

# *iGen4500DF*

## **Digital Inverter Generator**

Gasoline: 3700 Running Watts | 4500 Peak Watts

Propane: 3330 Running Watts | 4050 Peak Watts

### **DO NOT RETURN THIS PRODUCT TO THE STORE**

If you have questions or need assistance, please call customer service at 855-944-3571.

INTRODUCTION

INTRODUCTION

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**⚠ WARNING:** Operating, servicing, and maintaining this equipment can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, and wear gloves or wash your hands frequently when servicing this equipment. For more information go to [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

DISCLAIMERS

All information, illustrations, and specifications in this manual were in effect at the time of publishing. The illustrations used in this manual are intended as representative reference views only. We reserve the right to make any specification or design change without notice.

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**⚠ DANGER**

 Read this manual before using or performing maintenance on this product. Failure to follow the instructions and safety precautions in this manual can result in serious injury or death.

SAVE THESE INSTRUCTIONS

SPECIFICATIONS

SPECIFICATIONS

SPECIFICATIONS	
Model:	iGen4500DF
Running Watts:	3700 Gas / 3330 LPG
Peak Watts:	4500 Gas / 4050 LPG
Rated Voltage:	120V
Rated frequency:	60 Hz
Phase:	Single phase
Total Harmonic Distortion:	≤ 3%
Engine Displacement:	224 cc
Starting Type:	Recoil, Electric Start, Remote
Fuel Capacity:	3.4 Gal (12.8 L)
Fuel Type:	87–93 octane*
Oil Capacity:	0.63 US qt (0.60 L)
Oil Type:	10W30
Spark Plug:	F7RTC
Spark Plug Gap:	0.024 – 0.032 in. (0.60 – 0.80 mm)
Valve Intake Clearance:	0.0031 – 0.0047 in (0.08 – 0.12 mm)
Valve Exhaust Clearance:	0.0051 – 0.0067 in (0.13 – 0.17 mm)
AC Grounding System:	Floating neutral
Voltage Regulator:	Digital
Alternator Type:	Permanent magnet
Maximum Ambient Temperature:	104°F (40°C)
Certifications:	• EPA • CARB • CSA Group

\*Ethanol content of 10% or less. DO NOT use E15 or E85.

NOTICE

This product is designed and rated for continuous operation at ambient temperatures up to 104°F (40°C). If needed, this product can be operated at temperatures ranging from 5°F (15°C)–122°F (50°C) for short periods. If the product is exposed to temperatures outside of this range during storage, it should be brought back within this range before operation. This product must always be operated outdoors in a well-ventilated area and away from doors, windows, and other vents.

Maximum wattage and current are subject to and limited by such factors as fuel BTU content, ambient temperature, altitude, engine conditions, etc. Maximum power decreases about 3.5% for each 1,000 feet above sea level, and will also decrease about 1% for each 10°F (6°C) above 60°F (16°C) ambient temperature.

PRODUCT REGISTRATION

For trouble-free warranty coverage, it is important to register your Westinghouse generator.

You can register by:

- Completing and mailing the product registration card included in the carton.
- Registering your product online at: <https://westinghouseoutdoorpower.com/pages/warranty-registration>
- Scanning the following QR code with your smartphone camera. You will be directed to the mobile registration link.



- Sending the following product information to:  
Westinghouse Outdoor Power  
Warranty registration  
777 Manor Park Drive  
Columbus, OH 43228

For Your Records

Date of Purchase: \_\_\_\_\_

Model Number: \_\_\_\_\_

Serial Number: \_\_\_\_\_

Place of Purchase: \_\_\_\_\_

**IMPORTANT:** Keep your purchase receipt for trouble-free warranty coverage.

SAFETY

SAFETY DEFINITIONS

The words DANGER, WARNING, CAUTION and NOTICE are used throughout this manual to highlight important information. Make sure that the meanings of this safety information is known to all who operate, perform maintenance on, or are near the generator.



**This safety alert symbol appears with most safety statements. It means attention, become alert, your safety is involved! Please read and abide by the message that follows the safety alerts symbol.**

**▲ DANGER**

**Indicates a hazardous situation which, if not avoided, will result in death or serious injury.**

**▲ WARNING**

**Indicates a hazardous situation which, if not avoided, could result in death or serious injury.**

**▲ CAUTION**

**Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.**










**NOTICE**

**Indicates a situation which can cause damage to the generator, personal property, and/or the environment, or cause the equipment to operate improperly.**

**Note:** Indicates a procedure, practice or condition that should be followed for the generator to function in the manner intended.

SAFETY SYMBOLS

Follow all safety information contained in this manual and on the generator.

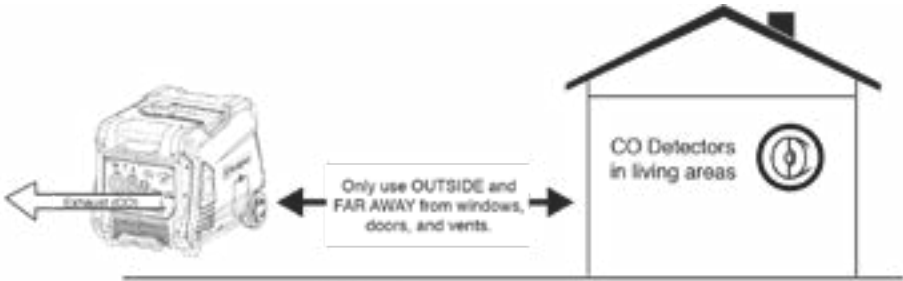
Symbol	Description
	Safety Alert Symbol
	Electrocution Hazard
	Asphyxiation Hazard
	Burn Hazard. Do not touch hot surfaces.
	Electrical Shock Hazard
	Fire Hazard
	Maintain Safe Distance
	Lifting Hazard
	Read Manufacturer's Instructions
	Do Not Operate in Wet Conditions

SAFETY INSTRUCTIONS

CORRECT USE

Example location to reduce risk of carbon monoxide poisoning

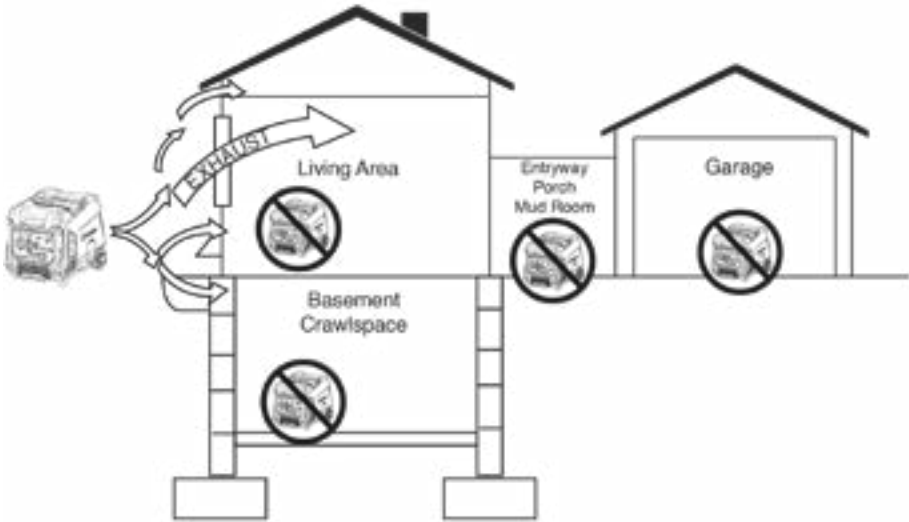
- ONLY use outside and downwind, far away from windows, doors and vents.
- Direct exhaust away from occupied spaces



INCORRECT USE

Do not operate in any of the following locations:

- Near any door, window, or vent
- Garage
- Basement
- Crawl Space
- Living Area
- Attic
- Entry Way
- Porch
- Mudroom



**NOTICE**

Install battery-powered carbon monoxide detectors or plug-in carbon monoxide detectors with battery back-up in living areas.

**▲ DANGER**

Fire and electrocution hazard. Do not connect to a building's electrical system unless the generator and transfer switch have been properly installed and the electrical output has been verified by a qualified electrician. The connection must isolate the generator power from utility power and must comply with all applicable laws and electrical codes.

**▲ DANGER**

Using a generator indoors CAN KILL YOU IN MINUTES. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



NEVER use inside a home or garage, EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows, doors, and vents.

**▲ DANGER**

Electrocution hazard. Never use the generator in a location that is wet or damp. Never expose the generator to rain, snow, water spray, or standing water while in use. Protect the generator from all hazardous weather conditions. Moisture or ice can cause a short circuit or other malfunction in the electrical circuit.



GENERAL SAFETY PRECAUTIONS

- Never use the generator to power medical support equipment.
- Do not operate the generator when you are tired or under the influence of drugs, alcohol, or medication.
- Do not use generator with electrical cords which are worn, frayed, bare, or otherwise damaged.
- All electrical tools and appliances operated from this generator must be properly grounded by use of a third wire or be double-insulated.
- When this generator is used to supply a building wiring system the generator must be installed by a qualified electrician and connected to a transfer switch as a separately derived system in accordance with NFPA 70, National Electrical Code.
- If you begin to feel sick, dizzy, or weak while using the generator, move to fresh air IMMEDIATELY. See a doctor, as you can have carbon monoxide poisoning.
- Only use OUTSIDE and far away from windows, doors, and vents as recommended by the US Department of Health and Human Services Centers for Disease Control and Prevention. Your specific home and/or wind conditions may require additional distance.
- While operating and storing, keep at least 3 feet of clearance on all sides of the generator, including overhead. Allow the generator to cool a minimum of 30 minutes before storage. Heat created by the muffler and exhaust gases could be hot enough to cause serious burns and/or ignite combustible objects.
- Do not touch the muffler or engine. They are very HOT and will cause severe burns. Do not put body parts or any flammable or combustible materials in the direct path of the exhaust.
- Always remove any tools or other service equipment used during maintenance away from the generator before operating.
- Avoid skin contact with engine oil or gasoline. Wear protective clothing and equipment. Wash all exposed skin with soap and water.

FUEL SAFETY

- Store fuel in a container approved for gasoline.
- Do not smoke when filling the generator with gasoline.
- Do not allow the generator’s gas tank to overflow when filling.
- Shut down the engine and allow it to cool for five minutes before adding gasoline or oil to the generator.
- Never remove the fuel cap when the generator is running. Shut off the engine and allow the unit to cool at least five minutes. Remove the fuel cap slowly to release pressure, keep fuel from escaping around the cap, and to avoid the heat from the muffler igniting fuel vapors. Tighten the fuel cap securely after refueling.
- Wipe spilled fuel from the unit.
- Never attempt to burn off spilled fuel.
- Never overfill the fuel tank. Leave room for fuel to expand. Overfilling the fuel tank can result in a sudden overflow of gasoline and result in spilled gasoline coming in contact with HOT surfaces.
- Spilled fuel can ignite. If fuel is spilled on the generator, wipe up any spills immediately. Dispose of rag properly. Allow area of spilled fuel to dry before operating the generator.
- Wear eye protection while refueling.
- Never use gasoline as a cleaning agent.
- Store any containers containing gasoline or LPG/propane in a well-ventilated area, away from any combustibles or source of ignition.

GASOLINE AND GASOLINE VAPOR (GAS)

**▲ DANGER**

Fire and explosion hazard. Gasoline and LPG/propane are highly explosive and flammable and can cause severe burns or death.

- In case of a gas fire, do not attempt to extinguish the flame if the fuel valve is in the gas position. Introducing an extinguisher to a generator with an open fuel valve could create an explosion hazard.
- Gas has a distinctive odor, this will help detect potential leaks quickly.
- Gas vapors can cause a fire if ignited.
- Gasoline is a skin irritant and needs to be cleaned up immediately if it comes in contact with the skin.

LIQUID PETROLEUM GAS (LPG/PROPANE)

**▲ WARNING**

Fire and explosion hazard. Never use a gas container, LPG/propane connector hose, LPG/propane tank or any other fuel item that appears to be damaged.

**▲ CAUTION**

Fire and explosion hazard. Only use approved LPG/propane tanks with an Overfilling Prevention Device (OPD) valve. Always keep the tank in a vertical position with the valve on top and placed at ground level on a flat surface. Do not allow tanks to be near any heat source. When transporting and storing, turn the propane tank valve to the fully closed position and disconnect the tank. Make sure to always cover the generator inlet and tank outlet with protective plastic caps.

- LPG/Propane is highly flammable and explosive.
- Flammable gas under pressure can cause a fire or explosion if ignited.
- LPG/Propane can settle in low places because it is heavier than air.
- LPG/Propane has a distinctive odor added to help detect potential leaks.
- Always keep a LPG/Propane tank in an upright position.
- When exchanging LPG/propane tanks, be sure the tank valve is the same type.
- In case of a LPG/propane fire, do not attempt to extinguish unless the fuel supply can be shut off safely.
- LPG/propane will burn the skin. Prevent skin contact at all times.
- Keep the propane tank away from the generator exhaust.
- Large (500–1000 gallon) LPG/propane tanks will require a certified plumber to install the fuel line to the generator and the loose regulator is not used (the regulator that is attached to the fuel tank). The pressure as measured at the regulator mounted to the generator must be 7” to 14” of water column. A certified plumber must ensure that the pressure is correct or install a step down regulator if needed.

**▲ WARNING**

Fire and explosion hazard. If there is a strong smell of propane while operating the generator, fully close the LPG/propane tank valve immediately. Once the propane is off, use soapy water to check for leaks on the hose and connections on the tank valve and the generator. Do not smoke or light a cigarette or check for leaks using any open flame source such as a match or lighter. If a leak is found, contact a qualified technician to inspect and repair the LPG/propane system before using the generator.

When starting the generator:

- Make sure that the fuel cap, air filter, spark plug, fuel lines, and exhaust system are properly in place.
- If you spill any gasoline on the tank, allow it to fully evaporate before operating.
- Make sure the generator and LPG/propane tank are on a flat surface before operating.
- If there is a propane odor do not start the unit because there may be a potential leak. Never place a LPG/propane tank near the engine exhaust.

When transporting or servicing the generator:

- Make sure the LPG/propane tank and LPG/propane hose are not attached to the generator.
- Disconnect the spark plug wire to prevent accidental starting.

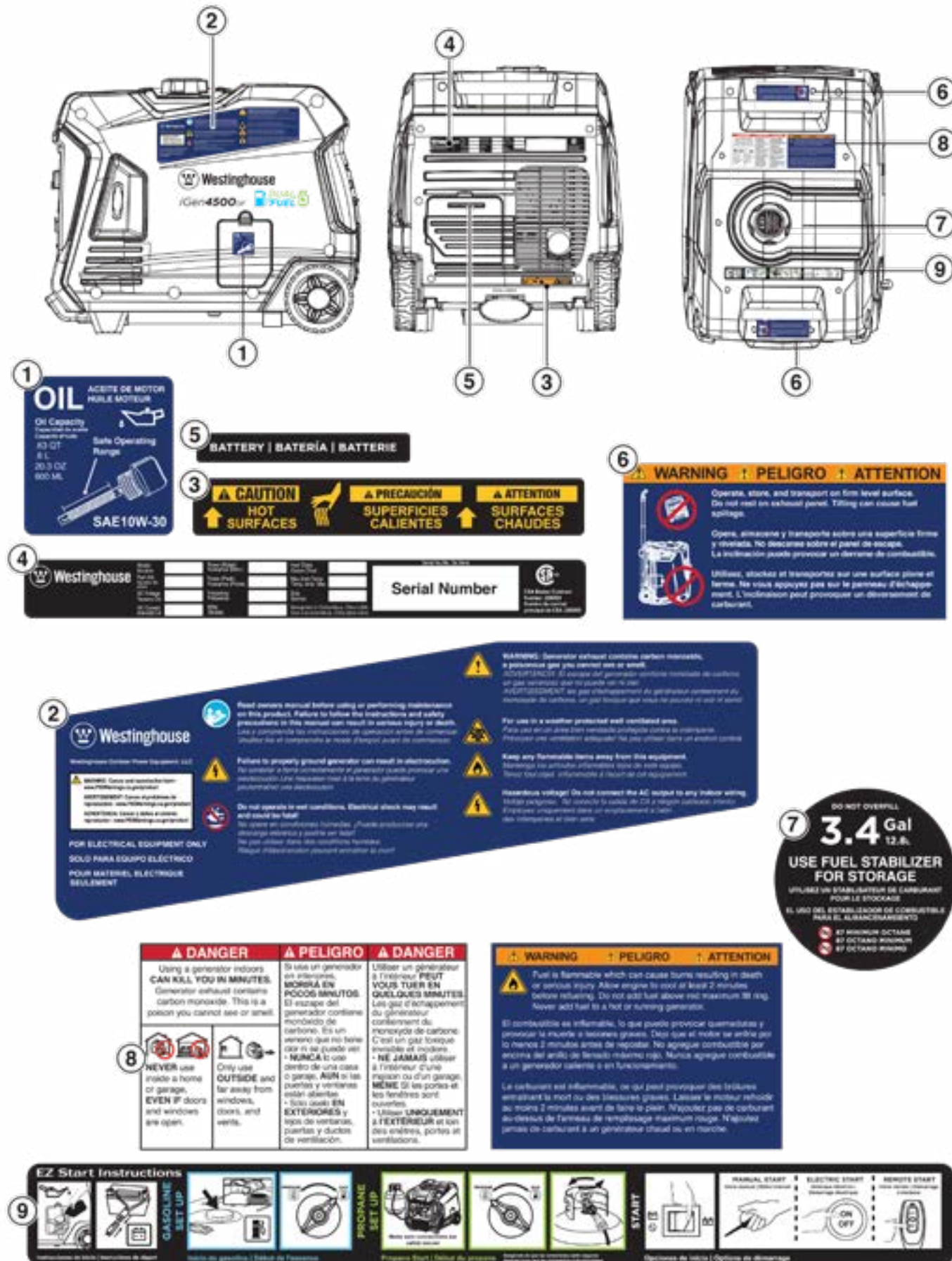
When storing the generator:

- Store away from sparks, open flames, pilot lights, heat, and other sources of ignition.
- Do not store gas or a LPG/propane tank near furnaces, water heaters, or any other appliances that produce heat or have automatic ignitions.



# SAFETY

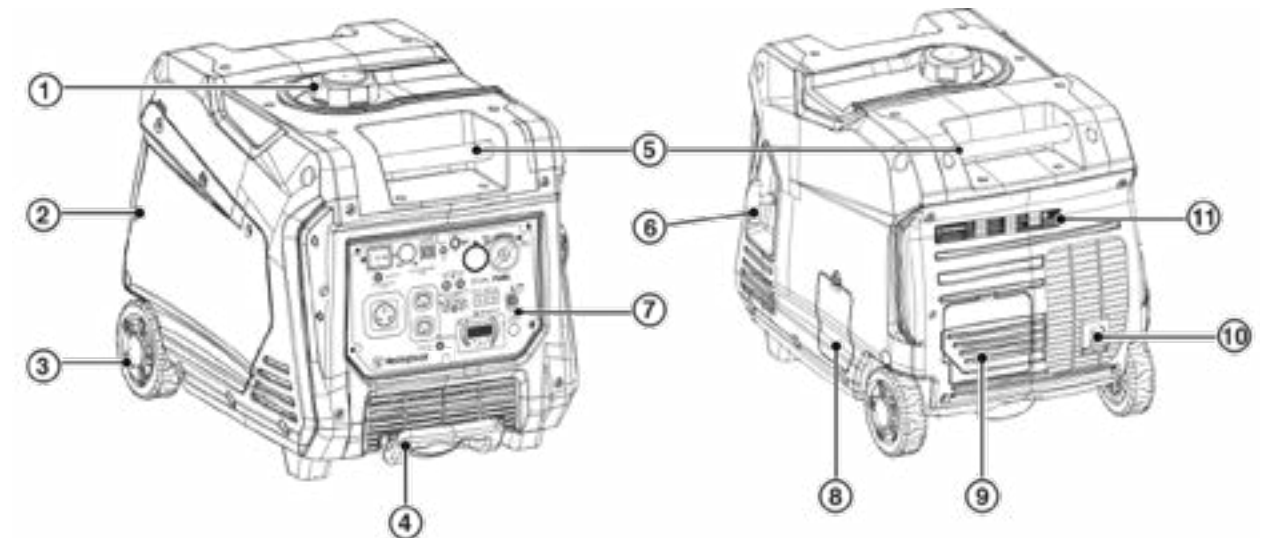
## SAFETY LABELS AND DECALS



# COMPONENTS

## COMPONENTS

### GENERATOR COMPONENTS

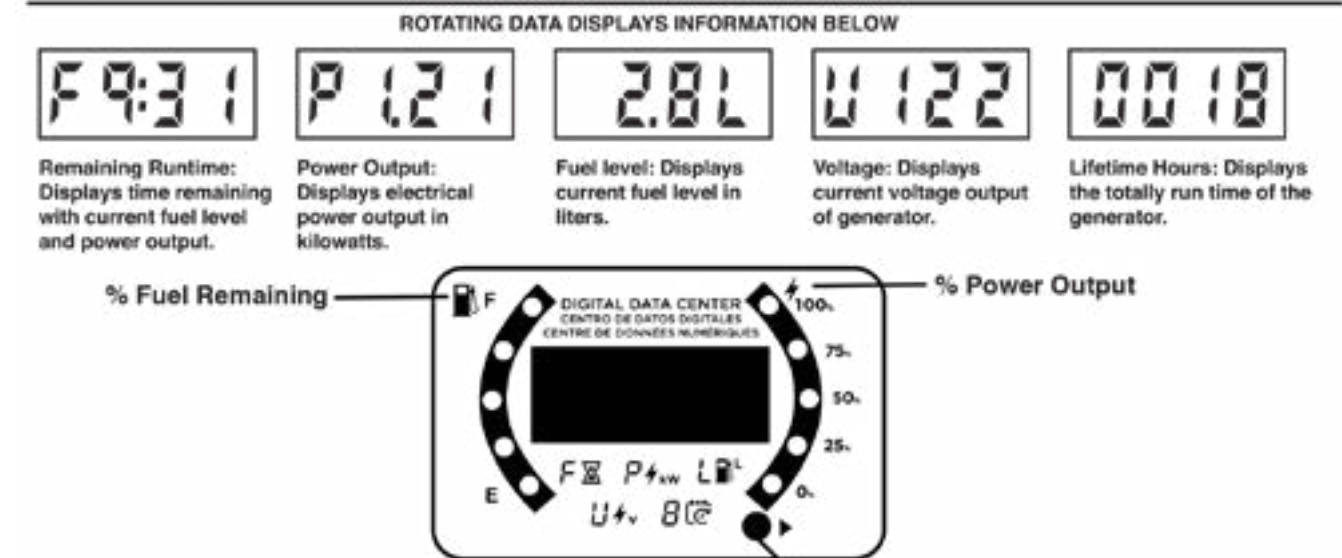


- Fuel Cap:** Add unleaded fuel here. Close the cap until it clicks.
- Engine Service Cover:** Cover provides access to the engine, air cleaner, carburetor, and spark plug.
- Transport Wheels:** Wheels allow one-handed maneuverability when used with the extendable handle.
- Extendable Handle:** Extend and retract the handle by pushing the locking button.
- Carry Handles:** Built-in handles allow easy, two-person transport.
- Recoil Handle:** Pull the recoil handle to manually start the engine.
- Control Panel:** The control panel contains the outlets and operational controls.
- Oil Access Cover:** Cover provides access to the oil fill cap/dipstick and oil drain plug.
- Battery Access Cover:** Cover provides access to the battery and quick-connect plug.
- Muffler and Spark Arrestor:** The spark arrestor prevents sparks from exiting the muffler.
- Model Information Label:** Provides model serial number, voltage/amps, and power rating information.

## DIGITAL DATA CENTER

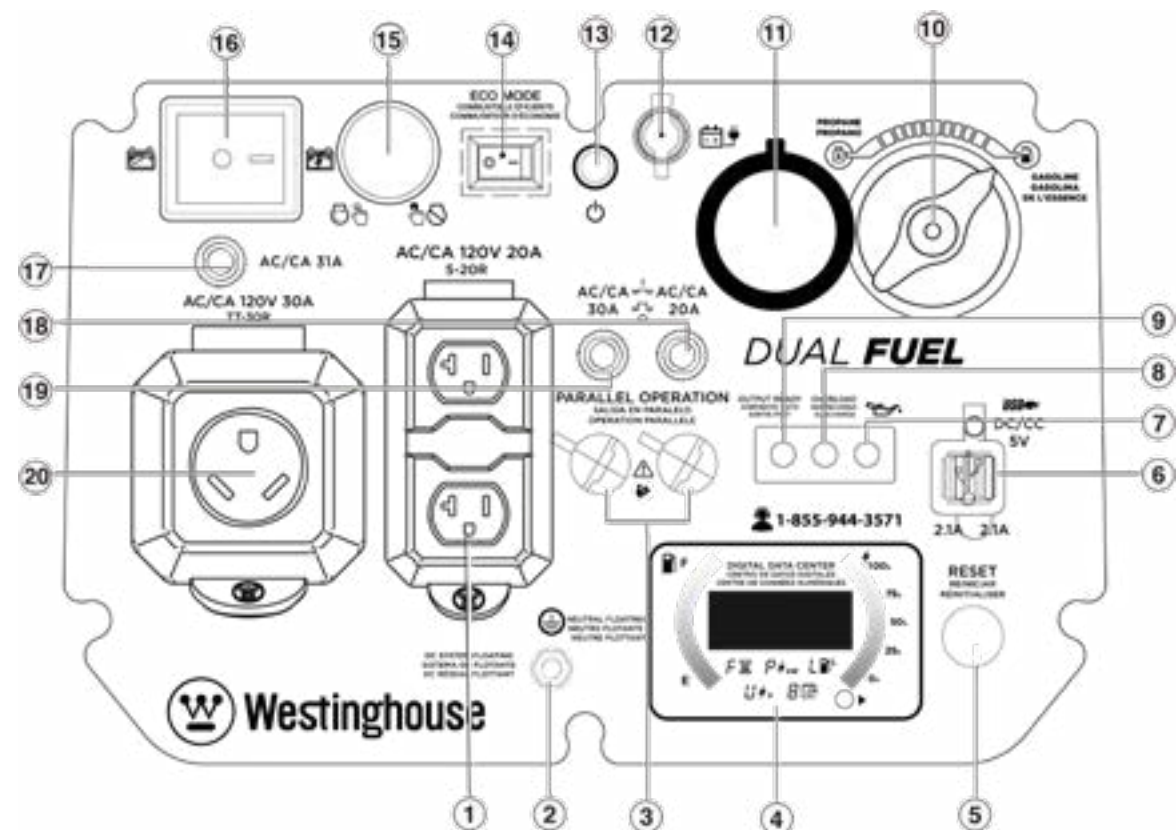
Fuel remaining and power output percentage LEDs are continuously displayed. Push the Mode button to cycle through the data display modes.

### DATA CENTER





CONTROL PANEL COMPONENTS



1. **120 Volt AC, 20 Amp Duplex NEMA 5-20R Receptacle:** Receptacle can supply a maximum of 20 Amps.

2. **Ground Terminal:** The ground terminal is used to externally ground the generator.

3. **Parallel Operation Outlets:** A compatible Westinghouse Inverter Generator can be connected for additional power output.

4. **LED Data Center:** Displays remaining run time (F), power output in kW (P), fuel level in liters (L), voltage output (V), and lifetime hours.

5. **Overload Reset:** The generator inverter will automatically switch OFF all AC output to protect the generator if overloaded or if there is a short circuit in a connected appliance.

6. **USB Ports:** Two-port 5V/2.1A USB outlet. Accepts Type A USB plugs.

7. **Low Oil LED:** Indicates low oil level. When the oil level in the crankcase falls below the safe operating limit, the low oil level indicator will illuminate and the generator will automatically shut off the engine.

8. **Overload LED:** Indicates that the generator is overloaded. See page 17.

9. **Output Ready LED:** Illuminates when the generator is operating normally. Indicates the generator is producing electrical power at the receptacles.
10. **Fuel Selector Switch:** Used to select gas or propane operation.

11. **LPG/Propane Inlet:** Connects a propane tank with the included LPG/propane hose.

12. **Battery Charging Port:** Used to charge the battery with the included battery charger.

13. **Battery Indicator:** Indicates that battery power is ON. Light will remain illuminated while the unit is ON.

14. **Eco Mode:** Eco mode minimizes fuel consumption and noise by adjusting the engine RPM to the minimum required for the current load.

15. **Push-Button Start/Stop:** Push once to automatically start the engine. Push again to stop the engine.

16. **Battery Switch:** Turns battery ON and OFF. Must be ON before electric start or remote start.

17. **Main Circuit Breaker:** The main circuit breaker controls total output of all outlets to protect the generator from overload or short circuit.

18. **20 Amp AC Circuit Breaker:** Circuit breaker limits the current that can be delivered through the NEMA 5-20R receptacle to 20 Amps.

19. **30 Amp AC Circuit Breaker:** Circuit breaker limits the current that can be delivered through the NEMA TT-30R receptacle to 30 Amps.

20. **120 Volt AC, 30 Amp NEMA TT-30R Receptacle:** Receptacle can supply a maximum of 30 Amps.

ASSEMBLY

▲ CAUTION

Weight hazard. Always have assistance when lifting the generator.

1. Carefully open the carton.
2. Remove and save the instruction manual, oil bottle, oil funnel, LPG/propane hose, spark plug socket wrench, and battery charger.
3. Remove and discard the packing tray.
4. Unfold the top of the plastic bag enclosing the generator.
5. Carefully cut the vertical corners of the carton to access the generator.
6. Recycle or dispose of the packaging materials properly.

CARTON CONTENTS

- User manual
- Quick Start Guide/Maintenance Schedule
- LPG/propane hose with regulator
- Remote start key fob (attached to recoil starter)
- 0.63 Quart (0.6 Liter) bottle of SAE 10W-30 Oil
- Battery charger
- Spark plug socket wrench
- Oil Funnel
- Screwdriver

If any parts are missing, contact our service team at [service@wpowereq.com](mailto:service@wpowereq.com) or call 1-855-944-3571.

INITIAL OIL FILL

NOTICE

THIS GENERATOR HAS BEEN SHIPPED WITHOUT OIL. Do not attempt to crank or start engine before it has been properly serviced with recommended oil. Failure to add engine oil before starting will result in serious engine damage.

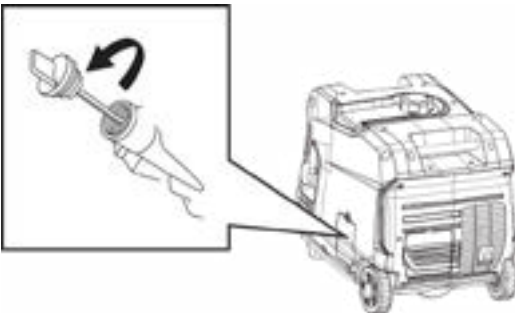
NOTICE

Use of 2-stroke/cycle oil or other unapproved oil types can cause severe engine damage that is not covered under warranty.

The included, recommended oil type for typical use is 10W-30 engine oil. If running the generator in extreme temperatures, refer to the following chart.

Recommended Engine Oil Type								
10W-30								
5W-30								
10W-40								
5W-30 Synthetic								
*F	-20	0	20	40	60	80	100	120
*C	-28.9	-17.8	-6.7	4.4	15.6	26.7	37.8	48.9
Ambient temperature								

1. On a level surface, remove the oil access cover and oil dipstick.



2. Using the supplied funnel and oil, add oil into the engine.
- Note: As residual oil from the factory may remain in the engine, add the oil incrementally near the end of the bottle to prevent overfilling the engine. See Engine Oil Level Check in the Maintenance section.
3. Replace the oil dipstick and hand-tighten.
4. Replace the oil access cover.

FUEL

▲ WARNING

Fire and explosion hazard. Never use a gasoline container, gasoline tank, propane connector hose, propane tanks, or any other fuel item that is broken, cut, torn or damaged.


▲ DANGER

Fire and explosion hazard. Do not overfill fuel tank. Fill only to the red fill ring located in the in-tank fuel screen filter. Overfilling may cause fuel to spill onto engine causing a fire or explosion hazard.

▲ DANGER

Fire and explosion hazard. Never refuel the generator while the engine is running. Always turn the engine off and allow the generator to cool for two minutes before refueling.

NOTICE



Do not use E15 or E85 fuel in this product. Engine or equipment damage caused by stale fuel or the use of unapproved fuels (such as E15 or E85 ethanol blends) is not covered by warranty. Only use unleaded gasoline containing up to 10% ethanol.

FUEL REQUIREMENTS

- CLEAN, FRESH, unleaded gasoline, 87–93 octane.
- Up to 10% ethanol (gasohol) is acceptable (where available; non-ethanol fuel is recommended).
- DO NOT use E85 or E15.
- DO NOT use a gas oil mix.
- DO NOT modify the engine to run on alternate fuels.
- DO NOT fuel indoors.
- DO NOT create a spark or flame while fueling.

USING FUEL STABILIZER

Adding a fuel stabilizer (not included) extends the usable life of fuel and helps prevent deposits from forming that can clog the fuel system. Follow the manufacturer’s instructions for use.

Always mix the correct amount of fuel stabilizer to gasoline in an approved gasoline container before fueling the generator. Run the generator for five minutes to allow the stabilizer to treat the entire fuel system.

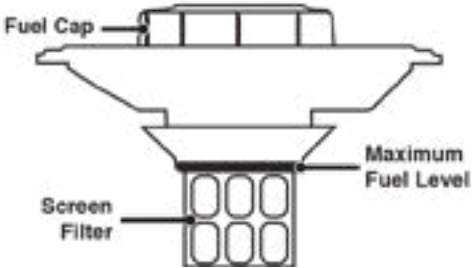
FILLING THE FUEL TANK

1. Turn the generator OFF and allow to cool for a minimum of two minutes before fueling.
2. Place the generator on level ground in a well ventilated area.
3. Clean area around fuel cap and remove the cap slowly.

NOTICE

Only fill the tank from an approved gasoline container. Make sure the gasoline container is internally clean and in good condition to prevent fuel system contamination.

4. Slowly add the recommended fuel. Do not overfill. Fill only to the red maximum fill ring on the fuel screen filter visible in the filler neck.



5. Install the fuel cap and tighten until a click is heard.

NOTICE

Fuel can damage paint and plastic. Use caution when filling the fuel tank. Damage caused by spilled fuel is not covered under warranty.

NOTICE

Clean the fuel screen filter of debris before and after each fueling. Remove the fuel screen filter by slightly compressing it while removing it from the fuel tank.

CONNECT AN LPG/PROPANE TANK

NOTICE

- The LPG/propane tank can be of any capacity but the tank must conform to the standard as listed in Fuel Safety section.
- Propane tanks that use liquid withdrawal system can not be used on these models.
- Verify the re-qualification date on the tank has not expired.
- Do not use included LPG/propane hose for any other appliances.

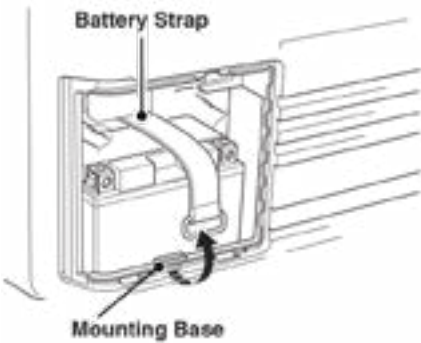
CONNECT THE BATTERY

1. Push down the battery access cover tab and pull the cover forward to remove it.

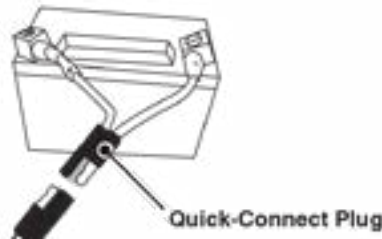


2. Verify that the rubber battery strap is firmly securing the battery in place. If loose, pull on the strap and hook it onto the mounting base.

**Note:** If the strap is loose behind the battery, remove the battery, reconnect the strap, replace the battery, then thread the strap under the battery quick connect cables.



3. A quick-connect battery plug is preinstalled on the battery. Remove the cable tie securing the plugs then push firmly to connect them.



4. Align the tabs on the bottom of the battery access cover with the generator case then push to reinstall the cover.

**Note:** The generator is equipped with a battery charging feature. Once the engine is running, a small charge will slowly recharge the battery.

NOTICE

- All new tanks must be purged of air and moisture prior to filling. Used tanks that have not been plugged or kept closed must also be purged. The purging process should be done by a propane supplier (Tanks from an exchange supplier should have been purged and filled properly).
- Always position the tank so the connection between the valve and the gas inlet will not cause sharp bends or kinks in the hose.

▲ WARNING

Explosion hazard. Do not start generator if you smell LPG. Always fully close the propane tank valve and disconnect the LPG/propane hose from the generator when not in use.

1. Turn the generator OFF and place on a flat surface in a well ventilated area.
2. Verify that the propane tank valve is in the fully closed position.
3. Remove the cover on the generator propane inlet valve.
4. Use your fingers to hand thread the LPG/propane hose (included) to the propane inlet on the generator.

**IMPORTANT:** DO NOT use thread seal tape or any other type of sealant to seal the LPG/propane hose connection.

5. Tighten the LPG/propane hose connector to the generator with a 19 mm or adjustable wrench. DO NOT over-tighten.

**Torque: 5-10 lb-ft.**

6. Remove the safety plug or cap from the propane tank valve.
7. Attach the other end of the hose to the LPG/propane connector on the tank and hand tighten.
8. Turn the propane tank valve to the fully open position. Check all connections for leaks by wetting the fittings with a solution of soap and water. Bubbles which appear or bubbles which grow indicate that a leak exists. If a leak exists at a fitting, turn the propane tank valve to the fully closed position and tighten the fitting. Turn the valve back on and recheck the fitting with the soap and water solution. If the leak continues or if the leak is not at a fitting then do not use the generator and contact customer service.



# OPERATION

## OPERATION

### GENERATOR LOCATION

Read and understand all safety information before starting the generator.

▲ DANGER

Using a generator indoors CAN KILL YOU IN MINUTES. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.







NEVER use inside a home or garage, EVEN IF doors and windows are open.

Only use OUTSIDE and far away from windows, doors, and vents.

NEVER operate the generator inside any building, including garages, basements, crawlspaces, sheds, enclosure, or compartment, including the generator compartment of a recreational vehicle.

▲ DANGER

Electrocution hazard. Never use the generator in a location that is wet or damp. Never expose the generator to rain, snow, water spray, or standing water while in use. Protect the generator from all hazardous weather conditions. Moisture or ice can cause a short circuit or other malfunction in the electrical circuit. Using a generator or electrical appliance in wet conditions, such as rain or snow, or near a pool or sprinkler system, or when your hands are wet, could result in electrocution

▲ WARNING

Fire hazard. Only operate the generator on a solid, level surface. Operating the generator on a surface with loose material such as sand or grass clippings can cause debris to be ingested by the generator that could block cooling vents or the air intake system. Allow the generator to cool for 30 minutes before transport or storage.

The generator should be on a flat, level surface at all times (Even while not in operation). The generator must have at least 5 ft. (1.5 m) of clearance from all combustible material.

Do not operate the generator in the back of a SUV, camper, trailer, truck bed (regular, flat, or otherwise), under stairs, next to walls or buildings, or in any other location that will not allow for adequate cooling of the generator and/or the muffler. DO NOT contain generators during operation.

▲ DANGER

Asphyxiation hazard. Place the generator in a well-ventilated area. DO NOT place the generator near vents or intakes where exhaust fumes could be drawn into occupied or confined spaces. Carefully consider wind and air currents when positioning generator.

### GROUNDING

▲ WARNING

Shock hazard. Failure to properly ground the generator can result in electric shock.

The generator neutral is floating. The generator ground terminal is connected to the frame of the generator, the metal non-current-carrying parts of the generator, and the ground terminals of each receptacle. The generator (stator winding) is isolated from the frame and from the AC receptacle ground pin. Electrical devices that require a grounded receptacle pin connection may not function properly.

If this generator will be used only with cord and plug equipment connected to the receptacles mounted on the generator, National Electric Code does not require that the unit be grounded. However, other methods of using the generator may require grounding to reduce the risk of shock or electrocution.

Before using the ground terminal, consult a qualified electrician, electrical inspector, or local agency having jurisdiction for local codes or ordinances that apply to the intended use of the generator.

NOTICE

Only use grounded 3-prong extension cords, tools, and appliances, or double-insulated tools and appliances.

### HIGH ALTITUDE OPERATION

Engine power is reduced the higher you operate above sea level. Output will be reduced approximately 3.5% for every 1000 feet of increased altitude from sea level.

High altitude adjustment is required for operation at altitudes over 2000 ft. (762 m). Operation without this adjustment will cause decreased performance, increased fuel consumption, and increased emissions. Operation of the engine at altitudes below 2,000 ft. (762 m) with the high altitude kit is not recommended.

High Altitude Carburetor Kit:	Part# 518916-01
High Altitude DF Regulator	
Manufactured before 7/19:	Part# 518918
Manufactured 7/19 and later:	Part# 518918-01

**Note:** You must purchase both the Dual Fuel Regulator and Carburetor Kit for proper high altitude operation.

# OPERATION

## REMOTE START

▲ WARNING

Verify that the area around the generator is clear before remote starting the generator.

The remote start key fob included with the generator should be attached to the recoil handle or control panel. If your unit was shipped without a key fob, contact Westinghouse customer service.

The generator can be started remotely from up to 99 feet (30 meter) using the remote start key fob.

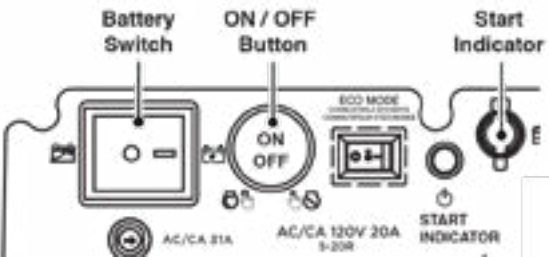
**Note:** As the batteries in the remote start key fob drain, operational distance will decrease.

**Remote replacement batteries: (2) CR2016**

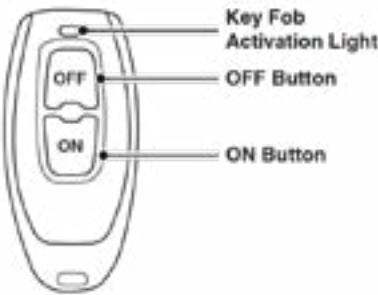
### REPROGRAMMING THE REMOTE START

If the remote start key fob is replaced or needs re-paired to the generator, follow this procedure.

- Turn the generator battery switch to the ON position.
- Push and hold the ON/OFF button for 10 seconds, then release. The start indicator light will flash green.



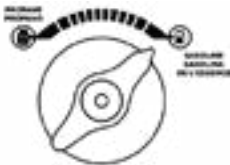
- Push the ON button on the remote start key fob. It will pair with generator automatically and the start indicator light on the generator will stop flashing.



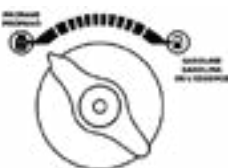
## FUEL SELECTOR SWITCH

Position the fuel selector switch on the front control panel to the desired fuel choice.

Turn the fuel selector switch fully to the right for gasoline operation.



Turn the fuel selector switch fully to the left for propane operation.



## BREAK-IN PERIOD

For proper break-in, do not exceed 50% of the rated running watts (1850 watts) during the first five hours of operation.

Vary the load occasionally to allow stator windings to heat and cool and help seat the piston rings.

## BEFORE STARTING THE GENERATOR

Verify that:

- The generator is placed in an safe, appropriate location.
- The generator is on a dry, flat, and level surface.
- The engine is filled with oil.
- All loads are disconnected.
- The ECO switch is in the OFF position.

▲ DANGER

Fire and explosion hazard. DO NOT move or tip the generator during operation.



# OPERATION

## STARTING THE ENGINE: GASOLINE

1. Verify that fuel is in the gas tank.
2. Turn the fuel selector switch to gasoline operation.
3. Push the battery switch to the ON position.
4. Choose the starting method:
  - a. **Recoil Start:** Firmly grasp and pull the recoil handle slowly until you feel increased resistance, then pull rapidly.
  - b. **Remote Start:** Push and hold the ON button on the remote start key fob for one second.
  - c. **Push-Button Start:** Push and hold the engine start button for two seconds.

## STARTING THE ENGINE: LPG

▲ DANGER

Fire and explosion hazard. Always turn the propane tank valve to the fully closed position if not running the generator on propane.

1. Make sure the LPG/propane hose is correctly connected to the generator and propane tank.
2. Turn the fuel selector switch to propane operation.
3. Fully open the valve on the propane tank.
4. Push the battery switch to the ON position.
5. Choose the starting method:
  - a. **Recoil Start:** Firmly grasp and pull the recoil handle slowly until you feel increased resistance, then pull rapidly.
  - b. **Remote Start:** Push and hold the ON button on the remote start key fob for one second.
  - c. **Push-Button Start:** Push and hold the engine ON/OFF button for two seconds.

**Note:** The engine will automatically set the choke and begin the start sequence. If the engine fails to start, the generator will attempt to start the engine two more times.

## SWITCHING FUEL SOURCES

▲ DANGER

Fire and explosion hazard. DO NOT add gasoline to the fuel tank or connect the LPG/propane hose to the generator while the generator is in operation.

The fuel source can be switched while the engine is running if a propane tank is connected to the generator BEFORE operation.

## GASOLINE TO PROPANE

**IMPORTANT:** Load capacity is reduced when running on propane. Make sure the generator can supply enough (running) and surge (starting) watts for the items you are powering before switching to propane.

1. Turn the propane tank valve to the fully open position.
2. Turn the fuel selector switch to propane operation.

## PROPANE TO GASOLINE

1. Turn the fuel selector switch to gasoline operation.
2. Turn the propane tank valve to the fully closed position.

**Note:** When switching to propane operation the engine may run rough for a few seconds while it purges gasoline in the carburetor.

If the engine stops when switching fuel sources, disconnect all loads then restart the unit on the fuel source of choice.

## STOPPING THE ENGINE

1. Turn off and unplug all connected electrical loads. Never start or stop the generator with electrical devices plugged in or turned on.
2. Let the generator run with no load for several minutes to stabilize internal temperatures of the engine and generator.
3. Push and hold the ON/OFF button for one second or push OFF on the remote start key fob for one second.
4. Push the battery switch to the OFF position.
5. If operating on LPG, turn the propane tank valve to the fully closed position.

## FREQUENCY OF USE

If the generator will be used on an infrequent or intermittent basis (more than one month before next use), refer to the Battery Maintenance and Storage sections of this manual for information regarding battery charging and fuel deterioration.

## ECO MODE

NOTICE

Always start the generator with ECO MODE OFF. Allow the engine speed to stabilize and the OUTPUT READY LED to illuminate before switching ECO MODE ON.

**Note:** Do not use ECO MODE when in parallel operation with another Westinghouse generator.

ECO MODE minimizes fuel consumption and noise by adjusting the engine RPM to the minimum required for the current load.

Turn ECO MODE ON when powering small appliances with continuous loads such as a computer or electric light.

Turn ECO MODE OFF when powering large surge loads such as an air conditioner or electric pump.

To turn on ECO MODE, verify that the OUTPUT READY LED is illuminated green, then push the switch to the ON position. If no load is present, the generator RPM will drop to idle speed. The generator will detect loads as they are applied and increase engine RPM.

To run the generator at maximum power and RPM, push the ECO MODE switch to the OFF position.

## AC CIRCUIT BREAKERS

The circuit breakers will automatically switch OFF if there is a short circuit or a significant overload of the generator at each receptacle. The main circuit breaker will automatically switch OFF if the combined load of the receptacles exceeds 31 Amps.

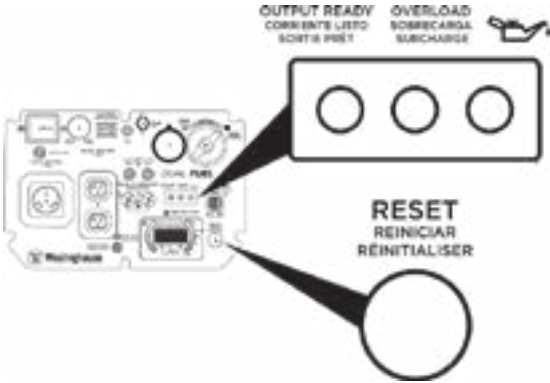
If an AC circuit breaker switches OFF automatically, check that the appliance is working correctly and it does not exceed the rated load capacity of the circuit before resetting the AC circuit breaker ON.



## OVERLOAD RESET

The generator will automatically switch OFF all AC output to protect the generator if overloaded or if there is a short circuit in a connected appliance. However, the engine will continue to run. Marginal overloading that temporarily illuminates the OVERLOAD LED may shorten the service life of the generator.

OVERLOAD on the control panel will illuminate red and the green OUTPUT READY will be OFF.



To restore AC output:

1. Turn off and unplug all connected electrical loads.
2. Push the RESET button on the control panel until the OVERLOAD LED goes OFF and the OUTPUT READY LED is illuminated.
3. Reset the circuit breakers if OFF.
4. Verify that the intended running and surge loads do not exceed the generator's capacity.
5. Reconnect electrical loads sequentially, allowing the generator to stabilize after each load is connected.

## GENERATOR CAPACITY

NOTICE

Do not overload the generator's capacity. Exceeding the generator's wattage/ampere capacity can damage the generator and/or electrical devices connected to it.

Make sure the generator can supply enough continuous (running) and surge (starting) watts for the items you will power at the same time.

The total power requirements (Volts x Amps = Watts) of all appliances connected must be considered. Appliance and power tool manufacturers usually list rating information near the model or serial number.

To determine power requirements:

1. Select the items you will power at the same time.
2. Total the continuous (running) watts of these items. This

# OPERATION

OPERATION

is the amount of power the generator must produce to keep the items running. See the wattage reference chart on the next page.

3. Estimate how many surge (starting) watts you will need. Surge wattage is the short burst of power needed to start electric motor-driven tools or appliances such as a circular saw or refrigerator. Because not all motors start at the same time, total surge watts can be estimated by adding only the item(s) with the highest additional surge watts to the total rated watts from step 2.

Example:

Tool or Appliance	Running Watts*	Starting Watts*
RV Air Conditioner (11,000 BTU)	1010	1600
TV (Tube Type)	300	0
RV Refrigerator	180	600
Radio	200	0
Light (75 Watts)	300	0
Coffee Maker	600	0
	2590 Total Running Watts*	1600 Highest Starting Watts*
	Total Running Watts	2590
	Highest Starting Watts	+ 1600
	Total Starting Watts Needed	4190

\*Wattages listed are approximate. Verify actual wattage.

POWER MANAGEMENT

To prolong the life of the generator and attached devices, use care when adding electrical loads to the generator. There should be nothing connected to the generator outlets before starting the engine. The correct and safe way to manage generator power is to sequentially add loads as follows:

1. With nothing connected to the generator, start the engine as described in this manual.
2. Plug in and turn on the first load, preferably the largest load you have.
3. Permit the generator output to stabilize (engine runs smoothly and attached device operates properly).
4. Plug in and turn on the next load.
5. Again, permit the generator to stabilize.
6. Repeat steps 4 and 5 for each additional load.

Wattage Reference		
Tool or Appliance	Estimated Running Watts*	Estimated Starting Watts*
Incandescent Lights (4 Quantity x 75 Watts)	300	0
TV (Tube Type)	300	0
Sump Pump (1/3 hp)	800	1300
Refrigerator or Freezer	700	2200
Well Pump (1/3 hp)	1000	2000
Furnace (1/2 hp)	800	2350
Radio	200	0
Drill (3/8", 4 amps)	440	600
Circular Saw (Heavy Duty, 7-1/4")	1400	2300
Miter Saw (10")	1800	1800
Table Saw (10")	2000	2000

\*Wattages listed are approximate. Verify actual wattage.

OPERATION

EXTENSION CORDS

⚠ WARNING

Asphyxiation hazard. Extension cords running directly into the home increase the risk of carbon monoxide poisoning through any openings. If an extension cord running directly into your home is used to power indoor items, there is a risk of carbon monoxide poisoning to people inside the home. Always use battery-powered carbon monoxide detector (s) that meet current UL 2034 safety standards when running the generator. Regularly check the detector (s) battery.

⚠ WARNING

Asphyxiation hazard. When operating the generator with extension cords, make sure the generator is located in an open, outdoor area, far away from occupied spaces with exhaust pointed away.

⚠ WARNING

Fire and electrocution hazard. Never use worn or damaged extension cords. Damaged or overloaded extension cords could overheat, arc, and burn resulting in death or serious injury.

Before connecting an AC appliance or power cord to the generator:

- Use grounded 3-prong extension cords, tools, and appliances, or double-insulated tools and appliances.
- Make sure the tool or appliance is in good working order. Faulty appliances or power cords can create a potential for electric shock.
- Make sure the electrical rating of the tool or appliance does not exceed the rated power of the generator or the receptacle being used.

EXTENSION CORD SIZING

Only use grounded 3-prong extension cords marked for outdoor use that are rated for the electrical load.

Total Amperage	Minimum Gauge, Outdoor Rated	
	Up to 50 FT (15 M)	Up to 100 FT (30 M)
Up to 10A	12	8
Up to 15A	10	8
Up to 20A	10	6
Up to 30A	8	6
Up to 35A	6	6

PARALLEL OPERATION

⚠ WARNING

Fire and electrocution hazard. Never connect or disconnect the parallel cord leads when a generator is running.

NOTICE

Connecting the iGen4500DF to a generator that is not compatible can cause a low voltage output that can damage tools and appliances powered by the generator.

Parallel operation gives you the ability to link the iGen4500DF to a compatible Westinghouse Inverter Generator for combined running and peak power output. A Westinghouse parallel cord (purchased separately) is required for parallel operation. This cord can be purchased from an authorized Westinghouse Generator dealer.

**Note:** Do not use ECO MODE when in parallel operation with another Westinghouse generator.

**Parallel cord (50A/6000 Watts): Part# 507PC**

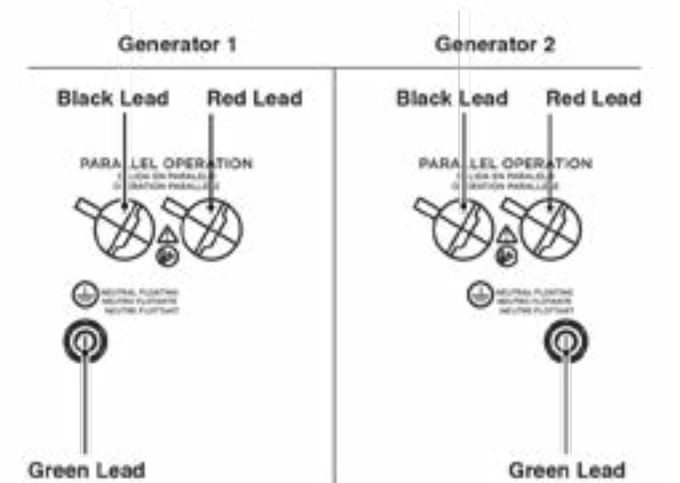
**Note:** Compatible Westinghouse generators without parallel ports can be operated in parallel with the receptacle-mounted parallel cable, Part# 260041.

1. On both generators, make sure the battery switch and the ECO MODE switch are in the OFF position.
2. Connect the black and red parallel cable leads to the black parallel ports on each corresponding generator control panel as shown below. Connect the black lead to the left port, the red lead to the right port.



OPERATION

**Note:** DO NOT connect two red leads or two black leads into the same generator.



- 3. Connect the green ground lead to the ground terminal on each generator and tighten the nut.
- 4. Start one of the generators and wait until the OUTPUT READY LED illuminates.
- 5. Start the second generator and wait until the OUTPUT READY LED illuminates before connecting a load.
- 6. Connect additional loads as described in Power Management on page 18.
- 7. Unplug all loads before stopping the generators.

TRANSPORTING

⚠ CAUTION

Weight hazard. Always have assistance when lifting the generator.

- Allow the generator to cool a minimum of 30 minutes before transporting.
- If operating on LPG, turn the propane tank valve to the fully closed position.
- Disconnect the LPG/propane hose from the generator and propane tank.
- Replace all protective covers on the generator control panel.
- Only use the generator’s fixed handle(s) to lift the unit or attach any load restraints such as ropes or tie-down straps. Do not attempt to lift or secure the generator by holding onto any of its other components.
- Keep the unit level during transport to minimize the possibility of fuel leakage or, if possible, drain the fuel or run the engine until the fuel tank is empty before transport.
- The generator wheels are only intended for hand transport. The wheels are not suitable for towing the generator either on or off-road.
- Use the extendable handle for one-person, hand transport. To deploy the handle, push on the locking button and pull on the handle until it’s fully extended. To stow it, push on the locking button and push on the handle until it’s fully retracted. Only extend or retract the handle while the generator is OFF, stationary, and resting on a horizontal surface. Do not use the extendable handle to lift the generator entirely off the ground, tow it, or up-end it.

⚠ CAUTION

Fire hazard. Do not up-end the generator or place it on its side. Fuel or oil can leak and damage to the generator may occur.

MAINTENANCE

MAINTENANCE

MAINTENANCE SCHEDULE

Regular maintenance will improve performance and extend the service life of the generator. Follow the hourly or calendar intervals, whichever occurs first. More frequent service is required when operating in adverse conditions as noted below.

Before Each Use
Check engine oil
After First 25 Hours or First Month
Change engine oil
After 50 Hours or Every 6 Months
Change engine oil <sup>1</sup> Clean air filter <sup>2</sup>
After 100 Hours or Every 6 Months
Inspect/clean spark arrestor Inspect/clean spark plug Replace fuel filter <sup>3</sup> Inspect/adjust valve clearance <sup>3</sup>
After 300 Hours or Every Year
Replace spark plug Replace air filter

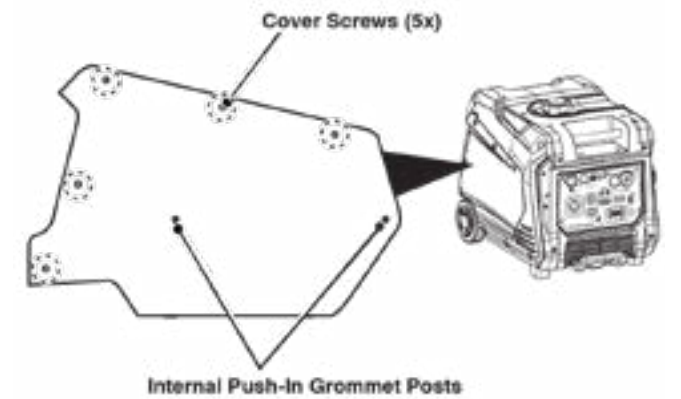
- <sup>1</sup> Change oil every month when operating under heavy load or in high temperatures.
- <sup>2</sup> Clean more often under dirty or dusty conditions. Replace air filter if it cannot be adequately cleaned.
- <sup>3</sup> Recommend service to be performed by authorized Westinghouse service dealer.

MAINTENANCE REPLACEMENT PARTS

Description	Part Number
Foam air filter	5691
Oil drain plug crush washer	94007
Spark arrestor	6790
Battery	511019
Spark plug	<ul style="list-style-type: none"><li>• Torch - F7RTC</li><li>• NGK - BPR7ES</li><li>• Bosch - WR5D</li><li>• Autolite - 62</li></ul>

ENGINE SERVICE COVER

Remove the engine service cover to access the air filter, carburetor, and spark plug. Remove the cover screws then pull the cover straight out with both hands to prevent damage to the grommet posts on the cover.



AIR FILTER MAINTENANCE

⚠ WARNING

Fire hazard. Never use gasoline or other flammable solvents to clean the air filter. Use only household detergent soap to clean the air filter.

The air filter must be cleaned after every 50 hours of use or six months (frequency should be increased if the generator is operated in a dusty environment).

- 1. Place the generator on a level surface and allow the engine to cool for several minutes.
- 2. Remove the engine service cover.
- 3. Turn the knobs on the air cleaner cover to the unlocked position. Tip the cover down to remove.



**Note:** The air filter element is oil soaked. Use an appropriate cleaning container.

NOTICE

Avoid skin contact with engine oil. Wear protective clothing and equipment. Wash all exposed skin with soap and water.

MAINTENANCE

4. Remove the foam air filter from the air cleaner housing and wash it by submerging the element in a solution of household detergent soap and warm water. Slowly squeeze the foam to thoroughly clean.

NOTICE

DO NOT twist or tear the foam air filter element during cleaning or drying. Only apply slow but firm squeezing action.

5. Rinse the air filter element by submerging it in fresh water and applying a slow squeezing action. Allow the filter to dry thoroughly.



NOTICE

Do not pollute. Follow the guidelines of the EPA or other governmental agencies for proper disposal of hazardous materials. Consult local authorities or reclamation facility.

6. Dip the foam air filter in clean engine oil then squeeze out all excess oil. The engine will smoke when started if too much oil is left in the filter.

7. Install the foam air filter in the housing and lock the air cleaner cover in place.

8. Install the engine service panel.

Air Filter: Part# 5691

ENGINE OIL LEVEL CHECK

CAUTION

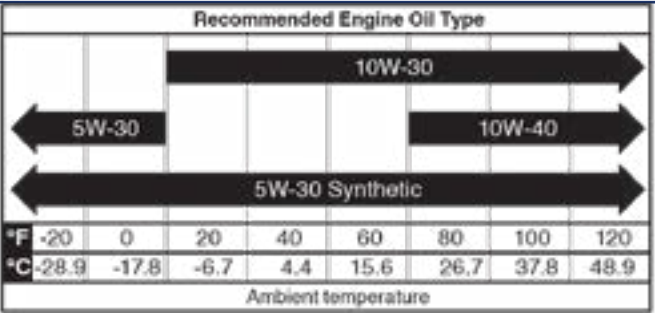
Avoid skin contact with engine oil. Wear protective clothing and equipment. Wash all exposed skin with soap and water.

NOTICE

Always use the specified engine oil. Failure to use the specified engine oil can cause accelerated wear and/or shorten the life of the engine.

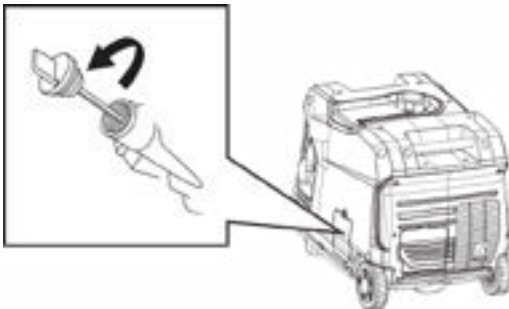
When using the generator under extreme, dirty, dusty conditions or in extremely hot weather, change the oil more frequently.

Ambient air temperature will affect engine oil performance. Change the type of engine oil used based on weather conditions.

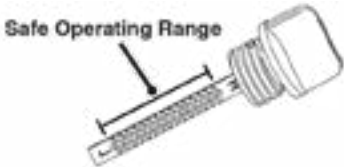


Check the engine oil level before each use or every 8 hours of operation.

- 1. Place the generator on a level surface and allow the engine to cool for several minutes.
- 2. Remove the oil access cover.
- 3. With a damp rag, clean around the oil dipstick.
- 4. Remove the oil dipstick and wipe the dipstick clean.



5. Screw the dipstick fully into the filler neck. Remove the dipstick and verify that the oil level is within safe operating range.



6. If low, add recommended engine oil incrementally and recheck until the level is between the L and H marks on the dipstick. DO NOT overfill. If over the full mark on dipstick, drain the oil to reduce oil level to the full mark on dipstick.

- 7. Replace the oil dipstick and hand-tighten.
- 8. Install the oil access cover.

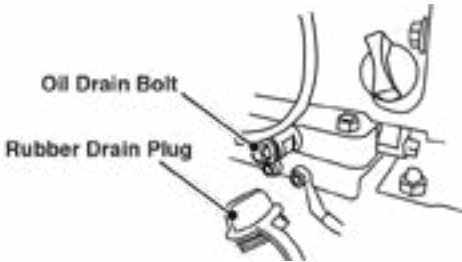
ENGINE OIL CHANGE

WARNING

Accidental start-up. Remove the spark plug boot from the spark plug when working on the generator. Also remove the battery quick-connect plug from the battery.

When using the generator under extreme, dirty, dusty conditions or in extremely hot weather, change the oil more frequently. Change the oil while the engine is still warm from operation.

- 1. Place the generator on a level surface and allow the engine to cool for several minutes.
- 2. Remove the engine service cover. Disconnect the spark plug wire from the spark plug and place the wire where it cannot contact the spark plug.
- 3. Remove the oil access cover.
- 4. With a damp rag, clean around the oil dipstick. Remove the dipstick and wipe clean.
- 5. Remove the rubber plug under the oil drain bolt and place an oil pan (or suitable container) under the drain hole.
- 6. Using a 10mm wrench, remove the oil drain bolt and allow the oil the to drain.



7. Install the oil drain plug and tighten securely. Install the rubber plug.

Note: A new oil drain plug crush washer is recommended at each oil change.

Drain plug crush washer: Part# 94007

8. Slowly pour oil into the oil fill opening until oil the level is between the L and H marks on the dipstick. Stop frequently to check the oil level. DO NOT overfill.

Maximum oil capacity: 0.63 US qt (0.60 L)

- 9. Replace the dipstick and hand-tighten.
- 10. Connect the spark plug wire and install the engine service cover.

MAINTENANCE

NOTICE

Do not pollute. Follow the guidelines of the EPA or other governmental agencies for proper disposal of hazardous materials. Consult local authorities or reclamation facility.

SPARK PLUG MAINTENANCE

Inspect and clean the spark plug after every 100 hours of use or six months. Replace the spark plug after 300 hours of use or every year.

- 1. Place the generator on a level surface and allow the engine to cool.
- 2. Remove the engine service cover.
- 3. Remove the spark plug boot by firmly pulling the spark boot directly away from the engine.
- 4. Clean the area around the spark plug.
- 5. Remove the spark plug with the included spark plug socket wrench.

NOTICE

Never apply any side load or move the spark plug laterally when removing the spark plug.

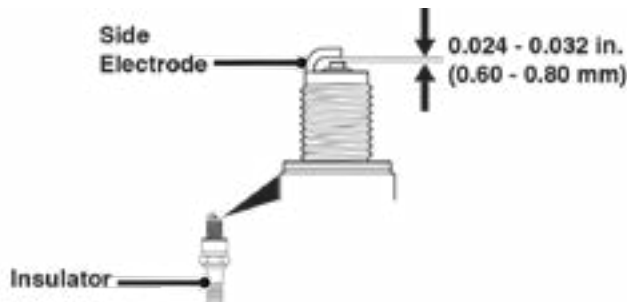
6. Inspect the spark plug. Replace if electrodes are pitted, burned, or the insulator is cracked. Only use a recommended replacement plug.

Recommended Spark Plug Replacement

Westinghouse Model Number	Torch	NGK	Bosch	Autolite
iGen4500DF	F7RTC	BPR7ES	WR5D	62

7. Measure the spark plug electrode gap with a wire-type feeler gauge. If necessary, correct the gap by carefully bending the side electrode.

Spark plug gap: 0.024 – 0.032 in. (0.60 – 0.80 mm)



- 8. Carefully install the spark plug finger tight, then tighten as additional 3/8 to 1/2 turn with the spark plug wrench.
- 9. Install the spark plug boot and engine service cover.

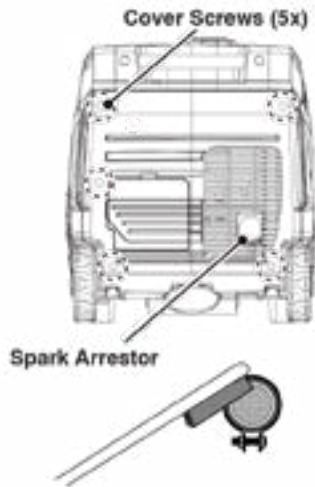


# MAINTENANCE

## SPARK ARRESTOR SERVICE

Check and clean the spark arrestor after every 100 hours of use or six months. Failure to clean the spark arrestor will result in degraded engine performance.

1. Place the generator on a level surface and allow the muffler to cool before servicing the spark arrestor.
2. Remove the cover screws and the muffler cover. Use a screw driver to remove the spark arrestor.



3. Carefully remove the carbon deposits from the spark arrestor screen with a wire brush. The spark arrestor must be free of breaks and tears. Replace the spark arrestor if damaged.

**Spark Arrestor: Part# 6790**

4. Reinstall the spark arrestor and muffler cover.

## BATTERY MAINTENANCE

The battery shipped with the generator has been fully charged. A battery may lose some charge when not in use for prolonged periods of time. If the battery is unable to crank the engine, plug the included 12V charger into the battery charging port on the control panel.

**Note:** If the generator is not run, charge the battery overnight once a month.

**⚠ CAUTION**

The supplied battery charger is not a trickle charger and is not intended for continuous use. Do not use the battery charger for more than 8 hours (overnight) to prevent overcharging the battery.

**Note:** Once started, the generator will charge the battery after 30–60 minutes of use. If you do not regularly run the generator, charge the battery overnight once a month to keep it ready for use. Charge the battery in a dry location.

1. Plug the charger into the battery charging port on the control panel. Plug the wall receptacle end of the battery charger into a 120 Volt AC wall outlet.
2. Unplug the battery charger from wall outlet and control panel jack after 8 hours of charging.

## BATTERY REPLACEMENT

**Battery, 12V/6.5 Ah: Part# 511019**

**⚠ WARNING**

Burn hazard. The battery contains sulfuric acid (electrolyte) which is highly corrosive and poisonous. Wear protective clothing and eye protection when working near the battery. Keep children away from the battery.

**⚠ CAUTION**

Battery posts, terminals contain lead and lead compounds. Wash hands after handling.

1. Remove the battery access cover.
2. Remove the quick-connect plug and remove the battery strap. Remove the battery from the unit.
3. Disconnect the quick-disconnect cable leads from the battery.
4. On the replacement battery, connect the white (-) quick-connect cable to the battery negative terminal. Slide the rubber boot over the connection hardware.
5. Connect the red (+) quick-connect cable to the battery positive terminal. Slide the rubber boot over the connection hardware.
6. Lift the battery strap and install the battery into the generator. Thread the battery strap under the quick-connect cables and secure it on the mounting base.
7. Connect the quick-connect plug and install the battery access cover.

**NOTICE**

Dispose of the used battery properly according to the guidelines established by your local or state government.

# MAINTENANCE

## STORAGE

Proper storage preparation is required for trouble-free operation and generator longevity.

**NOTICE**

Gasoline stored for as little as 30 days can deteriorate, causing gum, varnish, and corrosive buildup in fuel lines, fuel passages and the engine. This corrosive buildup restricts the flow of fuel, which can prevent the engine from starting after a prolonged storage period. The use of fuel stabilizer significantly increases the storage life of gasoline. Full-time use of fuel stabilizer is recommended. Follow the manufacturer's instructions for use.

STORAGE TIME	RECOMMENDED PROCEDURE
Less than 1 month	No service required.
2 to 6 months	Fill with fresh gasoline and add gasoline stabilizer. Drain the carburetor float bowl.
6 months or longer	Drain the fuel tank and carburetor float bowl.

## SHORT TERM STORAGE

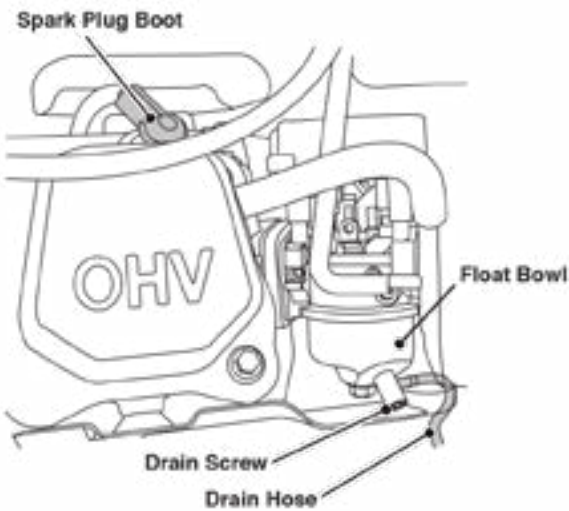
- Allow the generator to cool a minimum of 30 minutes before storage.
- If operating on LPG, turn the propane tank valve to the fully closed position and disconnect the LPG/propane hose from the generator and propane tank.
- Replace all protective covers on the generator control panel.
- Wipe the generator with a moist cloth. Clean any debris from the air inlets under the control panel and muffler cooling vents.
- Store the generator in a well-ventilated, dry location away from sparks, open flames, pilot lights, heat, and other sources of ignition such as areas with a spark-producing electric motor or where power tools are operated.
- Do not store the generator, gasoline, or propane tanks near furnaces, water heaters, or any other appliances that produce heat or have automatic ignitions.
- With the engine and exhaust system cool and all surfaces dry, cover the generator to keep out dust. Do not use a plastic sheet as a dust cover. Non-porous materials trap moisture and promote rust and corrosion.

## LONG TERM STORAGE

Even properly stabilized fuel can leave residue and cause corrosion if left long term. If storing the generator for two to six months, drain the float bowl to prevent gum and varnish buildup in the carburetor.

## DRAINING THE FLOAT BOWL

1. Remove the engine service cover.
2. Locate the drain hose extending from the bottom of the carburetor float bowl.



3. Place the loose end of the hose outside the generator into an approved gasoline container to catch the drained fuel.
4. Loosen the float bowl drain screw and allow the fuel to drain. Tighten the float bowl drain screw.
5. Route the drain hose between the air cleaner housing and the engine service cover. Install the engine service cover.

## DRAINING THE FUEL TANK

If storing the generator for longer than six months, drain the fuel tank to prevent fuel separation, deterioration, and deposits in the fuel system.

1. Unscrew the fuel tank cap. Remove the fuel screen filter by slightly compressing it while removing it from the tank.
2. Using a commercially available gasoline hand pump (not included), siphon the gasoline from the fuel tank into an approved gasoline container. DO NOT use an electric pump.
3. Reinstall the fuel screen filter and the fuel tank cap.
4. Start the generator and allow it to run until the generator engine stops.
5. Push the battery switch to the OFF position.
6. Disconnect the battery quick-connect plug.
7. Remove the spark plug.

# MAINTENANCE

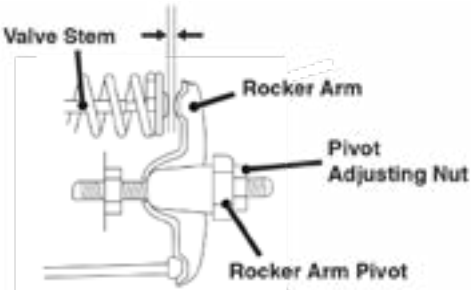
8. Put a teaspoon of engine oil into the cylinder and pull the recoil handle until resistance is felt. At this position the piston is coming up on its compression stroke and both valves are closed. Storing the engine in this position will help prevent internal corrosion. Return the recoil handle gently.
9. Reinstall the spark plug. Leave the spark plug boot disconnected to prevent accidental starting.
10. Install the engine service cover.

## VALVE CLEARANCE

NOTICE

Checking and adjusting valve clearance must be done when the engine is cold.

1. Remove the rocker arm cover and carefully remove the gasket. If the gasket is torn or damaged, it must be replaced.
2. Remove the spark plug so the engine can be rotated more easily.
3. Rotate the engine to top dead center (TDC) by pulling the recoil handle slowly. Looking through the spark plug hole, the piston should be at the top (both valves are closed).
4. Both the rocker arms should be loose at TDC on the compression stroke. If they are not, rotate the engine 360°.
5. Insert a feeler gauge between the rocker arm and the valve stem to measure valve clearance.



	Intake Valve	Exhaust Valve
Valve Clearance	0.0031 – 0.0047 in (0.08 – 0.12 mm)	0.0051 – 0.0067 in (0.13 – 0.17 mm)
Torque	8-12 N•m	8-12 N•m

6. If an adjustment is necessary, hold the rocker arm pivot and loosen the pivot adjusting nut.
7. Turn the rocker arm pivot to obtain the specified clearance. Hold the rocker arm pivot and re-tighten the pivot adjusting nut to the specified torque.

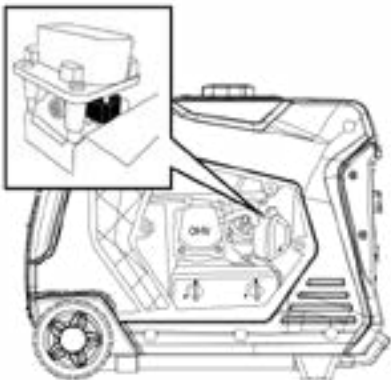
Torque: 106 inch-pound (12 N•m)

8. Perform this procedure for the other valve.
9. Install the gasket, rocker arm cover, and spark plug.

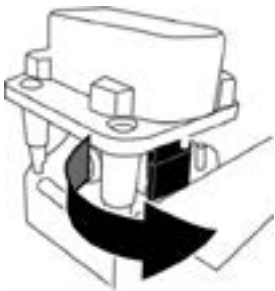
## MANUALLY SET THE CHOKE

If the battery is dead or disconnected, you may need to set the choke by hand for proper operation.

1. Remove the engine service cover.
2. Locate the small black choke lever on top of the carburetor.



3. To close the choke for cold starting: Use a screwdriver to push the black lever toward the front of the generator.



4. Start the generator. The start-up sequence should automatically open the choke. If the choke does not open automatically, push the choke manually to open it.



NOTICE

Certain ambient temperatures and environments may require you to close the choke halfway for a successful start.

# TROUBLESHOOTING

## TROUBLESHOOTING

### TROUBLESHOOTING

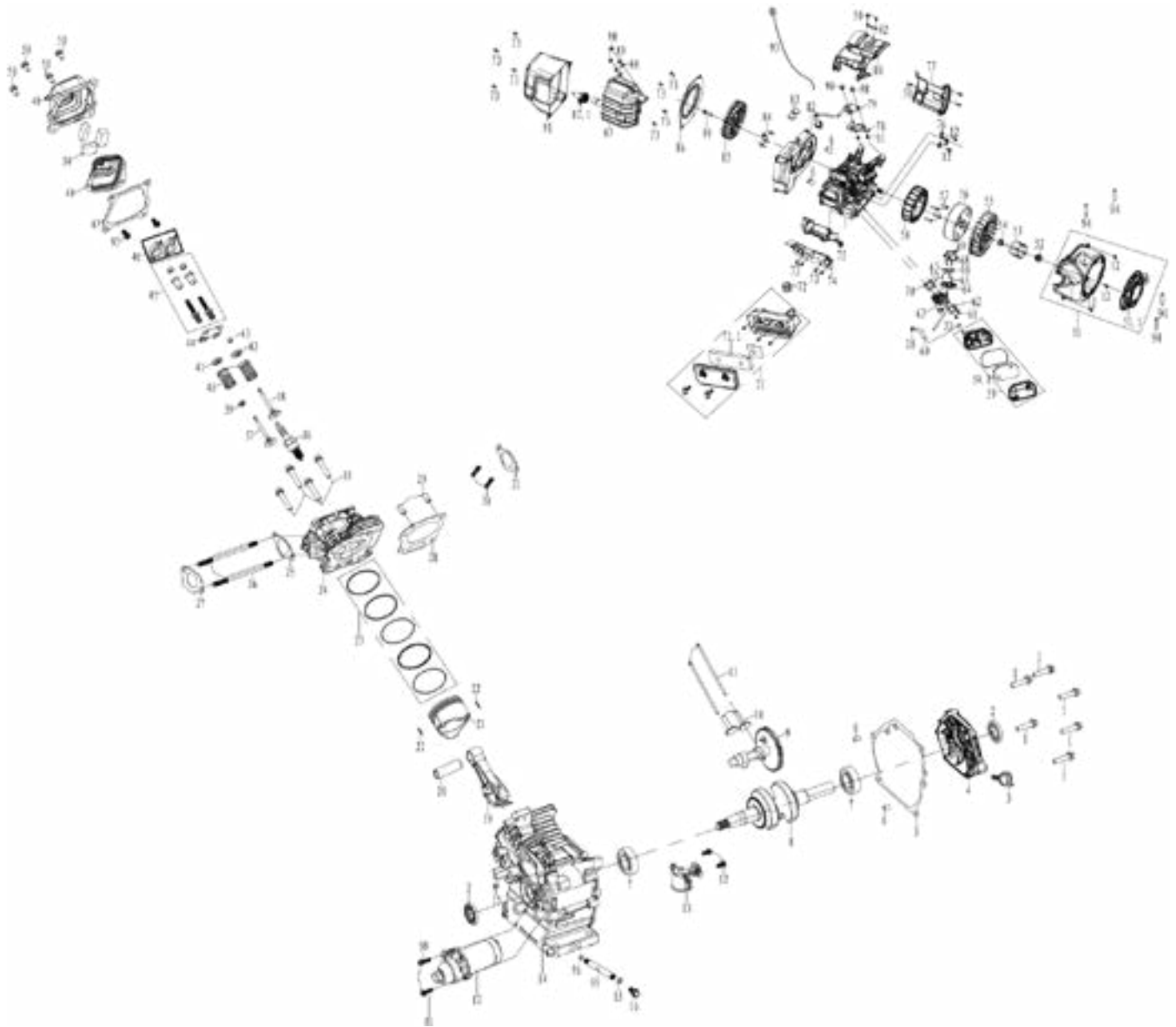
PROBLEM	POSSIBLE CAUSE	CORRECTION
Engine will not start	Battery switch in the OFF position.	Turn battery switch to the ON position.
	Out of fuel.	Refuel.
	Bad fuel, generator stored without treating or draining gasoline, or refueled with bad gasoline.	Drain the fuel tank. Refuel with fresh gasoline.
	Dirty air filter.	Clean the air filter.
	Low engine oil level stopped generator.	If low oil LED illuminated, turn battery switch to the OFF position. Add engine oil.
	Spark plug wet with fuel (flooded engine).	Wait five minutes. Turn battery switch to the OFF position. Pull recoil handle rapidly several times. If the generator does not start, remove spark plug and dry.
	Spark plug faulty, fouled, or improperly gapped.	Gap or replace the spark plug. Reinstall.
	Fuel filter restricted, fuel system malfunction, fuel pump failure, ignition malfunction, valves stuck, etc.	Contact Westinghouse customer service toll-free at 1 (855) 944-3571.
	Battery drained.	Use the recoil handle to start the generator. Charge the battery.
	Choke partially open or closed due to weak or disconnected battery.	Manually set the choke. See Maintenance section.
Engine starts, then shuts down	Out of fuel.	Refuel.
	Incorrect engine oil level.	Check engine oil level.
	Dirty air filter.	Clean the air filter.
	Contaminated fuel.	Drain the fuel tank. Refuel with fresh gasoline.
	Defective low oil level switch.	Contact Westinghouse customer service toll-free at 1 (855) 944-3571.
Engine lacks power	Air filter restricted.	Clean or replace air filter.
	Bad fuel, generator stored without treating or draining gasoline, or refueled with bad gasoline.	Drain the fuel tank. Refuel with fresh gasoline.
	Fuel filter restricted, fuel system malfunction, fuel pump failure, ignition malfunction, valves stuck, etc.	Contact Westinghouse customer service toll-free at 1 (855) 944-3571.
Engine runs rough or bogs when load applied	Dirty air filter.	Clean the air filter.
	Generator overloaded.	Unplug some devices.
	Faulty power tool or appliance.	Replace or repair tool or appliance. Stop and restart the engine.
	Fuel filter restricted, fuel system malfunction, fuel pump failure, ignition malfunction, valves stuck, etc.	Contact Westinghouse customer service toll-free at 1 (855) 944-3571.
No power at AC receptacles	OUTPUT READY LED is OFF and OVERLOAD LED is ON.	Check AC load. Stop and restart engine. Check the air inlet. Stop and restart the engine.
	AC circuit breaker/s tripped.	Check AC loads and reset circuit breaker/s.
	Faulty power tool or appliance.	Replace or repair tool or appliance. Stop and restart the engine.
	Faulty generator.	Contact Westinghouse customer service toll-free at 1 (855) 944-3571.



PROBLEM	POSSIBLE CAUSE	CORRECTION
Frost on the propane tank or regulator	If the temperature of the propane tank drops below the dew point, condensation on the tank may turn to frost or ice. This typically occurs in humid conditions.	Providing all the propane fuel handling equipment is functioning normally, no correction is needed.
	The Propane tank is not equipped with an Overfilling Prevention Device (OPD).	If you suspect your propane fuel tank is not equipped with an OPD device, discontinue operation immediately and replace the propane fuel tank with a propane tank equipped with an OPD.
	Propane fuel tank overfilled.	If you suspect your propane fuel tank has been overfilled, discontinue operation immediately and return the propane fuel tank to the place of purchase or refilling.
Propane fuel smell	Fuel regulator or fuel hose and fittings not securely sealed.	Using a soap solution check each connection and tighten as needed.
	Propane fuel regulator vent active.	The propane fuel regulator is equipped with a vent that will allow a small amount of propane fuel vapor to escape from the regulator when the propane tank valve is opened. This can be normal providing the venting of the propane is brief. If you suspect that this is abnormal, immediately discontinue use and have the propane regulator inspected by a qualified technician.
	Residual fuel from the carburetor dispersing after operation.	Normal, no correction is needed.
Poor performance or engine stalling on Propane	Propane fuel line kinked or crushed.	Inspect propane fuel line and remove kinks or other obstructions.
	Fuel selector valve not properly positioned.	Rotate the fuel valve fully until the pointer is directly in line with the desired fuel.
	Gasoline not purged from the carburetor before switching to propane.	Close the propane fuel tank valve. Move the fuel selector switch to gas. Start the engine and allow the engine to run until the gasoline has been consumed in the carburetor. Begin propane start up procedure.

EXPLODED VIEWS AND PARTS LISTS

ENGINE EXPLODED VIEW



# EXPLODED VIEW

## ENGINE PART NUMBERS

NO.	PART #	DESCRIPTION
1	91347	BOLT M8X30
2	93507	CRANKSHAFT OIL SEAL
3	245601-295	DIPSTICK
4	240116	CRANKCASE COVER
5	96041	CRANKCASE SEAL WASHER
6	240904	CRANKCASE LOCATING PIN
7	93010	BEARING
8	240364	CRANKSHAFT ASSEMBLY
9	332003	CAMSHAFT ASSEMBLY
10	246103	VALVE TAPPET
11	241901	PUSH ROD
12	91329	BOLT M6X16
13	245113	OIL SENSOR
14	330202	CRANKCASE
15	94007	OIL DRAIN BOLT WASHER
16	91816	OIL DRAIN BOLT
17	97447	STARTER MOTOR ASSEMBLY
18	94407	FUEL HOSE CLIP ?10.5
19	331500	CONNECTING ROD ASSEMBLY
20	245503	PISTON PIN
21	241211	PISTON
22	241301	PISTON PIN RETAINING RING
23	241607	PISTON RING ASSEMBLY
24	241021	CYLINDER HEAD
25	96182	AIR INLET GASKET
26	91029	AIR INLET STUD BOLT
27	96051	CARBURETOR SEALING GASKET
28	96058	CYLINDER HEAD SEALING GASKET
29	240905	CYLINDER HEAD LOCATING PIN
30	91007	AIR OUTLET STUD BOLT
31	96055	AIR OUTLET SEALING GASKET
32	92219	SCREW M4*20
33	249919	PLUG
34	339915	POLYURETHANE SCREEN
35	91359	BOLT M8X60
36	97109	SPARK PLUG
37	241704	AIR INLET VALVE
38	245904	AIR OUTLET VALVE
39	241806	AIR INLET VALVE SPRING LOWER HOLDER
40	246001	VALVE SPRING
41	241801	AIR INLET VALVE SPRING HOLDER
42	241802	AIR OUTLET VALVE SPRING HOLDER
43	241804	TOP CAP
44	242202	RESTRICTER PLATE ASSEMBLY
45	91818	ROCKING ARM TIGHTENING BOLT
46	242101	ROCKING ARM
47	96200	CYLINDER HEAD COVER SEALING GASKET

NO.	PART #	DESCRIPTION
48	241115	CYLINDER HEAD COVER
49	241116	INNER COVER OF CYLINDER HEAD COVER
50	91325	BOLT M6X12
51	330501	STARTER COVER ASSEMBLY
51.1	5324	STARTER RECOIL
52	91864	STARTER PULLEY TIGHTENING BOLT
53	334501	STARTER PULLEY
54	90003	FLYWHEEL NUT M14
55	334601	IMPELLER
56	500191	ROTOR
57	91400	BOLT M6X60
58	503410	STATOR
59	337001	RESONANT CAVITY ASSEMBLY
59.1	5697	FOAM ELEMENT
60	95602	BLAST PIPE
61	90016	NUT M6
62	94226	STEEL WASHER
63	332801	CARBURETOR ASSEMBLY
64	249925	STEPPER MOTOR BRACKET
65	92055	SCREW M4X25
66	249949	STEPPER MOTOR
67	249950	STEPPER MOTOR
68	92240	BOLT M4*6
69	249934	WATERPROOF COVER
70	332301	CARBURETOR CONNECTING BLOCK
71	332901	AIR CLEANER ASSEMBLY
71.1	5691	AIR FILTER ELEMENT
72	95918	CONNECTING PIPE
73	91330	BOLT M6X20
74	249917	BRACKET
75	240511	PROTECTING COVER
76	339902	TRIGGER
77	330503	AIR DEFLECTOR
78	339903	IGNITION COIL MOUNTING BRACKET
79	339909	IGNITION COIL
80	330502	UPPER AIR DEFLECTOR
81	91334	BOLT M6X30
82	244306	CENTRIFUGAL FAN HOUSING.
83	244304	CENTRIFUGAL COVER PLUG
84	91343	BOLT M8*16
85	244606	IMPELLER
86	334302	CENTRIFUGAL FAN COVER
87	243782	MUFFLER
87.1	6790	SPARK ARRESTER
88	94216	FLAT WASHER
89	94206	SPRING WASHER
90	90011	NUT M8

# EXPLODED VIEW

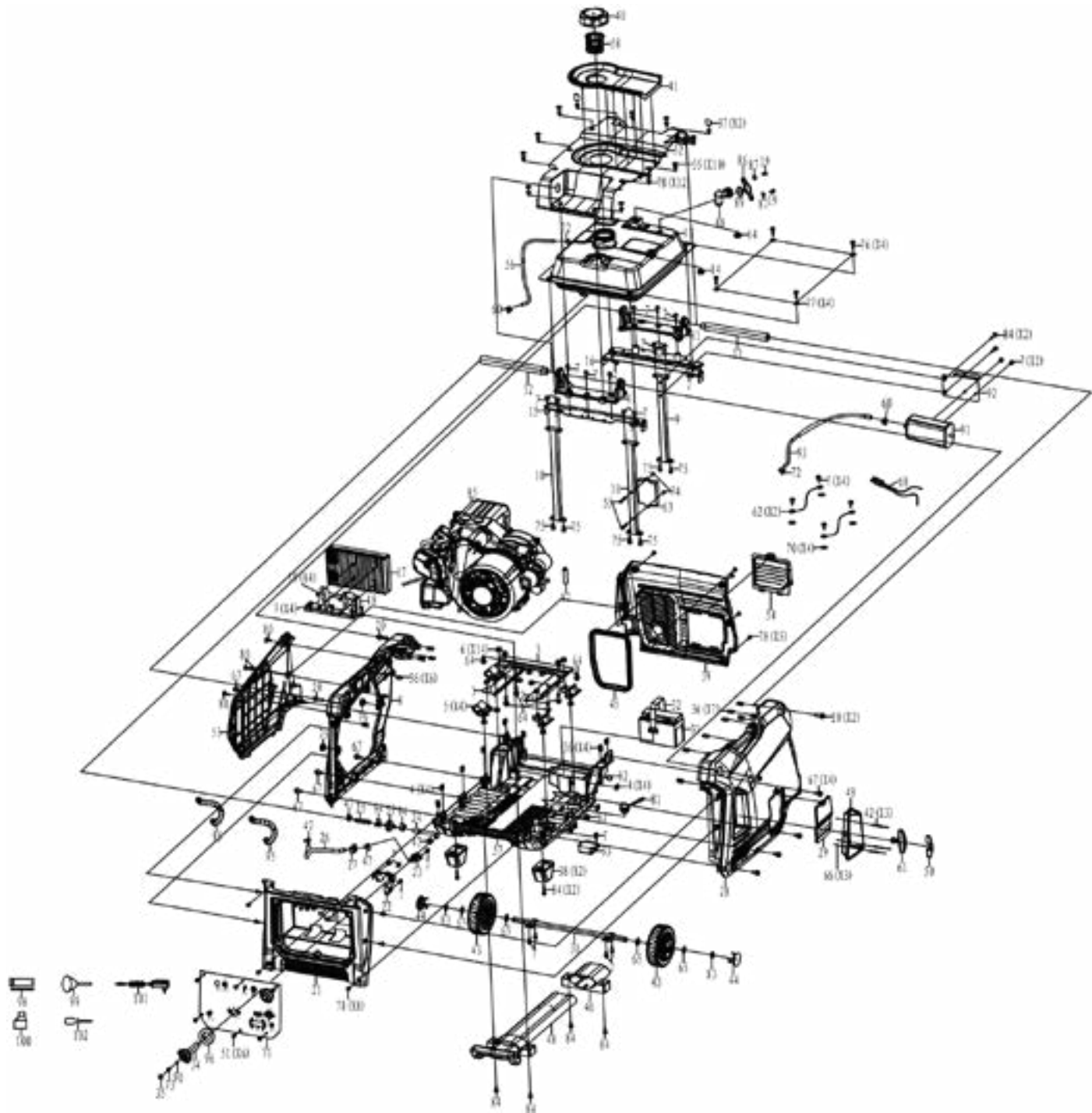
## ENGINE PART NUMBERS CONTINUED

NO.	PART #	DESCRIPTION
91	500057	MUFFLER OUTER COVER
92	249914	WIRE CLIP
93	335803	TEMPERATURE SENSOR
94	599601	METAL CLAMP
95	91831	OIL DRAIN SOLENOID
96	94035	OIL DRAIN BOLT WASHER
97	91322	BOLT M5*12
98	91333	BOLT M6*28
99	91419	BOLT M8*1*25



# EXPLODED VIEW

## GENERATOR EXPLODED VIEW



# EXPLODED VIEW

## GENERATOR PART NUMBERS

NO.	PART #	DESCRIPTION
1	503001	BRACKET
2	503002	BRACKET
3	503003	BRACKET
4	90027	SQUARE NUT
5	503004	ISOLATION PAD
6	90044	NUT M8
7	91325	BOLT M6X12
8	503005-332	LEFT FRAME
9	503006	UPRIGHT POST
10	503007	UPRIGHT POST
11	503008	BRACKET
12	503009	HANDLE
13	503068L	FUEL TANK ASSEMBLY
14	500008	FUEL TANK ISOLATION PAD B
15	503011	BRACKET
16	503042	BRACKET
17	503147	INVERTER MODULE
18	503013	BRACKET
19	91322	BOLT M5x12
20	91345	BOLT M8X20
21	503016	CONTROL PANEL REAR COVER
22	503017	BRACKET
23	503062	FUEL SWITCH
24	503018L	FUEL PIPE
25	503019L	FUEL PIPE
26	503020L	FUEL PIPE
27	503044	CLIP
28	503021-332C	RIGHT FRAME
29	503022-332	OBSERVATION COVER
30	503023	AXLE
31	511019	BATTERY
32	599606	BATTERY TIE
33	503048	DC VOLTAGE REGULATOR
34	503024	KNOB
35	500068	HANDLE BAFFLE PLUG
36	500060	LOCKER M6
37	503025	PLUG
38	503026	ISOLATION PAD
39	503027	MUFFLER COVER
40	503028	FUEL TANK CAP
41	503029	FUEL SLOT
42	503067	BLIND RIVET
43	503031	WHEEL
44	503032	WHEEL COVER
45	500108	MUFFLER EXHAUST SEALING STRIP
46	503033	PULL ROD HOLDER

NO.	PART #	DESCRIPTION
47	503034	FUEL HOSE CLIP
48	503035	PULL ROD
49	503036-052	HANDLE DECORATIVE BOARD
50	500017-231	HANDLE COVER
51	91825	CROSS RECESSED PAN HEAD SCREW & FLAT WASHER M5X12
52	503038-332	TOP CAP
53	503039-332C	LEFT PANEL
54	503040	COVER
55	91335	BOLT M6X35
56	95127	CARBON CANISTER AND FUEL TANK CONNECTING PIPE
57	503045	BOTTOM PLATE
58	518801	FILTER
59	516401	FILTER
60	94405	FUEL HOSE CLIP 11.5
61	500018	HANDLE
62	500044	SHORT CIRCUITING WIRE
63	503047	CONTROL MODULE
64	91348	BOLT M8X35
65	94022	STEEL WASHER
66	94249	FLAT WASHER
67	92097	HEXAGON SCREW WITH FLANGE M6X20
68	503165	BATTERY WIRE
69	503388	DEPUTY WIRING HARNESS
70	94003	TOOTH WASHER
71	503061	CONTROL PANEL ASSEMBLY
71.1	9022	ONE PUSH START BUTTON
71.2	9032	ECO SWITCH
71.3	9079	WATERPROOF CAP
71.4	9025	CHARGING INDICATOR
71.5	9089	STARTING INDICATOR
71.6	97537	IGNITER
71.7	9141	USB
71.8	503108	USB DUST COVER
71.9	9021	RESET BUTTON
71.10	9110	LED
71.11	9136	PARALLEL PORTS
71.12	9122	WATERPROOF COVER
71.13	9132	GROUNDING BOLT
72	94403	FUEL PIPE CLIP 7.5
73	92032	SCREW M4*16
74	90010	NUT M6
75	91330	BOLT M6X20
76	91397	BOLT M6X20
77	96801	FUEL TANK WASHER

EXPLODED VIEW

GENERATOR PART NUMBERS (CONTINUED)

NO.	PART #	DESCRIPTION
78	92078	CROSS RECESSED PAN HEAD BOLT M6X16
79	500007	FUEL TANK ISOLATION PAD A
80	92079	RETAINING BOLT M6X16
81	503052	BASE OIL COVER
82	503053	RESTRICTOR BLOCK
83	500321	AXLE OUTER CLIP
84	91334	BOLT M6X30
85	8.55464E+11	ENGINE ASSEMBLY DH225
86	500244	PRESS PLATE
87	500324	SEALING WASHER
88	500247	GASOLINE SENSOR
89	500252	SEALING RING
90	94218	FLAT WASHER
91	543301L	CARBON CANISTER ASSEMBLY
92	503043	BRACKET
93	95016	CARBON CANISTER AND AIR FILTER CONNECTING PIPE
94	94409	FUEL PIPE CLIP
95	503082	CORRUGATED PIPE
96	503310	KNOB PLUG
97	599601	METAL CLIP
98	99011	SPARK PLUG WRENCH
99	500942	FUNNEL
100	99547	OIL BOTTLE
101	511043	CHARGER
102	99506	SCREWDRIVER

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