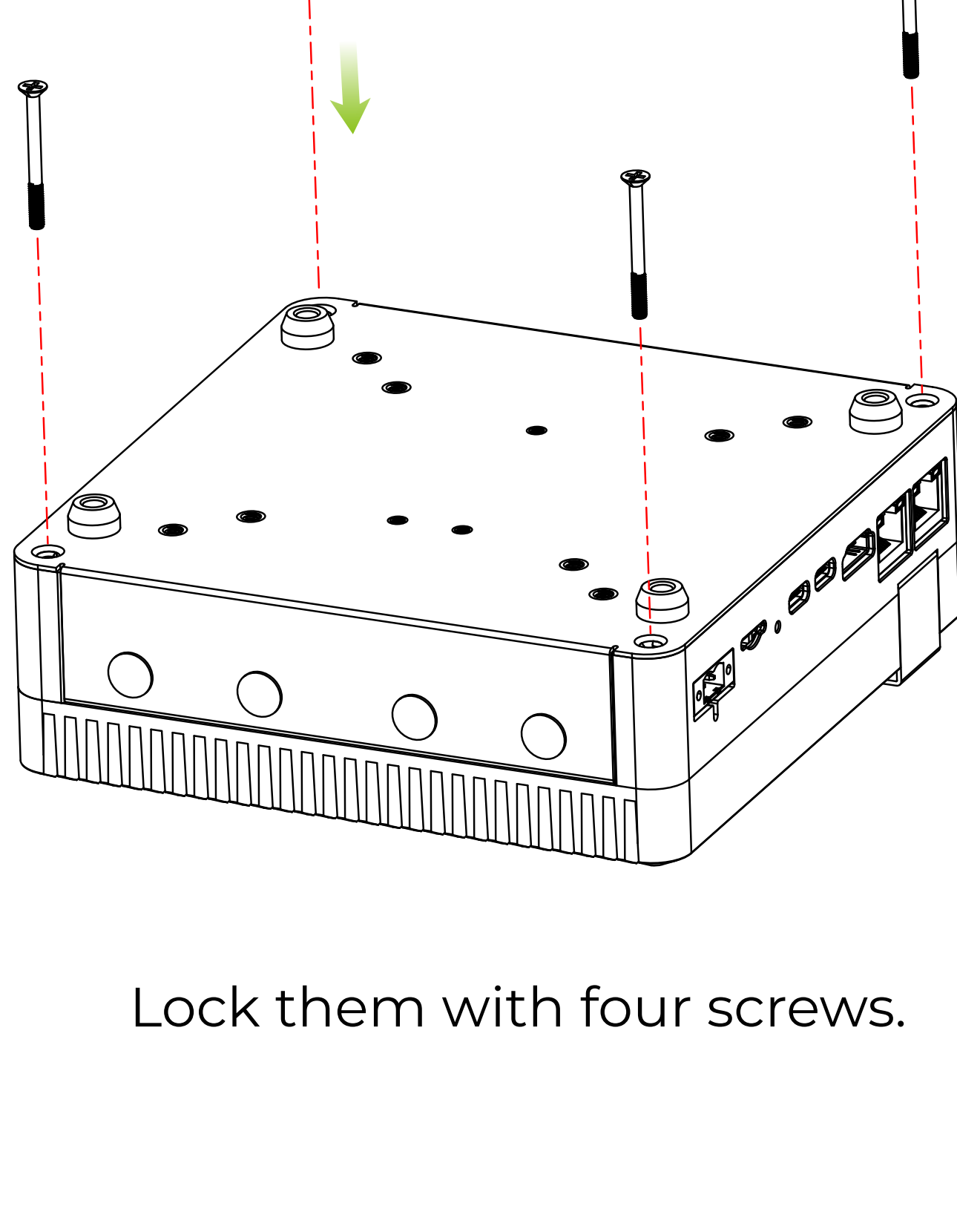
Install the rear case.

Step 9



Install the two side panels

Step 10



Lock them with four screws.

Step 11

