



GROUND FORCE RAD ROD REAR AXLE REPLACEMENT INSTRUCTIONS

PART # W25141001002

Required Tools: (Not included)

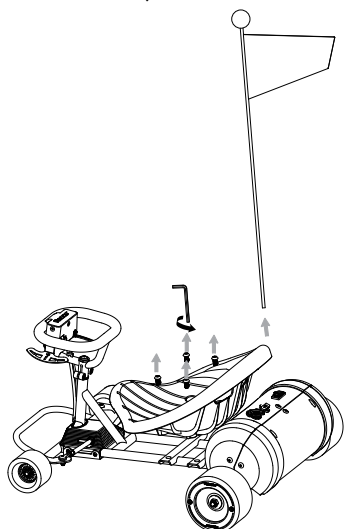
- | | |
|-------------------------|----------------------------------|
| A. 5 mm Allen Wrench | E. Two (2) 17 mm Socket Wrenches |
| B. 3 mm Allen Wrench | F. 10 mm Open-End Wrench |
| C. Phillips Screwdriver | G. C Clip Pliers |
| D. Long Needle Pliers | |

WARNING

⚠ CAUTION: To avoid potential shock or other injury, turn power switch OFF and disconnect charger before conducting any assembly or maintenance procedures. Failure to follow these steps in the correct order may cause irreparable damage.

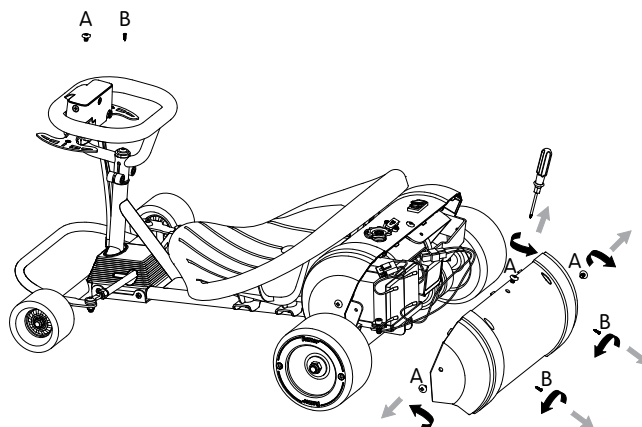
Step 1

Remove the flag and use a 5 mm Allen wrench to remove four (4) screws on the seat, then remove the seat.



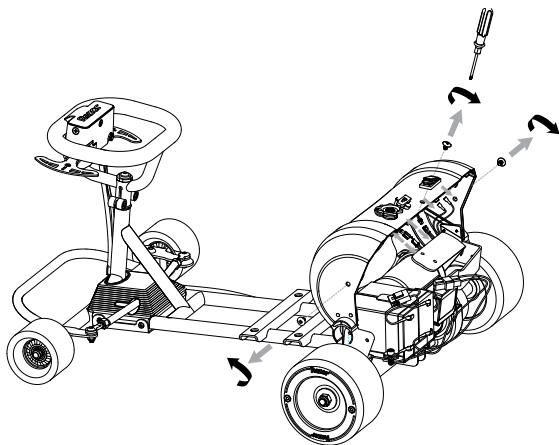
Step 2

Use a Phillips screwdriver to remove five (5) screws on the battery rear cover.



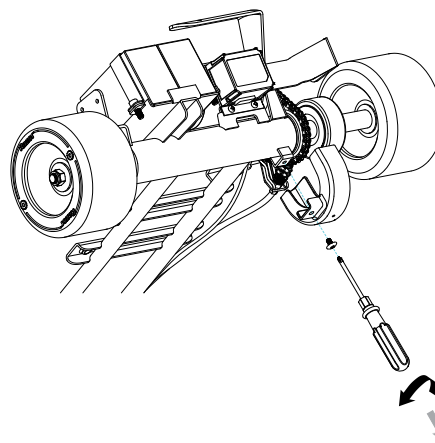
Step 3

Use a Phillips screwdriver to remove three (3) screws on the battery front cover. Then remove the battery front cover after unplugging all plugs.



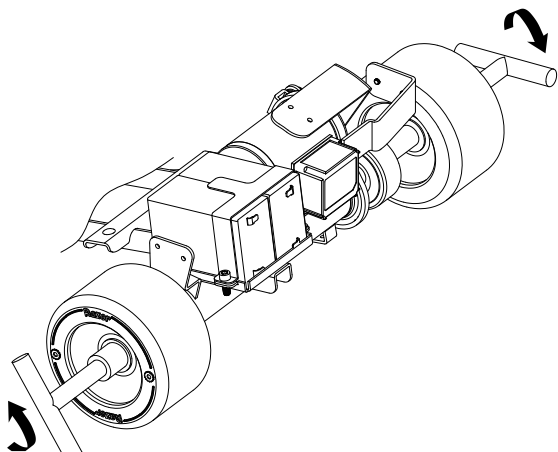
Step 4

Using a Phillips screwdriver, remove the screws from the chain cover and remove the cover.



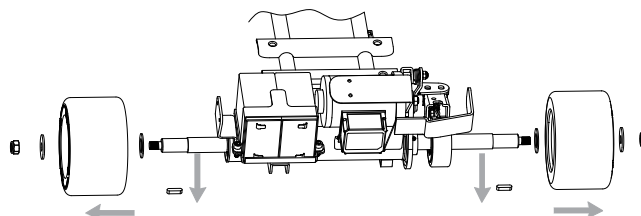
Step 5

Using two (2) 17 mm Socket wrenches, loosen and remove the lock nuts from the rear wheels.



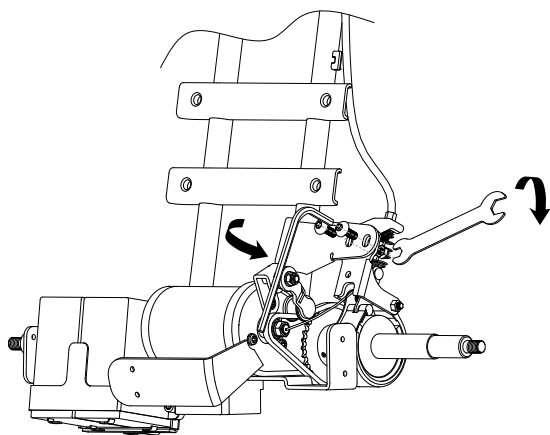
Step 6

Remove the wheels and hardware from the axle and set aside.



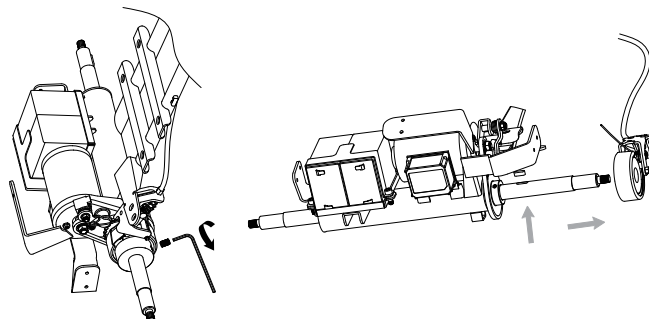
Step 7

Use a 5 mm Allen wrench and a 10 mm open-end wrench to remove two (2) bolts and lock nuts from the brake drum.



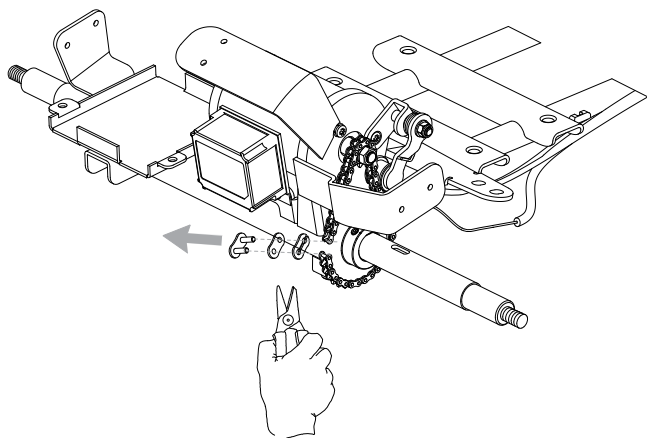
Step 8

Use a 3 mm Allen wrench to remove the set screw on the brake hub. Slide the brake drum and brake hub off from the axle.



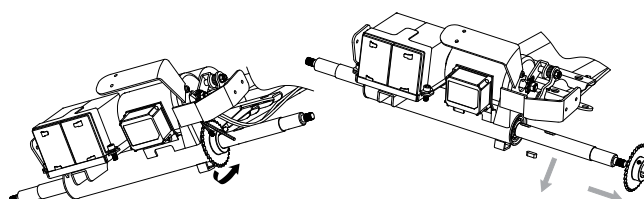
Step 9

Using long needle pliers, remove the master link from the chain and remove the chain.



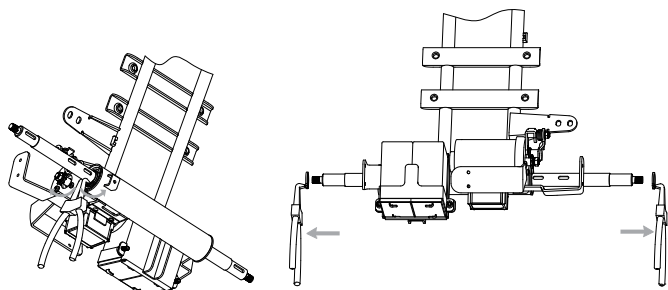
Step 10

Use a 3 mm Allen wrench to remove the set screw from the sprocket and slide it out from the axle.



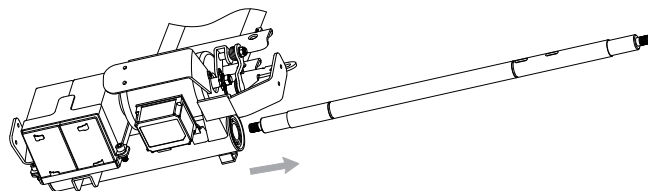
Step 11

Use C clip pliers to take off the snap rings on both sides.



Step 12

Remove the rear axle from the frame.



Step 13

To install a new rear axle, reverse steps 1 through 12.

ATTENTION: Charge battery 8 hours before using.

