

USER MANUAL SPARKULAR®

V3.3

2025/06/16



Showven Technologies Co., Ltd.

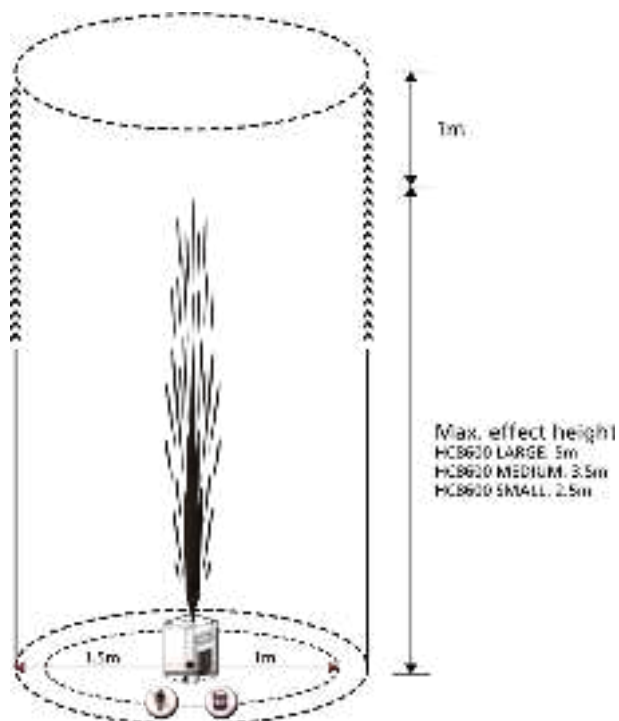
Thanks for choosing SPARKULAR[®], we wish it will sparks up your show.
Please read the following manual carefully before operating this product.

Δ Safety Instructions

- ⚡ Unauthorized repair are prohibited, it may cause serious incident.
- ⚡ Keep SPARKULAR[®] dry and do NOT use in rain or snow.
- ⚡ Make sure lid of feeding hopper are well covered when use SPARKULAR[®].
- ⚡ Accidentally burning of consumable can only use sands to extinguish.
- ⚡ Consumable should keep away from moisture and stored in a dry sealed environment.
- ⚡ Check whether there is consumable aggregate in the output nozzle both before and after each show, if any, please clean it up, or it will affect the firing effect, damage machine, even cause serious incident.
- ⚡ There will be some sparks drop to ground, make sure there is no flammable objects such as carpet on the ground within the safety radius around machine.
- ⚡ Suggest to use HC8600 MEDIUM or SMALL for indoor events.
- ⚡ The SPARKULAR[®] power supply cable maximum allowed cascade of 6pcs (BT01) / 3pcs (BT02), exceed connecting may result in damage or even cause fire.
- ⚡ For better heat dissipation, block the air intake and air outlet is prohibited.
- ⚡ Cover the output nozzle of SPARKULAR[®] is forbidden, inspect the machine before each show, making sure no objects or material will block the output nozzle.
- ⚡ Never touch the nozzle of SPARKULAR[®], danger of getting burnt.
- ⚡ Never touch the sparks which shooting out from the nozzle.

Safety Distance

- ⚡ Keep audience and flammable material at a minimum distance of 1m (when use HC8600 SMALL and MEDIUM) or 1.5m (when use LARGE) from SPARKULAR[®].
- ⚡ Make sure sparks shoot out from SPARKULAR[®] can NOT touch any objects. And keep a clearance with minimum 1m from the setting maximum effect height.
- ⚡ In windy environment, increase the safety distance according to the wind direction and speed.
- ⚡ The safety zone area changes accordingly when machine installed in tilt position. Please increase the safety distance in the direction which machine tilt.
- ⚡ Sparks and consumables from the machine can lead to serious eye injury. Always wear safety goggles when enter the safety zone.



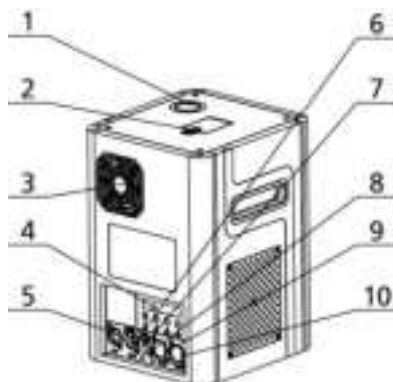
Δ Description

SPARKULAR® is original innovation products introduced by SHOWVEN®, it is the first spark fountain machine in special effects industry. SPARKULAR® is designed for highly demanding professional market with adjustable sparks height from 1.5 to 5m.

Δ Technical Specifications

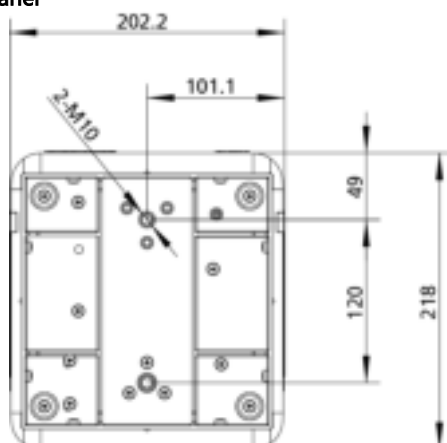
- \\ **MODEL:** BT01/BT02
- \\ **DIMENSION:** 200x218x305mm
- \\ **WEIGHT:** 8.5kg
- \\ **VOLTAGE:** 220V(BT01)/110V(BT02), 50/60Hz
- \\ **WORK POWER:** 500W
- \\ **EFFECT HEIGHT:** 1.5-5m adjustable
- \\ **INTERFACE:** 3-pin XLR, POWER IN/OUT
- \\ **CONTROL:** DMX 2 channels

Δ Structure of SPARKULAR®



1. Output Nozzle
2. Feeding Hopper Lid
3. Cooling Fan
4. LCD Screen
5. DMX IN
6. DMX OUT
7. Fuse
8. Power Switch
9. Power IN
10. Power OUT

Diagram of Bottom Panel



Δ Operation Panel

1. LED display area:



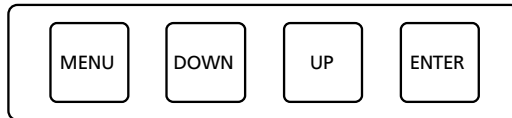
READY: Flash means machine is preparing, LED keeps on means ready to work

DMX: Flash means DMX signal is connected, light OFF means there is no DMX signal

FAULT: Light ON when error occurs

HEAT: Light ON when system is heating up

2. Control button area:



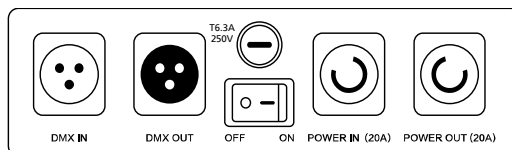
MENU: Press to switch through menu, press and hold for 3s enter advanced menu

DOWN: Parameter down

UP: Parameter up

ENTER: Confirm and save parameters

3. Interface and Plugging Area:



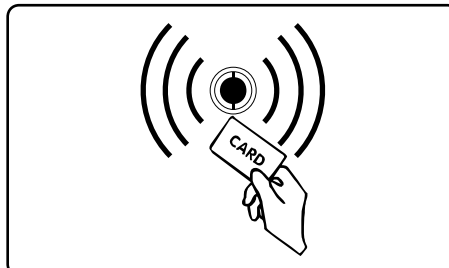
POWER IN: Power input

POWER OUT: Power output

DMX IN: DMX Signal Input

DMX OUT: DMX Signal Output

4. RFID area:



RFID card come with consumable HC8600 bags, swiping card to identify parameters and types of granules. The RFID card is disposable, one card can only use one time.

Δ Interface

1. Main Interface:

DMX Address	1
580 ■ ■ ■ ■ ■ ■ ■ ■ ■ ■	

First line: Display DMX address is "1"

Second line: Display the heating chamber temperature and the temperature progress bar;

2. Error information

Error information	Explanation
E0 System IC	Systematic error
E1 Motor Protect	Motor over current protection
E2 Temp. Sensor	Temperature sensor is not connected or damaged
E3 P Temp. Over	Machine shutdown due to chassis over temperature
E4 Time Remain	Firing time is insufficient, please swipe RFID card
E5 K Temp. Over	Machine shutdown due to heating chamber over temperature
E6 Heat Fail	Heating fail, problem on heating PCB or mainboard
E7 Tip Over	Tilt sensor activated when machine slant over 45 degrees

3. Menu

Press "MENU" switch through setup menu.

Options	Range	Default	Explanation
Set DMX Address	1-512	1	Set DMX Address
Fountain Height	1-10	5	10 gears of fountain height, manually adjust firing height
Manual Heat	ON/OFF	OFF	Auto preheat function switch after turn on machine ON: machine heat up automatically after power on. OFF: machine won't heat up after power on.
Manual Fountain	ON/OFF	OFF	Manual firing, for test only
Auto Clear Delay	0.1-0.9s	0.4s	Automatic clear material time setting

4. Advanced Menu

Options	Range	Default	Explanation
Set Temperature	550-620	580	Setup SPARKULAR® heat chamber temperature
Wireless Control	ON/OFF	OFF	This option only available for customized machine
LCD Backlight	ON/OFF	ON	LCD Backlight ON/OFF
Density@ Height 1	50-90	80	Adjusts the sparks density of Height gear 1*
Density@ Height 2	50-90	80	Adjusts the sparks density of Height gear 2*
Density@ Height 3	50-90	80	Adjusts the sparks density of Height gear 3*

Density@ Height 4	50-100	80	Adjusts the sparks density of Height gear 4*
Density@ Height 5	50-100	80	Adjusts the sparks density of Height gear 5*
Density@ Height 6	50-100	80	Adjusts the sparks density of Height gear 6*
Density@ Height 7	50-100	80	Adjusts the sparks density of Height gear 7*
Density@ Height 8	50-100	90	Adjusts the sparks density of Height gear 8*
Density@ Height 9	50-100	100	Adjusts the sparks density of Height gear 9*
Density@ Height 10	50-100	100	Adjusts the sparks density of Height gear 10*
Mode Selection	Factory Mode User Mode	User Mode	Factory mode is for engineer only. When in Factory mode machine can't controlled by DMX console/host controller
Default Parameter			Useless
Motor Protect	ON/OFF	OFF	Motor protect function, default setting is OFF
Power Selection	220/110VAC		Useless
DMX Channel Mode	2 DMX Channel/4 DMX Channel/2+3 DMX Channel	2 DMX Channel	Don't change. 4 DMX Channel and 2+3 DMX Channel are for special use.
Tip Over Error	ON/OFF	ON	Tilt function switch
Standby Switch	ON/OFF	OFF	When ON, the machine can firing only when heating up was finished

*For better performance of SPARKULAR®, please don't change the default value without permission from SHOWVEN®.

5. DMX Channel Mode:

SPARKULAR® occupy 2 DMX channel.

First Channel	Function
0-15	Fountain Off
16-39	Fountain Height 1
40-63	Fountain Height 2
64-87	Fountain Height 3
88-111	Fountain Height 4
112-135	Fountain Height 5
136-159	Fountain Height 6
160-183	Fountain Height 7
184-207	Fountain Height 8
208-231	Fountain Height 9
232-255	Fountain Height 10
Second Channel	Function
60-80	Clear Material

20-40	EMERGENCY STOP
0-10	Pre-heat OFF
240-255	Pre-heat ON

Δ Operation Guide

1. Install SPARKULAR®

- Horizontal installation is preferred for SPARKULAR®. If need to installed SPARKULAR® in angles, please turn the Tip over to OFF status first, maximum firing angle is 45 ° and can only be angled to the right side as below picture.
- Make sure the machine is securely installed to avoid tipping.
- The safety zone area shifts accordingly when machine installed in tilt position. Please increase the safety distance in the direction which machine tilt.
- Check carefully the output nozzle of each machine, make sure the output nozzle is in good shape and there is no powder aggregate.



2. Fill SPARKULAR®

- Open powder bags and fill the feeding hopper. Hopper capacity of SPARKULAR® is 200g.
- Choose correct consumable according to the application scenario. SPARKULAR® can only use HC8600 LARGE, MEDIUM and SMALL.
- Please be noted that there may sparks or remains fall to the ground. Make sure no flammable material on ground in the safety zone.
- Maximum effect height: HC8600 LARGE is 5m, HC8600 MEDIUM is 3.5m, HC8600 SMALL is 2.5m.
- Make sure the lid of hopper is locked tight after filling.

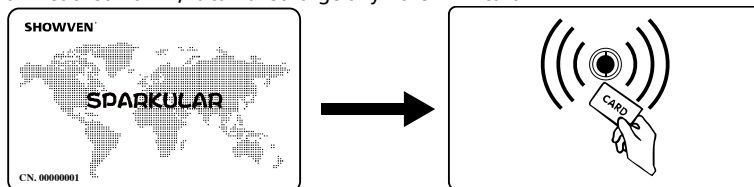
3. Connect Power / DMX cable

- Connect a power cable to the POWER IN socket of SPARKULAR®. Connect the other end of power cable to the power source. Make sure power supply is consistent with the rated voltage of the equipment, and the socket must well grounded.
- If connect machine in sequence, please connect a power link cable to the POWER OUT of previous machine, connect the other end of the power link cable to POWER IN of the next machine.
- The SPARKULAR® power supply cable maximum allowed cascade is 6 units (220V version) / 3pcs (110V version). Do not connect exceed units to a single electrical circuit.

- d) Power ON all SPARKULAR®.
- e) Assign DMX address for each unit of SPARKULAR®. If use SHOWVEN host controller or FXcommander to control the machine please allocate a unique DMX address for each unit of machine.
- f) Connect a DMX cable to the DMX IN socket of first unit of SPARKULAR®, connect the male connector end of DMX cable to your DMX controller (FXcommander, HOST CONTROLLER, light console etc).
- g) Connect a DMX cable to the DMX OUT of previous machine, and the other end of to the DMX IN of next machine. Connect all devices in series in this way.
- h) Suggest to plug in a DMX terminator into the DMX OUT in last unit of machine to improve signal reliability. Signal amplifier is required for long distance (>200m) DMX signal transmission.

4. Activate SPARKULAR® machine by swipe RFID card

- a) Swipe an RFID card. Read the card as show below. SPARKULAR® shows time remain if read successfully. SPARKULAR® report E4 when remaining time is less than 10 minutes.
- b) Please note each RFID card come with 200g package HC8600 can increase single machine 20min working time, the maximum recharge time for SPARKULAR® is 40min, when time remain reached 40min, it can't recharge anymore RFID card.



5. Programming and Firing

- a) Programming SPARKULAR®, set the firing height, firing sequences etc.
- b) Heating up, it takes around 5min. it varies according to the voltage and environment temperature.
- c) Make sure the prescribed safety zone is clear.
- d) Suggest to clear material before firing.
- e) Firing. In order to prevent overheat in the heating chamber and protect machine, the maximum continuous firing time for SPARKULAR® is 30s.
- f) The operator should always have a clear view of the device, so that he/she can stop the show immediately when there is danger.
- g) Clear material for SPARKULAR® for 5s after show, clear material will remove the remaining particles from heating chamber. For angled installation, please elongate clear material time.

6. Turn Off and clean up

- a) Power off SPARKULAR® , allow SPARKULAR® to cool down.
- b) Disconnect all POWER and DMX cables.
- c) Empty the remaining HC8600 in hopper, and store the remaining HC8600 in a dry sealed bottle for next time use. Never touch the output nozzle of SPARKULAR® when empty the hopper. DANGER OF GET BURNT!
- d) Operators can use handheld vacuum cleaner to empty the feeding hopper. Do make sure the machine was cool down when clean it. Do NOT use high-power vacuum cleaners to avoid hot consumables being sucked into the vacuum cleaner from the heating chamber and cause fire.
- e) Clean the surroundings to remove powder residues.

Δ Maintenance

- a) Empty the feeding hopper before shipment of machine.
- b) Empty the feeding hopper if long time not use, for high humidity environment we suggest to empty feeding hopper after each show.
- c) Clear material both before and after the show.
- d) Recommended to wash or replace the air intake filter every two months.

Δ **Warranty Instructions**

- \ Sincere thanks for your choosing our products, you will receive quality service from us
- \ The product warranty period is one year. If there are any quality problems within 7 days after shipping out from our factory, we can exchange a brand new same model machine for you
- \ We will offer free of charge maintenance service for machines which with hardware malfunction (except for the instrument damage caused by human factors) in warranty period. Please don't repair machine without factory permission

Below situations NOT included in warranty service:

- \ Damage caused by use other type of consumable which is not originally from SHOWVEN®.
- \ Damage caused by improper transportation, usage, management, and maintenance, or damage caused by human factors;
- \ Disassemble, modify or repair products without permission;
- \ Damage caused by external reasons (lightning strike, power supply etc.)
- \ Damage caused by improper installation or use;

For product damage not included in warranty range, we can provide paid service.

Invoice is necessary when applying for maintenance service from SHOWVEN®.

SHOWVEN[®]



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